





Automated enumeration of *Eimeria* oocysts in feces for rapid coccidiosis monitoring

Mary K. Smith,* Diane L. Buhr,* Thabani A. Dhlakama ,* Diana Dupraw,* Steve Fitz-Coy,[†] Alexandra Francisco,* Arjun Ganesan,* Sue Ann Hubbard,[†] Andrew Nederlof,* Linnea J. Newman ,[†] Matthew R. Stoner ,* June Teichmann,* John C. Voyta,* Robert Wooster,* Alla Zeygerman,* Matthew F. Zwilling,* and Margaret M. Kiss *,¹

*Ancera, Inc., Branford, CT 06405, USA; and [†]Merck Animal Health, Madison, NJ 07940, USA

ABSTRACT Coccidiosis represents a major driver in the economic performance of poultry operations, as coccidia control is expensive, and infections can result in increased feed conversion ratios, uneven growth rates, increased co-morbidities with pathogens such as *Salmonella*, and mortality within flocks. Shifts in broiler production to antibiotic-free strategies, increased attention on pre-harvest food safety, and growing incidence of anti-coccidial drug resistance has created a need for increased understanding of interventional efficacy and methods of coccidia control. Conventional methods to quantify coccidia oocysts in fecal samples involve manual microscopy processes that are time and labor intensive and subject to operator error, limiting their use as a diagnostic and monitoring tool in animal parasite control. To address the need for a high-throughput, robust, and reliable method to enumerate coccidia oocysts from poultry fecal samples, a novel diagnostic tool was developed. Utilizing the PIPER instrument and MagDrive technology, the diagnostic eliminates the requirement for extensive training and manual counting which currently limits the applica-

tion of conventional microscopic methods of oocysts per gram (OPG) measurement. Automated microscopy to identify and count oocysts and report OPG simplifies analysis and removes potential sources of operator error. Morphometric analysis on identified oocysts allows for the oocyst counts to be separated into 3 size categories, which were shown to discriminate the 3 most common *Eimeria* species in commercial broilers, *E. acervulina*, *E. tenella*, and *E. maxima*. For 75% of the samples tested, the counts obtained by the PIPER and hemocytometer methods were within 2-fold of each other. Additionally, the PIPER method showed less variability than the hemocytometer counting method when OPG levels were below 100,000. By automated identification and counting of oocysts from 12 individual fecal samples in less than one hour, this tool could enable routine, noninvasive diagnostic monitoring of coccidia in poultry operations. This approach can generate large, uniform, and accurate data sets that create new opportunities for understanding the epidemiology and economics of coccidia infections and interventional efficacy.

Key words: coccidiosis monitoring, *Eimeria* enumeration, *Eimeria* oocyst, coccidia

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INTRODUCTION

Coccidiosis represents a significant determinant in the economic performance of poultry operations (Williams, 1999; Chapman et al., 2013). Infections with protozoan parasites of the genus *Eimeria* cause coccidiosis in poultry, with *E. acervulina*, *E. brunetti*, *E. hagani*, *E. maxima*, *E. mitis*, *E. mivati*, *E. necatrix*, *E. praecox*, and *E.*

tenella causing disease in chickens (McDougald and Fitz-Coy, 2013). Clinical and subclinical coccidiosis can cause increased feed conversion ratios, poor uniformity within a flock, co-morbidities with increased instances of necrotic enteritis (NE) or salmonellosis, and increased mortality (Baba et al., 1982; Williams, 2005; McDougald and Fitz-Coy, 2013). Recent estimates of the global economic costs of coccidiosis put the figure at greater than 10 billion US dollars annually (Williams, 1999; Dalloul and Lillehoj, 2006; Kadykalo et al., 2018; Blake et al., 2020).

Conventional disease control of coccidiosis has included chemical treatments, ionophores, antibiotics, and vaccines (Peek and Landman, 2011; Chapman, 2014; Noack et al., 2019). The emergence of resistant populations and the relatively uneven or poor performance of

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¹Corresponding author: mkiss@ancera.com

anticoccidial drugs has led to the frequent use of multiple products, such as combining 2 synthetic compounds or a synthetic compound and an ionophore (Peek and Landman, 2011; Chapman, 2014). Recently, there has been increasing pressure on food service companies to only buy poultry raised without any products classified as antibiotics, which includes ionophores in the United States (Chapman et al., 2010). This, together with the passage of the Veterinary Feed Directive (2015), emphasizes on animal welfare (Thaxton et al., 2016), and the increasing prevalence of anticoccidial-resistant populations, has prompted a need for increased understanding of interventional efficacy and alternate methods of coccidia control (Peek and Landman, 2011).

Monitoring the efficacy of interventions has economic implications for the poultry producers and health implications for the birds (Jenkins et al., 2017; Snyder et al., 2021). The World Association for the Advancement of Veterinary Parasitology (WAAVP) recommends measuring coccidia oocysts in feces or litter to understand field efficacy of interventional methods, using either the hemocytometer or McMaster method (Holdsworth et al., 2004), but oocyst counts have not been used historically as a diagnostic tool. On poultry farms fresh feces must be collected from the enclosure floor and then sent to a laboratory to measure oocysts per gram (OPG). Both the hemocytometer and McMaster methods are time and labor intensive, requiring personnel trained to identify, count, and report the number of oocysts, in addition to microscopes and other laboratory equipment (Ricciardi and Ndao, 2015; Intra et al., 2016).

In addition to quantification of infection, identification of *Eimeria* species is needed for evaluation and control of the disease, as each species may respond differently to management strategies (McDougald et al., 1986; Lee et al., 2010). Conventionally, identification of *Eimeria* species is based on morphological features of the sporulated oocyst, sporulation time, and location/scoring of pathological lesions in the intestine (evaluated on necropsy), but the procedures require specialized expertise and are subjective (Long and Joyner, 1984). Molecular methods are currently available to identify the *Eimeria* species (Jenkins et al., 2006; Morris and Gasser, 2006; Haug et al., 2007; Blake et al. 2008; Cantacessi et al., 2008; Kawahara et al. 2008; Vrba et al., 2010; Barkway et al., 2011; Lalonde and Gajadhar, 2011; Kumar et al., 2014; Blake et al. 2015; Nolan et al., 2015), but the lack of rapid, low-cost, quantitative tests prevents their broad implementation. Additionally, one study suggested that region-specific differences in DNA sequences of *Eimeria* species may affect the accuracy of molecular detection methods (Loo et al., 2019).

To address the limitations of existing OPG measurement methods (low throughput, labor intensive), a method was developed for the automated enumeration of coccidia oocysts in poultry feces. This was accomplished using PIPER (Ancera Inc., Branford, CT), an instrument which exploits ferrofluid-based cytometry to

concentrate, manipulate, and count cells within a disposable microfluidic device. The assay enables a single technician to process up to 196 samples in a single work shift and eliminates the extensive training and subjectivity of manual microscopy methods by employing automated image analysis. This study introduces the PIPER coccidia enumeration assay and compares the accuracy and variability of the PIPER diagnostic to a conventional hemocytometer counting method. It also correlates the size-based separation of oocyst counts with known individual species of oocysts. We discuss how this diagnostic could be used to assess coccidia load at a populational level by surveying individual birds, providing more granularity in understanding the efficacy of coccidia interventions than previously possible.

MATERIALS AND METHODS

Samples Tested

Fecal samples were provided as blinded samples from commercial broiler producers throughout the United States. Additional purified oocyst samples were provided from Merck Animal Health (MAH, Madison, NJ) in the form of individual species samples of *E. maxima*, *E. tenella*, and *E. acervulina*, confirmed by oocyst morphology, lesion location in infected birds, and PCR testing. Southern Poultry Research, Inc. (Athens, GA) also provided purified and concentrated samples of *E. acervulina*, *E. tenella*, and *E. maxima* oocysts. All samples were shipped refrigerated (wet ice) and stored at 4°C.

Sample Preparation

Sample preparation as described by the Coccidia Detection and Quantification Kit (P/N ANC-EIM001, Ancera Inc.) is shown in Figure 1A. One gram of homogenized feces or sample to be analyzed (or 100 μ L of cleaned, single species) was measured into a 7 oz Whirl-Pak filter bag (B01385WA, Nasco, Fort Atkinson, WI). Five mL of 1 M NaOH (SK-80044-64, Cole-Palmer, Vernon Hills, IL) was added to the bag. The sample and NaOH were massaged by hand for 30 s to create uniform slurry. The sample was allowed to sit for 15 min and then 5 mL of a saturated sugar solution (Sample Additive, P/N ANC-EIM001-02, Ancera Inc.) added to the bag to achieve neutral buoyancy, and the sample massaged a second time. At this point, portions of the sample were removed for the PIPER protocol or for counting via hemocytometer.

Reference Method: Hemocytometer

A Neubauer hemocytometer was used to count oocysts as the reference method as described in Conway and McKenzie (2007). Ten microliters of the prepared sample slurry (above) were loaded into the counting chamber. The oocysts in the four corner and center squares of the etched slide (the quincunx) were

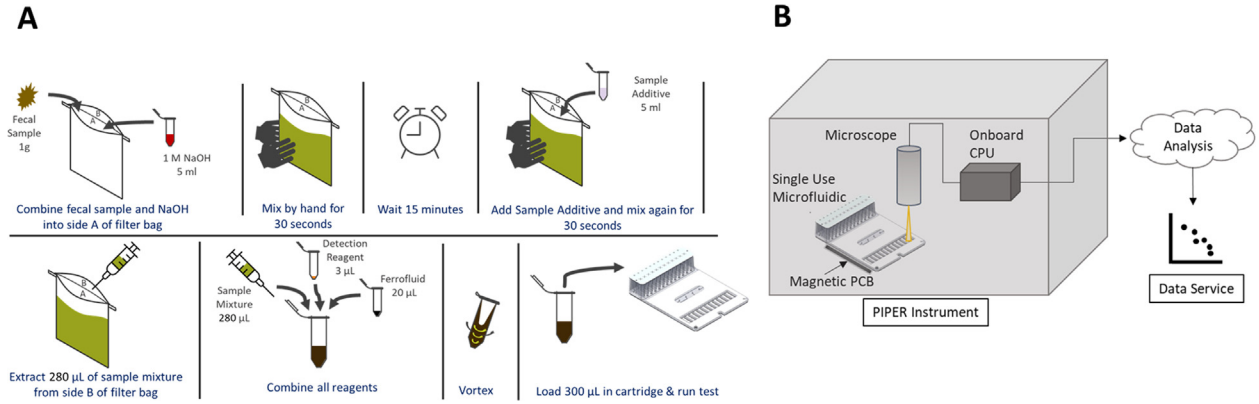


Figure 1. Schematic of Assay Workflow. (A) Sample preparation. 1 g of a fecal sample is mixed with 5 mL of 1M NaOH in a filter bag (side A). The bag is massaged for 30 s to thoroughly mix the sample followed by incubation for 15 min at room temperature. Another 5 mL of a saturated sugar solution (Sample Additive) is subsequently added to prevent oocyst settling, and the sample is mixed again. A 280 μL aliquot of the slurry is then removed from the filtered side of the bag (side B) to avoid any solids that could clog the microfluidic device and transferred to a new tube. The sample is mixed with 20 μL of Ferrofluid and 3 μL of a nucleic acid intercalating dye (Detection Reagent), vortexed to mix, and loaded into a single well of a PIPER cartridge. (B) Separation of oocysts on PIPER. Sample is mixed with a biocompatible ferrofluid and loaded into a cartridge. Microvalves in the cartridge control a pumping layer in the cartridge which pulls the sample over the magnetic PCB, which pushes target cells up for imaging by a built-in epifluorescent microscope above the cartridge. Data can be transferred to a cloud-based system or to a connected laboratory information management system based on the needs of the end user.

counted to generate the hemocytometer count. The total number of oocysts counted was multiplied by the dilution and divided by the approximate volume of the area counted to report oocysts per gram of feces (**OPG**). By this preparation, one oocyst counted in a chamber represented 20,000 OPG. Additional hemocytometer chambers were loaded with the same initial slurry and counted to generate sample replicate counts. All hemocytometer counts were performed by the same trained technicians.

$$\frac{\frac{1 \text{ oocyst}}{0.5 \mu\text{L solution}} \times 1,000 \mu\text{L}}{1 \text{ mL}} \times 10 \text{ mL solution} = 20,000 \text{ OPG}$$

PIPER Instrument

Once the sample was prepared as above, 280 μL of the homogenized sample was added to a 2 mL microcentrifuge tube. Three μL of a nucleic acid intercalating dye (Detection Reagent, P/N ANC-EIM001-04, Ancera Inc.) and 20 μL of Ferrofluid (P/N ANC-EIM001-03, Ancera Inc.) were added to the tube containing 280 μL of the homogenized sample, which was then mixed via vortex to create the assay mixture. During the incubation step of the sample preparation described above, the PIPER instrument was initialized, and the disposable MagDrive coccidia cartridge (P/N 5.1.2.LT, Ancera Inc.) was loaded on the prepared machine. The assay mixture was loaded into one of the 12 lanes in the disposable cartridge. Each lane is an independent, simultaneous test such that the PIPER is capable of running 12 unique or replicate (or some combination thereof) coccidia samples at the same time. After loading the cartridge, the user started the assay run using the PIPER's user interface. PIPER uses pneumatically driven microvalves in the consumable cartridge to create a peristaltic

pumping without sample exposure to the instrument. This eliminates the need to flush or otherwise clean the instrument between runs. PIPER generates magnetic fields using a printed circuit board (**PCB**) under the cartridge to push targets suspended within the ferrofluid mixture to the top of the cartridge (Figure 1B) while the sample is flowing within the cartridge channel. The flow is stopped once the assay mixture has sufficiently filled the channel and imaging window. While the flow is stopped, the targets are immobilized at the top of the cartridge purely by the action of ferrofluid and magnetic force (Kose and Koser, 2012), and a built-in fluorescent microscope with a digital camera above the cartridge obtains images of the immobilized samples.

Image Recognition Algorithm

To automate the PIPER analysis, an image recognition algorithm was developed to identify and enumerate oocysts in the acquired images. The image recognition algorithm was developed using a two-step deep learning approach that first runs a U-NET and Stardist based segmentation model (Ronneberger et al., 2015; Schmidt et al., 2018), followed by a modified shallow Convolutional Neural Network (**CNN**) classification model (Lei et al., 2020). Metadata metrics such as major axis, minor axis, area, and intensity are available for every target identified. This additional data is used to categorize the oocysts into large, medium, and small sizes based on their major and minor axes' lengths. For this analysis, large oocysts were characterized as having major axis length greater than 27 microns, medium oocysts were categorized as having major axis length less than 27 microns and minor axis length greater than 18 microns, and small oocysts were characterized as having major axis length less than 27 microns and minor

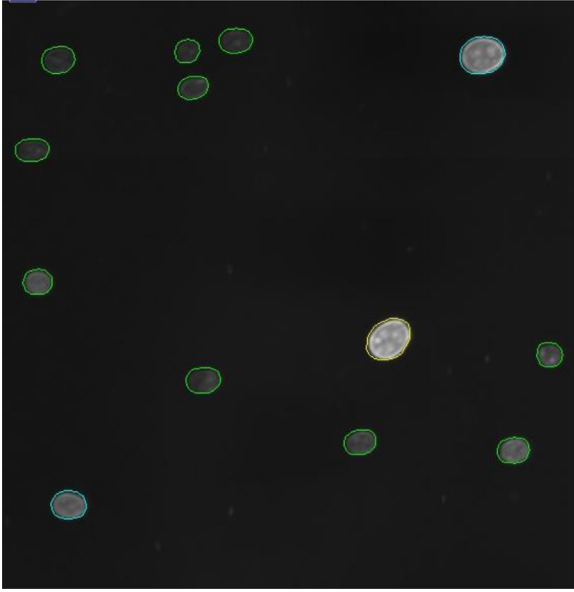


Figure 2. Example of PIPER image detecting oocysts. Image is magnified 100%. Detected oocysts are indicated by circles. Color discriminates oocysts based on size: large (yellow), medium (blue), or small (green).

axis length less than 18 microns. A portion of a processed PIPER image is shown in [Figure 2](#) with identified oocysts automatically outlined by the algorithm and color coded by size categories. To assess the accuracy of the algorithm, trained analysts reviewed and manually counted oocysts in 67 PIPER images with oocyst counts ranging from <10 oocysts per image to greater than 1,000 oocysts per image using the ImageJ software (US National Institutes of Health, Bethesda, MD,

<https://imagej.nih.gov/ij/>) and compared those results to that of the algorithm ([Figure 3](#)).

Calibration to OPG

A total of 77 unique samples were assessed using both hemocytometer and PIPER to calibrate the PIPER counts to OPG. Each sample had 4 individual hemocytometer counts performed and most had 4 individual PIPER counts (6 samples had 12 PIPER measurements; 4 samples had 3 PIPER measurements). The samples had OPG levels ranging from 5,000 (1 oocyst seen in 4 replicate hemocytometer counts) to 5 million OPG by hemocytometer. The means and standard deviations of the replicates were calculated for each of the 77 samples for each method. Average PIPER counts for each sample were plotted against average hemocytometer OPG, and the calibration from PIPER count to OPG (as measured by hemocytometer) was determined by fitting a regression line through the origin. The conversion factor of PIPER counts to OPG was calculated from the slope of the regression line (425) and the coefficient of determination (R-squared) was 0.9835 ([Figure 4](#)).

Linearity

Four samples of purified oocysts were prepared as described for cleaned, single species sample preparation above, with the modification that 3 preparations were made of each sample using different sampling volumes (100 μL , 30 μL , and 10 μL) in 5 mL of 1M NaOH. Each pseudo-dilution of sample was loaded on PIPER in quadruplicate (4 individual lanes) and used to assess the accuracy of counts below the limit of

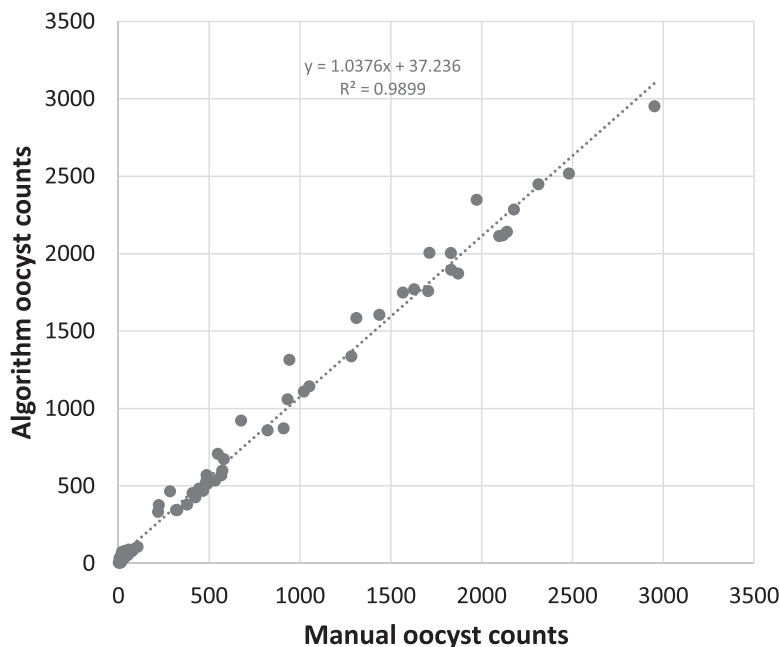


Figure 3. Accuracy of image recognition algorithm. Plot of counts obtained by manual review of 67 images (corresponding to replicates from 3 individual, fecal samples) to counts obtained for the same images by the image recognition algorithm. A plot of manual counts to algorithm counts for each of the images shows a linear regression line with a slope near 1 and coefficient of determination (R-squared) of 0.99.

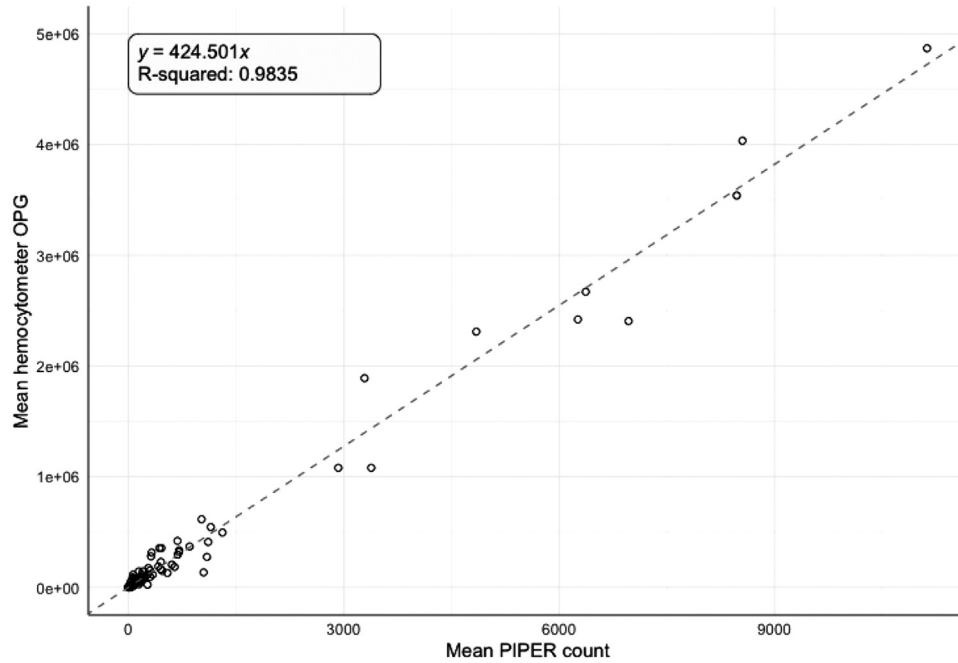


Figure 4. Correlation to Hemocytometer. Paired average hemocytometer and average PIPER counts for 77 independent samples were plotted against each other to determine the calibration of PIPER counts to oocysts per gram (OPG). The calibration from PIPER count to OPG (as measured by hemocytometer) was determined by fitting a regression line through the origin. The slope of the regression line was 425, generating the following calibration equation: PIPER total OPG = 425 × [PIPER total oocyst count]. The coefficient of determination (R-squared) for the regression line was 0.9835.

detection of the hemocytometer (generally accepted to be 2.5×10^5 (Cadena-Herrera et al., 2015)). Predicted counts were generated by multiplying the average 100 μL count for each sample by either 0.3 or 0.1, respectively, and compared to the actual counts as determined by PIPER.

Morphometrics and Classification

Individual metrics on each identified oocyst were collected by the PIPER instrument and used to classify the oocysts as small, medium, or large using the criteria defined for the algorithm above. Hundred microliters samples of individual species of oocysts (*E. acervulina*, *E. maxima*, *E. tenella*) were prepared as described above and assessed by the PIPER. The individual species samples utilized were cleaned oocyst samples prepared by MAH, with species identity confirmed by PCR.

Confirmatory Testing

Paired PIPER and hemocytometer counts were obtained for an additional 96 field fecal samples across three independent testing laboratories, one internal at Ancera (Site C) and 2 field laboratories (Sites A and B). Each of the 44 samples at Site A included between 1 and 6 PIPER replicates and between 1 and 3 hemocytometer chambers. The 20 samples at Site B included 2 or 3 PIPER replicates and 2 hemocytometer chambers, and the 32 samples

at Site C included 2 PIPER replicates and 2 hemocytometer chambers.

Comparison of PIPER, McMaster, and Hemocytometer Counting Methods

Three separate aliquots of each of 138 poultry ingesta samples were taken at an independent testing laboratory for analysis by hemocytometer, McMaster, or PIPER, respectively. The sample preparation for the PIPER method and hemocytometer method was as described above. For the McMaster method, 100 μL of intestinal sample was diluted in 900 μL of a saturated (37.5%) sodium chloride solution. Six-hundred microliters of the prepared sample was then added to one side of the McMaster Chamber, filling the entire chamber. The slide was then allowed to sit for a minimum of 5 min for the oocysts to float to the surface. All oocysts inside of the grid, which is made up of 6 columns, were counted. If there were too many oocysts to count, the sample was diluted further before adding to the McMaster Chamber. OPG was determined by using the following formula: (counts per chamber/150 μL per chamber) \times dilution factor \times 1,000 μL .

Statistical Analysis

Graphics and data analyses were all performed using R (R Core Team, 2018). To determine the variability in measurements by the PIPER method or hemocytometer method, the coefficient of variation (CV), which is the standard deviation divided by the mean, was calculated

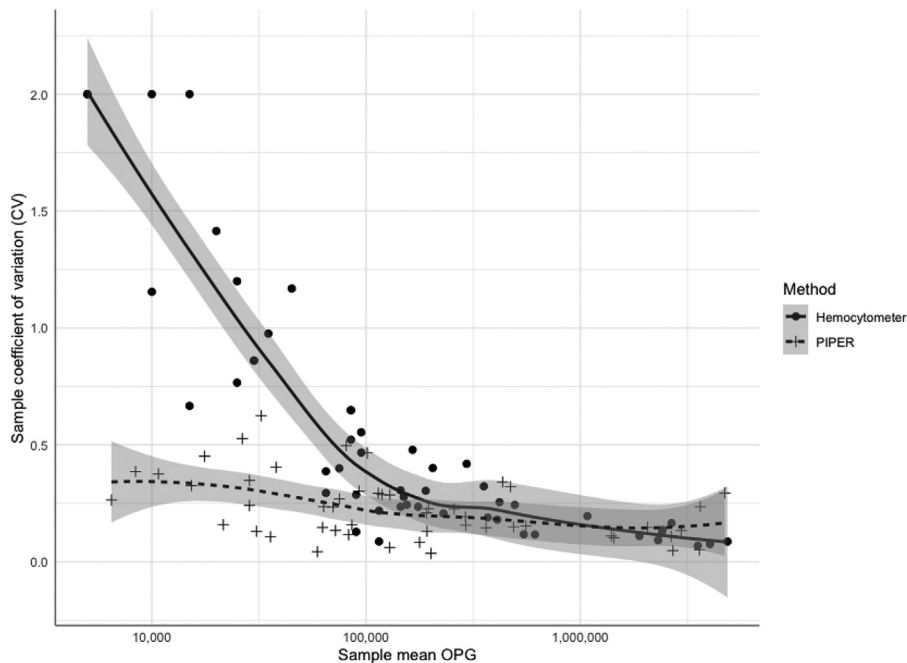


Figure 5. Comparison of PIPER to hemocytometer variability. Graph of the average log hemocytometer OPG versus the CV of hemocytometer (circles) or PIPER (plus symbols) counts. The line is a LOESS local regression used to generate a smoothed curve representing each CV (smooth line: hemocytometer; dashed line: PIPER). The shadows represent the standard error (95% confidence interval) of the mean CV of each measurement. Note that the mean PIPER count CV is more consistent and less than the hemocytometer count CV below 100,000 ($\log = 5$). Above 100,000 OPG, there is not an appreciable difference in method mean CVs in this data set.

for each sample. A LOESS (locally estimated scatterplot smoothing) local regression was used to generate a smoothed curve representing each CV (Figure 5). To determine the agreement in counts between 2 OPG measurement methods, the relative percent difference (RPD) was calculated. The relative percent difference between 2 non-negative numbers (assuming at least one is nonzero) is calculated by dividing the difference between the numbers by the average.

$$RPD = 2 \cdot \frac{\text{average hemocytometer OPG} - \text{average PIPER OPG}}{\text{average hemocytometer OPG} + \text{average PIPER OPG}}$$

When symmetry is desired, sometimes the absolute value of the difference is used in the numerator. But since this can hide a bias in the measurement methods, if one of them is larger or smaller on average than the other, we did not take absolute values. Dividing by the average is useful when the differences scale with the size of the numbers. Since the oocyst per gram of sample (OPG) values in these experiments covers many orders of magnitude, this was appropriate. A relative percent difference of $\pm 2/3$ (66%) indicates a 2-fold difference between 2 positive numbers. For example, the relative percent difference between 20 and 10 is the difference divided by the average, which in this case is $(20-10) / 15 = 10/15 = 2/3$ (66%). The relative percent difference (RPD) is a useful measure of agreement between methods when what is being measured is away from zero. Since the hemocytometer lower limit of quantification with 2 quincunx measurements is 10,000 OPG, in Supplemental Figure 1 (where samples with OPG counts below 10,000 were observed), we calculated RPD only

for samples with OPG greater than or equal to 10,000 by all counting methods.

RESULTS

PIPER Counting Algorithm Performance

We have developed a coccidia detection and quantification assay on the PIPER platform that eliminates the subjective, labor intensive, manual microscopy steps that are associated with standard oocyst counting techniques (Figure 1). This is driven by the integrated deep learning oocyst detection algorithm that processes the scanned images (Figure 2). To assess performance of the image recognition algorithm, more than 60 images generated by the coccidia detection assay on PIPER were manually reviewed by technicians trained to identify oocysts and simultaneously processed through the image recognition algorithm. A plot of manual counts against algorithm counts shows a linear regression line with a slope near one and coefficient of determination (R-squared) of 0.99 (Figure 3), suggesting algorithmic performance consistent with human oocyst identification.

Calibration of PIPER Automated Oocyst Enumeration Assay With Hemocytometer Counting Method

The PIPER MagDrive technology enables concentration of oocysts in the imaging window as the sample flows through the cartridge (Kose and Koser, 2012). To calibrate the oocyst counts obtained by the PIPER

assay to oocysts per gram as measured by the conventional hemocytometer method, paired hemocytometer and PIPER data was collected for 77 unique samples prepared by the PIPER sample preparation method. Average counts obtained by the two methods for each sample were plotted against each other (Figure 4), and the linear fit of a regression line through the origin was used to generate a calibration equation to convert PIPER counts to OPG. Based on this equation, one oocyst count on PIPER corresponds to an oocyst concentration in the sample of 425 OPG (Figure 4). Using this calibration, fewer measurements are needed to detect low OPG levels by the PIPER method, where one oocyst in the imaging window corresponds to 425 OPG, compared to the hemocytometer method, in which a single oocyst detected in 1 quincunx of a hemocytometer chamber is equivalent to 20,000 OPG.

Repeatability of PIPER Automated Oocyst Enumeration

The coefficient of variation (CV) was calculated for replicates of each unique sample ($n = 77$) from the calibration study, and the CVs of hemocytometer and PIPER counts are graphically represented in Figure 5. Variability between measurements for the same sample was on average between 20 and 30% across a 3-log range (5000 OPG to 5 million OPG) with the PIPER method (Figure 5). While the variability between measurements by hemocytometer was comparable to PIPER for samples with OPG above 100,000, PIPER CVs were consistently lower than hemocytometer CVs for samples under 100,000 OPG (Figure 5).

PIPER Assay Linearity and Performance at Low Concentrations

The comparison of CVs showed that hemocytometer OPG counts were increasingly variable at concentrations less than 100,000 OPG, even with the same technicians. This is consistent with the reported lower limit for accurate counting of cells via hemocytometer (Cadena-Herrera et al. 2015). To assess a predicted linear relationship of sample concentrations below the levels at which the hemocytometer could be considered reliable, we further investigated the linearity of the assay across 3 different volumes of each of 4, cleaned, oocyst samples. The average total counts on PIPER for four replicates of each sample at each volume were determined. The average count for the $1\times$ volume of each sample was multiplied by 0.3 or 0.1 to calculate a predicted count for the smaller volumes of the same sample. These predicted counts were plotted against the actual counts for all samples and a linear regression performed to assess the linearity of the assay below the lower limit of accuracy or repeatability for the hemocytometer method. This analysis showed a linear relationship between the actual and predicted values with a linear regression line having a coefficient of determination (R-squared) of 0.97 (Figure 6), suggesting that the PIPER counts were reliable at lower OPG counts where the hemocytometer comparison could not be used to assess performance.

Morphometrics and Classification

Metadata such as major axis, minor axis, area, and intensity are documented for every oocyst identified by the image recognition algorithm. These data are used by

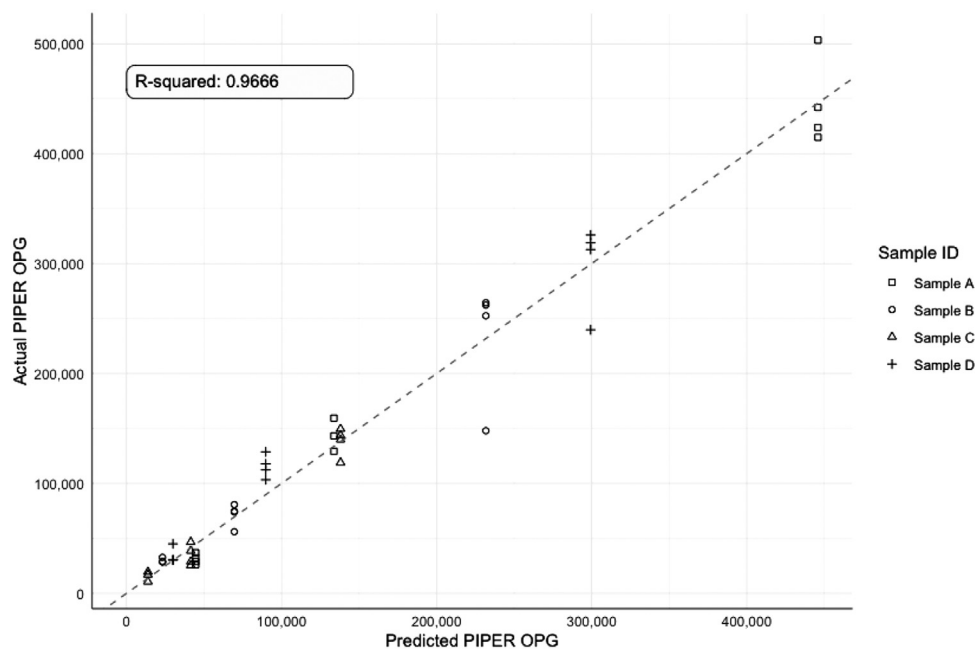


Figure 6. Assay linearity. Plot of PIPER counts obtained for 3 different amounts of each of four, cleaned oocyst samples versus the predicted counts for each sample portion. The average count for replicates of the $1\times$ portion of each sample was multiplied by 0.3 or 0.1, respectively, to calculate a predicted count for the smaller portions. The r^2 value for the line $y = x$ was 0.9666.

Table 1. Morphometric classification of oocysts. For each of 3 individual species of *Eimeria*: *E. acervulina*, *E. tenella*, and *E. maxima*, the automated image algorithm binned oocysts into categories based on size. The number and percentages of small, medium, and large oocysts are indicated for each individual species.

Sample	Total oocyst counts	Small oocyst counts	Medium oocyst counts	Large oocyst counts	% Small oocyst counts	% Medium oocyst counts	% Large oocyst counts
<i>E. acervulina</i>	13,141	9,993	3,148	0	76%	24%	0%
<i>E. maxima</i>	3,791	40	117	3,634	1%	3%	96%
<i>E. tenella</i>	8,503	1,511	6,862	130	18%	81%	1%

the algorithm to classify oocysts as small, medium, or large (Figure 2). We evaluated the difference in size classification by the algorithm for the three most prevalent species in broilers globally, *E. acervulina*, *E. tenella*, and *E. maxima* (Mesa et al., 2021; Moraes et al., 2015; Gyorke et al., 2013; Haug et al., 2008). Twelve lanes replicates each of PCR-confirmed, cleaned, individual species of *E. acervulina*, *E. tenella*, and *E. maxima* were analyzed on PIPER. In this study, 76% of *E. acervulina* oocysts were classified as small oocysts, 81% of *E. tenella* were classified as medium oocysts, and 96% of *E. maxima* were classified as large oocysts (Table 1). This data is consistent with previous morphometric analysis of these species (Haug et al., 2008) and suggests that the ability of the image recognition algorithm to bin oocyst counts into size categories can help provide additional information about the population of coccidia that is present in the samples tested.

Confirmatory Testing

To assess the accuracy of the PIPER calibration to OPG, an additional 96 field fecal samples with

hemocytometer OPG counts in the range of 100,000 to 2 million were evaluated across 3 independent laboratories, including 2 field sites (Sites A & B) and Ancera's internal testing lab (Site C). All samples included paired PIPER and hemocytometer counts. Agreement between the 2 methods was assessed by plotting the relative percent difference between methods for each sample against the average OPG of the 2 methods for each sample. This metric was chosen because it directly measures the agreement between the 2 methods for each sample. This is an advantage over a metric such as an R-squared value, which is highly dependent on the range of OPG values of the samples used and can be artificially inflated by samples with unusually large OPG values (Montgomery et al., 2012; <https://www.stat.cmu.edu/~cshalizi/mreg/15/lectures/10/lecture-10.pdf>). Based on this analysis, 75% of the samples fell within a 2-fold difference or less (Figure 7). In addition to evaluating the agreement between PIPER and hemocytometer, we further evaluated the agreement between measurements by PIPER and McMaster, another commonly used reference method for determining OPG. For this study, 138 poultry intestinal samples were collected, and three separate aliquots of each sample were prepared for analysis

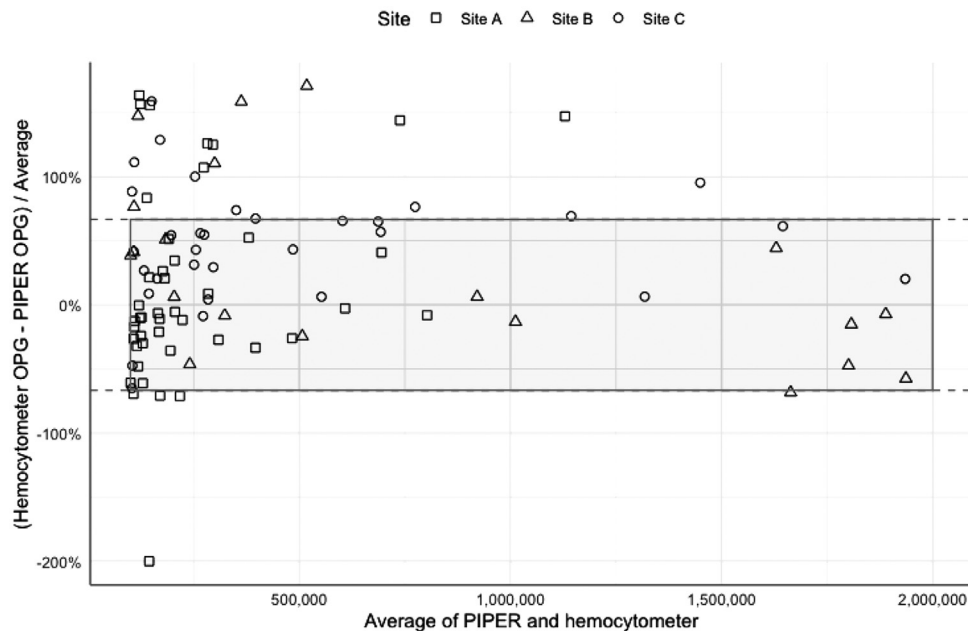


Figure 7. Relative percent difference between PIPER and hemocytometer. Ninety-six samples with hemocytometer OPG between 100,000 and 2 million were evaluated by paired hemocytometer and PIPER counts. 44 samples were evaluated at Site A (squares), 20 samples were evaluated at Site B (triangles), and 32 samples were evaluated at Site C (circles). Average counts for the replicates of each sample were calculated. The relative percent difference was computed using the formula $RPD = \frac{\text{hemocytometer OPG} - \text{average PIPER OPG}}{(\text{hemocytometer OPG} + \text{PIPER OPG})/2}$. The dashed lines at $\pm 66.6\%$ represent a two-fold difference.

by the PIPER, hemocytometer, or McMaster method. Scatterplots comparing measurements by any of the two methods for each of the samples showed a similar spread relative to the line $y = x$ (Supplemental Figure 1A), and the relative percent difference (RPD) between measurements by McMaster and PIPER was consistent with the RPD between measurements by hemocytometer and PIPER or between measurements by McMaster and hemocytometer (Supplemental Figure 1B). Taken together, these data suggest that the PIPER assay could provide comparable performance to conventional oocyst counting methods with improved throughput and ease of use, enabling monitoring of oocyst cycling in flocks to understand trends and efficacy of interventions that is not practical currently.

DISCUSSION

The quantification of coccidia oocysts in feces (OPG) has been used to categorize flocks at risk of decreased performance levels (Haug et al., 2008). Recent data suggests that OPG measurements could also provide insight about the efficacy of intervention strategies, potentially linking performance metrics, such as average daily gain or feed conversion ratios (Chasser et al., 2020), and providing guidance for veterinarians and producers on the timing and appropriateness of adding different anticoccidial compounds, nutraceuticals, or vaccination protocols (Jenkins et al., 2017). Despite the need for quantitative tools that can rapidly and noninvasively determine the abundance of these parasites, conventional microscopy methods are time consuming, subjective, and low throughput (Joyner and Long, 1974; Long and Joyner, 1984). The PIPER assay described in this paper enables the automated identification and quantification of coccidia oocysts from fecal samples. Unlike traditional hemocytometer and McMaster methods which require manual counting of oocysts in each sample one at a time, a single PIPER cartridge can support the analysis of twelve fecal samples in parallel. While the hands-on time for sample preparation on PIPER is similar to that for hemocytometer or McMaster, the run time on the instrument for identifying and counting oocysts in 12 independent samples is less than an hour. Increased scalability can conceivably be achieved with incorporation of robotics and additional PIPER instruments. Since the PIPER assay can generate large amounts of data on oocyst populations quickly, this method will enable veterinarians and poultry professionals to monitor coccidia cycling at a population level across multiple time points throughout the flock life cycle, providing more granularity than conventional diagnostics, like necropsy. Necropsy analysis of the intestinal tracts for macroscopic lesions typical of coccidiosis is generally only done on a few chickens in the flock (far below what would be needed for a representative sample; generally, 5 per house which may contain 20,000 birds) as opportunistic sampling for monitoring or when clinical coccidiosis is suspected (Johnson and Reid, 1970; Williams, 2005). Routine monitoring at a population level

by analyzing OPG in feces samples throughout the flock life cycle could enable veterinarians to make changes to intervention strategies based on trends in coccidia cycling before an impact on performance is observed.

Other technologies, such as flow cytometry, can be used to sort and enumerate cells based on fluorescent signals. However, flow cytometry is prone to clogging, requires instrument-specific calibration, and cannot be used with complex environmental samples like feces without extensive sample preparation. The PIPER Mag-Drive technology uses a uniquely patterned printed circuit board to generate magnetic force on a ferrofluid composed of superparamagnetic nanoparticles for flow-based manipulation of cells (Dhlakama et al., unpublished data). We have shown that oocysts can be efficiently detected and enumerated from complex field samples, including feces and intestinal contents, using the PIPER technology, and the results of confirmatory testing at field sites showed a strong correlation with the classical hemocytometer method. Furthermore, CVs for the PIPER assay were consistent across a 3-log range of OPG and were lower than hemocytometer CVs at concentrations below 100,000 OPG. Based on the calibration of PIPER counts to hemocytometer counts, a single oocyst count observed on PIPER translates to approximately 425 OPG, which is more sensitive than a single hemocytometer chamber (1 oocyst = 20,000 OPG), suggesting that this system requires fewer measurements than hemocytometer to detect low oocyst levels. The McMaster counting method has been reported to detect as few as 50 OPG (Alowanou et al., 2021), which is lower than the theoretical lower limit of the current PIPER assay (425 OPG). Further sensitivity could conceivably be achieved in the PIPER assay through a sample concentration step using centrifugation or filtration.

We showed that the PIPER assay can automatically count oocysts and separate those counts into size categories. The distribution of oocyst sizes differed for the three most common species in North American broiler production, *E. acervulina*, *E. tenella*, and *E. maxima*, with the majority of *E. acervulina* representing small oocysts, the majority of *E. tenella* representing medium oocysts, and the majority of *E. maxima* representing large oocysts. Future testing of the size categorizations and refinement of the algorithmic categories should be performed with a larger set of purified oocysts representing all *Eimeria* species. Although the PIPER algorithm cannot currently discriminate all nine species of *Eimeria*, even this greater granularity of classification of *Eimeria* into size categories could allow for better evaluation and control of the disease than looking at total oocyst counts alone, as each size category may respond differently to management strategies, and co-infection with multiple species can complicate diagnosis (Williams et al., 1996; Lee et al. 2010).

Given the advantages of the PIPER system for throughput, reliability, and ease of use, we believe that this novel assay will open new opportunities for understanding the epidemiology of coccidia infections and monitoring intervention efficacy.

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DISCLOSURES

All authors employed at Ancera, Inc. or Merck Animal Health has an indirect financial interest in the coccidia monitoring product described in this manuscript.

SUPPLEMENTARY MATERIALS

Supplementary material associated with this article can be found in the online version at doi:10.1016/j.psj.2022.102252.

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