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Carbon-Based Nanomaterials as Drug Delivery Agents for Colorectal Cancer: Clinical Preface to Colorectal Cancer Citing Their Markers and Existing Theranostic Approaches

Jiheng Ma,* Guofang Wang, Xiaoyu Ding, Fulin Wang, Chunning Zhu, and Yunxia Rong



preclinical studies on the application of carbon nanotubes for drug delivery and CRC therapy owing to their inherent properties. It also investigates the toxicity of CNTs on normal cells for safety testing and the clinical use of carbon nanoparticles (CNPs) for tumor localization. To conclude, this review recommends the clinical application of carbon-based nanomaterials further for the management of CRC in diagnosis and as carriers or therapeutic adjuvants.

1. INTRODUCTION

The worldwide market for nanomaterials and their use was assessed to be 8.5 billion USD for the year 2019. The annual growth rate projections for the years 2020–2027 is 13.1%. The estimated global revenue for the year 2020 is USD 3000 billion which is projected at USD 30,000 billion for the year 2030 based on various sectors including medicine. The United States projections are USD 750 and 7500 billion, respectively, for the years 2020 and 2030.¹ In drug delivery and diagnostics, an emergent trend of using carbon nanotubes (CNTs) is observed.² Particularly, the CNTs have been classified into single, double, multiwalled, and functionalized materials based on their structure.³

Since cancer remains a global burden with a considerably limited remission rate, it is considered a primary cause for mortality across the globe. Colorectal cancer (CRC) is considered to be the foremost reason for mortality across the globe in the 21st century. It is one of the leading causes of deaths in elderly people across several countries, and this pattern is rising worldwide with complicated factors and limited understanding.⁴ Explicitly, CRC remains a leading cause of death as the CANZUK countries and the United States remain high-risk countries. Some countries of South America and Africa along with Asian countries like China and India endure a low-risk for CRC.⁵

The current treatment options for early diagnosis and treatment of CRC lack precision and pose side effects in addition to occurrence of resistance among cancer cells. Nanoparticles can be useful in this regard as they are effective diagnostic and therapeutic agents and reduce side-effects as they can increase solubility of drugs being loaded into organized sequences. Specific targeting of tumor cells can be accomplished by using nanoparticles with limited accumulation in off-target organs such as liver, kidney, or spleen. Hence, nanomedicine must receive extensive consideration for the management of CRC.^{6,7,7} Specifically, the particle size of nanoparticles must be around 200 nm to provide the desired effects, whereas materials with sizes of less than 10 nm are removed by the kidneys before the materials can reach the desired tumor site. Materials of sizes around 200 nm can enter

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© 2023 The Authors. Published by American Chemical Society and accumulate into the tumor microenvironment effectively as the interstitial spaces of tumor cells are approximately 400– 800 nm wide. 8,9

To address this issue, nanomaterials are ideal carriers (improving the therapeutic effects of the drug load) or therapeutic candidates by themselves as they possess sizes of less than 100 nm.¹⁰⁻¹² Among such materials, CNTs have been considered attractive candidates for nanomedicine and drug delivery due their intrinsic properties such as high surface area, structure that is flexible for contact with cargo and efficient loading, superior stability, biocompatibility, and targeted release of drugs at the directed sites due to their nanoneedle morphology. Based on these properties, CNTs are used extensively in monitoring of drug release, imaging, and diagnostics as well as in creating biosensors for related applications in medicine. CNTs can also change the nearinfrared radiation into heat and are therefore used in lab-on-achip devices based on the previously mentioned properties. 13–19

Since the use of nanomaterials remains critical for the management of tumors of the colon and rectum, the current review focuses on the preclinical studies performed toward the use of CNTs for drug delivery and CRC therapy. It also reviews the inherent properties of CNTs and the advantages of using CNTs for cancer therapy in comparison to other nanomaterials.

2. MATERIALS AND METHODS

The literature search strategy was predominantly based on PubMed searches. Initially, we found two recent articles related more to the epidemiology and pathophysiology of CRC. Similarly, to determine the global burden of CRC, we referred to the text of 4 multicenter studies and investigated a single review to elucidate the CRC burden in China. To represent the clinical features of CRC, 6 articles including a comparative study and a case report including a set of reviews were used. In addition, 2 review articles were used for determining the diagnostic modes and existing treatment methods for CRC. Also, 25 articles (including data from reviews, meta-analyses, book chapters, and research articles) were used to define the theranostic markers for CRC. The discussion for different categories of CNTs was prepared by means of referring to nine different articles. Similarly, the synthesis methods and characterization techniques for CNTs were presented in 6 articles, whereas their inherent properties were discussed in 9 articles. In addition, 26 different articles were discussed for elucidating the parameters involved in improving the tumortargeting efficacy of CNTs.

With regard to discussing the research on the use of functionalized CNTs as drug delivery and cytotoxic agents, 10 research articles were used. Also, 7 different articles were used to reveal the internalization mechanisms for CNTs in addition to 12 research articles for determining the safety of CNTs for therapeutic purposes. Later, 5 different articles were used to determine the benefits of using CNTs in comparison to other nanomaterials for drug delivery, whereas, 13 different clinical trials were used to interpret the use of carbon nanoparticles (CNPs) in preoperative localization of colorectal tumors.

To summarize the methods adopted, 19 articles were used for preparing the Introduction, whereas 132 appropriate references related to reviews, meta-analyses, book chapters, and research articles were cited for preparing the core content of the Results and Discussion. Another 5 references were used as supportive references for the text in the Results and Discussion. Overall, 156 works were used and referenced for preparing this review.

3. RESULTS AND DISCUSSION

3.1. Epidemiology and Pathophysiology of CRC. The rate of mortality as a consequence of malignancies related to colon and rectal cancer is progressively on the rise in developed and developing countries based on diet and lifestyle modifications.²⁰ Based on these modifications, a set of mutations evolve into CRC over a period of 10–15 years following a progression model. In this typical CRC progression model, the neoplastic lesions termed as aberrant crypt foci lead to the formation of polyps which grow into early adenomas of less than 1 cm with tubulovillous histology. These early adenomas later progress into advanced adenomas with villous histology and size greater than 1 cm. Based on their structure and molecular differences, approximately 10% of polyps develop into CRC whereas others do not.²¹

According to the American Cancer Society, an estimated 1.8 million new cases of cancer and 0.61 million deaths are projected to happen in the United States alone.²² The International Agency for Research on Cancer (IARC) produced an estimate through GLOBOCAN 2020 stating that 19.3 million new cases and 10 million deaths occurred globally in the year 2020. The prediction for 2040 is 28.4 million.²³ The predicted count of new CRC cases (colon and rectum, excluding anus) for 2021 in the United States is 149,500, whereas 52,980 deaths are projected.²⁴ Subsequently, 151,030 new cases and 52,580 deaths related to CRC are anticipated for 2022.²⁵

As per the 2018 Chinese Cancer Registration Report based on National Cancer Center data, 387,600 new cases and 187,100 deaths were related to CRC in 2015 in China. Although the percentage of incidence and deaths are low in comparison to the global standards, China had a higher number of cases and deaths owing to its larger population. The incidence rate was higher in the male population over the age $50.^{26}$ Yet, recent reports suggest that there is an increased incidence of CRC in younger adults in comparison to elderly adults.²⁷ Therefore, some cutting edge therapies are encouraged to manage CRC.

3.2. Clinical Presentation of CRC. Abdominal pain, constipation, and diarrhea are the most common symptoms associated with colon cancer prognosis in patients who visit a gastroenterologist.²⁸ Rectal bleeding, weight loss, rectal abnormalities, positive fecal occult blood test related to irondeficiency anemia, and hyperglycemia are other major clinical symptoms.²⁹ Other acute symptoms of late-stage may include bowel obstruction and intussusception.^{30,31} Bacteremia or infectious endocarditis associated with Streptococcus bovis (termed and called at present as S. gallolyticus) is a procarcinogenic or oncogenic factor. The progression may occur from normal tissue to precancerous lesions to adenomas, eventually resulting in malignant forms.³² It is interesting to note that proximal colon tumors are characterized by delicate systemic symptoms such as microcytic anemia and weight loss. The distal cancers show local symptoms indicating altered bowel habits and rectal bleeding.

3.3. Diagnosis and Existing Treatment Modes for the Management of CRC. Colonoscopy and biopsy followed by subsequent histology are used for the primary identification of CRC. After the diagnosis of carcinoma, computed tomography

Table 1. List of Proteomic, Genomic, and Microbial Markers for CRC

type of markers	markers	ref
proteomic markers	calreticulin, transgelin, serotransferrin, triphosphate isomerase, carbonic anhydrase II	36
	CEA and carbohydrate antigen 19–9	37
	apolipoproteins	38
	cystatins	39
	haptoglobin, serum amyloid A, CRP, AAT	
	preoperative transferrin	41
	HSP27, HSP40, HSP60, HSP70, HSP90A, HSP110), MMP-1, 2, 3, 7, 9, 12 and 13, complement components C3 and C9, MRC1, S100A9	42
	human neutrophil peptides 1, 2 and 3	43
	uromodulin, gelsolin, MEP1A	44
	α -enolase	45
	transthyretin	46
	paraoxonase 1	47
	β -2 microglobulin	48
genomic markers	KRAS, BRAF, NRAS	49, 50
	PIK3CA	51
	APC	52
	TP53	53
	SMAD4	54, 55
	NF1	55
	ARID1A, SOX9, and FAM123B	56
fecal microbes	Bacteroides (Alistipes, Prevotella), Firmicutes (Clostridium, Parvimonas, Peptostreptococcus, Roseburia, Oscillibacter), Proteobacteria (Campylobacter, Escherichia, Halomonas, Shewanella), Verrucomicrobia, Fusobacteria, and Actinobacteria	57-59
proteomic stool markers	Human neutrophil peptides, S100 proteins, hemoglobin, haptoglobin, AAT, lactoferrin, CEA, dipeptidyl peptidases I and IV, cadherin- 17, Selenium Binding Protein 1, tumor pyruvate kinase type M2, MMP-9	60

of the chest, abdomen, and pelvis is recommended for evaluation and staging of the tumor and determining the therapeutic plan for colon cancer. Magnetic resonance imaging is recommended for rectal cancer.³⁴

After being diagnosed, the current treatment methods for management of CRC include surgery, chemotherapy, and radiotherapy. Targeted therapy using antibodies and tyrosine kinase inhibitors is a recently evolving approach. Although these screening techniques are available and advance every day, approximately 25% of CRC is diagnosed at late metastatic stages, thus preventing effective cure by surgical procedures. For patients who are diagnosed late and have limited chances for surgical treatment, radiotherapy and chemotherapy are viable options. The use of adjuvants can improve the chances of recovery and survival.³⁵

3.4. Theragnostic Markers for CRC. Proteomic and genomic markers for early detection of CRC can prevent the disease from turning into metastatic forms. As an alternate technique, the early detection of precursors for CRC such as aberrant crypt foci can lead to a timely recognition of the cancer. Among such proteomic markers for this early CRC lesion, calreticulin, transgelin, serotransferrin, triphosphate isomerase, and carbonic anhydrase II are significant ones for successful management of CRC.³⁶ With regard to serum biomarkers, carcinoembryonic antigen (CEA) and carbohydrate antigen 19-9 are established, well-studied, and extensively used. Other serum proteins like apolipoproteins, cystatins, haptoglobin, serum amyloid A, C-reactive protein (CRP), alpha1-antitrypsin (AAT), preoperative transferrin, β -2 microglobulin, heat shock proteins (HSP27, HSP40, HSP60, HSP70, HSP90A, and HSP110), matrix metalloproteinases (MMP-1, -2, -3, -7, -9, -12 and -13), complement components C3 and C9, macrophage mannose receptor 1 (MRC1), S100A9, paraoxonase 1, human neutrophil peptides, uromodulin,

gelsolin, meprin 1 α (MEP1A), α -enolase, and transthyretin can serve as predictive markers for CRC.^{37–48} Mutations of *KRAS, BRAF, NRAS, PIK3CA, APC, TP53, SMAD4, NF1, ARID1A, SOX9,* and *FAM123B* remain significant as genomic markers.^{49–56}

Fecal microbes including Bacteroides such as Alistipes, Prevotella, Firmicutes such as Clostridium, Parvimonas, Peptostreptococcus, Roseburia, and Oscillibacter, Proteobacteria such as Campylobacter, Escherichia, Halomonas, and Shewanella, Verrucomicrobia, Fusobacteria, and Actinobacteria constitute the dysbiosis-associated microbial signatures for CRC. It is interesting to note that Fusobacterium, Parvimonas, Gemella, and Leptotrichia are early bacterial markers for CRC, whereas, β -proteobacteria is a late-stage CRC marker.^{57–59} Proteins such as human neutrophil peptides, S100 proteins, hemoglobin, haptoglobin, AAT, lactoferrin, CEA, exopeptidases (dipeptidyl peptidases I and IV), cadherin-17, selenium binding protein 1, tumor pyruvate kinase type M2, and MMP-9 are biomarkers of the stool.⁶⁰ The list of proteomic, genomic, and microbial biomarkers is shown in Table 1.

Targeted therapies involve PIGF, VEGFA/B, EGFR (HER1/ERBB1), KIT, PDGFR β , RAF, RET, VEGFR1-3, and PD-1 as molecular targets of U.S. Food and Drug Administration (FDA)-approved drugs for CRC.⁶¹

3.5. Different Categories of CNTs. Single-walled carbon nanotubes (SWCNTs) are hollow seamless cylinders made up of single graphene sheets or layers folded to form a tube.⁶² They are in general narrow and curved in comparison to the multiwalled carbon nanotubes (MWCNTs).⁶³ Double-walled carbon nanotubes (DWCNTs) are highly analogous to SWCNTs but contain a double layer made up of two graphene layers folded onto one another.⁶⁴ MWCNTs constitute multiple sequences of graphene layers, and the distance is maintained uniformly. They are larger in size compared to



Figure 1. Different methods of synthesis, purification and characterization of CNTs.

SWCNTs.⁶⁵ Adding to the three types of CNTs such as MWCNTs, SWCNTs and DWCNTs, functionalized CNTs have been deemed to be the fourth category.⁶⁶ This describes the importance of functionalization in tumor targeting or other applications in nanomedicine. Besides these four types, they are further distinguished into solvent-dispersed, surfactant-assisted, and CNTs assisted with biological molecules.⁶⁷

Among CNTs, the average diameters of SWCNTs range between 0.4 and 2 nm, whereas the diameters of DWCNTs and MWCNTs range between 2 and 100 nm, and 1 and 3.5 nm, respectively.^{68,69} The size of MWCNTs and SWCNTs functionalized or loaded with anticancer drugs range between 5 and 700 nm for effects on *in vitro* cell lines. *In vivo*, the diameters may vary from 20 to 50 nm.⁷⁰

3.6. Synthesis Methods and Characterization Techniques for CNTs. CNTs are synthesized by chemical vapor deposition, electric arc discharge, electrolysis, sonochemical methods, and laser ablation. The methods use a Nd:YAG or CO₂ laser and several hydrocarbon gases as the source, substrates such as water cooled copper collector, zeolite, and silica with iron, cobalt, nickel, and molybdenum as catalysts. The sources, substrates, and catalysts may be applicable or may vary based on the method applied for the synthesis. The synthesized materials can be purified from amorphous carbon, residual catalyst, and other impurities by gas phase, liquid phase, and intercalation methods of purification.^{71,72} Although the production cost of CNTs has reduced from 45,000 USD to 100 USD per kg over the past decade, the application is still limited. If the prices decline further, the applications of CNTs may intensify.⁷³ Hence, cheaper alternative methods are being constantly studied that may utilize industrial waste such as fly ash from coal and bauxite residue along with waste from

agricultural holdings, plastic pollutants, and tire waste as precursors for the fabrication of CNTs.^{74,75}

After being synthesized, CNTs could be separated by capillary electrophoresis and size exclusion chromatography. Techniques include the following: as scanning and transmission electron microscopy, neutron diffraction, XRD, spectroscopic techniques that include FTIR, fluorescence spectroscopy, UV–vis spectroscopy, Raman spectroscopy, X-ray photoelectron spectroscopy (XPS), energy dispersive X-ray spectroscopy (EDAX), and atomic emission and absorption spectrometry. Besides, thermogravimetric analysis is a thermal technique used for such characterization purposes.⁷⁶ The methods currently adopted for fabricating, separating, and characterizing the CNTs have been presented in Figure 1.

3.7. Inherent Properties of CNTs. An interesting inherent property of MWCNTs is that they can mimic the microtubules which are considered as one of the principal components of the cytoskeleton of cancerous cells. Since microtubules can regulate migration, proliferation, and intracellular transport of cells, the drugs used for chemotherapy can bind to tubulins via protein-protein interactions. This can lead to cell cycle arrest and cell-killing. This behavior of CNTs can result in and effective response against tumor cells by promoting microtubule nucleation, creating changes in microtubule assembly or polymerization and leading to the development of abnormalities across the mitotic spindle.77,78 This biomimetic property of CNTs is crucial for their cytotoxic effects as they can cause cytoskeletal instability (involving the centrosomes) and the disruption of microtubules, preventing the cancerous cells from migrating and proliferating. This is because the CNTs behave as submicrometric particles after drug loading, whereas the CNTs without any cargo behave as

nanomaterials and can mimic the microtubules. The submicrometric CNTs are less cytotoxic toward normal cells, whereas the empty CNTs can target normal cells as they are highly nonspecific. Hence, drug-loaded CNTs are more specific with their functionalized constituents than the empty CNTs.⁷⁹

The interactions of CNTs with tumor cells are dependent on their size as MWCNTs interact with microtubules, whereas SWCNTs communicate with the DNA for their cytotoxic effects.^{80,81} This size-influence can improve the drug transport ability of large molecules by SWCNTs.^{82,83} After crossing the lipid bilayer and being internalized into the cancerous cells, SWCNTs accumulate into the nucleus, bind to DNA, and alleviate the telomeric i-motif DNA. This can significantly impair the function of the telomeres, resulting in genotoxic effects and enhanced expression of tumor-suppressing genes, thereby preventing cell cycle arrest, apoptosis, and deteriorating effects that can happen as an outcome of the cells becoming senescent.^{84,85}

3.8. Roles of Functionalization and Other Parameters in Improved Tumor-Targeting by CNTs. CNTs are widely used as agents that carry polynucleotide molecules that specifically bind high-affinity molecules such as antisense agents and aptamers with the intention of blocking cellular division. They are also known to carry RNA silencing molecules such as siRNAs and plasmids. Thus, they can carry agents that possess cytotoxic and immunotherapeutic value which can be of immense value in phototherapy in addition to being used as diagnostic agents for malignancies of various origins.^{86–88} The therapeutic benefits of CNTs improve significantly as they become more soluble and biocompatible after being functionalized. Functionalization can improve the intracellular targeting of the CNTs with higher affinity toward cytoplasmic organelles. This renders the CNTs with enhanced targeting of cancerous cells at lower doses and limited off-target toxicity on normal cells.⁸⁹ Therefore, functionalization is a key parameter for targeted therapy using CNTs. With regard to functionalization, CNTs have a large surface area and are extremely hydrophobic. The surface area and morphology of CNTs enable them to cross the plasma membrane efficiently. Also, amino functionalization is more toxic or potent on normal cells in comparison to functionalization with carboxylic acids, which is considered safe compared to amino-functionalization.^{90,91}

Adding to this, the pH of the cells presents an enormous advantage in strategic tumor targeting as normal healthy cells demonstrate a pH of approximately 7.4, whereas the pH of cancerous cells is extremely acidic at the lysosomal compartment of the tumor cells (~ 5.5) .⁹² In this regard, the pH of the gastrointestinal tract is as follows: stomach, 2.0; duodenum, 6; small intestine, 6; terminal ileum, 7.4; cecum, 5.7; rectum, 6.7.^{93,94} To neutralize this hindrance, nanomaterials can respond well to intestinal pH and can assist in the gastric survival of the drugs they carry, resulting in enhanced uptake, bioavailability, and rapid controlled release of such drugs.⁹⁵ At the physiological pH of 7.4, the nanomaterials remain stable, whereas at the lysosomal pH of 5.5, the drugs can be released from such materials via the enhanced permeability and retention (EPR) effect into the tumor microenvironment (TME).96 Supportive reports for such effects leading to pHdependent release of drugs from CNTs at the lysosomal pH have been reported previously.97-100

Adding to the effects of functionalization, the dose and dimensions of the CNTs play vital roles in unintended toxic effects. This was evident as MWCNTs are more toxic in comparison to SWCNTs by virtue of their length. The diameter is another parameter that contributes to the toxicity of CNTs.¹⁰¹⁻¹⁰³ The route of administration is another significant factor as each route has its own merits and demerits. Subsequently, the intravenous route exhibits higher biocompatibility, whereas the subcutaneous route is less expensive and can be self-administered. The oral route is noninvasive and easy for intake of the drugs. The intratumoral route is highly effective for tumor targeting precisely into the tumor environment, thereby preventing nonspecific adverse effects.¹⁰⁴⁻¹⁰⁹ Biopersistence and biodistribution are other key factors to be considered for the safe use of CNTs as functionalization can improve the biocompatibility and biodegradation of CNTs.^{110,111}

Therefore, functionalization, designation of proper dose and dimension, route of administration, along with biodegradation and biodistribution relate to the effective usage of CNTs in cancer therapy.

3.9. Evidences for the Use of Functionalized CNTs as Drug Delivery and Cytotoxic Agents. 3.9.1. SWCNTs. SWCNTs $(1.4 \pm 0.1 \text{ nm})$ functionalized with carboxylic acid (fSWCNT-COOH) and polyethylene glycol (fSWCNT-PEG) did elicit limited cytotoxic effects on human colorectal adenocarcinoma Caco-2 cells after 24 h of treatment (10%). But only after 72 h of treatment, the cytotoxicity of fSWCNT-PEG improved to 35% at the dose range of $15.6-1000 \ \mu g/mL$. Yet, the CNTs were efficient drug-delivery agents across the cancerous monolayer as evidenced by Lucifer Yellow permeability assay and rhodamine-123 accumulation.¹¹² The inhibitory activities of fSWCNT-COOH $(1.4 \pm 0.1 \text{ nm})$ in yet another study took place after 24 h in cells treated with doses higher than 100 $\mu g/mL$ (5 to 1000 $\mu g/mL$ range).¹¹³

Owing to their relatively larger size or length and higher cytotoxic effects, pristine SWCNTs are less used in drug delivery in comparison to SWCNTs, with the latter being preferred for better use. Since SWCNTs have limited length with superior biocompatibility, they can enter cancer cells by direct permeation or endocytosis. The CNTs enter the cells easily as a result of enhanced water solubility and dispersity since they possess carboxyl groups on their surfaces. The fSWCNT-COOH and fSWCNT-PEG with lengths of 253-328 nm did not have cytotoxic effects at the tested dose of 160 μ g/mL, and the percentage of viability did not change after 24 h. Hence, they are better agents for loading and delivery of antioxidants like Coenzyme Q10 for uptake through the gastrointestinal tract.¹¹⁴ Similarly, SWCNTs with a diameter range of 1.4–1.6 nm and length range of 400–800 nm did not induce toxic effects on enterocyte-like model Caco-2/TC cells up to 90 ng/mL. The cytotoxicity observed at doses higher than 100 ng/mL was due to the active poly-L-lysine in the medium in which the CNTs were dispersed, and not because of the CNTs. The study indicated that CNTs were inert and acted as carriers for poly-L-lysine.¹¹⁵

With respect to cytotoxicity on colorectal cancer cells *in vitro*, *f*SWCNT-COOH (0.4 μ m-1.2 μ m with an outer diameter of 15 ± 5 μ m) was tested at the dose range of 5-1000 μ g/mL. Improved production of reactive oxygen species (ROS) as the underlying mechanism of cytotoxicity was observed only after 100 μ g/mL. The ROS levels later increased 5.2-fold to the control in 1000 μ g/mL treated cells.¹¹⁶ In a



Figure 2. Different mechanisms for cellular uptake and drug delivery using fCNTs.

Table 2. SWCNTs (on Caco-2 Cells) and MWCNTs (on HT-29 Cells) for Drug Delivery Applications

SWCNTsCOOH and PEG $1.4 \pm 0.1 \text{ nm}$ 100 afCOOH $1.4 \pm 0.1 \text{ nm}$ $5-1$ COOH and PEC $253.2 \text{ and } 328.7 \text{ nm}$ 160	
COOH $1.4 \pm 0.1 \text{ nm}$ $5-2$ COOH and BEC 253.2 and 328.7 nm 160	1000 μg/mL 35% cytotoxicity after 72 h 112 after 24 h 112
COOH and DEC 253.2 and 228.7 nm 160	5–100 μg/mL >100 μg/mL after 24 h 113
CoQ10 255.2 and 528.7 min 100	160 μg/mL after 114 24 h
Dispersed in poly- 1.4–1.6 nm (diameter), 400– 90 s 1lysine 800 nm (length)	90 ng/mL improved toxicity of poly-L-lysine at SWCNPs > 100 ng/mL 115
COOH $0.4 \ \mu m - 1.2 \ \mu m, 15 \pm 5 \ \mu m$ <50 (diameter) 24	$\begin{array}{ccc} <\!50\ \mu g/mL \ after & Induction \ of \ ROS, \ LPO, \ alteration \ in \ antioxidant \ defenses \ after & 116\\ 24\ h & doses > 50\ \mu g/mL \ after \ 24\ h \end{array}$
MWCNTs Fluorescein 20–500 nm (length), 5–60 nm <25 (diameter)	$<25 \ \mu g/mL$ $>25 \ \mu g/mL$ 120
PEG-Oxaliplatin 40–50 nm (diameter), 15 nm 5 μ (thickness)	5 μM, <48 h 5 μM, >48 h 121

similar study, nanobiocomposites (203 ± 6.6 nm) composed of SWCNTs functionalized with hyaluronic acid and loaded with a photosensitizer chlorin e6 (SWCNTs-HA-Ce6) were prepared. The analysis of toxic effects on Caco-2 cells (IC₅₀ value of 2.56 μ g/mL) by means of PDT at a confluence of 10 J/cm² showed higher cytotoxicity (84.6%) in comparison to the cells irradiated with a fluence of 5 J/cm² (77%).¹¹⁷

These studies indicate that fCNTs with lengths of ~250–1200 nm and a diameter of ~1.4 nm are toxic toward Caco-2 cells only after 24 h at doses higher than 100 μ g/mL. The mechanisms for cellular uptake and drug delivery using fCNTs are presented in Figure 2.

3.9.2. *MWCNTs*. MWCNTs (<1 μ m) did improve the cytotoxic effects of doxorubicin and camptothecin as a complex in comparison (0.6 μ g/mL) to the free drug on Caco-2 cells.¹¹⁸ It is interesting to note that MWCNTs could not

penetrate the Caco-2 cells at the concentration of 50 μ g/mL although they were scattered around the cell surface.¹¹⁹ MWCNTs with 10-30 layers, lengths of 20-500 nm, and diameters of 5-15 nm (interior) and 10-60 nm (external) were functionalized with fluorescein (CNT-FITC). CNT-FITCs were tested for cytotoxicity against HT-29 cells and induced 45% cell death at 25 μ g/mL. The cell killing effects were further increased with increasing concentrations of the latter (23% and 7% viability for 100 and 200 μ g/mL, respectively). The adhesive properties of 2D colonies were affected, a decrease in the area (89.8% at 200 μ g/mL) of the model and a 2.4-fold decrease in volume of the 3D tumor spheroids were observed.¹²⁰ MWCNTs functionalized with PEG and loaded with Oxaliplatin (MWCNT-PEG-Oxaliplatin with ~43.6% Oxaliplatin load) resulted in sustained release of the antineoplastic agent into HT-29 cells (34% after 6 h). The

cytotoxicity of the MWCNTs (40–50 nm diameter and 15 nm thickness) increased gradually after incubation for 48 h with the formation of Pt-DNA adducts and γ -H2AX along with the induction of apoptosis.¹²¹ The outcomes of research on drug delivery applications of SWCNTs and MWCNTs are enlisted in Table 2.

3.10. Internalization Mechanisms for CNTs. Owing to the limited penetrating abilities of small molecules and biological molecules like nucleic acid polymers and peptides, several carriers like CNTs have been utilized. CNTs can carry cargo of sizes more than 60 kDa based on hydrophobhic interactions over longer exposure durations and enter the cytoplasm of the mammalian cells by nonspecific endocytosis.^{122,123} Among the common mechanisms for entry of CNTs into mammalian cells, phagocytosis, diffusion, and endocytosis have been widely credited.¹²⁴ Connecting to this behavior, clustered CNTs are internalized by endocytosis, whereas the distinct tubes enter by diffusion. Therefore, these mechanisms are necessary for transport across biological membranes. This is dependent both on tube properties and phagocytic behavior of the cancerous cells. The cellular fate may be attained in the cytoplasm, endosomes, perinuclear space, mitochondria and nucleus, while they are removed by exocytosis and biological degradation and elimination, making them safe candidates for drug delivery. In addition, they are also enzymatically degraded by myeloperoxidase.¹²

In this venture, the amino-groups functionalized on the CNTs bind those tubes to the cellular membrane and insert the CNTs by nanoneedle mechanism in case of loss in phagocytic behavior or failure in endocytosis. In short, the CNTs interact with the lipid bilayer of the cells and diffuse through the plasma membrane, whereas, CNTs loaded with biological macromolecules diffuse the cellular membrane by clathrin-mediated endocytosis. Similarly, RNA-coated CNTs can undergo exocytosis for entry into the cytoplasm or vesicles cancerous cells resembling endocytosis. The mechanism of cellular uptake and the CNTs being localized and distributed depends on the functionalization, dimensions (such as lengths and diameter), number of layers and the dose of such tubes. During endocytosis, the CNTs enter the endosomes and mature and accumulate into the lysosomes. This buildup can result in the vesicle to swell and rupture and release the fCNTs into the cytosol where the cargo is delivered.^{126,127}

Overall, the studies on the use of CNTs highlight that they are internalized by cell membranes based on three mechanisms: 1. Caveolin- and Clathrin- mediated endocytosis (particles of sizes ≤ 100 nm); 2. Macropinocytosis (particles of sizes > 300 nm); 3. Phagocytosis (particles of sizes ~ 1000 nm). They are functionalized for better physical properties and performance intended for use in anticancer medications and photodynamic therapy (PDT).¹²⁷ The internalization of CNTs is usually energy-dependent and the uptake can become saturated at increased concentrations.¹²⁸

3.11. Safety Testing of CNTs on Normal Cells. Functionalization of CNTs with drugs or complementary molecules via chemical bond formation or physioadsorption can improve the biocompatibility and reduce the toxic effects by showing an inert behavior. It increases the solubility in water with enhanced dispersion and limited agglomeration, leading to limited cytotoxic effects. The dose- and time-dependent cytotoxicity of CNTs is influenced by the structure, size (nontoxic length of ~10 μ m), and molecules used for functionalization.^{129,130} The duration of exposure is another

critical parameter for causing cell death.¹³¹ The added advantage is that the CNTs can enter mammalian cells without the need for an additional transporter and cause systemic toxicity.^{132,133}

Polycitric-acid-polymerized fMWCNTs with an average diameter of ~89.2 nm and length of 400 μ m at a concentration of 100 ng/mL were not as cytotoxic toward mesenchymal stem cells and showed very low apoptotic behavior. Hence, they could be used as scaffolding materials to study the patterns of cellular growth such as adhesion and proliferation.¹³⁴ The mechanism of cytotoxicity on rat MSCs in vivo was dependent on mitochondrial and DNA damage, elevated oxidative stress, and damage to cell membranes.¹³⁵ The acid-functionalized SWCNTs can disrupt the tight junction barriers and cause cytotoxicity in Madin-Darby canine kidney II epithelial cells.¹³⁶ The IC₅₀ value of MWCNTs against the bronchial epithelial cell line BEAS-2B was 12 μ g/mL, and the uptake was 17–18% at 10 μ g/mL. The genomic and proteomic levels of migration inhibitory factor, interleukins IL-6 and IL-8 increased after treatment along with the phosphorylation of p38, ERK1 and HSP27.¹³⁷ In addition, the SWCNTs can induce genotoxicity in lung fibroblast V79 cells.^{138,139}

In mouse models, *f*SWCNTs-COOH did not show any behavioral changes or mortality. The body weight and the weight of the majority of organs were not altered, whereas the increase in liver, lung, and spleen weights was insignificant. Functionalization with COOH was less toxic in comparison to amino-functionalization. The toxicity profile of MWCNTs was prominent in comparison to SWCNTs.⁹¹ These studies conducted *in vitro* and *in vivo* indicate the toxicity of CNTs on normal cells is dependent on multiple factors.

3.12. Advantages of Using CNTs for Drug Delivery in Comparison to Other Nanomaterials. The initial advantage of using CNTs for drug delivery is that the entrapment efficacy of CNTs is significantly higher in comparison to liposomes, dendrimers, and other nanoparticles. Functionalization improves the solubility, biocompatibility, and enhances the specific targeting of a tumor at its site. In general, CNTs release the encapsulated drugs with higher efficiency at the physiological pH compared to liposomes, dendrimers, or other formulations. Also, the zeta potential of CNTs is neutral at acidic and neutral pH, whereas they are partially negative at alkaline pH in comparison to other types of nanomaterials.¹⁴⁰ The advantage of using a neutral or partially negative charged material like CNTs is that they aggregate at a slower rate in comparison to positively charged nanomaterials. Hence, CNTs can diffuse through the cell membrane more easily than positively charged nanoparticles which have a higher tendency of agglomeration. Thus, the negatively charged CNTs with the drug load are internalized through receptor-mediated endocytosis. Hence, the alteration of CNTs making them SMART at the membrane level based on the type of target cell is highly appreciated for efficient cellular uptake.¹⁴¹ Therefore, functionalization may play a critical role in CNTs attaining an external charge and subsequent delivery into cancerous cells.

In comparison to other materials at the nanoscale, CNTs are known to possess greater tensile strength and enhanced biocompatibility in comparison to other nanomaterials and are chemically inert. Additional properties like high surface to volume ratio, superior conductivity, and easy access to be functionalized make them ideal candidates as drug vectors. Also, CNTs are excellent nonviral vectors as they can deliver the functionalized nucleic acids without being degraded. Adding to this, the CNTs are safe toward normal fibroblasts and elicit no inflammatory response on such cells *in vitro*. Carbon coatings are corrosion-resistant and can prevent inflammatory responses in biomedical devices like cardiovascular stents.^{68,142,143}

3.13. CNPs in Preoperative Localization of Colorectal Tumors at the Clinical Level. Elevated lymphatic metastasis along the inferior mesenteric artery is the widely accepted route for spread of tumors to distant sites. Therefore, lymphadenectomy is critical for the therapy of CRC as disease-free survival improves in clinical patients.¹⁴⁴ CNPs can better assist the inspections accomplished after colonic polypectomy performed for the removal of precancerous lesions or early CRC tissues.¹⁴⁵ Pathology after the involvement of CNPs was enhanced, and this can contribute to identification of the metastatic state of the dissected lymph nodes effectively as it decreases the perils of postoperative comorbidities associated with excessive dissection of lymph nodes.^{146–149} In addition, the nanomaterials are effective in the identification of sentinel lymph nodes.^{150,151}

Over the recent years, CNPs have been used for locating tumors of the colon and rectum. CNPs have reportedly been used in combination with titanium clips for neoadjuvant chemoradiotherapy before radical resection for colon and rectal cancers. The titanium clips and CNPs help in localizing the tumor easily and removing it early. This can improve the chances of identifying the best surgical option and reduction of the duration of laparoscopy. To support this claim, the CNPs were introduced into the submucosal layer of the normal noncancerous gastrointestinal wall of clinical CRC patients. The site of injection remained 1 cm distant from the tumor edge.^{152,153} The use of endoscopic tattooing using CNPs seemed advantageous over conventional methods. This type of localization did not result in any adverse effects such as abdominal pain, fever, diarrhea, or any other symptoms related to any possible infections. Consistent with the previous reports, the duration for identifying the tumor and the time schedule of the operation decreased considerably between patients of the experimental and control group. The operative bleeding was significantly lower and the dissection rate of lymph nodes was higher in experimental group in comparison to the control group. The postoperative difficulties were not dissimilar among both the groups.¹⁵⁴ These clinical trials indicate that CNP-based localization of CRC and the subsequent neoadjuvant therapy is both beneficial and safe, as supported by previous studies.^{155,156}

4. CONCLUSION

The current review highlighted the different roles of CNTs with respect to drug delivery and therapy at preclinical and CNPs as tumor localizers at clinical levels. The prospects of targeted therapy and tattooing for selective identification of tumor cells or tissues were discussed. The advantages of using CNTs as inert materials with improved properties enable them to act as attractive candidates for targeted therapy of CRC. The prerequisites with regard to a structure that supports proficient loading, surface area and stability, enhanced biocompatibility, and targeted release of drugs make CNTs smart options for drug delivery. The toxicity profile of CNTs on normal cells was elucidated further. It is important to observe that there are no reports describing the usage of CNTs at clinical levels. Yet, carbon-based nanoparticles have been used to localize tumors

in clinical patients. This is supportive for the prospective use of CNTs in the clinic. With these derivations, the present review concludes that CNTs are efficient in drug delivery for CRC with limited toxicity and further preclinical studies are warranted in the near future for their use in the clinic.

AUTHOR INFORMATION

Corresponding Author

Jiheng Ma – Department of Oncology, Danyang Hospital of Traditional Chinese Medicine, Zhenjiang 212300 Jiangsu Province, China; occid.org/0000-0002-9208-7646; Email: ma_jiheng@163.com

Authors

- **Guofang Wang** Department of Oncology, Danyang Hospital of Traditional Chinese Medicine, Zhenjiang 212300 Jiangsu Province, China
- Xiaoyu Ding Department of Oncology, Danyang Hospital of Traditional Chinese Medicine, Zhenjiang 212300 Jiangsu Province, China
- Fulin Wang Department of Oncology, Danyang Hospital of Traditional Chinese Medicine, Zhenjiang 212300 Jiangsu Province, China
- **Chunning Zhu** Department of Oncology, Danyang Hospital of Traditional Chinese Medicine, Zhenjiang 212300 Jiangsu Province, China
- Yunxia Rong Department of Oncology, Danyang Hospital of Traditional Chinese Medicine, Zhenjiang 212300 Jiangsu Province, China

Complete contact information is available at:

https://pubs.acs.org/10.1021/acsomega.2c06242

Notes

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