

Initiation of ERAD by the bifunctional complex of Mnl1 mannosidase and protein disulfide isomerase

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28 **Abstract**

29 Misfolded glycoproteins in the endoplasmic reticulum (ER) lumen are translocated into the
30 cytosol and degraded by the proteasome, a conserved process called ER-associated protein
31 degradation (ERAD). In *S. cerevisiae*, the glycan of these proteins is trimmed by the luminal
32 mannosidase Mnl1 (Htm1) to generate a signal that triggers degradation. Curiously, Mnl1 is
33 permanently associated with protein disulfide isomerase (Pdi1). Here, we have used cryo-
34 electron microscopy, biochemical, and *in vivo* experiments to clarify how this complex initiates
35 ERAD. The Mnl1-Pdi1 complex first de-mannosylates misfolded, globular proteins that are
36 recognized through a C-terminal domain (CTD) of Mnl1; Pdi1 causes the CTD to ignore
37 completely unfolded polypeptides. The disulfides of these globular proteins are then reduced by
38 the Pdi1 component of the complex, generating unfolded polypeptides that can be translocated
39 across the membrane. Mnl1 blocks the canonical oxidative function of Pdi1, but allows it to
40 function as the elusive disulfide reductase in ERAD.

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44 **Key words:** Protein degradation, ERAD, Quality control, protein disulfide isomerase, redox,

45 mannosidase

46 Introduction

47 Newly synthesized luminal ER proteins undergo quality control to ensure that only properly
48 folded proteins become resident in the ER or are moved on along the secretory pathway.
49 Proteins that cannot reach their native folded state are ultimately retro-translocated into the
50 cytosol, polyubiquitinated, and degraded by the proteasome, a conserved pathway
51 termed luminal ER-associated protein degradation (ERAD-L) (for reviews, see ref. ¹⁻⁴).

52

53 ERAD-L is best understood for misfolded N-glycosylated proteins in *S. cerevisiae*. The glycan is
54 first trimmed by glucosidases and the mannosidase Mns1 to generate a Man8 species (**Fig.**
55 **1a**)^{3,5}. If the glycoprotein does not reach its native folded state, it is further processed by the
56 mannosidase Mnl1 (also called Htm1) that generates a Man7 species containing an exposed
57 α 1,6-mannose residue (**Fig. 1a**)⁶⁻¹⁰. This processing step commits the misfolded glycoprotein to
58 ERAD-L (**Extended Data Fig. 1a**), as it is now recognized by the Hrd1 complex through
59 interactions of the α 1,6-mannose residue with the Yos9 component, and of an adjacent
60 unstructured polypeptide segment with the Hrd3 component¹¹⁻¹⁵. In the next step, the
61 polypeptide inserts as a loop into the membrane-spanning components of the Hrd1 complex;
62 one part of the hairpin interacts with the ubiquitin ligase Hrd1, the other with the rhomboid-
63 like protein Der1, and the tip of the loop moves through a thinned membrane region located
64 between the two proteins^{15,16}. The hairpin likely slides through the Hrd1-Der1 interface until a
65 suitable lysine can be polyubiquitinated by Hrd1. Finally, the protein is extracted from the
66 membrane by the Cdc48 ATPase complex and degraded by the proteasome^{3,5} (**Extended Data**
67 **Fig. 1a**).

68

69 The ERAD-L commitment step catalyzed by Mnl1 is not well understood. In one model, Mnl1
70 serves as a timer: the cleavage of the critical mannose would be slow, so that only misfolded
71 glycoproteins that linger too long in the ER would be processed. The conversion rate of the
72 Man8 to the Man7 glycan is indeed slow and some data show that folded proteins can be
73 processed by Mnl1 (ref. ¹⁷), suggesting that they normally escape degradation by rapid vesicular
74 export from the ER. However, many resident ER proteins have Man8 glycans.

75 Furthermore, folded carboxypeptidase Y (CPY) retained in the ER is processed less efficiently by
76 Mnl1 than a misfolded variant (CPY*), and *in vitro* experiments show that Mnl1 has a preference
77 for unfolded glycoproteins¹⁸. How Mnl1 would recognize the unfolded state of a glycoprotein
78 and distinguish terminally misfolded glycoproteins from abundant folding intermediates in the
79 ER lumen is unclear.

80

81 Curiously, Mnl1 forms a permanent complex with protein disulfide isomerase (Pdi1)^{8,17–20}, a
82 redox enzyme found in all eukaryotic cells. Pdi1 is more abundant than Mnl1, so only a small
83 fraction (<10%) is found in the complex. Pdi1 is normally responsible for oxidizing cysteines to
84 disulfides in newly synthesized proteins^{21,22}. In this process, it transfers an intramolecular
85 disulfide bond to the substrate and becomes reduced; it is then re-oxidized by the oxygen-
86 utilizing enzyme Ero1^{23–27}. Pdi1 can also isomerize disulfides by transiently reducing them,
87 and it can serve as a chaperone independent of its redox activities²⁸.

88

89 It is unclear why Mnl1 and Pdi1 are associated with one another. One possibility is that Pdi1
90 helps with the selection of substrates or facilitates the mannosidase reaction catalyzed by
91 Mnl1. Another, not mutually exclusive, possibility is that Mnl1 modifies the redox activities of
92 Pdi1. The most interesting possibility is that Pdi1 in the Mnl1-Pdi1 complex reduces disulfide
93 bonds in misfolded proteins to facilitate their retro-translocation across the ER membrane.
94 Such disulfide reduction has been postulated for a long time^{29–32}, and it is indeed difficult to
95 envision that polypeptides move through the retrotranslocon as globular structures containing
96 disulfides. However, the identity of the reductase has been elusive. In mammals, disulfides can
97 be reduced by the PDI homolog ERdj5^{33,34}, but this enzyme does not exist in yeast. Although
98 Pdi1 and its mammalian homolog PDI play a role in ERAD^{31,35,36,37}, their exact role has yet to be
99 established.

100

101 In this paper, we clarify how the Mnl1-Pdi1 complex initiates ERAD in *S. cerevisiae*. We show
102 that the complex first trims the glycan of misfolded, globular proteins and then reduces the
103 disulfides, generating unfolded polypeptides that can be retro-translocated across the

104 membrane. Our results indicate that Pdi1 in the Mnl1-Pdi1 is the elusive reductase involved in
105 ERAD.

106

107 **Results**

108 **Architecture of the Mnl1-Pdi1 complex**

109 To better understand the function of the Mnl1-Pdi1 complex, we first determined a cryo-EM
110 structure. The Mnl1-Pdi1 complex was purified from *S. cerevisiae* cells that overexpress a FLAG-
111 tagged version of Mnl1 (Mnl1-FLAG) together with Pdi1. The complex was released from the
112 lumen of a membrane fraction by detergent treatment, enriched with beads containing FLAG
113 antibodies, and further purified as a 1:1 complex by size-exclusion chromatography
114 **(Extended Data Fig. 1b,c)**.

115

116 The purified Mnl1-Pdi1 complex was enzymatically active, as it could generate the α 1,6-
117 mannose residue in the glycan of the misfolded glycoprotein CPY*, an established ERAD-L
118 substrate^{38,39}. We measured the mannosidase activity with a novel assay that circumvents the
119 previous cumbersome analysis by HPLC and mass spectrometry. The purified Mnl1-Pdi1
120 complex was first incubated with a 10-fold molar excess of DyLight 800-labeled streptavidin-
121 binding peptide (SBP)-tagged CPY* (CPY*-SBP). After retrieval of CPY*-SBP with streptavidin
122 beads, the generation of the α 1,6-mannose residue was determined by the binding of DyLight
123 680-labeled mannose 6-phosphate receptor homology (MRH) domain of OS9 (the mammalian
124 homolog of Yos9), fused to oligomeric immunoglobulin M (MRH-IgM) (see scheme in **Fig. 1b**).
125 The bound material was eluted with biotin and analyzed by SDS-PAGE followed by
126 fluorescence scanning at two different wavelengths. The Man7 glycan was generated whether
127 or not the upstream enzyme Mns1 was present (**Fig. 1c**, lanes 11-15 versus 16-20, and **Fig. 1d**),
128 suggesting that purified CPY*-SBP already contains Man8 glycans and that the Mnl1-catalyzed
129 reaction is rate-limiting. As expected, Mns1 alone did not generate the Man7 species (lanes 6-
130 10), and the reaction was inhibited by EDTA, which chelates the essential Ca^{2+} -ions^{18,20} (lanes 1-
131 5), or by mutation of an active site residue in Mnl1 (D279N) (**Extended Data Fig. 1d**).

132

133 A cryo-EM structure of the Mnl1-Pdi1 complex was obtained from a particle class after 3D
134 classification and refinement and had an overall resolution of 3.0 Å (**Fig. 1e-h** and **Extended**
135 **Data Fig. 2**). The density map of this class allowed model building for most parts of the proteins
136 (see examples in **Extended Data Fig. 3a-d**), with the exception of some Mnl1 loops. The density
137 of a C-terminal domain (CTD) was also weaker than that for other parts of the protein
138 (**Extended Data Fig. 3d**). Another major 3D class resulted in a similar, lower quality, density
139 map at 3.2Å overall resolution, but it lacked the CTD (**Extended Data Fig. 2** and **Extended Data**
140 **Fig. 3e,f**). Thus, the CTD of Mnl1 seems to be rather flexible.

141
142 Mnl1 consists of a canonical mannosidase domain (MHD; amino acids 29-514), a
143 loop interacting with Pdi1 (residues 515-650), and the CTD (residues 651-796) (**Fig. 1e-h**). The
144 MHD contains α -helices that form a barrel with a central pore (**Fig. 1e,g**). This domain is
145 superimposable with that of Mns1 (**Extended Data Fig. 4a**), which lacks all the other domains of
146 Mnl1⁴⁰. As shown for Mns1⁴⁰, the central pore contains the active site residues and the
147 essential Ca²⁺ ion (**Fig. 1g** and **Extended Data Fig. 3c**); it accommodates the glycan of
148 the glycoprotein substrate during the mannosidase reaction. The CTD interacts with one side of
149 the mannosidase barrel using a relatively small interface (**Fig. 1g**). Pdi1 contains four
150 thioredoxin-like (Trx) domains, referred to as **a**, **b**, **b'**, and **a'** domains, with **a** and **a'** containing
151 redox-active CGHC motifs. The Mnl1 loop interacts with three of the four Trx domains of Pdi1,
152 i.e. domains **a**, **b'**, and **a'** (**Fig. 1h**). The total interaction surface is fairly large (2,480Å²). The four
153 Trx domains of Pdi1 form a U shape that is most similar to the structure of the reduced form of
154 human PDI⁴¹ (**Extended Data Fig. 4b**).

155

156 **Disulfide bonds between Mnl1 and Pdi1**

157 The Mnl1 loop contains two cysteines (Cys579 and Cys 644) that are in disulfide-bonding
158 distance to the first cysteines of the redox-active CGHC motifs of the **a'** and **a** Trx domains
159 of Pdi1 (**Fig. 2a,b**). The density map supports the formation of disulfide bonds (**Extended Data**
160 **Fig. 3a,b**), even though a covalent adduct could not be detected in non-reducing SDS-PAGE
161 (**Extended Data Fig. 1c**). In intact yeast cells, a sizable fraction of FLAG-tagged Mnl1, expressed

162 at endogenous levels, formed disulfide-linked complexes that contain Pdi1 (**Extended Data Fig.**
163 **1e**), consistent with data in the literature¹⁹. In addition, the adducts seem to contain a
164 heterogeneous mixture of substrate molecules that are likely disulfide-linked to the Pdi1
165 component. Taken together, these results suggest that the **a** and **a'** domains of Pdi1 form
166 reversible disulfide bonds with the Mnl1 loop. However, the disulfide bonds are not required
167 for the interaction between the two proteins, because FLAG-tagged Mnl1 co-precipitated Pdi1
168 even when all cysteines were reduced with dithiothreitol (DTT) (**Supplementary Fig. 1a**).

169
170 Disulfide bond formation between Mnl1 and Pdi1 is supported by experiments in which we
171 added increasing concentrations of 2,2'-dipyridyldisulfide (DPS) and subjected the samples to
172 non-reducing SDS-PAGE (**Fig. 2c**). Adduct formation was observed with wild-type Mnl1 (lanes 1-
173 4) or mutants in which one of the two cysteines (Cys579 and Cys644) of the Mnl1 loop were
174 mutated (lanes 9-12 and 13-16), although it was less efficient with the Cys579 mutant. As
175 expected, when both cysteines were mutated together, no adduct was formed (lanes 5-8).
176 Superimposing the active sites of the **a** and **a'** domains shows that they bind Mnl1 segments in
177 a similar manner (**Extended Data Fig. 4c**).

178
179 Mutation of each of the two cysteines in the Mnl1 loop individually had little effect on ERAD-L
180 of CPY*-HA, but mutation of both together abolished degradation (**Fig. 2e** and **Supplementary**
181 **Fig. 1b**). Thus, one of the two possible disulfide bonds with Pdi1's active sites is required for
182 Mnl1 function. However, the redox state of Pdi1 does not affect the mannosidase activity of
183 Mnl1, as shown by adding different ratios of oxidized and reduced glutathione (**Extended Data**
184 **Fig. 1f**), or by adding DPS to force disulfide bridge formation (**Extended Data Fig. 1g**).

185
186 Our Mnl1-Pdi1 structure shares several features with those of other ER proteins that form
187 stable complexes with PDI or its homologs (**Extended Data Fig. 4d-j**). These include the prolyl 4-
188 hydroxylases (C-P4H) involved in collagen synthesis⁴², the microsomal triglyceride transfer
189 protein (MTP) involved in lipoprotein assembly⁴³, and the tapasin protein involved in peptide
190 loading onto the MHC class I molecule, which forms a complex with the PDI-homolog ERp57⁴⁴.

191 The four Trx domains of the redox partners always adopt a U shape in which the **a** and **a'**
192 domains interact with the client protein, and a cysteine in the client is always close to the first
193 cysteine in one of the active site CXXC motifs. In the case of collagen 4-prolylhydroxylase,
194 two cysteines are positioned next to the CXXC motifs, as in the Mnl1-Pdi1 complex (**Extended**
195 **Data Fig. 4i,j**).

196

197 **Pdi1 keeps Mnl1 soluble in the ER lumen**

198 A hydrophobic pocket of the **b'** Trx domain accommodates Trp592 and Tyr593 of the Mnl1 loop
199 (**Fig. 2d**), similarly to how this domain in other structures interacts with hydrophobic amino
200 acids^{42,43}. Mutations in the loop designed to disrupt this interaction reduced Mnl1's function in
201 ERAD-L (**Fig. 2f** and **Supplementary Fig. 1c**). A role for the **b'** domain is also supported by *in vivo*
202 data with a *pdi1* allele, *pdi1-1*, that carries a Leu313Pro mutation near the hydrophobic pocket
203²⁰. The Mnl1 loop also binds to the **a** domain (**Fig. 2b**), and this interaction is important for
204 ERAD, as shown by mutating Phe604 (**Fig. 2f** and **Supplementary Fig. 1c**). A mutation designed
205 to disrupt the interaction with the **a'** domain did not affect ERAD (D293A; **Fig. 2a,f** and
206 **Supplementary Fig. 1c**), but combining the mutations that disrupt the **a** or **b'** interface with
207 other mutations or mutating an active site residue in the mannosidase domain (D279N)
208 resulted in ERAD-defective Mnl1 variants (**Fig. 2g** and **Supplementary Fig. 1d**).

209

210 Mnl1 mutants that cannot interact with Pdi1 form insoluble aggregates in the ER. When FLAG-
211 tagged Mnl1 was expressed from the endogenous promoter in *S. cerevisiae* cells, all mutants
212 defective in ERAD showed reduced levels in the detergent-solubilized membrane fraction
213 after immunoprecipitation (**Fig. 2h**). Similar results were obtained when Mnl1-FLAG
214 was overexpressed, so that it could be detected in crude cell lysates by immunoblotting (**Fig.**
215 **2i**); all mutants were expressed at about the same level as the wild-type protein, but little could
216 be solubilized with detergent (**Fig. 2j**). Small amounts of the mutant complexes with disturbed
217 interfaces (W592K, Y593F and C579S, C644S mutants) could be purified (**Extended Data Fig. 5a**)
218 and had significant mannosidase activity (**Extended Data Fig. 1d**), demonstrating that Pdi1 is

219 primarily required to keep Mnl1 soluble in the ER lumen. Because Mnl1 lacks an ER retention
220 signal, Pdi1 may also localize the mannosidase to the ER.

221

222 **The CTD in the Mnl1-Pdi1 complex recognizes misfolded, globular proteins**

223 Next we asked how substrates are recognized by the Mnl1-Pdi1 complex. We suspected that
224 misfolded ERAD substrates are recruited by the CTD, as a mutant lacking the CTD (Mnl1 Δ C) had
225 only low mannosidase activity with CPY* as the substrate (**Fig. 3a**, lanes 7-9 versus 1-3, and **Fig.**
226 **3b**) and was inactive in ERAD (**Fig. 3c** and **Supplementary Fig. 1e**). The mutant retained the
227 interaction with Pdi1, allowing the purification of a stable complex (**Extended Data Fig. 5b**), and
228 formed a disulfide-linked adduct after addition of DPS (**Extended Data Fig. 5c**).

229

230 The CTD has a pronounced hydrophobic groove located between two β -sheets (**Fig. 3d** and
231 **Extended Data Fig. 3d**). We generated a mutant (mCTD), in which three hydrophobic residues
232 in the groove were changed to hydrophilic amino acids (L655N, F770Y, M772K). The mutant
233 was defective in ERAD (**Fig. 3c** and **Supplementary Fig. 1e**), and the purified complex with Pdi1
234 (see **Extended Data Fig. 5d**) had reduced mannosidase activity (**Fig. 3e**, lanes 4-6 versus 1-3,
235 and **Fig. 3f**). These data suggest that the hydrophobic groove of the CTD binds exposed
236 hydrophobic segments in misfolded ERAD substrates.

237

238 Next we tested the mannosidase activity of the Mnl1-Pdi1 complex with RNase B (RB) versions
239 of different folding status. RB differs from the well-characterized RNase A (RA) by the
240 presence of an N-glycan¹⁸ (**Fig. 4a**). A non-native conformation of RB was obtained by the
241 removal of the N-terminal S-peptide (RB Δ S)⁴⁵. A completely unfolded state (RBun) was
242 generated by treating RB with guanidinium hydrochloride and dithiothreitol (DTT), followed by
243 the removal of the denaturants on a desalting column¹⁸. Finally, a more compact misfolded
244 state was generated from RBun by oxidizing the cysteines with diamide to form random
245 disulfides (scrambled RB; RBsc)¹⁸ (**Fig. 4a**). The misfolded states of RB Δ S and RBsc probably
246 resemble the partially folded conformations of many ERAD substrates. Folded RB was not a
247 mannosidase substrate for Mnl1-Pdi1 (**Fig. 4b**, lanes 1-4), demonstrating that the complex

248 recognizes the misfolded state of a protein. Furthermore, RBsc and particularly RB Δ S, were
249 much better mannosidase substrates than RBun (**Fig. 4b**, lanes 13-16 and 5-8 versus lanes 9-
250 12). These results indicate that Mnl1 preferentially processes the glycan of partially folded,
251 globular proteins, as reported previously¹⁸.

252

253 Pull-down experiments showed that these proteins bind to the CTD: full-length Mnl1-
254 Pdi1 complex bound RB Δ S (**Fig. 4c**, lane 9), but not RB (lane 13), whereas the complex lacking
255 the CTD or carrying mutations in the hydrophobic pocket of CTD (mCTD) bound neither protein
256 strongly (lanes 10 and 14, 11 and 15, respectively). The addition of increasing concentrations of
257 a synthetic S-peptide to RB Δ S restored the folded state of RB, as previously shown for RNase A
258^{46,47}, and consequently abolished the binding of RB Δ S to Mnl1-Pdi1 (**Fig. 4d**, lanes 17, 18).

259 In contrast, a mutant version of the S-peptide that does not interact with RB Δ S^{48,49} did not
260 affect the binding (lanes 19, 20). These data confirm that Mnl1 recognizes the non-native state
261 of RB Δ S through its CTD. We also used folded and misfolded versions of non-glycosylated
262 RNase A (RA, RA Δ S, RAsc, and RAun). These proteins behaved like the corresponding RB
263 variants in pull-down experiments (**Fig. 4e**, and see below), indicating that the Mnl1-Pdi1
264 complex recognizes the misfolded state of globular proteins, rather than the glycan.

265

266 **Pdi1 modifies the substrate specificity of the CTD**

267 Surprisingly, we found that the isolated CTD, purified as a fusion with maltose binding protein
268 (MBP) from mammalian tissue culture cells (MBP-CTD) (**Extended Data Fig. 5e**), preferentially
269 bound completely unfolded polypeptides. In the absence of MBP-CTD, firefly luciferase (Luc) or
270 citrate synthase (CiS), two established chaperone substrates^{50,51}, formed large aggregates
271 when the incubation temperature was increased, as detected by dynamic light scattering (**Fig.**
272 **5a,b**). Aggregation was gradually prevented by increasing concentrations of MBP-CTD (**Fig.**
273 **5a,b**). In contrast, purified MBP-mCTD (**Extended Data Fig. 5e**), containing the three mutations
274 in the hydrophobic groove, or the fusion partner MBP alone, had no effect on aggregation (**Fig.**
275 **5c,d** and **Extended Data Fig. 5f,g**). Pull-down experiments confirmed that MBP-CTD does not
276 interact with fluorescently labeled, folded RB (**Fig. 5e**, lane 14), and binds RBun stronger than

277 RB Δ S or RBsc (lane 15 versus lanes 13 and 16), in contrast to the substrate preference of the
278 CTD in the Mnl1-Pdi1 complex (**Fig. 4**). Thus, Pdi1 in the Mnl1-Pdi1 complex seems to cause the
279 CTD to ignore unfolded polypeptides.

280

281 **Pdi1 in the Mnl1-Pdi1 complex recognizes unfolded polypeptides**

282 Pdi1 probably does not modify the behavior of the CTD directly, as they do not interact in our
283 Mnl1-Pdi1 structure. However, it seemed possible that Pdi1 prevents the binding of unfolded
284 polypeptides to the CTD by competing for them. Consistent with this model, the addition of
285 RBun caused the dissociation of the Mnl1-Pdi1 complex, abolishing the formation of disulfide
286 bonds between the two cysteines in the Mnl1 loop and the active sites of the Trx **a** and **a'**
287 domains (**Fig. 6a**, lanes 5-8 versus 1-4, and **Extended Data Fig. 5h**). An approximately 2-fold
288 molar was sufficient for half-maximal inhibition (**Extended Data Fig. 5h**). In contrast, the
289 globular, misfolded substrates RB Δ S and RBsc were without effect (**Fig. 6b,c**). RBun bound to
290 Pdi1, rather than Mnl1, as it interfered with disulfide bridge formation even when the CTD was
291 absent or mutated in its hydrophobic residues (**Extended Data Fig. 5h**). RBun could also block
292 disulfide bond formation between Mnl1 and Pdi1 when one of the two cysteines in the Mnl1
293 loop was mutated (**Fig. 6a** and **Extended Data Fig. 5i**).

294

295 To further confirm that the globular, misfolded proteins RB Δ S and RBsc bind to the CTD of
296 Mnl1, whereas the fully unfolded protein RBun binds to Pdi1, we performed pull-down
297 experiments of the Mnl1-Pdi1 complex with FLAG-tagged versions of Mnl1 (**Fig. 6d**). Indeed,
298 the binding of RB Δ S or RBsc was abolished when the CTD was deleted (lanes 2 and 20 versus 6
299 and 24). Pre-treatment of the Mnl1-Pdi1 complex with DPS to generate disulfides that lock the
300 active Trx domains of Pdi1 to the Mnl1 loop had no effect (lanes 1 and 19). By contrast, the
301 binding of RBun was only slightly affected by the deletion of the CTD (lanes 14 versus 18) and
302 instead reduced or abolished when the Mnl1-Pdi1 complex was pre-treated with DPS (lanes
303 13 and 17). Some residual RBun binding was observed (lane 13 versus 17), suggesting that the
304 CTD can interact with the unfolded polypeptide when the competing interaction with Pdi1 is
305 abolished. As expected, DPS did not prevent the binding of RBun when both cysteines in the

306 Mnl1 loop were mutated (lanes 15 and 16). However, RBun binding was abolished when Cys644
307 was mutated (C644S), consistent with this mutant still allowing efficient disulfide bond
308 formation between Mnl1 and Pdi1 (**Fig. 6e**, lane 8 versus 2). On the other hand, only a slight
309 effect was observed with the other single-cysteine mutant (C579S) that did not allow efficient
310 adduct formation (lane 6 versus 2). These data support the idea that a partial dissociation of
311 Pdi1 from Mnl1 is required for RBun binding to the complex.

312

313 The distinct substrate specificities of the CTD and Pdi1 were confirmed with an assay in
314 which we tested by microscopy the binding of fluorescently labeled RB, RB Δ S, or RBun to beads
315 containing Mnl1-Pdi1 complex (**Extended Data Fig. 6a-c**). RB did not bind (**Extended Data Fig.**
316 **6a,c**) and RB Δ S bound to Mnl1-Pdi1 in a CTD-dependent manner (**Extended Data Fig. 6b,c**); the
317 interaction was not affected by DPS treatment or mutation of the two cysteines in the Mnl1
318 loop. In contrast, the weaker interaction of RBun was reduced when the complex was
319 pretreated with DPS (**Extended Data Fig. 6b,c**). Taken together, our results indicate that RBun
320 interacts with Pdi1 in the Mnl1-Pdi1 complex and causes the dissociation of the complex when
321 in excess.

322

323 **Mnl1 modifies the redox reactions of Pdi1**

324 Given that misfolded, globular proteins are the preferred mannosidase substrates of the Mnl1-
325 Pdi1 complex, any disulfides in these substrates probably need to be dissolved to generate
326 unfolded polypeptides for subsequent retro-translocation. We therefore wondered whether
327 the Pdi1 component of the complex could serve as a disulfide reductase.

328

329 We found that Pdi1 in the complex can no longer perform its canonical oxidative function, i.e.
330 cooperate with Ero1 to form disulfides²³⁻²⁷. Incubation of isolated Pdi1 with Ero1 (for purity of
331 Ero1, see **Extended Data Fig. 7a**) and RBun in the presence of molecular oxygen resulted in
332 the formation of active RB, as shown by RNase activity with cCMP as the substrate (**Fig. 7a**). In
333 contrast, Pdi1 in the Mnl1-Pdi1 complex was inactive, even when Ero1 was present in excess
334 over Mnl1, at a molar ratio similar to the situation in *S. cerevisiae* cells⁵² (**Fig. 7b**). Disulfide

335 formation was observed with oxidized glutathione (GSSG) as the oxidant (**Fig. 7a**), but GSSG is
336 not used *in vivo* and is in fact generated from reduced glutathione (GSH) entering the ER from
337 the cytosol^{23,53}. The lack of Ero1-mediated activity is explained by Mnl1 blocking Ero1 binding
338 to Pdi1; severe steric clashes were observed when our Mnl1-Pdi1 structure was compared with
339 that of the AlphaFold- predicted Ero1-Pdi1 complex (**Fig. 7c**). In addition, Mnl1 interacts with
340 Pdi1 stronger than Ero1, as the Mnl1-Pdi1 complex is stable in gel filtration, whereas the Ero1-
341 Pdi1 complex is not⁵⁴. Mnl1 binding would also interfere with face-to-face dimerization of Pdi1,
342 which is required for the oxidative function of the human homolog⁵⁵.

343
344 Pdi1 in the Mnl1-Pdi1 complex can still function as a disulfide reductase. When the Mnl1-
345 Pdi1 complex was incubated with fluorescently labeled RBΔS in the presence of GSH, disulfide
346 bonds were converted into free thiols, as shown by their modification with 2-kDa PEG-
347 maleimide (PEGmal) (**Fig. 7d**, lanes 1-3). Abolishing the mannosidase activity of Mnl1 (lanes 7-
348 9), or mutating one of the two cysteines in the Mnl1 loop had no effect (lanes 10-12 and 13-15),
349 but mutating both cysteines moderately decreased the efficiency of disulfide reduction (lanes
350 16-18). The CTD was not required for disulfide reduction (lanes 4-6), even though this
351 domain strongly promoted binding of RBΔS to the Mnl1-Pdi1 complex (**Fig. 4c**). As expected,
352 the appearance of thiol-modified protein was dependent on the presence of Mnl1-Pdi1, GSH,
353 and PEGmal, and did not occur with native RB (**Extended Data Fig. 7b**). Ero1 had no effect, even
354 when added in excess (**Extended Data Fig. 7c**), suggesting that the Mnl1-Pdi1 complex can
355 function as a reductase under the oxidizing conditions prevailing in the ER. Similar results were
356 obtained with insulin as the substrate for disulfide bond reduction (**Extended Data Fig. 7d,e**).
357 The efficiency of reduction was about equally efficient with Mnl1-Pdi1 and free Pdi1 (**Extended**
358 **Data Fig. 7e**, lanes 10-12 versus 16-18).

359
360 The isomerase activity of Pdi1, a reaction that requires the transient reduction of disulfide
361 bonds, was also not affected by the association with Mnl1. RASc containing scrambled
362 disulfides did not show RNase activity, but the activity was restored after incubation with either
363 free Pdi1 or Mnl1-Pdi1 complex in a redox buffer containing GSH (**Fig. 7e**). The double cysteine

364 mutant showed a partial defect (**Fig. 7e**). Again, Ero1 did not affect the reaction (**Extended Data**
365 **Fig. 7f**). Taken together, these results show that Pdi1 can perform disulfide bond reduction
366 when in complex with Mnl1.

367

368 To test the effect of Mnl1 on the redox behavior of Pdi1, we incubated isolated Pdi1 or Mnl1-
369 Pdi1 complex with redox buffers containing increasing concentrations of GSH. The samples
370 were precipitated with trichloroacetic acid, dissolved in SDS, and treated with 2-kDa PEGmal to
371 modify free cysteines (**Fig. 7f**). As expected⁵⁶, isolated Pdi1 showed a large size shift at
372 sufficiently high concentrations of GSH, indicating that free cysteines had been generated that
373 could be modified by PEGmal. In contrast, no major size shift was observed with the Mnl1-Pdi1
374 complex (**Fig. 7f**), suggesting that Pdi1 remains in its oxidized state. However, after addition of
375 RBun, in which all cysteines had been blocked by modification with iodoacetamide, the
376 reduction of Pdi1 by GSH was partially restored (**Fig. 7f**). These results lead to a model in which
377 substrate binding allows GSH to reduce Pdi1, which could then transfer the electrons to the
378 substrate; after substrate dissociation, Pdi1 would revert back to the more stable, oxidized
379 state in the Mnl1-Pdi1 complex.

380

381 **The Mnl1-Pdi1 complex reduces disulfide bonds of an ERAD substrate *in vivo***

382 Finally, we investigated whether the Mnl1-Pdi1 complex reduces disulfide bonds of ERAD
383 substrates in *S. cerevisiae* cells. To this end, we followed the degradation of CPY*-HA, a protein
384 with multiple disulfide bonds. Because GSH is the main disulfide reductant in the ER lumen, we
385 employed cells lacking the glutathione-synthesizing enzyme Gsh1^{23,53}. In this strain, the folding
386 of wild-type CPY is normal²³. However, little degradation of CPY*-HA was observed in
387 *gsh1Δ* cells when low concentrations of GSH were added (**Fig. 7g** and **Supplementary Fig. 2a**).
388 The inhibition of ERAD was as strong as in the absence of Mnl1 (**Fig. 7h** and **Supplementary Fig.**
389 **2b**). At higher GSH concentrations, ERAD was restored (**Fig. 7g**), indicating that the reduction
390 of disulfides is required for the degradation of CPY*-HA. Importantly, ERAD was also
391 restored when the concentration of the Mnl1-Pdi1 complex was increased by overexpressing
392 Mnl1 from a GAL1 promoter (**Fig. 7h**). Thus, the Mnl1-Pdi1 complex is required for the

393 reduction of the disulfides of CPY*-HA. Consistent with this conclusion, a CPY* mutant lacking
394 all cysteines (CPY* Δ Cys) was degraded even faster than CPY* in wild-type cells (**Fig. 7h**), as this
395 substrate does not need disulfide reduction. More importantly, the degradation of CPY* Δ Cys
396 was still dependent on Mnl1, as the mannosidase activity is required, but the degradation was
397 no longer affected by the absence of GSH (**Fig. 7h**). Our results are consistent with data in the
398 literature showing that Mnl1 function is sensitive to the cysteines in CPY*¹⁷. Surprisingly, Mnl1
399 deletion has little effect in an *alg3 Δ* mutant, in which a Man5 glycan species with a terminal
400 α 1,6 mannose-residue is transferred directly to CPY*^{8,57}, perhaps because CPY* does not form
401 disulfide bonds in this strain.

402

403 To directly monitor the presence of free thiols in CPY*-HA, we used modification with 2-
404 kDa PEGmal (**Fig. 7i**). In wild-type cells, CPY*-HA was barely modified, indicating that the
405 cysteines were mostly engaged in disulfide bonds, both before addition of cycloheximide and
406 after a 30 min chase (lanes 1-4). As expected, much of the protein was degraded during the 30
407 min chase (lanes 3 and 4 versus 1 and 2). To prevent degradation, we analyzed CPY*-HA in cells
408 lacking ERAD components. In the absence of Mnl1 or of Gsh1 and Hrd1, the cysteines of CPY*-
409 HA were again largely in the oxidized state before and after the chase (lanes 5-12). However,
410 when Mnl1 was overexpressed, CPY*-HA was modified by PEGmal (lanes 13-16), indicating that
411 the cysteines were no longer disulfide bonded. Thus, the Mnl1-Pdi1 complex reduces the
412 disulfides of CPY*-HA in preparation of its retro-translocation into the cytosol.

413

414 **Discussion**

415 Here, we show that the Mnl1-Pdi1 complex initiates ERAD-L by performing two crucial
416 reactions, trimming of the glycan and reduction of disulfide bonds. The mannosidase Mnl1 in
417 the complex uses its CTD to act on globular, misfolded proteins, generating an exposed α 1,6-
418 mannose residue that serves as a signal for degradation (**Fig. 8**). In a subsequent reaction, the
419 Pdi1 component of the complex utilizes GSH to reduce the disulfides of the de-mannosylated
420 protein, generating an unfolded polypeptide that can be retro-translocated across the ER
421 membrane.

422

423 After N-glycosylation, all glycoproteins undergo initial glycan processing steps in the ER lumen,
424 i.e. the removal of the three glucose residues by glucosidases and a mannose residue by Mns1,
425 to generate the Man8 species (**Fig. 1a**). At the same time, many proteins form disulfide bonds in
426 reactions that are catalyzed by Pdi1 and Ero1 or by other redox enzymes in the ER lumen. As a
427 result, a protein that cannot reach its native folded state, is generally not entirely unfolded and
428 instead adopts a globular structure (**Fig. 8**). Such misfolded, globular proteins are the
429 preferred substrates for the mannosidase Mnl1, which generates the Man7 glycan with an
430 exposed α 1,6-mannose residue and irreversibly commits misfolded glycoproteins to ERAD. Our
431 results show that Mnl1 ignores completely unfolded proteins that have not yet undergone
432 folding attempts and need to be spared from degradation. However, if the products of the
433 mannosidase reaction contain disulfide bonds, they cannot directly be retro-translocated across
434 the ER membrane; the disulfides need to be reduced by Mnl1-associated Pdi1 and GSH to
435 generate unfolded polypeptides with free cysteines. The unfolded polypeptides can then bind
436 to the Hrd1 complex, employing both the exposed α 1,6-mannose residue and an adjacent
437 unstructured polypeptide segment, which bind to the Yos9 and Hrd3 components of the Hrd1
438 complex, respectively, thus initiating retro-translocation into the cytosol. The cascade of two
439 quality control steps, one mediated by Mnl1 and the other by the Hrd1 complex, ensures that
440 only terminally misfolded proteins are degraded, whereas folding intermediates are ignored.

441

442 Our results show that each component of the Mnl1-Pdi1 complex modifies the behavior of
443 the other. Pdi1 changes the substrate specificity of Mnl1's CTD, so that it switches from
444 binding completely unfolded polypeptides to binding misfolded, globular proteins. Pdi1 also
445 keeps Mnl1 soluble in the ER. *Vice versa*, Mnl1 blocks the interaction of Pdi1 with Ero1, so that
446 Pdi1 cannot act as an oxidase. Instead, Mnl1 causes Pdi1 to function as the elusive disulfide
447 reductase in ERAD. Unfolded polypeptide segments bind preferentially to Pdi1, which
448 outcompetes the CTD. The binding of an unfolded polypeptide chain causes Pdi1 to detach at
449 least partially from Mnl1. A dissociated redox-active Trx domain could then utilize GSH to

450 reduce disulfides in substrates. After substrate release, Pdi1 would return to the more stable
451 oxidized state that is enforced by its interaction with Mnl1.

452

453 Isolated Pdi1 can act as a net reductase *in vitro* (e.g. **Extended Fig. 7e**) and functions as a
454 disulfide isomerase *in vivo*. In intact cells, only a small fraction of free Pdi1 might be in the
455 reduced state required for disulfide reduction, whereas the majority of Pdi1 would be in the
456 oxidized state required for disulfide bond formation. If free Pdi1 can act as a reductase *in vivo*,
457 it is probably less efficient than Pdi1 in complex with Mnl1. Mnl1 could enhance disulfide
458 reduction by its observed effect on the redox behavior of Pdi1 (**Fig. 7f**), or the flexible CTD could
459 present globular misfolded proteins to the neighboring Pdi1 molecule for disulfide reduction *in*
460 *vivo*. Such a hand-off might occur even if a substrate molecule transiently dissociates from the
461 CTD after the mannosidase reaction.

462

463 The function of the Mnl1-Pdi1 complex is likely conserved in all eukaryotes. The Mnl1
464 homolog in *S. pombe* contains two domains following the MHD (**Extended Data Fig. 7g**), with
465 the intermediate domain structurally similar to the CTD of *S. cerevisiae* Mnl1 (not shown).
466 EDEM3 is probably the mammalian homolog of Mnl1, but its two C-terminal domains are
467 unrelated to the CTD of *S. cerevisiae* Mnl1 (**Extended Data Fig. 7g**). The first of these domains
468 has a predicted hydrophobic groove that might bind substrate. Mammals have two other
469 EDEM homologs (EDEM1 and EDEM2), which contain essentially only a mannosidase domain
470 (**Extended Data Fig. 7g**); EDEM2 may be a functional homolog of yeast Mns1^{58,59}. All three
471 EDEM proteins have been reported to associate with PDI-like enzymes^{33,59,60}, but it is unclear
472 whether they form stable, stoichiometric complexes with their redox partners and whether
473 these partners serve as disulfide reductases in ERAD, similar to the EDEM1 partner ERdj5^{33,34}.

474

475 Other ER proteins that stably interact with PDI or its homolog ERp57 (prolyl 4-hydroxylase,
476 MTP, and tapasin) also interact with unfolded (poly)peptides (collagen, apolipoprotein,
477 antigenic peptides). In the case of prolyl 4-hydroxylase, hydroxylation of prolines is followed by
478 the assembly of pro-collagen into a triple helix, which starts with the formation of disulfides in a

479 C-terminal domain and determine which collagen chains associate with one another (a
480 "cysteine code")⁶¹. The cysteines need to be in a reduced state before assembly of the triple
481 helix, raising the intriguing possibility that PDI in the complex might function as a reductase, as
482 in the Mnl1 complex.

483

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493

494 **Author contributions**

495 D.Z. performed all biochemical and cellular experiments, and performed cryo-EM data analysis
496 on one particle class. X.W. designed the purification scheme for the Mnl1-Pdi1, determined the
497 cryo-EM structure from one particle class, and designed the mannosidase assay. T.A.R.
498 supervised the project. T.A.R. and D.Z. wrote the manuscript with input from X.W.

499

500 **Ethics declarations**

501 The authors declare no competing interests.

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510 **Figure legends**

511

512 **Figure 1. Purification and Cryo-EM structure of enzymatically active Mnl1-Pdi1 complex**

513 (a) Scheme of glycan processing of a misfolded glycoprotein during ERAD-L. The conversion of
514 Man8 to Man7 by Mnl1 commits the protein to Hrd1-mediated ERAD. The exposed α 1,6-linked
515 mannose is highlighted in purple.

516 (b) Scheme showing the rational of the novel mannosidase assay. DyLight 800-labeled
517 SBP- tagged CPY* is incubated with Mnl1-Pdi1 complex and then bound to streptavidin beads.
518 After washing, the beads are incubated with a DyLight 680-labeled fusion of the MRH domain of
519 OS9 and IgM (MRH-IgM). The amounts of CPY* and bound MRH-IgM are determined by SDS-
520 PAGE and fluorescence scanning at two different wavelengths.

521 (c) Mannosidase assays were performed in the presence of the indicated components.

522 (d) Quantification of experiments as shown in (c) (see "Mannosidase assays" in the Methods).
523 Shown are means and standard deviation of three experiments.

524 (e) Cryo-EM density map of the Mnl1-Pdi1 complex. The mannosidase domain (MHD), the Mnl1
525 loop, and the C-terminal domain (CTD) of Mnl1 are shown in different colors. In this view, only
526 Trx domain **a** of Pdi1 is visible (in cyan).

527 (f) As in (e), but in a view where all Trx domains are visible.

528 (g) As in (e), but with the model shown in cartoon. A Ca²⁺ ion is bound in the center of the
529 MHD.

530 (h) As in (f), but with a cartoon model.

531

532 **Figure 2. Interactions between Mnl1 and Pdi1.**

533 (a) Cysteine C579 in the Mnl1 loop forms a disulfide bond with the first cysteine (C406) of the
534 CGHC motif of the Trx **a'** domain of Pdi1 (encircled with a broken line).

535 (b) As in (a), but for cysteine C644 of the Mnl1 loop and the first cysteine (C61) of the CGHC
536 motif of the Trx **a** domain.

537 (c) Purified complexes of Pdi1 with wild-type Mnl1 or the indicated cysteine mutants were
538 incubated with different concentrations of 2,2'- dipyridyldisulfide (DPS) to induce disulfide

539 bridge formation between Pdi1 and Mnl1. The samples were subjected to non-reducing SDS-
540 PAGE and staining with Coomassie blue.

541 (d) Residues of the Mnl1 loop inserted into the hydrophobic pocket of the Trx **b'** domain.

542 (e) ERAD of CPY*-HA was determined by cycloheximide (CHX) chase experiments in cells
543 lacking Mnl1 (*mn1 Δ*). The cells were transformed with either an empty vector or expressed
544 wild-type Mnl1 or the indicated cysteine mutants. The samples were analyzed by SDS-PAGE
545 and immunoblotting for HA. The intensities of the CPY*-HA bands were quantified. Shown are
546 the fractions of CPY*-HA remaining at different time points (means and standard deviation of
547 three experiments).

548 (f) As in (e), but with other residues mutated at the interface between Mnl1 and Pdi1.

549 (g) As in (f), but with additional interface mutants.

550 (h) The indicated FLAG-tagged Mnl1 mutants were expressed from the endogenous locus. A
551 membrane fraction was solubilized in Nonidet P-40 and the extract subjected
552 to immunoprecipitation (IP) with FLAG antibodies. The samples were analyzed by SDS-PAGE
553 and immunoblotting for FLAG and Pdi1. A sample of the cell lysate was analyzed directly for
554 Pdi1.

555 (i) As in (h), but with overexpressed Mnl1-FLAG constructs. A sample of the cell lysate was
556 analyzed by immunoblotting for FLAG and Pdi1. Note that all Mnl1 versions were expressed at
557 about equal levels.

558 (j) As in (i), but cell lysates were separated into supernatant and membrane fractions.

559 Membrane fractions were incubated with Nonidet P-40 and centrifuged again. The
560 supernatants and detergent extracts were subjected to immunoprecipitation with FLAG
561 antibodies. All samples were analyzed by SDS-PAGE and immunoblotting for FLAG and Pdi1.

562

563 **Figure 3. The role of Mnl1's C-terminal domain (CTD) in ERAD.**

564 (a) Mannosidase assays were performed with purified wild-type or mutant Mnl1-Pdi1 complex.

565 (b) Quantification of experiments as in (a) (see "Mannosidase assays" in the Methods). Shown
566 are means and standard deviation of three experiments.

567 (c) ERAD of CPY*-HA was determined by cycloheximide (CHX) chase experiments in cells lacking
568 Mnl1 (*mn1 Δ*). The cells were transformed with wild-type Mnl1 or the indicated mutants. The
569 samples were analyzed by SDS-PAGE and immunoblotting for HA. The intensities of the CPY*-
570 HA bands were quantified. Shown are the fractions of CPY*-HA remaining at different time
571 points (means and standard deviation of three experiments).

572 (d) Hydrophobic groove of the CTD (hydrophobicity scale on the right). Shown is a semi-
573 transparent space-filling model with a cartoon model. The three hydrophobic residues mutated
574 in the mCTD mutant are labeled.

575 (e) Mannosidase assays were performed with the indicated purified wild-type or mutant Mnl1-
576 Pdi1 complexes.

577 (f) Quantification of experiments as in (e). Shown are means and standard deviation of three
578 experiments.

579

580 **Figure 4. The Mnl1-Pdi1 complex interacts with misfolded polypeptides.**

581 (a) Schematic of different versions of misfolded RNase B. RB, folded RNase B; RB Δ S, RB lacking
582 the S-peptide; RBun, completely unfolded RNase B; RBsc, RB with scrambled disulfides. The S-
583 peptide is colored in green, and disulfide bonds are shown as red lines.

584 (b) Mannosidase reactions were performed with Mnl1-Pdi1 complex and the indicated
585 substrates labeled with biotin. After the mannosidase reaction, the substrates were retrieved
586 with streptavidin beads and the binding of DyLight 800-labeled MRH-IgM was determined. The
587 amount of substrate in the assays was monitored by Coomassie blue staining.

588 (c) Wild-type or mutant Mnl1-Pdi1 complex was incubated with DyLight 680-labeled RB Δ S or
589 RB. The complexes were retrieved with beads containing FLAG antibodies and bound substrate
590 analyzed by SDS-PAGE and fluorescence scanning. The amounts of Mnl1-FLAG in the assays
591 were determined by immunoblotting for FLAG. A fraction of the input was analyzed directly.

592 (d) As in (c), but with RB Δ S and addition of a synthetic S-peptide at 10 or 20-fold molar excess.
593 A control was performed with a mutant S-peptide carrying three mutations (F8W H12A D14A)
594 that prevent binding to RB Δ S.

595 (e) As in (c), but with folded and misfolded RNase A (RA) versions (which lack a glycan).

596

597 **Figure 5. The isolated CTD of Mnl1 interacts with unfolded polypeptides.**

598 (a) A fusion of MBP and CTD (MBP-CTD) was incubated with luciferase (Luc) at different molar
599 ratios for 20 min at different temperatures. A control was performed with Luc alone. The
600 samples were analyzed by dynamic light scattering and the percentage of Luc in particles
601 larger than 200nm (aggregates) was determined. Shown are means and standard deviations of
602 three experiments.

603 (b) As in (a), but with citrate synthase (CiS).

604 (c) As in (a), but incubation of Luc with MBP-mCTD, in which the hydrophobic groove
605 is mutated.

606 (d) As in (c), but with CiS.

607 (e) RB, RB Δ S, RBun, or RBsc were labeled with the fluorescent dye DyLight 680 and incubated
608 with or without MBP-CTD. Material bound to MBP-CTD was retrieved with resin containing
609 MBP antibodies and analyzed by SDS-PAGE followed by fluorescent scanning. The samples were
610 also analyzed by blotting for MBP. A fraction of the input material was analyzed directly.

611

612 **Figure 6. Mnl1 and Pdi1 have distinct interactions with misfolded polypeptides.**

613 (a) Wild-type or mutant Mnl1-Pdi1 complexes were incubated with a 10-fold molar excess of
614 RBun, as indicated. DPS was added to induce disulfide formation and the samples were
615 analyzed by non-reducing SDS-PAGE and Coomassie blue staining.

616 (b) As in (a), but with RB Δ S.

617 (c) As in (a), but with RBsc.

618 (d) Folded RNase B (RB) or the indicated misfolded variants were fluorescently labeled
619 and incubated with wild-type or mutant Mnl1-Pdi1 complexes containing FLAG-tagged Mnl1
620 versions. Where indicated, the complexes were pretreated with DPS to induce disulfide bridges
621 between the Mnl1 loop cysteines and the active site cysteines of Pdi1. After
622 immunoprecipitation with FLAG antibodies, bound substrate was analyzed by SDS-PAGE and
623 fluorescence scanning. The samples were also analyzed by immunoblotting for FLAG. A fraction
624 of the input material was analyzed directly.

625 (e) As in (d), but with RBun and the indicated cysteine mutants in the Mnl1 loop.

626

627 **Figure 7. Mnl1-Pdi1 complex functions as a disulfide reductase in ERAD.**

628 (a) Unfolded RNase B (RBun) was incubated with isolated Pdi1 or Mnl1-Pdi1 complex (both 1.2
629 μ M) and purified Ero1 (4 nM) in the absence of a redox buffer, so that molecular oxygen served
630 as the oxidant. The renaturation of RNase B was followed by measuring the cleavage of cCMP
631 over time. In parallel, reactions were performed in the absence of Ero1 with a redox buffer
632 containing GSSG as the oxidant. Each point on the curves shows the means and standard
633 deviation of three experiments.

634 (b) As in (a), but with different concentrations of Ero1 (ranging from 9.6 nM to 6 μ M).

635 (c) Overlay of the structures of the Mnl1-Pdi complex and of the Alphafold-predicted Ero1-Pdi1
636 complex, based on the Trx domains of Pdi1. The model for Ero1 lacked the signal sequence and
637 trans-membrane segment, and the CTD of Mnl1 was deleted for clarity. Note the extensive
638 clashes.

639 (d) RNase B lacking the S-peptide (RB Δ S) was fluorescently labeled and incubated with wild-
640 type or mutant Mnl1-Pdi1 complex in the presence of a redox buffer containing GSH. The
641 reduction of disulfides was monitored by modification of the free cysteines with 2-kDa PEGmal.
642 The samples were analyzed by SDS-PAGE, followed by fluorescence scanning and Coomassie
643 blue staining.

644 (e) The renaturation of scrambled RNase A (RAsc) was tested in a redox buffer containing GSH
645 with isolated Pdi1, the Mnl1-Pdi1 complex, or a complex in which both Mnl1 loop cysteines
646 were mutated. Controls were performed with only folded RA or RAsc. RNase activity was
647 measured by following the cleavage of cCMP over time. Each point on the curves shows the
648 means and standard deviation of three experiments.

649 (f) Isolated Pdi1 or Mnl1-Pdi1 complex was incubated with 0.1 mM GSSG and increasing
650 concentrations of GSH (0.1 to 10 mM). In the bottom panel, RBun was added to the Mnl1-Pdi1
651 complex. RBun was pretreated with iodoacetamide and the modification reagent removed by a
652 desalting column. All samples were treated with TCA, the proteins dissolved in SDS, incubated
653 with 2-kDa PEGmal, and analyzed by SDS-PAGE and immunoblotting for Pdi1.

654 (g) ERAD of CPY*-HA was determined by cycloheximide (CHX) chase experiments in wild-type
655 (WT) cells or cells lacking Gsh1 (*gsh1Δ*). The cells were grown in the presence of different
656 concentrations of GSH (in brackets) before addition of CHX. The samples were analyzed by SDS-
657 PAGE and immunoblotting for HA. The intensities of the CPY*-HA bands were quantified.
658 Shown are the fractions of CPY*-HA remaining at different time points (means and standard
659 deviation of three experiments).

660 (h) As in (g), but following ERAD of CPY*-HA and a mutant lacking all cysteines (CPY* Δ Cys) in
661 the indicated cells grown in a low concentration of GSH (0.1 μ M). Where indicated, Mnl1 was
662 overexpressed from the GAL1 promoter (Mnl1OE).

663 (i) As in (h), but only with CPY*-HA, and the samples were incubated with 2-kDa PEGmal to
664 modify free thiols.

665

666 **Figure 8. Model for the initiation of ERAD.**

667 The N-glycan of glycoproteins is trimmed by glycosidases; the three glucose residues (brown
668 triangles) and one mannose (green circles) are removed to generate a Man8 species. At the
669 same time, disulfide bridges are formed (red lines). If the protein does not reach its native
670 folded state, a mannose residue is removed by the Mnl1 component of the Mnl1-Pdi1 complex,
671 generating an exposed α 1,6-mannose signal (purple circle). In the next step, the Pdi1
672 component of the Mnl1-Pdi1 complex uses GSH to reduce the disulfides of the substrate. The
673 resulting unfolded polypeptide binds to the Hrd1 complex through the α 1,6-mannose residue
674 and an adjacent unstructured region. The protein is subsequently retro-translocated into the
675 cytosol for degradation by the proteasome.

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680

681 **Methods**

682 **Yeast strains and cultures**

683 *S. cerevisiae* strain INVSc1 was obtained from Thermo Fisher Scientific. BY4741, BY4743, *mnl1* Δ ,
684 *gsh1* Δ , *ubc7* Δ and *pep4* Δ were obtained from Horizon Discovery. Strains with multiple gene
685 deletions were constructed by PCR-based homologous recombination. Plasmids encoding *S.*
686 *cerevisiae* proteins were transformed into wild-type *S. cerevisiae* cells or strains lacking the
687 indicated genes. Transformed yeast cells were grown for 3 days on synthetic amino acid
688 dropout (SD) plates. For protein purifications, yeast colonies were picked and cultured for 24 h
689 in minimum medium at 30°C. The starter culture was diluted 1:50 and grown at 30°C for 24 h.
690 Protein expression was induced with YPG (1% yeast extract, 2% bacto-peptone and 2%
691 galactose). The cells were harvested after incubation at 27°C for 18 h.

692

693 **Mammalian cell cultures**

694 FreeStyle™ 293-F (Thermo Fisher) cells were cultured in FreeStyle™ 293 expression medium
695 supplemented with Fetal Bovine Serum (Thermo Fisher) at 37 °C for 2 to 3 days and diluted
696 twice before transfection. Plasmids coding for MRH-His6-IgM (FC region), MBP-Mnl1-CTD-His6,
697 MBP- Mnl1-mCTD-His6, or MBP-His6 were transfected into FreeStyle™ 293-F cells. For 1 L
698 HEK293 culture, 1 mg of plasmid was incubated with 3 mg of Linear PEI 25K (Polysciences) in
699 100 mL of Opti-MEM (Thermo Fisher) medium at room temperature for 25 min. The mixture
700 was added dropwise into the medium containing HEK293 cells at a density of 2-2.5 million/mL.
701 The cells were cultured at 37 °C for 16 h before addition of 10 mM sodium butyrate to boost
702 expression. The medium containing secreted protein was harvested 48 h post transfection.

703

704 **Plasmids**

705 The Mnl1-Pdi1 complex was expressed from a modified version of the pRS42X vector (pRS42X-
706 LNK)⁶². This plasmid allows the insertion of multiple expression cassettes into the same vector.
707 Both Mnl1 and Pdi1 were expressed under the GAL1 promoter. Pdi1 was untagged while Mnl1
708 had a FLAG tag at its C-terminus. Pdi1 with a C-terminal SBP tag, Mns1 (amino acids 26-549)
709 with a N-terminal His14 tag and a C-terminal FLAG tag, and Ero1 (amino acids 1-424) with a C-

710 terminal HA tag replacing its trans-membrane segment were also expressed under the GAL1
711 promoter from the pRS42X vector. CPY* was expressed under the GAL1 promoter from the
712 pRS42X vector. The protein contained an N-terminal His14 tag and a C-terminal SBP tag,
713 followed by the ER retention signal HDEL. CPY* with a C-terminal HA tag was cloned into the
714 pRS31X vector and expressed under its native promoter. Plasmids expressing Mnl1 or Mnl1
715 mutants were cloned into the pRS41X vector and expressed under the native Mnl1 promoter.
716

717 The MRH domain of mammalian OS9 was fused to the constant region (FC) of IgM and cloned
718 into the pCAGEN vector. The fusion protein contained the signal sequence of human IgG κ -light
719 chain at the N-terminus. MBP alone, MBP fused to the CTD, and MBP fused to the mCTD were
720 also cloned into the pCAGEN vector.

721

722 **Immunoblotting and antibodies**

723 Antibodies used in this study were: anti-FLAG antibody from rabbits (Millipore, 1:3000), anti-
724 HA antibody from rats (Millipore, 1:2000), anti-PGK1 antibody from mice (Abcam, 1:3000), anti-
725 PDI antibody from mice (Thermo Fisher, 1: 2000), anti-MBP antibody from mice (New England
726 Biolabs, 1:3000), Goat anti-mouse IgG HRP conjugated (Thermo Fisher, 1: 3000), Goat anti-
727 rabbit IgG HRP conjugated (Thermo Fisher, 1: 3000), Goat anti-rat IgG HRP conjugated (Thermo
728 Fisher, 1: 3000).

729

730 **Purification of proteins expressed in *S. cerevisiae***

731 For purification of the Mnl1-Pdi1 complex, 100 g of cell pellet were resuspended in buffer A (25
732 mM HEPES pH 7.4, 150 mM NaCl) supplemented with 2 mM phenylmethanesulfonyl fluoride
733 (PMSF) and 2 mM pepstatin A. The cells were lysed in a BioSpec BeadBeater for 45 min with 20
734 s/60 s on/off cycles in a water-ice bath. Cell debris were pelleted by centrifugation at 5,000 g
735 for 20 min. The supernatant was subjected to centrifugation in a Beckman Ti45 rotor at 43,000
736 rpm for 1.5 h at 4°C. The pelleted membranes were resuspended with a Dounce homogenizer in
737 buffer A. The membranes were solubilized in 200 mL buffer A containing 1.5% Triton-X100 and
738 a protease inhibitor cocktail for 1 h at 4°C. Insoluble material was removed by centrifugation in

739 a Beckman Ti45 rotor at 43,000 rpm for 40 min. The supernatant was incubated with 2 mL anti-
740 FLAG M2 resin for 3 h. The beads were washed with 20 mL of buffer A containing 1% Triton-X
741 and then with 30 mL of buffer A lacking detergent. The proteins were eluted with buffer B
742 (25mM HEPES pH7.4, 300 mM NaCl, 5% glycerol) supplemented with 3x FLAG peptide (Sigma).
743 The eluted material was applied to a Superdex 200 Increase 10/300GL Increase column,
744 equilibrated with buffer A. Peak fractions were pooled and concentrated to 3-4 mg/mL for cryo-
745 EM analysis. All Mnl1 mutants and Mns1 were purified similarly.

746

747 Pdi1-SBP was purified from a detergent-solubilized membrane extract by incubating with
748 streptavidin agarose resin for 2 h. The beads were washed with 10 column volumes of buffer A
749 containing 1% Triton-X and 15 column volumes of buffer A. The protein was eluted with buffer
750 A supplemented with 2 mM biotin, and was applied to a Superdex 200 Increase 10/300GL
751 Increase column equilibrated with buffer A. Ero1(1-424)-HA was purified similarly with anti-HA
752 resin, and the protein was eluted with anti-HA peptide and was applied to a Superdex 200
753 Increase 10/300GL Increase column equilibrated with buffer A.

754

755 For purification of His14-CPY*-SBP-HDEL, 150 g of cell pellet were resuspended in buffer C (25
756 mM HEPES pH 7.4, 300 mM NaCl, 25 mM imidazole). The cells were lysed and the membranes
757 were collected. The membranes were resuspended in buffer D (25 mM HEPES pH 7.4, 500 mM
758 NaCl, 8 M urea, 25 mM imidazole) for 1 h to release luminal proteins. The membranes were
759 pelleted and the supernatant incubated with 5 mL Ni-NTA resin for 2 h at 4°C. The beads were
760 sequentially washed with buffer E (25 mM HEPES pH 7.4, 500 mM NaCl, 6 M urea, 25
761 mM imidazole), buffer F (25 mM HEPES pH 7.4, 500 mM NaCl, 2 M urea, 25 mM imidazole),
762 and buffer G (25 mM HEPES pH 7.4, 500 mM NaCl, 80 mM imidazole). The protein was eluted
763 with buffer H (25 mM HEPES pH 7.4, 500 mM NaCl, 500 mM imidazole, 1 mM DTT). The eluted
764 material was incubated with GST-3C protease overnight to cleave off the His tag, and further
765 incubated with 1 mL streptavidin agarose resin for 1 h. The beads were washed with buffer I (25
766 mM HEPES pH 7.4, 500 mM NaCl, 1 mM DTT) and protein eluted with buffer J (25 mM HEPES
767 pH7.4, 500 mM NaCl, 10% glycerol, 2 mM biotin, 1 mM DTT). The eluted material was applied

768 to a desalting column (Thermo Scientific) equilibrated with buffer K (25 mM HEPES pH 7.4, 500
769 mM NaCl, 10% glycerol, 1 mM DTT).

770

771 **Purification of proteins expressed in FreeStyle™ 293-F cells**

772 The purification of the His-tagged proteins was carried out as described⁶³, with some
773 modifications. The collected medium was supplemented with 50 mM Tris pH 8.0, 200 mM NaCl,
774 20 mM imidazole, 1 μM NiSO₄ and incubated with Ni-NTA beads. The beads were washed
775 extensively with 25 mM HEPES pH 7.4, 200 mM NaCl, 20 mM imidazole. Protein was eluted with
776 25 mM HEPES pH 7.4, 200 mM NaCl, 300 mM imidazole. Eluted MRH-His6-IgM was applied to a
777 Superdex 200 Increase 10/300GL Increase column equilibrated with 25 mM HEPES pH 7.4, 150
778 mM NaCl, 5% glycerol. For MBP fusions, the eluted protein was concentrated and buffer
779 exchanged into 25 mM HEPES pH 7.4, 150 mM NaCl, 5% glycerol.

780

781 **Cryo-EM sample preparation and data acquisition**

782 3 μL of the Mnl1-Pdi1 complex at 1mg/mL was applied to a glow-discharged Quantifoil grid
783 (1.2/1.3, 400 mesh). The grids were then blotted for 7.5 s at ~90 % humidity and plunge-frozen
784 in liquid ethane using a Vitrobot Mark IV (Thermo Fisher Scientific).

785

786 Cryo-EM data were collected on a Titan Krios electron microscope (Thermo Fisher Scientific)
787 operated at 300 kV and equipped with a K3 Summit direct electron detector (Gatan) at Harvard
788 Cryo-EM Center for Structural Biology. A Gatan Imaging filter with a slit width of 20 eV was
789 used. All cryo-EM movies were recorded in counting mode using SerialEM. The nominal
790 magnification of 105,000x corresponds to a calibrated pixel size of 0.83 Å on the specimen. The
791 dose rate was 20 electrons/Å²/s. The total exposure time was 3.5 s, resulting in a total dose of
792 70.3 electrons/Å², fractionated into 60 frames (59 ms per frame). The defocus range for was
793 between 0.8 and 2.2 μm. All parameters of EM data collection are listed in Table S1.

794

795 **Image processing**

796 Dose-fractionated super-resolution movies were subjected to motion correction using the
797 program MotionCor2⁶⁴, with dose-weighting. The program CTFFIND4 (ref.⁶⁵) was used to
798 estimate defocus values of the summed images from all movie frames. Particles were
799 autopicked by crYOLO⁶⁶. After manual inspection to discard poor images, 2D and 3D
800 classifications were done in Relion 3.0 (ref.⁶⁷). 2,413,957 picked particle images were extracted
801 and subjected to two rounds of 2D classifications to remove junk particles, which resulted in
802 1,971,531 particles. After one round of global 3D classification using an initial model generated
803 by Relion 3.0, 1,086,314 particles from one class with good protein features were selected for
804 3D refinement. After a second round of 3D classification, 313,324 particles from one class with
805 more complete structural features (complete) were selected and then subjected to 3D
806 refinement using a mask surrounding the protein, followed by particle polishing and CTF
807 refinement. Polished particles were subjected to another round of 3D refinement. 443,216
808 particles from another class with the CTD of Mnl1 missing (incomplete) were processed in a
809 similar way, following particle polishing, CTF refinement and 3D refinement.

810

811 Local resolutions were calculated, and map sharpening was performed in Relion 3.0. All
812 reported resolutions are based on gold-standard refinement procedures and the FSC=0.143
813 criterion.

814

815 **Model building**

816 The model for Mnl1-Pdi1 complex was built using an Alphafold model of Mnl1 and the crystal
817 structure of Pdi1 (PDB code: 2B5E) as initial models. For Pdi1, the four Trx-like domains were in
818 a slightly different arrangement than the crystal structure. Each Trx-like domain was first fitted
819 into its corresponding cryo-EM densities as a rigid body and then manually modified and
820 connected according to the density. Amino acids 24-500 of Pdi1 could be modeled. For Mnl1,
821 the Alphafold models of the MHD and CTD were first placed into the cryo-EM densities as rigid
822 bodies and then modified manually according to the density. Then, the long loop between MHD
823 and CTD domain was built *de novo* according to the density map. The model of the Mnl1-Pdi1
824 complex was then refined in Phenix⁶⁸.

825

826 **RNase preparation**

827 RB Δ S was prepared as described ¹⁸, with some modifications. Approximately 0.5 mg RNase B
828 (RB) was incubated with 10 μ g subtilisin (Sigma) in 25 mM HEPES pH 7.4, 150 mM NaCl. After
829 incubation at 4°C for 16 h, 10 μ g subtilisin was added for another 2 h. The pH was adjusted to
830 2.0 with hydrochloric acid and the mixture was kept for 1 h on ice to inactivate subtilisin. 10%
831 trichloroacetic acid (TCA) was added for 12 h to precipitate RB Δ S, and the mixture was
832 centrifuged at 12,000 g for 10 min. The supernatant was removed and the pellet was
833 dissolved in 8 M urea. The TCA precipitation was repeated to remove residual S-peptide. RB Δ S
834 was then dissolved in urea, and buffer exchanged into 25 mM HEPES pH 7.4, 150 mM NaCl, 5%
835 glycerol.

836

837 Reduced and denatured RBun were prepared by incubating 5 mg RB with 6 M
838 guanidine hydrochloride and 100 mM DTT in Tris-acetate pH8.0 at 25 °C for 18 h. Immediately
839 before use, RBun was dialyzed overnight in a 50 mL-Falcon tube with nitrogen gas added to
840 avoid oxidation. The solution was then buffer exchanged on a desalting column (Thermo
841 Scientific) to further remove guanidine hydrochloride and DTT. ³⁵S-methionine was used to
842 monitor the efficiency of the removal of small molecules (less than 0.01 % left). To
843 prepare scrambled RNase A (RAsc), RNase A was first reduced, and then treated with 25 mM
844 N,N, N',N'-tetramethylazodicarboxamide (diamide) at 25 °C for 1 h. The solution was then
845 buffer exchanged.

846

847 **Protein Labeling**

848 MRH-IgM was incubated with a 2:1 molar excess of DyLight 680 or DyLight 800 NHS ester for 1
849 h on ice. CPY* was incubated with a 2:1 molar excess of DyLight 800 NHS ester. RNase B (RB),
850 RB Δ S, or RBun was incubated with a 2:1 molar excess of DyLight 680 NHS ester. Excess dye
851 was removed by gel filtration or dye-removal columns (Thermo Scientific).

852

853 Labeling with biotin was performed with RB, RB Δ S or RBun by incubating the proteins with a
854 20:1 molar excess of NHS-PEG₄-Biotin for 2 h on ice. Excess of NHS-PEG₄-Biotin was removed
855 with a desalting column (Thermo Scientific).

856

857 **Mannosidase assays**

858 Substrate was incubated with Mnl1-Pdi1 complex and Mns1 at a ratio of 2 μ M: 0.2 μ M: 0.15
859 μ M in 25 mM HEPES pH 7.4, 150 mM NaCl, 0.1% Nonidet P-40, 3 mM GSH, 0.3 mM GSSG, 2 mM
860 CaCl₂ at 30°C for different time periods (0 min, 10 min, 30 min, 60 min, 120 min). 20 mM
861 EDTA was added to inhibit the reaction. Samples were then applied to 5 μ L streptavidin resin
862 equilibrated in IP buffer (25 mM HEPES pH 7.4, 150 mM NaCl, 0.1% Nonidet P-40) at 4°C for 30
863 min. Beads were washed with 200 μ L IP buffer three times. 2 μ M MRH-IgM was added and
864 samples were incubated at 4°C for 30 min. Beads were then washed with 200 μ L IP buffer three
865 times and proteins were eluted in 50 μ L (25 mM HEPES pH 7.4, 150 mM NaCl, 1% SDS, 2 mM
866 biotin). Samples were diluted with loading buffer and subjected to SDS-PAGE. Fluorescently
867 labeled CPY* and MRH-IgM were detected by fluorescence scanning on an Odyssey imager (LI-
868 COR). RB, RB Δ S, and RBun were detected using Coomassie blue staining.

869

870 The fluorescence in bands was quantitated using the ImageStudio software (LI-COR). For
871 each lane, a rectangular box was selected to determine the total intensity of a band. The box
872 size was kept constant for all bands on the same gel. An additional box of the same size was
873 drawn over an empty region to determine background intensity. Signal intensity of each band
874 was calculated as (total intensity – background intensity). The numbers for MRH-IgM were
875 divided by those for CPY*. The resulting ratios were normalized to that at time-point zero.

876

877 **Cycloheximide-chase degradation assays**

878 Cycloheximide-chase experiments were performed as described¹⁵, with some modifications.
879 Mid-log phase cells (0.4 to 0.6 OD₆₀₀/mL) cultured in 50 mL liquid media at 30°C were used.
880 Cells were mixed with fresh medium supplemented with 100 mg/mL cycloheximide to
881 generate a final density of 2 OD₆₀₀/mL. 4 OD₆₀₀ units of cells were harvested at the indicated

882 time points. Cells were lysed by vortexing for 2 min with 250 μ L of acid-washed glass beads
883 (0.1mm, Bio-Spec) and 200 μ L of lysis buffer (10 mM MOPS, pH 6.8, 1% SDS, 8 M urea, 10 mM
884 EDTA, 1x protease inhibitors cocktail). 200 μ L of urea-containing sample buffer (125 mM Tris pH
885 6.8, 4% SDS, 8 M urea, 100 mM DTT, 10% glycerol, bromophenol blue) was added. The samples
886 were incubated at 65°C for 5 min, centrifuged at 12,000 rpm, and subjected to SDS-PAGE
887 and immunoblotting. HA-tagged substrate was detected using anti-HA (Millipore). PGK was
888 detected using anti-PGK antibodies (Abcam) and served as a loading control. For quantification,
889 the immunoblots were scanned with an Image Quant 800 Western blot imaging system
890 (Amersham) and the intensities of the CPY*-HA and PGK bands were determined with Fiji
891 ImageJ. For each time point, the intensity of the CPY* band was divided by that of the PGK
892 band. These numbers were converted into percentages, setting that at time point zero to 100%.
893

894 For experiments in which Mnl1 was expressed from the GAL1 promoter and glutathione
895 was added, cells were grown for three doubling times in medium containing 2% raffinose and
896 the indicated concentrations of glutathione. The cells were then incubated in medium
897 containing 2% galactose and glutathione for 6 h before performing cycloheximide-chase
898 experiments.

899

900 **Co-immunoprecipitation of Mnl1 and Pdi1**

901 Approximately 50 OD₆₀₀ units of cells were harvested and resuspended in IPB buffer (25 mM
902 HEPES pH 7.4, 200 mM NaCl) supplemented with a protease inhibitor cocktail. Cells were lysed
903 with glass beads and cell debris were removed by centrifugation at 6,000 g for 1 min.
904 Membrane fractions were collected by centrifugation with a TLA55 rotor (Beckman) at
905 42,000 rpm for 20 min. Membranes were solubilized in IPB containing 1% Nonidet P-40 for 1 h.
906 The supernatant was incubated with 7 μ L of anti-FLAG M2 resin for 2 h. The beads were washed
907 three times with IPB containing 0.1% Nonidet P-40, and proteins were eluted with this
908 buffer supplemented with 3x FLAG peptide. Eluted proteins were subjected to SDS-PAGE
909 and immunoblotting. FLAG-tagged Mnl1 and Pdi1 were detected using anti-FLAG (Millipore)
910 and anti-Pdi1 (38H8, Thermo Fisher) antibodies, respectively.

911

912 To test for co-immunoprecipitation of Mnl1 and Pdi1 after reduction of disulfide bonds, cells
913 were harvested and resuspended in IPB buffer supplemented with 10 mM DTT and a protease
914 inhibitor cocktail. Cells were lysed and cell debris were removed by centrifugation. Membrane
915 fractions were collected by centrifugation, washed to remove DTT, and solubilized in IPB
916 containing 1% Nonidet P-40. The supernatant was incubated with anti-FLAG M2 resin, and the
917 beads were collected and proteins were eluted.

918

919 **Pull-down experiments to detect substrate binding**

920 DyLight 680 NHS ester-labeled RB, RB Δ S or RBun was incubated with the Mnl1-Pdi1 complex
921 at a ratio of 0.2 μ M: 1 μ M in a reaction buffer (25 mM HEPES pH 7.4, 150 mM NaCl, 0.1%
922 Nonidet P-40, 3 mM GSH, 0.3 mM GSSG, 2 mM CaCl₂) at 30°C for 30 min. In some experiments,
923 S peptide or S peptide mutant (F8W H12A D14A) (synthesized by GenScript) was added. The
924 mixture was incubated with 7 μ L of anti-FLAG M2 resin for 1.5 h. The beads were washed three
925 times with 25 mM HEPES pH 7.4, 150 mM NaCl, 0.1% Nonidet P-40, and proteins were eluted in
926 this buffer supplemented with 3x FLAG peptide. Eluted proteins were subjected to SDS-PAGE.
927 FLAG-tagged Mnl1 was detected using anti-FLAG antibody, and RB, RB Δ S and RBun were
928 detected by fluorescence scanning.

929

930 DyLight 680 NHS ester-labeled RB, RB Δ S or RBun was also mixed with MBP-CTD at a ratio of 0.2
931 μ M: 1 μ M in a reaction buffer (25 mM HEPES pH 7.4, 150 mM NaCl, 0.1% Nonidet P-40). The
932 mixture was incubated with anti-MBP magnetic beads (New England Biolabs) for 1 h. The beads
933 were washed three times with the same buffer, and proteins were eluted in SDS buffer and
934 subjected to SDS-PAGE.

935

936 **Testing protein aggregation by light scattering**

937 300 nM luciferase or citrate synthase were incubated with purified MBP alone, MBP-CTD, or
938 MBP-mCTD at different molar ratios (1:0.5, 1:1, 1:2, 1:3) in 50 mM Tris-HCl pH 7.5, 250 mM
939 NaCl. Light scattering was measured with a DynaPro Plate Reader III (Wyatt Technologies) using

940 discrete temperature increments (25°C-65°C). The hydrodynamic radius (R_h) of particles and
941 their relative intensity was measured. The relative intensity of particles (>200 nm) was
942 quantitated.

943

944 **Substrate interference of disulfide crosslinking between Mnl1 and Pdi1**

945 RB Δ S, RBun, or RBsc were incubated with Mnl1-Pdi1 complex at the indicated molar ratios in a
946 reaction buffer (25 mM HEPES pH 7.4, 150 mM NaCl, 0.1% Nonidet P-40, 2 mM CaCl₂) at 30°C
947 for 30 min. 2,2'-dipyridyldisulfide (DPS) (Sigma) was added and the mixture was incubated at
948 30°C for 30 min. The reaction was terminated by addition of N-ethylmaleimide (NEM). The
949 mixture was then subjected to SDS-PAGE and Coomassie blue staining.

950

951 **Substrate binding determined with bead-immobilized Mnl1-Pdi1 complex**

952 Mnl1-Pdi1, Mnl1(C579S C644S)-Pdi1, or Mnl1 Δ C-Pdi1 complex was incubated with DPS at 30°C
953 for 2 h. Fluorescently labeled RB, RBun, or RB Δ S was then added at a ratio of 4 μ M: 2 μ M. The
954 mixture was incubated with 25 μ L diluted (60x) anti-FLAG M2 resin in 25 mM HEPES pH 7.4, 150
955 mM NaCl in a 384-well glass-bottom plate (Cellvis) and kept at 25 °C for 2 h. Images were
956 acquired with a spinning disk confocal microscope at Harvard Nikon Imaging
957 Center. Fluorescence intensity was determined by measuring the intensity of circular regions
958 (40 x 40 pixels) centered around the beads. The fluorescence of the surrounding was also
959 determined, and six images were averaged. These numbers were used for flatfield correction to
960 eliminate uneven illumination.

961

962 **RNase re-folding assays**

963 The renaturation of RNase was followed by determining ribonuclease activity
964 spectrophotometrically with cCMP as substrate. 4 mM cCMP was incubated with 1.2 μ M of
965 Mnl1-Pdi1 or the Mnl1(C579S C644S)-Pdi1 complex, or with Pdi1 alone in 100 mM Tris-acetate
966 pH 8.0, 1 mM GSH, 0.2 mM GSSG. The assay was initiated by the addition of denatured or
967 scrambled RNase (RBun or RAsc). The hydrolysis of cCMP was recorded continuously by

968 following the absorbance at 296 nm. Where indicated, the GSH: GSSG buffer was replaced by
969 Ero1.

970

971 **Determining the *in vivo* redox state of CPY***

972 Approximately 4 OD₆₀₀ units of cells were harvested and suspended in 10% TCA. Cells
973 were lysed with glass beads and collected by centrifugation. The pellets were washed three
974 times with 100% cold acetone, and proteins solubilized and modified in 1% SDS, 100 mM
975 sodium phosphate buffer pH 7.0, 150 mM NaCl, 4 M urea, 3 mM PEGmal (2-kDa) by incubation
976 at 25°C for 2 h. The reaction was stopped by adding sample loading buffer containing 50 mM
977 DTT, and the samples were subjected to SDS-PAGE and immunoblotting.

978

979 **Redox titrations with purified proteins**

980 Pdi1 or Mnl1-Pdi1 complex (0.5 μM) was incubated in 100 mM sodium phosphate pH 7.0, 150
981 mM NaCl supplemented with 0.1 mM GSSG and various concentrations of GSH at 25°C for 1 h.
982 The proteins were precipitated by incubation with 10% TCA on ice for 30 min, and the
983 mixture was centrifuged at 15,000 g for 30 min. The pellet was washed twice with 100% cold
984 acetone. The proteins were dissolved and modified in 1% SDS, 100 mM sodium phosphate pH
985 7.0, 150 mM NaCl, 3 mM PEGmal (2-kDa) by incubation at 25°C for 1 h. The reaction was
986 stopped by adding sample loading buffer containing 50 mM DTT, and the samples were
987 subjected to SDS-PAGE.

988

989 To test the effect of Rbun in redox titration experiments with Mnl1-Pdi1, Rbun was treated with
990 40 mM iodoacetamide followed by removal of the reagent on a desalting column (Thermo
991 Scientific). The Mnl1-Pdi1 complex was incubated with Rbun at a ratio of 0.2 μM: 4 μM in
992 various GSSG: GSH buffers before sample processing as above.

993

994 **Test for *in vivo* disulfide bond formation between Mnl1 and Pdi1**

995 Approximately 10 OD₆₀₀ units of cells were harvested and resuspended in IPB buffer (25 mM
996 HEPES pH 7.4, 200 mM NaCl) supplemented with a protease inhibitor cocktail and 100 mM

997 iodoacetamide. Cells were lysed with glass beads and membrane fractions were collected.
998 Membranes were solubilized in IPB containing 1% Nonidet P-40 and 100 mM iodoacetamide for
999 1 h, and the insoluble material was removed. The supernatant was incubated with 5 μ L of anti-
1000 FLAG M2 resin for 2 h. The beads were washed three times with IPB containing 0.1% Nonidet P-
1001 40, and proteins were eluted with this buffer supplemented with 3x FLAG peptide. Eluted
1002 proteins were subjected to SDS-PAGE and immunoblotting. FLAG-tagged Mnl1 and Pdi1 were
1003 detected using anti-FLAG (Millipore) and anti-Pdi1 (38H8, Thermo Fisher) antibodies,
1004 respectively.

1005

1006 **Data availability**

1007 The data supporting the findings of this study are available in the Electron Microscopy Bank and
1008 Protein Data Bank under accession codes EMD-60365 and PDB ID 8ZPW. The AlphaFold model
1009 of Mnl1 and the crystal structure of Pdi1 (PDB 2B5E) were used for comparisons and as an
1010 initial model. Source data are provided with this paper.

1011

1012

1013 **References**

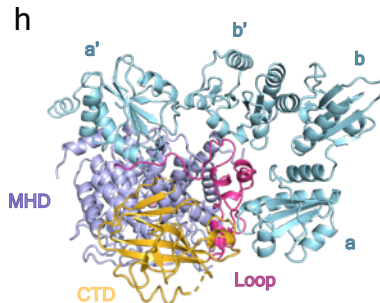
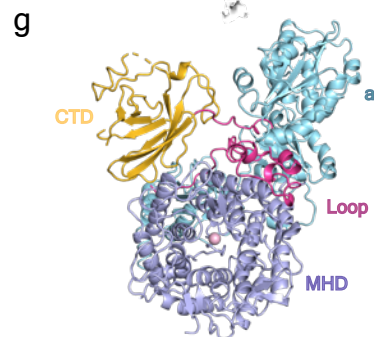
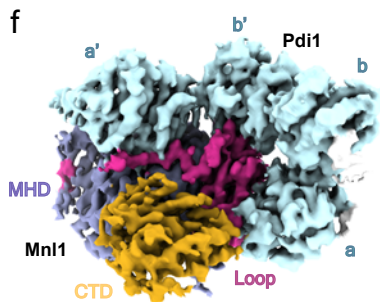
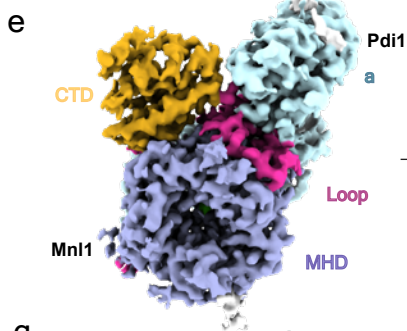
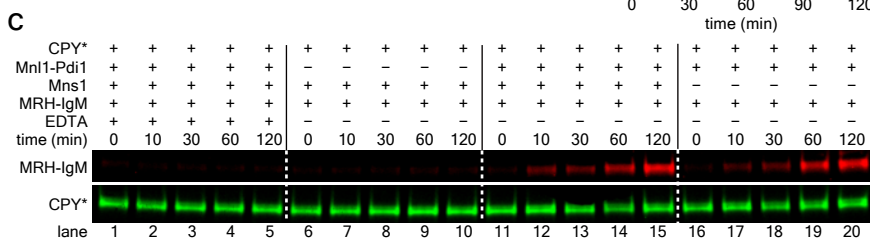
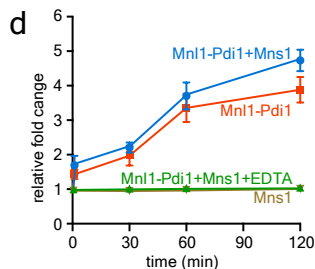
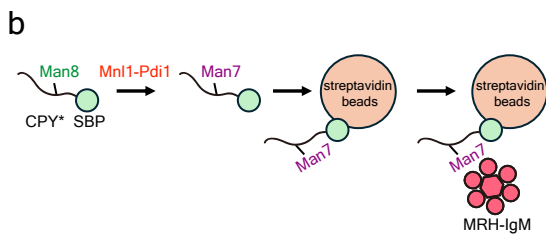
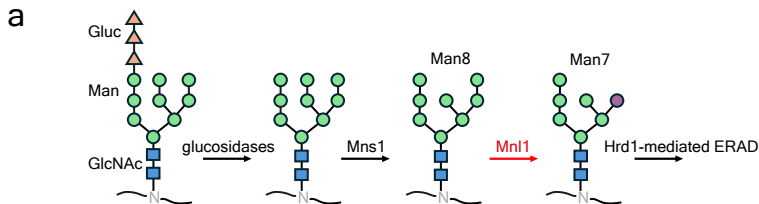
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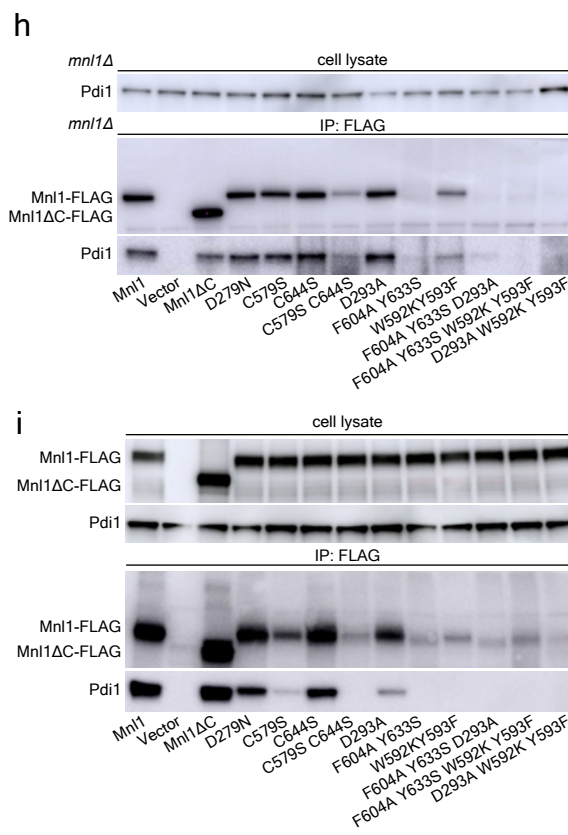
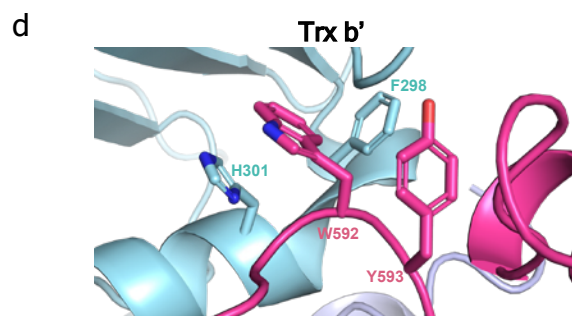
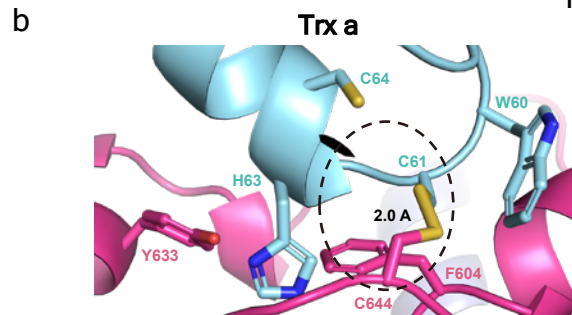
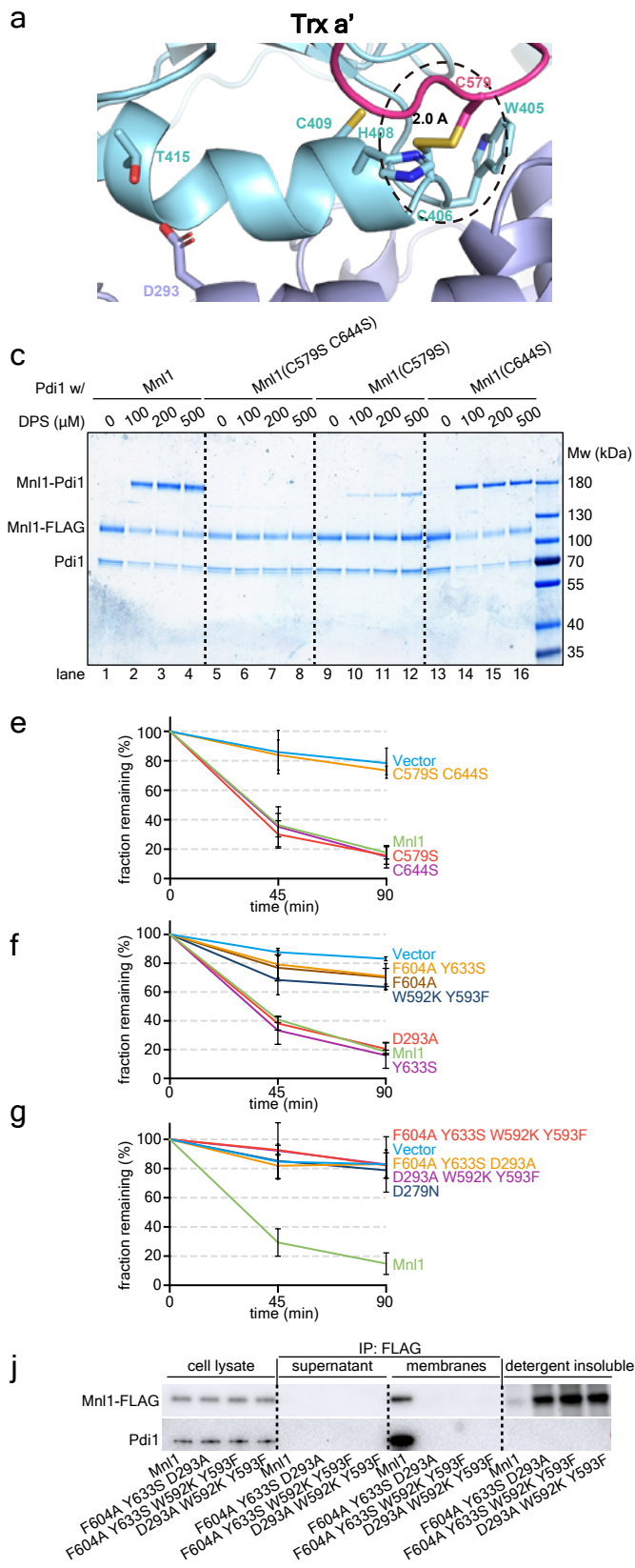
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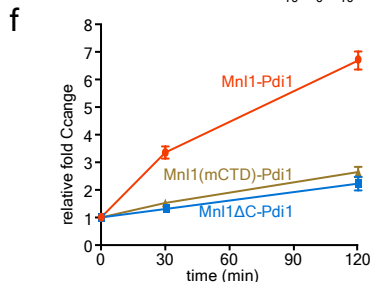
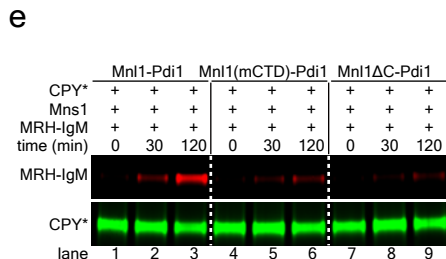
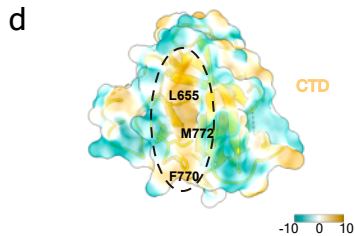
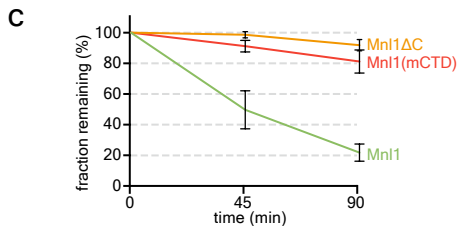
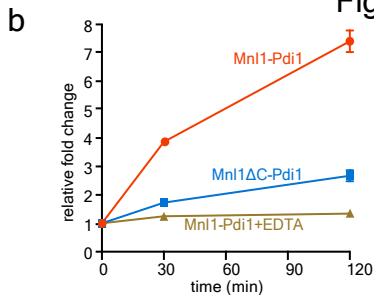
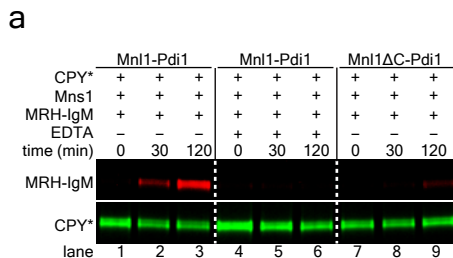
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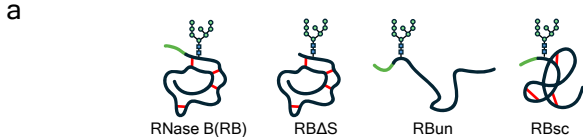
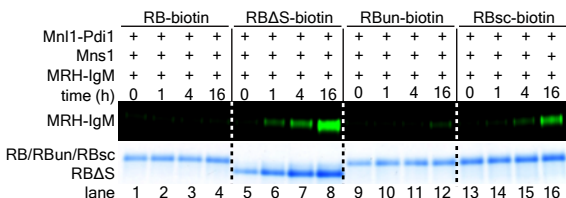
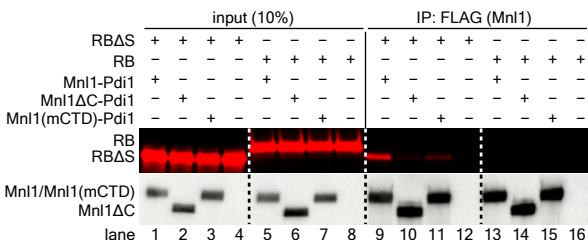
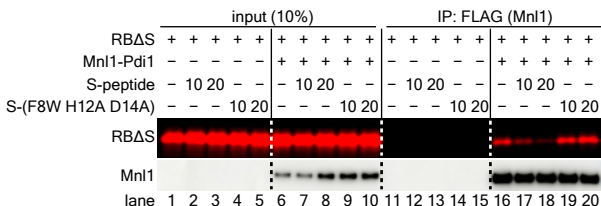
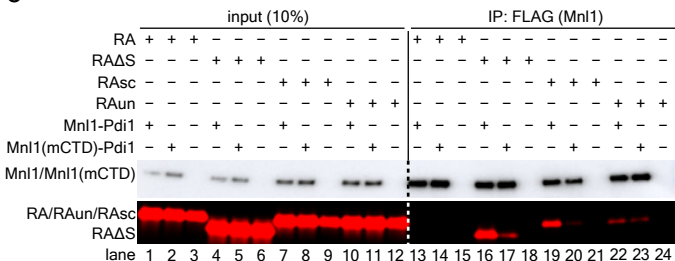
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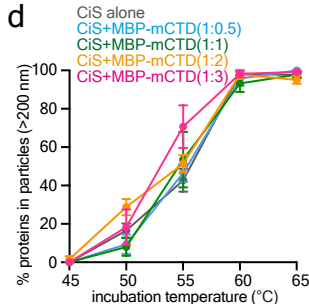
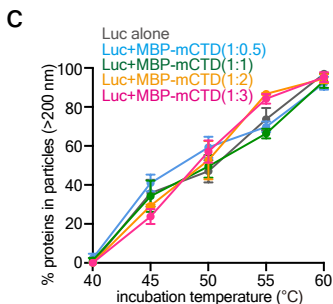
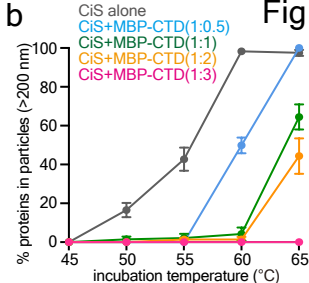
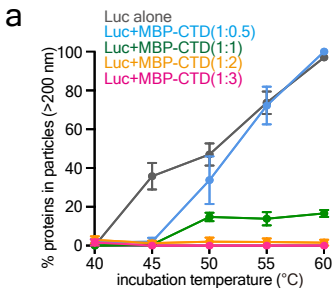
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