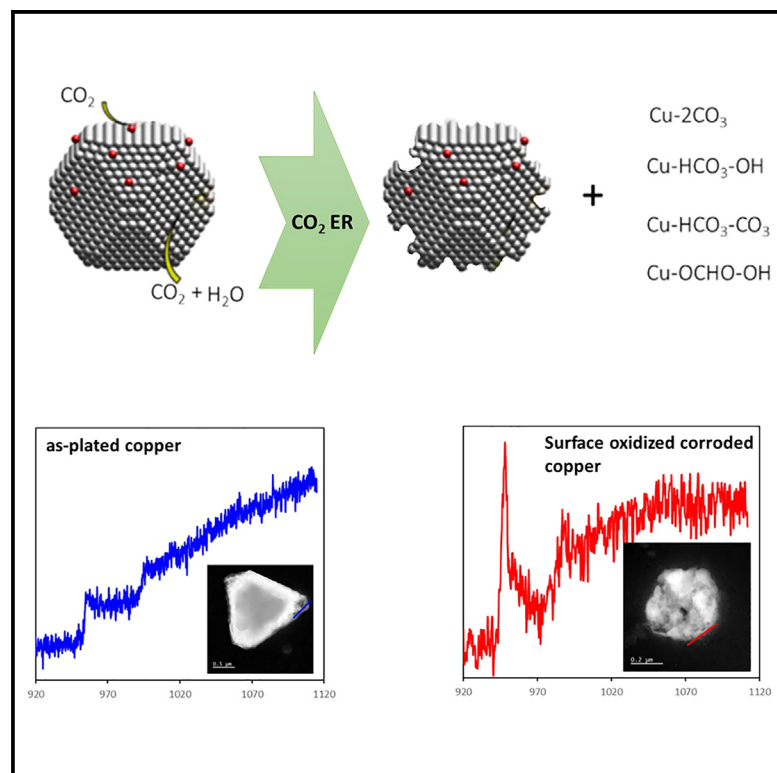


# Decoupling CO<sub>2</sub> effects from electrochemistry: A mechanistic study of copper catalyst degradation

## Graphical abstract



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## In brief

Electrochemistry; Engineering; Materials science

## Highlights

- Copper degradation in the presence of CO<sub>2</sub> can proceed without CO<sub>2</sub> ER
- Copper degradation does not happen without CO<sub>2</sub> even at E<sub>WE</sub> capable of driving CO<sub>2</sub> ER
- Surface copper species are prone to dissolution in the presence of CO<sub>2</sub>



## Article

# Decoupling CO<sub>2</sub> effects from electrochemistry: A mechanistic study of copper catalyst degradation

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## SUMMARY

Copper-based nanoparticles are key electrocatalysts for CO<sub>2</sub> electrochemical reduction (CO<sub>2</sub> ER) to liquid fuels and other value-added products. However, the copper catalyst can undergo rapid electrochemical corrosion, leading to a loss of catalyst material, fluctuations in the reaction conditions and increasing operational costs. We establish a mechanistic understanding of this detrimental process using *in situ* electrochemical electron microscopy and density functional theory (DFT). We find that copper corrosion can occur in the presence of CO<sub>2</sub> in electroless conditions and before the onset potentials required for CO<sub>2</sub> ER. The effects are isolated from pH changes resulting from dissolved CO<sub>2</sub>. Particles of corroded copper have oxidized surfaces, in contrast to copper surfaces exposed to CO<sub>2</sub>-free electrolytes. DFT calculations identify multiple routes by which CO<sub>2</sub> can behave as a dissolution agent for copper and copper-oxide surfaces and suggest that formate-intermediates are a key driver of corrosion. This study highlights microenvironment-based factors that affect copper performance and degradation, facilitating strategies to inhibit and reverse copper degradation during CO<sub>2</sub> ER.

## INTRODUCTION

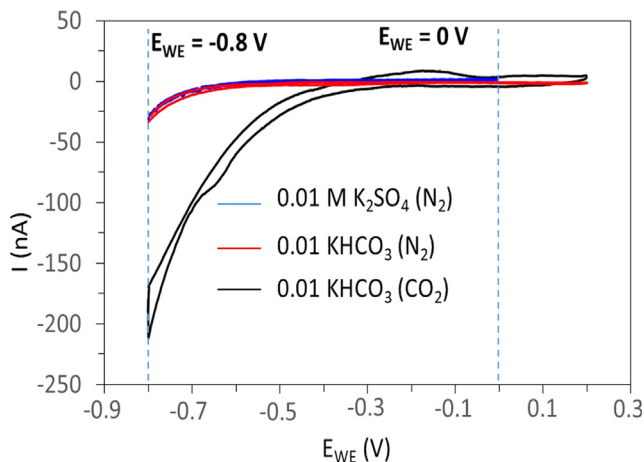
Renewable energy is increasingly abundant and future investment will allow it to meet the growing energy demand in the world.<sup>1–4</sup> A critical component for replacing fossil fuels with renewable energy is converting electrical power obtained from renewable sources into synthetic fuels that can be used in transportation or stored to be used on demand.<sup>5,6</sup> Reducing CO<sub>2</sub> into value-added products would produce synthetic fuels or commodity synthetic hydrocarbon molecules, while simultaneously contributing to reduce atmospheric CO<sub>2</sub> through carbon capture and utilization.<sup>7–9</sup>

Electrochemical CO<sub>2</sub> reduction (CO<sub>2</sub> ER) is an efficient and clean process to convert CO<sub>2</sub> into liquid fuels and other reduced carbon-based compounds.<sup>9–13</sup> In contrast with conventional commercial methods, such as CO<sub>2</sub> hydrogenation or the Fischer–Tropsch processes, CO<sub>2</sub> ER can be conducted under ambient temperatures and pressures using modular, scalable, and decentralized units.<sup>14</sup> Copper-based catalysts are the most selective materials known to unlock CO<sub>2</sub> ER toward C<sub>2+</sub> compounds, such as ethanol and ethylene<sup>10,15–17</sup> and other multi-carbon hydrocarbons. And compared to other metal catalysts, copper exhibits a relatively lower selectivity toward hydrogen evolution, leading to unmatched Faradaic efficiencies for CO<sub>2</sub> ER.<sup>18</sup>

In the last two decades, numerous studies<sup>19–21</sup> attempted to optimize the catalytic activity, the energy efficiency, and the selectivity of copper. However, the stability of copper electrocatalysts is very poor—at most in the range of hundreds of hours—which is orders of magnitude lower than the timescales of industrial significance for comparative catalyst technologies, which exceed 30,000 h.<sup>20</sup> Studies have recently highlighted that this critical issue remains unresolved.<sup>20</sup>

The rapid degradation of copper-based cathodic catalysts under CO<sub>2</sub> ER affects their activity, selectivity, and overall performance.<sup>22</sup> The selectivity toward CO<sub>2</sub>-reduced products lowers over time and hydrogen evolution becomes the prevalent reaction 10–30 min into the reaction.<sup>23–25</sup> The fundamental drivers of those changes are not well understood. DeWulf and co-workers produced methane and ethylene with 65% selectivity using copper foil but reported a selectivity drop to 0% after 2 h, which was correlated to the accumulation of carbon and graphitic species at the catalyst surface.<sup>26</sup> Similar results were also obtained for rotating-disk copper electrodes.<sup>27–30</sup> Copper deactivation during CO<sub>2</sub> ER was initially attributed to accumulation of metal impurities. Later, surface sensitive chemical techniques such as X-ray photoelectron spectroscopy (XPS), showed that the deposition of metal impurities on the electrode surface was not the main deactivation phenomenon.





**Figure 1.** Cyclic voltammetry (first scan) of electroplated copper obtained for  $-0.8 \text{ V} < E_{\text{WE}} \text{ vs. SHE}' < 0.2 \text{ V}$  after introducing different  $\text{CO}_2$  ER electrolytes into the cell

Voltammetry on deactivated Cu electrodes showed unaccounted-for peaks at approximately  $-0.1$  or  $-0.56 \text{ V}$  versus Standard Hydrogen Electrode (SHE). The extent of deactivation correlated with the electric charge of the anodic peak, which was interpreted as a correlation with the concentration of deactivation species.<sup>22</sup> In highly cathodic conditions, the corrosion of copper nanocubes was induced by alkali cations.<sup>31</sup> Huang and co-workers observed detachment of small clusters and pitting corrosion in copper nanocubes subjected to  $\text{CO}_2$  ER using transmission electron microscopy (TEM) techniques.<sup>32</sup> The degradation of a Cu-based catalyst into 2–4 nm densely packed nanoparticles was also observed on an ethylene-selective copper catalyst.<sup>30</sup> The results suggested that morphological changes and corrosion were linked to the strong cathodic potential and formation of complexes with oxidized metastable carbon species. The authors identified *in situ* electron microscopy as a key tool to gain new insights and address unresolved questions of copper degradation during  $\text{CO}_2$  ER.<sup>20,33</sup> Collectively, these studies underscore the fact that significant advances are needed to accurately identify and understand the mechanisms and agents by which copper degradation is promoted under electrochemical conditions. Uncovering the basis of degradation requires tightly coupled experiment-theory integration to obtain mechanistic understanding of the factors contributing to variations in the material performance.

In this work, we show that  $\text{CO}_2$  plays a primary role in the degradation of copper during the  $\text{CO}_2$  ER. We conduct systematic investigations of the various microenvironment factors contributing to copper degradation toward decoupling the electrolyte composition, the solution pH, the applied electrochemical potential, and the presence/absence of  $\text{CO}_2$ . Based on *in situ* experimental observations and first-principles calculations, we propose that the oxidized and unoxidized surface copper atoms can form complexes with  $\text{CO}_2$  depending on the electrode potential. This causes corrosion, preferentially along lower-coordinated surface sites. These results provide insights needed to inhibit copper corrosion and develop highly stable copper-based

catalysts that can withstand longer operational times for  $\text{CO}_2$  ER or other electrochemical reactions.

## RESULTS

### Copper catalysts

The copper particles plated onto the indium tin oxide (ITO) electrode in this study were heterogeneous and representative of a real-world catalyst (Figure S4). A significant number of particles were faceted. The most prevalent particle facet families were the  $\langle 100 \rangle$  and  $\langle 111 \rangle$  (Figure S5). The heterogeneous morphology of the electroplated copper particles is linked to their electrodeposition within confined volumes, influenced by minor hydrodynamic fluctuations and substrate imperfections (Figure S6). This is a difference from several previous works that evaluated the stability of copper nanoparticles with well-defined size and morphology.<sup>34–37</sup>

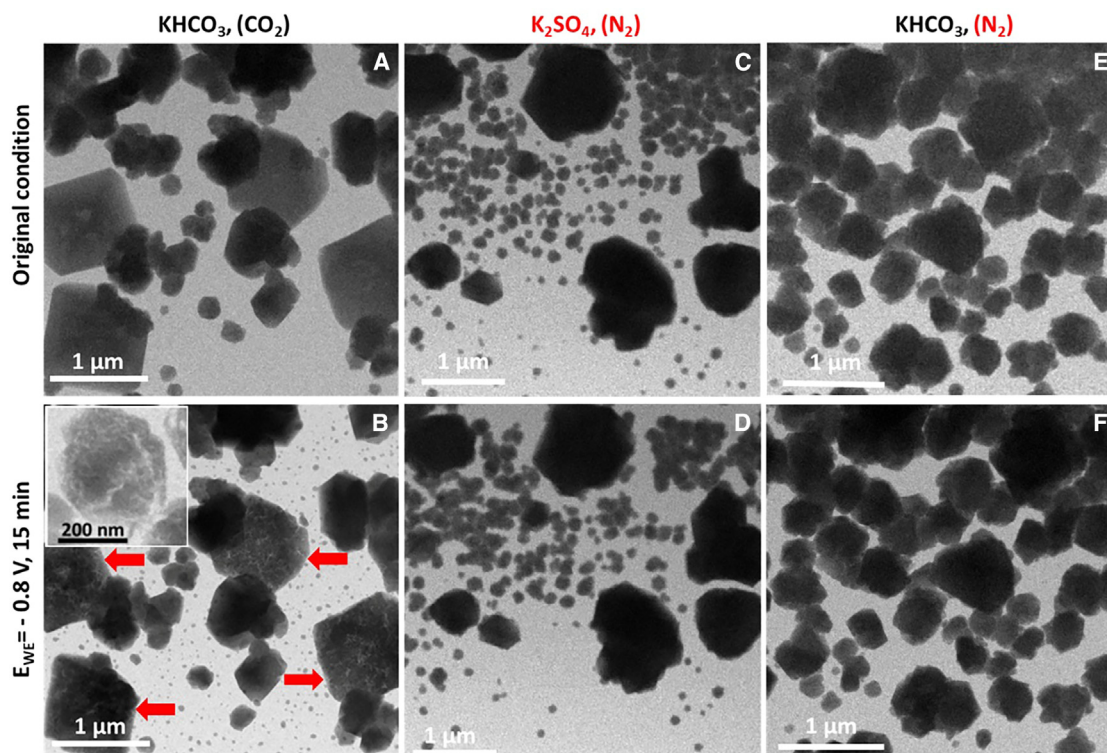
### Electrochemical copper activity for $\text{CO}_2$ ER

Electroplated copper shows  $\text{CO}_2$  ER activity in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{CO}_2$  at  $E_{\text{WE}} < -0.3 \text{ V}$  vs. SHE' (Figure 1). The ITO electrode is inert at this range of electrochemical potentials, which means that the copper particles are responsible for this activity (Figure S1). On the contrary, copper only exhibited measurable electrochemical activity at  $E_{\text{WE}} < -0.6 \text{ V}$  in 0.01 M  $\text{K}_2\text{SO}_4$  saturated with  $\text{N}_2$ .  $\text{K}_2\text{SO}_4$  saturated with  $\text{N}_2$  is  $\text{CO}_2$ -free, which suggests that the detected activity is ascribed to the hydrogen evolution reaction (HER). The electrochemical activity of copper in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{N}_2$  is equivalent to that observed in 0.01 M  $\text{K}_2\text{SO}_4$  saturated with  $\text{N}_2$ . That indicates that the HER is also the predominant reaction when  $\text{N}_2$  is bubbled into a 0.01 M  $\text{KHCO}_3$  electrolyte.

### Copper degradation during $\text{CO}_2$ ER

The susceptibility of electroplated copper to degradation during  $\text{CO}_2$  ER was analyzed through *in situ* morphological analysis after 15 min (Figure 2). Copper subjected to  $E_{\text{WE}} = -0.8 \text{ V}$  showed degradation pits (red arrows) in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{CO}_2$ , which is below (*in aliis verbis*, more reducing than) the onset potential for  $\text{CO}_2$  ER and HER. These results show that copper is prone to degradation at  $-0.8 \text{ V}$ , even though at standard conditions, this electrochemical potential would strongly favor copper plating. This is shown clearly by the pits and crevices that are visible in copper particles that were originally plated onto the electrode surface (Figure 2B). Within these confined spaces, the hydrodynamic and chemical conditions may diverge from those in the bulk, potentially leading to chemical reactions occurring outside the anticipated electrochemical potential range for a given redox pair.<sup>37</sup> On the contrary, copper did not exhibit signs of degradation at the same potential if 0.01 M  $\text{K}_2\text{SO}_4$  or 0.01 M  $\text{KHCO}_3$  were saturated with  $\text{N}_2$  instead of  $\text{CO}_2$  (Figures 2D and 2F).

Morphological analyses of copper particles subjected to  $\text{CO}_2$  ER conditions in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{CO}_2$  show surface roughening, pitting, and crevice degradation akin to corrosion observed in typical copper applications such as plumbing.<sup>15,22,38–43</sup> Preferential degradation was observed along grain boundaries, which formed crevices on the particles



**Figure 2. Copper corrosion at  $E_{WE} = -0.8$  V vs. SHE' for 15 min**

(A and B) In 0.01 M  $\text{KHCO}_3$  saturated with  $\text{CO}_2$ , (C and D) in 0.01 M  $\text{K}_2\text{SO}_4$  saturated with  $\text{N}_2$ , (E and F) in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{N}_2$ . Inset of (B) shows a high magnification image of a corroded Cu particle.

(Figure 3). This result is corroborated by the fact that larger particles, which contain more surface defects/grain boundaries, seem to be more susceptible to corrosion. The fine white lines meandering through the particle shown in Figure 3B indicate localized corrosion, likely following grain boundaries and other defects that locally destabilize Cu. The confinement created by these defects appears to accelerate the corrosion of Cu, possibly leading to crevice corrosion. That copper particle exhibits structural defects that already were present, at least in a small extent, in the as-plated particle (Figure 3C). This observation corroborates the relation between enhanced degradation and the presence of structural defects that facilitate crevice corrosion. At  $E_{WE} = -0.8$  V, the degradation of the large particles was accompanied by the formation of the smaller re-plated copper nanoparticles. The re-plating of smaller nanoparticles was observed for potentials more reducing than  $E_{WE} = 0$  V vs. SHE'.

The bulk of both the degraded and the re-plated particles is composed of metallic copper as revealed by electron energy loss spectroscopy (EELS), which is identical to the EELS signature for the as-plated copper particles before they were subjected to  $\text{CO}_2$  ER conditions (Figure S7). The results are different when analyzing the surface of the particles. Copper particles that degraded when subjected to  $\text{CO}_2$  ER exhibit an EELS signature for oxidized copper at the surface (Figure 3).<sup>44,45</sup> This contrasts with as-plated and re-precipitated copper particles, which exhibit an EELS signature for metallic copper, even at the surface (Figure S7). These results suggest that  $\text{CO}_2$  may be playing either

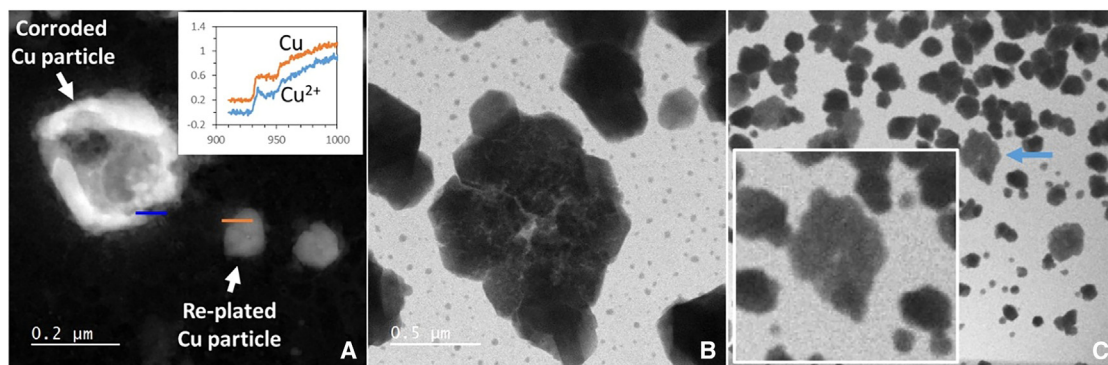
a direct or indirect role in copper degradation process. Therefore, an important question to resolve is whether degradation was induced by  $\text{CO}_2$  itself,  $\text{CO}_2$  ER products or a combination of both.

### **$\text{CO}_2$ induced copper corrosion**

To gain insights into how  $\text{CO}_2$  contributes to the degradation of copper under  $\text{CO}_2$  ER conditions, we tested the susceptibility to degradation at potentials more anodic than the onset for  $\text{CO}_2$  ER. This effectively removes  $\text{CO}_2$  reduction products as possible causes for Cu degradation. Copper degradation did occur in  $\text{KHCO}_3$  saturated with  $\text{CO}_2$  at  $E_{WE} = 0$  V vs. SHE' (Figures 4 and S8). This electrochemical potential is insufficient to drive  $\text{CO}_2$  ER, which indicates that copper degradation is enabled even in the absence of  $\text{CO}_2$  ER and its products. Interestingly, once again, at  $E_{WE} = 0$  V copper degradation was only observed if  $\text{CO}_2$  was present in the electrolyte, with the phenomena visibly being similar to that observed at  $E_{WE} = -0.8$  V. An identical result was also observed for bulk copper, prepared through e-beam deposition. Even though this sample contained a bulk copper electrode, corrosion was still visibly evident after 15 min when  $\text{KHCO}_3$  was saturated with  $\text{CO}_2$  (Figures 4G and 4H).

We further investigated if the cause of copper corrosion in  $\text{CO}_2$ -saturated electrolyte solution was pH induced. The pH of the  $\text{KHCO}_3$  electrolyte was recorded to be 5 when  $\text{CO}_2$ -saturated and 7 when saturated with  $\text{N}_2$ . We used 0.01 M  $\text{H}_2\text{SO}_4$  to adjust the pH of  $\text{KHCO}_3$  electrolyte saturated with  $\text{N}_2$  to a





**Figure 3. Chemical and structural analysis of copper subjected to  $E_{WE} = 0$  V vs. SHE' in  $\text{KHCO}_3$  ( $\text{CO}_2$ )**

(A) Electron energy loss spectroscopy of a degraded and a re-plated copper particle.

(B) High-magnification analysis of a degraded and re-plated small copper particles showing that degraded particles exhibit preferential corrosion along structural defects.

(C) Low-magnification of the area with the as-plated copper particle analyzed in (B). Inset shows a magnified image of the same particle with a visible defect in the middle of the particle.

pH = 5. Similar to what was observed when the pH was not adjusted, no copper degradation was observed when the pH of an  $\text{N}_2$  saturated 0.01 M  $\text{KHCO}_3$  electrolyte was adjusted to 5. This eliminated pH as a likely cause for copper degradation when  $\text{CO}_2$  instead of  $\text{N}_2$  is bubbled into the electrolyte.

In summary, the results show that  $\text{CO}_2$  itself, rather than a product of its electrochemical reduction or its influence on pH through carbonate buffer reactions, plays a key role in the degradation of copper during  $\text{CO}_2$  ER. Copper degradation is observed as long as  $\text{CO}_2$  is present, even if the applied electrochemical potential is insufficient to drive  $\text{CO}_2$  electroreduction. In contrast, if  $\text{CO}_2$  is not present, copper does not corrode, even at applied potentials that are sufficient to drive  $\text{CO}_2$  ER.

### Copper corrosion in electro-less conditions

To further understand the variables that control copper corrosion during the  $\text{CO}_2$  ER and decouple the role of the applied potential in promoting and controlling copper degradation, we evaluated the stability of copper subjected to electro-less conditions (Figure 5).

Similar to the results observed for  $E_{WE} = -0.8$  V or  $E_{WE} = 0$  V, copper degradation occurred in electro-less conditions when  $\text{KHCO}_3$  saturated with  $\text{CO}_2$  was used, even for different electrolyte concentrations (Figures 5A–5D). Once again, no degradation was observed when  $\text{KHCO}_3$  saturated with  $\text{N}_2$  instead of  $\text{CO}_2$  was used (Figures 5E and 5F). The degradation of copper in electro-less conditions observed here is corroborated by the fact that detached copper islets in the bulk copper sample also corroded, even though they were not connected to the electroactive copper electrode (Figures 4G and 4H).

Overall, these results indicate that  $\text{CO}_2$  itself plays a crucial role in copper degradation, and that no electrochemical current or products of  $\text{CO}_2$  ER are necessary for copper degradation to occur. Furthermore, increasing  $\text{KHCO}_3$  electrolyte concentration by a factor of 10, from 0.01 M to 0.1 M, did not affect the Cu corrosion behavior under electroless conditions (Figure 5). This observation is consistent with a degradation mechanism that

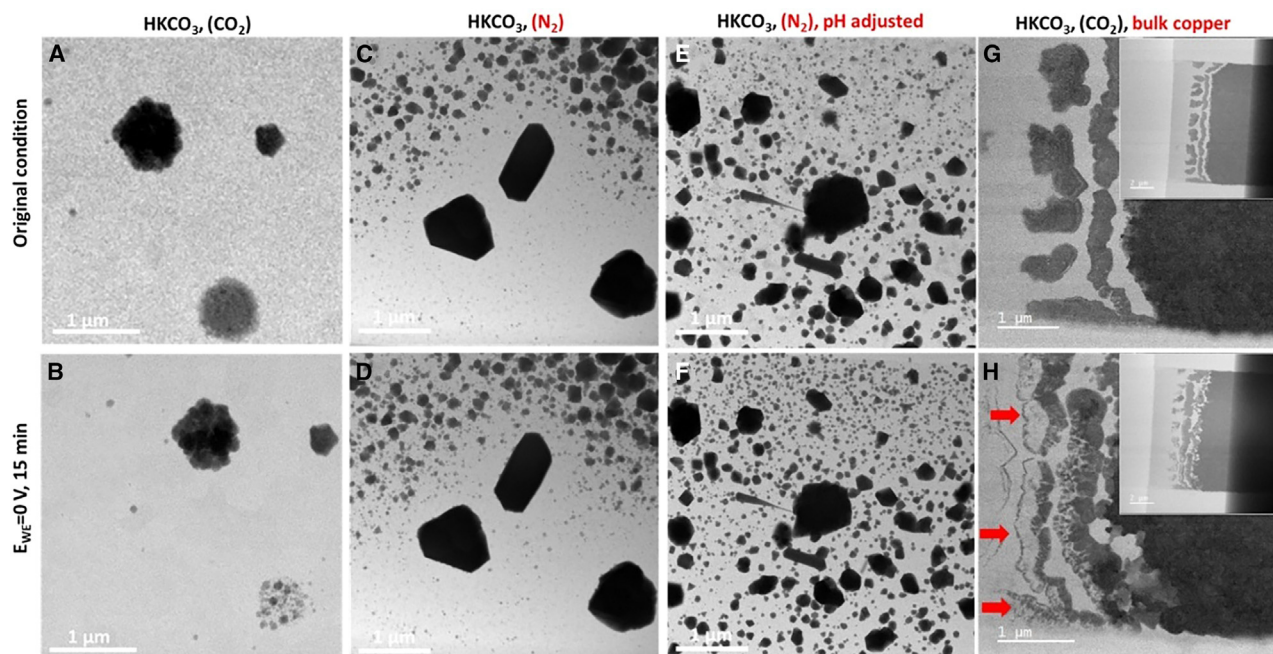
does not depend on  $\text{K}^+$  or  $\text{HCO}_3^-$ . Degradation was fast at less reducing electrochemical potentials, when the driving force for copper plating is smaller, which is consistent with the rapid degradation observed on the separate islets (that should exhibit no plating forces at open-circuit conditions) in the bulk copper sample compared to the part of the sample that was under  $E_{WE} = 0$  V. At more negative electrochemical potentials, only larger particles show corrosion, but at less negative potentials both large and small particles exhibit corrosion.

### Ab initio calculations

To rationalize how the corrosion of copper observed in this study was linked to its interaction with  $\text{CO}_2$  in the electrolyte, we performed *ab initio* calculations that analyzed the ability of surface copper to interact and form complexes with chemical species present in the electrolyte.

Cu degradation susceptibility was estimated by calculating the thermodynamic driving force for electrodisolution under varying electrochemical conditions. The potential-dependent copper vacancy formation energies and the corresponding copper dissolution potentials are summarized in Figure 6 for the most favorable of the studied set of solvated copper complexes, which include various combinations of OH,  $\text{CO}_3$ ,  $\text{HCO}_3$ ,  $\text{CO}_2$ , OCHO, and  $\text{H}_2\text{O}$  ligands as detailed in the supplemental information.

The vacancy formation energies correlate with the site coordination number, with  $V_{\text{Cu}}$  predicted to form more easily on lower coordinated binding sites such as step edges on the (211) surfaces over higher-coordinated sites like on (100) and (111) terraces. The solvated copper complexes with one or more hydroxide ligands are generally found to be the most favorable, exhibiting the largest thermodynamic driving force toward forming surface vacancies and facilitating degradation on the copper surface. As seen in Figure 6A,  $\text{Cu}(\text{OH})_2$  formation has calculated dissolution potentials that are  $-1.02$  V vs. SHE ( $-0.61$  V vs. RHE) for Cu(211) step edges and  $\sim 0.3$ – $0.5$  V higher on terraces, indicating that Cu dissolution is thermodynamically favorable under



**Figure 4. Copper corrosion below the onset for CO<sub>2</sub> ER ( $E_{WE} = 0$  V vs. SHE) for 15 min**

(A and B) In 0.01 M KHCO<sub>3</sub> saturated with CO<sub>2</sub>, (C and D) in 0.01 M KHCO<sub>3</sub> saturated with N<sub>2</sub>, (E and F) in 0.01 M KHCO<sub>3</sub> saturated with N<sub>2</sub> and pH adjusted to 5, (G and H) in 0.01 M KHCO<sub>3</sub> saturated with CO<sub>2</sub> using a bulk copper electrode.

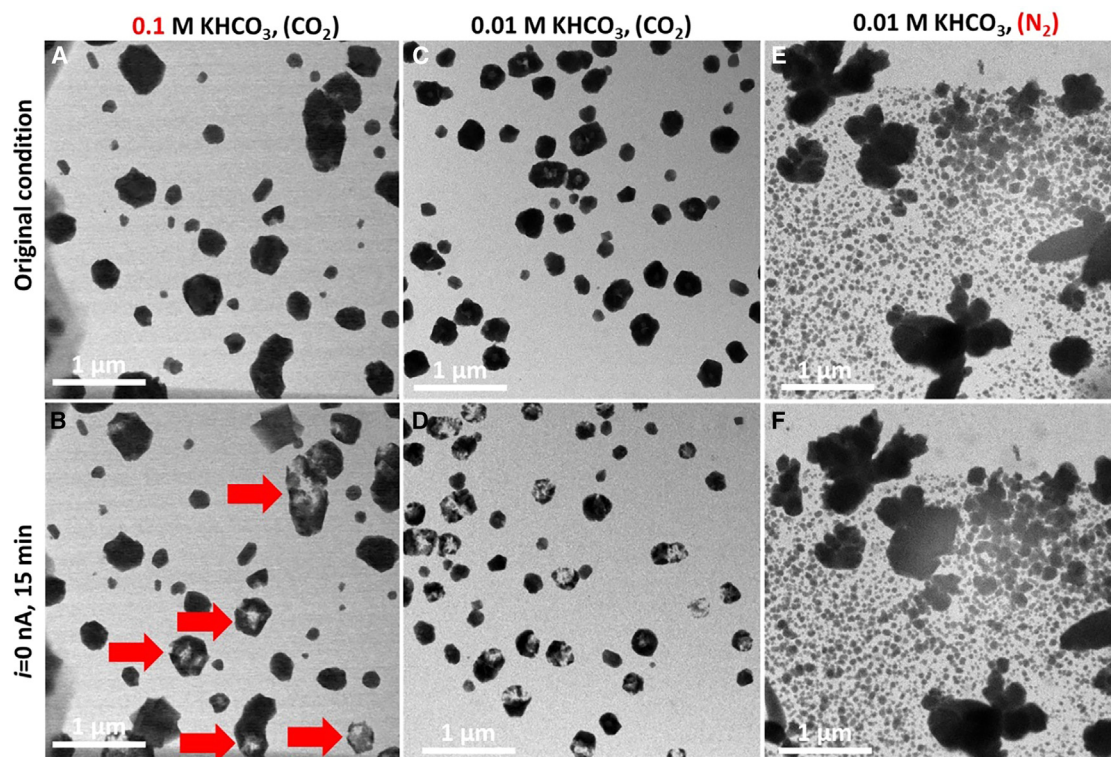
modestly reducing potentials consistent with CO<sub>2</sub> ER. We note that these dissolution potentials also depend on pH, the ionic strength, and the concentration of Cu in solution ([Cu]), which can further alter the specific potential values at which Cu dissolution is expected to become thermodynamically preferable. In Figure 7 we include the pH dependence of the most favorable complexes for each Cu facet, all assuming the same [Cu] as in Figure 6.

While the formation of dissolved Cu(OH)<sub>2</sub> complexes appears feasible under the studied applied potentials, this dissolution route does not require the presence of CO<sub>2</sub>, which suggests other pathways for Cu dissolution must be contributing under CO<sub>2</sub> ER conditions based on the experimental observations. For applied potentials below the onset of CO<sub>2</sub> reduction, CO<sub>2</sub> binding can result in OCHO\* intermediates on Cu,<sup>46</sup> while CO<sub>2</sub> binding on oxidized copper surfaces can lead to the presence of CO<sub>3</sub> and HCO<sub>3</sub>-like bound intermediates.<sup>47,48</sup> The dissolution of Cu via these types of complexes are included in Figures 6B–6D, in Figure 7 and in the supplemental information, where we find that at studied pH and applied potential ranges, complexes with OCHO and OH exhibit the most reducing dissolution potentials. For example, we calculate dissolution potentials of  $-0.54$  V vs. SHE ( $-0.13$  vs. RHE) on Cu (211) step edges with the formation of Cu-OCHO-OH complexes (Figure 6D). We also find that Cu-2CO<sub>3</sub>, Cu-HCO<sub>3</sub>-OH, and Cu-HCO<sub>3</sub>-CO<sub>3</sub> complexes can also facilitate surface degradation at less reducing potentials (see Figure 7), but these generally require higher pHs than accessed in our *in situ* measurements. Nonetheless, our calculated values indicate that a number of these complexes can thermodynamically initiate surface degradation in the range of electro-

chemical potential values tested experimentally in this study. The detrimental role of OCHO\* in dissolution is consistent with experiments performed at near-neutral pH values, the presence of CO<sub>2</sub> in solution, and low reducing potentials before CO<sub>2</sub> ER is initiated. We also expect that the thermodynamic dissolution potentials to be lower for nanoparticles with higher surface roughness that contain undercoordinated copper atoms at defect, kink, or edge sites.

## DISCUSSION

Our results suggest that at low pH the well-known copper degradation observed during CO<sub>2</sub> ER is a corrosion process that depends on the presence of CO<sub>2</sub> in solution, even if the CO<sub>2</sub> ER reaction is not being driven. This contrasts with previous studies that report copper fragmentation during CO<sub>2</sub> ER induced by applied electrochemical potentials.<sup>15,20,49–51</sup> Likewise, if Cu corrosion was induced by alkali metal cations, such as K<sup>+</sup>, as some recent studies have suggested, one would expect copper to corrode even when KHCO<sub>3</sub> or K<sub>2</sub>SO<sub>4</sub> were saturated with N<sub>2</sub>, which is contradicted by our results, even at very cathodic potentials.<sup>31</sup> Similar to other metals of the ninth column and the top row of the transition metals, copper too can form a variety of CO<sub>2</sub>-containing charged complexes which can be mobilized into aqueous media (solubilization).<sup>52</sup> Indeed, this is a risk associated with CO<sub>2</sub> injection into underground aquifers for carbon sequestration purposes, where Cu and other metals can form carbonates and become mobilized in solution.<sup>53</sup> The degradation of copper when CO<sub>2</sub> is present in solution, whether CO<sub>2</sub> ER is happening or not, is also consistent with copper corrosion



**Figure 5. Copper corrosion in electro-less conditions ( $i = 0$  nA) for 15 min**

(A and B) In 0.1 M  $\text{KHCO}_3$  saturated with  $\text{CO}_2$ , (C and D) in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{CO}_2$ , (E and F) in 0.01 M  $\text{KHCO}_3$  saturated with  $\text{N}_2$ .

caused by acid rain, where  $\text{CO}_2$  acts as a corrosion agent.<sup>52,54,55</sup> The role of  $\text{CO}_2$  in the corrosion of copper is supported by the lack of observed degradation when  $\text{KHCO}_3$  is saturated with  $\text{N}_2$  instead of  $\text{CO}_2$ .  $\text{CO}_2$  can interact directly with Cu surfaces, via O and OH to form  $\text{CO}_3$  and  $\text{HCO}_3$  species that may facilitate the Cu dissolution process.<sup>48</sup> This is supported by the oxidized copper signature shown in the EELS results for Cu particles that undergo degradation. Both our experimental results and our DFT calculations suggest that surface complexed copper is prone to be pulled into solution in the presence of  $\text{CO}_2$ , thus supporting a corrosion driven degradation. This supports our conjecture that  $\text{HCO}_3^-$  or metal cations by themselves do not have an active role in the Cu corrosion process, but that a  $\text{CO}_2$  saturated  $\text{KHCO}_3$  electrolyte is an intrinsically corrosive environment for Cu.

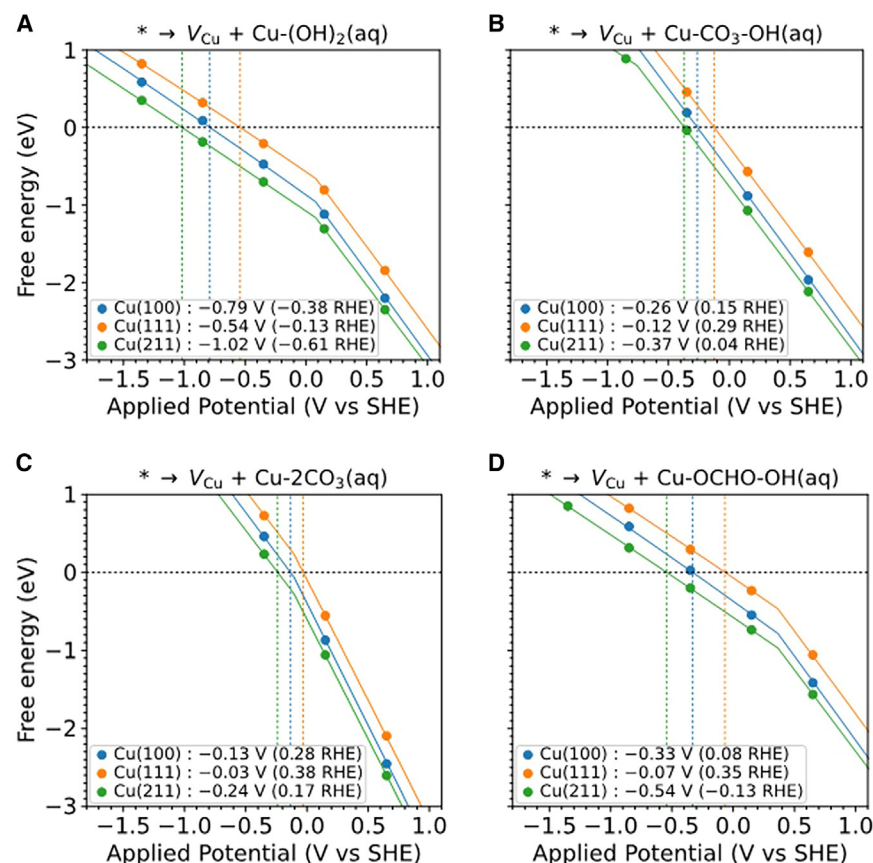
If copper degradation required  $\text{CO}_2$  ER, one would expect the degradation kinetics to correlate with the electrochemical potential applied, which is contrary to what is observed.<sup>15,20,50,51</sup> The enhanced degradation observed for larger copper particles is consistent with an increase in the local pH due to a parasitic hydrogen evolution reaction. Larger particles have more catalytic sites consuming hydrogen ions, which exacerbates the increase in local pH.<sup>18,56,57</sup> Higher pH values favor the formation of a larger number of soluble Cu complexes, which contributes for accelerated corrosion in those microenvironment conditions (Figure 7). The formation of crevices in large, corroded Cu particles supports that the preferential corrosion of larger particles is

linked to their higher defect density, which accelerates corrosion by facilitating a crevice corrosion mechanism. This contrasts, for example, with surface driven corrosion observed in Cu nanocubes with a surface oxide layer.<sup>31</sup> The number of macro- and micro-defects—initiation corrosion sites—correlates with particle size.<sup>58</sup> Electrochemical plating is eclipsed by corrosion through formation of soluble copper- $\text{CO}_2$ -related complexes when a higher number of reactive sites is present. The enhanced corrosion of larger Cu particles and greater stability of small, re-plated particles observed in this study is contrary to thermodynamic stability theory predicting that larger particles are more stable and are expected to grow at the expense of small ones (Figure 2B).<sup>59,60</sup>

Copper corrosion appears slower at more negative potentials (Figures 2B vs. 5B), where (1) the cathodic field makes the formation of Cu and  $\text{CO}_2$  related complexes less favorable, (2) surface Cu oxide species that facilitate the formation of Cu- $\text{CO}_3$  and Cu- $\text{HCO}_3$ -type species are less stable, and (3) the direct interaction of negatively charged anions with the surface becomes unlikely.<sup>42</sup> Indeed, as observed in previous studies, the strong electrochemical driving force toward plating induces the formation of small re-plated copper particles observed at  $E_{\text{WE}} < 0$  V (Figures 2B, 4B, and S8).<sup>35,61–63</sup>

These results are important as they lay out the mechanism and potential ways to mitigate copper degradation during  $\text{CO}_2$  ER. Mitigation of this issue can likely benefit from strategies such as alloying or addition of inhibiting compounds, such as





**Figure 6. Calculated vacancy formation energies  $E_F[V_{Cu}]$  on different Cu facets**

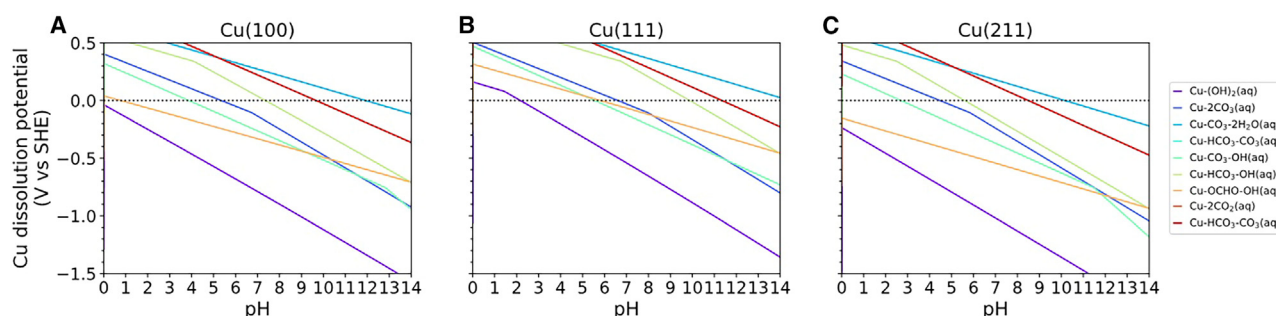
(A)  $Cu-(OH)_2$ , (B)  $Cu-CO_3-OH$ , (C)  $Cu-2CO_3$ , and (D)  $Cu-OCHO-OH$ . The results are calculated for a pH of 7 and electrolyte ionic strength of 0.1M similar to that measured in the experiments.  $E_F[V_{Cu}]$  shown as a function of applied potential vs. SHE. The dashed lines represent the thermodynamic oxidation/dissolution potential ( $V_{dis}$ ) when  $E_F[V_{Cu}] = 0$  with the Cu chemical potential  $\mu_{Cu}$  determined from the copper species complex as denoted in the text, and are also included in the inset legends. We include the diagrams for the four most stable aqueous Cu complexes observed that are likely associated with  $CO_2$  reduction in  $HCO_3$ -containing electrolytes. Additional details are included in the [supplemental information](#).

## Conclusions

In the presence of  $CO_2$ , copper degradation can proceed even if the applied electrochemical potential is not sufficient to drive  $CO_2$  ER. When  $CO_2$  is present in solution, copper and  $CO_2$ -containing species form soluble complexes. Copper degradation does not happen if  $KHCO_3$  is present in solution without  $CO_2$ . *Ab initio* calculations show that surface copper species are prone to dissolution under modest reducing potentials in the presence of

surfactants, phosphates, or natural organic matter.<sup>42,58,64</sup> This study strongly suggests that small Cu catalysts (<25 nm), prepared *in situ* through electrodeposition, exhibit much greater stability during  $CO_2$  ER than larger ones. In the near future, it would be very interesting to see a new study analyzing the stability of small, electroplated Cu particles, while simultaneously considering the effects on their catalytic activity. While  $CO_2$ -induced degradation can be mitigated, it is widely accepted that it cannot be fully stopped.<sup>64,65</sup>

$CO_2$ , most likely due to OCHO-containing complexes. Both our calculations and experimental measurements identify that Cu dissolution is exacerbated for oxidized surfaces that can lead to the formation of a larger number of soluble Cu complexes in the presence of  $CO_2$ . Copper degradation is disfavored at more negative electrochemical potentials, where a strong electrochemical driving force opposes the dissolution process. The enhanced propensity of larger copper particles to degrade is rationalized with exacerbated pH changes that



**Figure 7. Calculated dissolution potential for  $V_{Cu}$  formation via different Cu complexes as a function of pH for different facets**

(A) (100), (B) (111), and (C) (211) Cu facets. Potentials more reducing than the values shown for each complex indicate when the reaction becomes thermodynamically unfavorable, as seen in [Figure 6](#). We include the diagrams for the four most stable aqueous Cu complexes observed that are likely associated with  $CO_2$  reduction in  $HCO_3$ -containing electrolytes: (a)  $Cu-(OH)_2$ , (b)  $Cu-CO_3-OH$ , (c)  $Cu-2CO_3$  and (d)  $Cu-OCHO-OH$ . The results are calculated for an electrolyte ionic strength of 0.1M and  $[Cu]$  as in [Figure 6](#).



facilitate the formation of additional soluble copper complexes according to the DFT calculations.

### Limitations of the study

Although significant efforts were made to mitigate the limitations of this study, some might still influence the results and their interpretation, such as: (1) beam induced effects on copper during CO<sub>2</sub> ER; (2) analysis of particles that might not be representative of the entire sample; (3) differences between the simulated particles and those studied in the experiments; (4) confinement effects due to the very reduced dimensions of the TEM electrochemical liquid cell.

### RESOURCE AVAILABILITY

#### Lead contact

Requests for further information and resources should be directed to and will be fulfilled by the lead contact, Eric A. Stach ([stach@seas.upenn.edu](mailto:stach@seas.upenn.edu)).

#### Materials availability

This study did not generate new unique reagents.

#### Data and code availability

- Raw data reported in this paper will be shared by the [lead contact](#) upon request.
- This paper does not report original code.
- Any additional information required to reanalyze the data reported in this paper is available from the [lead contact](#) upon request.

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### AUTHOR CONTRIBUTIONS

R.S.-M. led and performed experimental studies and was the primary writer of the paper. J.B.V., S.E.W., H.Y., R.S., J.B., and S.A.A. performed ab initio simulations and contributed significantly to writing the paper. E.A.S. and S.A.A. conceived and designed the study. E.A.S., J.B., and S.A.A. supervised and ensured the implementation of self-assessment tests to improve the robustness of the methodology and revised the paper. All authors participated actively in monthly meetings to ensure consistency between experiments and simulations and improve their implementation throughout the project.

### DECLARATION OF INTERESTS

The authors declare the following competing financial interest. Eric Stach is a co-founder of Hummingbird Scientific. Products manufactured by Hummingbird Scientific were utilized in the work. At the time of manuscript submission,

he was also an equity holder and Chief Technology Officer. At the time of publication, he no longer retains equity or a role in the company.

### STAR★METHODS

Detailed methods are provided in the online version of this paper and include the following:

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  - Electrolyte preparation
  - Copper plating
  - CO<sub>2</sub> electroreduction tests
  - Morphological and chemical analysis
  - Ab initio calculations
- **QUANTIFICATION AND STATISTICAL ANALYSIS**

### SUPPLEMENTAL INFORMATION

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## STAR★METHODS

### KEY RESOURCES TABLE

REAGENT or RESOURCE	SOURCE	IDENTIFIER
Software and algorithms		
VASP	University of Anytown	VASP.6.3.1
Gatan Digital Micrograph	Gatan Ametek	Digital Micrograph Version 3.60.4441.0
Other		
Electrochemical sample holder	Hummingbird Scientific	Gen II Liquid Cell TEM Holder

### METHOD DETAILS

#### Electrochemical TEM setup

This study was performed using TEM cells assembled with parts supplied by Hummingbird Scientific (USA). The assembled cell consists of two silicon-based chips and two O-rings that are sandwiched together to enclose the electrolyte flow path, as described in detail before.<sup>66,67</sup> One chip (electroactive chip) contains patterned electrodes, while the other (spacer) contains patterned posts that dictate the spacing between the electroactive chip and the spacer. Both chips have an electron beam transparent  $\text{Si}_x\text{N}_y$  window aligned with each other. The chip side with patterned electrodes is laid facing the spacing posts on the spacer chip, thus creating an enclosed liquid-cell. In the present study the electroactive chip was patterned with four separate electrodes that could be wired in the desired configuration. Three of the electrodes were made of platinum and one was made of amorphous indium tin oxide (ITO). The ITO electrode was used as the working electrode in all experiments. This electrode was patterned partially over the  $\text{Si}_x\text{N}_y$  window, which is key for performing TEM analysis on the copper particles. The sample holder was assembled with the electroactive chip on the side closest to the electron gun inside the TEM, which allows obtaining optimal resolution in STEM mode. In this orientation, the STEM electron probe reaches the sample at its smallest diameter before crossing and scattering through the thick column of electrolyte liquid.<sup>67</sup>

The cell is mounted on a liquid sample holder (Hummingbird Scientific, USA). The sample holder has four leads that establish electrical connection with up to four electrodes of the top, electroactive chip. The chip electrodes can be wired in any desired configuration. Amorphous ITO was used as the working electrode (WE), while the counter (CE) and pseudo-reference electrodes (RE) were made of platinum to ensure good conductivity. A three-electrode configuration was used in all experiments. Amorphous ITO film is inert for  $\text{CO}_2$  ER and HER, which ensures that all the detected activity was from the copper catalyst deposited *in situ* for the experiments reported here (Figure S1).<sup>68</sup> The only exception to this configuration was for bulk copper corrosion analysis, where the WE was a copper electrode prepared by the supplier through e-beam deposition during chip manufacture.

#### Electrolyte preparation

Copper plating was performed using 0.01 mol/L  $\text{CuSO}_4$ . The  $\text{CuSO}_4$  electrolyte was prepared freshly from  $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$  powder (Sigma Aldrich, USA). Liquid electrolyte solutions of 0.01 or 0.1 mol/L  $\text{KHCO}_3$  or  $\text{K}_2\text{SO}_4$  were used for the  $\text{CO}_2$  ER experiments. The electrolytes were prepared from dry powders immediately before each experiment (Sigma Aldrich, USA). The electrolyte was saturated with  $\text{CO}_2$  or  $\text{N}_2$ , prior their use for  $\text{CO}_2$  ER experiments, through continuous vigorous bubbling at ambient conditions for >1 h.<sup>35–37</sup> Electrolyte was drawn directly into a syringe from the  $\text{N}_2$ - or  $\text{CO}_2$ -saturated solution and immediately pumped into the electrochemical cell at 10  $\mu\text{L}/\text{min}$ , which pushed out the 0.01 M  $\text{CuSO}_4$  used during copper electroplating thus filling the electrochemical cell with the  $\text{CO}_2$  ER electrolyte.

#### Copper plating

Copper catalyst was electrodeposited from a 0.01 M  $\text{CuSO}_4$  at  $E_{\text{WE}} = 0 \text{ V}$  vs SHE' for 10s followed by  $E_{\text{WE}} = 0.15 \text{ V}$  vs. SHE' for 1 min. Once the copper catalyst was plated onto the electrode, the electric current of the WE was held constant at 0 nA using the potentiostat to prevent any additional electrochemical changes to the catalyst. Morphological analysis of the catalyst in the original condition was performed at this point. Subsequently, the electrolyte was exchanged to  $\text{KHCO}_3$  or  $\text{K}_2\text{SO}_4$  for the  $\text{CO}_2$  ER copper degradation analysis. The required volume of electrolyte for a complete exchange was determined through preliminary tests, which established the amount of electrolyte needed to reach the specimen chamber through the leading electrolyte lines. Complete electrolyte exchange was further ensured *in situ* for each experiment. The electrolyte exchange was performed at zero current. To maintain zero current, the potentiostat counterbalanced the open-circuit potential. Hence, the corresponding change of  $E_{\text{WE}}$  during the electrolyte exchange allowed ensuring that the process was complete before  $\text{CO}_2$  ER tests were initiated. Figure S2 shows a typical  $E_{\text{WE}}$  vs t curve observed during the electrolyte exchange process.

### CO<sub>2</sub> electroreduction tests

All CO<sub>2</sub> ER experiments were performed with a research-grade BioLogic SP-150 potentiostat (BioLogic, USA) with ultra-low-current capability (76 fA current resolution). The electrolyte concentration was 0.01 mol/L, unless otherwise stated. The electrochemical cell was prepared using the set-up developed before for Transmission Electron Microscopy (TEM) electrochemical experiments.<sup>67</sup> In summary both chips were first plasma treated with Argon and the cell was primed with 0.01 mol/L CuSO<sub>4</sub> electrolyte at a flow rate of 20 μL/min before inserting into the TEM. Confirmation that the cell had effectively filled with CuSO<sub>4</sub> electrolyte was done by observing the cell area under an optical microscope. Once the electrolyte filled the cell entirely, the sample holder was introduced into the TEM. For this step, the electrolyte flow was lowered to 2 μL/min and all electrical connections remained disconnected to ensure that no electrochemical reactions could occur induced by electric fields in the TEM. The electrical connections of the sample holder were then established, while the potentiostat was used to impose 0 nA at the WE and the CE was electrically shorted to the goniometer to prevent adventitious electric currents between the electrodes and the cell cage. The experimental electrochemical potentials were calibrated by comparing the measured CuSO<sub>4</sub>/Cu electrochemical potential with the standard hydrogen potential for that redox pair (Figure S3). The calibrated experimental potentials were identified as SHE'.

The KHCO<sub>3</sub> or K<sub>2</sub>SO<sub>4</sub> solutions that had been pre-saturated with CO<sub>2</sub> or N<sub>2</sub> were introduced into the electrochemical cell at a flow rate of 10 μL/min to minimize the time it took to exchange CuSO<sub>4</sub> to KHCO<sub>3</sub> or K<sub>2</sub>SO<sub>4</sub> in the electrochemical cell. Once the pre-saturated KHCO<sub>3</sub> or K<sub>2</sub>SO<sub>4</sub> electrolyte reached the cell, the CO<sub>2</sub> ER protocol was initiated by fixing E<sub>WE</sub> at the desired value. E<sub>WE</sub> was maintained constant during the entire experiment. All experiments in this study were performed at pH values ranging from 5 to 7 to exclude Cu corrosion by too low or too high pH values. Nevertheless, local pH changes, for example under locally confined conditions like those found in crevice corrosion, could still happen.

### Morphological and chemical analysis

Morphological analysis of the deposited copper electrocatalyst was performed through Scanning/Transmission Electron Microscopy using a JEOL F200 microscope operating at an acceleration voltage of 200 kV. The measured STEM resolution for the instrument is 0.136 nm. Imaging was performed in BF-STEM mode due to better resolution in liquids.<sup>67,69–73</sup> Imaging was performed using a probe size of 7, coupled with a 40 mm condenser aperture, which resulted in an approximate probe current of 60 pA. The catalyst was analyzed at select experimental times to avoid beam induced damage imparted from continuous beam irradiation effects in liquid conditions.<sup>67,74</sup> The raw images were processed with Gatan Digital Micrograph software.

To perform chemical and oxidation state analysis, at the end of the CO<sub>2</sub> ER experiments the cell was flushed with nitrogen and transferred to the instrument with EELS capabilities. The dry chip with patterned electrode and copper catalyst was then analyzed through Electron Energy Loss Spectroscopy (EELS) using a Gatan Ultrascan detector on a JEOL NEOARM microscope operating at 200 kV. The spectra were collected with a Gatan imaging filter (GIF) aperture of 2.5 mm and a collection semi-angle of β of 41.7 mrad using a 6C probe size with 0.025 eV of energy dispersion at a 20 mm camera length. Zero-loss and core-loss spectra were obtained using an exposure of 2 × 10<sup>–5</sup> s and 5 s, respectively. Processing of EELS signal was performed using Origin Pro.

### Ab initio calculations

All calculations were carried out using the Vienna Ab initio Simulation Package (VASP) code and the projector-augmented wave (PAW) technique using the RPBE exchange-correlation functional.<sup>75</sup> Constant voltage calculations were performed using the VASPsol implicit solvation method, assuming an SHE reference of –4.45 eV relative to the vacuum level.<sup>15,76,77</sup> This approach implements an embedded polarizable dielectric continuum model that treats the ionic countercharge using a linearized Poisson-Boltzmann distribution. All calculations were performed using a dielectric constant of 80, a Debye length of 3 Å, and neglecting the cavitation energy contribution. All copper slab calculations were done using low-index copper surfaces of Cu (100), Cu (111) and Cu (211) with a vacuum region of 20 Å and a cutoff energy of 500 eV for planewaves. Slab sizes were 4x4x4 for Cu(100), 4x4x3 for Cu(111), and 6x3x4 for Cu(211). The free energies were determined using calculated electronic energies for all species, assuming adsorbate and gas phase entropic adjustments. Further details can be found in the supplemental information.

To assess the degradation mechanisms, we evaluated the oxidation/dissolution potential (U<sub>dis</sub>) of copper by computing the copper vacancy (V<sub>Cu</sub>) formation energies (E<sup>f</sup>[V<sub>Cu</sub>]) as a function of applied potential, with the U<sub>dis</sub> attributed to the potential at which the reaction becomes endergonic for a given surface facet. Specifically, we calculate the formation energy (or analogously the Cu dissolution energy) via the expression:

$$E^f[V_{Cu,}](\mu_e) = \Omega[Cu(hkl):V_{Cu}](\mu_e) + \mu_{Cu}(\mu_e) - \Omega[Cu(hkl)](\mu_e),$$

where Ω represents the electronic grand potential for the pristine slab (Ω[Cu(hkl)]) and the slab with a vacancy (Ω[Cu(hkl):V<sub>Cu</sub>]), and μ<sub>Cu</sub> represents the chemical potential of the oxidized Cu atom dissolved in solution. In this expression, all quantities are a function of the electron chemical potential, μ<sub>e</sub>, which is related to the applied potential via the expression U(μ<sub>e</sub>) = V(μ<sub>e</sub>) – V<sub>SHE</sub>, where V(μ<sub>e</sub>) = –μ<sub>e</sub>/e<sub>0</sub> and V<sub>SHE</sub> is the SHE reference potential. The dissolution potential U<sub>dis</sub> is computed by setting E<sup>f</sup>[V<sub>Cu</sub>](μ<sub>e</sub>) = 0, which is associated with the electron chemical potential at which the pristine surface is in thermodynamic equilibrium with the dissolved Cu species and defective surface:

$$\Omega[Cu(hkl)](U_{dis}) = \Omega[Cu(hkl):V_{Cu}](U_{dis}) + \mu_{Cu}(U_{dis})$$

Within this framework, the dissolution potential is dependent upon two key factors: 1) the orientation of the Cu surface and 2) the nature of the dissolved Cu complex. The latter leads to variations in  $\mu_{\text{Cu}}$ , which is highly dependent upon both the chemistry and the net charge of the complex. In this work, we have considered a diverse set of possible Cu complex ion chemistries by systematically replacing one or more water ligands in known aqua ion complex geometries with  $\text{CO}_2$ ,  $\text{CO}_3$ ,  $\text{HCO}_3$ ,  $\text{OH}$ , and  $\text{OCHO}$  ligands. We refer the reader to the [supplemental information](#) for details of the structures for the studied Cu complexes. The  $\mu_{\text{Cu}}$  for the different Cu complexes were calculated by subtracting off all energy contributions of the isolated constituents apart from Cu. For instance, the chemical potential of the copper-carbonate complex with a solvation shell of 2  $\text{H}_2\text{O}$  molecules was calculated as follows:

$$\mu_{\text{Cu}} = G[\text{Cu-CO}_3\text{-2 H}_2\text{O}_{(\text{aq})}] - G[\text{CO}_3_{(\text{aq})}] - 2 G[\text{H}_2\text{O}_{(\text{aq})}]$$

where  $G[X_{(\text{aq})}]$  represents the potential-dependent grand potential energy including vibrational corrections as described in the [supplemental information](#). All energies were calculated using implicit solvation with potential control using the VASPsol code, with additional details included in the [supplemental information](#). We note that the absolute values of chemical potential of the complex  $\mu_{\text{Cu}}$  and  $E^{\text{f}}[V_{\text{Cu}}]$  are modulated by details of the DFT calculations (e.g., the exchange correlation functional) and the degree of solvation in the models (for instance, secondary solvation shell inclusion, etc.), and therefore the computational results primarily serve to provide quantitative insight and qualitative trends. The present study focuses on thermodynamic trends in comparison with experimental observations, but does not account for possible kinetic effects.

## QUANTIFICATION AND STATISTICAL ANALYSIS

There are no quantification or statistical analyses to include in this study.