



Article Design and Synthesis of Pyrrolidinyl Ferrocene-Containing Ligands and Their Application in Highly Enantioselective Rhodium-Catalyzed Olefin Hydrogenation

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- + Dedicated with respect and admiration to Professor Henri Kagan, a pioneer in asymmetric catalysis.

Abstract: Herein, we report the design and synthesis of a series of chiral pyrrolidine-substituted ferrocene-derived ligands. The proficiency of this novel structural motif was demonstrated in the Rh-catalyzed asymmetric hydrogenation of dehydroamino acid esters and α -aryl enamides. The products were obtained with full conversions and excellent levels of enantioselectivities of up to >99.9% ee and 97.7% ee, respectively, using a BINOL-substituted phosphine-phosphoaramidite ligand which possesses planar, central, and axial chirality elements.

Keywords: chiral ligand; ferrocene; asymmetric catalysis; rhodium-catalyzed olefin reduction



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1. Introduction

Phosphorous-based ligands have found extensive use in homogeneous transition metal catalysis [1–3]. Bidentate P,P based structures, exemplified by BINAP, DuPhos and Josiphos, represent a privileged ligand scaffold in transition-metal catalysis (Figure 1) [4]. Ferrocenyl-based Josiphos derivatives have proven to be efficient ligands across a range of enantioselective processes, particularly in the field of olefin hydrogenations [5,6]. Their value has been demonstrated in the large-scale Ir-catalyzed hydrogenation of an N-aryl imine in the synthesis of the herbicide (*S*)-metolachlor [7]. Thus, the increasing demand for efficient enantioselective technologies has led to significant investigation of ligand derivatives, as evidenced by the range of commercially available variants and sub-families such as Knochel's Ferriphos ligands [8].



Figure 1. Examples of privileged P,P ligands.

Focusing on planar chiral ferrocene compounds and their ease of preparation through the use of diastereoselective *ortho*-metalating groups, including amines, sulfoxides, acetals, oxazolines, azepines, sulfoximines, and hydrazones, has contributed to the wide range of planar chiral ferrocene ligands reported to date [9]. We reported the preparation of ferrocenylphosphinamine ligands of type **1**, Figure **2**, possessing both planar and central chirality obtained through diastereoselective metalation of *trans*-(2*R*,5*R*)-2,5-dialkyl-1-(ferrocenylmethyl)pyrrolidines and their application in Pd-catalysed allylic alkylation [10].



Figure 2. Selected ferrocene-pyrrolidine containing ligands.

Thus, interested by the successful application of ferrocene-containing ligands, bearing an α -chiral center, and extending our work on pyrrolidine-containing P,N ligands [11–13], we developed novel ferrocene ligands in which the α -chiral center is incorporated into a pyrrolidine unit. We had previously reported the enantioselective preparation of ferrocenepyrrolidine (*R*)-**2** and applied it in the diastereoselective formation of a series of N,O ligands of type **3** for the diethylzinc-mediated addition to aldehydes, affording enantioselectivities of up to 95% ee [14]. In addition, we reported the synthesis of novel ferrocene-phosphinamine ligands of type **4**, again obtained through diastereoselective *ortho*-metalation of ferrocenepyrrolidine (*R*)-**2**, Figure 2, and their application in the Pdcatalyzed allylic alkylation of 1,3-diphenylprop-2-enyl acetate with dimethyl malonate gave enantioselectivities of up to 77% ee [15].

In 2002, Boaz reported the synthesis of air-stable 'BoPhoz' ferrocenylphosphineaminophosphine ligands (5, Figure 3), which were highly effective in the asymmetric hydrogenation of dehydro— α -amino acids, itaconic acids, and α -ketoesters [16,17]. Two different phosphorus donor atoms generate electronic asymmetry at the metal centre which then provides unique modulation of the catalyst activity. Derivatization of the ligands led to an expansion of the range of suitable substrates for hydrogenation [18–20] and identified the proficiency of the ligands in the catalytic asymmetric synthesis of cyclohexenone-based atropisomers [21]. Chang and Zheng introduced a phosphine-phosphoramidite scaffold (6, Figure 3) which proved effective in the asymmetric hydrogenation of a broad range of substrates including both (Z)- and (E)-aryl and β -alkyl- β -(acylamino)acrylates [22–24]. With the success of the reported ligand derivatizations in mind, it occurred to us that the flexible amino sidechain in 5 and 6 could be modified to introduce the more rigid pyrrolidinyl motif found in 3 and 4. Herein, we present the preparation of a variety of ferrocenylphosphine-aminophosphine and ferrocenylphosphine-phosphoramidite ligands of type 7 and 8. The relatively facile introduction of the amino-phosphine moiety introduces a modular element, which enabled the preparation of a diverse range of novel ligands for investigation.



Figure 3. Ferrocenylphosphine-aminophosphine and ferrocenyphosphine-phosphoramidite ligands.

2. Results and Discussion

2.1. Synthesis and Characterization of N-Phosphorus-Substituted Pyrrolidine Based Ligands

The strategy for the preparation of ferrocenyl N-phosphinepyrrolidinyl ligands was adapted from our previous work on the ferrocene-phosphinamine ligands of type 4 [15].

The synthesis of pyrrolidine (R)-13 from ferrocene (9), consisted of a Friedel-Crafts acylation to afford ketone (10), a Corey-Bakshi-Shibata oxazoborolidine-mediated enantioselective reduction to afford alcohol (R)-11, its acetylation to afford acetate (R)-12 and finally treatment with allylamine to give (R)-13 in a 92% yield over four steps (Scheme 1).



Scheme 1. Enantioselective synthesis of (R)-13.

The introduction of the ferrocenyl phosphine moiety was accomplished by nonselective *ortho*-lithiation of (*R*)-13, which was then quenched with chlorodiphenylphosphine (Scheme 2). Diastereomers (R,Sp)-14 and (R,Rp)-14 were separated by silica gel column chromatography and isolated in yields of 24% and 33%, respectively. To facilitate the introduction of the N-pyrrolidinyl phosphine substituent, deallylation of the amine was accomplished using palladium(tetrakistriphenylphosphine) and N,N-dimethyl barbituric acid (NDMBA) [25]. Deprotected pyrrolidines (*R*,*Sp*)-15 and (*R*,*Rp*)-15 were isolated in yields of 98% and 86%, respectively. With the synthetic precursors to the desired ligands in hand, the final coupling could now be performed using triethylamine and the appropriate chlorodiarylphosphine. The initial series of ligands L1–6 were synthesized using (R,Sp)-15. Ligands bearing neutral (L1), electron rich (L2), and electron poor (L3–L4) aryl groups were synthesized in moderate to good yields (40–78%). The proficiency of a BINOL unit in ferrocenyl bisphosphonate [26], phosphoramidite [27,28], and phosphinephosphoramidite ligands [24] for enantioselective rhodium-catalyzed hydrogenation has been well-documented. Therefore, phosphoramidites L5 and L6 were synthesized using (R)- or (S)-1,1'-binaphthyl-2,2'-divl phosphorochloridate in good yields of 83 and 70%, respectively. In order to test the effect of a switch in planar chirality, isomeric ligands L7 and L8 were synthesized from (R, Rp)-15 in excellent yields of 90% and 98%, respectively (Figure 4).



Scheme 2. Enantioselective synthesis of L1–L8.



Figure 4. Series of novel ligands L1–L8 prepared.

Interestingly, ⁵*J* coupling between the phosphorus atoms was observed for ligands **L1–L6** with coupling constants ranging from 16.4 to 56.2 Hz. Cross peaks in the twodimensional ³¹P{¹H}–³¹P{¹H} spectra (³¹P COSY) provided further evidence for this unexpected interaction (Figure 5). Although 'long range couplings' (across more than four bonds) between two phosphorus atoms are quite rare, the phenomenon has been observed with several ligands, such as Xantphos (⁶*J* coupling) and tetraphosphine ferrocenyl derivatives [29]. An excellent in-depth study of the ferrocenyl compounds attributed the ³¹P–³¹P nuclear spin-spin coupling to a through-space non-bonded interaction of the phosphorus lone pairs, as was previously observed in ¹⁹F–¹⁹F and ¹⁵N–¹⁹F couplings [30]. Due to the magnitude of the coupling constants observed for **L1–L6**, it is unlikely a through-bond interaction (σ - and π -transmitted components) is taking place. Through-space coupling results from overlap of the phosphorus lone-pair orbitals. Although the interaction provides an adequate pathway to transmit spin information between the nuclei, it does not lead to chemical bonding because both orbitals are occupied.



Figure 5. Two-dimensional ${}^{31}P{}^{1}H{}^{-31}P{}^{1}H{}$ spectra (${}^{31}P COSY$) of L1.

A comparison of the J_{PP} coupling constants in **L1–L8** revealed a considerable effect resulting from the choice of aryl phosphine-substitution (Table 1). The magnitude of the coupling constant depends on the extent of the lone-pair overlap, providing some information on the P-P orientation and proximity in solution. No coupling was observed for **L7–L8** indicating the planar and central chirality of the ligand prohibit favorable alignment of the lone pairs. These factors could provide useful information on the bite angle and play an important role in the future development and application of this class of ligand.

Ligand	^{ts} J _{PP} (Hz)
L1	16.4
L2	26.0
L3	19.5
L4	26.2
L5	56.2
L6	29.3
L7	-
L8	-

Table 1. Magnitude of the ^{ts}*J*_{PP} coupling constants in L1–L8.

X-ray crystallographic analysis of **L5** provided confirmation of the assignment of the planar, central, and axial chirality in the molecule; 15% oxidation of the ferrocenyl phosphorous atom (P1) was observed (Figure 6). The distance between the phosphorus atoms was measured at 3.9 Å, which favorably compared to Meunier's observation of coupling constants over 20 Hz with P–P distances of 4.0 Å or below [30]. However, the solid-state conformation of **L5** obtained from X-ray structural data should not reflect the conformation in solution due to effects of crystal-packing, meaning the true interphosphorus distance remains unknown.



Figure 6. X-ray crystallographic analysis of L5 (15 % oxidation of P1 was observed).

2.1.1. Rhodium-Catalyzed Asymmetric Hydrogenation of Dehydroamino Acid Esters

Transition metal-catalyzed asymmetric hydrogenation of dehydroamino acid derivatives is a valuable method for the preparation of amino acid precursors [31]. As such, the field has undergone extensive investigation since the 1970s, from the seminal work of Knowles and Kagan [32–34], thereby providing a convenient test reaction to test the efficiency of the rhodium complexes of our novel ligands L1–L8.

Reaction Condition Optimization

(Z)-Methyl-2-acetamido-3-phenylacrylate **16a** was chosen as a suitable substrate to test the application of ligands L1-L8 (Table 2). Initial conditions consisted of Rh(COD)₂OTf as the rhodium source, with ligand L1 in THF at room temperature under an atmosphere of hydrogen for 12 h. Full conversion of the starting material was observed with an ee of 89.0 % ee for the product (Table 2, entry 2). When $Rh(COD)_2BF_4$ was employed a drop in the conversion of starting material was observed, although the product was formed in a similar ee (Table 2, entry 3). This effect was subsequently observed throughout the optimization process (Table 2, entries 11, 18). Increasing the hydrogen pressure was found to have a detrimental effect upon the ee of the product (Table 2, entries 4-5). Similarly, variation of the solvent had a deleterious effect upon the ee and in some cases, the conversion (Table 2, entries 6–10). Poor asymmetric induction and conversion were observed upon switching to ligand L2, which bears an o-tolyl substituted phosphine (Table 2, entries 12–13). The comparatively electron-poor *p*-fluoro substituted L3 gave a similar result to that obtained previously with ligand L1 (Table 2, entry 14). Switching to 3,5-di(trifluoromethyl)-substituted ligand L4, the product was formed in 92.2% ee with full conversion after 2 h, and the ee was further increased to 95.5% upon cooling the reaction mixture to 0 °C for 3 h (Table 2, entries 15–16). An (R)-BINOL-based system was next evaluated in the application of ligand L5. Gratifyingly, full conversion of 16a was found in 12 h, with the product formed in an excellent enantiomeric excess of 97.9% (Table 2, entry 18). In this case, upon repetition with Rh(COD)₂BF₄, no decrease in the conversion of the starting material was observed (Table 2, entry 19). By increasing the hydrogen pressure to 10 bar, full conversion of the starting material was observed within 2 h, but the ee of the product dropped slightly (Table 2, entry 20). Variation of the solvent did not have a beneficial effect upon the enantioselectivity of the reaction (Table 2, entries 21–22). Interestingly, changing the axial chirality using (S)-BINOL in ligand L6 resulted in a significantly lower ee for the product (Table 2, entry 23). The best result was obtained by switching the planar chirality, as illustrated in ligand L7, where full conversion of the starting material was observed in one hour and an ee of 99.5% was obtained (Table 2, entry 24). By increasing the hydrogen pressure to 20 bar and the reaction time to 4 h, the catalyst loading could be significantly lowered to only 0.02 mol %, with minimal effect on the enantioselectivity of product formation (Table 2, entry 25). Interestingly, in contrast to the planar isomers (ligand L5 and L6), when the opposite hand of BINOL was used with ligand L8, the opposite enantiomer of the product was formed, albeit with a much lower ee of 46.7% (Table 2, entry 26). For comparison purposes, the results obtained in the literature using rhodium complexes of Josiphos, DuPhos, and BoPhoz ligands are included (Table 1, entries 27–29). Our optimal ligand (99.5% ee) compares favorably with DuPhos (85% ee) and Josiphos (96% ee) and is identical to the level of enantioselectivity exhibited by the BoPhoz ligand (99.5% ee).

Table 2. Screening of asymmetric hydrogenation conditions with substrate 16a.

Rhodium source (1.0 mol %) Ligand (1.2 mol %)

Ρ

h CO ₂ Me	H ₂ (1-40 bar)	Ph CO ₂ Me
NHAc	Solvent (0.25 M), rt, 1-15 h	∎ NHAc
16a		(S)- 17a

Entry	Ligand	Rh Source	Solvent	H ₂ Pressure (bar)	Time (h)	Conv. (%) ^[a]	<i>Ee</i> (%) ^[b]
1	(±)-BINAP	Rh(COD)2OTf	THF	2.3	15	>99	-
2	L1	$Rh(COD)_2OTf$	THF	1	12	>99	89.0
3	L1	Rh(COD) ₂ BF ₄	THF	1	12	78.7	90.0
4	L1	Rh(COD)2OTf	THF	20	2	>99	76.3
5	L1	Rh(COD)2OTf	THF	40	1	>99	71.2
6	L1	Rh(COD)2OTf	DCM	1	12	>99	85.3
7	L1	Rh(COD)2OTf	MeOH	1	12	>99	85.7
8	L1	Rh(COD)2OTf	DMF	1	12	42.5	80.2
9	L1	Rh(COD)2OTf	1,4-Dioxane	1	12	66	82.8
10	L1	Rh(COD)2OTf	Toluene	1	12	50	80.3
11	L1	$Rh(COD)_2BF_4$	Toluene	1	12	38.3	81.8
12	L2	Rh(COD)2OTf	THF	1	12	70.6	27.3
13	L2	Rh(COD)2OTf	DCM	1	10	64.3	17.6
14	L3	Rh(COD)2OTf	THF	1	12	>99	88.9
15	L4	Rh(COD)2OTf	THF	1	2	>99	92.2
16 ^[c]	L4	Rh(COD)2OTf	THF	1	3	>99	95.5
17 ^[c]	L4	Rh(COD) ₂ BF ₄	THF	1	4	97	95.4
18	L5	Rh(COD)2OTf	THF	1	12	>99	97.9
19	L5	Rh(COD) ₂ BF ₄	THF	1	12	>99	97.7
20	L5	Rh(COD)2OTf	THF	10	2	>99	95.3
21	L5	Rh(COD)2OTf	DCM	1	12	>99	97.7
22	L5	Rh(COD)2OTf	MeOH	1	12	>99	92.3
23	L6	Rh(COD)2OTf	THF	1	12	>99	86.7
24	L7	Rh(COD)2OTf	THF	1	1	>99	99.5
25 ^[d]	L7	Rh(COD)2OTf	THF	20	4	>99	97.7
26	L8	Rh(COD)2OTf	THF	1	12	>99	46.7 (R)
27 [5]	(R,S)-Josiphos	Rh(COD)2OTf	MeOH	1	0.33	>99	96
28 [35]	DuPhos	Rh(COD)2OTf	MeOH	2 (atm)	1	>99	85
29 [16]	BoPhoz	Rh(COD)2OTf	THF	1	1	96	99.5

Reactions were performed on a 0.5-mmol **16a** scale; see the Supporting Information for further details. ^[a] Determined by ¹H NMR spectroscopy of the crude product. ^[b] Determined by high performance liquid chromatography using a chiral stationary phase. ^[c] Reaction performed at 0 °C. ^[d] 0.02 mol % Rh(COD)₂OTf and 0.022 mol % ligand used, reaction performed on 2.5 mmol **16a** scale.

Substrate Scope

With optimum conditions in hand, the activity of a selection of ligands was investigated with a variety of amino acid precursors (Scheme 3). As the best ligand from the optimization process, **L7** consistently gave excellent results of full conversion and over 99% ee regardless of any electron-rich (**16b**, **16c**, **16j**) or electron-poor substituents (**16d–16i**) on the β -aryl moiety or the particular substitution pattern of the substrate. The excellent performance also extended to a dehydroamino acid ester without aryl substitution (**16k**). Phenyl-substituted ligand **L1** was also tested across a selection of the substrates and gave consistent levels of asymmetric induction (88.5–92.0% ee) but variable conversions of the starting material from (60–>99%). The rhodium complex of ligand **L4** bearing 3,5di(trifluoromethyl)phenyl substituents also led to product formation, with full conversions and remarkably consistent, although lower, enantioselectivities regardless of the starting material (92.5–96.3% ee).



Scheme 3. Substrate scope of dehydroamino acid esters 16a–k. Reactions with L1 (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 1 bar H₂, in THF for 12 h at room temperature. Reactions with L4 (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 1 bar H₂, in THF for 4 h at 0 °C. Reactions with L7 (0.22 mol %) were performed using Rh(COD)₂OTf (0.2 mol %), 10 bar H₂, in THF for 12 h at room temperature. See the Supporting Information for further details.

2.1.2. Rhodium-Catalyzed Asymmetric Hydrogenation of α -Aryl Enamides

With the success of the rhodium complexes in the highly enantioselective reduction of dehydroamino acids, the efficiency of the ligands was next tested in the rhodium-catalyzed hydrogenation of a selection of α -aryl enamides. This is a valuable process for the construction of a variety of amines.

Reaction Condition Optimization

N-(1-phenylvinyl)acetamide **18a** was chosen as the model substrate for optimization studies. Ligand **L1** was tested using $Rh(COD)_2OTf$ in THF at room temperature with 40 bar hydrogen pressure for 2 h. While full conversion of the starting material was observed, a disappointing ee for the product of 33.6% (*S*) was observed (Table 3, entry 2). Decreasing the hydrogen pressure did not have a significant effect on the level of asymmetric induction (Table 3, entry 3). Shortening the reaction time to 1 h and switching to MeOH as solvent provided a slight increase to 46.0% ee (Table 3, entry 5). While ligands

L2 and L3 were similarly ineffective, a dramatic improvement was observed upon using the 3,5-di(trifluoromethyl)-substituted ligand L4 with an ee of 91.3% (Table 3, entries 6–8).

Kh(COD) ₂ OTf (1.0 mol %) Ligand (1.1 mol %) NHAc H ₂ (1-40 bar) NHAc Solvent (0.25 M), rt, 1-18 h Image: Comparison of the second sec						
	18a (S)-19a					
Entry	Ligand	Solvent	H ₂ Pressure (bar)	Time (h)	Conv. (%) [a]	Ee (%) ^[b]
1	(±)-BINAP	THF	40	18	>99	-
2	L1	THF	40	2	>99	33.6
3	L1	THF	20	2	>99	33.4
4	L1	CH_2Cl_2	20	2	>99	29.5
5	L1	MeOH	20	1	>99	46.0
6	L2	MeOH	20	1	>99	12.5
7	L3	MeOH	20	1	>99	45.6
8	L4	MeOH	20	1	>99	91.3
9	L5	THF	10	2	>99	92.0
10	L5	THF	1	3	42	89.2
11	L7	THF	1	2.5	>99	96.4
12	L7	THF	10	1	>99	96.0
13 ^[c]	L7	THF	10	1	>99	91.0
14	L8	THF	1	2	59	31.7 (R)
15 ^[36]	Me-BPE	MeOH	4 (atm)	12	>99	95.2
16 [22]	BoPhoz	CH_2Cl_2	10	1	99.5	61.8

Table 3. Screening of asymmetric hydrogenation conditions with substrate 18a.

Reactions were performed on a 0.5 mmol **18a** scale, see the Supporting Information for further details. ^[a] Determined by ¹H NMR spectroscopy of the crude product. ^[b] Determined by high performance liquid chromatography using a chiral stationary phase. ^[c] 0.2 mol % Rh(COD)₂OTf, 0.21 mol % ligand used.

Switching to ligand L5 in THF at 10 bar hydrogen provided the product with similar levels of asymmetric induction (Table 3, entry 9). Decreasing the pressure further to 1 bar resulted in decreased conversion of the starting material (Table 3, entry 10). As in our previous optimization, the best result was observed with ligand L7, with an ee of 96.4% observed and full conversion after 2.5 h (Table 3, entry 11). A similar ee was observed with 10 bar hydrogen pressure after 1 h while decreasing the catalyst loading to 0.2 mol % provided the product in 91.0 % ee (Table 3, entries 12-13). Once again, switching the axial chirality of the BINOL moiety provided the opposite enantiomeric product in a much-lowered ee of 31.7 % (Table 3, entry 14). For comparison purposes, the results obtained in the literature using rhodium complexes of Me-BPE (related to DuPhos) and BoPhoz ligands are included (Table 2, entries 15–16). Our optimal ligand (96.4% ee) compares closely with Me-BPE (95.2% ee) but outperforms the level of enantioselectivity exhibited by the BoPhoz ligand (61.8% ee).

Substrate Scope

The optimized conditions with ligand **L7** were tested across a range of α -aryl enamides (**18a**–**f**) and, in contrast to the investigation of dehydroamino acids, the results were substrate-dependent (Scheme 4). Naphthyl (**18b**) and 4-chloro (**18c**) substitution of the aryl ring resulted in full conversions and excellent enantioselectivities (97.4–97.7% ee), but a lower ee of 93.7% was observed with a 4-methoxy substituent (**18d**). Ligand **L4** was also tested in the synthesis of **19b** and **19c** and the products were formed in slightly lower enantioselectivities (92.0–92.4% ee), while a significant drop in the level of asymmetric induction was seen for the formation of **19d** (77.6% ee). Poor conversion of the starting material and low level of asymmetric induction were observed in the hydrogenation of bicyclic *N*-(3,4-dihydro-1-naphthyl)acetamide **18e** with ligand **L7** (23% conversion, 48.0% ee) and ligand **L4** (12% conversion, 27.0% ee). A similarly poor result was observed in the hydrogenation of β -phenyl- β - (acylamino)acrylate **18f** with ligand **L7** (18% conversion,

15.3% ee). However, a drastic improvement to full conversion to the product with an ee of 61.3% was observed with ligand L1. The result demonstrates the need for substrate dependent optimization with a new class of substrate to maximize the potential of the ligand series developed.



Scheme 4. Substrate scope of α aryl enamides **18a–f**. Reactions with **L1** (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 40 bar H₂, in CH₂Cl₂ for 24 h at room temperature. Reactions with **L4** (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 20 bar H₂, in MeOH for 1 h at room temperature. Reactions with **L7** (0.22 mol %) were performed using Rh(COD)₂OTf (0.2 mol %), 10 bar H₂, in THF for 1 h at room temperature except for substrate **18f**, which was subjected to Rh(COD)₂OTf (1.0 mol %), **L7** (1.1 mol %), 60 bar H₂, in THF for 2 h at room temperature. See the Supporting Information for further details.

3. Materials and Methods—Chemistry

Unless otherwise noted, reactions were performed with rigorous exclusion of air and moisture under an inert atmosphere of nitrogen in flame-dried glassware with magnetic stirring using anhydrous solvents. N₂-flushed stainless steel cannulas or plastic syringes were used to transfer air and moisture-sensitive reagents. All reagents were obtained from commercial sources and used without further purification unless otherwise stated. All anhydrous solvents were obtained from commercial sources (Sigma Aldrich, Glasgow, United Kingdom) and used as received with the following exceptions: diethyl ether (Et_2O), dichloromethane (CH_2Cl_2) , and toluene $(PhCH_3)$ were dried by passing through activated alumina columns. Powdered activated 4 Å molecular sieves were purchased from Sigma Aldrich (Glasgow, United Kingdom)and were stored in an oven at 120 °C. In vacuo refers to the evaporation of solvent under reduced pressure on a rotary evaporator. Thin-layer chromatography (TLC) was performed on aluminium plates pre-coated with silica gel F254 (Merck, Darmstadt, Germany). They were visualised with UV-light (254 nm) fluorescence quenching, or by charring with Hanessian's staining solution (cerium molybdate, H₂SO₄ in water), basic potassium permanganate staining solution (potassium permanganate, K_2CO_3 and NaOH in water), or an acidic vanillin staining solution (vanillin, H₂SO₄ in ethanol). Flash column chromatography was carried out using 40–63 µm, 230–400 mesh silica gel.

¹H NMR spectra were recorded on a 300-, 400-, or 500-MHz spectrometer. ¹³C NMR spectra were recorded on a 400- or 500-MHz spectrometer (Agilent, Birmingham, United Kingdom) at 101 or 126 MHz. ¹⁹F NMR spectra were recorded on a 400-MHz spectrometer at 470 MHz. Chemical shifts (δ) are reported in parts per million (ppm) downfield from tetramethylsilane and for ¹H NMR are referenced to residual proton in the NMR solvent (CDCl₃ = δ 7.26 ppm).

 13 C NMR are referenced to the residual solvent peak (CDCl₃ = δ 77.16 ppm). All 13 C spectra are ¹H decoupled. NMR data are represented as follows: chemical shift (δ ppm), integration, multiplicity (s = singlet, d = doublet, t = triplet, q = quartet, dd = double doublet, m = multiplet, app. d = apparent doublet, app. t. = apparent triplet), coupling constant (J) in Hertz (Hz). High resolution mass spectra [electrospray ionisation (ESI-TOF)] (HRMS) were measured on a micromass LCT orthogonal time-of-flight mass spectrometer with leucine enkephalin (Tyr-Gly-Phe-Leu) as an internal lock mass. Infrared spectra were recorded on a FT-IR spectrometer and are reported in terms of wavenumbers (v_{max}) with units of reciprocal centimetres (cm⁻¹). Microwave experiments were conducted in a CEM Discover S-class microwave reactor with controlled irradiation at 2.45 GHz using standard microwave process Pyrex vials. Reaction time reflects time at the set reaction temperature maintained by cycling of irradiation (fixed hold times). Optical rotation (α) values were measured at room temperature and specific rotation ($[\alpha]_D^{20}$) values are given in deg.dm⁻¹.cm³.g⁻¹. Melting points were determined in open capillary tubes. HPLC analysis was carried out on a Shimadzu LC-10AT vp machine and Schimadzu LC-2010A machine equipped with a UV-Vis detector employing Chiracel® OD (Sigma Aldrich) and AD columns from Diacel Chemical Industries (Illkirch, France).

3.1. 4-Chloro-Ferrocenylbutanone (10)

Ferrocene 9 (12.7 g, 68 mmol) was added to a dry 500-mL two-necked room-bottom flask (RBF) containing a magnetic stir bar under an inert atmosphere. Dry CH₂Cl₂ (120 mL) was added to the reaction flask which was cooled to 0 °C. 4-Chlorobutyryl chloride (95%, 7.3 mL, 62 mmol) was added to the reaction mixture followed by the slow addition of aluminium chloride (9.9 g, 74 mmol). The reaction mixture was warmed to room temperature and stirred for 18 h. Ice-cold H₂O (100 mL) was added to reaction mixture followed by 10% Na₂S₂O₄ solution (100 mL). The mixture was stirred for 30 min and the aqueous layer was extracted with CH₂Cl₂ (4×50 mL). The combined organic layers were washed with NaOH (2 M, 100 mL) and brine (100 mL), and dried with anhydrous Na₂SO₄. The solvent was removed in vacuo, and the crude product was purified by silica gel column chromatography (pentane/EtOAc) to yield 10 as an orange solid (17.3 g, 96%). Spectroscopic data are in good accordance to literature [14].

3.2. (R)-4-Chloro-1-Ferrocenylbutanol ((R)-11)

BH₃.THF (3 mL, 1.0 M, 3 mmol) was added to (*S*)-(-)-2-methyl-CBS-oxazaborolidine (crude residue) in a 250 mL Schlenk flask containing a magnetic stir bar under an inert atmosphere, and the reaction flask was cooled to -55 °C. A solution of 4-Chloroferrocenylbutanone (**11**) (3.67 g, 12.6 mmol) in dry THF (90 mL) was added followed by another portion of BH₃.THF (1.0 M, 6 mL, 6 mmol). The reaction mixture was stirred for 18 h. The reaction mixture was warmed to 0 °C and then quenched by slow dropwise addition of MeOH (20 mL). The solvent was removed in vacuo, and the crude product was purified by silica gel column chromatography (pentane/EtOAc) to yield (*R*)-**11** as an orange oil (3.12 g, >99%, 94.5% ee). Spectroscopic data are in good accordance with the literature [14].

3.3. (R)-4-Chloro-2-Acetoxy-1-Ferrocenylbutane ((R)-12)

(*R*)-4-Chloro-1-ferrocenylbutanol ((*R*)-**11**) (3.60 g, 12.3 mmol), 4-dimethylaminopyridine (0.075 mg, 0.62 mmol) and triethylamine (75 mL) were added to a dry 300-mL RBF containing a magnetic stir bar under an inert atmosphere. Acetic anhydride (1.76 mL, 18.6 mmol) was added to the reaction flask which was stirred at room temperature for 18 h. Et₂O (100 mL) was added to reaction mixture which was subsequently washed with H₂O (100 mL), 10% aqueous NH₄Cl (2 × 40 mL), H₂O (50 mL) and dried with anhydrous Na₂SO₄. The reaction mixture was filtered, and the solvent was removed in vacuo. The resultant crude orange oil was used directly in the next step without further purification.

3.4. (R)-N-Allyl-Pyrrolidin-2'-ylferrocene ((R)-13)

(R)-4-Chloro-2-acetoxy-1-ferrocenylbutane (4.20 g, 12.5 mmol), allylamine (6.0 mL, 80.0 mmol) and dry MeOH (6.0 mL) were added to a dry sealed microwave vial containing a magnetic stir bar under an inert atmosphere. The reaction mixture was heated to reflux, stirred for 4 h then diluted with Et₂O (10 mL), washed with sat. aqueous NaHCO₃ (2 × 10 mL), brine (10 mL) and dried with anhydrous Na₂SO₄. The solvent was removed in vacuo and the crude product was purified by alumina column chromatography (pentane/EtOAc, 30:1 with 1% triethylamine) to yield (R)-**13** as an orange oil (3.61 g, 97%, 92.2% ee). Spectroscopic data are in good accordance with the literature [14].

3.5. 2-[(2R)-N-Allyl-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (**14**) and 2-[(2R)-N-Allyl-Pyrrolidin-2'-yl]-(1R)-Diphenylphosphineferrocene (**14**)

(*R*)-N-allyl-pyrrolidin-2'-ylferrocene ((R)-13) (4.20 g, 12.5 mmol) and dry Et₂O (6.0 mL) were added to a dry 250-mL RBF containing a magnetic stir bar under an inert atmosphere. The reaction mixture was cooled to -78 °C and *s*-BuLi (6.0 mL, 80.0 mmol) was added dropwise. After stirring for 3 h, the reaction mixture was warmed to 0 °C and stirred for an additional 1 h. Ph₂PCl (6.0 mL, 80.0 mmol) was added, and the reaction mixture was stirred for 1.5 h and then quenched with aqueous NH₄Cl (10%, 15 mL). The aqueous layer was separated and washed with CH₂Cl₂ (2 × 50 mL) brine (10 mL) and dried with anhydrous Na₂SO₄. The solvent was removed in vacuo and the crude product was purified by purified by silica gel column chromatography (pentane/EtOAc, 10:1 to 2:1) then alumina column chromatography (pentane/EtOAc with 0.1% triethylamine, 40:1 to 15:1) to yield (*R*,*S*_{*p*})-14 as an orange solid (0.79 g, 24%, 93% *d.e.*) and (*R*,*R*_{*p*})-14 as an orange solid (1.08 g, 33%, >99% *d.e.*). (*R*,*S*_{*p*})-14 (0.56 g) was dissolved in 4.5 mL pentane then cooled to -20 °C for 30 min. The precipitate was filtered, washed with pentane, dried and collected to yield (*R*,*S*_{*p*})-14 as an orange solid (0.43 g, >99% *d.e.*).

3.5.1. Spectroscopic Analysis of (R,Sp)-14

R_f = 0.22 (pentane/EtOAc 10:1); m.p. = 136–138 °C; $[\alpha]_D^{20} = -232.8$ (*c* 0.63, CH₂Cl₂); IR (neat): ν_{max} = 3054, 994 (C=C-H), 2939, 2922, 1443 (sp³C-H), 1628 (Alkene: C=C), 1609, 1587, 1565 (Aromatic: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.66–7.57 (m, 2H), 7.41–7.35 (m, 3H), 7.35–7.18 (m, 5H), 5.67–5.48 (m, 1H), 4.82 (d, J = 10.1 Hz, 1H), 4.74 (d, J = 17.1 Hz, 1H), 4.57 (s, 1H), 4.37 (t, J = 2.3 Hz, 1H), 3.96 (s, 5H), 3.46 (td, J = 8.0, 3.2 Hz, 1H), 3.12–2.99 (m, 1H), 2.91 (dd, J = 13.3, 5.2 Hz, 1H), 2.50–2.34 (m, 1H), 2.27–2.14 (m, 1H), 2.13–1.96 (m, 2H), 1.93–1.68 (m, 2H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 139.7 (d, J = 8.6 Hz), 137.9 (d, J = 8.5 Hz), 135.4 (d, J = 21.9 Hz), 132.9 (d, J = 18.9 Hz), 129.2, 128.2, 128.1 (d, J = 1.6 Hz), 128.1 (d, J = 1.6 Hz), 116.2, 75.4 (d, J = 8.7 Hz), 70.8 (d, J = 4.5 Hz), 70.8, 69.9, 69.7 (d, J = 4.3 Hz), 69.6, 62.1 (d, J = 9.5 Hz), 57.2, 54.0, 35.2, 22.6 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 25.7 ppm; HRMS (ESI-TOF): calcd. for C₂₉H₃₁NPFe [M + H]⁺ 480.1544; found 480.1536. See Supplementary Materials, pages 21–22 for ¹H, ¹³C and ³¹P NMR spectra.

3.5.2. Spectroscopic Analysis of (R,R_p)-14

R_f = 0.34 (pentane/EtOAc 9:1); m.p. = 110–112 °C; $[\alpha]_D^{20}$ = 92.7 (*c* 0.4, CH₂Cl₂); IR (neat): ν_{max} = 3048, 979 (C=C-H), 1611 (Alkene: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.66–7.48 (m, 2H), 7.45–7.31 (m, 3H), 7.29–7.11 (m, 5H), 5.69–5.49 (m, 1H), 5.12 (d, J = 16.8 Hz, 1H), 4.99 (d, J = 9.9 Hz, 1H), 4.44 (s, 1H), 4.28 (s, 1H), 3.97 (s, 4H), 3.87 (s, 2H), 3.40 (t, J = 7.8 Hz, 1H), 3.04 (t, J = 7.1 Hz, 1H), 2.66 (dd, J = 12.7, 8.2 Hz, 1H), 2.17–1.47 (m, 6H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 140.6 (d, J = 9.1 Hz), 138.5 (d, J = 9.2 Hz), 137.1, 135.4 (d, J = 21.7 Hz), 132.6 (d, J = 18.3 Hz), 129.1, 128.07 (d, J = 7.8 Hz), 127.9 (d, J = 6.2 Hz), 127.7, 115.9, 97.6 (d, J = 22.5 Hz), 73.3 (d, J = 11.8 Hz), 71.7 (d, J = 4.7 Hz), 71.0 (d, J = 5.1 Hz), 69.7, 68.6, 63.5 (d, J = 3.9 Hz), 58.2, 54.6, 35.3 (d, J = 7.6 Hz), 22.8 (d, J = 1.2 Hz) ppm; ³¹P NMR (202 MHz, CDCl₃) δ 22.98 ppm; HRMS (ESI-TOF): calcd. for C₂₉H₃₁NPFe [M + H]⁺ 480.1544; found 480.1563. See Supplementary Materials, pages 23–24 for ¹H, ¹³C and ³¹P NMR spectra.

3.6. $2-[(2R)-N-H-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene ((R,S_p)-15)$

2-[(2*R*)-N-allyl-pyrrolidin-2'-yl]-(1*S*)-diphenylphosphineferrocene (R, S_p)-14) (0.41 g, 0.85 mmol), Pd(PPh₃)₄ (18.8 mg, 80.0 mmol), 1,3-dimethylbarbituric acid (NDMBA) (0.42 g, 2.69 mmol) and dry CH₂Cl₂ (9.0 mL) were added to a dry 50-mL Schlenk flask containing a magnetic stir bar under an inert atmosphere. The reaction mixture was heated to 35 °C, stirred for 5 h, and then quenched with sat. aqueous NaHCO₃ (10 mL). The organic layer was separated and washed with sat. aqueous NaHCO₃ (10 mL) and dried with anhydrous Na₂SO₄. The solvent was removed in vacuo and the crude product was purified by alumina column chromatography (pentane/EtOAc/MeOH/ triethylamine, 3:1:0.1:0.01) to yield (R, S_p)-15) as a yellow solid (0.37 g, 98%).

Spectroscopic Analysis of (R,S_p)-15)

R_f = 0.37 (pentane/EtOAc/MeOH, 3:1:0.1); m.p. = 131–132 °C; $[\alpha]_D^{20} = -184.4$ (*c* 0.8, CH₂Cl₂); IR (neat): ν_{max} = 3049, 990 (C=C-H), 2989, 1432 (sp³C-H), 1662 (Alkene: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.59–7.46 (m, 2H), 7.42–7.33 (m, 3H), 7.31–7.15 (m, 5H), 4.46 (s, 1H), 4.34–4.20 (m, 2H), 4.04 (s, 5H), 3.74–3.66 (m, 1H), 2.93 (dd, J = 14.1, 7.7 Hz, 1H), 2.76 (dd, J = 15.3, 8.2 Hz, 1H), 2.27–2.09 (m, 1H), 2.03–1.70 (m, 3H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 140.2 (d, J = 10.0 Hz), 137.4 (d, J = 8.9 Hz), 135.4 (d, J = 20.9 Hz), 132.7 (d, J = 18.4 Hz), 129.2, 128.4 (d, J = 6.1 Hz), 128.3, 128.2, 96.04 (d, J = 22.8 Hz), 75.8 (d, J = 6.5 Hz), 71.4 (d, J = 4.0 Hz), 69.6, 69.5, 69.1 (d, J = 3.9 Hz), 56.4, 56.3, 47.0, 31.6, 25.3 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 23.6 ppm; HRMS (ESI-TOF): calcd. for C₂₆H₂₇NPFe [M + H]⁺ 440.1231; found 440.1243. See Supplementary Materials, pages 25–26 for ¹H, ¹³C and ³¹P NMR spectra.

3.7. 2-[(2R)-N-H-Pyrrolidin-2'-yl]-(1R)-Diphenylphosphineferrocene)-(R,R_p)-15)

Prepared according to the same procedure as for (R,S_p) -15 using (R,R_p) -14 (1.80 g, 3.75 mmol), to afford the product as a yellow solid (1.42 g, 86%).

3.7.1. Spectroscopic Analysis of (R,R_p)-15

R_f = 0.37 (pentane/EtOAc/MeOH, 3:1:0.1); m.p. = 139–140 °C; $[\alpha]_D^{20}$ = 239.0 (*c* 0.75, CH₂Cl₂); IR (neat): ν_{max} = 3054, 997 (C=C-H), 2987, 1444 (sp³C-H), 1636, 1590 (Aromatic: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.61–7.44 (m, 2H), 7.41–7.33 (m, 3H), 7.30–7.13 (m, 5H), 4.50 (s, 1H), 4.30–4.16 (m, 2H), 4.07 (s, 5H), 3.77–3.66 (m, 1H), 3.13 (dd, J = 13.3, 8.4 Hz, 1H), 2.93 (dd, J = 16.4, 7.7 Hz, 1H), 2.18 (s, 1H), 1.84–1.45 (m, 3H), 1.21–1.02 (m, 1H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 140.3 (d, J = 9.9 Hz), 137.4 (d, J = 9.0 Hz), 135.1 (d, J = 20.9 Hz), 132.7 (d, J = 18.5 Hz), 129.1, 128.2, 128.2, 128.1 (d, J = 2.9 Hz), 98.4 (d, J = 22.5 Hz), 74.8 (d, J = 7.6 Hz), 71.1 (d, J = 4.4 Hz), 69.5, 69.0, 67.8 (d, J = 4.1 Hz), 56.7 (d, J = 11.3 Hz), 46.8, 34.9, 25.9 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 23.9 ppm; HRMS (ESI-TOF): calcd. for C₂₆H₂₇NPFe [M + H]⁺ 440.1231; found 440.1209. See Supplementary Materials, pages 27–28 for ¹H, ¹³C and ³¹P NMR spectra.

3.7.2. Typical Procedure A: Phosphine-Coupling

(R,Sp)-15 or (R,Rp)-15 (1.0 equiv.), Et₃N (3.0 equiv.) and dry toluene (0.23 M) were added to a dry 25-mL Schlenk flask containing a magnetic stir bar under an inert atmosphere. The di-substituted chlorophosphine (1.0 equiv.) in dry toluene (0.23 M) was added, and the reaction mixture was stirred at room temperature for 18 h. Heptane (5 mL) was added, and the reaction mixture was filtered. The solvent was removed in vacuo and the crude product was purified by alumina column chromatography (pentane/EtOAc, 99:1 to pentane/EtOAc/MeOH, 3:1:0.1) to yield the product.

3.8. 2-[(2R)-N-Diphenylphosphine-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (L1)

Prepared according to typical procedure A using chlorodiphenylphosphine 0.075 g, 0.340 mmol) to afford the product as an orange solid (0.165 g, 78%).

Spectroscopic Analysis of L1

R_f = 0.80 (pentane/EtOAc, 20:1); m.p. = 58–60 °C; $[\alpha]_D^{20}$ = −146.0 (*c* 0.7, CH₂Cl₂); IR (neat): ν_{max} = 3032 (C=C-H), 2969, 1422 (sp³C-H) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.67–7.58 (m, 2H), 7.40–7.34 (m, 3H), 7.29–7.13 (m, 10H), 7.11–6.99 (m, 5H), 4.78–4.66 (m, J = 7.1, 3.4 Hz, 1H), 4.49 (d, J = 1.1 Hz, 1H), 4.36 (t, J = 2.4 Hz, 1H), 3.92 (s, 5H), 3.09 (dtd, J = 10.0, 7.3, 2.6 Hz, 1H), 2.78–2.63 (m, 1H), 2.45–2.16 (m, 2H), 1.90–1.70 (m, 1H), 1.55–1.34 (m, 1H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 140.0 (d, *J* = 7.8 Hz, 2C), 139.7 (d, *J* = 22.8 Hz), 139.1 (d, *J* = 9.1 Hz), 135.6 (d, *J* = 22.2 Hz, 2C), 133.0 (d, *J* = 21.0 Hz, 2C), 132.8 (d, *J* = 17.7 Hz), 132.8 (d, *J* = 17.7 Hz), 131.4 (d, *J* = 18.5 Hz, 2C), 129.1, 128.4, 128.1 (d, *J* = 8.1 Hz, 2C), 127.9 (d, *J* = 6.1 Hz, 2C), 127.8 (d, *J* = 5.3 Hz, 2C), 127.7 (d, *J* = 6.0 Hz, 2C), 127.4, 127.4, 99.3 (dd, *J* = 24.7, 5.4 Hz), 75.8 (d, *J* = 10.0 Hz), 71.4 (d, *J* = 4.4 Hz), 69.8 (dd, *J* = 4.4, 2.5 Hz), 69.7, 69.6 (5C), 60.9 (dd, *J* = 31.1, 10.0 Hz), 47.7 (d, *J* = 10.0 Hz), 36.6 (d, *J* = 6.8 Hz), 26.0 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 44.8 (d, *J* = 16.4 Hz), -24.3 (d, *J* = 16.4 Hz) ppm; HRMS (ESI-TOF): calcd. for C₃₈H₃₆NP₂Fe [M + H]⁺ 624.1672; found 624.1650. See Supplementary Materials, pages 29–31 for ¹H, ¹³C and ³¹P and ³¹P.³¹P COSY NMR spectra.

3.9. 2-[(2R)-N-Bis(2-Methylphenyl)phosphine-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (L2)

Prepared according to typical procedure A using bis(2-methylphenyl)chlorophosphine (0.057 g, 0.230 mmol) to afford the product as an orange solid (0.063 g, 42%).

Spectroscopic Analysis of L2

 $R_{f} = 0.79$ (pentane/EtOAc 10:1); m.p. = 84–87 °C; $[\alpha]_{D}^{20} = -220.7$ (c 0.18, CH₂Cl₂); IR (neat): $v_{max} = 3047$, 923 (C=C-H), 2921, 2858, 1444 (sp³C-H), 1586, 1563, 1502 (Aromatic: C=C) cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.65–7.54 (m, 2H), 7.40–7.28 (m, 4H), 7.23–6.89 (m, 11H), 6.74 (dd, J = 7.3, 2.6 Hz, 1H), 4.95–4.84 (m, 1H), 4.47 (d, J = 1.1 Hz, 1H), 4.31 (t, J = 2.4 Hz, 1H), 4.03–3.95 (m, 1H), 3.86 (s, 5H), 3.12 (dd, J = 16.7, 6.8 Hz, 1H), 2.68–2.31 (m, 3H), 2.25 (s, 3H), 1.99-1.83 (m, 1H), 1.69 (s, 3H), 1.65-1.45 (m, 1H) ppm; 13 C NMR (126 MHz, CDCl₃): δ 142.0 (d, J = 27.9 Hz), 140.5 (dd, J = 7.3, 1.3 Hz), 140.2 (d, J = 25.5 Hz), 139.8 (dd, J = 9.7, 2.1 Hz), 139.0 (d, J = 11.5 Hz), 136.9 (d, J = 18.2 Hz), 135.6 (d, J = 22.6 Hz, 2C), 132.4 (d, J = 17.2 Hz), 132.4 (d, J = 17.2 Hz), 131.4 (d, J = 1.1 Hz), 131.0 (d, J = 3.2 Hz), 129.8 (d, J = 24.6 Hz), 129.8 (d, *J* = 24.2 Hz), 128.9, 128.0 (d, *J* = 27.5 Hz, 2C), 127.8, 127.3 (d, *J* = 12.5 Hz, 2C), 127.3, 126.8, 125.1 (d, J = 15.2 Hz, 2C), 100.1 (dd, J = 25.5, 2.7 Hz), 75.8 (d, J = 10.7 Hz), 71.2 (d, J = 4.6 Hz), 69.8, 69.4 (5C), 69.0 (d, J = 4.3 Hz), 60.3 (dd, J = 32.9, 10.4 Hz), 48.7 (d, J = 9.9 Hz), 36.5 (dd, J = 6.5, 1.9 Hz), 26.9, 21.3 (dd, J = 20.8, 1.4 Hz), 20.7 (d, J = 18.8 Hz) ppm; ³¹P NMR (202 MHz, CDCl₃) δ 31.6 (d, J = 26.0 Hz), -24.8 (d, J = 26.0 Hz) ppm; HRMS (ESI-TOF): calcd. for C₄₀H₄₀NP₂Fe $[M + H]^+$ 652.1985; found 652.1993. See Supplementary Materials, pages 32–33 for ¹H, ¹³C and ³¹P NMR spectra.

3.10. 2-[(2R)-N-Bis(4-fluorophenyl)phosphine-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (L3)

Prepared according to typical procedure A using bis(4-fluorophenyl)chlorophosphine (0.054 g, 0.210 mmol) to afford the product as a yellow solid (0.072 g, 50%).

Spectroscopic Analysis of L3

R_f = 0.655 (pentane / EtOAc, 20:1); m.p. = 72–74 °C; $[\alpha]_D^{20}$ = –166.0 (*c* 0.2, CHCl₃); IR (neat): ν_{max} = 3022, 982 (C=C-H), 2936, 2911, 1486 (sp³C-H), 1647 (Alkene: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.67–7.57 (m, 2H), 7.41–7.34 (m, 3H), 7.26–7.18 (m, 2H), 7.10–6.82 (m, 11H), 4.83–4.68 (m, 1H), 4.43 (s, 1H), 4.38 (t, *J* = 2.4 Hz, 1H), 4.03 (d, *J* = 1.0 Hz, 1H), 3.91 (s, 5H), 3.10–2.96 (m, 1H), 2.76–2.64 (m, 1H), 2.41–2.15 (m, 2H), 1.88–1.72 (m, 1H), 1.55–1.37 (m, 1H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 164.1, 163.5, 162.1, 161.5, 139.9–139.7 (m), 138.7 (dd, *J* = 8.8, 1.3 Hz), 135.4 (d, *J* = 22.2 Hz, 2C), 134.6 (d, *J* = 22.7 Hz), 134.6 (d, *J* = 22.5 Hz), 133.0 (d, *J* = 19.8 Hz), 132.9 (d, *J* = 19.8 Hz), 132.7 (d, *J* = 17.8 Hz), 132.7 (d, *J* = 17.7 Hz), 129.0, 128.0 (d, *J* = 8.2 Hz, 2C), 127.5 (d, *J* = 6.1 Hz, 2C), 127.3, 115.0 (d,

J = 6.7 Hz), 114.9 (d, J = 5.9 Hz), 114.8 (d, J = 6.7 Hz), 114.7 (d, J = 5.8 Hz), 98.5 (dd, J = 25.2, 6.3 Hz), 75.8 (d, J = 10.8 Hz), 71.38 (d, J = 4.6 Hz), 69.67, 69.47 (5C), 69.34 (dd, J = 4.4, 2.2 Hz), 60.85 (dd, J = 31.6, 10.6 Hz), 47.2 (d, J = 10.0 Hz), 35.9 (d, J = 3.9 Hz), 25.7 ppm; ¹⁹F NMR (470 MHz, CDCl₃) δ –113.1––113.2 (m), –114.7––114.8 (m) ppm; ³¹P NMR (202 MHz, CDCl₃) δ 43.1 (dt, J = 19.5, 5.4 Hz), –25.1 (d, J = 19.5 Hz) ppm; HRMS (ESI-TOF): calcd. for C₃₈H₃₃NP₂ F₂Fe [M + H]⁺ 660.1484; found 660.1481. See Supplementary Materials, pages 34–36 for ¹H, ¹³C, ³¹P and ¹⁹F NMR spectra.

3.11. 2-[(2R)-N-Bis(3,5-Di-Trifluoromethylphenyl)phosphine-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (L4)

Prepared according to typical procedure A using bis(3,5-di-trifluoromethylphenyl) chlorophosphine (0.103 g, 0.210 mmol) to afford the product as an orange solid (0.075 g, 40%).

Spectroscopic Analysis of L4

 $R_{f} = 0.37$ (pentane/EtOAc/MeOH, 3:1:0.1); m.p. = 56–58 °C; $[\alpha]_{D}^{20} = -184.3$ (c 0.08, CH₂Cl₂); IR (neat): v_{max} = 3053, 987 (C=C-H), 2970, 1434 (sp³C-H), 1587, 1576 (Aromatic: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.76 (s, 2H), 7.68–7.57 (m, 2H), 7.44–7.33 (m, 7H), 7.27–7.17 (m, 2H), 6.93–6.83 (m, 3H), 5.07–4.94 (m, 1H), 4.51 (t, J = 2.4 Hz, 1H), 4.43 (s, 1H), 4.21 (t, J = 2.9 Hz, 1H), 3.91 (s, 5H), 2.89 (dd, J = 16.4, 8.3 Hz, 1H), 2.74–2.60 (m, 1H), 2.57–2.41 (m, 1H), 2.34–2.15 (m, 1H), 2.02–1.85 (m, 1H), 1.82–1.65 (m, 1H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 142.1 (d, J = 1.0 Hz), 141.9 (d, J = 1.3 Hz), 141.6, 141.4, 138.9 (dd, *J* = 6.1, 1.8 Hz), 138.3 (dd, *J* = 7.8, 1.7 Hz), 135.3 (d, *J* = 22.4Hz, 2C), 132.9 (d, *J* = 18.6 Hz), 132.8 (d, J = 18.6 Hz), 131.8–131.7 (m), 131.7–131.5 (m), 131.4 (d, J = 4.7 Hz), 131.3–131.1 (m, 2C), 131.0-130.9 (m, J = 23.5 Hz), 129.1, 128.1 (d, J = 8.4 Hz, 2C), 127.6, 127.3 (d, J = 20.5 Hz), 129.1, 128.1 (d, J = 10.4 Hz), 129.1, 129.1 (d, J = 10.4 Hz), 129.1J = 6.7 Hz, 2C), 122.6–122.4 (m), 122.2–121.9 (m), 96.6 (dd, J = 26.5, 5.9 Hz), 76.5 (dd, I = 10.0, 1.4 Hz, 72.0 (d, I = 4.7 Hz), 70.6, 69.7 (5C), 68.4 (d, I = 3.5 Hz), 60.9 (dd, I = 32.6, 12.7 Hz), 47.3 (d, J = 10.8 Hz), 35.3 (d, J = 5.5 Hz), 26.0 ppm; ¹⁹F NMR (470 MHz, CDCl₃) δ -62.3, -61.0 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 40.1 (d, J = 26.2 Hz), -27.1 (d, J = 26.2 Hz) ppm; HRMS (ESI-TOF): calcd. for C₄₂H₃₂NP₂ F₁₂Fe [M + H]⁺ 896.1168; found 896.1155. See Supplementary Materials, pages 37–39 for ¹H, ¹³C, ³¹P and ¹⁹F NMR spectra.

3.12. 2-[(2R)-N-(R)-1,1'-Binaphthyl-2,2'-Diylphosphoro-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (L5)

Prepared according to typical procedure A using (R)-1,1'-binaphthyl-2,2'-diyl phosphorochloridate (0.21 g, 0.60 mmol, 1.3 equiv.) to afford the product as a yellow solid (0.29 g, 83%).

Spectroscopic Analysis of L5

R_f = 0.47 (pentane/EtOAc, 9:1); m.p. = 219–220 °C; $[\alpha]_D^{20} = -241.2$ (*c* 0.29, CH₂Cl₂); IR (neat): ν_{max} = 3054, 896 (C=C-H), 2987, 1421 (sp³C-H) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.93–7.78 (m, 4H), 7.67–7.57 (m, 2H), 7.47–7.27 (m, 10H), 7.25–7.13 (m, 5H), 6.92 (d, *J* = 8.8 Hz, 1H), 5.24–5.11 (m, 1H), 4.45 (s, 1H), 4.35 (d, *J* = 2.3 Hz, 1H), 3.96 (s, 5H), 3.90 (s, 1H), 2.86–2.70 (m, 1H), 2.66–2.54 (m, 1H), 2.51–2.27 (m, 2H), 1.87–1.60 (m, 2H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 150.4, 149.9, 140.4 (d, *J* = 8.9 Hz), 138.5 (d, *J* = 6.4 Hz), 135.6 (d, *J* = 22.1 Hz, 2C), 132.7, 132.6 (d, *J* = 1.6 Hz), 132.5 (d, *J* = 1.9 Hz), 132.4 (d, *J* = 2.0 Hz), 131.20, 130.4, 129.8, 129.4, 129.1, 128.4, 128.2, 128.1, 128.1, 128.0, 128.0, 127.9, 127.4, 127.3, 127.0 (2C), 125.8 (d, *J* = 10.9 Hz, 2C), 124.5, 124.3, 124.3, 123.91–123.81 (m), 122.3 (d, *J* = 1.8 Hz), 122.2 (d, *J* = 1.6 Hz), 121.9, 97.1 (dd, *J* = 24.4, 7.4 Hz), 75.5 (d, *J* = 11.2 Hz), 71.5 (d, *J* = 4.4 Hz), 69.7–69.6 (m, 6C), 69.5, 56.1 (dd, *J* = 33.6, 8.8 Hz), 44.0 (d, *J* = 6.8 Hz), 34.0, 25.34 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 146.9 (d, *J* = 56.2 Hz), -23.8 (d, *J* = 56.2 Hz) ppm; HRMS (ESI-TOF): calcd. for C₄₆H₃₈NO₂P₂Fe [M + H]⁺ 754.1727; found 754.1719. See Supplementary Materials, pages 40–41 for ¹H, ¹³C, and ³¹P NMR spectra and page 40 for X-ray crystallographic data.

3.13. 2-[(2R)-N-(S)-1,1'-Binaphthyl-2,2'-Diylphosphoro-Pyrrolidin-2'-yl]-(1S)-Diphenylphosphineferrocene (L6)

Prepared according to typical procedure A using (S)-1,1'-binaphthyl-2,2'-diyl phosphorochloridate (0.10 g, 0.29 mmol, 1.2 equiv.) to afford the product as a yellow solid (0.12 g, 70%).

Spectroscopic Analysis of L6

R_f = 0.83 (pentane/EtOAc, 4:1); m.p. = 208–209 °C; $[\alpha]_D^{20} = -32.5$ (*c* 0.17, CH₂Cl₂); IR (neat): $\nu_{max} = 2939$, 2926, 1443 (sp³C-H), 1613, 1588, 1503 (Aromatic: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.92–7.81 (m, 4H), 7.65–7.55 (m, 2H), 7.43–7.33 (m, 6H), 7.30–7.19 (m, 9H), 7.15 (d, *J* = 8.7 Hz, 1H), 5.07–4.93 (m, 1H), 4.60 (s, 1H), 4.42 (t, *J* = 2.4 Hz, 1H), 4.01–3.97 (m, 1H), 3.95 (s, 5H), 3.03–2.91 (m, 1H), 2.56–2.42 (m, 1H), 2.39–2.23 (m, 2H), 1.82–1.67 (m, 1H), 1.64–1.49 (m, 1H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 150.1 (d, *J* = 6.2 Hz), 149.8 (d, *J* = 1.8 Hz), 139.6 (d, *J* = 8.2 Hz), 138.5 (d, *J* = 9.1 Hz), 135.4 (d, *J* = 22.1 Hz, 2C), 132.8 (d, *J* = 4.4 Hz), 132.8, 132.6 (d, *J* = 2.8 Hz), 132.6 (d, *J* = 1.0 Hz), 131.1, 130.9, 130.6, 129.8, 129.4, 129.1, 128.8, 128.2, 128.1, 128.0, 127.9, 127.9, 127.6, 126.9 (d, *J* = 9.1 Hz, 2C), 125.8 (d, *J* = 8.2 Hz, 2C), 124.4 (d, *J* = 7.6 Hz, 2C), 123.8, 122.9, 122.2, 122.2 (d, *J* = 1.5 Hz), 98.0 (dd, *J* = 24.2, 7.7 Hz), 75.6 (d, *J* = 11.2 Hz), 71.6 (d, *J* = 4.4 Hz), 69.7 (dd, *J* = 4.0, 2.2 Hz), 69.6 (5C), 68.2, 57.3 (dd, *J* = 35.3, 9.7 Hz), 44.1 (d, *J* = 4.8 Hz), 34.7, 26.0 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 150.8 (d, *J* = 29.3 Hz), -24.7 (d, *J* = 29.3 Hz) ppm; HRMS (ESI-TOF): calcd. for C₄₆H₃₈NO₂P₂Fe [M + H]⁺ 754.1727; found 754.1757. See Supplementary Materials, pages 42–43 for ¹H, ¹³C, and ³¹P NMR spectra.

3.14. 2-[(2R)-N-(R)-1,1'-Binaphthyl-2,2'-Diylphosphoro-Pyrrolidin-2'-yl]-(1R)-Diphenylphosphineferrocene (L7)

Prepared according to typical procedure A using (R)-1,1'-binaphthyl-2,2'-diyl phosphorochloridate (0.15 g, 0.44 mmol, 1.3 equiv.) to afford the product as an orange solid (0.23 g, 90%).

Spectroscopic Analysis of L7

R_f = 0.86 (pentane / EtOAc 9:1); m.p. = 177–179 °C; $[a]_D^{20} = -83.5$ (*c* 0.18, CH₂Cl₂); IR (neat): ν_{max} = 3052, 947 (C=C-H), 2967, 1434 (sp³C-H), 1588, 1567 (Aromatic: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 8.04–7.83 (m, 5H), 7.68–7.55 (m, 3H), 7.47–7.35 (m, 8H), 7.33 (s, 1H), 7.31–7.26 (m, 3H), 7.25–7.19 (m, 2H), 5.32 (dd, *J* = 11.7, 7.4 Hz, 1H), 4.51 (d, *J* = 1.4 Hz, 1H), 4.31 (dd, *J* = 4.1, 1.7 Hz, 1H), 4.15 (s, 5H), 3.98–3.92 (m, 1H), 3.07–2.90 (m, 1H), 2.79–2.60 (m, 1H), 2.00–1.81 (m, 1H), 1.56–1.32 (m, 3H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 151.0 (d, *J* = 4.7 Hz), 150.0, 140.3 (d, *J* = 9.1 Hz), 137.6 (d, *J* = 8.0 Hz), 135.3 (d, *J* = 21.6 Hz, 2C), 132.8 (d, *J* = 15.6 Hz), 132.5 (d, *J* = 18.1 Hz, 2C), 131.4, 130.5, 130.3, 129.7, 129.2, 128.3, 128.2, 128.1, 128.1, 128.0, 128.0, 127.9, 127.0 (d, *J* = 10.7 Hz, 2C), 126.1 (d, *J* = 4.1 Hz, 2C), 124.8, 124.4, 124.2 (d, *J* = 5.1 Hz), 122.1 (d, *J* = 2.0 Hz), 122.0 (2C), 99.9 (d, *J* = 28.1 Hz), 71.9 (d, *J* = 34.8, 8.6 Hz), 45.3 (d, *J* = 6.8 Hz), 36.1 (t, *J* = 3.7 Hz), 23.91 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 148.1, –24.4 ppm; HRMS (ESI-TOF): calcd. for C₄₆H₃₈NO₂P₂Fe [M + H]⁺ 754.1727; found 754.1719. See Supplementary Materials, pages 44–45 for ¹H, ¹³C, and ³¹P NMR spectra.

3.15. 2-[(2R)-N-(S)-1,1'-Binaphthyl-2,2'-Diylphosphoro-Pyrrolidin-2'-yl]-(1R)-Diphenylphosphineferrocene (L8)

Prepared according to typical procedure A using (S)-1,1'-binaphthyl-2,2'-diyl phosphorochloridate (0.15 g, 0.44 mmol, 1.3 equiv.) to afford the product as an orange solid (0.25 g, 98%).

3.15.1. Spectroscopic Analysis of L8

 R_f = 0.91 (pentane/EtOAc 9:1); m.p. = 185–187 °C; $[a]_D^{20}$ = 380.2 (*c* 1.3, CHCl₃); IR (neat): ν_{max} = 3067, 977 (C=C-H), 1619 (Alkene: C=C) cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 8.04–7.90 (m, 5H), 7.70–7.52 (m, 4H), 7.50–7.34 (m, 8H), 7.33–7.26 (m, 3H), 7.25–7.22 (m, 2H), 5.33 (dd, *J* = 9.6, 7.9 Hz, 1H), 4.68 (d, *J* = 1.3 Hz, 1H), 4.41 (t, *J* = 2.2 Hz, 1H), 4.18 (s,

5H), 4.01–3.95 (m, 1H), 3.27–3.11 (m, 1H), 2.53–2.40 (m, 1H), 1.79–1.61 (m, 1H), 1.55–1.34 (m, 2H), 1.23–1.12 (m, 1H) ppm; ¹³C NMR (126 MHz, CDCl₃): δ 150.1 (d, *J* = 6.5 Hz), 149.9 (d, *J* = 2.1 Hz), 140.3 (d, *J* = 9.2 Hz), 137.61 (d, *J* = 8.1 Hz), 135.2 (d, *J* = 21.5 Hz, 2C), 132.9 (d, *J* = 1.3 Hz), 132.7 (d, *J* = 1.1 Hz), 132.5 (d, *J* = 18.3 Hz, 2C), 131.3, 130.7, 130.3, 129.9, 129.2, 128.4, 128.2, 128.0, 128.1, 128.0, 127.9, 127.0 (d, *J* = 21.6 Hz, 2C), 126.1 (d, *J* = 4.9 Hz, 2C), 124.6 (d, *J* = 5.2 Hz, 2C), 123.8 (d, *J* = 4.9 Hz), 123.3 (d, *J* = 2.3 Hz), 122.0, 100.9 (dd, *J* = 24.9, 1.9 Hz), 71.8 (d, *J* = 10.4 Hz), 71.4 (d, *J* = 4.2 Hz), 69.9 (d, *J* = 4.7 Hz, 5C), 69.7 (d, *J* = 4.9 Hz), 68.4, 59.5 (dd, *J* = 41.3, 9.3 Hz), 44.0 (d, *J* = 5.9 Hz), 36.0–35.3 (m), 24.6 ppm; ³¹P NMR (202 MHz, CDCl₃) δ 150.8, –24.7 ppm; HRMS (ESI-TOF): calcd. for C₄₆H₃₈NO₂P₂Fe [M + H]⁺ 754.1727; found 754.1765. See Supplementary Materials, pages 46–48 for ¹H, ¹³C and ³¹P and ³¹P-31P COSY NMR spectra.

3.15.2. Rhodium-Catalyzed Asymmetric Hydrogenation

Preparation of Substrates/Characterization Data for Substrates and Products

The substrates for catalysis were prepared according to the literature procedures and all characterization data for the substrates and products were in accordance with those reported. 16a/17a–16c/7c and 16e/17e and 16g/17g, [27] 16d/16d and 16i/17i and 17k and 17a/19a-18e/19e, [37] 16k is commercially available, 16f/17f, [38] 16h/17h and 16j/17j, [39] and 16f/17f [24].

3.15.3. Rhodium-Catalyzed Asymmetric Hydrogenation of Dehydroamino Acid Esters Typical Procedure B: Optimization and Substrate Scope Optimization

The Rh source (0.005 mmol), ligand (0.006 mmol), substrate **16a–k** (0.5 mmol), and the solvent (2 mL) were added to a dry 10-mL Schlenk flask containing a magnetic stir bar under an inert atmosphere. The reaction mixture was cooled under liquid nitrogen, the atmosphere was evacuated (high vacuum), and then the reaction chamber was refilled with hydrogen using a balloon (reactions requiring higher pressures of hydrogen were quickly transferred to an autoclave). The reaction was stirred for the designated time, filtered through a plug of Celite[®], and washed with the solvent of choice. The solvent was removed in vacuo to yield the crude product. The ee was determined by chiral HPLC and conversion of starting material to product by ¹H NMR spectroscopy.

Substrate Scope

The reactions were performed with 0.5 mmol of the substrate using the procedure outlined above for the optimization process, with the following exceptions. Racemic reactions were performed with (\pm) -BINAP (1.1 mol %) using Rh(COD)₂OTf (1.0 mol %), 2.3 bar H₂ for substrate **16a** and 40 bar H₂ for **16b–k**, in THF for 1-18h h at room temperature. Reactions with **L1** (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 1 bar H₂, in THF for 12 h at room temperature. Reactions with **L4** (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 1 bar H₂, in THF for 4 h at 0 °C. Reactions with **L7** (0.22 mol %) were performed using Rh(COD)₂OTf (0.2 mol %), 10 bar H₂, in THF for 12 h at room temperature. For the methods and chiral columns used to determine the enantiomeric excess, and chromatograms for racemic and enantioenriched products, see Supporting Materials (Table S1) and pages 4–14, respectively.

3.16. (S)-Methyl 2-Acetamido-3-Phenylpropanoate (17a)

Prepared according to typical procedure B to afford the product (>99 % conversion, 99.5% ee with L7) with all characterization analysis in good accordance with the literature.

3.17. (S)-Methyl 2-Acetamido-3-(4-Methoxyphenyl)propanoate (17b)

Prepared according to typical procedure B to afford the product (>99% conversion, >99.9% ee with L7) with all characterization analysis in good accordance with the literature.

3.18. (S)-Methyl 2-Acetamido-3-(p-Tolyl)propanoate (17c)

Prepared according to typical procedure B to afford the product (>99 % conversion, 99.4 % ee with L7) with all characterization analysis in good accordance with the literature.

3.19. (S)-Methyl 2-Acetamido-3-(4-Chlorophenyl)propanoate (17d)

Prepared according to typical procedure B to afford the product (>99% conversion, 99.4% ee with L7) with all characterization analysis in good accordance with the literature.

3.20. (S)-Methyl 2-Acetamido-3-(4-Fluorophenyl)propanoate (17e)

Prepared according to typical procedure B to afford the product (>99% conversion, 98.5% ee with L7) with all characterization analysis in good accordance with the literature.

3.21. (S)-Methyl 2-Acetamido-3-(4-Nitrophenyl)propanoate (17f)

Prepared according to typical procedure B to afford the product (>99% conversion, 98.6% ee with L7) with all characterization analysis in good accordance with the literature.

3.22. (S)-Methyl 2-Acetamido-3-(3-Chlorophenyl)propanoate (17g)

Prepared according to typical procedure B to afford the product (>99% conversion, 99.4% ee with L7) with all characterization analysis in good accordance with the literature.

3.23. (S)-Methyl 2-Acetamido-3-(3-Bromophenyl)propanoate (17h)

Prepared according to typical procedure B to afford the product (>99% conversion, 99.0% ee with L7) with all characterization analysis in good accordance with the literature.

3.24. (S)-Methyl 2-Acetamido-3-(2-Chlorophenyl)propanoate (17i)

Prepared according to typical procedure B to afford the product (>99% conversion, 99.7% ee with L7) with all characterization analysis in good accordance with the literature.

3.25. (S)-Methyl 2-Acetamido-3-(Naphthalen-1-yl)propanoate (17j)

Prepared according to typical procedure B to afford the product (>99% conversion, 99.2% ee with L7) with all characterization analysis in good accordance with the literature.

3.26. (S)-Methyl 2-Acetamidopropanoate (17k)

Prepared according to typical procedure B to afford the product (>99% conversion, 99.1% ee with L7) with all characterization analysis in good accordance with the literature.

3.26.1. Rhodium-Catalyzed Asymmetric Hydrogenation of α -Aryl Enamides

Typical Procedure C: Optimization and Substrate Scope

Optimization

Reactions were set up using a glovebox. Rh(COD)₂OTf (0.005 mmol), ligand (0.006 mmol), *N*-(1-phenylvinyl)acetamide **18a** (0.108 g, 0.5 mmol), and the solvent (2 mL) were added to a dry 10-mL Schlenk flask containing a magnetic stir bar under an inert atmosphere. The reaction mixture was cooled under liquid nitrogen, the atmosphere was evacuated (high vacuum), and the reaction chamber was refilled with hydrogen (balloon, reactions requiring higher pressures of hydrogen were quickly transferred to an autoclave). The reaction was stirred for the designated time, filtered through a plug of Celite[®], and washed with the solvent of choice. The solvent was removed in vacuo to yield the crude product. The ee was determined by HPLC and conversion of starting material to product by ¹H NMR spectroscopy.

Substrate Scope

The reactions were performed with 0.5 mmol of the substrate using the procedure outlined above for the optimization process, with the following exceptions. Racemic reactions were performed with (\pm)-BINAP (1.2 mol %) using Rh(COD)₂OTf (1.0 mol %), 40 bar H₂ in THF for 18 h for substrate **18a** and Pd/C (1.0 mol %, 10 wt. % loading),

20 bar H₂ in methanol for 0.5–2 h for **18b–f**. Reactions with **L1** (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 40 bar H₂, in CH₂Cl₂ for 24 h at room temperature. Reactions with **L4** (1.1 mol %) were performed using Rh(COD)₂OTf (1.0 mol %), 20 bar H₂, in MeOH for 1 h at room temperature. Reactions with **L7** (0.22 mol %) were performed using Rh(COD)₂OTf (0.2 mol %), 10 bar H₂, in THF for 1 h at room temperature except for substrate **18f**, which was subjected to Rh(COD)₂OTf (1.0 mol %), **L7** (1.1 mol %), 60 bar H₂, in THF for 2 h at room temperature. For the methods and chiral columns used to determine the enantiomeric excess, and chromatograms for racemic and enantioenriched products, see Supplementary Materials (Table S1) and pages 15–20, respectively.

3.27. (S)-N-(1-Phenylethyl)acetamide (19a)

Prepared according to typical procedure C to afford the product (>99% conversion, 96.4% ee with L7) with all characterization analysis in good accordance with the literature. The absolute configuration of the product was determined by comparison of the $[\alpha]_D^{20}$ value to the literature [40]. Reference value; $[\alpha]_D^{20} = 129.5$ (*c* 1.00, CHCl₃) for the (*R*)-enantiomer (99% ee). Value obtained; $[\alpha]_D^{20} = -52.7$ (*c* 0.33, CHCl₃).

3.28. (S)-N-(1-(Naphthalen-2-yl)ethyl)acetamide (19b)

Prepared according to typical procedure B to afford the product (>99% conversion, 97.4% ee with L7) with all characterization analysis in good accordance with the literature.

3.29. (S)-N-(1-(4-Chlorophenyl)ethyl)acetamide (19c)

Prepared according to typical procedure B to afford the product (>99% conversion, 97.7% ee with L7) with all characterization analysis in good accordance with the literature.

3.30. (S)-N-(1-(4-Methoxyphenyl)ethyl)acetamide (19d)

Prepared according to typical procedure B to afford the product (>99% conversion, 93.7% ee with L7) with all characterization analysis in good accordance with the literature.

3.31. (S)-N-(1,2,3,4-Tetrahydronaphthalen-1-yl)acetamide (19e)

Prepared according to typical procedure B to afford the product (23% conversion, 48.0% ee with L7) with all characterization analysis in good accordance with the literature.

3.32. (S)-Ethyl 3-Acetamido-3-Phenylpropanoate (19f)

Prepared according to typical procedure B to afford the product (>99% conversion, 61.3% ee with L1) with all characterization analysis in good accordance with the literature.

4. Conclusions

In summary, we have reported the design and convenient modular synthesis of a series of novel P,P-ferrocenyl pyrrolidine-containing ligands. Through-space interphosphorus coupling was observed in the ³¹P-NMR spectra for ligands L1–6, which bear (*S*)-planar chirality, indicative of a close P–P proximity in the solution phase. The potential application of the ligands was displayed in the rhodium-catalyzed asymmetric hydrogenation of dehydroamino acids and α -aryl enamides with full conversion of the starting materials and excellent ee's observed in almost all cases using the BINOL-substituted phosphine-phosphoramidite L7. Further investigations of other catalytic asymmetric transformations are currently underway using these ligands, and progress will be reported in due course.

Supplementary Materials: The following are available online at https://www.mdpi.com/article/ 10.3390/molecules27186078/s1, including ¹H, ¹³C, ¹9F, and ³¹P NMR spectra for novel compounds (*R*,*S*_{*p*})-14, (*R*,*R*_{*p*})-15, and (*R*,*R*_{*p*})-15 and ligands L1–L8; Supercritical Fluid Chromatography chromatograms of racemic and enantioenriched compounds 17a–k and 19a–f; and X-ray crystallographic details of L5.

19 of 20

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Conflicts of Interest: The authors declare no conflict of interest.

Sample Availability: Samples of the compounds are not available from the authors.

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