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Effect of zirconia on improving NOx reduction efficiency of Nd₂Zr₂O₇ nanostructure fabricated by a new, facile and green sonochemical approach

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A R T I C L E I N F O	A B S T R A C T		
Keywords: Nd ₂ Zr ₂ O ₇ Ceramic Sonochemistry Propane-SCR NO _x reduction	Here, we offer an easy and eco-friendly sonochemical pathway to fabricate $Nd_2Zr_2O_7$ nanostructures and nanocomposites with the help of Morus nigra extract as a new kind of capping agent. For the first time, the performance of $Nd_2Zr_2O_7$ -based ceramic nanostructure materials has been compared upon NO_x abatement. Diverse kinds of techniques have been employed to specify purity and check the attributes of the fabricated $Nd_2Zr_2O_7$ -based nanostructures by Morus nigra extract. Outcomes revealed the successful fabrication of $Nd_2Zr_2O_7$ nanostructures and nanocomposites applying Morus nigra extract through sonochemical pathway. All nano- structured samples have been fabricated through ultrasonic probe with power of 60 W (18 KHz). Further, the fabricated $Nd_2Zr_2O_7$ -based ceramic nanostructure materials can be applied as potential nanocatalysts with apprendice for propage-SCB-NO_since the conversion of NO_1 to N ₂ for the best sample (Nd_2Tr_2O_7)		

as an unfavorable and unavoidable product was lower than the rest.

1. Introduction

Nowadays, the usage of nanoscale compounds in diverse fields is very significant [1-4]. Among the nanoscale compounds, rare earth zirconium oxides (Re₂Zr₂O₇) have been examined by the scholars because of their extraordinary attributes. These compounds are technologically a very beneficial kind of materials because of their usages in gas turbines [5], catalytic process [6–8], diesel engines [9], environmental remediation [10,11] and coating materials [12]. To date, a variety of approaches for making the nanostructured Re₂Zr₂O₇ has been offered and employed like combination of the sol-gel and coprecipitation [13], floating zone technique [14], solid-state reaction [6,15], microwave plasma technique [16] and Pechini approach [17]. Use of ultrasonic approach for making the nanoscale compounds, has fascinated extraordinary attention for its ease, fastness and low cost as well as its environmental friendliness [18-21]. Thus, many scientists have been tried to create a variety of nano compounds with the help of ultrasonic path [22,23]. Multiple bubbles are created within the sonochemical path. After growth stage, these bubbles destructed because of the shake waves. The energy release by bubbles destruction can be reason to drive the chemical reactions to form the nano-compound [24,25]. There is no report about fabrication of Nd₂Zr₂O₇ nanostructures and nanocomposites through a simple and eco-friendly sonochemical pathway.

ZrO₂ nanocomposite) was 70%. In addition, in case of Nd₂Zr₂O₇-ZrO₂ nanocomposite, the outlet quantity of CO

Chemical and physical attribute and efficiency of the nanoscale compounds can be dependent to fabrication path, size distribution, purity rate, shape of them [26–30]. To date, intense research attempt has been undertaken to adjust size distribution, purity rate, shape of the nanoscale compounds [31,32].

In recent times, multitude literatures have been published upon process of SCR-NO_X utilizing a variety of hydrocarbon compounds like propane [33,34] and also methane [35] as well as ammoniac in role of reductant. A variety of oxide compounds and also zeolites have been offered in the role of catalyst for NOx abatement. These consist aluminum oxide (Al₂O₃), cerium oxide (CeO₂), zirconium oxide (ZrO₂), vanadium oxide (V2O5) as well as zeolites like ZSM-5 and clinoptilolite [36]. Ghasemian et al. introduced ion-exchanged clinoptilolite zeolite upon propane-SCR-NO_x [37]. Our research group examined the usage of

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Table 1

Synthesis conditions for Nd₂Zr₂O₇-based nanostructure materials.

Sample no	Capping agent	Sonication (time-power)	Zr: Nd	Crystalline size (XRD/ nm)	Figure of FESEM images
1	Morus nigra extract	10 min- 60 W	1:1	11	4a and b
2	Morus nigra extract	10 min- 60 W	2:1	13.4	4c and d
3	Morus nigra extract	10 min- 60 W	1:2	15.5	4e and f

 $Ln_2Zr_2O_7$ (Ln = Nd, Pr) ceramics in role of catalytic materials to eliminate NO_x [38].

This paper offered novel framework and easy path to fabricate Nd₂Zr₂O₇ nanostructures with the help of ultrasonic approach. The study demonstrates the first try on checking the role of Morus nigra extract, as an eco-friendly kind of capping agent, in the sonochemical synthesis of Nd₂Zr₂O₇ nanostructures. Morus nigra extract has been utilized as a new kind of capping agent because it comprises high quantity of anthocyanins [39]. As-fabricated Nd₂Zr₂O₇ nanostructure has been employed as a potential nanocatalyst for NO_x abatement and its yield has been checked. The synthesis method has been demonstrated to have notable impact on attribute and performance of nanoscale compounds [24]. In our previous work, Nd₂Zr₂O₇ sample produced via combustion path and checked its performance on NO_x abatement [38]. Here, to examine the role of synthesis pathway, the activity of Nd₂Zr₂O₇ samples produced by two different pathways (sonochemical and combustion) on propane-SCR-NOx is compared. In addition, the nanostructured $Nd_2Zr_2O_7$ - ZrO_2 and $Nd_2Zr_2O_7$ - Nd_2O_3 have been fabricated with the help of Morus nigra extract via sonochemical pathway, to check the possibility of coupling ZrO2 or Nd2O3 into neodymium zirconate and its effect on shape, dimension and activity. So far, there is no report comparing the performance of Nd₂Zr₂O₇-based ceramic nanostructure materials (sonochemically fabricated by Morus nigra extract) on propane-SCR-NO_x. The outcomes signify that Nd₂Zr₂O₇-based ceramic nanostructure materials (sonochemically fabricated by Morus nigra extract) may be applied as nanocatalysts with appropriate performance for propane-SCR-NO_x.

2. Experimental

2.1. Substances and characterization

Neodymium nitrate, diethylenetriamine (dien) and also zirconyl nitrate with analytical grade in fabrication of $Nd_2Zr_2O_7$ -based nanostructure materials have been applied without additional purification. The shape and dimension of $Nd_2Zr_2O_7$ -based nanostructure materials have been checked by a microscope (MIRA3 FEG-SEM). $Nd_2Zr_2O_7$ -based nanostructure materials have been scanned by X-ray diffractometer (Philips Company) to illustrate and verify the phase composition. The surface properties of $Nd_2Zr_2O_7$ -based nanostructure material have been checked with a nitrogen adsorption in a Micromeritics Tristar 3000 apparatus. FTIR studies on $Nd_2Zr_2O_7$ -based nanostructure materials have been accomplished applying a Magna-IR, spectrometer 550 Nicolet. TEM data for $Nd_2Zr_2O_7$ -based nanostructure materials have been recorded with a microscope (TEM, JEM-2100). All experiments have been conducted with a probe as ultrasound source. Its power has been regulated in 60 W.

2.2. Fabrication of Nd₂Zr₂O₇-based nanostructures

 $Nd_2Zr_2O_7$ nanostructures have been fabricated through a simple and eco-friendly sonochemical pathway in which Morus nigra extract has been applied as a new kind of capping agent. First, 5 ml of Morus nigra extract (Mn Ex) has been admixed to a solution mixture of neodymium nitrate and zirconyl nitrate (molar ratio of Zr:Nd = 1:1) under sonication (60 W). While the prepared mixture was subjected under ultrasound, a new precipitator namely diethylenetriamine (dien) was added drop by drop to the above mixture to achieve its pH to 6. The sonication



Fig. 1. Schematic illustration of integral catalytic reactor system for SCR-NO_x process [38].



Fig. 2. XRD patterns of (a) net Nd₂Zr₂O₇ nanostructure and (b) Nd₂Zr₂O₇-ZrO₂ and (c) Nd₂Zr₂O₇-Nd₂O₃ nanocomposites fabricated with the help of Morus nigra extract via sonochemical pathway.

continued for 10 min. Created precipitate was subsequently rinsed (with ethanol and water) and air-dried. To fabricate $Nd_2Zr_2O_7$ nanostructure, the residue was heated (at 650 °C within 90 min in a furnace). In order to create Nd_2O_3 - $Nd_2Zr_2O_7$ and ZrO_2 - $Nd_2Zr_2O_7$ nanocomposites, 1:2 and 2:1 M ratios of Zr:Nd have been applied, respectively, under the conditions mentioned above. Experimental details are visible in Table 1.

2.3. Evaluation of catalytic performance

The performance of the samples was assessed utilizing an integral catalytic reactor illustrated in Fig. 1 [40]. In short, the inlet gas comprise a admixture with nitric oxide (30 ppm), nitrogen dioxide (460 ppm), oxygen (2.5 vol%), C_3H_8 (1000) ppm and also Argon gas (balance). The mentioned composition enters a flow meter set at 300 cm³/min (with atmospheric pressure) and afterward is preheated and also steered into an integral reactor comprising 500 mg catalyst. The furnace is responsible for heating the reactor that its diameter is $\frac{1}{2}$ inch. Reactor temperature is regulated in the range of 150–500 °C. For measurement of quantity of nitric oxide, nitrogen dioxide, carbon monoxide and O₂ at the outlet of reactor, a KANE 940 analyzer which detects them is utilized. Besides, a gas chromatography (SHIMADZU model 2010 plus) is employed for determining of nitrous oxide quantity in effluent. More data can be found in the previous literature [40].

3. Results and discussion

This paper offered novel framework and easy path to fabricate $Nd_2Zr_2O_7$ nanostructures with the help of ultrasonic approach. The



Fig. 3. FT-IR spectra of (a) net $Nd_2Zr_2O_7$ nanostructure and (b) $Nd_2Zr_2O_7$ - ZrO_2 and (c) $Nd_2Zr_2O_7$ - Nd_2O_3 nanocomposites fabricated with the help of Morus nigra extract via sonochemical pathway.

study demonstrates the first try on checking the role of Morus nigra extract, as an eco-friendly kind of capping agent, in the sonochemical synthesis of Nd₂Zr₂O₇ nanostructures. Morus nigra extract has been utilized as a new kind of capping agent because it comprises high quantity of anthocyanins. In addition, the nanostructured Nd₂Zr₂O₇-ZrO₂ and Nd₂Zr₂O₇-Nd₂O₃ have been fabricated with the help of Morus nigra extract via sonochemical pathway, to check the possibility of coupling ZrO₂ or Nd₂O₃ into neodymium zirconate and its effect on shape, dimension and activity.

3.1. Structural determination and purity

The crystal structures of net Nd₂Zr₂O₇ nanostructure and Nd₂Zr₂O₇-ZrO₂ and Nd₂Zr₂O₇-Nd₂O₃ nanocomposites are given in Fig. 2. The intense peaks visible in XRD data are indicative of the crystalline nature of the compounds. XRD pattern of the net Nd₂Zr₂O₇ nanostructure exhibits signals that fit well to cubic phase neodymium zirconium oxide (JCPDS No. 78-1618). When 1:2 and 2:1 M ratios of Zr:Nd are applied in the experiment conditions, the nanocomposite samples can be created. It is visible that in the case of Nd₂Zr₂O₇-ZrO₂ nanocomposite, the diffraction signals corresponding to Nd₂Zr₂O₇ and tetragonal zirconium oxide (JCPDS No. 80-0965) seen, signifying the incorporation of ZrO₂ over Nd₂Zr₂O₇ (see Fig. 2b). Further, Nd₂Zr₂O₇-Nd₂O₃ nanocomposite denotes diffraction signals corresponding to hexagonal neodymium oxide (JCPDS No. 40-1282) and Nd₂Zr₂O₇, implying coupling of both oxides during the fabrication stage (see Fig. 2c). The above-mentioned findings suggest that the process of fabrication nanocomposite does not alter the crystalline structure neodymium zirconium oxide. No other crystalline impurities can be visible, signifying purity of all three samples. The mean crystallite diameters for Nd₂Zr₂O₇-based nanostructure samples have been estimated with Scherer equation (see Table 1).

FT-IR data further verify the formation of Nd₂Zr₂O₇-based nanostructures and their chemical purity. FT-IR data of the net Nd₂Zr₂O₇ nanostructure, Nd₂Zr₂O₇-ZrO₂ and Nd₂Zr₂O₇-Nd₂O₃ nanocomposites (samples 1–3) are visible in Fig. 3a–c. The intensive signals nearly 403,



Fig. 4. FESEM images of (a and b) net $Nd_2Zr_2O_7$ nanostructure and (c and d) $Nd_2Zr_2O_7$ - ZrO_2 and (e and f) $Nd_2Zr_2O_7$ - Nd_2O_3 nanocomposites fabricated with the help of Morus nigra extract via sonochemical pathway.

401 and 418 cm⁻¹ appeared in FT-IR data of the net Nd₂Zr₂O₇ nanostructure, Nd₂Zr₂O₇-ZrO₂ and Nd₂Zr₂O₇-Nd₂O₃ nanocomposites, correspondingly, were ascribable to the metal-oxygen stretching vibrations [17,41,42]. Besides, signals near 3373, 1616, 3486 and 3490⁻¹ in FT-IR data of the samples 1–3, correspondingly, are indicative of adsorbed H₂O molecules [43].

3.2. Morphological observations

Morphological aspects of net $Nd_2Zr_2O_7$ nanostructure and $Nd_2Zr_2O_7$ -ZrO₂ and $Nd_2Zr_2O_7$ -Nd₂O₃ nanocomposites have been checked with FESEM and outcomes are given in Fig. 4. Various morphologies can be visible in the case of three samples. The homogenous nanoparticles are visible in the case of net Nd₂Zr₂O₇ (Fig. 4a and b), and the structure of Nd₂Zr₂O₇-ZrO₂ with a nanobundle-like shape is illustrated in Fig. 4c and d. The morphology for Nd₂Zr₂O₇-Nd₂O₃ is irregular and agglomerated micro/nanobundle-like (Fig. 4e and f). The outcomes illustrate that the morphology of Nd₂Zr₂O₇ is different before and after introduction of ZrO₂ or Nd₂O₃. Thus, ZrO₂ or Nd₂O₃ can alter the morphology of Nd₂Zr₂O₇. All the above samples were fabricated with the help of Morus nigra extract. Morus nigra extract has been utilized as a new kind of capping agent because it comprises high quantity of anthocyanins that may cause to the convenient steric hindrance effect in sonochemical synthesis phase. The anthocyanins can play a helpful role in adjusting particle size.

TEM data further verify the formation of Nd₂Zr₂O₇-based



Fig. 5. TEM images of (a) net $Nd_2Zr_2O_7$ nanostructure and (b) $Nd_2Zr_2O_7$ - ZrO_2 and (c) $Nd_2Zr_2O_7$ - Nd_2O_3 nanocomposites and HRTEM images of (e) $Nd_2Zr_2O_7$ - ZrO_2 and (f) $Nd_2Zr_2O_7$ - Nd_2O_3 nanocomposites.

nanostructures (see Fig. 5). The sphere-shaped nanoparticles of $Nd_2Zr_2O_7$ are visible in Fig. 5a. TEM data of $Nd_2Zr_2O_7$ -ZrO₂ and $Nd_2Zr_2O_7$ -Nd₂O₃ nanocomposites (samples 2 and 3) are given in Fig. 5b and c. In agreement with FESEM outcomes, TEM data display the presence of agglomerated nanoparticles. The nanobundle-like morphology of $Nd_2Zr_2O_7$ -ZrO₂ sample is visible in Fig. 5b. $Nd_2Zr_2O_7$ -Nd₂O₃ sample illustrates the irregular and agglomerated micro/ nanobundle-like structure assembled by nanoparticles (see Fig. 5c). HRTEM data of both the nanocomposite samples denote the lattice fringes (Fig. 5d and e). The lattice fringes of $Nd_2Zr_2O_7$ -ZrO₂ sample demonstrate the interplanar distances of cubic neodymium zirconium oxide and tetragonal zirconium oxide. The observed interplanar distance (d) of 0.25 nm correspond to 1 1 0 planes of tetragonal zirconium oxide

(JCPDS No. 80-0965), and the measured 0.21 nm agrees with the d of 4 2 2 planes of cubic neodymium zirconium oxide (JCPDS No. 78-1618). The corresponding data of Nd₂Zr₂O₇-Nd₂O₃ sample illustrate the interplanar distances of the 2 2 0 planes of cubic neodymium zirconium oxide (0.37 nm) and the 1 1 0 planes of hexagonal neodymium oxide (0.34 nm) lattices. The above-mentioned findings as well as XRD and FTIR data represent that samples 2 and 3, are desirous compounds, namely, Nd₂Zr₂O₇-ZrO₂ and Nd₂Zr₂O₇-Nd₂O₃ nanocomposites.

3.3. Sonication effect and formation mechanism

As mentioned above, $Nd_2Zr_2O_7$ -based nanostructures were fabricated through a simple and eco-friendly sonochemical pathway with the



Scheme 1. Schematic diagram for creation $Nd_2Zr_2O_7$ -based nanostructures.

help of Morus nigra extract as a new kind of capping agent. Cavitation resulting from ultrasonic waves can create appropriate and particular structures in nano dimension and homogeneous trend. Extensive usage of ultrasonic approach for making the nanoscale compounds can be for its ease, fastness and low cost as well as its environmental friendliness [18–21]. Multiple bubbles are created within the sonochemical path. After growth stage, these bubbles destructed because of the shake waves. The energy release by bubbles destruction can be reason to drive the chemical reactions to form our products [24,25]. Further, the anthocyanins in Morus nigra extract can play a helpful role in adjusting particle size. The key and possible reactions for the sonochemical formation of $Nd_2Zr_2O_7$ -based nanostructures with the help of dien may be as [44,45]:

$$H_2 O \rightarrow H^{\bullet} + O H^{\bullet} \tag{1}$$

$$OH^{\bullet}+H_2NCH_2CH_2NHCH_2CH_2NH_2+2H_2O\rightarrow H_3N+CH_2CH_2NHCH_2CH_2 N+H_3+2OH^-+byproducts \tag{2}$$

$$3OH^{-}+Nd(NO_{3})_{3}\rightarrow 3NO_{3}^{-}+Nd(OH)_{3}$$
(3)

$$2OH^{-}+ZrO(NO_{3})_{2} \rightarrow 2NO_{3}^{-}+ZrO(OH)_{2}$$
(4)

$$Nd(OH)_3 + ZrO(OH)_2 \rightarrow NdZrO(OH)_5$$
 (5)

$$NdZrO(OH)_{5}or (NdZrO(OH)_{5} + ZrO(OH)_{2}) or (NdZrO(OH)_{5} + Nd (OH)_{3})$$

$$\stackrel{\Delta}{\rightarrow} Nd_{2}Zr_{2}O_{7} or Nd_{2}Zr_{2}O_{7} - ZrO_{2}or Nd_{2}Zr_{2}O_{7} - Nd_{2}O_{3}$$
(6)

The decomposition of O–H bond in water augments the quantity of OH radical species. The generated OH radicals can be reason for creation of the OH^- ions (Eq. (2)), which can play a key and helpful role in

formation of Nd₂Zr₂O₇-based nanostructures. Subsequently, reaction of ZrO²⁻ and Nd³⁺ with OH⁻ brings to creation of metal hydroxide and formation of Nd₂Zr₂O₇-based nanostructures performed as illustrated in Eq. (5), 6 (see Scheme 1).

3.4. Surface characteristics

Catalytic performance of the nanoscale compounds can be dependent to the surface characteristics of them. These characteristics (surface area and porosity) are checked via nitrogen adsorption process. The adsorption–desorption isotherms of net Nd₂Zr₂O₇ nanostructure and Nd₂Zr₂O₇-ZrO₂ nanocomposite are compared in Fig. 6. Based on the outcomes, both samples display the mesoporous structure. Further, the specific surface areas of net Nd₂Zr₂O₇ nanostructure and Nd₂Zr₂O₇-ZrO₂ nanocomposite were 26.435 and 32.637 m²/g, correspondingly. Table 2 gives the textural features of the Nd₂Zr₂O₇-based nanostructures. It is visible that the surface area of Nd₂Zr₂O₇. The mesoporous structures and convenient surface area of the Nd₂Zr₂O₇-based nanostructures can be conducive to the possibility of highly efficient catalytic performance.

3.5. Catalytic activity

According to GC analysis, nitrous oxide was absent in the outlet streams. Hence, nitrogen in the product might be obtained via mass balance of nitric oxide and nitrogen dioxide which are traceable with Kane 940 gas analyzer. To examine the role of synthesis pathway, the activity of Nd₂Zr₂O₇ samples produced by two different pathways (sonochemical and combustion) on propane-SCR-NO_x is compared at a GHSV (gas hourly space velocity) of 47048 h^{-1} (see Fig. 7). It is visible



Fig. 6. N₂ adsorption/desorption isotherms (a and c) and pore size distribution curves (b and d) of net Nd₂Zr₂O₇ nanostructure and Nd₂Zr₂O₇-ZrO₂ nanocomposites, correspondingly.

that by enhancement of temperature, NO_x conversion rate to nitrogen is grown and afterward is reduced after 400 °C for both of Nd₂Zr₂O₇ nanostructure samples. Both of nanostructures may manifest maximum conversion at 400 °C since, conversion of NOx to nitrogen for Nd₂Zr₂O₇ (fabricated by sonochemical approach) is 64% and for Nd₂Zr₂O₇ (sample.1 in Ref. [38] fabricated by combustion approach) is 56%. From XRD data (see Table 1), it is visible that the crystallite size of Nd₂Zr₂O₇ nanostructure (fabricated by sonochemical approach) is 11 nm and for Nd₂Zr₂O₇ (fabricated by combustion approach) is 20 nm. Thus, Nd₂Zr₂O₇ nanostructure (fabricated by sonochemical approach) has the crystallite size smaller than the other sample. Besides, FESEM findings demonstrate that particle size of Nd₂Zr₂O₇ nanostructure (fabricated by sonochemical approach) is smaller. Also, this nanostructure possesses better uniformity. It is worthy to note that the enhancement of surface area from 11. 504 for Nd₂Zr₂O₇ (fabricated by combustion approach) to 26.435 $m^2 g^{-1}$ for the Nd₂Zr₂O₇ nanostructure (fabricated by sonochemical approach) also may possess a positive effect upon the catalytic performance. Thus, very convenient surface area as well as smaller and also more homogeneous nanoparticles can be reasons for more proper conversion of Nd₂Zr₂O₇ nanostructure (fabricated by sonochemical approach).

In following, the effect of adding Nd₂O₃ and ZrO₂ to Nd₂Zr₂O₇ on the performance of NO_x conversion to N₂ was checked. Fig. 8 exhibits plots of the total NO_x conversion into nitrogen versus reaction temperature for Nd₂Zr₂O₇-based ceramic nanostructure materials at a GHSV of 47048 h⁻¹. A similar trend between the performances of the various samples is seeable. In the case of all samples, there is a maximum conversion in 400 °C. Regarding the maximum conversion temperature, it is visible that Nd₂Zr₂O₇-Nd₂O₃ possesses the least rate of conversion (52%). Net Nd₂Zr₂O₇ displays a maximal conversion of 64%. This is while Nd₂Zr₂O₇-

Table 2	
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Summary of surface features for Nd ₂ Zr ₂ O ₇ -based nano
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Sample	BET area (m ² g ⁻¹)	Pore volume (cm ³ g^{-1})	Pore diameter (nm)
Nd ₂ Zr ₂ O ₇ Nd ₂ Zr ₂ O ₇ -ZrO ₂ Nd ₂ Zr ₂ O ₇ - Nd ₂ O ₃	26.435 32.637 6.423	0.1527 0.1843 0.0624	18.216 15.177 36.541

ZrO2 illustrates a very appreciable maximum conversion of 70%. It would be informative and helpful to consider the change in the nitrogen adsorption features of the samples. Fig. 6a and c illustrate the nitrogen adsorption isotherms of Nd₂Zr₂O₇ and Nd₂Zr₂O₇-ZrO₂ respectively. It is plainly perceived that the adsorption capacity enhances in sample of Nd₂Zr₂O₇-ZrO₂. This phenomenon is in compliance with the creation of an observed hysteresis in the adsorption/desorption isotherms at upper range of volume so that pore volume increases from 0.1527 to 0.1843cm³g⁻¹. This is accompanied with an enhancement of the specific surface area from 26.435 to 32.637 m^2g^{-1} . It is valuable to mention that, the increase of surface area (see Table 2) influence positively the catalytic activity. It can be state that, the remarkable increment of surface area in the case of $Nd_2Zr_2O_7$ -ZrO₂ (from 6.423 to 32.637 m^2g^{-1}) and also enhancement of pore volume (from 0.0624 to 0.1843 cm^3g^{-1}) positively affect the catalytic yield. Moreover, FESEM findings illustrate that Nd₂Zr₂O₇-ZrO₂ nanocompisite has smaller and also more homogeneous nanoparticles. It is worthy to note that, from XRD outcomes, the crystallinity of the Nd₂Zr₂O₇-Nd₂O₃ is lower than the rest so that as



Fig. 7. The role of the reaction temperature and kind of nanostructure (produced by two different pathways) on the conversion of NO_x (NO + NO₂) into N₂ in the range of 150–500 $^{\circ}$ C.



Fig. 8. Plots of total conversion of NO_x (NO + NO_2) into N_2 versus reaction temperature for $Nd_2Zr_2O_7$ -based ceramic nanostructure materials in the range of 150–500 $^\circ C.$

demonstrated at previous works [46], decrement of crystalinity may lead to fall of performance. Summing up, very appropriate surface area as well as having fine and also homogeneous nanoparticles can be reasons for more favorable conversion of Nd₂Zr₂O₇-ZrO₂ nanocomposite.

Fig. 9 denotes plots of the outlet CO concentration of reactor versus reaction temperature for $Nd_2Zr_2O_7$ -based ceramic nanostructure materials. It is visible that for $Nd_2Zr_2O_7$ -ZrO₂ nanocomposite, quantity of CO production is minimum (30 ppm at 500 °C) in comparison with the rest.



Fig. 9. Plots of the outlet CO concentration of reactor versus reaction temperature for $Nd_2Zr_2O_7$ -based ceramic nanostructure materials.

Recall, creation of CO as an unfavorable product during NO_x abatement by hydrocarbons like C_3H_8 is unavoidable. This occurrence may be related to the unselective combustion of C_3H_8 at greater temperatures, as stated in previous works [38,39]. Further, reaction of CO creation can be activated within the nanostructure channel and do not exclusively take place in the gas phase. Further data on this topic can be found in the previous literature [37].

4. Conclusions

In summary, a simple and swift pathway was selected to fabricate beneficial active materials, which can be employed on propane-SCR-NO_x. Nd₂Zr₂O₇ nanostructures and nanocomposites were sonochemically fabricated with the help of Morus nigra extract as a new kind of capping agent. For the first time, the performance of Nd₂Zr₂O₇-based ceramic nanostructure materials has been compared on propane-SCR-NO_x. Outcomes revealed the successful fabrication of Nd₂Zr₂O₇ nanostructures and nanocomposites applying Morus nigra extract through sonochemical pathway. It is demonstrated that ultrasound irradiation can play a helpful role in formation of Nd₂Zr₂O₇-based nanostructures. Further, the fabricated Nd₂Zr₂O₇-based ceramic nanostructure materials

can be applied as potential nanocatalysts with appropriate performance for propane-SCR-NO_x. The synthesis way facilitated large scale production as a result of its easiness, fastness and low cost as well as its environmental friendliness. Further, these $Nd_2Zr_2O_7$ -based ceramic nanostructure materials might find substantial usages in relevant fields.

CRediT authorship contribution statement

Sahar Zinatloo-Ajabshir: Formal analysis, Investigation, Data curation, Conceptualization, Methodology, Supervision, Project administration, Validation, Writing - review & editing, Writing - original draft, Resources. Naser Ghasemian: Formal analysis, Investigation, Data curation, Validation, Writing - original draft. Mehdi Mousavi-Kamazani: Software, Writing - review & editing, Resources, Visualization. Masoud Salavati-Niasari: Formal analysis, Investigation, Data curation, Writing - review & editing.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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