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Establishing a productive heterogeneous catalyst based on silver nanoparticles supported on a crosslinked vinyl polymer for the reduction of nitrophenol†

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The treatment of toxic nitrophenols in industrial wastewater is urgently needed from environmental, health, and economic points of view. The current study addresses the synthesis of the crosslinked vinyl polymer poly(acrylonitrile-co-2-acrylamido-2-methylpropane sulfonic acid) (poly(AN-co-AMPS)) through free radical copolymerization techniques using acrylonitrile (AN) and 2-acrylamido-2-methylpropane sulfonic acid (AMPS) monomers with different ratios and potassium persulfate (KPS) as an initiator in an aqueous medium. The prepared copolymer was utilized as a supporting matrix for silver nanoparticles (AgNPs) via the chemical reduction of silver nitrate within the copolymer framework. Different techniques were employed to characterize the prepared poly(AN-co-AMPS) and Ag/poly(AN-co-AMPS) composites, such as Fourier transform infrared (FTIR) spectroscopy, thermal gravimetric analysis (TGA), X-ray diffraction (XRD), transmission electron microscopy (TEM), and Brunauer–Emmett–Teller (BET) analysis. The results exhibit that silver metal was excellently dispersed across the surface of poly(AN-co-AMPS) without any agglomeration, presenting as nanocrystals with an average particle size equal to 6.21 nm. Also, BET analysis confirmed that the Ag/poly(AN-co-AMPS) composite exhibits mesoporous characteristics with a surface area of 59.615 m² g⁻¹. Moreover, the Ag/poly(AN-co-AMPS) composite was effectively applied as a heterogeneous catalyst for the catalytic reduction of hazardous 4-nitrophenols (4-NP) with a rate constant equal to 0.28 min⁻¹ and half-life time equal to 2.47 min to a less toxic compound in the presence of NaBH₄ as a reductant. Furthermore, the reusability experiment confirmed the excellent stability of Ag/poly(AN-co-AMPS). The catalyst can be easily separated from the reaction mixture using a simple centrifuge and directly reused for up to four successive cycles without a remarkable decrease in its catalytic activity. The conversion percentage of 4-NP after the four cycles was found to be 93%.

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1. Introduction

Due to the rapid increase in industry and modern technological applications, many organic compounds play an important and vital role in the production of valuable products.^{1,2} Among these organic molecules, 4-NP, a simple aromatic compound, is a raw material used in numerous industries including the textile, paper, dye, explosive, petroleum, pesticide, drug, and pharmaceutical industries.^{3–6} As a result, tons of hazardous and poisonous compounds as well as other side products are accumulated in the environment and cause harmful impacts on both humans and animals.^{1–7} Because 4-NP is toxic,

carcinogenic and highly soluble in water, it is considered to be one of the main reasons for water pollution and leads to many diseases.⁸ These diseases including headaches, drowsiness, nausea, cyanosis, chest and stomach pain, kidney and liver damage, inflammation and disorders of central nervous system.^{9–15} In addition, it is considered to be a main reason for various animals' mortal diseases.^{16–18} Therefore, finding a solution for the problems associated with hazardous 4-NP is considered to be a critical research point and has attracted great interest in recent years. However, the presence of hazardous nitrophenol in water could be eliminated by numerous methods such as hydrogenation,^{19,20} catalytic amination, photocatalytic degradation,²¹ adsorption,²² ozonation,²³ biodegradation,²⁴ and electrochemical techniques.²⁵ These methods suffer from some drawbacks, including long time consumption, high cost, low efficiency, strict conditions and the formation of toxic aromatic by-products.^{26,27}

The chemical reduction of 4-NP to 4-aminophenol (4-AP) offers a safer and nontoxic strategy as well as being a promising

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method with a short reaction time, low cost, and complete reduction efficiency compared with the other mentioned methods.²⁸ Because of the high surface-area-to-volume ratio of metal nanoparticles and their distinct physical and chemical properties, which are different from those of the bulk materials, they are applied and exhibit a vital role in different fields,^{29,30} including catalysis, medicine, antiseptics, pharmaceutical agents, cosmetics, sensors, antimicrobial paints, photonics, renewable energy, magnetic devices, disinfectants and printable electronics.^{31–33} To effectively catalyze hazardous organic molecules, various metal nanoparticles, such as silver, iron, copper, palladium, nickel, cobalt, gold and platinum have been used.^{34–42} Although AgNPs have high surface energy and surface area, non-toxicity, excellent electrical and thermal conductivity and high catalytic activity and reactivity,⁴³ they cannot be used alone in the catalytic reduction of nitrophenols due to the agglomeration process, which causes a decrease in their catalytic performance and surface area that leads to diminished efficiency of their catalytic process.^{44,45}

Overall, loading AgNPs onto supporting materials such as polymers or surfactants enhances their stability, size distribution, and surface properties, and prevents aggregation.^{46–48} Numerous polymers are used as a supporting material for AgNPs and as heterogeneous catalysts. For instance, poly(2-isopropenyl-2-oxazoline-*co*-*N*-vinylpyrrolidone) was utilized as a stabilizing agent for AgNPs, which make them more stable for catalytic reaction.³³ AgNPs were also immobilized into poly(vinyl pyrrolidone-*co*-acrylic acid) as a supporting matrix and applied for the reduction of toxic 4-NP.¹⁸ In addition, AgNPs were loaded into poly(*N*-isopropylacrylamide-*co*-acrylamide), and this hybrid system was used as a catalyst in some organic reaction transformations.⁴⁹ Moreover, AgNPs were stabilized in a β -1,4-poly-D-glucosamine modified graphite carbon electrode and used for the detection of 4-NP.⁴³ AgNPs were fabricated inside a poly(*N*-isopropylacrylamide-*co*-acrylic acid) hybrid microgel as

a supporting material and used for *in vivo* reduction.⁵⁰ Furthermore, dispersed AgNPs were formed *in situ* on a ZrO₂ surface and used for the catalytic degradation of hazardous pollutants.⁴⁶ Amide-poly(methacrylic acid-*co*-acrylonitrile) was used as microreactors for the *in situ* synthesis of copper and cobalt nanoparticles for catalytic applications.⁵¹ The synthesis and characterization of poly(acrylonitrile-*co*-2-acrylamido-2-methylpropane sulfonic acid) (poly(AN-*co*-AMPS)) has been reported by different authors,^{52,53} but there are no reports on the production of AgNPs in this system or its application as a catalyst for the reduction of 4-NP. In the present study, we prepared a vinyl copolymer, poly(acrylonitrile-*co*-2-acrylamido-2-methylpropane sulfonic acid) (poly(AN-*co*-AMPS)), containing amide groups that are able to coordinate and act as a supporting material for AgNPs through two main steps as presented in Fig. 1. The first is the synthesis of poly(AN-*co*-AMPS) through the free radical copolymerization of AN and AMPS monomers, with KPS as an initiator and water as the solvent, while the second step is to load AgNPs on the surface of the prepared copolymer. Poly(AN-*co*-AMPS) has a high surface area and pore volume, which increase its ability to reduce toxic nitrophenols. In addition, it has high catalytic activity toward the reduction of 4-NP compared with another catalyst reported in the literature. Characterization of the copolymer and Ag copolymer nanocomposite were performed using FTIR, UV-visible, TGA, XRD, EDX, TEM and BET methods of analysis. Moreover, the catalytic activity of Ag/poly(AN-*co*-AMPS) toward the catalytic reduction of hazardous 4-NP to less toxic 4-AP is explored.

2. Materials and methods

2.1. Materials

Acrylonitrile (AN) monomer was purchased from Rasayan Laboratories. 2-Acrylamido-2-methylpropane sulfonic acid (AMPS, purity >98%) monomer was obtained from Fluka.

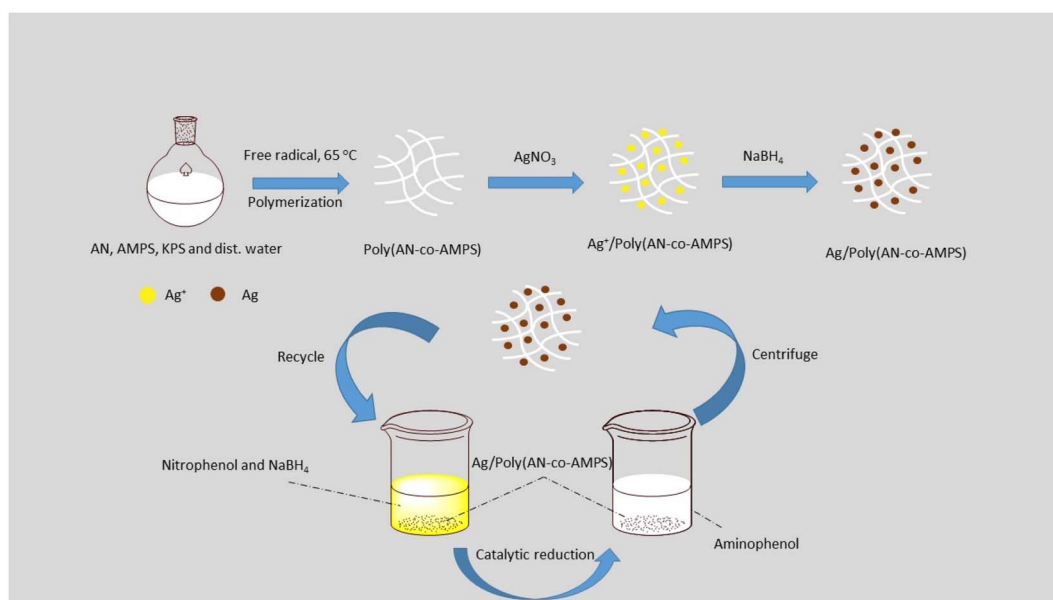


Fig. 1 Synthesis of Ag/poly(AN-*co*-AMPS) as a heterogeneous catalyst for the catalytic reduction of 4-nitrophenol to 4-aminophenol.

Potassium persulfate (KPS) initiator was purchased from LOBA Chemie. 4-Nitrophenol (4-NP) and silver nitrate (AgNO_3) were received from Sigma-Aldrich. Sodium borohydride (NaBH_4) was obtained from Wako Chemical. Methanol (MeOH) with a high grade was received from a commercial source. All chemicals were used as received without any further purifications.

2.2. Synthesis of poly(AN-co-AMPS)

Poly(AN-co-AMPS) was synthesized according to free radical copolymerization techniques using AN and AMPS as monomers with different ratios and KPS as an initiator.⁵⁴ For example, the synthesis of poly(AN-co-AMPS) in run 1 in Table 1 was as follows. AMPS monomer (0.414 g, 2 mmol), AN (5.194 g, 98 mmol), and KPS (0.056 g, 0.21 mmol) were added to a 100 mL round bottom flask containing distilled water (60 mL) as a solvent. The reaction mixture was stirred until the formation of a homogeneous solution occurred. After that, the reaction mixture was heated at 65 °C with continuous stirring for 4 h. The obtained white precipitate of the copolymer was collected by filtration, followed by washing with distilled water to remove any remaining initiator or unreacted monomers. Finally, the prepared copolymer was dried under vacuum until its weight became constant, and the obtained yield was 5 g (89.15%) of poly(AN-co-AMPS) as a white solid powder.

2.3. Synthesis of silver nanoparticle-polymer composite

Silver nanoparticles (AgNPs) were loaded within the framework of poly(AN-co-AMPS) by immersing the polymer in a solution of silver nitrate, followed by reduction using a freshly prepared NaBH_4 solution.^{32,55} In detail, poly(AN-co-AMPS) (0.5 g) was added to 20 mL of methanol containing x grams of AgNO_3 (where $x = 0.016, 0.033, 0.05, 0.069, 0.087$ g), and the resulting suspension was stirred for 2 h to ensure that the Ag ions were deeply loaded into the poly(AN-co-AMPS) framework. After that, the resulting Ag^+ /poly(AN-co-AMPS) complexes with different amounts of Ag^+ equal to 2, 4, 6, 8, 10% of copolymer weight were filtered out and washed with methanol several times to remove any unloaded AgNO_3 from the copolymers. To each of the obtained Ag^+ /poly(AN-co-AMPS) complexes, 5 mL of a freshly prepared methanol solution of NaBH_4 (0.096 g, 507.53 mM) was added dropwise with stirring for another 1 h, and the reaction mixture color changed from white to brown, indicating the reduction of Ag^+ to Ag^0 along the polymeric chain. Finally, the obtained Ag/poly(AN-co-AMPS) nanocomposites were filtered, washed with methanol, dried, and kept for further studies.

2.4. Catalytic reduction of nitrophenol

The prepared silver nanocomposites Ag/poly(AN-co-AMPS) were used for the reduction of 4-NP to 4-AP in an excess amount of NaBH_4 as a model reaction in order to investigate their catalytic activities. For this purpose, 5 mL of an NaBH_4 aqueous solution (100 mM) was mixed with 5 mL of a 4-NP aqueous solution (1 mM). The reaction mixture was completed to 50 mL with distilled water, and then 20 mg of Ag/poly(AN-co-AMPS) was added as a catalyst. The reduction process was carried out at room temperature and was monitored at regular time intervals by measuring the absorption peak of 4-NP at 400 nm using UV-vis spectroscopy.

2.5. Characterization techniques

FTIR spectra were measured in the scanning range 4000–400 cm^{-1} with a JASCO FT/IR-6100 spectrometer using a KBr pellet sample. Thermal gravimetric analysis (TGA) was carried out on a Rigaku Thermo plus TG8120 instrument under a nitrogen atmosphere at a heating rate of 10 K min^{-1} with a flow rate of 20 mL min^{-1} using an aluminum crucible from room temperature to 800 °C. X-ray diffraction (XRD) was performed using a Siemens D-500 X-ray diffractometer ($\lambda = 1.54 \text{ \AA}$ (Cu K α)). Transmission electron microscopy (TEM) images were obtained using a Model Talos L120C G2 TEM, ThermoFisher, Europe. Scanning electron microscopy (SEM) was conducted using a JEM-2100F microscope at an accelerating voltage of 200 kV. The Brunauer-Emmett-Teller (BET) method was applied to determine surface area and pore volume by nitrogen sorption using a Quantachrome instrument (USA). A Jasco V-630 UV-visible automatic recording spectrophotometer was used to record the UV-vis absorption spectra at room temperature using solution in a 1 cm quartz cell at a wavelength range of 250 to 500 nm.

3. Results and discussion

3.1. FTIR analysis

The FTIR spectra of the poly(AN-co-AMPS) and Ag/poly(AN-co-AMPS) nanocomposites are shown in Fig. 2. Starting with poly(AN-co-AMPS), the characteristic peaks at 1041.4 cm^{-1} , 1449.2 cm^{-1} , 1562 cm^{-1} are attributed to the stretching vibration of S=O in the sulfonic acid group, the bending vibration of C–H, and the bending vibration of the N–H group, respectively.⁵³ The two specific peaks at 1652.7 cm^{-1} and 2245.7 cm^{-1} are related to the stretching vibrations of C=O⁵⁶ and the nitrile

Table 1 Synthesis of p(AN-co-AMPS) by free radical polymerization using KPS as an initiator at 65 °C for 4 h^a

Run	Copolymer	M_1	M_2	M_1 (mmol)	M_2 in feed	Yield (%)	S content ^b (%)	M_1/M_2 in copolymer ^c
1	Poly(AN-co-AMPS)-1	AN	AMPS	98	2	89.15	0.21	98.6/1.4
2	Poly(AN-co-AMPS)-2	AN	AMPS	95.7	4.3	68.4	0.36	97.7/2.3
3	Poly(AN-co-AMPS)-3	AN	AMPS	92	8	56.18	0.88	94.3/5.7

^a $M_1 = 5.194$ g, $M_2 = 0.414$ g (run 1); $M_1 = 5.072$ g, $M_2 = 0.89$ g (run 2); $M_1 = 4.876$ g, $M_2 = 1.656$ g (run 3); solvent: distilled water; KPS = (0.056 g, 0.21 mmol). ^b Determined from EDX analysis (Fig. S1 in ESI). ^c Determined from the percentage of S atoms in the copolymer.

Table 2 Thermodynamic parameters of poly(AN-co-AMPS)

Polymer	E^* (kJ mol ⁻¹)	A' (min ⁻¹)	ΔS^* (J mol ⁻¹ K ⁻¹)	ΔH^* (kJ mol ⁻¹)	ΔG^* (kJ mol ⁻¹)
Poly(AN-co-AMPS)	30.846	7.2	-568.5	25.126	416.25

3.3. XRD analysis

XRD analysis was performed to investigate the crystalline structure of the prepared Ag/poly(AN-co-AMPS) copolymer nanocomposite, and the results are presented in Fig. 4 and Table 3. As shown in Fig. 4, the XRD patterns of poly(AN-co-AMPS) and Ag/poly(AN-co-AMPS) exhibit two characteristic peaks at $2\theta = 17.039^\circ$ and 29.381° , which were assigned to the crystalline structure of poly(AN-co-AMPS).^{64,65} In addition, four sharp characteristic peaks are produced at $2\theta = 38.066^\circ$, 43.939° , 64.315° and 77.314° , which were attributed to the (111), (200), (220) and (311) sets of lattice planes, respectively. These four characteristic peaks are highly matched with the ICSD reference code 01-071-4613, confirming the presence of crystalline AgNPs within the copolymer chain. The crystallite size (D) of the prepared Ag/poly(AN-co-AMPS) copolymer nanocomposite was calculated using the well-known Scherrer eqn (6) below:⁶⁶

$$D = \frac{K\lambda}{\beta \cos(\theta)}, \quad (6)$$

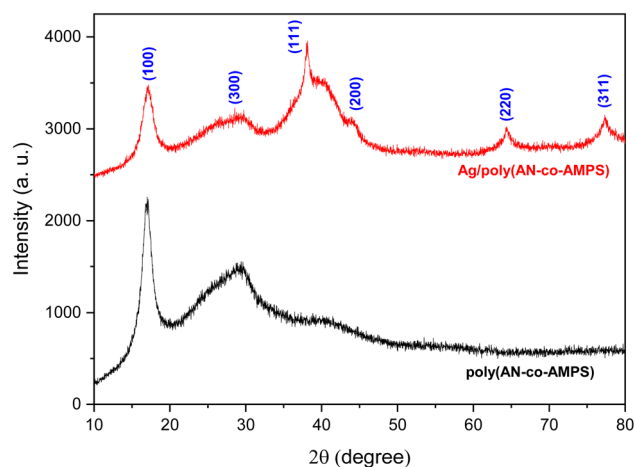


Fig. 4 XRD patterns of poly(AN-co-AMPS) and Ag/poly(AN-co-AMPS).

Table 3 XRD data of Ag/poly(AN-co-AMPS)

No.	2θ (°)	d value (Å)	Miller indices	Net intensity (counts)	Relative intensity (%)
1	17.039	5.19957	(100)	616.741	72.1
2	29.381	3.03747	(300)	358.305	41.9
3	38.066	2.36209	(111)	855.777	100.0
4	43.939	2.05900	(200)	311.061	36.3
5	64.315	1.44726	(220)	195.317	22.8
6	77.314	1.23280	(311)	205.124	24.0

where K is Scherrer's constant ($K = 0.89$), λ is the X-ray radiation wavelength ($\lambda = 0.154$ nm), β is the full width at half-maximum intensity (FWHM) and 2θ is Bragg's angle (peak position). After applying this equation to the main peak corresponding to the AgNPs, we were able to determine their average crystallite size, which was found to be equal to 1.45 nm.

3.4. TEM and SEM analysis

The size and morphology of the AgNPs immobilized in poly(AN-co-AMPS) were investigated using TEM analysis, as shown in Fig. 5. As shown in the figure, the poly(AN-co-AMPS) did not exhibit any specific shape, and the AgNPs were excellently dispersed through the copolymer network and appeared as dark spherical spots of silver nanoclusters. The particle size distribution of the AgNPs was estimated by measuring the diameter of more than 100 AgNPs obtained from the TEM images with the aid of the software ImageJ. The results indicate that the AgNPs have an average particle size equal to 6.21 nm. In addition, no clear agglomeration of AgNPs was observed in the copolymer network.

Scanning electron microscopy (SEM) was used to analyze the surface morphological and textural properties of poly(A-co-AMPS) and Ag/poly(A-co-AMPS). The resulting images are shown in Fig. 6. Our analysis revealed that poly(AN-co-AMPS) did not have a defined shape and was made up of irregularly shaped particles. It also revealed that the AgNPs were uniformly dispersed and exhibited a spherical shape.

3.5. Brunauer-Emmett-Teller (BET) analysis

BET surface area analysis was used to evaluate the specific surface area and pore volume of the Ag/poly(AN-co-AMPS) composite by using N₂ adsorption/desorption measurements at 77 K. The nitrogen adsorption/desorption isotherms of Ag/poly(AN-co-AMPS) are shown in Fig. 7. According to the BET results, the adsorption/desorption curves are a type-IV isotherm, and Ag/poly(AN-co-AMPS) has a specific surface area equal to 59.615 m² g⁻¹. Furthermore, the BJH pore radius and the BJH pore volume obtained at a saturated pressure were determined to be

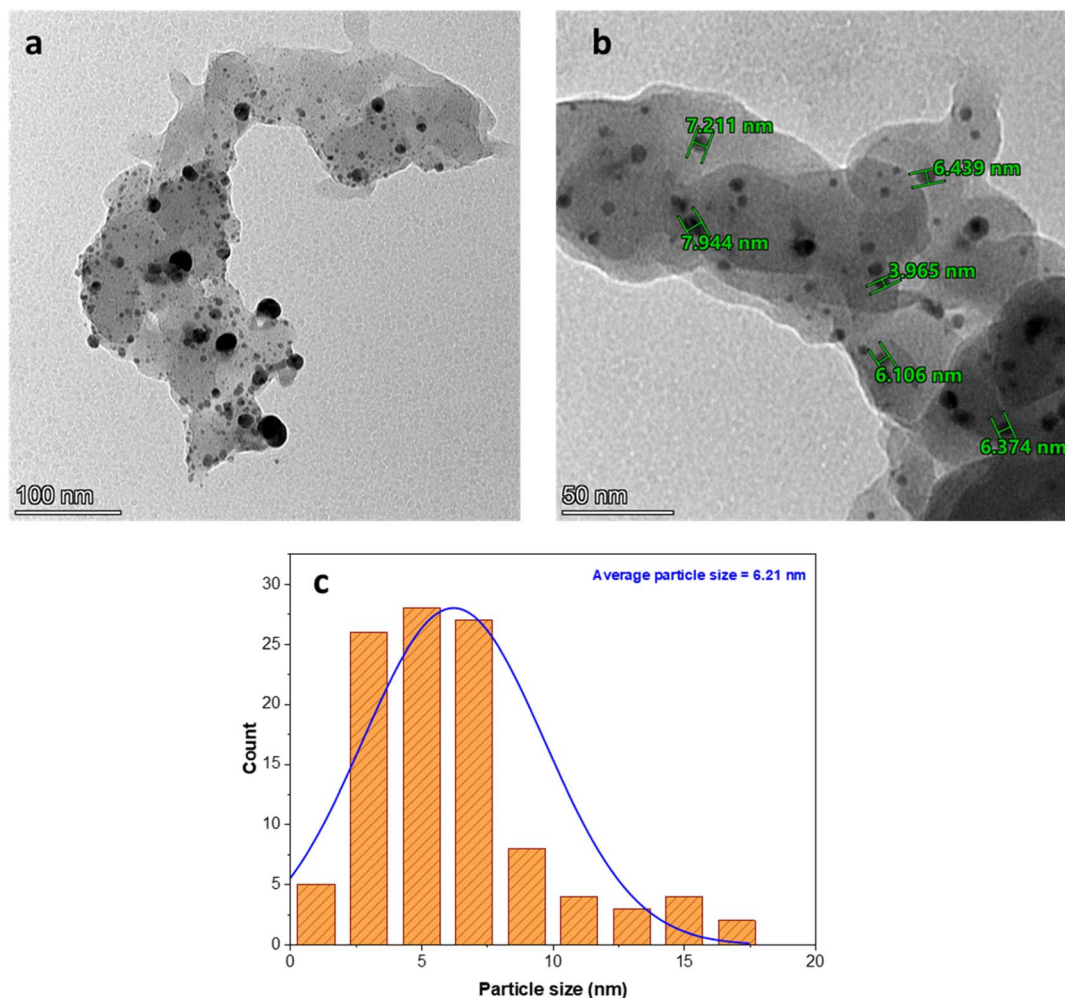


Fig. 5 TEM images (a and b) and particle size distribution (c) of the Ag/poly(AN-co-AMPS) composite.

8.826 nm and $0.358 \text{ cm}^3 \text{ g}^{-1}$, respectively. The International Union of Pure and Applied Chemistry (IUPAC) classifies porous materials based on their pore radius; microporous materials have a pore radius of less than 2 nm, mesoporous materials have a pore radius in the range of 2–50 nm and macro-porous materials have a pore radius greater than 50 nm.⁶⁷ Consequently, we can say that Ag/poly(AN-co-AMPS) is a mesoporous catalyst.

3.6. Catalytic activity of Ag/poly(AN-co-AMPS)

The catalytic performance of the prepared Ag/poly(AN-co-AMPS) nanocomposite was investigated using the reduction of 4-NP into 4-AP as a model reaction in the presence of NaBH_4 in an aqueous medium. Because both the reactant and product are sensitive to UV-visible light with different maximum absorbance wavelengths, the model reaction was monitored using a UV-visible spectrophotometer. Initially, we studied the effect of NaBH_4 (reductant) and poly(AN-co-AMPS) without any silver metal toward the reduction of 4-NP. The results indicated that neither NaBH_4 nor poly(AN-co-AMPS) has the ability to catalyze the reduction of 4-NP (Fig. S3 in ESI†). On the other hand, when

Ag/poly(AN-co-AMPS) was used as the catalyst, the absorption peak intensity of 4-NP at 400 nm disappeared, and a new absorption peak at 300 nm corresponding to the product 4-AP was formed. Fig. 8A presents the UV-visible spectra of the catalytic reduction of 4-NP using Ag/poly(AN-co-AMPS) as a catalyst in the wavelength range of 250 nm to 500 nm. As shown in Fig. 8A, the absorption peak intensity at 400 nm, which corresponds to 4-NP, gradually decreases as the reaction time progresses, and the yellow color of 4-NP disappears after about 12 minutes. In addition, a new peak started to appear at 300 nm, confirming the formation of 4-AP.³⁵

Moreover, our study was extended to explore the kinetic behavior of the catalytic reduction of 4-NP. Because NaBH_4 is consumed in an excess amount relative to the concentration of 4-NP, the pseudo-first order kinetic assumption is applied, and its mathematical equation is described below:

$$\ln\left(\frac{A_t}{A_0}\right) = -kt \quad (7)$$

where A_0 and A_t are the absorbance of 4-NP at 400 nm at time zero and at any time t , respectively. k is the reduction rate constant. Applying eqn (7) to the experimental data yields

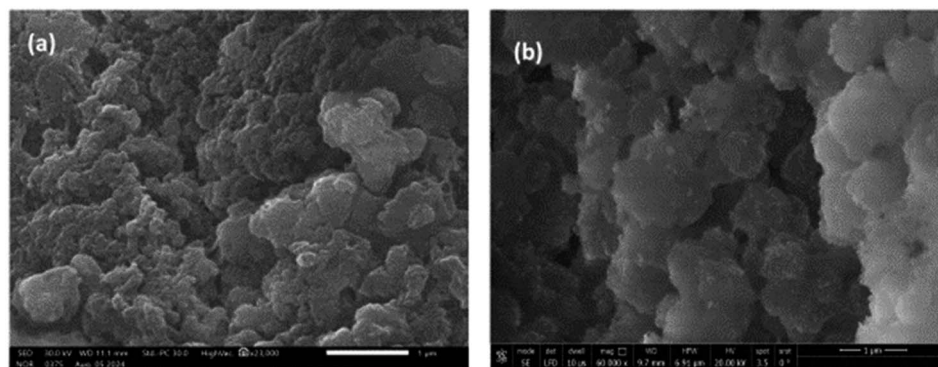


Fig. 6 SEM images of the poly(AN-co-AMPS) composite (a) and Ag/poly(AN-co-AMPS) composite (b).

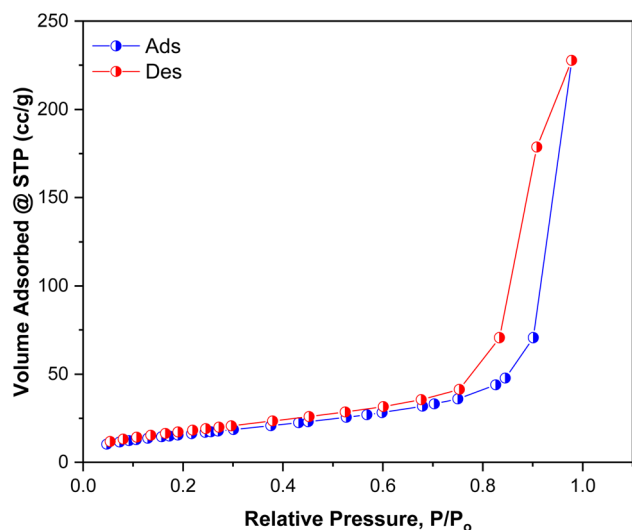


Fig. 7 N₂ adsorption-desorption isotherms of Ag/poly(AN-co-AMPS).

a straight-line with an R^2 value equal to 0.9609 (Fig. 8B), indicating that the reduction process has begun and follows pseudo-first order kinetics. The value of the rate constant was

determined from the slope of the line and was found to be equal to 0.23681 min^{-1} . Furthermore, the half-life time ($t_{1/2}$) was determined from the value of k and was found to be 2.927 min.

In order to investigate the optimum conditions for the catalytic reduction of 4-NP, the effect of different variables, such as the ratio between the two monomers in the copolymer chain, amount of AgNPs on the catalyst, concentration of NaBH₄, and the amount of catalyst were studied, and the results are presented in Fig. 9. The dependence of the reaction rate (k) on the ratio of the two monomers in the polymer network is illustrated in Fig. 9a and Table 4. As can be seen, increasing the percentage of AMPS monomer from 1.4 to 5.7 leads to an increase in the value of k from 0.03 to 0.132 min^{-1} and a decrease in the value of $t_{1/2}$ from 23.11 to 5.25 min (Table 4). This behavior could be explained by the ability of the amide functional group in the AMPS moieties to interact with AgNPs, which leads to a good distribution of AgNPs throughout the copolymer framework. This interaction between amide groups and AgNPs was confirmed as mentioned above in the FTIR analysis of the copolymer and its silver composite.

Also, the k value of the catalytic reduction of 4-NP exhibits a strong dependence on the percentage of AgNPs present in the

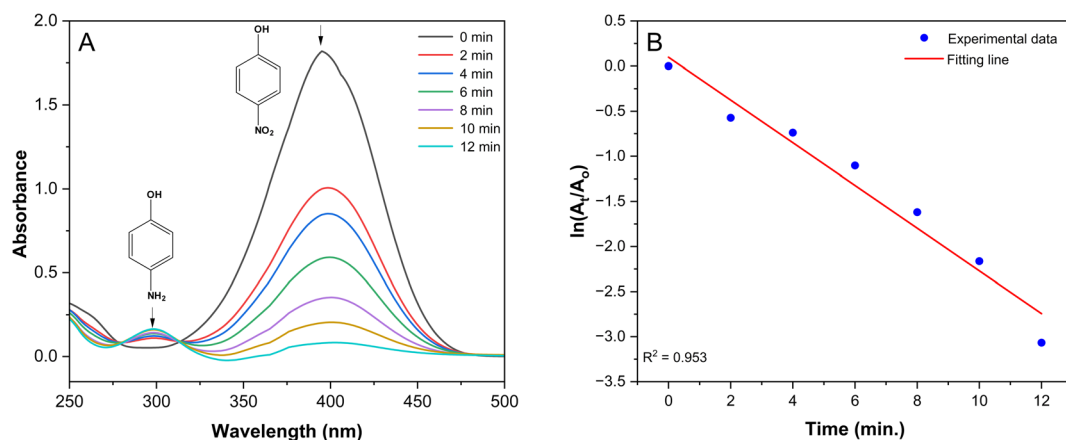


Fig. 8 UV-vis spectra of the reduction of 4-NP to 4-AP (A); pseudo-first-order reaction kinetics of the reduction of 4-NP to 4-AP (B). Reaction conditions: [4-NP] = 0.1 mM, [NaBH₄] = 10 mM, 20 mg catalyst containing 8% of AgNPs.

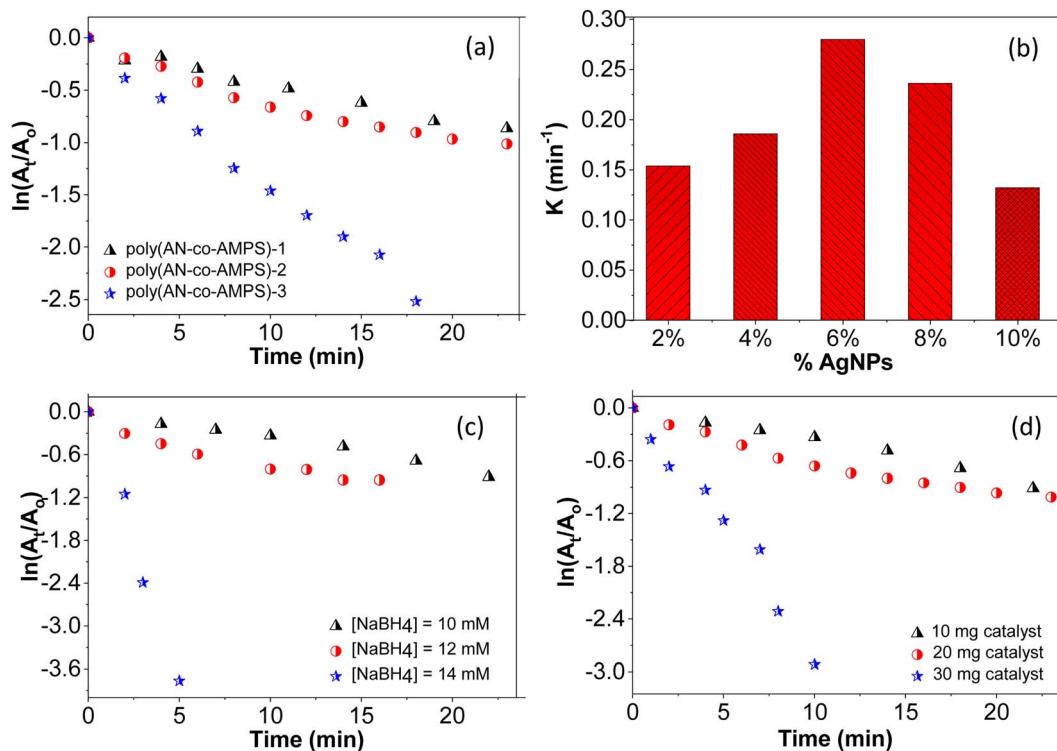


Fig. 9 (a) Dependence of the rate of catalytic reduction of 4-NP on the ratio of the two monomers. Reaction conditions: [4-NP] = 0.1 mM, [NaBH₄] = 10 mM, weight of catalyst = 20 mg. (b) Dependence of the rate of catalytic reduction of 4-NP on the percentage of AgNPs. Reaction conditions: [4-NP] = 0.1 mM, [NaBH₄] = 10 mM, weight of catalyst = 20 mg. (c) Dependence of the rate of catalytic reduction of 4-NP on the concentration of NaBH₄. Reaction conditions: [4-NP] = 0.1 mM, weight of catalyst = 10 mg; (d) dependence of the rate of catalytic reduction of 4-NP on the amount of catalyst. Reaction conditions: [4-NP] = 0.1 mM, [NaBH₄] = 10 mM.

catalyst framework. As illustrated in Fig. 9b and Table 4, the reaction rate gradually increases with increasing the amount of AgNPs up to 6%, at which the maximum value of k (0.28 min⁻¹) and the minimum value of $t_{1/2}$ (2.47 min) are observed. However, with increasing the amount of AgNPs beyond 6%, the opposite behavior was noted, and the reaction rate started to

diminish, which reflected the decreasing value of k and increasing value of $t_{1/2}$. The reason for the increase in the value of k as the amount of AgNPs was increased up to 6% was attributed to the increased surface area of catalyst, which facilitates the catalytic reduction reaction.^{68–71} Increasing the amount of AgNPs beyond 6% could lead to the agglomeration of

Table 4 Dependence of the rate constant and half-life time of the catalytic reduction of 4-NP to 4-AP on different variables

Run	Variables					
	AMPS (%) in copolymer	Wt% of AgNPs	[NaBH ₄] (mM)	Catalyst wt. (mg)	k (min ⁻¹)	$t_{1/2}$ (min)
1	1.4				0.03	23.11
2	2.3	10	10	20	0.04	17.33
3	5.7				0.132	5.25
4		2			0.154	4.5
5		4			0.186	3.73
6	5.7	6	10	20	0.28	2.47
7		8			0.236	2.94
8		10			0.132	5.25
9			10		0.04	17.33
10	2.3	10	12	10	0.05	13.86
11			14		0.077	9
12				10	0.04	17.33
13	2.3	10	10	20	0.05	13.86
14				30	0.278	2.49

AgNPs, which would diminish the catalyst performance due to a reduction in the surface area available for catalyzing the reduction reaction.^{7,18}

Fig. 9c shows the dependence of the reaction rate as the concentration of NaBH₄ is varied from 10 to 14 mM. The results demonstrate that increasing the concentration of NaBH₄ leads to an increase in the value of *k* and a decrease in the value of *t*_{1/2} (Table 4). The reason for this observation can be regarded as the greater conversion of the reactants into their reduced form due to the greater availability of reducing agents in the reaction medium, which leads to increased reaction rate.^{18,49}

Furthermore, the effect of catalyst dose on the rate of the reduction reaction was investigated by adding different amounts of catalyst in the range of 10–30 mg; the experimental results are presented in Fig. 9d. As shown in this figure, the rate of reduction increased with increasing the amount of catalyst. This could be due to an increase in the active surface sites available for reaction with 4-NP, which leads to an increase in the reduction reaction rate of 4-NP.^{29,35}

3.7. Reaction mechanism

According to the Langmuir–Hinshelwood mechanism,^{72,73} sodium borohydride functions as a hydrogen source. It ionizes in liquid phase, resulting in the production of borohydride ions (BH₄[−]). The proposed mechanism of the catalytic reduction of 4-NP to 4-AP is illustrated in Fig. 10. Initially, BH₄[−] ions and 4-NP are diffused and adsorbed into the surface of the catalyst. Subsequently, the positively charged hydrogen atom of BH₄[−] forms electrostatic attractions with the negatively charged oxygen from the nitro groups of the 4-NP at the catalyst surface, making the removal of oxygen and reduction of the nitro groups easier. Furthermore, the residual nitrogen of –NO₂ is also

negatively charged, so the H atoms of the positively charged H₂O molecules could combine easily with the residual nitrogen of nitrophenol followed by hydrodeoxygenation, and finally, the release of 4-AP from the surface of the catalyst. Electron transfer from the donor BH₄[−] ions to 4-NP through the surface of the catalyst must occur simultaneously in addition to the proton transfer and deoxygenation to maintain charge balance and complete the reduction process.

3.8. Recyclability of the catalyst

After 4-NP had been completely reduced to 4-AP, the Ag/poly(AN-co-AMPS) catalyst was separated by centrifugation from the reaction solution, washed with methanol, dried at room temperature, and reused without any further pretreatment for a new cycle to investigate its catalytic stability. The results of the recycling experiment are shown in Fig. 11a. The results exhibit that there is no significant decrease in the efficiency of the conversion percentage of 4-NP after reuse for four successive cycles. These results confirm and prove the relative efficiency, stability, and durability of the catalyst under the experimental conditions. Also, XRD analysis of the catalyst before and after the recycling experiments is shown in Fig. 11b. This figure shows that the positions of the diffraction peaks and crystalline forms of Ag/poly(AN-co-AMPS) did not change after recycling for four cycles, which indicates the stability of the catalyst.

In order to evaluate the efficiency of the Ag/poly(AN-co-AMPS) catalyst, we compared its catalytic activity toward the reduction of 4-NP with that of other catalysts reported in the literature, and the data is collected in Table 5. Although direct comparison with the reported catalysts is difficult due to the variety of reaction conditions, such as the concentrations of 4-NP and NaBH₄ and the catalyst dose, the Ag/poly(AN-co-AMPS) catalyst

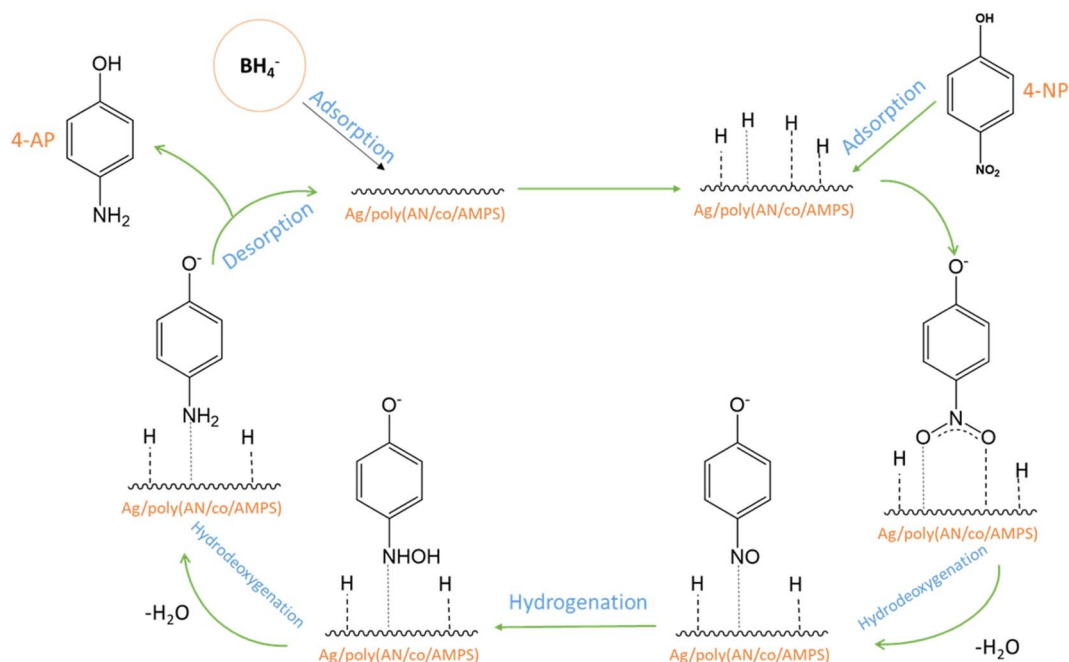


Fig. 10 Proposed mechanism for the catalytic reduction of 4-NP into 4-AP.

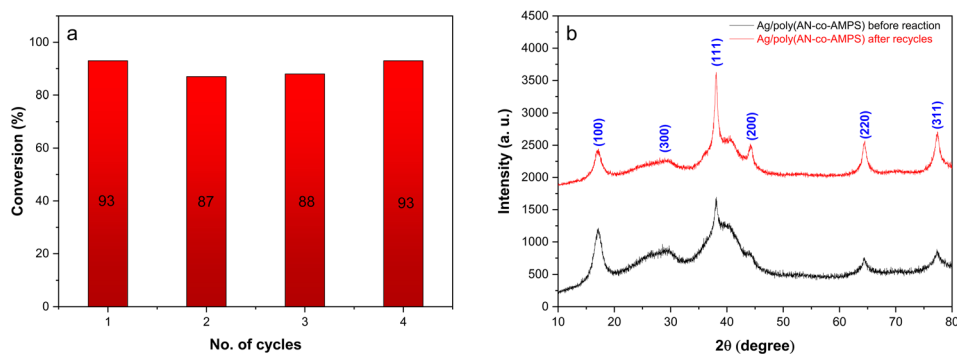


Fig. 11 (a) Recycling experiments for the catalytic reduction of 4-NP to 4-AP. Reaction conditions: [4-NP] = 0.1 mM, [NaBH₄] = 10 mM, weight of catalyst Ag/poly(AN-co-AMPS) = 20 mg and time = 12 min; (b) XRD analysis of Ag/poly(AN-co-AMPS) before and after the recycling experiments.

Table 5 Comparison of the catalytic reduction of 4-NP to 4-AP over various catalysts

No.	Catalyst	Reaction conditions				Ref.
		[4-NP] mM	[NaBH ₄] mM	Wt. cat. mg	<i>K</i> (min ⁻¹)	
1	Ag/poly(AN-co-AMPS)	0.1	10	20	0.28	Present study
2	Ag-P(NIPAM-co-AAm)	0.06	9.15	23.90	0.281	49
3	PIPOx_PNVP-SNCs	1	50	100	0.486	33
4	Ag/poly(norepinephrine)/MnO ₂	1	200	1	0.4644	71
5	Ag@chitosan	—	0.1	40	0.143	7
6	AuCu@Pt nanoalloys	1	100	0.1 mL	0.039	70
7	Pd-Ni/rGO	0.5	30	0.2	0.16	74
8	Pt-Ni nanoparticles	0.1	0.1	0.1	0.11	75
9	Starch-supported gold	1	15	100	0.0326	76

is regarded as one of the most active catalysts, exhibiting an advantage over the other catalysts showing similar activities in the aspects that it can be more readily prepared than the competitors and that it works at the lowest concentration of NaBH₄.

4. Conclusion

In this work, we have effectively synthesized an Ag/poly(AN-co-AMPS) nanocomposite, which serves as a versatile and effective heterogeneous catalyst for the reduction of toxic nitrophenol. The results demonstrate that poly(AN-co-AMPS) effectively acts as a supporting matrix for AgNPs. Coordination with the amide group present in the copolymer framework allows the uniform dispersion of silver throughout the copolymer framework as silver nanoclusters with an average crystalline size of 1.576 nm, and its surface prevents the agglomeration of the silver. The reduction reaction of 4-NP was completed in 14 min and found to be pseudo-first-order with an apparent rate constant and half-life time equal to 0.28 min⁻¹ and 2.47 min, respectively. Moreover, the catalyst can be removed from the reaction mixture *via* centrifugation and reused for four consecutive cycles with a slight decrease in its catalytic activity. Overall, this catalyst provides an efficient and practical way to remove hazardous organic compounds from industrial wastewater and

produces aminophenol, which has potential applications as a raw material in many industries.

Data availability

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Author contributions

Y. A. Aggour: supervision, project administration, conceptualization, resources, writing – review & editing; El-Refaie Kenawy: supervision, conceptualization, investigation, writing – review & editing; Marwa Magdy: investigation, data curation, calculation, visualization, formal analysis, methodology, writing – original draft; Elsayed Elbayoumy: supervision, conceptualization, validation, formal analysis, investigation, resources, data curation, writing – review & editing.

Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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