

Tin Oxide/Vertically Aligned Graphene Hybrid Electrodes Prepared by Sonication-Assisted Sequential Chemical Bath Deposition for High-Performance Supercapacitors

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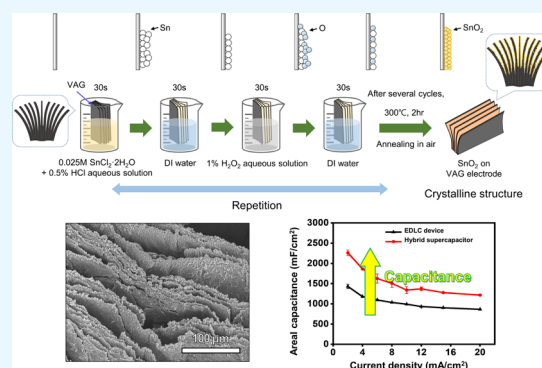
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ABSTRACT: Hybrid electrodes comprising metal oxides and vertically aligned graphene (VAG) are promising for high-performance supercapacitor applications because they enhance the synergistic effect owing to the large contact area between the two constituent materials. However, it is difficult to form metal oxides (MOs) up to the inner surface of a VAG electrode with a narrow inlet using conventional synthesis methods. Herein, we report a facile approach to fabricate SnO₂ nanoparticle-decorated VAG electrodes (SnO₂@VAG) with excellent areal capacitance and cyclic stability using sonication-assisted sequential chemical bath deposition (S-SCBD). The sonication treatment during the MO decoration process induced a cavitation effect at the narrow inlet of the VAG electrode, allowing the precursor solution to reach the inside of the VAG surface. Furthermore, the sonication treatment promoted MO nucleation on the entire VAG surface. Thus, the SnO₂ nanoparticles uniformly covered the entire electrode surface after the S-SCBD process. SnO₂@VAG exhibited an outstanding areal capacitance (4.40 F cm⁻²) up to 58% higher than that of VAG electrodes. The symmetric supercapacitor with SnO₂@VAG electrodes showed an excellent areal capacitance (2.13 F cm⁻²) and a cyclic stability of 90% after 2000 cycles. These results suggest a new avenue for sonication-assisted fabrication of hybrid electrodes in the field of energy storage.



1. INTRODUCTION

Supercapacitors have received considerable attention in the field of energy storage because of their high power densities, fast charging/discharging rates, and long life cycles.^{1,2} Supercapacitor electrodes can be classified into three types depending on their energy-storage mechanism: electric double-layer capacitors (EDLCs), pseudocapacitors, and hybrid electrodes.^{3,4} EDLCs, which are based on the physical accumulation of charged species on the electrode surface, have a high power density; however, their energy density is low.^{3,5} Carbon-based materials are commonly used for fabricating EDLC electrodes because of their large specific surface area (SSA) and superior electrical conductivity.^{1,6} Among them, graphene has attracted interest owing to its excellent electrical conductivity with a large SSA.⁷ Pseudocapacitors, which store energy through surface redox or Faradaic reactions, exhibit higher energy densities than EDLCs.³ Despite this advantage, their low power density and poor cyclic stability degrade their representative features, thus limiting widespread usage.⁸ They mainly use transition metals (oxides) and conductive polymers for electrode manufacturing.⁹ Hybrid electrodes, which combine EDLCs and pseudocapacitors, have an improved energy density as well as excellent power density and overcome the drawbacks of each electrode type owing to the synergistic effect of the two constituent materials, such as the cyclic

stability of pseudocapacitors.¹⁰ According to recent reports, the fabrication of hybrid electrodes with metal oxides (MOs) as pseudocapacitive materials and graphene as the EDLC material is effective for drastically improving the energy density.¹¹ Hybrid electrodes using MOs have the advantage of increasing the energy density without requiring treatment to reinforce the interfacial interaction between adjacent materials,^{12,13} unlike the case where a conducting polymer is used, which is another representative pseudocapacitive material.¹⁴ Many studies have reported the fabrication of MO/graphene hybrid electrodes using hydrothermal methods having a simple procedure,¹⁵ microwave-assisted synthesis providing rapid synthesis,¹⁶ electrochemical deposition,¹⁷ laser processing,¹⁸ and chemical bath deposition (CBD).¹⁹ The electrochemical deposition and laser processing can control the surface structure, size, and shape of the electrode elaborately by controlling the electrochemical conditions.²⁰ CBD, with a simple process, has the advantage of being able to be performed at a low temper-

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ature.²¹ These synthesis methods are variously used in the synthesis of hybrid electrodes according to the manufacturing requirements.

In our previous study, we demonstrated the outstanding electrochemical performance of an EDLC with vertically aligned graphene (VAG) as an electrode. The VAG electrode, which comprises graphene sheets aligned perpendicular to the electrode surface, has a higher energy density and a larger SSA than other graphene electrodes owing to its unique 3D structure.²² This 3D structure helps prevent restacking of the adjacent graphene sheets and promotes smooth ion transfer, resulting in a drastic increase in the SSA and energy density.²³ Therefore, in this study, a hybrid electrode was fabricated to attach MO particles onto the VAG surface to maximize the energy density growth. The most important factor in fabricating a hybrid capacitor with a VAG electrode is uniformly covering the entire VAG surface with MO particles. The uniform coverage of MO on the VAG electrode with a narrow inlet enhances the synergistic effect between MO and graphene over a wide area, thereby dramatically increasing the energy density.²⁴ However, there are limitations in uniformly covering MOs on the entire electrode surface with a narrow inlet structure, even when using conventional solution-based methods.²⁵ In the conventional method, it is difficult to produce MO particles that can penetrate the narrow inlet of the electrode using the precursor solution because of its high surface tension.²⁵ Therefore, the MO particles form an agglomerate only at the inlet of the electrode, resulting in a loss of structural advantage of VAG and limiting the increase in its energy density. Thus, a new method is required to fabricate a hybrid electrode capable of uniformly forming MO particles up to the inner surface of the electrode having a narrow inlet.

In this study, we propose a simple approach for fabricating a hybrid electrode by decorating SnO₂ nanoparticles on a VAG surface using sonication-assisted sequential CBD (S-SCBD). The S-SCBD is a method for sequentially immersing an electrode in cationic and anionic precursor solutions using ultrasonication treatment.^{25,26} The ultrasonication treatment performed during the synthesis causes a cavitation effect at the narrow inlet of the VAG electrode.²⁷ This cavitation effect allows the precursor solution to penetrate the interior of the VAG and increase the wettability of the surface, resulting in the formation of MO particles up to the inside surface.^{27,28} The intense microconvection produced by sonication facilitates the formation of active nucleation sites for MO nanoparticles, promoting MO formation at numerous sites.²⁹ Furthermore, the sonication treatment suppresses the growth of MO grains, resulting in uniform nucleation of the MO nanoparticles and limiting the particle growth.³⁰ Thus, numerous MO nanoparticles may be uniformly formed on the entire surface of the VAG electrode without being aggregated in a specific region. As described above, the S-SCBD method has the potential to effectively form MO nanoparticles on the electrode surface, regardless of the surface morphology and enable mass production via a simple process.

In this study, tin oxide (SnO₂) nanoparticles were used as MO particles to produce hybrid electrodes. Several MOs, including RuO₂,³¹ MnO₂,³² NiO,³³ Co₃O₄,³⁴ NiSe,³⁵ MoS₂,³⁶ and SnO₂,^{13,37} have been used to manufacture supercapacitor electrodes. Among them, SnO₂ has attracted wide attention owing to its low cost, high power density, environmentally friendly characteristics, and superior energy density (~782 mA h g⁻¹).^{13,38,39} Based on these properties, SnO₂ is mainly used

for the fabrication of energy-storage devices such as Li-ion batteries and supercapacitors.^{40,41} However, SnO₂ has some critical drawbacks, such as low electrical conductivity and poor cyclic stability.^{40,42} Fabrication of the hybrid electrode combining SnO₂ and a carbon-based material not only solves these problems but also improves the electrochemical performance.⁴² Therefore, recent studies have reported the preparation of hybrid electrodes for a high-performance supercapacitor by utilizing SnO₂ and carbon-based materials such as graphene.^{39,43}

Hybrid electrodes with VAG were fabricated using the S-SCBD method, and a symmetric supercapacitor with SnO₂ nanoparticle-decorated VAG electrodes (SnO₂@VAG) was prepared. The areal capacitance of the VAG electrode-based hybrid capacitor increased following the S-SCBD application. The symmetric supercapacitor showed superior cyclic stability and energy density for up to 2000 cycles.

2. EXPERIMENTAL SECTION

2.1. Materials. Graphite foil (GF, thickness: 3 mm, 99.9%), purchased from Shinsung Carbon (Anyang, Korea), was used to manufacture the VAG electrode. All chemicals (ethanol, NH₄F, KCl, H₂O₂, and SnCl₂·2H₂O) used as electrolytes to synthesize the VAG electrode and precursors in the S-SCBD method were purchased from Sigma-Aldrich.

2.2. Fabrication of VAG Electrodes. The VAG electrode was fabricated by electrochemical anodization using GF, as reported previously.²² GF electrodes were produced, in which two pieces of rectangular GF [3 mm × 20 mm (*w* × *h*)] were adhered using carbon tape, and the other sides that were not anodized were insulated using Kapton tape. VAG electrodes were synthesized using a two-electrode anodization system using the GF electrode and Pt foil [1 cm × 1.2 cm × 0.02 cm (*w* × *h* × *t*)] as the anode and the cathode, respectively. A constant dc voltage of +10 V was applied to the two electrodes immersed in a 0.1 M NH₄F aqueous solution at 25 °C. The distance between the two electrodes was 3 cm, and the electrochemical anodizing duration was 60 min. After anodization, the VAG electrodes were washed with deionized water for a few minutes and then dried in a vacuum oven at 50 °C for 1 h.

2.3. Fabrication of SnO₂@VAG Using the S-SCBD Method. The VAG surface was decorated with SnO₂ nanoparticles using the S-SCBD approach. SnCl₂·2H₂O and H₂O₂ aqueous solutions were used as cationic and anionic precursor solutions for forming SnO₂ on the VAG electrode, respectively. We added 0.5641 g of SnCl₂·2H₂O particles and 1% HCl solution to deionized water. This solution was then stirred for 30 min at room temperature to dissolve the particles to prepare 100 mL of 0.025 M SnCl₂·2H₂O aqueous solution. First, the VAG electrode was immersed in 0.025 M SnCl₂·2H₂O solution for 30 s so that the precursor could be attached to the VAG electrode, which was then rinsed in deionized water for 30 s to remove the excess reagent. Thereafter, the VAG electrode was immersed in 100 mL of 1% H₂O₂ solution for 30 s, and the electrode was rinsed in deionized water for 30 s to remove the excess ions. Ultrasonication treatment was performed during all of the immersing and rinsing processes with an Ultrasonic Cleaner Set (WUC-A01H, DAIHAN Scientific Co., Ltd., South Korea). The ultrasonic power and hertz were 158 W and 60 Hz, respectively. The entire process of dipping the VAG electrode in four beakers in order was done in one cycle, and the sample subjected to *X* cycles was

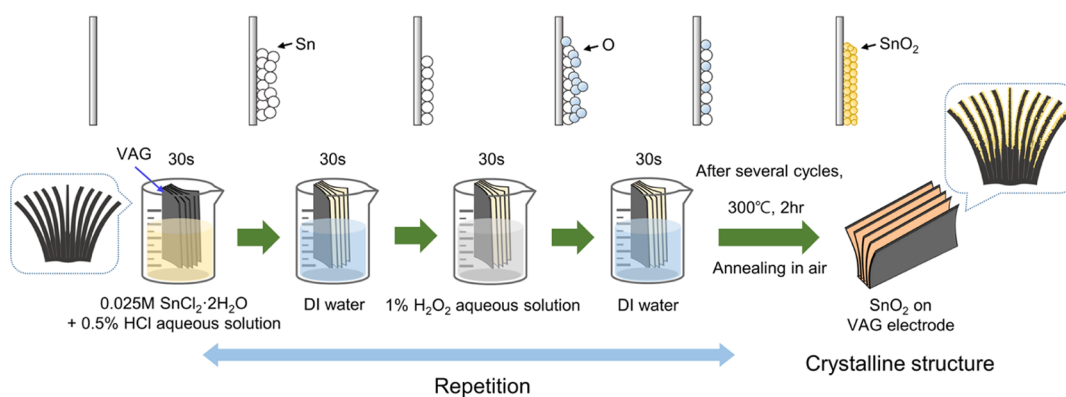


Figure 1. Schematic illustration of preparation of the VAG electrodes decorated with SnO₂ nanoparticles using the S-SCBD process.

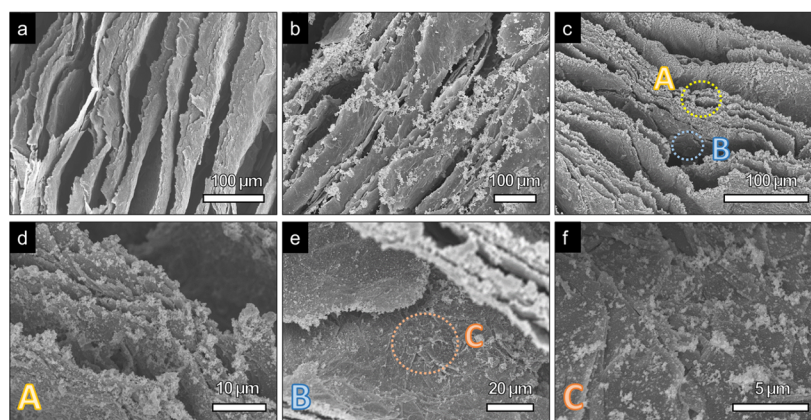


Figure 2. FE-SEM images of the top-view morphology of (a) VAG electrode, (b) SnO₂@VAG-15 fabricated by the sequential CBD process without the sonication process, (c) SnO₂@VAG-15 produced by the S-SCBD process, (d) edges of SnO₂@VAG-15 [part A in (c)], (e) inside the surface of SnO₂@VAG-15 [part B in (c)], and (f) magnified inside the surface of SnO₂@VAG-15 [part C in (e)].

referred to as SnO₂@VAG-X. The VAG electrodes after the S-SCBD method were dried in a vacuum oven at 50 °C for 2 h. After drying, they were annealed in an oven at 300 °C in air for 2 h.

2.4. Assembly of the Symmetric Supercapacitor Device. The symmetric supercapacitor device was fabricated as a symmetric device using two pieces of SnO₂@VAG-15. SnO₂@VAG-15 soaked in a 3 M KCl aqueous solution for 10 min and a cellulose acetate membrane (MCA) filter were used as the electrode and the separator, respectively. The anodized surfaces of the two pieces of SnO₂@VAG-15 were attached such that they faced each other, and the MCA separator was inserted between these electrodes. The devices were wrapped with Parafilm to prevent electrolyte leakage. The entire volume of the device was approximately 0.50 cm³.

2.5. Characterization of the VAG and SnO₂@VAG Electrodes. The surface morphologies of the VAG electrode and SnO₂@VAG were measured using field-emission scanning electron microscopy (FE-SEM; SU8230, Hitachi, Tokyo, Japan) at an accelerating voltage of 15 kV. The atomic ratio of SnO₂ on the VAG surface was assessed using energy-dispersive X-ray spectroscopy (EDS) attached to scanning electron microscopy (SEM). The crystallinity and interlayer spacing of the electrodes were obtained using high-resolution transmission electron microscopy (HRTEM, Tecnai G2 F30 S-Twin, FEI, USA) at an accelerating voltage of 200 kV. Raman spectroscopy of the electrodes was performed to determine their crystallinity using a micro-Raman spectrometer (Horiba

Jobin Yvon, France) equipped with a 514 nm laser source of spot size 2 μm. Chemical analyses of the VAG electrode and SnO₂@VAG were performed using X-ray photoelectron spectroscopy (XPS) and Fourier transform infrared (FT-IR) spectroscopy. The XPS results of the electrodes were recorded to determine the bonding state and atomic ratio of the electrode surfaces. A micro-focused monochromatic X-ray source operated at 3000 W (Al Kα, Thermo VG Scientific, USA) was used for the XPS measurements. The chemical bonds in the VAG and SnO₂@VAG electrodes were evaluated by FT-IR spectroscopy using a Nicolet iS50 spectrometer (Thermo Fisher Scientific, USA). The wettability test of the VAG electrode was performed by measuring the contact angle of the water droplets on the electrode surface using a CCD camera (software; Rame-Hart Instruments Co., USA). The crystallinity of the VAG electrodes before and after S-SCBD was determined using thin-film X-ray diffractometry (XRD, Ultima IV, RIGAKU, Tokyo, Japan).

2.6. Electrochemical Properties of the Electrode and the Supercapacitor Device. Electrochemical performance tests were performed on the VAG electrode and SnO₂@VAG using a three-electrode system with an SP-200 instrument (BioLogic, France). In these measurements, a VAG and SnO₂@VAG electrode (1 cm²) served as the working electrode, and Pt foil (1 cm × 1 cm) and a saturated calomel electrode (SCE) were used as the counter and reference electrodes, respectively. The electrolyte was a 3 M KCl aqueous solution (Figures 2–6).

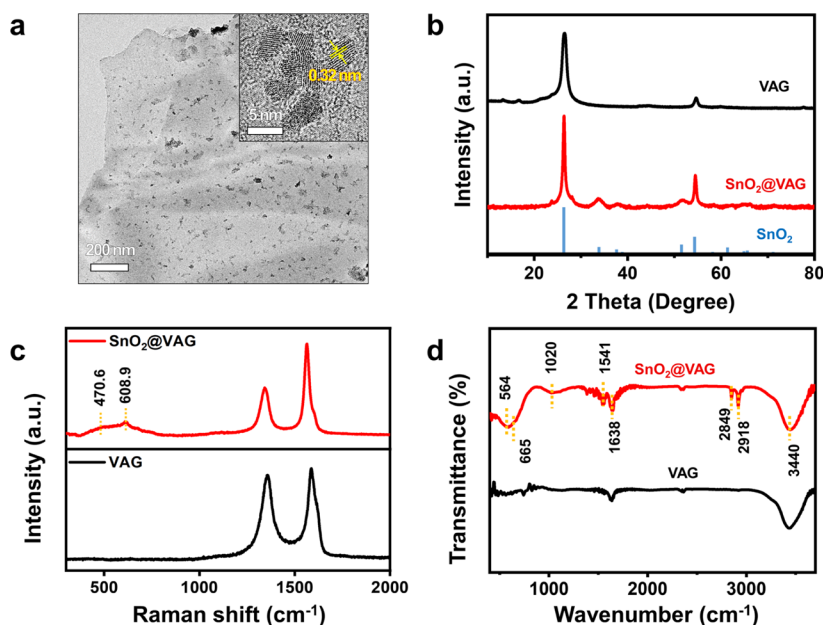


Figure 3. (a) TEM image of SnO₂@VAG-15 (inset: HRTEM image of SnO₂@VAG-15 showing the interlayer spacing). (b) XRD patterns of VAG, SnO₂@VAG-15, and SnO₂ according to the JCPDS file no. 41-1445. (c) Raman spectra and (d) FT-IR results of the VAG electrodes and SnO₂@VAG-15.

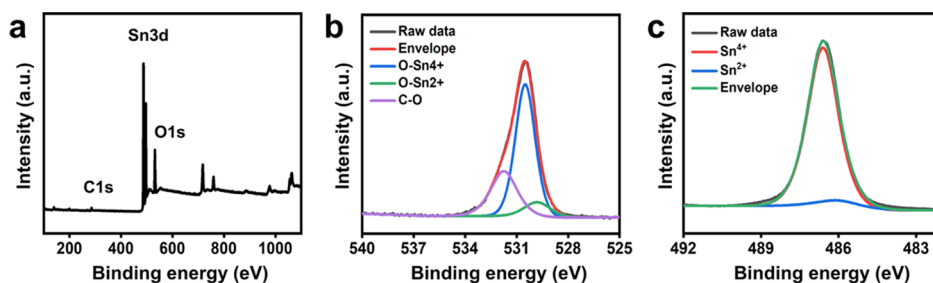


Figure 4. (a) XPS survey spectrum of SnO₂@VAG-15. (b) High-resolution O 1s and (c) Sn 3d spectra of SnO₂@VAG-15 with deconvoluted components.

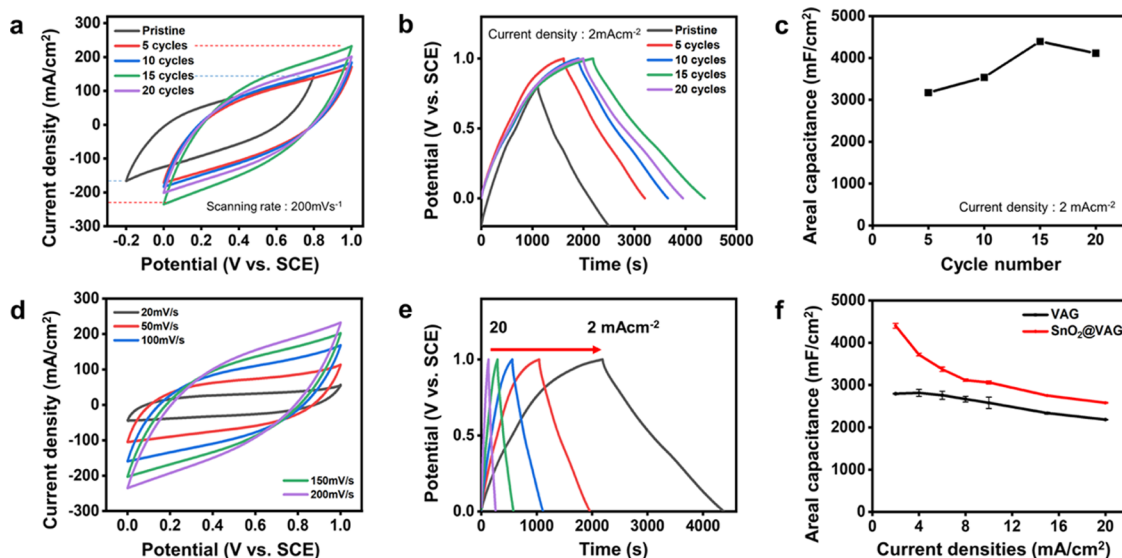


Figure 5. (a) CV curves and (b) GCD curves of VAG electrodes and SnO₂@VAG with different decorating times obtained at a scanning rate of 200 mV s⁻¹ and a current density of 2 mA cm⁻². (c) Variation of the areal capacitance of SnO₂@VAG with decorating time obtained at a current density of 2 mA cm⁻². (d) CV curves and (e) GCD curves of SnO₂@VAG-15 at different scanning rates from 20 to 200 mV s⁻¹ and current densities from 2 to 20 mA cm⁻². (f) Variation of the areal capacitance of the VAG electrode and SnO₂@VAG-15 with current densities.

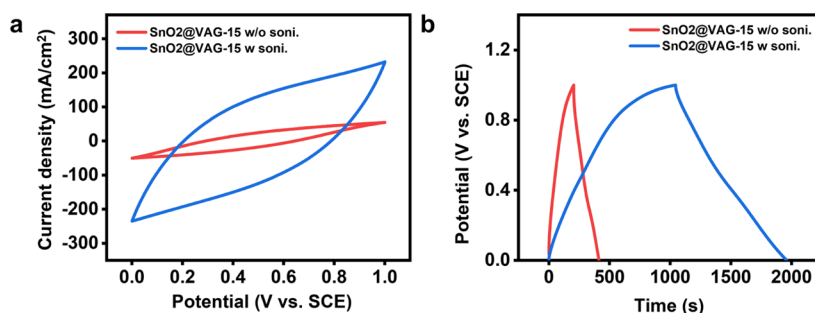


Figure 6. (a) CV curves and (b) GCD curves of SnO₂@VAG-15 with the sonication process and SnO₂@VAG-15 without the sonication process acquired at a scanning rate of 200 mV s⁻¹ and a current density of 4 mA cm⁻².

The electrochemical properties of the VAG electrode and SnO₂@VAG were evaluated by cyclic voltammetry (CV) over a scanning rate range of 20–200 mV s⁻¹ and galvanostatic charging/discharging (GCD) over potential ranges of -0.2 to 0.8 V (VAG) and 0–1 V (SnO₂@VAG). The electrochemical performance of the devices was determined using a two-electrode system with a 3 M KCl aqueous solution as the electrolyte, and the potential range was 0–1.2 V. The cyclic stability of the device was evaluated through cycle tests using GCD measurements at a current density of 20 mA cm⁻². Electrochemical impedance spectroscopy (EIS) of the device was performed at frequencies ranging from 10 mHz to 100 kHz at a potential amplitude of 5 mV.

3. RESULTS AND DISCUSSION

3.1. Characterizations of SnO₂@VAG. Figure 1 illustrates the preparation of SnO₂@VAG using the S-SCBD process. The VAG electrode was sequentially immersed in cationic and anionic precursor solutions for 30 s. When VAG was immersed in a cationic aqueous solution, the Sn⁴⁺ ions in the cationic solution adhered to the VAG surface, following eq 1.⁴⁴ The excess Sn⁴⁺ ions attached to the VAG surface were removed by rinsing with deionized water. The VAG electrode immersed in H₂O₂ aqueous solution underwent a reaction as described in eq 2, resulting in amorphous SnO₂ nanoparticles on the surface.⁴⁴ Similar to the previous step, the excess ions on the VAG surface were removed by rinsing with deionized water. Repeated cycles of the S-SCBD process were applied to the VAG electrode, and a large number of amorphous SnO₂ nanoparticles uniformly attached to the VAG surface. The SnO₂ nanoparticles on the VAG surface, which were annealed in air, became highly crystalline. In this process, the sonication process allowed the Sn precursor to reach the inner surface of the VAG. Thus, SnO₂ nanoparticle formation could occur on the entire VAG surface.

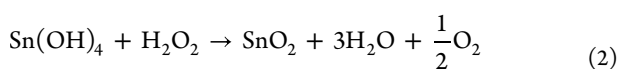
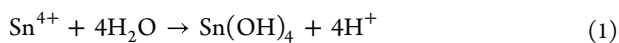


Figure 2 shows the top-view morphologies of the VAG electrode, SnO₂@VAG-15 fabricated by sequential CBD without sonication, and SnO₂@VAG-15 produced by the S-SCBD process. The VAG electrode has a structure in which each graphite layer is separated from the adjacent graphite layer and vertically aligned from the bottom (Figure 2a). The average thickness of the VAG electrode is 4.6 mm. After the sequential CBD process, a large number of SnO₂ nanoparticles appeared on the VAG surface (Figure 2b,c). However, in the

VAG electrode that had undergone SnO₂ decoration process without an ultrasonic environment, SnO₂ nanoparticles formed densely only at the edges of the graphite layers and were aggregated to block the expanded space between the graphite layers. Each separated graphite layer stuck without maintaining a distance due to the cohesion between SnO₂ nanoparticles formed at the edge. The VAG electrode, in which sonication was continuously performed during the SnO₂ decoration process, exhibits a different morphology. Nano-sized SnO₂ particles were uniformly attached along the edge of SnO₂@VAG-15 as well as on the entire surface inside the inlet and did not block the expanded space between the graphite layers (Figure 2d–f). The average amount of SnO₂ particles formed on the VAG surface was measured to be 28.64 mg/cm² and the average weight of SnO₂@VAG per area was 391.32 mg/cm². In particular, the SnO₂ nanoparticles shown in Figure 2c were smaller and highly homogeneous compared with those shown in Figure 2b. The sonication treatment may have caused a cavitation effect at the narrow inlet of the VAG, increasing the wettability of the VAG surface and reducing the surface tension of the precursor solution.^{27,28} Therefore, the precursor solution reached the surface inside the VAG, and SnO₂ nanoparticles were formed on its surface. In addition, the sonication treatment inhibited the growth of SnO₂ grains, and thus, smaller and homogeneous nanoparticles were attached onto the entire surface without nanoparticle agglomeration along the VAG edges.^{25,30} Therefore, the sonication process during SnO₂ decoration maximized the synergistic effect between graphene and SnO₂ by expanding the interfacial interaction area without reducing the entire surface area of the electrode.

Figure 2c–f and Figures S1–S3 show the top-view morphology of SnO₂@VAG during different S-SCBD cycles. Notably, with the increase in the decorating cycle number, the SnO₂ amount on the VAG surface significantly increased. The SnO₂ nanoparticles did not agglomerate in only a specific part on the surface but rather uniformly and densely attached onto the surface of SnO₂@VAG-15 (Figure 2c–f). In particular, the SnO₂ nanoparticles in SnO₂@VAG-20 were decorated so much that they completely covered the edges and planes of the surface (Figure S3). The SnO₂ nanoparticles, which completely covered the VAG surface, induced aggregation between the particles inside the VAG electrodes, reducing the distance between the graphite layers from 40.88 to 26.04 μm. This led to a reduction in the accessible surface area where ion diffusion occurred. Moreover, it decreased the ionic conductivity of the surface, thereby reducing the electrical conductivity of the entire electrode.

Figures 3 and 4 show the characterization of SnO₂@VAG-15, TEM and HRTEM observations conducted to confirm the

crystallinity of the SnO₂ nanoparticles on the electrodes, and its morphology (Figure 3a). Numerous SnO₂ nanoparticles were formed on the graphene sheets from VAG. The average size of SnO₂ on VAG was approximately 4.16 ± 0.57 nm. The interlayer spacing between the SnO₂ nanoparticles was 0.32 nm, which corresponded to the (110) plane of SnO₂.⁴⁵ To further confirm the crystallinity of SnO₂@VAG-15, an XRD analysis was performed and compared with that of the VAG electrode. Figure 3b shows the XRD patterns of VAG (black line), SnO₂@VAG-15 (red line) prepared in this study, and SnO₂ obtained in accordance with the Joint Committee on Powder Diffraction Standards (JCPDS) file no. 41-1445 (blue pattern). In the XRD pattern of VAG, two peaks located at 2θ = 26.5° and 2θ = 54.5° corresponding to the (002) and (004) planes of graphite, respectively, can be observed.⁴⁶ It is estimated that the typical diffraction pattern of graphite is dominant in the XRD pattern of VAG since the anodization process oxidizes only the thin surface layer of VAG. On the other hand, the XRD pattern of SnO₂@VAG-15 exhibits various peaks at 2θ = 26.4, 33.7, 37.8, 51.6, 54.5, and 65.5° matching with the (110), (101), (200), (211), (220), and (301) planes of SnO₂, respectively.⁴⁷ These results suggest that SnO₂ decorated on the VAG electrode has a highly crystalline SnO₂ structure.

Chemical assessments, such as EDS, FT-IR, Raman, and XPS, were conducted to better understand the chemical binding state of the SnO₂ nanoparticles on the VAG surface. SnO₂ nanoparticles formed on VAG were composed of Sn and O, and the atomic contents of tin and oxygen were 36.27 and 63.26 at. %, respectively, showing a ratio of approximately 1:1.8 in the EDS measurement (Figure S4). The Raman and FT-IR spectra of SnO₂@VAG-15 show several peaks originating from the presence of SnO₂. Figure 3c shows the Raman spectra of VAG and SnO₂@VAG-15. Two peaks appear in the Raman spectrum of SnO₂@VAG-15 at 470.6 and 608.9 cm⁻¹, in addition to the D and G bands derived from VAG. These two peaks are derived from the asymmetric and symmetric stretching vibrations of Sn–O, respectively, and are the main peaks observed for SnO₂.⁴⁸ In addition to the absorption peaks caused by VAG, three new peaks can be observed in the FTIR spectrum of SnO₂@VAG-15 (Figure 3d). The absorption peaks located at 564 and 665 cm⁻¹ could be attributed to the O–Sn–O and Sn–O stretching vibrations of SnO₂, respectively.⁴⁹ The absorption peaks simultaneously shown in the FT-IR spectra of VAG and SnO₂@VAG are attributed to the hydroxyl group (3440 cm⁻¹) and sp² carbon (1541, 1638 cm⁻¹) on the VAG surface.⁵⁰ The absorption peaks induced by C–H stretching (2849, 2918 cm⁻¹) are also observed. The peak at 1020 cm⁻¹ is attributed to C–O stretching,⁵¹ which seems to be due to the bonding of oxygen in SnO₂ and carbon on the VAG surface. These results support the finding that SnO₂ nanoparticles on VAG are composed of highly crystalline SnO₂ and suggest a favorable interfacial interaction between SnO₂ and the VAG surface.

Figure 4 shows the XPS survey spectrum and the O 1s and Sn 3d spectra of SnO₂@VAG-15. The XPS survey spectrum shows a Sn peak, and its oxygen content is approximately 62.34%, which is much higher than that of the VAG electrode (Figure 4a).²² The oxygen content in the XPS survey spectrum is not consistent with the EDS result; as X-rays can penetrate only up to a nanometer depth during the analysis process, it was measured mainly on SnO₂ and part of the VAG surface. The O 1s XPS spectrum of SnO₂@VAG-15 can be

deconvoluted into three components corresponding to the O–Sn⁴⁺, O–Sn²⁺, and C–O groups, the integrated peak intensity ratios of which are 62.01, 9.29, and 28.70%, respectively (Figure 4b). Because SnO₂ nanoparticles have a crystalline structure, the ratio of O–Sn⁴⁺ groups is high. C–O groups were observed by combining the SnO₂ and VAG surfaces by annealing. O–Sn²⁺ groups are most notable, typically observed in defective SnO₂ or SnO structures.⁵² The Sn 3d peak was deconvoluted into two peaks corresponding to Sn⁴⁺ and Sn²⁺, the integrated peak intensity ratios of which were 92.94 and 7.06%, respectively (Figure 4c). The Sn⁴⁺ peak is dominant in the Sn 3d spectrum; however, the Sn²⁺ peak also appears at a low ratio. This indicates that few defects existed inside the highly crystalline SnO₂ structure.

3.2. Electrochemical Performance of SnO₂@VAG. A three-cell test was conducted on the SnO₂-decorated VAG electrode to reveal the changes in the electrochemical characteristics with the progress of the cycles applied in the S-SCBD process. In this measurement, the potential range of the hybrid electrode was varied from 0 to 1 V, unlike that of the VAG electrode. The hybrid electrode showed stable curves in different ranges, not in the range of VAG. Figure 5a presents the CV curves of the VAG electrode and SnO₂@VAG for different S-SCBD cycles at a scanning rate of 200 mV s⁻¹. The CV curves of SnO₂@VAG exhibited a quasi-rectangular shape, similar to that of the VAG electrode. The intrinsic resistance (R_s) of SnO₂@VAG is estimated to be 0.761 Ω (Figure S5). This indicates that SnO₂@VAG has superior reversibility and low contact resistance in the electrode.^{53,54} SnO₂@VAG had a higher current density range than the VAG electrodes. In particular, the current density range of SnO₂@VAG tended to increase slightly as the number of decorating cycles increased, indicating higher charging/discharging rates for SnO₂@VAG with higher decorating cycles.

Figure 5b shows the GCD curves of the VAG electrode and SnO₂@VAG for different S-SCBD cycles at a current density of 2 mA cm⁻². The GCD curves of SnO₂@VAG exhibited a quasi-symmetric triangular shape, indicating an excellent capacitive behavior. However, the curve shape of SnO₂@VAG is slightly different from that of the VAG electrode because the SnO₂ nanoparticles on VAG act like contact resistance. The calculated R_s of SnO₂@VAG (0.761 Ω) is larger than that of the VAG electrode (0.692 Ω, Figure S6). The areal capacitance of the hybrid electrode was calculated using the discharge time and current density (Figure 5b). Figure 5c shows the areal capacitance for different S-SCBD cycle numbers acquired at a current density of 2 mA cm⁻². The areal capacitance of the composite electrode tended to increase as the number of cycles increased. However, when the number of cycles exceeded 15, the area-specific capacitance decreased slightly. The reason why SnO₂@VAG exhibited the highest areal capacitance is as follows. As shown in the SEM images, numerous SnO₂ nanoparticles cover the entire surface of SnO₂@VAG, and these nanoparticles aggregate, resulting in a narrow gap between the adjacent graphite layers (Figure S3). In addition, many SnO₂ nanoparticles accumulated in the innermost part of the VAG electrode, reducing the accessible surface area (Figure S7). The amount of SnO₂ nanoparticles on SnO₂@VAG-20 affected the resistance of the electrode, thereby reducing the areal capacitance. The EIS data and the equivalent circuit of SnO₂@VAG-15 and 20 were obtained from the Nyquist plot to determine R_s of the electrode (Figure S5). The R_s values of SnO₂@VAG-15 and -20 were estimated

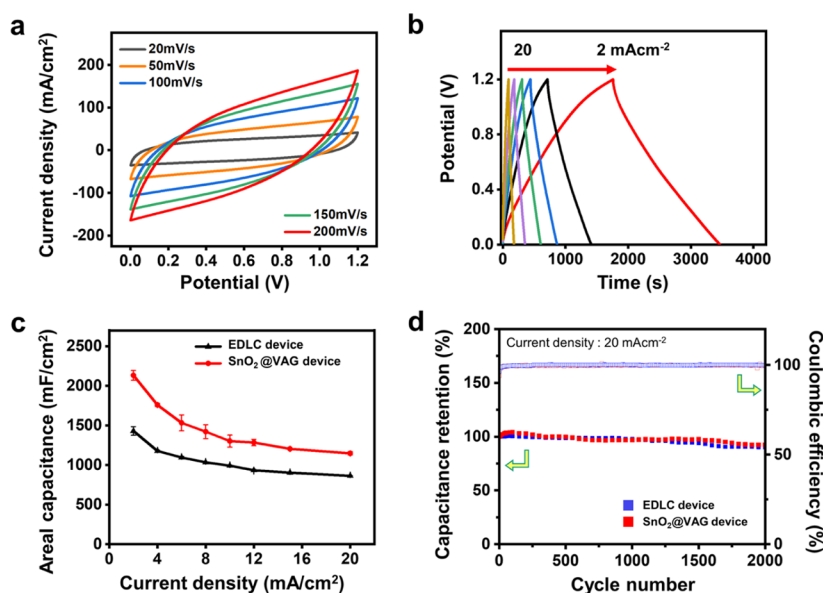


Figure 7. (a) CV curves of the supercapacitor device using SnO₂@VAG-15 at different scanning rates from 20 to 200 mV s⁻¹. (b) GCD curves of the supercapacitor device at different current densities from 2 to 20 mA cm⁻². (c) Variation of the areal capacitance of EDLC and supercapacitor devices by current densities. (d) Capacitance retention and Coulombic efficiency of EDLC and supercapacitor device after 2000 cycles.

to be 0.761 and 0.837 Ω, respectively. This indicates that the resistance of the electrode increased with the increasing amount of SnO₂ on the surface. An increased electrode resistance lowers the areal capacitance and ion transfer in the electrode.⁵⁵ Consequently, the areal capacitance of SnO₂@VAG-20 decreased owing to the reduced surface area and increased resistance.

The electrochemical characteristics of SnO₂@VAG-15 were investigated in detail. Figure 5d shows the CV curves of SnO₂@VAG-15 acquired at scanning rates ranging from 20 to 200 mV s⁻¹. The current density of the electrode with an increasing scanning rate was similar to that observed for typical EDLCs. The GCD curves of SnO₂@VAG-15 showed a quasi-symmetric triangular shape, regardless of the current density (Figure 5e). The areal capacitance of SnO₂@VAG-15 was plotted with respect to the current density using the discharging time in the GCD curves, which were compared with those of the VAG electrode (Figure 5f). SnO₂@VAG-15 showed a significantly higher area-specific capacitance than the VAG electrode at the same current density. In particular, when the current density was 2 mA cm⁻², the areal capacitance of SnO₂@VAG-15 was 4402 mF cm⁻², which was approximately 58% higher than that of the VAG electrode. The volumetric capacitance of SnO₂@VAG was 9.57 F cm⁻². The areal and volumetric capacitance values of SnO₂@VAG are much higher than those of a hybrid electrode using SnO₂.⁵⁶ The outstanding electrochemical performance of SnO₂@VAG was attributed to its morphology and the synergistic effect between graphene and SnO₂. Nano-sized SnO₂ particles on VAG exhibited excellent stability and higher ion diffusion rates to support charge transfer.⁵⁷ In addition, the SnO₂ nanoparticles attached onto the VAG surface increased the surface area of the electrode (Figure 2d,f). In particular, the contact area between SnO₂ and graphene increased significantly owing to the vertical structure, thereby enhancing the synergistic effect between the two materials.⁵⁸ Therefore, the electrochemical performance of SnO₂@VAG was significantly improved compared with that of the VAG electrode. However, the

degree of improvement in the areal capacitance of SnO₂@VAG-15 decreased with the increasing current density. At a current density of 20 mA cm⁻², the areal capacitance of SnO₂@VAG-15 was 2,580 mF cm⁻², which was approximately 11% higher than that of the VAG electrode. These results can be attributed to the insufficient ion transfer at a high current density owing to the valley structure of the electrode.

To investigate the effect of the sonication process on the electrochemical performance of SnO₂@VAG, a three-cell test was conducted on the SnO₂@VAG-15 synthesized with sonication (SnO₂@VAG-15 w/soni) and without sonication (SnO₂@VAG-15 w/o soni) during the S-SCBD process (Figure 6). Figure 6a presents the CV curves of the SnO₂@VAG-15 synthesized with sonication and without sonication during the S-SCBD process at a scanning rate of 200 mV s⁻¹. SnO₂@VAG-15 w/o soni shows a current density range from -50.36 to 54.68 mA/cm², which is much lower than that of the SnO₂@VAG-15 w/soni. The discharging time of the SnO₂@VAG-15 w/o soni is lower than that of the SnO₂@VAG-15 w/soni, resulting in a poor areal capacitance of 830.72 mF/cm² (Figure 6b). The difference in electrochemical performance according to the presence of the sonication process is attributed to the agglomeration of SnO₂ nanoparticles at the edges of the VAG electrode. In the SnO₂@VAG-15 w/o soni, the SnO₂ nanoparticles densely formed at the edge of the VAG are aggregated with the other SnO₂ nanoparticles formed in the adjacent graphite layer, thereby significantly reducing the gap between the adjacent graphite layers (Figure 2b). As a result, the electrolyte ion cannot penetrate smoothly into the surface inside the VAG inlet, reducing practical SSA. The decrease in SSA hinders the areal capacitance of the SnO₂@VAG-15 w/o soni. These results suggest that the sonication process during the sequential CBD method is one of the decisive factors in improving the areal capacitance of SnO₂@VAG.

3.3. Electrochemical Performance of the Supercapacitor Device. A supercapacitor device was manufactured using two pieces of SnO₂@VAG-15 (Figure S8), and the

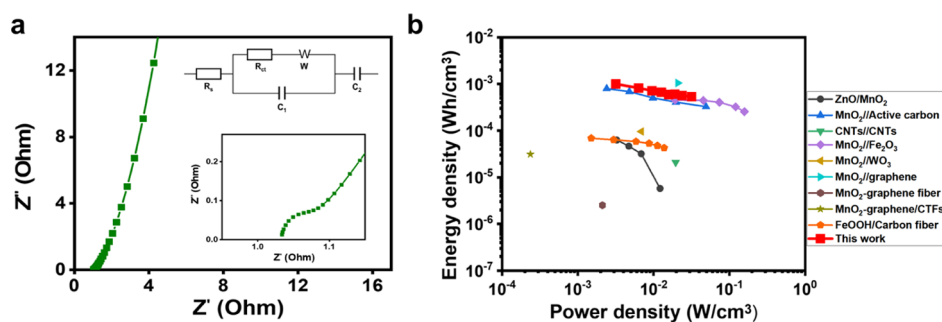


Figure 8. (a) Nyquist plot and electrical equivalent circuit (inset) of the supercapacitor devices. (b) Energy and power density comparison of the supercapacitor device using SnO_2 @VAG-15 and other hybrid electrodes.

electrochemical characteristics of the device were evaluated. An EDLC was fabricated using the same process and material. Figure 7a shows the CV curves of the supercapacitor device acquired at various scanning rates. The CV curve of the supercapacitor has a quasi-rectangular shape, similar to that of the three-electrode test system. Furthermore, the CV curve of the supercapacitor exhibited a much higher current density than that of the EDLC (Figure S9). The current density of the supercapacitor ranged from -164 to 187 mA cm^{-2} , whereas that of the EDLC ranged from -84 to 97 mA cm^{-2} . Figure 7b shows the GCD curves of the supercapacitor acquired at various current densities. The GCD curves of the supercapacitor had a quasi-symmetric triangular shape, indicating a smooth charging and discharging process. The areal capacitances of the supercapacitor and EDLC based on the current density were calculated and plotted (Figure 7c). The supercapacitor exhibited a higher areal capacitance than the EDLC at all current densities. The areal capacitance of the supercapacitor at a current density of 2 mA cm^{-2} was 2132 mF cm^{-2} , which was approximately 49% higher than that of the EDLC. These results suggest that the supercapacitor exhibited excellent ion-transfer rates and areal capacitance. The areal capacitance retention and Coulombic efficiency of the hybrid device were measured to determine the cyclic stability of the device after long-term use (Figure 7d). The capacitance retention of the supercapacitor was calculated by dividing the areal capacitance at a specific cycle with that obtained at the first cycles, and the Coulombic efficiency was determined by the ratio of the discharging capacitance to the charging capacitance.⁵⁹ The supercapacitor device exhibited a capacitance retention of 90% after 2000 cycles of repeated charge/discharge processes; this value was similar to that of the EDLC. Moreover, the Coulombic efficiency of the supercapacitor was maintained at approximately 100% after 2000 cycles, indicating a smooth charging/discharging process. These results indicate the outstanding cyclic stability of the supercapacitor. The interface interaction between graphene and SnO_2 in a large contact area supplements the poor cycle stability of the SnO_2 nanoparticles, resulting in stable capacitance retention even after long cycles.⁶⁰

The equivalent circuit of the supercapacitor was drawn using a fitted Nyquist plot obtained from the EIS data, and the resistance values were calculated using the equivalent circuit (Figure 8a). In the equivalent circuit, the R_s and R_{ct} values of the supercapacitor were estimated to be 1.036 and 0.089Ω , respectively, which are low. The low resistance of the supercapacitor can be attributed to the superior interfacial interaction between SnO_2 and graphene.⁵⁴

The energy and power densities of the fabricated supercapacitor were calculated and compared with those of the devices with other hybrid electrodes (Figure 8b). The fabricated supercapacitor shows the superior power densities of 3.17 – 31.74 mW cm^{-3} and energy densities of 0.53 – $0.93 \text{ mW h cm}^{-3}$. SnO_2 @VAG has a higher energy density than MO/graphene electrodes.⁶¹ The power densities of SnO_2 @VAG were also more favorable than those of the other devices. This is because of the synergistic effect between graphene and SnO_2 , and the large surface area of the hybrid electrode. These results suggest that the fabricated supercapacitor using SnO_2 @VAG demonstrates a superior electrochemical performance and outstanding cyclic stability when compared with other supercapacitor devices. Therefore, the preparation of the hybrid electrodes using the ultrasonication-assisted method can greatly improve the performance of the supercapacitor.

4. CONCLUSIONS

In summary, we developed a facile method for fabricating hybrid electrodes with excellent areal capacitance and cyclic stability and verified its applicability. Hybrid electrodes uniformly decorated with SnO_2 nanoparticles on a VAG surface were prepared using the S-SCBD method. The sonication treatment applied during the MO decoration process allowed the precursor solution to reach the interior regions of the surface owing to the cavitation effect. Furthermore, it promoted MO nucleation on the entire VAG surface. Thus, numerous small and homogeneous SnO_2 nanoparticles were uniformly attached onto the entire surface of the VAG electrode after S-SCBD. With the increase in the number of S-SCBD cycles, the VAG surface saw more SnO_2 nanoparticles. SnO_2 @VAG exhibited an outstanding areal capacitance (4.40 F cm^{-2}), up to 58% higher than that of VAG electrodes. Furthermore, the areal capacitance of SnO_2 @VAG is higher than that of SnO_2 @VAG without the sonication process by a factor of 5.30. The supercapacitor with SnO_2 @VAG showed an excellent areal capacitance (2.13 F cm^{-2}) and a cyclic stability of 90% after 2000 cycles. SnO_2 @VAG was produced through a single process using a few nonharmful chemicals, and the sonication process improved the areal capacitance of the VAG-based hybrid electrode. Our approach is expected to be highly useful in the energy-storage industry, which requires an eco-friendly system.

■ ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acsomega.2c07075>.

FE-SEM images of the top-view morphology of SnO₂@VAG-5, SnO₂@VAG-10, and SnO₂@VAG-20; EDS spectrum of SnO₂@VAG-15 with its atomic percent; Nyquist plot of SnO₂@VAG-15 and -20; top-view and side-view morphologies of SnO₂@VAG-15 and -20; Nyquist plot of the VAG electrodes; architecture of the symmetric supercapacitor using two pieces of SnO₂@VAG-15; and CV curves of the EDLC and supercapacitor device acquired at 200 mV s⁻¹ (PDF)

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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Notes

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ABBREVIATIONS

VAG, vertically aligned graphene; SnO₂, tin oxide; SnO₂@VAG, SnO₂ nanoparticle-decorated VAG electrodes; S-SCBD, sonication-assisted sequential chemical bath deposition; EDLCs, electric double-layer capacitors; SSA, specific surface area; MOs, metal oxides; CBD, chemical bath deposition; GF, graphite foil; FE-SEM, field-emission scanning electron microscopy; HRTEM, high-resolution transmission electron microscopy; XPS, X-ray photoelectron spectroscopy; CV, cyclic voltammetry; GCD, galvanostatic charging/discharging; EIS, electrochemical impedance spectroscopy; GO, graphene oxide; SCE, standard calomel electrode

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