

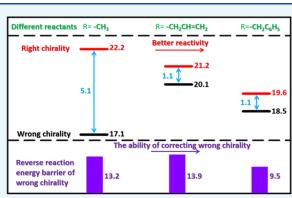
http://pubs.acs.org/journal/acsodf

Unraveling the Key Role of the Benzyl Group in the Synthesis of CL-20 Precursor HBIW

Fangjian Shang, Runze Liu, Meiheng Lv, Yinhua Ma, Jianyong Liu,* Panwang Zhou,* Chaoyang Zhang, and Ke-li Han*

Cite This: ACS	Omega 2022, 7, 21912–21924	Read Online	
ACCESS	III Metrics & More	E Article Recommendations	Supporting Information

ABSTRACT: As one of the most important energetic material molecules, hexanitrohexaazaisowurtzitane (CL-20) can only be synthesized using an amine with a benzyl group. Moreover, the reaction mechanism remains unexplored and the special role of the benzyl group has not been revealed. To address these issues, we perform an extensive theoretical study to investigate the synthesis mechanism of CL-20 precursor HBIW by employing density functional theory. Our calculated results demonstrate that the benzyl group can reduce the energy of the intermediate and the energy barrier of the rate-determining step due to the $\pi-\pi$ stack interaction between two benzene rings of the benzyl group. For the first time, we revealed that the reactions can produce 16 intermediates with different chiralities during the formation of the first two side five-membered rings and only two of which can further form the bottom six-



membered ring and finally obtain the product HBIW. The steric hindrance effect of the benzyl group leads to the formation of a higher-energy intermediate first, thereby providing an opportunity to correct the wrong chirality. All of these factors make the diimine with the benzyl group the most suitable reactant for the synthesis of CL-20.

INTRODUCTION

So far, hexanitrohexaazaisowurtzitane (CL-20) is the bestperformance energetic material that can be industrially produced. Although the acid catalysis conditions,^{1,2} solvent conditions,³ choice of raw materials,^{4–7} nitration steps,^{8–11} and production processes^{12,13} have been improved recently, the main synthetic strategy of CL-20 remains unchanged in the past 30 years.

In 1990, Nielsen et al. reported the synthetic strategy of CL-20.¹⁴ As shown in Figure 1, the synthetic strategy of CL-20 includes three steps: a cage structure HBIW is formed by benzylamine with glyoxal, then HBIW is debenzylated, and finally the product CL-20 is formed by nitration. The nitration reaction is almost a necessary reaction step for all energetic materials. However, the benzene ring of HBIW is directly attacked by the nitration reagent, and the nitration reaction site is affected by the presence of the benzyl group.^{15,16} Therefore, to not affect the subsequent nitration reaction, CL-20 needs to be debenzylated, but the yield is low in this step, and the expensive heavy metal Pd is used, which greatly affects the synthetic cost of CL-20.

To solve the problem of debenzylation, it can be carried out from two aspects. On the one hand, the debenzylation process can be optimized and more suitable catalysts can be found. The current debenzylation reactions mainly include hydrogenolysis debenzylation reaction (Pearlman's catalyst),^{17–19} oxidative debenzylation reaction, $^{20-22}$ nitrosolysis debenzylation reaction, $^{23-25}$ chloroformate debenzylation reaction, 26 and other debenzylation methods 27,28 among which the Pearlman's catalyst is still considered the most commonly used method for debenzylation. Therefore, it remains a great challenge to find a suitable method to optimize the debenzylation process.

On the other hand, reactants other than benzylamine analogues can be used to directly synthesize CL-20,²⁹ so that the debenzylation step can be skipped, which is beneficial to improve the reaction efficiency and reduce the reaction cost. After many studies, in addition to the use of benzylamine analogues, allylamine and propargylamine can also be used as reactants to form the cage structure,^{30,31} but the yield is not satisfactory. If the benzyl group is not involved during the reaction, the second step of debenzylation is not required. Therefore, it is necessary to theoretically explore the particularity of the benzyl group during the synthesis process

 Received:
 April 7, 2022

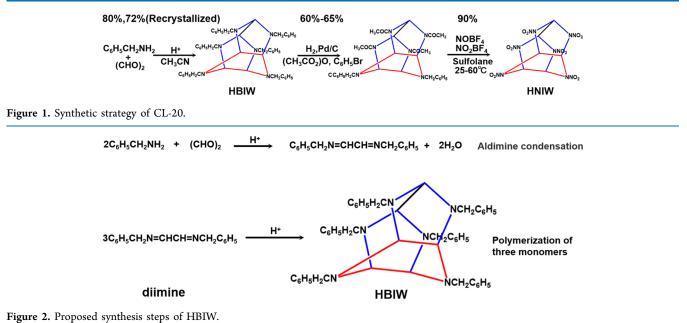
 Accepted:
 June 2, 2022

 Published:
 June 14, 2022





© 2022 The Authors. Published by American Chemical Society



and compare it with other groups to find a more suitable reaction method or reactive group.

As shown in Figure 2, the HBIW formation reaction by benzylamine with glyoxal includes two steps: diimine is formed by aldehyde amine condensation, and three diimine monomers are polymerized into a cage structure. Aldehyde amine condensation can also occurs when amines other than benzylamine are used, and the corresponding diimine substances can be extracted and distinguished by X-ray diffraction (XRD).¹⁴ The cage structure can be successfully synthesized by N,N'-dibenzyl-1,2-ethylenediimine, but most of the diimine separated from other amines and glyoxal are stable substances.¹⁴ Therefore, the formation of the cage structure is affected by the polymerization process of diimines. Pang et al. have calculated the reaction path of HBIW.³² However, due to the large number of atoms in the molecule and the great flexibility of the benzyl group, the ONIOM (M062X/ DGDZVP: PM6) method is used to simplify the benzyl group, and it is difficult to study the particularity of the benzyl group. In this study, the density functional theory (DFT) method is used to study the cage formation path of N_iN' dimethyl-1,2-ethylenediimine, N,N'-diallyl-1,2-ethylenediimine, and N,N'-dibenzyl-1,2-ethylenediimide; then, the energy barriers of the rate-determining step were compared, and the effect of chirality on the synthesis of HBIW is discovered for the first time.

COMPUTATIONAL DETAILS

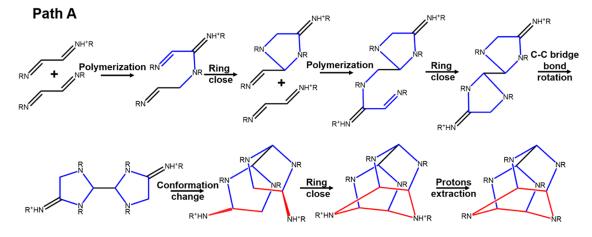
All geometry optimizations were performed at the density functional theory (DFT) level using the hybrid B3LYP functional^{33–35} with the basis set 6-31G(d).³⁶ Grimmie's D3 dispersion correction³⁷ was employed in the calculations to appropriately evaluate the intermolecular interactions. The nature of the optimized stationary points was characterized by frequency calculations at the same level of theory, with all reactant, intermediate, and product configurations having no imaginary frequency, and all transition states (TSs) having one imaginary mode. Thermal corrections to the electronic energies of the optimized geometries were estimated at an experimental temperature of 298 K and 1 atm from the

frequency calculations. The intrinsic reaction coordinate (IRC)³⁸ calculations from first-order saddle points were performed to locate the local minima for the reaction pathways, which are denoted by solid lines in the energy profile. Solvent effects were implicitly taken into account by means of the solvation model based on the density (SMD) method.³⁹ To obtain more accurate electronic energies as well as reaction barrier heights, we further carried out single-point calculations based on the optimized geometries using the B3LYP functional with larger basis sets 6-311+g(2d,p).⁴⁰ All DFT calculations were performed using Gaussian 16 program.41 The molclus program42 combined with the extended tight-binding (xTB) method^{43,44} is used in the conformation search of the intermediate structure of the corresponding N,N'-dibenzyl-1,2-ethanediimine in the subsequent reaction. First, 800 initial structures were generated by turning the angle of the benzyl group based on the gentor module in the molclus program.⁴² Then, the single-point energies were calculated and sorted by the low-precision GFNxTB method, and the 10 structures with the lowest energy were obtained. Finally, these structures are calculated using high-precision quantum chemical methods to obtain the lowest-energy conformation. To study weak interactions, reduced density gradient (RDG) analysis is conducted based on Multiwfn software.45

RESULTS AND DISCUSSION

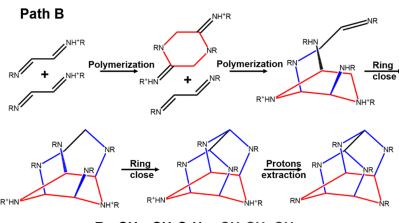
Proposed Synthesis Mechanism of HBIW. All of the reactions are carried out under acidic conditions. Our calculation results reveal that the terminal N atom of diimine is easily combined with H⁺. The first reaction is the polymerization between diimine and protonated diimine. By scanning the energy profiles of this polymerization reaction at different binding sites, we found that the N of diimine is easily combined with the C of protonated diimine, and the above reaction site remains unchanged when the functional group of diimine is changed (more calculation details are shown in part 1 of the Supporting Information).

The HBIW cage structure is composed of two side fivemembered rings and one bottom six-membered ring. The



R=-CH₃,-CH₂C₆H₅, -CH₂CH=CH₂

Figure 3. Proposed synthesis path A of HBIW.



R=-CH₃,-CH₂C₆H₅, -CH₂CH=CH₂

Figure 4. Proposed synthesis path B of HBIW.

construction of the cage is affected by the ring formation pathway. As shown in path A in Figure 3, a cage formation method is that two side five-membered rings are formed first, then a bottom six-membered ring is formed. The first side fivemembered ring is formed by the diimine with the first protonated diimine, and the second side five-membered ring is formed by the dimer with the second protonated diimine. Subsequently, the bottom six-membered ring is formed by first rotating the C-C bridge bond and then closing the ring. As shown in path B in Figure 4, another cage formation method is that a bottom six-membered ring is formed first, then two side five-membered rings are formed. The first bottom sixmembered ring is formed by two protonated diimines, then the dimer is attacked from above by the diimine, forming two side five-membered rings. The cage formation in path B in Figure 4 has been verified to be unable to react due to the high reaction energy barrier (more calculation details are shown in part 2 of the Supporting Information).

Reaction Pathway of the Cage Structure. Owing to a large number of atoms in the system and the great flexibility in the benzyl group, directly investigating the cage formation of N,N'-dibenzyl-,1,2-ethylenediimide remains a great challenge. Therefore, the cage formation reaction of N,N'-dimethyl-1,2-ethylenediimine is first studied to determine the rate-

determining step, and then the special effect of the benzyl group is revealed through comparisons.

In Figure 5A, we show the energy profiles of the formation of the first side five-membered ring by N,N'-dimethyl-1,2ethylenediimide with protonated N,N'-dimethyl-1,2-ethylenedimine. First, N₁ of N,N'-dimethyl-1,2-ethylenediimide attacks C₇ of protonated N,N'-dimethyl-1,2-ethylenediimide attacks and leads to the formation of the intermediate IM1. To connect N₅ to C₂, IM1 first crosses a transition state TS2 with the energy barrier of 1.5 kcal/mol by rotating the dihedral angle N₅-C₆-C₇-N₁ to generate intermediate IM2. N₅ and C₂ are then combined via a transition state TS3 with the energy barrier of 7.0 kcal/mol and then leads to the formation of the intermediate IM3. IM3 is a relatively stable intermediate, and the first five-membered ring N₁C₂N₅C₆C₇ in the cage structure is formed.

In Figure 5 B, we show the energy profiles of the formation of the second side five-membered ring by IM3 with protonated N,N'-dimethyl-1,2-ethylenediimine in which the energy of IM3 was set to be zero. First, N₄ of IM3 attacks C₁₁ of protonated N,N'-dimethyl-1,2-ethylenediimine via the transition state TS4 with the energy barrier of 15.0 kcal/mol and leads to the formation of the intermediate IM4. Next, N₉ and C₃ of IM4 are bonded to close the ring via a transition state TS5 with the

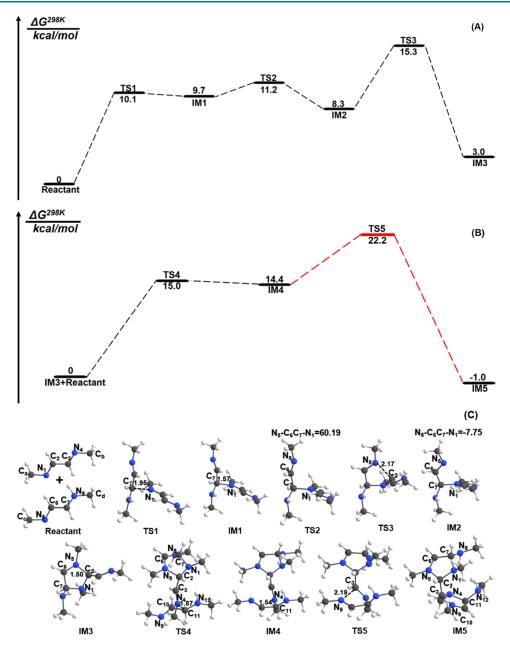


Figure 5. (A) Gibbs free energy profile for the first side five-membered ring formation reaction of N_N '-dimethyl-1,2-ethanediimine with protonated N_N '-dimethyl-1,2-ethylenediimine. (B) Gibbs free energy profile for the second side five-membered ring formation reaction of IM3 with protonated N_N '-dimethyl-1,2-ethylenediimine. (C) Molecular structures in the reaction pathways.

energy barrier of 7.8 kcal/mol, leading to the formation of the intermediate IM5. IM5 is a relatively stable intermediate in which the second five-membered ring $N_4C_3N_9C_{10}C_{11}$ in the cage structure is formed. Since there are a large number of conformational transition reactions in the subsequent reaction steps after IM5 and the energy surface is relatively smooth, we thereby show the computed energy profiles of the subsequent reactions in Figures S3–S5, as well as a detailed discussion on these reactions. It can be seen that the formation process of the cage structure from three diimine monomers mainly includes three steps: formation of two side five-membered rings by polymerization of three diimine monomers, formation of the bottom six-membered ring by conformational transformation, and the proton extraction process.

The rate-determining step of the overall reaction is the formation of the second side five-membered ring, which is the

reaction path from IM4 to IM5. Due to the reaction of freemotion monomers into multimers being an obvious entropy reduction process, it is also predictable that the transition state TS5 possesses the highest energy barrier in the overall reaction process. Therefore, it is necessary to compare the energy of TS5 of different dimines to reveal the substitute effects. In the following, the reaction pathways of N,N'-diallyl-1,2-ethylenediimine and N,N'-dibenzyl-1,2-ethylenediimide are described.

In Figures 6 and 7, we show the energy profiles of the formations of the first and second side five-membered rings by N,N-diallyl-1,2-ethylenediimine and N,N'-dibenzyl-1,2-ethylenediimine, respectively. Combining Figures 5–7, we can see that the substituents do not affect the reaction paths of the formation of the first five-membered ring. However, both the allyl and benzyl groups can reduce the energy barrier of the

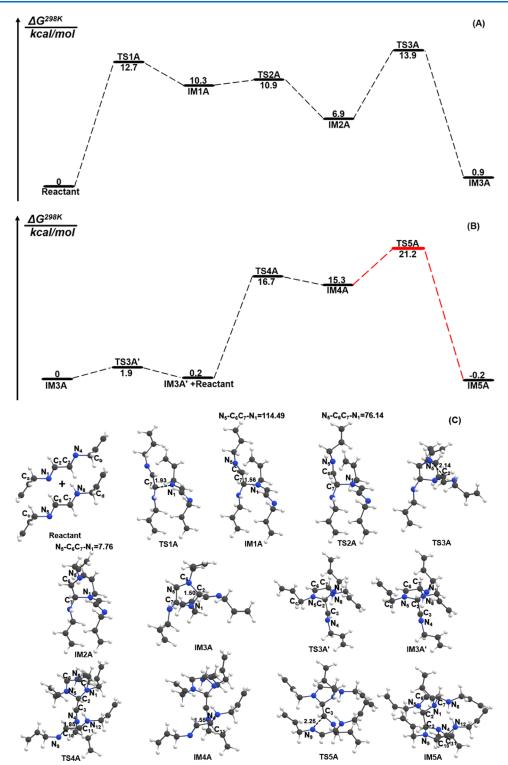


Figure 6. (A) Gibbs free energy profile for the first side five-membered ring formation reaction of N,N'-diallyl-1,2-ethanediimine with protonated N,N'-diallyl-1,2-ethanediimine. (B) Gibbs free energy profile for the second side five-membered ring formation reaction of IM3A with protonated N,N'-diallyl-1,2-ethanediimine. (C) Molecular structures in the reaction pathways.

overall reaction of this process. For the formation of the second five-membered ring, IM3A and IM3B need to rotate the ally and benzyl groups to facilitate the subsequent reactions, respectively. The energy barriers of these rotation processes are less than 2 kcal/mol (see Figures 6B and 7B). Importantly, from the methyl to allyl to benzyl groups, the energy barriers of the formation of the second five-membered

ring decrease from 22.2 to 21.2 to 19.6 kcal/mol, respectively. Experimentally, one could not obtain the HBIW using N,N'-dimethyl-1,2-ethylenediimine as a reactant. When N,N'-diallyl-1,2-ethanediimine was used as a reactant, the yield was too low to be used in practice.⁴⁶ The yield can reach ~20% when N,N'-dibenzyl-1,2-ethanediimine was used as a reactant, and this is currently the only method that can be used to synthesize CL-

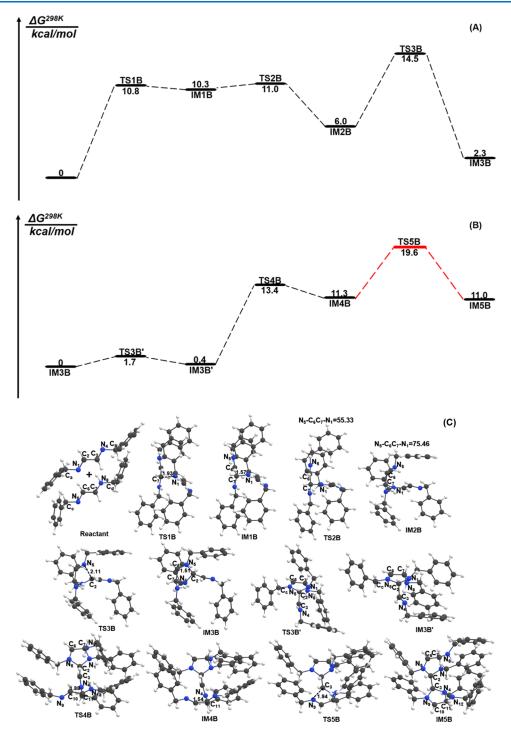


Figure 7. (A) Gibbs free energy profile for the first side five-membered ring formation reaction of N_rN' -dibenzyl-1,2-ethanediimine with protonated N_rN' -dibenzyl-1,2-ethanediimine. (B) Gibbs free energy profile for the second side five-membered ring formation reaction of IM3B with protonated N_rN' -dibenzyl-1,2-ethanediimine. (C) Molecular structures in the reaction pathways.

20. Our calculated results demonstrated that the yield increased gradually with the decrease of the rate-determining step energy barriers, which is consistent with the experimental expectation. Therefore, the lower rate-determining step energy barrier of N,N'-dibenzyl-1,2-ethanediimine is one of the key factors for the synthesis of the cage structure HBIW. However, the difference between the computed energy barriers is only ~1 kcal/mol, which is not large enough to explain the significant difference in the experimentally observed yield.

There should be other factors that still affect the reaction mechanism.

We noticed that for N,N'-dimethyl-1,2-ethylenediimine and N,N'-diallyl-1,2-ethanediimine, the energies of IM4 and IM4A are only lower than those of TS4 and TS4A, approximately 0.6 and 1.4 kcal/mol, respectively. These results demonstrated that IM4 and IM4A are unstable and can be easily returned to IM3 and IM3A, respectively, thereby impeding the subsequent reactions. For N,N'-dibenzyl-1,2-ethylenediimine, the energy of IM4B is lower than that of TS4B 2.1 kcal/mol, indicating

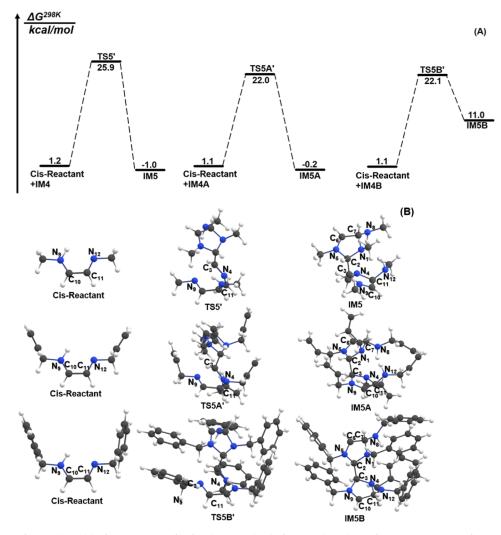


Figure 8. (A) From left to right, Gibbs free energy profile for the second side five-membered ring formation reaction of IM3 with protonated cis-N,N'-dimethyl-1,2-ethanediimine, cis-N,N'-diallyl-1,2-ethanediimine, and cis-N,N'-dibenzyl-1,2-ethanediimine. (B) Molecular structures in the reaction pathways.

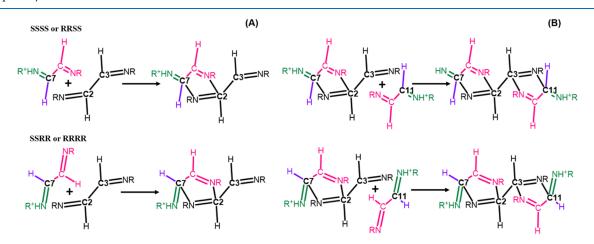


Figure 9. (A) Comparison of the attack direction of diimine during the formation of the first five-membered ring. (B) Comparison of the attack direction of diimine during the formation of the second five-membered ring.

that IM4B is more stable than IM4 and IM4A and can facilitate the subsequent reactions. The RDG analysis reveals that the stabilization of IM4B results from strong $\pi-\pi$ stacking interaction between two benzene rings of benzyl groups (see Figure S6 and related discussion in the Supporting Information). Therefore, the other major role of benzyl is to lower the energy of IM4B, obtaining more stable reaction intermediates.

Reaction Pathway of the Cage Structure via the Cis-Reactant. Although trans-ethylenediamine is the most stable

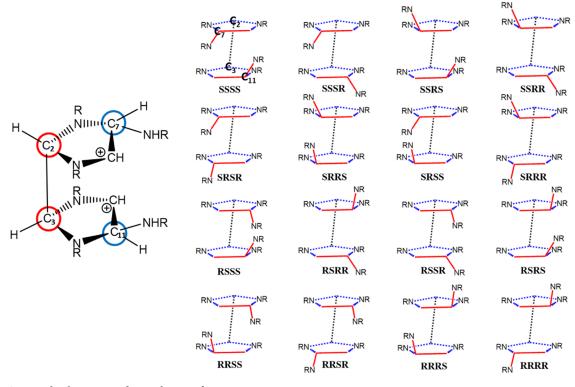


Figure 10. Sixteen chiral structures during the cage formation process.

monomer, the energy of cis monomer is only about 1 kcal/mol higher than that of the trans monomer. Therefore, a small fraction of the cis-ethylenediamine monomer may also exist in the solution and participate in the reaction. Since the ratedetermining step is the reaction to generate the second fivemembered ring intermediate IM5, the energy barrier of this step has also been computed. As shown in Figure 8, the reaction of the cis-reactant with intermediate IM3 is a synergistic step, and the energy barriers (TS5', TS5A', TS5B') are higher than those of the reactions of the transreactant with intermediate IM3. The reactions involving such cis-monomers may also contribute to the overall reactions but only in a limited way.

Failure in Cage Formation Due to the Chiral Issue of Intermediate. Although the benzyl group can reduce the energy barrier of the rate-determining step, the reduced energy barrier is small and ~2.6 kcal/mol when compared with that of the methyl group, which could not explain why no products can be obtained using N,N'-dimethyl-1,2-ethylenediimide. Moreover, it remains unexplored why the yield cannot be increased by increasing the temperature.¹² Therefore, there should be other factors affecting the reaction yield that have not been revealed.

In Figure 9A, during the formation of the first side fivemembered ring, since the protonated diimine has a planar structure, the protonated diimine can be flipped 180° , and C_7 attacks the N on the other diimine from different directions, resulting in different chiralities of C_7 . Similarly, in Figure 9B, the involvement of the third diimine during the formation of the second side five-membered ring can also make C_{11} possess different chiralities. Finally, when the second side fivemembered ring was formed, four atoms (C_2 , C_3 , C_7 , and C_{11}) of the formed intermediate may possess different chiralities. C_2 and C_3 atoms are the bridge C atoms connecting the two side five-membered rings, whereas C_7 and C_{11} atoms are the ring C atoms on the side five-membered ring. Whether the amino group -NR is on the same side or on the different side is mainly affected by the chiralities of C₂ and C₃. Whether the amino group -NR is inside or outside the two fivemembered rings is mainly affected by the chirality of C7 and C_{11} . Depending on the chirality of these four atoms, 16 possible intermediates can be obtained, as shown in Figure 10. If we do not consider the differences between the two fivemembered rings, there are only eight different structures, i.e., SSSS and RRSS are the same structure. Importantly, the formation of the bottom six-membered ring is affected by the chirality of these four atoms. Only when the chirality of C_2 , C_3 , C_{7} , and C_{11} conforms to SSSS or RRSS type, the bottom sixmembered ring can be formed. Since the direction of attack is nonselective, it is impossible to avoid the generation of the wrong chiral structure. Figure 10 reveals that, for the intermediate with SSRR or RRRR chirality, the hydrogens are located between the two five-membered rings, and the amine groups -NR are located above and below the fivemembered ring. Therefore, the process of generating these two intermediates is likely to encounter minimal steric hindrance effects and possesses the lowest-energy barrier, which can be used as a typical representative for the wrong reaction path.

To unveil the effect of the formation of wrong chiral intermediates, the reaction path of the formation of the intermediate with SSRR chirality was taken as an example. In Figure 11A, we show the energy profile of the formation of the first side five-membered ring by N,N'-dimethyl-1,2-ethyl-enediimide with protonated N,N'-dimethyl-1,2-ethylenediimine. Comparing Figure 11A with Figure 5A, we can find that the formation of the first side five-membered ring with right chirality needs three elementary reaction steps, whereas the formation process with wrong chirality only needs two elementary reaction steps and possesses a lower energy barrier. The overall energy barrier of the formation of the second side

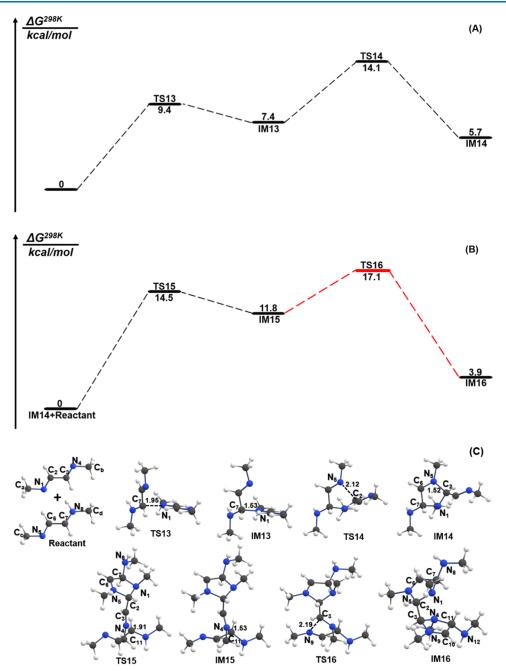


Figure 11. (A) Gibbs free energy profile for the first side five-membered ring formation reaction of N_N '-dimethyl-1,2-ethanediimine with protonated N_N '-dimethyl-1,2-ethanediimine (the chiral type is SSRR). (B) Gibbs free energy profile for the second side five-membered ring formation reaction of IM14 with protonated N_N '-dimethyl-1,2-ethanediimine (the chiral type is SSRR). (C) Molecular structures in the reaction pathways.

five-membered ring with wrong SSRR chirality is 17.1 kcal/mol and lower than that with right chirality ~5.1 kcal/mol, as shown in Figures 5B and 11B. These results demonstrate that the reactions prefer to form intermediates with wrong chirality and prevent further formation of the bottom six-membered ring when N,N'-dimethyl-1,2-ethylenediimide was used as the reactant. This should also be the major reason why no product can be obtained using N,N'-dimethyl-1,2-ethylenediimide as the reactant.

Since the reaction paths of different diimines are similar, only the reaction paths near the rate-determining step are described in the following. In Figure 12, we show the energy profiles of the formation of the second side five-membered ring with the chiral type of SSRR by IM14A with protonated N,N'diallyl-1,2-ethylenediimine and IM14B with protonated N,N'dibenzyl-1,2-ethylenediimine, respectively. Comparing with the formation processes with right chirality, we found that the overall energy barriers of the formation of the second side fivemembered ring with wrong chirality reduced by ~1.1 kcal/mol for both N,N'-diallyl-1,2-ethylenediimine and N,N'-dibenzyl-1,2-ethylenediimine. The small difference between the energy barriers of reactions with right and wrong chiralities indicates that both the intermediates with right and wrong chiralities can be formed simultaneously.

Conformation Transformation of Intermediates. Comparing Figures 5–7 and Figures 11 and 12, we can find

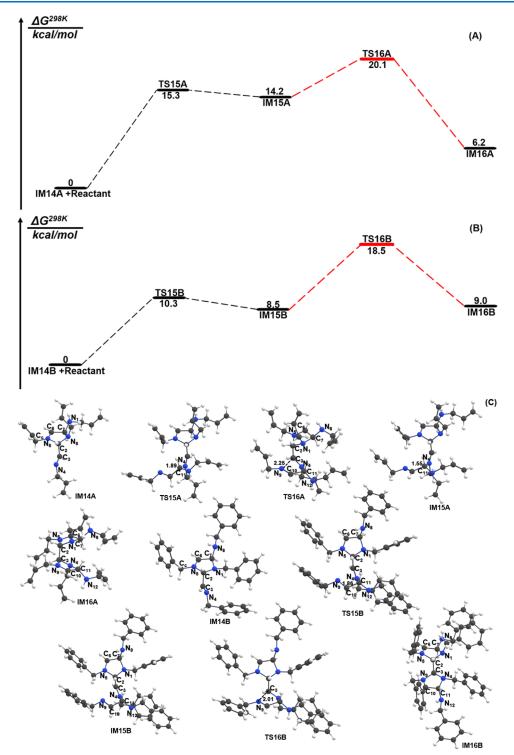


Figure 12. (A) Gibbs free energy profile for the second side five-membered ring formation reaction of IM14A with protonated N_N '-diallyl-1,2ethanediimine (the chiral type is SSRR). (B) Gibbs free energy profile for the second side five-membered ring formation reaction of IM14B with protonated N_N '-dibenzyl-1,2-ethanediimine (the chiral type is SSRR). (C) Molecular structures in the reaction pathways.

that the reaction paths of different reactants are similar. However, there is an important difference in conformation of the formed intermediate with the second side five-membered ring. Intermediates IM5B and IM16B generated by N,N'dibenzyl-1,2-ethanediimine possessed relatively high energy due to the steric hindrance caused by the large volume of the benzyl group, which will convert to other conformations with lower energy. By performing the conformation search of IM5B with molclus program⁴² combined with the xtb method,⁴³ we found that the conformation IB5B' (see Figure S7) possesses the lowest energy. The computed energy profiles along the constructed linearly interpolated internal coordinate (LIIC) pathways between IM5B and IM5B' (see Figure S7) reveal that the energy barrier of conformation changes from IB5B to IM5B' is not larger than 8.5 kcal/mol. IM5B' is the required structure for the next step to form the bottom six-membered

ring, whereas it is impossible to form the bottom six-membered ring directly from IM5B. For N,N'-dimethyl-1,2-ethanediimine and N,N'-diallyl-1,2-ethanediimine, the formed IM5, IM5A, IM16, and IM16A possess a similar conformation to that of IM5B'. IM5 and IM16 can be used to proceed directly to the subsequent reaction without conformational transformation. Therefore, owing to the steric hindrance of the benzyl group of N,N'-dibenzyl-1,2-ethanediimine, a high-energy intermediate conformation is always formed first in the reaction. This highenergy conformation can be gradually converted into lowenergy conformations through the rotation of the benzyl group or side five-membered ring (more calculation details are shown in the Supporting Information part 5). Since the conformation transformation does not happen easily, high-energy conformation has a certain lifetime. In the path of wrong chirality of N,N'-dibenzyl-1,2-ethanediimine (see Figure 12B), only 9.5 kcal/mol is needed during the reverse reaction from IM16B to IM15B, which contributes to the decomposition of the wrong chiral structure. Compared with other diimines, the reverse reaction energy barrier is lower. The reactant produced by the decomposition of the wrong chiral structure can participate in the reaction again, possibly following the right reaction path and forming the intermediate with the right chirality. Compared with other groups, intermediates with benzyl groups are more capable of correcting wrong chiral structures.

CONCLUSIONS

In summary, the synthesis mechanism of CL-20 precursor HBIW using diimine with three different functional groups has been investigated with the DFT method, and the particularity of the benzyl group in the cage formation reaction has been revealed. First, owing to the $\pi - \pi$ stacking interaction between two benzene rings of benzyl groups, intermediate IM4B produced by N,N'-dibenzyl-1,2-ethanediimine possesses lower energy and can facilitate the subsequent reaction to form the second side five-membered ring. Second, comparing the diimine with methyl and allyl groups, the diimine with benzyl group possesses the lowest-energy barrier in the ratedetermining step. Therefore, the cage structure of HBIW is easier to be generated by N,N'-dibenzyl-1,2-ethanediimine at room temperature. Third, depending on the attack direction between two reactants, four C atoms of the formed intermediate with the second side five-membered ring possess different chiralities. Among the generated 16 intermediates, only the ones with SSSS and RRSS chirality can further form the bottom six-membered ring. For N,N'-dimethyl-1,2ethanediimine, the energy barrier of the formation of intermediates with wrong chirality is lower than that with right chirality, ~5.1 kcal/mol, thereby facilitating the formation of intermediates with wrong chirality and preventing the formation of the final cage structure. These results well explain the experimental observation that no cage structure can be obtained using N,N'-dimethyl-1,2-ethanediimine as the reactant. For N,N'-diallyl-1,2-ethylenediimine and N,N'-dibenzyl-1,2-ethylenediimine, the energy barrier of the formation of the intermediate with wrong chirality is smaller than that with right chirality, ~1.1 kcal/mol. Therefore, both the intermediates with right and wrong chiralities can be obtained. Finally, owing to the steric hindrance effect of the benzyl group, some high-energy intermediates are first produced in the formation of the intermediate with the second side five-membered ring, and the transition to a low-energy conformation is slower. The reverse reaction of these high-energy structures is easier, and

the wrong chiral structure may be decomposed into reactants and then enter the correct reaction path. When a complex spatial structure is formed, more attention needs to be paid to the influence of chirality issues. Therefore, our calculation results reveal the key roles of the benzyl group in the synthesis of CL-20 and can well explain the experimentally observed substitute effects. Finally, it should be noted that it is difficult to find all of the possible reaction paths only by static DFT calculations. Moreover, the solvent acetonitrile may also affect the reactions via noncovalent interactions, which may not be properly described by the polarizable continuum model (PCM) solvation model. To recover these two overlooked effects, further ab initio molecular dynamics and QM/MM calculations are required.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.2c02161.

Reaction site of the reactant, verification of path B, cage formation path after IM5, RDG analysis of intermediate IM4B, conformation transformation of the intermediate, and coordinates of molecular configuration (PDF)

AUTHOR INFORMATION

Corresponding Authors

- Jianyong Liu State Key Laboratory of Molecular Reaction Dynamics, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, Dalian 116023, P. R. China; University of Chinese Academy of Sciences, Beijing 100049, P. R. China; orcid.org/0000-0003-4865-1585; Email: beam@ dicp.ac.cn
- Panwang Zhou Institute of Molecular Sciences and Engineering, Shandong University, Qingdao 266235, P. R. China; ⊙ orcid.org/0000-0002-9618-7038; Email: pwzhou@sdu.edu.cn
- Ke-li Han State Key Laboratory of Molecular Reaction Dynamics, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, Dalian 116023, P. R. China; Institute of Molecular Sciences and Engineering, Shandong University, Qingdao 266235, P. R. China; ⊙ orcid.org/0000-0001-9239-1827; Email: klhan@dicp.ac.cn

Authors

- Fangjian Shang College of Aeronautical Engineering, Binzhou University, Binzhou 256603, P. R. China; Shandong Engineering Research Center of Aeronautical Materials and Devices, Binzhou 256603, P. R. China; orcid.org/0000-0001-9480-3223
- Runze Liu Institute of Molecular Sciences and Engineering, Shandong University, Qingdao 266235, P. R. China
- Meiheng Lv College of Science, Shenyang University of Chemical Technology, Shenyang 110142, P. R. China;
 orcid.org/0000-0002-3671-1088
- Yinhua Ma Department of Physics, Dalian Maritime University, Dalian 116026, P. R. China
- Chaoyang Zhang Institute of Chemical Materials, China Academy of Engineering Physics (CAEP), Mianyang 621900, P. R. China; orcid.org/0000-0003-3634-7324

Complete contact information is available at: https://pubs.acs.org/10.1021/acsomega.2c02161

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The authors are grateful to the National Natural Science Foundation of China (Grant No. 22005177) and the Science Challenge Project (TZ20180004).

REFERENCES

(1) Mandal, A. K.; Pant, C. S.; Kasar, S. M.; Soman, T. Process Optimization for Synthesis of CL-20. *J. Energy Mater.* **2009**, *27*, 231–246.

(2) Wardle, R. B.; Hinshaw, J. C.; Braithwaite, P. In *Synthesis of the caged nitramine HNIW(CL-20)*, Proceedings of 27th International Annual Conference of ICT; Fraunhofer Institut fur chemische Technologie: Karlsruhe, Germany, 1996; pp 1–10.

(3) Golofit, T.; Maksimowski, P. Purification of Hexabenzylhexaazaisowurzitane. *Cent. Eur. J. Energy Mater.* **2016**, *13*, 1038–1050.

(4) Nielsen, A. T.; Chafin, A. P.; Christian, S. L.; Moore, D. W.; Nadler, M. P.; Nissan, R. A.; Vanderah, D. J. Synthesis of Polyazapolycylic Caged Polynitramines. *Tetrahedron* **1998**, *54*, 11793–11812.

(5) Ghule, V. D.; Jadhav, P. M.; Patil, R. S.; Radhakrishnan, S.; Soman, T. Quantum-Chem Studies on Hexaazaisowurtzitanes. *J. Phys. Chem. A* **2010**, *114*, 498–503.

(6) Crampton, M. R.; Hamid, J. Studies of the synthesis, protonation and decomposition of 2,4,6,8,10,12-hexabenzyl-2,4,6,8,10,12,-hexaazatetracyclo-dodecanes (HBIW). *J. Chem. Soc., Perkin Trans.* 2 **1993**, 5, 923–929.

(7) Chapman, R. D.; Hollins, R. A. Processes for Preparing Certain Hexaazaisowurtzitanes and Their Use in Preparing Hexanitrohexaazaisowurtzitane. U.S. Patent US7,875,714B12011.

(8) Bellamy, A. J. Reductive debenzylation of hexabenzylhexaazaisowurtzitane. *Tetrahedron* **1995**, *51*, 4711–4715.

(9) Bazaki, H.; Kawabe, S.; Miya, H. Synthesis and sensitivity of hexanirohexaazaisowurzitane (HNIW). *Propellants, Explos., Pyrotech.* **1998**, 23, 333–336.

(10) Ou, Y. X.; Xu, Y. J.; Chen, B. Synthesis of hexanitrohexaazaisowurtzitane from tetraacetyldiformylhexaazaisowurtzitane. *Chin. J. Inorg. Chem.* **2000**, *20*, 556–559.

(11) Zhao, X. Q.; Ni, C. Z. Crystal structure of γ -hexanitrohexaazaisowurtzitane. *Chin. Sci. Bull.* **1995**, 40, 2158–2160.

(12) Latypov, N. V.; Wellmar, U.; Goede, P. Synthesis and Scale-up of 2,4,6,8,10,12-Hexanitro-2,4,6,8,10,12-hexaazaisowurtzitane from 2,6,8,12-Tetraacetyl-4,40-dibenzyl-2,4,6,8,10,12-hexaazaisowurtzitane-(HNIW, CL-20). Org. Process Res. Dev. 2000, 4, 156–158.

(13) Dong, K.; Sun, C. H.; Song, J. W.; Wei, G. X.; Pang, S. P. Synthesis of 2,6,8,12-Tetraacetyl-2,4,6,8,10,12-hexaazaisowurtzitane (TAIW) from 2,6,8,12-Tetraacetyl-4,10-dibenzyl-2,4,6,8,10,12-hexaazaisowurtzitane(TADBIW) by Catalytic Hydrogenolysis Using A Continuous Flow Process. *Org. Process Res. Dev.* **2014**, *18*, 1321–1325.

(14) Nielsen, A. T.; Nissan, R. A.; Vanderah, D. J. Polyazapolycyclics by Condensation of Aldehydes with Amines Formation of 2,4,6,8,10,12-Hexabenzyl-2,4,6,8,10,12-hexaazatetracyclo-[5.5.0.0^{5,9}.0^{3,11}]dodecanes from Glyoxal and Benzylamines. *J. Org. Chem.* **1990**, *55*, 1459–1466.

(15) Bellamy, A. J. Reductive Debenzylation of Hexabenzylhexaazaisowurtzitane. *Tetrahedron* **1995**, *51*, 4711–4722.

(16) Geetha, M.; Nair, U. R.; Sarwade, D. B.; Gore, G. M.; Asthana, S. N.; Singh, H. Studies on CL-20: the most powerful high energy material. *J. Therm. Anal. Calorim.* **2003**, *73*, 913–922.

(17) William, M. P. Noble Metal Hydroxide on Carbon Nonpyrophoric Dry Catalysts. *Tetrahedron Lett.* **1967**, *17*, 1663–1664.

(18) Kiyoshi, Y. General Procedure for the Catalytic Hydrogenolysis of N-Bz under Extremely Mild Conditions. *Heterocycles* **1988**, *27*, 1167–1168.

(19) Parisien, M.; Valette, D.; Fagnou, K. Direct Arylation Reactions Catalyzed by $Pd(OH)_2/C$: Evidence for a Soluble Palladium Catalyst. *J. Org. Chem.* **2005**, *70*, 7578–7584.

(20) Moriyama, K.; Nakamura, Y.; Togo, H. Oxidative Debezylation of N-Benzyl Amides and O-Benzyl Ethers Using Alkali Metal Bromide. *Org. Lett.* **2014**, *16*, 3812–3815.

(21) Gigg, R.; Conant, R. Conversion of the N-benzylacetamido Group into the Acetamido Group by Autoxidation in Potassium t-Butoxide-Dimethyl Sulphoxide. *J. Chem. Soc., Chem. Commum.* **1983**, 465–466.

(22) Joseph, B. H.; Perumal, P. T. Nitrosoamines from Tertiary Amines and Dinitrogen Tetraoxide. *J. Chem. Soc., Perkin Trans.* 1 **1985**, 1061–1664.

(23) Challis, B. C.; Milligan, J. R.; Mitchell, R. C. Synthesis and Characterisation of Some New N-Nitrosodipeptides. *J. Chem. Soc., Perkin Trans.* 1 **1990**, 3103–3108.

(24) Alcaide, B.; Almendro, P.; Alonso, J. M. Ruthenium-Catalyzed Chemoselective N-Allyl Cleavage: Novel Grubbs Carbene Mediated Deprotection of Allylic Amines. *Chem. - Eur. J.* **2003**, *9*, 5793–5799.

(25) Chaudhary, P.; Korde, R.; Gupta, S.; Sureshbabu, P.; Sabiah, S.; Kandasamy, J. An Efficient Metal-Free Method for the Denitrosation of Aryl N-Nitrosamines at Room Temperature. *Adv. Synth. Catal.* **2018**, 360, 556–561.

(26) Cooley, J. H.; Evain, E. J. Amine Dealkylations with Acyl Chlorides. *Synthesis* **1989**, 1989, 1–7.

(27) Gore, G. M.; Sivabalan, R.; Nair, U. R.; Saikia, A.; venugopalan, S.; Gandhe, B. R. Synthesis of CL-20: By oxidative debenzylation with cerium(IV) ammonium nitrate(CAN). *Indian J. Chem.* **2007**, *46*, 505–508.

(28) Lou, D. Y.; Wang, H. W.; Liu, S.; Li, L.; Zhao, W.; Chen, X. H.; Wang, J. L.; Li, X. Q.; Wu, P. F.; Yang, J. PdFe bimetallic catalysts for debenzylation of hexabenzylhexaazaisowurtzitane(HBIW) and tetraacetyldibenzylhexaazaisowurtzitane(TADBIW). *Indian J. Chem.* **2018**, *109*, 28–32.

(29) Crampton, M. R.; hamid, J.; Millar, R.; Ferguson, G. Studies of the Synthesis, Protonation and Decomposition of 2,4,6,8,10,12-Hexabenzyl-2,4,6,8,10,12-hexaazatetracyclo[5.5.0.0^{5,9}.0^{3,11}]dodecane-(HBIW). *J. Chem. Soc., Perkin Trans.* 2 **1993**, 923–929.

(30) Adamiak, J.; Maksimowski, P. Optimization of the Synthesis of 2,4,6,8,10,12-Hexaallyl-2,4,6,8,10,12-Hexaazaisowurtzitane. *Propellants, Explos., Pyrotech.* 2009, 34, 315–320.

(31) Robert, D.; Chapman, R. A. Benzylamine-Free, Heavy-Metal-Free Synthesis of CL-20 via Hexa(1-propenyl)hexaazaisowurtzitane Hollins. J. Energy Mater. **2008**, *26*, 246–273.

(32) Dong, K.; Sun, C. H.; Zhang, S. W.; Wang, H. Y.; Song, J. W.; Pang, S. P. Condensation Mechanism of Cage Hexabenzylhexaazaisowurtzitane from Glyoxal and Benzylamine: A Computational Study. *New J. Chem.* **2013**, *41*, 12699.

(33) Becke, A. D. Density-Functional Exchange-Energy Approximation with Correct Asymptotic-Behavior. *Phys. Rev. A* **1988**, *38*, 3098–3100.

(34) Becke, A. D. Density-Functional Thermochemistry.3. The Role of Exact Exchange. J. Chem. Phys. **1993**, 98, 5648–5652.

(35) Lee, C. T.; Yang, W. T.; Parr, R. G. Development of the Colle-Salvetti Correlation-Energy Formula into a Functional of the Electron-Density. *Phys. Rev. B* **1988**, *37*, 785–789.

(36) Ditchfield, R.; Hehre, W. J.; Pople, J. A. Self-Consistent Molecular-Orbital Methods Extended Gaussian-Type Basis for Molecular-Orbital Studies of Organic Molecules. *J. Chem. Phys.* **1971**, *54*, 724–728.

(37) Grimme, S.; Ehrlich, S.; Goerigk, L. Effect of the Damping Function in Dispersion Corrected Density Functional Theory. J. Comput. Chem. 2011, 32, 1456–1465.

(38) Hratchian, H. P.; Schlegel, H. B. Using Hessian updating to increase the efficiency of a Hessian based predictor-corrector reaction path following method. *J. Chem. Theory. Comput.* **2005**, *1*, 61–69.

(39) Marenich, A. V.; Cramer, C. J.; Truhlar, D. G. Universal Solvation Model Based on Solute Electron Density and on a Continuum Model of the Solvent Defined by the Bulk Dielectric Constant and Atomic Surface Tensions. J. Phys. Chem. B 2009, 113, 6378-6396.

(40) Krishnan, R.; Binkley, J. S.; Seeger, R.; Pople, J. A. Selfconsistent molecular orbital methods. XX. A basis set for correlated wave functions. *J. Chem. Phys.* **1980**, *72*, 650–654.

(41) Frisch, M.; Trucks, G.; Schlegel, H.; Scuseria, G.; Robb, M.; Cheeseman, J.; Scalmani, G.; Barone, V.; Petersson, G.; Nakatsuji, H.;et al.*Gaussian 16*, rev. A. 03; Gaussian: Wallingford, CT, 2016. (42) Lu, T. molclus program, Version 1.9.9.5, 2021. http://www. keinsci.com/research/molclus.html.

(43) Bannwarth, C.; Caldeweyher, E.; Ehlert, S.; Hansen, A.; Pracht, P.; Seibert, J.; Spicher, S.; Grimme, S. Extended tight-binding quantum chemistry methods. *Wiley Interdiscip. Rev.: Comput. Mol. Sci.* **2020**, *11*, No. e01493.

(44) Lu, T. gau_xtb: A Gaussian interface for xtb code, 2020. http://sobereva.com/soft/gau_xtb.

(45) Lu, T.; Chen, F. W. Multiwfn: A Multifunctional Wavefunction Analyzer. J. Comput. Chem. **2012**, *33*, 580–592.

(46) Cagnon, G.; Eck, G.; Herve, G.; Jacob, G. Process for the 2-Stage Synthesis of Hexanitrohexaazaisowurtzitane Starting from a Primary Amine. U.S. Patent US7279572B22004; pp 6566-6570.