



Silk Spinning in Silkworms and Spiders

Marlene Andersson¹, Jan Johansson^{1,2} and Anna Rising^{1,2,*}

- ¹ Department of Anatomy, Physiology and Biochemistry, Swedish University of Agricultural Sciences, Uppsala 75651, Sweden; marlene.andersson@slu.se (M.A.); janne.johansson@ki.se (J.J.)
- ² Department of Neurobiology, Care Sciences and Society (NVS), Karolinska Institutet, Stockholm 14157, Sweden
- * Correspondence: anna.rising@slu.se or anna.rising@ki.se; Tel.: +46-672114

Academic Editors: John G. Hardy and Chris Holland Received: 17 June 2016; Accepted: 2 August 2016; Published: 9 August 2016

Abstract: Spiders and silkworms spin silks that outcompete the toughness of all natural and manmade fibers. Herein, we compare and contrast the spinning of silk in silkworms and spiders, with the aim of identifying features that are important for fiber formation. Although spiders and silkworms are very distantly related, some features of spinning silk seem to be universal. Both spiders and silkworms produce large silk proteins that are highly repetitive and extremely soluble at high pH, likely due to the globular terminal domains that flank an intermediate repetitive region. The silk proteins are produced and stored at a very high concentration in glands, and then transported along a narrowing tube in which they change conformation in response primarily to a pH gradient generated by carbonic anhydrase and proton pumps, as well as to ions and shear forces. The silk proteins thereby convert from random coil and alpha helical soluble conformations to beta sheet fibers. We suggest that factors that need to be optimized for successful production of artificial silk proteins capable of forming tough fibers include protein solubility, pH sensitivity, and preservation of natively folded proteins throughout the purification and initial spinning processes.

Keywords: spidroin; fibroin; *Bombyx mori*; major ampullate gland; carbonic anhydrase; pH gradient; protein conformation

1. Introduction

Spiders and silkworms produce silks with impressive properties. Not only do silk fibers represent the strongest fibers in nature [1], they are also well tolerated when implanted in pigs [2], sheep [3], and rats [4], and therefore represent interesting materials for a wide variety of applications. Spider and silkworm silks are produced in specific glands from unique proteins that are spun under ambient conditions. The domesticated silkworm *Bombyx mori* produces large amounts of silk for cocoons used during the metamorphosis from larvae to moths, while spiders spin silk for a variety of purposes, including web building, prey swathing, and reproduction, but only in small amounts. The ability to produce silk has apparently evolved multiple times, in silkworms and spiders but also in other members of the arthropod phylogeny [5]. The last common ancestor of silkworms and spiders lived around 500 million years ago [6] and although the origin of their silk producing organs is different, there are remarkable similarities in the way spiders and silkworms spin their silk, which are discussed herein.

2. Similar Gland Morphologies in Silkworms and Spiders

The silk glands in *B. mori* originate from salivary glands, which explains why the silk fiber exits through a pore on the lower lip of the mouth of the silkworm. The silk glands are paired, but the two filaments produced are fused into a single fiber near the pore [7]. The *B. mori* silk gland can be divided into three macroscopic parts: the posterior silk gland (PSG), the middle silk gland (MSG) and the anterior silk gland (ASG) (Figure 1a) [7,8].



Figure 1. Macroscopic appearance of a *B. mori* silk gland with anterior silk gland (ASG), Funnel, middle silk gland (MSG) and posterior silk gland (PSG) identified (**a**) and a Major ampullate gland with Duct, Funnel, Sac and Tail indicated (**b**); Schematic image of a *B. mori* silk gland (**c**) and major ampullate gland (**d**) with pH values indicated in different parts. In (c) and (d) the regions containing epithelial cells with CA activity are shaded in grey, and fibroin/spidroin secreting parts are purple. Adapted from [8] (**a**,**c**) and [9,10] (**b**,**d**).

In contrast to silkworms, most spiders have several different types of glands, which produce silks with varying mechanical properties [11,12]. In spiders, the silk glands are thought to have evolved from epidermal invaginations of the opisthosoma (abdomen), hence the spigots are positioned in a caudal ventral position on the opisthosoma [11]. Herein, we focus on the major ampullate gland, which produces the dragline silk. The major ampullate gland is present in pairs and is, similarly to the silkworm silk gland, divided into three parts; the tail, the sac and the duct (Figure 1b) [9,13].

The cells in the PSG of the *B. mori* silk gland, and the corresponding tail of the major ampullate gland, produce proteins—fibroins and spidroins, respectively—that are stored in the lumen of the MSG/sac [13,14] in a soluble state at a very high concentration [15]. The silk proteins are then transported through the ASG/duct where they change conformation in response to several factors (cf. below). Upon spinning, the fiber is pulled out by the motion of the head of the silkworm or by the motion of the spider's leg or by other means (e.g., gravity if the spider is suspended, movement of the spider in the web, wind) [16].

Both the *B. mori* silk gland and the major ampullate gland epithelium consist of different types of single columnar cells in the PSG/tail and MSG/sac, respectively. The cells in the most proximal parts of the glands are responsible for secreting the major constituent of the silk, fibroins/spidroins (purple in Figure 1c,d) [8,9,17]. The cells in the MSG of *B. mori* glands secrete different types of sericin (purple, Figure 1c) [7,8,14], which will form a coat surrounding the fibroin. In the major ampullate gland, the cell types present in the proximal part of the sac produce spidroins (purple, Figure 1d) [9] while the epithelium of the most distal part of the sac and the duct produces carbonic anhydrase (CA) (grey, Figure 1d). CA interconverts $H_2O + CO_2$ and $H^+ + HCO_3^-$ and is responsible for the generation and maintenance of the pH gradient of the gland (cf. below) [10]. In analogy, the final cell type in the MSG and the cells along the ASG found in *B. mori* silk glands likewise produce CA (grey, Figure 1c) [8].

At the funnel, a cuticular intima appears that lines the apical (interior) part of the ASG/duct epithelium all the way to the lip pore/spigot [7–9]. The cuticular intima in spiders has been hypothesized to protect the underlying cells of the duct from laceration caused by the appearing fiber [18]. It has also been suggested to act as a hollow dialysis membrane, aiding in dehydrating the spinning dope [19]. The ASG in *B. mori* and duct of the major ampullate gland are very similar

in appearance and in a cross-section one can see epithelial cells with very abundant microvilli at the apical cell membrane, lined by the cuticular intima surrounding a lumen [8,9] (Figure 2). The diameter of the lumen in both the ASG and the duct is narrowing towards the lip pore/spigot. However, there is a big difference in size and geometry between spiders and silkworms, which is modeled to affect shear forces generated within the ASG/duct, cf. below [20]. The duct of the major ampullate gland has a slow and steady decrease in diameter going from around 100 μ m to <10 μ m [21], while the silkworm silk gland ASG diameter starts at 400 μ m and after a sudden drop to 100 μ m there is a slow decrease in diameter until it ends at around 50 μ m [7].



Figure 2. Transmission electron micrograph of a cross-section of the third limb of the duct of an *Euprosthenops australis* major ampullate gland (**a**) and a hematoxylin-eosin stained light micrograph of a cross-section of the ASG from a *B. mori* silk gland (**b**). Mv: microvilli, Lu: lumen, CI: Cuticular intima. Scale bars (**a**) 2 μ m (**b**) 15 μ m. In (**a**) the microvilli appear detatched from the cuticular intima, likely due to processing of the section for transmission electron microscopy.

3. pH Gradients, Ions and Shear Forces Govern Silk Formation

pH gradients have been inferred to be important for fiber formation in both silkworms and spiders, based on in vitro studies of regenerated silk proteins and recombinant spider silk proteins, but there are only a few reports on measured pH values in silk glands. The pH gradient in B. mori silk glands has been proposed to go from 6.9 in the PSG, to around 5 in the MSG and down to 4.8 in the ASG [22], but technical details for the underlying experiments were not described [17]. Another study, using injection of phenol red in the haemocoel of silkworms, showed that pH was 7–8 in the PSG and 5-6 in the MSG, while the dye could not penetrate the ASG [23]. Similar studies using pH sensitive dyes have been performed on major ampullate glands of spiders and have given pH values starting at ~7 in the sac going down to 6–6.5 in the duct [24,25]. pH sensitive dyes have low resolution, which likely explains why no difference in pH could be found between the beginning and end of the duct [24,25]. In two recent studies, pH was measured in silk glands of B. mori fifth instar larvae as well as in *Nephila clavipes* major ampullate glands using ion-selective microelectrodes [8,10]. The microelectrodes were very small, with tip sizes of $2-4 \mu m$, which allowed for measurements also in the tiny PSG/tail and ASG/duct. In both the spider and the silkworm, pH was higher in the PSG/tail than previously reported, reaching >7.5 (Figure 1). In the major ampullate gland duct the pH was much lower than anticipated with a pH of 5.7 in the middle of the duct [10], while in the silkworm silk gland the lowest pH measured was 6.2 in the beginning of the ASG [8] (Figure 1). The pH gradients are apparently tightly controlled, since measured pH values are remarkably consistent, with less than 0.1 pH unit differences between individual spiders [10]. In none of the studies performed has the pH at the very end of the duct/ASG been possible to measure, since the duct/ASG is impenetrable for both dyes and microelectrodes. The exact mechanism whereby acidification of the dope occurs is still not fully elucidated. The generation and maintenance of the pH gradient has been attributed to CA

activity in the ASG of silkworm silk glands [8] and in part of the sac and duct of the major ampullate gland [10] as well as to ATPase driven proton pumps in the epithelium of silkworm glands [26] and in the duct of major ampullate glands [27].

Ion concentration gradients have been suggested to play a role in fiber formation, and have been studied in both *B. mori* silk glands and major ampullate glands. In silkworms, copper levels in different parts of the silk gland were measured using proton induced X-ray emission, and an increase from PSG to ASG was measured [28]. Furthermore, proton induced X-ray emission, inductively coupled plasma mass spectroscopy and atomic adsorption spectroscopy showed that levels of sodium, potassium, magnesium and zinc also increase from PSG to ASG, while calcium levels decreased significantly [29]. Potassium, phosphorus and sulphur levels increase from proximal to distal parts of the major ampullate gland, while sodium and chloride levels decrease according to an analysis performed using cryo-SEM-EDAX (scanning electron microscope-energy dispersive X-ray) [24]. The cryo-SEM-EDAX data show statistically significant differences in ion levels at different locations, but there are large variations in the measurements, making interpretations difficult. Moreover, the final point measured is not in the duct, but in the fiber, and it is unclear if a correlation would be found if measurements were confined to the duct. For example, in *B. mori* silk glands, the copper levels were significantly higher in the fiber than in the end of the ASG [28].

The large total surface area provided by the microvilli at the apical end of the cells in the ASG/duct [8,9] probably allow for efficient absorption of water from the dope [19], which contributes to fiber formation. Shear forces are also important for fiber formation and a stress-induced phase transition of the spinning dope is evident in both spiders and silkworms [7,30,31]. Although the ASG and duct are similar in appearance and function, modeling suggests that the shear forces within the ASG and duct are different [20], with significantly stronger forces within the major ampullate gland duct, which might influence the tensile properties of the silk fibers. The difference in generated shear force between silkworms and spiders is ascribed to the differences in ASG and duct geometry [20].

4. A Comparison of Fibroins and Spidroins

B. mori fibers consist of several different proteins: the fibroin light (around 25 kDa) and heavy chain (around 350 kDa), fibroin p25 (a polypeptide which associates to the heavy and light chain by hydrophobic interactions), and sericin [32,33]. The fibroin heavy chain consists of the two hydrophilic N- and C-terminal domains (NT and CT), and a highly repetitive glycine and alanine-rich (GA) region consisting of 12 repetitive GA segments with conserved linker sequences in between. The fibroin heavy chain NT (FibNT) is 151 amino acid residues long [33] and adopts mainly a random coil conformation at neutral pH, while it folds into a double-layered anti-parallel beta sheet dimer at low pH [34]. The pH sensitivity is attributed to a cluster of acidic residues that are protonated around pH 6 and thereby the conformational change can take place [34]. The fibroin heavy chain CT (FibCT) is 58 residues long, its structure has not been characterized, and it is bound to the light chain by a disulfide bond. The fibroin light chain has been debated [35–37] but findings by Chen et al. [38] indicate that it plays an important role in lysine-mediated cross links in silk, which are common also in for example collagen and elastin.

Dragline silk also consists of several proteins, mainly major ampullate spidroins (MaSps) 1 and 2 that are very similar in primary structure [6]. The overall architecture of the MaSps is reminiscent of the fibroin heavy chain, with a repetitive region rich in glycine and alanine amino acid residues, flanked by two non-repetitive terminal domains, NT and CT. However, the amino acid sequences of NT, CT and the repetitive part are very different between the fibroin heavy chain and MaSps. The FibNT [35] and the spidroin NT (SpNT) [39] are not homologous, nor are FibCT [35] and spidroin CT (SpCT) [40]. The SpNT is an approximately 130 amino acid residue domain that folds into a five helix bundle monomer with a dipolar charge distribution at high pH, while it dimerizes and forms an antiparallel dimer at low pH [41–43]. In analogy to the FibNT, specific carboxylates prevent the dimerization of

SpNT at high pH, and protonation of these side chains at around pH 6.5 mediates dimerization [43]. However, in contrast to FibNT, SpNT undergoes further stabilization at pH 5–6, which is mediated by protonation of a specific carboxylate [43,44]. Moreover, SpNT is alpha helical at both high and low pH, while FibNT is in random coil conformation at high pH and forms a beta sheet rich dimer structure at low pH [34,43]. The SpCT is also a five helix bundle at high pH [10,45], and is a non-covalent or covalently linked, via a disulfide bond, constitutive dimer [40]. Upon a lowering of pH, SpCT unfolds and turns into beta sheet nuclei, which may trigger further beta sheet formation of the repetitive region of spidroins (SpRep) [10,45]. Shear forces affect the SpCT in a similar way [46], and most likely pH reduction and shear forces act together to mediate SpCT conformational changes during silk formation.

There are apparent similarities between structural conversions in fibroins and spidroins since FibNT can convert to beta sheet structure at low pH [34] and SpCT unfolds and turns into amyloid-like fibrils, built up from β -sheets, upon lowering of pH [10]. However, the former transition is a bimolecular event that results in a defined soluble and globular structure, while the latter transition involves multiple intermolecular interactions and results in insoluble fibrils. The SpCT was recently found (using a web-based tool for prediction of amyloidogenic regions in proteins, waltz-switchlab.org) [47] to contain three amyloidogenic regions (Figure S1) [48], which can also be found using the Tango tool [49–51]. Analogous regions can be found in FibNT (Figure S1), further pointing to the possibility that FibNT and SpCT have similar functions in the control of fiber formation. Another candidate that may be responsible for nucleation dependent events in silkworm silk formation is the light chain, which also has a high amyloid-forming capacity predicted by the Waltz (Figure S1) and Tango tools.

Although the amino acid composition of the repetitive region in silkworms and spiders is quite similar, their primary structures are very different. The repetitive part of fibroins (FibRep) and SpRep are both glycine- and alanine-rich, but FibRep have (GAGAGAGS)n motifs separated by non-repetitive linker regions [35], while SpRep have alternating poly-A and glycine rich repeats, mainly GGX (as in MaSp1) or GPGXX (as in MaSp2) [52,53]. The repetitive region confers the mechanical properties to the fiber, why these differences are likely responsible for the differences seen in secondary structure and tensile properties of the fibers (cf. below). For schematic illustrations of the different spidroin and fibroin domains and their structural conversions, see for example references [1,54–57].

5. Are There Post-Translational Modifications of Silk Proteins?

Post-translational modifications (PTMs), such as glycosylations and phosphorylations, of silkworm silk and spider silk have been studied to some extent, but it is unclear what PTMs are present, and also the effect of these potential PTMs on fiber formation and on the mechanical properties of fibers remain to be established. MaSp1 and MaSp2 isolated from *N. clavipes* dragline silk fibers contain phosphorylation sites in their respective repetitive regions [58,59], as does FibRep [38], the fibroin light chain and the P25 [60]. The impact of these phosphorylations on the silk formation process have not been thoroughly studied, but phosphorylation in general affect soluble proteins by altering conformational states. Michal et al. [61] studied *N. clavipes* dragline silk fibers and dope using solid state 31P-NMR, and found that the dragline silk proteins contain phosphotyrosine. In another study, a phosphorylation site was included in a recombinant construct of spider dragline silk. Phosphorylation of the expressed and purified protein increased the solubility level of the construct, while dephosphorylation caused beta sheet aggregation of the protein [62]. How this relates to a possible phosphorylation of the native silk proteins has not been studied.

6. Protein Structure Is Different in Solution and in Fibers

We have not yet fully understood the mechanisms by which the high solubility in the spinning dopes is achieved. This feature has not been recapitulated in recombinant silk proteins or in regenerated silk, which likely is caused by the use of denaturing conditions, but additional factors may be involved as well. Both spidroins and fibroins have been hypothesized to be stored at high concentration in

a soluble state in the form of protein micelles within their respective glands [21,34,55,63]. Another theory states that the dope is stored as a liquid crystalline phase [21]. These theories are not mutually exclusive and the exact state of storage of the highly aggregation prone proteins at high concentrations remains to be determined.

The structure of soluble spidroins within the lumen of the major ampullate gland is believed to be mostly alpha helical and/or random coil and some studies show that in the end of the gland, beta sheets are starting to form [25,64]. In *B. mori* the poly-GA motifs in solution (silk I) contain repeated beta-turn structures as shown by both solid-state and solution NMR [65,66], while the repeat units containing tyrosines are in random coil conformation [67]. In both silkworm and spider silk fibers, the Ala-rich regions form crystalline beta sheet structures in the fiber, while the glycine-rich regions in SpRep and the linker regions in FibRep form a more amourphous and flexible strucure based on beta spirals and random coils [68]. In silkworm silk fibers (referred to as silk II), the main structures represented are beta sheet, distorted beta turns and distorted beta sheets [69,70]. It is still unclear whether or not the beta sheets in silk fibers are parallel or antiparallel [35,71,72]. The difficulties in conclusively showing a specific structure may be related to that the silk fibers are perhaps not as highly organized as we tend to believe.

7. Fiber Architecture

B. mori fibers are 10–16 μm wide [73] while dragline silk fibers are significantly thinner, around 3–6 μm [74]. The *B. mori* fiber consists of two fibroin monofilaments originating from the two separate glands, with a coat of sericin [73,75]. The architecture of dragline silk fibers has been debated, and the fiber has been proposed to consist of two to five layers. A skin-core structure has been suggested [9,76–78], but also four-layered [79] or five-layered structures [80] have been proposed. The lack of conclusive data about the architecture of dragline silk probably relate to the fact that these studies involve extensive treatment of the silk, such as dehydrating, embedding in plastic, sectioning and staining [9,77,78], dipping silk fibers in urea and allowing them to supercontract [79] or treating fibers using ether, triton x-100 and freeze-thaw cycles, after which they were embedded and sectioned [80]. Most studies have, however, agreed upon the presence of micro- and nanofibrils in parallel to the fiber axis within the dragline silk [78,80–83], which is also the case for silkworm silk [75,83,84].

The presence of nano- and micro-fibrils within the fiber could be important for its tensile properties. Twisted microfibrils would significantly increase the toughness of the fiber, a feature which is frequently utilized in manmade fibers and ropes. Relaxation studies on native spider silk has pointed towards a torsional memory in dragline silk [85,86], which may in part explain the high toughness of spider silks. One aim of the production of artificial fibers has been to get fibers that are as homogenous as possible, an ambition that may be questionable since native dragline silk fibers are apparently quite heterogenous. A certain heterogeneity of the structure within the fiber may increase the strength of the fiber, while too much or too little heterogeneity could cause fibers to be less strong [87].

8. Tensile Properties of Silk Fibers—Why Is Spider Silk Tougher?

Fibers spun by spiders and silkworms both have a very high toughness, compared to other natural and manmade fibers, but spider silk is in general superior to silkworm silk. The stress/strain behaviors show that the dragline silk from *Argiope trifasciata* is much stronger (higher maximum stress before breaking) and also more extendible (higher strain) than *B. mori* fibers (Figure 3).



Figure 3. Stress vs. strain curves of forcibly silked native dragline silk fibers from *A. trifasciata* (in red) and silk fibers from *B. mori* (in blue). Original data from [88,89].

There are likely several factors that lead to spider silk being tougher than silkworm silk, and several models of how the toughness is mediated have been put forward, e.g., [57,68,90–92]. One hypothesis states that the presence of poly-GA repeats in the repetitive part of fibroins, as compared to poly-A blocks present in spidroins, will create a lower binding strength of the beta sheets [68], which likely also affects the tensile properties. Hayashi and co-authors modelled that the poly-GA will form less stable beta sheets than poly-A since Gly lacks a side-chain that can mediate hydrophobic interactions [68]. Comparing the binding strength of potential beta sheets of SpRep and FibRep using the Zipper database [93], which can be used to predict amyloid fibril forming segments, one can see that the energies of the poly-GA motifs in the FibRep are much higher than those of the poly-A blocks in SpRep (Figure 4), which means that the poly-GA motifs are predicted to form much weaker beta sheets. This observation further argues that the nature of the repetitive parts to a large extent explains the lower toughness exhibited by silkworm silk.



Figure 4. Fibrillation propensity profiles of the first 100 amino acid residues of *B. mori* fibroin heavy chain repetitive part (AF226688.1) (**top**) and three repetitive blocks from *E. australis* MaSp1 (GenBank AM490183) (**bottom**). The amino acid residues are presented in one-letter format above each plot. The energies are color-coded, blue and green representing higher energies while orange and red represents lower energies that are deemed to have high fibrillation propensity. Profiles generated by ZipperDB [93].

Neither the poly-GA nor the poly-A segments of the repetitive regions are intrinsically prone to forming beta sheets. In fact, Ala is the naturally occurring residue with the highest α -helical propensity and Gly is disfavoured in any secondary structure [94]. This may be a prerequisite for keeping the proteins in solution before spinning, and any other stretch of amino acid residues could pose a danger by being prone to aggregate prematurely [95].

9. Conclusions and Future Perspectives

By comparing silk spinning in two distantly related species, in which the ability to spin silk apparently evolved after they separated during evolution [5,6], we find some features that appear to be crucial for successful fiber formation. Firstly, the pH gradient is tightly controlled, is present in both silk production systems, and mediates dramatic secondary structure transitions of the silk proteins, via specific effects on the terminal domains; Secondly, the silk proteins are highly soluble at neutral pH. The high overall solubility may be attributed to the highly soluble terminal domains, but also the repetitive regions rich in alanine and glycine residues are water soluble, in contrast to stretches of hydrophobic residues [96]; Thirdly, silk proteins are large, >300 kDa, which may be necessary in order to obtain the great mechanical strength and extensibility displayed by the fibers, although alternative explanations to the large sizes, based on general genetic mechanisms, are also possible [97].

We believe that using a biomimetic approach, wherein silk proteins are not denatured throughout the purification and spinning processes, is vital for the generation of artificial silk fiber replicas with the same structure and toughness as native silk fibers. Supporting this are results from experiments on silkworm silk extracted from cocoons that are solubilized using high temperatures and lithium bromide [98] before spinning fibers, which results in silk that is very different in structure and inferior in toughness compared to native silkworm silk [88,99,100] likely due to the denaturation of the native silk proteins. In contrast to silkworms, spiders produce very small amounts of silk, and therefore largescale production of spider silk fibers requires expression in and purification from heterologous hosts. Expression of highly repetitive sequences such as the MaSp repetitive region is difficult in heterologous hosts, and therefore most constructs have been considerably smaller than the native spidroins, often including only a small part of the repetitive region and lacking one or both of the terminal domains. The water solubility levels of such constructs have still been very low (around 1% w/v [101,102]), and recombinant spidroins have therefore been dissolved in denaturing agents (reaching solubility levels of 5%-25% w/v [103–105]), after which spinning into tough fibers has proven difficult. In the same way that regenerated (denatured) silkworm silk cannot form fibers that are similar to native silk, it is highly unlikely that artificial fibers spun from denatured recombinant spidroins can capture the true structure and toughness of native spider silk.

Although the physiology and biochemistry of silk spinning has been studied quite thoroughly over the past decade, there is apparently a lot that we still do not understand. For example, spidroins and fibroins produced in the epithelial cells are stored in secretory granula. How are these extremely pH sensitive and aggregation-prone proteins able to withstand the presumably quite low pH within the secretory granules without starting to assemble? What chaperone systems are involved in successfully transporting the silk proteins through the secretory pathway, a process that is demanding even for "normal" proteins [106]? We look forward to further detailed studies of silk proteins and the silk formation process, which can generate insights that have broad and important implications.

Supplementary Materials: Supplementary materials can be found at www.mdpi.com/1422-0067/17/8/1290/s1.

Acknowledgments: We thank Gustavo R. Plaza for providing the stress-strain graphs of dragline silk and *B. mori* silk fibers.

Author Contributions: Marlene Andersson performed histology experiments; Marlene Andersson, Jan Johansson and Anna Rising analyzed data; Marlene Andersson, Jan Johansson and Anna Rising wrote the paper.

Conflicts of Interest: The authors declare no conflict of interest.

Abbreviations

Posterior silk gland
Middle silk gland
Anterior silk gland
Carbonic anhydrase
Cryo scanning electron microscope energy dispersive X-ray
N-terminal domain
C-terminal domain
Heavy chain fibroin N-terminal domain
Heavy chain fibroin C-terminal domain
Major ampullate spidroin
Spidroin N-terminal domain
Spidroin C-terminal domain
Spidroin repetitive region
Heavy chain fibroin repetitive region
Post-translational modification
Nuclear magnetic resonance

References

- 1. Omenetto, F.G.; Kaplan, D.L. New opportunities for an ancient material. *Science* **2010**, *329*, 528–531. [CrossRef] [PubMed]
- 2. Vollrath, F.; Barth, P.; Basedow, A.; Engstrom, W.; List, H. Local tolerance to spider silks and protein polymers *in vivo*. *In Vivo* **2002**, *16*, 229–234. [PubMed]
- 3. Radtke, C.; Allmeling, C.; Waldmann, K.H.; Reimers, K.; Thies, K.; Schenk, H.C.; Hillmer, A.; Guggenheim, M.; Brandes, G.; Vogt, P.M. Spider silk constructs enhance axonal regeneration and remyelination in long nerve defects in sheep. *PLoS ONE* **2011**, *6*, e16990. [CrossRef] [PubMed]
- 4. Allmeling, C.; Jokuszies, A.; Reimers, K.; Kall, S.; Choi, C.Y.; Brandes, G.; Kasper, C.; Scheper, T.; Guggenheim, M.; Vogt, P.M. Spider silk fibres in artificial nerve constructs promote peripheral nerve regeneration. *Cell Prolif.* **2008**, *41*, 408–420. [CrossRef] [PubMed]
- 5. Sutherland, T.D.; Young, J.H.; Weisman, S.; Hayashi, C.Y.; Merritt, D.J. Insect silk: One name, many materials. *Annu. Rev. Entomol.* **2010**, *55*, 171–188. [CrossRef] [PubMed]
- Sanggaard, K.W.; Bechsgaard, J.S.; Fang, X.; Duan, J.; Dyrlund, T.F.; Gupta, V.; Jiang, X.; Cheng, L.; Fan, D.; Feng, Y.; et al. Spider genomes provide insight into composition and evolution of venom and silk. *Nat. Commun.* 2014, *5*, 3765. [PubMed]
- Asakura, T.; Umemura, K.; Nakazawa, Y.; Hirose, H.; Higham, J.; Knight, D. Some observations on the structure and function of the spinning apparatus in the silkworm *Bombyx mori*. *Biomacromolecules* 2007, *8*, 175–181. [CrossRef] [PubMed]
- Domigan, L.J.; Andersson, M.; Alberti, K.A.; Chesler, M.; Xu, Q.; Johansson, J.; Rising, A.; Kaplan, D.L. Carbonic anhydrase generates a pH gradient in *Bombyx mori* silk glands. *Insect Biochem. Mol. Biol.* 2015, 65, 100–106. [CrossRef] [PubMed]
- 9. Andersson, M.; Holm, L.; Ridderstrale, Y.; Johansson, J.; Rising, A. Morphology and composition of the spider major ampullate gland and dragline silk. *Biomacromolecules* **2013**, *14*, 2945–2952. [CrossRef] [PubMed]
- Andersson, M.; Chen, G.; Otikovs, M.; Landreh, M.; Nordling, K.; Kronqvist, N.; Westermark, P.; Jornvall, H.; Knight, S.; Ridderstrale, Y.; et al. Carbonic anhydrase generates CO₂ and H⁺ that drive spider silk formation via opposite effects on the terminal domains. *PLoS Biol.* **2014**, *12*, e1001921. [CrossRef] [PubMed]
- 11. Kovoor, J. Iv comparative structure and histochemistry of silk-producing organs in arachnids. In *Ecophysiology of Spiders;* Nentwig, W., Ed.; Springer: Berlin, Germany, 1987; pp. 160–186.
- 12. Rising, A.; Johansson, J. Toward spinning artificial spider silk. *Nat. Chem. Biol.* **2015**, *11*, 309–315. [CrossRef] [PubMed]
- 13. Peakall, D.B. Synthesis of silk, mechanism and location. Am. Zool. 1969, 9, 71–79. [CrossRef]
- 14. Gamo, T.; Inokuchi, T.; Laufer, H. Polypeptides of fibroin and sericin secreted from the different sections of the silk gland in *Bombyx mori. Insect Biochem.* **1977**, *7*, 285–295. [CrossRef]
- 15. Hijirida, D.H.; Do, K.G.; Michal, C.; Wong, S.; Zax, D.; Jelinski, L.W. 13C NMR of *Nephila clavipes* major ampullate silk gland. *Biophys. J.* **1996**, *71*, 3442–3447. [CrossRef]

- Vollrath, F.; Knight, D.P. Liquid crystalline spinning of spider silk. *Nature* 2001, 410, 541–548. [CrossRef] [PubMed]
- 17. Magoshi, J.; Magoshi, Y.; Nakamura, S. Mechanism of fiber formation of silkworm. In *Silk Polymers*; American Chemical Society: Saint Louis, MO, USA, 1993; pp. 292–310.
- 18. Davies, G.J.; Knight, D.P.; Vollrath, F. Structure and function of the major ampullate spinning duct of the golden orb weaver, *Nephila edulis*. *Tissue Cell* **2013**, *45*, 306–311. [CrossRef] [PubMed]
- 19. Vollrath, F.; Knight, D.P. Structure and function of the silk production pathway in the spider *Nephila edulis*. *Int. J. Biol. Macromol.* **1999**, *24*, 243–249. [CrossRef]
- 20. Breslauer, D.N.; Lee, L.P.; Muller, S.J. Simulation of flow in the silk gland. *Biomacromolecules* **2009**, *10*, 49–57. [CrossRef] [PubMed]
- 21. Knight, D.P.; Vollrath, F. Liquid crystals and flow elongation in a spider's silk production line. *Proc. R. Soc. Lond.* **1999**, *266*, 519–523. [CrossRef]
- 22. Foo, C.W.P.; Bini, E.; Hensman, J.; Knight, D.P.; Lewis, R.V.; Kaplan, D.L. Role of pH and charge on silk protein assembly in insects and spiders. *Appl. Phys. Mater. Sci. Process.* **2006**, *82*, 223–233. [CrossRef]
- 23. Miyake, S.; Azuma, M. Acidification of the silk gland lumen in *Bombyx mori* and samia cynthia ricini and localization of a H⁺-translocating vacuolar-type ATPpase. *J. Insect Biotechnol. Sericol.* **2008**, *77*, 9–16.
- 24. Knight, D.P.; Vollrath, F. Changes in element composition along the spinning duct in a nephila spider. *Naturwissenschaften* **2001**, *88*, 179–182. [CrossRef] [PubMed]
- 25. Dicko, C.; Vollrath, F.; Kenney, J.M. Spider silk protein refolding is controlled by changing pH. *Biomacromolecules* **2004**, *5*, 704–710. [CrossRef] [PubMed]
- 26. Azuma, M.; Ohta, Y. Changes in H⁺-translocating vacuolar-type atpase in the anterior silk gland cell of *Bombyx mori* during metamorphosis. *J. Exp. Biol.* **1998**, 201, 479–486. [PubMed]
- Vollrath, F.; Knight, D.P.; Hu, X.W. Silk production in a spider involves acid bath treatment. *Proc. R. Soc. Lond.* 1998, 265, 817–820. [CrossRef]
- 28. Zhou, L.; Chen, X.; Shao, Z.; Zhou, P.; Knight, D.P.; Vollrath, F. Copper in the silk formation process of *Bombyx mori* silkworm. *FEBS Lett.* **2003**, *554*, 337–341. [CrossRef]
- 29. Zhou, L.; Chen, X.; Shao, Z.; Huang, Y.; Knight, D.P. Effect of metallic ions on silk formation in the mulberry silkworm, *Bombyx mori. J. Phys. Chem. B* 2005, *109*, 16937–16945. [CrossRef] [PubMed]
- Knight, D.P.; Knight, M.M.; Vollrath, F. Beta transition and stress-induced phase separation in the spinning of spider dragline silk. *Int. J. Biol. Macromol.* 2000, 27, 205–210. [CrossRef]
- 31. Moriya, M.; Roschzttardtz, F.; Nakahara, Y.; Saito, H.; Masubuchi, Y.; Asakura, T. Rheological properties of native silk fibroins from domestic and wild silkworms, and flow analysis in each spinneret by a finite element method. *Biomacromolecules* **2009**, *10*, 929–935. [CrossRef] [PubMed]
- Inoue, S.; Tanaka, K.; Arisaka, F.; Kimura, S.; Ohtomo, K.; Mizuno, S. Silk fibroin of *Bombyx mori* is secreted, assembling a high molecular mass elementary unit consisting of H-chain, L-chain, and P25, with a 6:6:1 molar ratio. *J. Biol. Chem.* 2000, 275, 40517–40528. [CrossRef] [PubMed]
- Zhou, C.Z.; Confalonieri, F.; Medina, N.; Zivanovic, Y.; Esnault, C.; Yang, T.; Jacquet, M.; Janin, J.; Duguet, M.; Perasso, R.; et al. Fine organization of *Bombyx mori* fibroin heavy chain gene. *Nucleic Acids Res.* 2000, 28, 2413–2419. [CrossRef] [PubMed]
- 34. He, Y.X.; Zhang, N.N.; Li, W.F.; Jia, N.; Chen, B.Y.; Zhou, K.; Zhang, J.; Chen, Y.; Zhou, C.Z. N-terminal domain of *Bombyx mori* fibroin mediates the assembly of silk in response to pH decrease. *J. Mol. Biol.* **2012**, 418, 197–207. [CrossRef] [PubMed]
- 35. Zhou, C.Z.; Confalonieri, F.; Jacquet, M.; Perasso, R.; Li, Z.G.; Janin, J. Silk fibroin: Structural implications of a remarkable amino acid sequence. *Proteins* **2001**, *44*, 119–122. [CrossRef] [PubMed]
- Mori, K.; Tanaka, K.; Kikuchi, Y.; Waga, M.; Waga, S.; Mizuno, S. Production of a chimeric fibroin light-chain polypeptide in a fibroin secretion-deficient naked pupa mutant of the silkworm *Bombyx mori. J. Mol. Biol.* 1995, 251, 217–228. [CrossRef] [PubMed]
- 37. Long, D.; Lu, W.; Zhang, Y.; Guo, Q.; Xiang, Z.; Zhao, A. New insight into the mechanism underlying fibroin secretion in silkworm, *Bombyx mori*. *FEBS J.* **2015**, *282*, 89–101. [CrossRef] [PubMed]
- Chen, W.Q.; Priewalder, H.; John, J.P.; Lubec, G. Silk cocoon of *Bombyx mori*: Proteins and posttranslational modifications—Heavy phosphorylation and evidence for lysine-mediated cross links. *Proteomics* 2010, 10, 369–379. [CrossRef] [PubMed]

- Rising, A.; Hjalm, G.; Engstrom, W.; Johansson, J. N-terminal nonrepetitive domain common to dragline, flagelliform, and cylindriform spider silk proteins. *Biomacromolecules* 2006, 7, 3120–3124. [CrossRef] [PubMed]
- 40. Chen, G.; Liu, X.; Zhang, Y.; Lin, S.; Yang, Z.; Johansson, J.; Rising, A.; Meng, Q. Full-length minor ampullate spidroin gene sequence. *PLoS ONE* **2012**, *7*, e52293. [CrossRef] [PubMed]
- Askarieh, G.; Hedhammar, M.; Nordling, K.; Saenz, A.; Casals, C.; Rising, A.; Johansson, J.; Knight, S.D. Self-assembly of spider silk proteins is controlled by a pH-sensitive relay. *Nature* 2010, 465, 236–238. [CrossRef] [PubMed]
- 42. Gaines, W.A.; Sehorn, M.G.; Marcotte, W.R., Jr. Spidroin N-terminal domain promotes a pH-dependent association of silk proteins during self-assembly. *J. Biol. Chem.* **2010**, *285*, 40745–40753. [CrossRef] [PubMed]
- 43. Kronqvist, N.; Otikovs, M.; Chmyrov, V.; Chen, G.; Andersson, M.; Nordling, K.; Landreh, M.; Sarr, M.; Jornvall, H.; Wennmalm, S.; et al. Sequential pH-driven dimerization and stabilization of the N-terminal domain enables rapid spider silk formation. *Nat. Commun.* **2014**, *5*, 3254. [CrossRef] [PubMed]
- Otikovs, M.; Chen, G.; Nordling, K.; Landreh, M.; Meng, Q.; Jornvall, H.; Kronqvist, N.; Rising, A.; Johansson, J.; Jaudzems, K. Diversified structural basis of a conserved molecular mechanism for pH-dependent dimerization in spider silk n-terminal domains. *Chembiochem* 2015, *16*, 1720–1724. [CrossRef] [PubMed]
- 45. Gauthier, M.; Leclerc, J.; Lefevre, T.; Gagne, S.M.; Auger, M. Effect of pH on the structure of the recombinant C-terminal domain of *Nephila clavipes* dragline silk protein. *Biomacromolecules* **2014**, *15*, 4447–4454. [CrossRef] [PubMed]
- Hagn, F.; Eisoldt, L.; Hardy, J.G.; Vendrely, C.; Coles, M.; Scheibel, T.; Kessler, H. A conserved spider silk domain acts as a molecular switch that controls fibre assembly. *Nature* 2010, 465, 239–242. [CrossRef] [PubMed]
- 47. Maurer-Stroh, S.; Debulpaep, M.; Kuemmerer, N.; Lopez de la Paz, M.; Martins, I.C.; Reumers, J.; Morris, K.L.; Copland, A.; Serpell, L.; Serrano, L.; et al. Exploring the sequence determinants of amyloid structure using position-specific scoring matrices. *Nat. Methods* **2010**, *7*, 237–242. [CrossRef] [PubMed]
- 48. Tjernberg, L.O.; Rising, A.; Johansson, J.; Jaudzems, K.; Westermark, P. Transmissible amyloid (Review Symposium). *J. Intern. Med.* **2016**. [CrossRef] [PubMed]
- 49. Fernandez-Escamilla, A.M.; Rousseau, F.; Schymkowitz, J.; Serrano, L. Prediction of sequence-dependent and mutational effects on the aggregation of peptides and proteins. *Nat. Biotechnol.* **2004**, *22*, 1302–1306. [CrossRef] [PubMed]
- Linding, R.; Schymkowitz, J.; Rousseau, F.; Diella, F.; Serrano, L. A comparative study of the relationship between protein structure and β-aggregation in globular and intrinsically disordered proteins. *J. Mol. Biol.* 2004, 342, 345–353. [CrossRef] [PubMed]
- 51. Rousseau, F.; Schymkowitz, J.; Serrano, L. Protein aggregation and amyloidosis: Confusion of the kinds? *Curr. Opin. Struct. Biol.* **2006**, *16*, 118–126. [CrossRef] [PubMed]
- 52. Xu, M.; Lewis, R.V. Structure of a protein superfiber: Spider dragline silk. *Proc. Natl. Acad Sci. USA* **1990**, *87*, 7120–7124. [CrossRef] [PubMed]
- 53. Hinman, M.; Dong, Z.; Xu, M.; Lewis, R.V. Spider silk: A mystery starting to unravel. *Results Probl. Cell Differ.* **1992**, *19*, 227–254. [PubMed]
- 54. Rising, A. Controlled assembly: A prerequisite for the use of recombinant spider silk in regenerative medicine? *Acta Biomater.* **2014**, *10*, 1627–1631. [CrossRef] [PubMed]
- 55. Eisoldt, L.; Thamm, C.; Scheibel, T. Review the role of terminal domains during storage and assembly of spider silk proteins. *Biopolymers* **2012**, *97*, 355–361. [CrossRef] [PubMed]
- 56. Scheibel, T. Spider silks: Recombinant synthesis, assembly, spinning, and engineering of synthetic proteins. *Microb. Cell Factories* **2004**, *3*, 14. [CrossRef] [PubMed]
- 57. Ebrahimi, D.; Tokareva, O.; Rim, N.G.; Wong, J.Y.; Kaplan, D.L.; Buehler, M.J. Silk-its mysteries, how it is made, and how it is used. *ACS Biomater. Sci. Eng.* **2015**, *1*, 864–876. [CrossRef] [PubMed]
- dos Santos-Pinto, J.R.; Lamprecht, G.; Chen, W.Q.; Heo, S.; Hardy, J.G.; Priewalder, H.; Scheibel, T.R.; Palma, M.S.; Lubec, G. Structure and post-translational modifications of the web silk protein spidroin-1 from nephila spiders. *J. Proteom.* 2014, 105, 174–185. [CrossRef] [PubMed]

- Dos Santos-Pinto, J.R.A.; Arcuri, H.A.; Lubec, G.; Palma, M.S. Structural characterization of the major ampullate silk spidroin-2 protein produced by the spider *Nephila clavipes*. *Biochim. Biophys. Acta* 2016. [CrossRef] [PubMed]
- Zhang, P.; Aso, Y.; Yamamoto, K.; Banno, Y.; Wang, Y.; Tsuchida, K.; Kawaguchi, Y.; Fujii, H. Proteome analysis of silk gland proteins from the silkworm, *Bombyx mori. Proteomics* 2006, *6*, 2586–2599. [CrossRef] [PubMed]
- 61. Michal, C.A.; Simmons, A.H.; Chew, B.G.; Zax, D.B.; Jelinski, L.W. Presence of phosphorus in *Nephila clavipes* dragline silk. *Biophys. J.* **1996**, *70*, 489–493. [CrossRef]
- 62. Winkler, S.; Wilson, D.; Kaplan, D.L. Controlling β-sheet assembly in genetically engineered silk by enzymatic phosphorylation/dephosphorylation. *Biochemistry* **2000**, *39*, 12739–12746. [CrossRef] [PubMed]
- 63. Jin, H.J.; Kaplan, D.L. Mechanism of silk processing in insects and spiders. *Nature* **2003**, 424, 1057–1061. [CrossRef] [PubMed]
- 64. Kenney, J.M.; Knight, D.; Wise, M.J.; Vollrath, F. Amyloidogenic nature of spider silk. *Eur. J. Biochem.* 2002, 269, 4159–4163. [CrossRef] [PubMed]
- 65. Asakura, T.; Ashida, J.; Yamane, T.; Kameda, T.; Nakazawa, Y.; Ohgo, K.; Komatsu, K. A repeated β-turn structure in Poly(Ala-Gly) as a model for silk I of *Bombyx mori* silk fibroin studied with two-dimensional spin-diffusion NMR under off magic angle spinning and rotational echo double resonance. *J. Mol. Biol.* 2001, 306, 291–305. [CrossRef] [PubMed]
- 66. Suzuki, Y.; Yamazaki, T.; Aoki, A.; Shindo, H.; Asakura, T. NMR study of the structures of repeated sequences, GAGXGA (X = S, Y, V), in *Bombyx mori* liquid silk. *Biomacromolecules* **2014**, *15*, 104–112. [CrossRef] [PubMed]
- 67. Asakura, T.; Yamane, T.; Nakazawa, Y.; Kameda, T.; Ando, K. Structure of *Bombyx mori* silk fibroin before spinning in solid state studied with wide angle X-ray scattering and (13)C cross-polarization/magic angle spinning nmr. *Biopolymers* **2001**, *58*, 521–525. [CrossRef]
- 68. Hayashi, C.Y.; Shipley, N.H.; Lewis, R.V. Hypotheses that correlate the sequence, structure, and mechanical properties of spider silk proteins. *Int. J. Biol. Macromol.* **1999**, *24*, 271–275. [CrossRef]
- 69. Asakura, T.; Yao, J. 13C CP/MAS NMR study on structural heterogeneity in *Bombyx mori* silk fiber and their generation by stretching. *Protein Sci.* 2002, *11*, 2706–2713. [CrossRef] [PubMed]
- Asakura, T.; Yao, J.; Yamane, T.; Umemura, K.; Ulrich, A.S. Heterogeneous structure of silk fibers from Bombyx mori resolved by 13C solid-state NMR spectroscopy. J. Am. Chem. Soc. 2002, 124, 8794–8795. [CrossRef] [PubMed]
- Yao, J.; Ohgo, K.; Sugino, R.; Kishore, R.; Asakura, T. Structural analysis of *Bombyx mori* silk fibroin peptides with formic acid treatment using high-resolution solid-state 13C NMR spectroscopy. *Biomacromolecules* 2004, 5, 1763–1769. [CrossRef] [PubMed]
- 72. Rousseau, M.E.; Lefevre, T.; Beaulieu, L.; Asakura, T.; Pezolet, M. Study of protein conformation and orientation in silkworm and spider silk fibers using raman microspectroscopy. *Biomacromolecules* **2004**, *5*, 2247–2257. [CrossRef] [PubMed]
- Zhao, H.-P.; Feng, X.-Q.; Shi, H.-J. Variability in mechanical properties of *Bombyx mori* silk. *Mater. Sci. Eng. C* 2007, 27, 675–683. [CrossRef]
- 74. Pérez-Rigueiro, J.; Elices, M.; Llorca, J.; Viney, C. Tensile properties of *argiope trifasciata* drag line silk obtained from the spider's web. *J. Appl. Polym. Sci.* **2001**, *82*, 2245–2251. [CrossRef]
- 75. Poza, P.; Pérez-Rigueiro, J.; Elices, M.; Llorca, J. Fractographic analysis of silkworm and spider silk. *Eng. Fract. Mech.* **2002**, *69*, 1035–1048. [CrossRef]
- 76. Work, R.W. Duality in major ampullate silk fiber formation by Orb-web-spinning spiders. *Trans. Am. Microsc. Soc.* **1984**, *103*, 113–121. [CrossRef]
- 77. Frische, S.; Maunsbach, A.B.; Vollrath, F. Elongate cavities and skin-core structure in nephila spider silk osberved by electron microscopy. *J. Microsc.* **1998**, *189*, 64–70. [CrossRef]
- 78. Augsten, K.; Muhlig, P.; Herrmann, C. Glycoproteins and skin-core structure in *Nephila clavipes* spider silk observed by light and electron microscopy. *Scanning* **2000**, *22*, 12–15. [CrossRef] [PubMed]
- Vollrath, F.; Holtet, T.; Thogersen, H.C.; Frische, S. Structural organization of spider silk. *Proc. R. Soc. Lond.* 1996, 263, 147–151. [CrossRef]
- 80. Sponner, A.; Vater, W.; Monajembashi, S.; Unger, E.; Grosse, F.; Weisshart, K. Composition and hierarchical organisation of a spider silk. *PLoS ONE* **2007**, *2*, e998. [CrossRef] [PubMed]

- Gould, S.A.; Tran, K.T.; Spagna, J.C.; Moore, A.M.; Shulman, J.B. Short and long range order of the morphology of silk from latrodectus hesperus (black widow) as characterized by atomic force microscopy. *Int. J. Biol. Macromol.* **1999**, *24*, 151–157. [CrossRef]
- 82. Li, S.F.; McGhie, A.J.; Tang, S.L. New internal structure of spider dragline silk revealed by atomic force microscopy. *Biophys. J.* **1994**, *66*, 1209–1212. [CrossRef]
- Miller, L.D.; Putthanarat, S.; Eby, R.K.; Adams, W.W. Investigation of the nanofibrillar morphology in silk fibers by small angle X-ray scattering and atomic force microscopy. *Int. J. Biol. Macromol.* 1999, 24, 159–165. [CrossRef]
- 84. Hakimi, O.; Knight, D.P.; Knight, M.M.; Grahn, M.F.; Vadgama, P. Ultrastructure of insect and spider cocoon silks. *Biomacromolecules* **2006**, *7*, 2901–2908. [CrossRef] [PubMed]
- 85. Emile, O.; Le Floch, A.; Vollrath, F. Time-resolved torsional relaxation of spider draglines by an optical technique. *Phys. Rev. Lett.* **2007**, *98*, 167402. [CrossRef] [PubMed]
- 86. Emile, O.; Le Floch, A.; Vollrath, F. Biopolymers: Shape memory in spider draglines. *Nature* **2006**, 440, 621. [CrossRef] [PubMed]
- 87. Cranford, S.W. Increasing silk fibre strength through heterogeneity of bundled fibrils. *J. R. Soc. Interface* **2013**, *10*, 20130148. [CrossRef] [PubMed]
- Plaza, G.R.; Corsini, P.; Perez-Rigueiro, J.; Marsano, E.; Guinea, G.V.; Elices, M. Effect of water on *Bombyx mori* regenerated silk fibers and its application in modifying their mechanical properties. *J. Appl. Polym. Sci.* 2008, 109, 1793–1801. [CrossRef]
- 89. Plaza, G.R.; Perez-Rigueiro, J.; Riekel, C.; Perea, G.B.; Agullo-Rueda, F.; Burghammer, M.; Guinea, G.V.; Elices, M. Relationship between microstructure and mechanical properties in spider silk fibers: Identification of two regimes in the microstructural changes. *Soft Matter* **2012**, *8*, 6015–6026. [CrossRef]
- Guan, J.; Wang, Y.; Mortimer, B.; Holland, C.; Shao, Z.; Porter, D.; Vollrath, F. Glass transitions in native silk fibres studied by dynamic mechanical thermal analysis. *Soft Matter* 2016, 12, 5926–5936. [CrossRef] [PubMed]
- 91. Porter, D.; Guan, J.; Vollrath, F. Spider silk: Super material or thin fibre? *Adv. Mater.* **2013**, *25*, 1275–1279. [CrossRef] [PubMed]
- 92. Lee, M.; Kwon, J.; Na, S. Mechanical behavior comparison of spider and silkworm silks using molecular dynamics at atomic scale. *Phys. Chem. Chem. Phys.* **2016**, *18*, 4814–4821. [CrossRef] [PubMed]
- 93. Goldschmidt, L.; Teng, P.K.; Riek, R.; Eisenberg, D. Identifying the amylome, proteins capable of forming amyloid-like fibrils. *Proc. Natl. Acad. Sci. USA* **2010**, *107*, 3487–3492. [CrossRef] [PubMed]
- Johansson, J.; Nerelius, C.; Willander, H.; Presto, J. Conformational preferences of non-polar amino acid residues: An additional factor in amyloid formation. *Biochem. Biophys. Res. Commun.* 2010, 402, 515–518. [CrossRef] [PubMed]
- 95. Johansson, J. Harnessing the self-assembling properties of proteins in spider silk and lung surfactant, in Amyloid Fibrils and Prefibrillar Aggregates. In *Molecular and Biological Properties*; Otzen, D.E., Ed.; Wiley-VCH Verlag: Weinheim, Germany, 2013; pp. 455–470.
- Hessa, T.; Kim, H.; Bihlmaier, K.; Lundin, C.; Boekel, J.; Andersson, H.; Nilsson, I.; White, S.H.; von Heijne, G. Recognition of transmembrane helices by the endoplasmic reticulum translocon. *Nature* 2005, 433, 377–381. [CrossRef] [PubMed]
- Rising, A.; Johansson, J.; Larson, G.; Bongcam-Rudloff, E.; Engstrom, W.; Hjalm, G. Major ampullate spidroins from euprosthenops australis: Multiplicity at protein, mRNA and gene levels. *Insect Mol. Biol.* 2007, 16, 551–561. [CrossRef] [PubMed]
- 98. Rockwood, D.N.; Preda, R.C.; Yucel, T.; Wang, X.; Lovett, M.L.; Kaplan, D.L. Materials fabrication from *Bombyx mori* silk fibroin. *Nat. Protoc.* **2011**, *6*, 1612–1631. [CrossRef] [PubMed]
- 99. Hossain, K.S.; Ochi, A.; Ooyama, E.; Magoshi, J.; Nemoto, N. Dynamic light scattering of native silk fibroin solution extracted from different parts of the middle division of the silk gland of the *Bombyx mori* silkworm. *Biomacromolecules* **2003**, *4*, 350–359. [CrossRef] [PubMed]
- 100. Koebley, S.R.; Thorpe, D.; Pang, P.; Chrisochoides, P.; Greving, I.; Vollrath, F.; Schniepp, H.C. Silk reconstitution disrupts fibroin self-assembly. *Biomacromolecules* **2015**, *16*, 2796–2804. [CrossRef] [PubMed]
- 101. Stark, M.; Grip, S.; Rising, A.; Hedhammar, M.; Engstrom, W.; Hjalm, G.; Johansson, J. Macroscopic fibers self-assembled from recombinant miniature spider silk proteins. *Biomacromolecules* 2007, *8*, 1695–1701. [CrossRef] [PubMed]

- 102. Xu, L.; Rainey, J.K.; Meng, Q.; Liu, X.Q. Recombinant minimalist spider wrapping silk proteins capable of native-like fiber formation. *PLoS ONE* **2012**, *7*, e50227. [CrossRef] [PubMed]
- 103. Zhang, H.; Zhou, F.; Jiang, X.; Cao, M.; Wang, S.; Zou, H.; Cao, Y.; Xian, M.; Liu, H. Microbial production of amino acid-modified spider dragline silk protein with intensively improved mechanical properties. *Prep. Biochem. Biotechnol.* 2015. [CrossRef] [PubMed]
- 104. Lin, Z.; Deng, Q.; Liu, X.Y.; Yang, D. Engineered large spider eggcase silk protein for strong artificial fibers. *Adv. Mater.* **2013**, *25*, 1216–1220. [CrossRef] [PubMed]
- 105. Copeland, C.G.; Bell, B.E.; Christensen, C.D.; Lewis, R.V. Development of a process for the spinning of synthetic spider silk. *ACS Biomater. Sci. Eng.* **2015**, *1*, 577–584. [CrossRef] [PubMed]
- 106. Dolfe, L.; Winblad, B.; Johansson, J.; Presto, J. Brichos binds to a designed amyloid-forming β-protein and reduces proteasomal inhibition and aggresome formation. *Biochem. J.* 2016, 473, 167–178. [CrossRef] [PubMed]



© 2016 by the authors; licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC-BY) license (http://creativecommons.org/licenses/by/4.0/).