







Oxygen Functional Groups on MWCNT Surface as Critical Factor Boosting T_2 Relaxation Rate of Water Protons: Towards Improved CNT-Based Contrast Agents

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Purpose: Salicyl (Sal) – among other oxygen functionalities – multi-walled carbon nanotubes (MWCNTs) and their nanohybrids are investigated as promising contrast agents (CA) in magnetic resonance imaging (MRI) or drug delivery platforms, due to their unique properties. The preliminary results and the literature reports were the motivation to endow high r_2 relaxivities, excellent dispersibility in water, and biocompatibility to superparamagnetic MWCNTs nanohybrids. It was hypothesized that these goals could be achieved by, not described in the literature yet, two-stage oxygen functionalization of MWCNTs.

Results: Two structurally different MWCNT materials differing in diameters (44 and 12 nm) and the iron content (4.7% and 0.5%) are studied toward the functionalization effect on the T_2 relaxometric properties. MWCNT oxidation is typically the first step of functionalization resulting in “first generation” oxygen functional groups (OFGs) on the surface. Until now, the impact of OFGs on the relaxivity of MWCNT was not truly recognized, but this study sheds light on this issue. By follow-up functionalization of oxidized MWCNT with 4-azidosalicylic acid through [2+1] cycloaddition of the corresponding nitrene, “second generation” of oxygen functional groups is grafted onto the nanohybrid, ie, Sal functionality.

Conclusion: The introduced OFGs are responsible for an almost 30% increase in the relaxivity, which leads to remarkable r_2 relaxivity of $951 \text{ mM}^{-1}\text{s}^{-1}$ ($419 \text{ (mg/mL)}^{-1}\text{s}^{-1}$), the unprecedented value reported to date for this class of CAs. Also, the resulting nanohybrids express low cytotoxicity and superb diffusion after subcutaneous injection to a mouse.

Keywords: multi-walled carbon nanotubes, magnetic resonance imaging, MRI contrast agents, carbon nanotube functionalization, T_2 relaxivity

Introduction

One of the major paradigms of medicine development is efficient prevention and diagnosis during the early stages of diseases. Here, diagnosis plays a crucial role, particularly if the first symptoms of pathological changes can be identified. Magnetic resonance imaging (MRI) has been invaluable in this mission due to its non-invasive character, lack of penetration depth limits, and high spatial resolution.¹ Despite these numerous advantages, paramagnetic substances, so-called contrast agents (CAs), which increase the relaxation rate of water protons, are often used to increase the diagnostic value of tomography. Yet, despite their utility, there is still a large room for further improvement^{2,3} which could be

accomplished using carbon nanotube (CNT)-based CAs which have recently seen rapid development. Multi-walled carbon nanotubes (MWCNTs) display outstanding features such as chemical stability,⁴ high electrical conductivity,⁵ and large surface area.⁶ These properties make them key candidates for drug delivery systems and potential therapeutics.⁷ Moreover, one application does not exclude the other, which opens the route to “theranostics” in which agents act both as therapeutics and diagnostics tools.^{8,9} In such systems, apart from the diagnostic potential of MWCNTs, they can act as selective nanocarriers of drugs (eg, anticancer 5-fluorouracil) attached to the surface through nitrene chemistry or by selective adsorption by appropriate functional groups.⁸

MRI CAs follow the general mechanism of action based upon the dissipation of energy of water protons excited by a strong magnetic field.¹⁰ Since specific relaxation times of protons are translated into a computer image (for instance T_1 -weighted scanning), CA localized in particular regions in organisms may alter the signal and deliver additional diagnostic value. For this reason, MRI CAs often exhibit magnetic properties – paramagnetism as in the case of common gadolinium complexes or superparamagnetism for superparamagnetic iron oxides (SPIONs), or ferromagnetism as in the case of Fe-filled MWCNTs (Fe@MWCNTs). Currently, two major routes toward MWCNT-CAs have been developed: MWCNTs are decorated with magnetic nanoparticles or magnetic nanoparticles are encapsulated inside MWCNTs. Depending on the type of magnetic nanoparticles MWCNT-CAs may act as T_1 CAs, when Gd^{3+} ions¹¹ or Gd-containing nanoparticles¹² are used, while α -Fe,^{13–16} Fe^{3+} ions,^{15,16} and SPIONs^{17–19} typically lead to T_2 CAs.

Decoration of MWCNTs with magnetic species is a step-by-step process involving functionalization of the carbon surface, which yields linkers between MWCNT and magnetic nanoparticles – typically Gd^{3+} ions¹¹ or SPIONs.¹⁸ MWCNT surface can be oxidized by $HNO_3:H_2SO_4$ mixture to generate carboxylic moieties on the MWCNT surface which act as ligands itself¹⁵ or as an anchor for ligands such as aminophenol compounds for Fe^{3+} ions coordination¹⁶ or lactose-glycine adducts which form stable complexes with SPIO.¹⁸ On the other hand, ligands for Gd^{3+} can be also introduced next to the already existing carboxylic groups by follow-up reactions of amino groups introduced through 1,3-dipolar cycloaddition.¹¹ The range of functionalization approaches of MWCNT with magnetic species is very wide and analyzed in detail by us in a separate article.²⁴

One of the major disadvantages of exohedral functionalization with paramagnets is that magnetic species are not protected from the environment by the carbon shell, which may lead to decomposition or transmetalation in vivo, eg, the undesired release of Gd^{3+} bears the risk of nephrogenic systemic fibrosis.³ While nano hybrids are typically water-dispersible, the effective carbon surface is reduced, making further functionalization more difficult.

In comparison, the encapsulation of magnetic nanoparticles, mainly iron, inside MWCNTs is an inherent consequence of the c-CVD process which forms core-shell structures, where the carbon shell protects the iron core from decomposition. The theranostic functionality of such nano hybrids was assessed for bifunctional agents: (a) improving contrast in MRI and (b) allowing laser ablation of tumors in mice.⁹ Furthermore, the carbon surface remains exposed, which allows it to be functionalized with a variety of functional groups and compounds necessary to provide it with hydrophilicity, biocompatibility, and other functionalities necessary, eg, for theranostic systems.¹³ Here, the main route of MWCNT functionalization consists of surface oxidation by wet techniques which themselves produce nano hybrids that can form stable aqueous dispersions.^{15,16,20} Moreover, carboxylic groups produced in the process are used as covalent or non-covalent anchors for biocompatible polymers, eg, polyethylene glycol (PEG),^{16,21} polystyrene sulfonate (PSS), or polyethylenimine (PEI).²² Relaxivities r_2 reported for these Fe@MWCNT CAs range from 22 $mM^{-1}s^{-1}$ to 564 $mM^{-1}s^{-1}$ (Table 1).^{9,15,16,21,23} The broad scale of these r_2 -values arises from the fact that multiple Fe@MWCNTs properties have been reported to affect the T_2 relaxation rate, including their diameter, length, iron content, phase composition of the magnetic core, size of the iron core, and amount and type of functional groups on the surface²⁴ (Table 1). Based on mainly ferromagnetic and paramagnetic behavior of iron particles inside Fe@MWCNTs, the mode of action as T_2 CAs can be compared with, eg, albumin coated ferromagnetic iron oxide nanoparticles where the magnetic core is also separated from water molecules by a large protein coating. We hypothesized that in the case of Fe@MWCNTs main phenomena involved in the T_2 relaxation process are the diffusion rate of water inside the induced magnetic field, the strength of the magnetic field, and the distance between the ferromagnetic center and water molecules (Figure 1A-C).²⁵ These factors are generally consistent with the classical outer sphere relaxation mechanism.^{10,26}

Table 1 Representative Examples of Carbon Nanotube-Based Contrast Agents for Magnetic Resonance Imaging

CNT	l/d ($\mu\text{m}/\text{nm}$)	Metal Content %	Nanoparticles Type; Position of Magnetic Center	Functionalization	r_2		B_0 [T]	Ref.
					$\text{mM}^{-1}\text{s}^{-1}$	$(\text{mg}/\text{mL})^{-1}\text{s}^{-1}$		
Fe@MWCNT based MRI CAs								
oMWCNT_O	0.8/2	2.9	Fe; endohedral	Oxidation and nitrene [2+1] cycloaddition	737	378	7.1	This work
oMWCNT_O - Sal		2.5			951	419		
oMWCNT_N	1.0/8.8	0.03			2101	11		
oMWCNT_N - Sal		0.03			2918	14		
MWCNT	1.0/29	1.6	Fe; endohedral	Oxidation	130	36	0.4	14,24
	1.0/49	2.3			165	69		
	1.0/40	5.0			121	107		
	0.5/29	1.6			61	48		
	0.5/49	2.3			44	25		
	0.5/40	5.0			22	39		
	1.0/10- 50	1.3	Fe; endohedral	Oxidation	489	110	1.5	9,24
	1.7	480			147			
	2.1	401			147			
	2.9	555			290			
SWCNT	-/-	17.2	Fe_3O_4 ; endohedral	none	65	200 ^a	3.0	44
	-/-	6.1		Removal of iron by Br_2 treatment	166	181 ^a		
	>0.10/-	0.6		Shortening below 100 nm	230	26 ^a		
Miscellaneous MWCNT based MRI CAs								
MWCNT	1.0/10- 50	13	Fe; endohedral, Fe^{3+} exohedral	Oxidation, Fe^{3+} ion adsorption	15	35	7.1	15,24
	1.0/10- 50	6	Fe; endohedral, Fe^{3+} chelates; exohedral	Oxidation followed by amide formation	52	58	7.1	16,24
	10.0/ 40-60	-	SPIO, exohedral	Noncovalent layer-by-layer deposition of polymer and SPIO	186	-	3.0	18,24
	-	15	SPIO; exohedral	Oxidation, SPIO deposition	425	1141	7.1	19,24
	0.5-2/ 20-30	-	Gd^{3+} chelates; exohedral	Oxidation, 1,3-dipolar cycloaddition	r_1		7.1	11
				6.6	-			

Note: ^aValues calculated from the data available in the reference.

Abbreviations: l, length; d, diameter; B_0 , magnetic field of NMR spectrometer; MWCNT, multi-walled carbon nanotubes; oMWCNT_N , the MWCNT_N treated with H_2SO_4 + HNO_3 and conc. HCl; oMWCNT_O , MWCNT_O treated with H_2SO_4 + HNO_3 and conc. HCl; oMWCNT_N -Sal, the oMWCNT_N functionalized with 4-azidosalicylic acid via the [2+1] cycloaddition route; oMWCNT_O -Sal, the oMWCNT_O functionalized with 4-azidosalicylic acid via the [2+1] cycloaddition route; r_1 , r_2 , longitudinal (T_1) and transversal (T_2) proton relaxivity; SPIO, superparamagnetic iron oxides; SWCNT, single-walled carbon nanotubes.

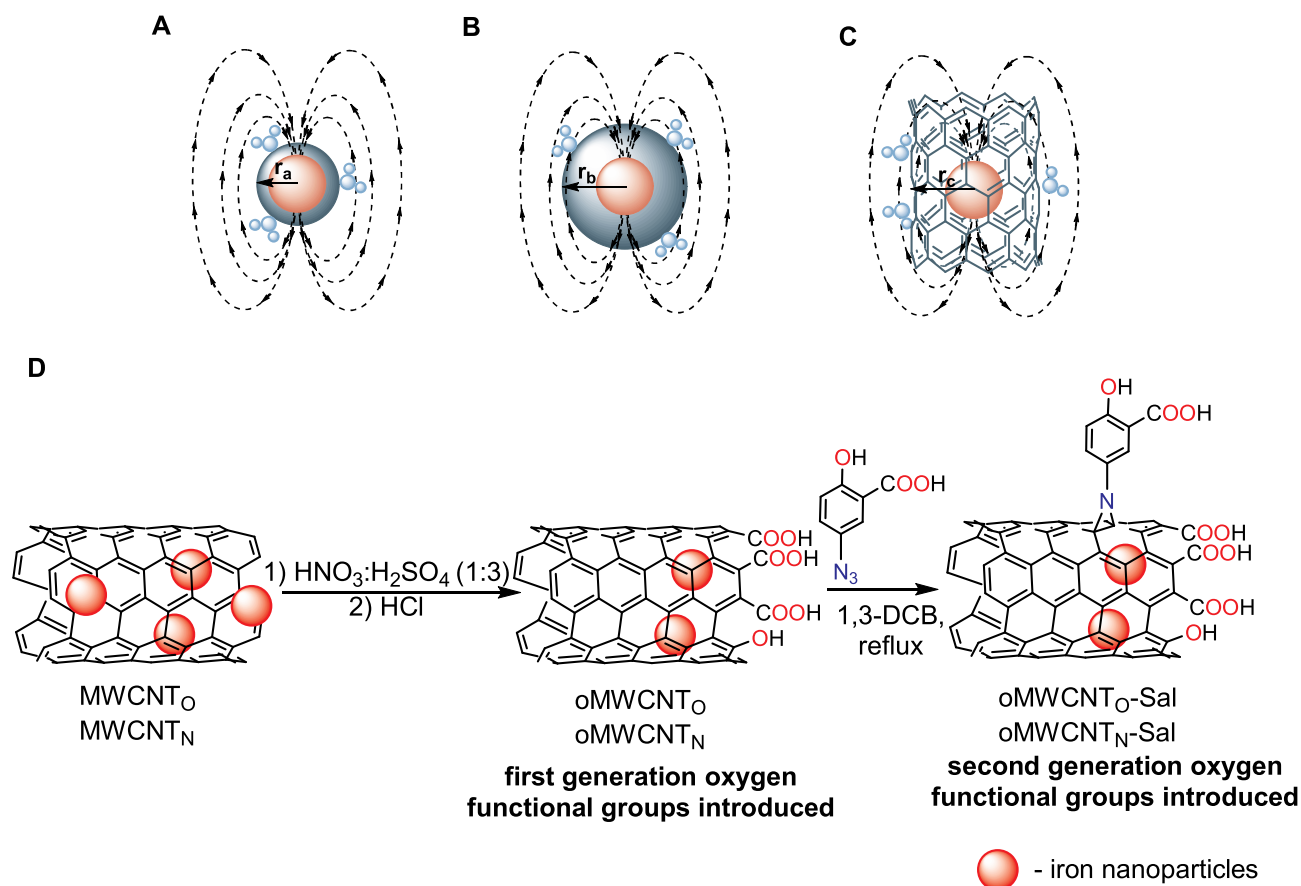


Figure 1 Effective magnetic field induced by magnetic species as a function of distance. **(A)** Molecules closer to the magnetic core relax faster than water molecules in **(B)** where the protein coating (green circle) radius is higher, or **(C)** where CNT walls restrict their approach to the magnetic core. **(D)** Functionalization of MWCNTs – oxidation followed by [2+1] cycloaddition of nitrene generated from 4-azidoosalicylic acid.

Abbreviations: CNT – carbon nanotube; MWCNTN - pristine Nanocyl™; MWCNTO – in-house iron-filled pristine MWCNT synthesized in-house; oMWCNTN - the MWCNTN treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNTO - MWCNTO treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNTN-Sal - the oMWCNTN functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route; oMWCNTO-Sal - the oMWCNTO functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route.

Here, increasing distance from the magnetic center lowers an effective magnetic field affecting water molecules; thus, that parameter can be considered constant for Fe@MWCNTs of a particular size, where the thickness of the CNT walls would govern the closest distance of water molecules to the magnetic center.²⁵ Hence, we hypothesized that oxygen functional groups such as hydroxyl and carboxyl groups would play an important role in the relaxation of Fe@MWCNTs improving diffusion rate of water molecules and influence processes such as: (a) the attraction of water molecules towards intrinsically hydrophobic MWCNTs, (b) rapid and efficient exchange of water molecules, (c) increase of dispersibility in an aqueous environment and overall biocompatibility.

To investigate whether the amount of oxygen functional groups (OFGs) affects the relaxometric properties of the Fe@MWCNT models, it was crucial to change the

amount of OFGs while maintaining control over the dimensionality of the materials. The oxidation of MWCNTs through the range of wet oxidation techniques is a very useful method for incorporating OFGs on the surface of MWCNTs, but the process is considered as destructive while its outcome strongly depends on the reaction conditions. Furthermore, prolonged oxidation not necessarily increases the amount of the oxygen functional groups on CNTs surface due to the so-called onion effect leading to rapid decomposition of oxidized CNTs walls after achieving a particular level of oxidation.²⁷

To exclude varying dimensions connected with the oxidation process, we accomplished the introduction of “second generation” OFGs on oxidized MWCNTs through a nondestructive process – [2+1] nitrene cycloaddition (Figure 1D). For this purpose, two different types of Fe@MWCNTs were chosen – in-house prepared, large

diameter, “our” MWCNT_O with high iron loading and commercially available Nanocyl 7000TM MWCNT (MWCNT_N) with a small diameter (Table 2). The first-generation OFGs were formed during the oxidation of MWCNT_O and MWCNT_N to oMWCNT_O and oMWCNT_N, while the second-generation OFGs were introduced in a non-destructive [2+1]-cycloaddition of salicylic acid nitrene on the surface of oxidized oMWCNT_O and oMWCNT_N to create oMWCNT_O-Sal and oMWCNT_N-Sal, respectively. This novel approach significantly increased the number of oxygen functional groups on the Fe@MWCNTs surface which was reflected by increases in the T_2 relaxation rates of water protons by as much as 30% at 7.1 T. Our oMWCNT_O-Sal nanohybrids achieved the highest r_2 relaxivity of 951 mM⁻¹s⁻¹ among all Fe@MWCNT CAs reported to date. Additionally, we present that r_2 relaxivity in mM⁻¹s⁻¹ provides information on the effectiveness of paramagnetic center; thus, for very low concentrations in CNT-based CAs even a small increase in relaxation rate leads to high r_2 in relaxometric measurements despite low or negligible contrast enhancement in MRI images. To give a detailed picture of CNT-CAs, we propose the use of r_2 expressed in (mg/mL)⁻¹s⁻¹ which reflects to the effectiveness of the whole system and directly informs about the concentration of nanoparticles which needs to be applied for achieving a particular effect.

Materials and Methods

Characterization of the Materials

The materials were characterized by TEM, TGA, ICP-AES, XPS, Raman, SQUID, UV-Vis, ¹H-NMR, ¹³C-NMR and MS-TOF spectroscopy, and relaxometric measurements.

High-resolution transmission electron (HR-TEM) micrographs were acquired using an S/TEM TITAN 80–300, EHT 80–300 keV, field emission electron source with a Cs corrector probe for atomic resolution scanning transmission imaging (STEM), 0.1 nm resolution in TEM mode; 0.85 nm STEM resolution; an energy filter, EDX, and 3D tomography. Thermogravimetric analysis (TGA) measurements were carried out using a Mettler Toledo TGA/DSC 2 system. Analyses were conducted at a constant heating rate of 10°C min⁻¹. The inert gas (argon) flow rate was 80 mL min⁻¹, and 70 μL alumina crucibles were used. Inductively coupled plasma-atomic electron spectroscopy (ICP-AES) was utilized for iron determination with a Varian 710-ES spectrometer

(Varian, Palo Alto, CA, USA) equipped with a One-Neb nebulizer (Agilent, Santa Clara, USA) and a cyclonic spray chamber. The following parameters were used: an RF power of 1.2 kW, a plasma flow of 15 L min⁻¹ with an auxiliary flow of 1.5 L min⁻¹, a nebulizer pressure of 210 kPa, a pump rate of 15 rpm, and emission lines of Fe: $\lambda = 234.350$ nm, $\lambda = 259.940$ nm, $\lambda = 238.204$ nm, $\lambda = 261.187$ nm, and $\lambda = 239.563$ nm. An iron standard solution of 1000 mg L⁻¹ (Merck, Germany) was used. Deionized water was purified using a Millipore Elix 10 system to 0.067 μS cm⁻¹ (Millipore SAS, Molsheim, France). The obtained results constituted an average of concentrations obtained from calibration curves for five analytical lines with a standard deviation of less than 1%. The results are expressed as Fe wt%. Prior to ICP-AES analysis, depending on the approximate iron content, MWCNTs (20–100 mg) were introduced into a mixture of concentrated acids HNO₃/H₂SO₄ (1:3 = v/v) (4 mL) and refluxed for 24–48 h until the carbon nanomaterial had completely decomposed. The resulting mixture (10 μL) was diluted to a volume of 10 mL with deionized water. Raman spectra were obtained using an inVia Raman Spectroscopy with a single laser beam $\lambda = 633$ nm. X-ray photoelectron spectroscopy (XPS) spectra were recorded in a multi-chamber ultra-high vacuum experimental setup (base pressure 2×10⁻⁸ Pa) equipped with a PREVAC EA15 hemispherical electron energy analyzer with a 2D-MCP detector. Samples were irradiated with an Al-Kα X-ray source (PREVAC dual-anode XR-40B source, energy 1486.60 eV). For the survey spectra, the pass energy was set to 200 eV (with a scanning step of 0.9 eV), and the particular energy regions to 100 eV (with a scanning step 0.05 eV). All measurements were performed with the analyzer axis perpendicular to the plane of samples. The binding energy (BE) scale of the analyzer was calibrated to Au 4f7/2 (84.0 eV).²⁸ The recorded data were fitted utilizing CASA XPS[®] embedded algorithms and relative sensitivity factors. For the background subtraction, the Shirley function was used. Unless otherwise specified, the components were fitted with a sum of Gaussian (70%) and Lorentzian (30%) lines. The full width at half maximum (FWHM) values for the peaks in the same binding energy region were allowed to vary within a narrow range. The estimated uncertainty for the components' energy position determination was 0.1 eV. The selected magnetic properties were measured using a superconducting quantum interference device (SQUID) (MPMS XL-7, Quantum Design) in the temperature range

from 2 K to 300 K and magnetic fields of -7 to $+7$ T. Thermomagnetic curves were obtained by applying the so-called zero-field cooling (ZFC) and field cooling (FC) procedures. Additionally, to determine the distribution of magnetic moments, the Langevin granulometry technique was used.^{29,30} Ultraviolet-visible (UV-Vis) spectra were recorded on a Hitachi Y-2910 spectrophotometer in the 190–700 nm range using aqueous solutions. MWCNT (1 mg) was introduced into water (10 mL) and sonicated with a horn sonicator (Hilsher UP200St, 200 W, 26 kHz) for 10 min. As-received samples were used for UV-Vis absorbance measurements, and their absorbance was measured for the following periods: immediately after sonication, and after 1, 2.5, 24, 168, and 240 h. Relaxation measurements (7.1 T) were performed on a Varian Unity Inova 300 MHz spectrometer at 22°C using dispersions with the following concentrations: 0.2 mg mL⁻¹, 0.1 mg mL⁻¹, 0.05 mg mL⁻¹, 0.025 mg mL⁻¹, and 0.0125 mg mL⁻¹. The primary medium was 5% D₂O in demineralized water containing 1% (m/v) Pluronic (R) F127. Measurements were repeated twice, and the average value was used for further calculations. Relaxivity r_2 was calculated as the slope of T_2 either vs molar concentration of iron in mol dm⁻³ or the mass concentration of MWCNTs in mg mL⁻¹, using the pure medium as the intercept (reference point). Special attention was paid to the optimal shimming of samples because CNT dispersions give very broad proton signals in ¹H-nuclear magnetic resonance spectra due to their ferromagnetic and superparamagnetic behaviors. ¹H and ¹³C NMR spectra were recorded at 298 K on an Agilent NMR Magnet-400 MHz (400 MHz for ¹H and at 100.5 MHz for ¹³C). Spectra were calibrated relative to solvent residual protons and carbon chemical shifts DMSO ($\delta = 2.50$ ppm for ¹H NMR and $\delta = 39.50$ ppm for ¹³C NMR). Coupling constants (J) are reported in hertz (Hz). The multiplicity of the signals is given as s (singlet), d (doublet). MS studies were performed with an HR instrument Xevo G2 quadrupole time-of-flight equipped with an ESI source. The injections were made either directly or after chromatographic separation (Waters Acquity UPLC system, BEH C18 column, 1.7 μ m; 2.1 \times 50 mm; acetonitrile/water 90/10% at 0.2 mL min⁻¹). The conditions for ESI were as follows: capillary 3 kV, sampling cone 20, extraction cone 4, source temperature 120°C, desolvation temperature 200°C, cone gas flow 200 L⁻¹, desolvation gas flow 500 L⁻¹.

MRI Imaging

MRI images were taken on a Bruker BioSpec AvanceIII 117/11 system (11.7 T). The Rapid Acquisition with Refocused Echoes (RARE) imaging method was used for ¹H imaging under the following conditions: for mouse imaging, an 8 \times 4 cm field of view, a matrix size of 64 \times 32 (0-filled to 128 \times 64 for output), no slice selection TR/TE = 1000/64 ms, RARE factor of 16, an average of 512 times. For phantom imaging, a field of view of 8 \times 4 cm, a matrix size of 100 \times 50 (0-filled to 128 \times 64 for output), TR = 1500 msec, TE = 13, 39, 65 and 91 msec, a RARE factor of 4, and 128 averages were used.

Animal Experiments

Animal experiments were approved by the Animal Care and Use Committee of the Immunology Frontier Research Center, Osaka University, Japan based on Osaka University Regulations on Animal Experiments regulation available online at <https://www.osaka-u.ac.jp/en/research/lifescience/files/E36OsakaUniversityRegulationsonAnimalExperiments.docx>. The mice used in this experiment were C57bl/6N, purchased from Japan, SLC.

A sample of 50 μ L of oMWCNT_O-Sal was injected just prior to imaging. The mice were anesthetized by sevoflurane gas during imaging. The pulse sequence was the same as for phantom measurements, the maximum loading space was a 3.5 cm diameter cylinder, and the gradient linear space was less than 4 cm.

Formation of the First Generation of Oxygen Groups – Oxidation of MWCNTs

MWCNTs (1.000 g) were suspended in a mixture of conc. HNO₃ (100 mL) and conc. H₂SO₄ (300 mL) and heated to reflux for 10 min. Then, the suspension was cooled, diluted with water (1 L), and filtered through a Millipore Teflon[®] filter membrane (0.22 μ m pore size) under reduced pressure. The precipitate was washed with water to neutral pH. A black residue was collected, resuspended in deionized water, sonicated for 1 h, and filtered off again. The procedure was repeated three times, and the black residue was dried at 80°C until constant weight.

Purification of MWCNT Using Concentrated HCl_(Aq)

MWCNTs (1.000 g) were suspended in conc. HCl (500 mL) and sonicated for 1 h using a bath sonicator.

Then, the suspension was heated to reflux vigorously for 6 h, cooled, diluted with water (1 L), and filtered through a Millipore Teflon[®] filter membrane (0.22 μm pore size) under reduced pressure. The precipitate was washed with water to neutral pH. A black residue was collected, resuspended in deionized water, sonicated for 1 h, and filtered off. The procedure was repeated three times, and the black residue was dried at 80°C until constant weight.

Formation of the Second Generation of Oxygen Functional Groups – [2+1] Cycloaddition of Nitrene of 4-Azidosalicylic Acid to MWCNTs

MWCNTs (50 mg, 4.2 mmol calculated per carbon) were introduced into anhydrous 1,3-dichlorobenzene (50 mL) under N_2 atmosphere and sonicated for 1 h. To the dispersion, 4-azidosalicylic acid (1.5 eq, 6.25 mmol, 1132 mg) was added, and the mixture was heated to reflux for 1 h when the complete consumption of the substrate was confirmed by TLC. The post-reaction mixture was cooled and filtered through a Millipore Teflon[®] filter membrane (0.22 μm pore size). The black residue was washed with CHCl_3 (150 mL), MeOH (150 mL), and toluene (150 mL), and then collected, dried under vacuum, and re-suspended in 1 M NaOH (50 mL) with the aid of sonication for 1 h. The dark suspension was then filtered under reduced pressure, and the precipitate was washed with water until the filtrate was colorless. Next, the black residue was collected and sonicated in 1 M HCl (50 mL) for 1 h, filtered off, and washed with water until the filtrate was colorless and its pH was neutral. The black residue was dried at 80 °C until constant weight.

Synthesis of 4-Azidosalicylic Acid

For the synthetic and spectroscopic details see page 4 of [Supplementary information](#). [Supplementary Figures S6](#) and [S7](#) show ^1H and ^{13}C spectra of 4-azidosalicylic acid, while [Supplementary Figure S8](#) shows MS-ESI spectra.

Results

Functionalization of MWCNTs

Introduction of First-Generation OFGs – Oxidation with $\text{HNO}_3\text{:H}_2\text{SO}_4$ Mixture

The oxidation was performed on both MWCNT_O and the MWCNT_N reference material by a 10 min-reflux in a nitrating mixture of concentrated HNO_3 and H_2SO_4 (1:3=v/v).³¹ The procedure significantly decreased the

thermal stability of oxidized MWCNTs at higher temperature, as visible in TGA curves shown in [Figure 2A-B](#), due to the introduction of oxygen functional groups. Particularly, the weight loss in the 200–700 °C range was likely associated with processes such as decarboxylation and decomposition of the phenolic moieties. Thus, the thermal behavior in the above range was used to calculate the degree of functionalization ([Supplementary Equation S1](#)).³² It was found that OFGs accounted for 3.5% (w/w) in oxidized oMWCNT_O and 7% (w/w) in oMWCNT_N which translates into 0.75–2.10 and 0.59–1.56 mmol of OFGs per g for oMWCNT_O and oMWCNT_N , respectively, depending on the ratio between -OH and -COOH groups introduced.

Introduction of Second-Generation OFGs – [2+1] Nitrene Cycloaddition

Oxidation can introduce only a limited number of protic functional groups, due to the so-called onion effect on the MWCNT surface.²⁷ The second generation of hydroxyl and carboxyl groups was introduced, aside from already existing ones, directly to sp^2 MWCNT skeleton, in a single step through [2+1]-cycloaddition of nitrenes generated in situ from 4-azidosalicylic acid containing both hydroxyl and carboxylic groups.^{8,33-35} The reaction led to degrees of functionalization of 17.4% for $\text{oMWCNT}_\text{O}\text{-Sal}$ and 12.2% for $\text{oMWCNT}_\text{N}\text{-Sal}$ in reference to the starting oMWCNTs . The number of second-generation OFGs was calculated using the molar mass of salicylic acid nitrene by the same methodology as for the first generation of OFGs (see SI for the details). The applied methodology led to values of 1.60 and 2.29 mmol of second-generation OFGs (89.7 and 175.6 mg of salicylic acid nitrene) per g of MWCNTs in $\text{oMWCNT}_\text{N}\text{-Sal}$ and $\text{oMWCNT}_\text{O}\text{-Sal}$, respectively.

Physical and Chemical Properties of MWCNT CAs

XPS Analysis

Further evidence for the increased number of OFGs during the functionalization of oMWCNT_O was obtained by analyzing the C 1s and O 1s regions using XPS, whose results are presented in [Figure 2C-E](#). The C 1s region analysis ([Figure 2C](#)) revealed the presence of the expected C-C/C=C main components, accompanied by a relatively broad C-O/C=O peak and a less-intense parasite C-OH component. The presence of oxygen components was confirmed by the O 1s region ([Figure 2D](#)). A small number of oxygen-containing groups was observed in MWCNT_O with a higher contribution of C-O/C=O over C-OH, while the broadening of the

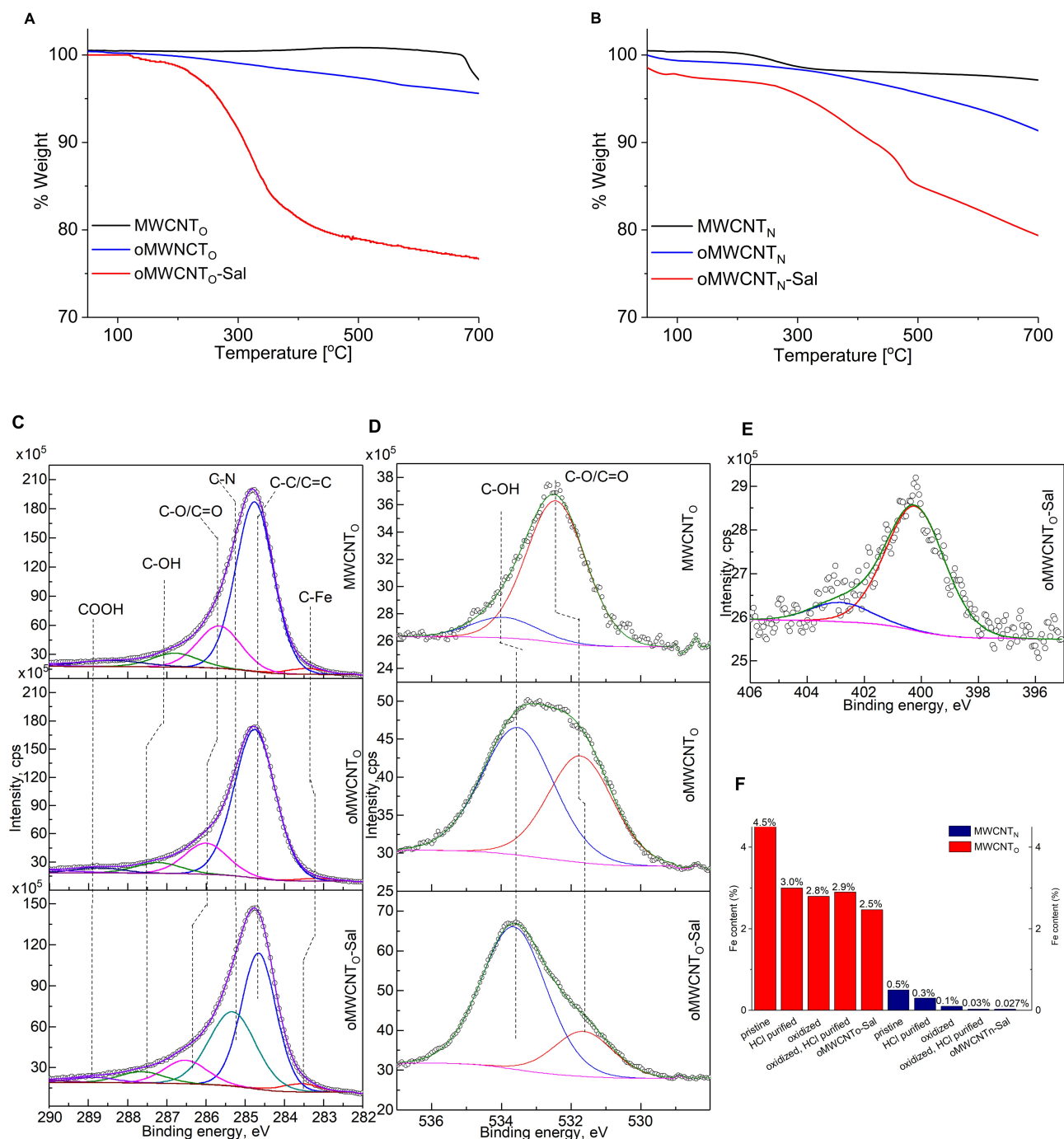


Figure 2 Chemical composition of functionalized MWCNTs. TGA curves recorded under an N₂ atmosphere of (A) MWCNT_O and (B) MWCNT_N series before and after functionalization. The XPS spectra of MWCNT_O, oMWCNT_O, and oMWCNT_O-Sal obtained for the (C) C 1s region; (D) O 1s region; (E) N 1s region (F) Iron content in MWCNT_O and MWCNT_N after purification in a mixture of conc. HNO₃:H₂SO₄ and conc. HCl and additionally in oMWCNT_O-Sal and oMWCNT_N-Sal as measured by ICP-AES.

Abbreviations: ICP-AES – Inductively Coupled Plasma Atomic Emission Spectroscopy; oMWCNT_N - the MWCNT_N treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_O - MWCNT_O treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_O-Sal - the oMWCNT_O functionalized with 4-azidoalicylic acid via the [2+1] cycloaddition route; oMWCNT_N-Sal - the oMWCNT_N functionalized with 4-azidoalicylic acid via the [2+1] cycloaddition route; MWCNT_O – in-house iron-filled pristine MWCNT synthesized in-house; MWCNT_N - pristine Nanocyl™; TGA – Thermogravimetric analysis; XPS – X-Ray photoelectron spectroscopy.

main component in the O 1s region of oMWCNT_O was noticed which reflected a higher sp³- signal contribution with respect to MWCNT_O. At the same time, the intensities tended to equalize in the oMWCNT_O pattern, and it could be

observed that for oMWCNT_O-Sal, the intensity of the C-OH band dominated the pattern. The final evidence for nitrene functionalization was that the expected C-N signal was found in the C 1s region for oMWCNT_O-Sal which was absent in

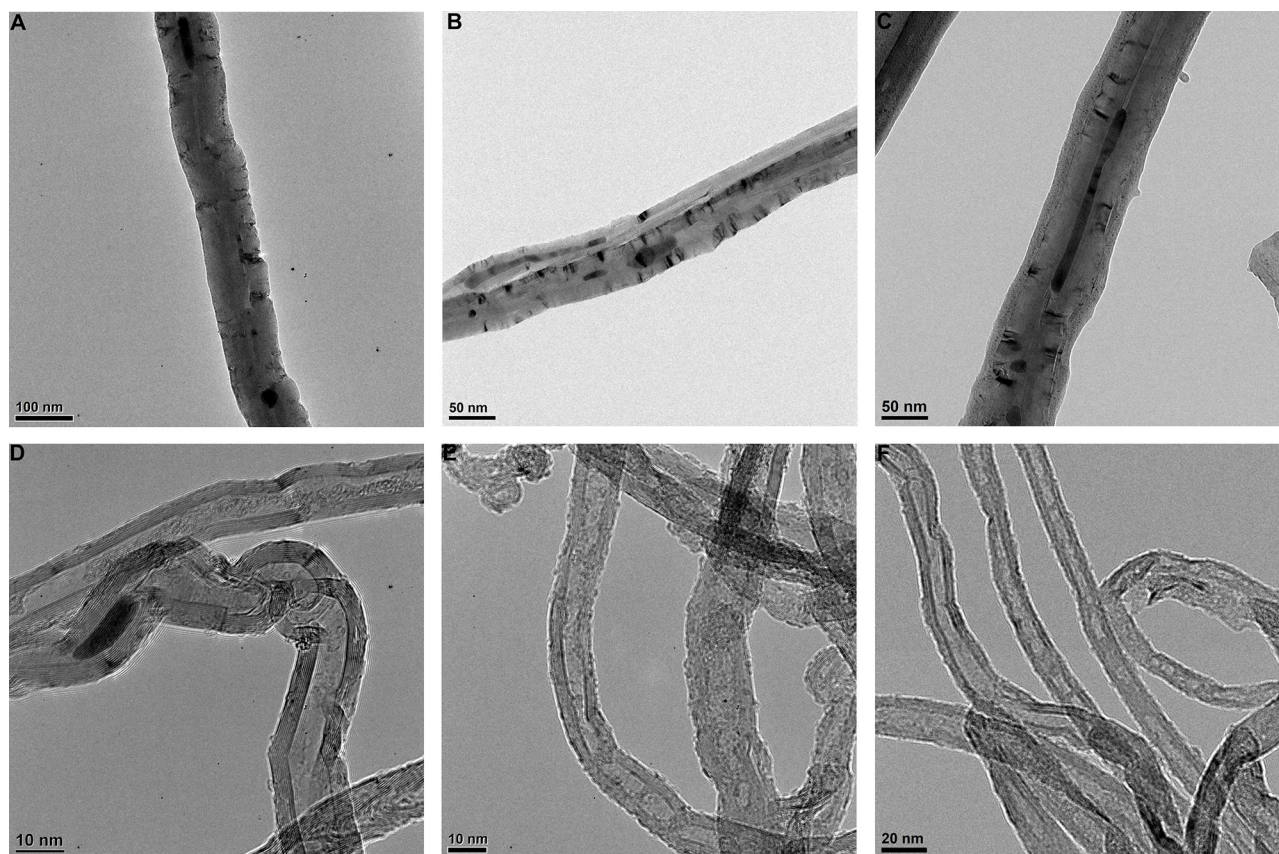


Figure 3 Transmission Electron Microscopy images of (A) pristine MWCNTO, (B) oMWCNTO, (C) oMWCNTO-Sal, (D) pristine MWCNTN, (E) oMWCNTN, and (F) oMWCNTN-Sal.

Abbreviations: MWCNTN - pristine Nanocyl™; MWCNTO – in-house iron-filled pristine MWCNT synthesized in-house; oMWCNTN - the MWCNTN treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNTO - MWCNTO treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNTN-Sal - the oMWCNTN functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route; oMWCNTO-Sal - the oMWCNTO functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route.

the other samples. In the N 1s region (Figure 2E), an intense N-C signal at 400 eV binding energy was found, accompanied by a weak satellite peak on its higher binding energy side. The component assignment was performed based on accessible databases and literature.^{28,36,37}

ICP Iron Content Analysis

As expected, after MWCNT_O and MWCNT_N oxidation, the iron content dropped from 4.4% and 0.5% to 2.8% and 0.1% by weight, respectively (Figure 2F). To ensure that both materials were free from any possible metal species contamination during the wet techniques, additional purification was performed using concentrated HCl_(aq). While the HCl purification of oMWCNT_O did not affect its iron content, the iron content dropped to 0.03% wt. in oMWCNT_N. For reference purposes purification of MWCNT_O and MWCNT_N by concentrated HCl_(aq) was also performed and we found that the amount of iron dropped to 3.0% wt. and 0.3% wt., respectively.

TEM Analysis

Analysis of TEM images shows typical surface “exfoliation” for oxidation procedure in oMWCNT_N and only slightly in oMWCNT_O (Figure 3). Furthermore, it can be seen that [2+1] cycloaddition of salicylic acid nitrene did not damage the MWCNT surface. Additionally, two types of iron/iron oxide nanoparticles in the material were identified (Supplementary Figure S1A-D). In the pristine MWCNT_O and MWCNT_N we observed a high amount of round-shaped exohedral metal particles with a diameter of 26.5±10.7 nm and 14.5±7.5 nm, respectively. These nanoparticles were removed in the course of oxidation with HNO₃:H₂SO₄ mixture and conc. HCl purification. The second type of particles, endohedral iron nanoparticles, remained in all samples, regardless of the functionalization stage. While in Fe-rich MWCNT_O the amounts of these nanoparticles are substantial, only a few of them were detected in MWCNT_N material. These nanoparticles typically have a needle-like structure, which tightly

fills nanotube inner cavity and varies in size. Therefore, we decided to measure two dimensions – length and diameter – to describe nanoparticles. For MWCNT_O series average length and diameter are 69.8±68.5 nm and 17.5±10.3 nm, respectively, while for MWCNT_N these values are 15.5±4.0 and 5.2±2.3 nm, respectively.

Raman Spectroscopy

Raman spectroscopy is a valuable tool for assessing the quality of CNTs and monitoring their chemical functionalization.^{38,39} Typically, an increase in the I_D/I_G ratio is associated with the incorporation of defects during functionalization, but it cannot be quantitatively linked with the number of incorporated OFGs.³² For both of the studied pristine materials, harsh oxidation conditions led to an expected relative increase in the I_D/I_G ratio suggesting the introduction of structural defects ([Supplementary Figure S2A and B](#)). Only a slight increase in the I_D/I_G ratio was observed for oMWCNT_O-Sal and a negligible change for oMWCNT_N-Sal with respect to the oxidized MWCNTs, suggesting that functionalization does not damage sidewall probably due to formation of open-configuration adduct which preserves C-sp² hybridization in the place of addition.

Magnetic Properties of the Materials

The influence of oxidation on the magnetic properties of pristine MWCNTs was studied by superconducting quantum interference device (SQUID) magnetometer experiments, which provided valuable insight into the form of iron nanoparticles in MWCNTs and the change of their character during the transformations. The impact of the magnetic components in the nanocomposites is another important factor in the resulting properties of potential MRI CAs. Magnetic susceptibility M_s is one of such properties and can, to some extent, be correlated with r_2 relaxivity; thus, with increasing M_s increase of r_2 is expected.⁴⁰

Zero-field-cooled and field-cooled (ZFC-FC) thermomagnetic curves of the MWCNT_O samples are presented in [Figure 4A](#). The shape of the FC part indicated the ferromagnetic behavior with a Curie point above 300 K. At low temperatures, a small contribution of paramagnetism can be observed in the hyperbolic increase in the magnetization with decreasing temperature. The difference in the ZFC and FC curves revealed some thermal blocking effects, usually attributed to magnetic anisotropy, which disappeared near room temperature. For samples with a lower Fe-content (pristine MWCNT_N and oMWCNT_N), similar magnetic characteristics in the ZFC-FC thermomagnetic curves

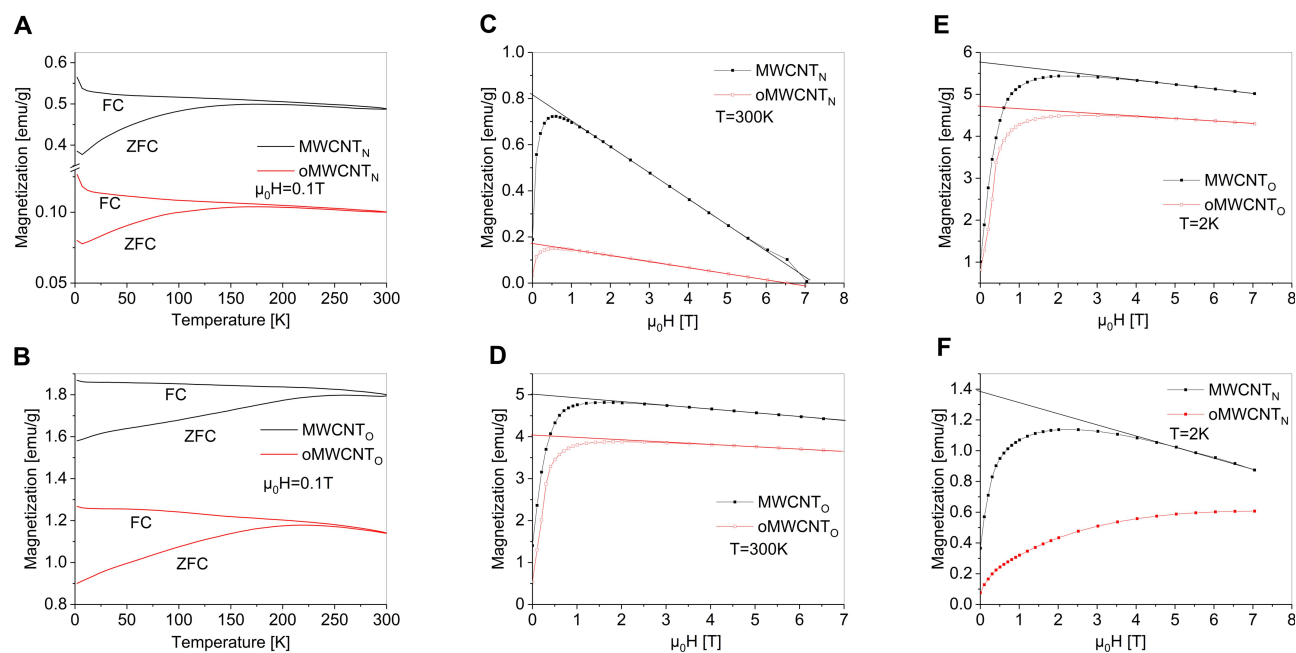


Figure 4 Thermomagnetic Zero-field cooled – Field cooled magnetization curves at 0.1 T: (A) MWCNT_O and oMWCNT_O (B) MWCNT_N, and oMWCNT_N. Magnetic isotherms: (C) at 300 K for MWCNT_O and oMWCNT_O; (D) at 300 K for MWCNT_N and oMWCNT_N; (E) at 2 K for MWCNT_O and oMWCNT_O; (F) at 2 K for MWCNT_N and oMWCNT_N.

Abbreviations: MWCNT_N - pristine Nanocyl™; MWCNT_O - in-house iron-filled pristine MWCNT synthesized in-house by Catalytic Vapour Deposition; oMWCNT_N - the MWCNT_N treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_O - MWCNT_O treated with H₂SO₄+HNO₃ and conc. HCl; 0B – applied magnetic field.

Table 2 Summary of Magnetic and Relaxometric Properties of Studied Multi-Walled Carbon Nanotubes as Contrast Agents for Magnetic Resonance Imaging

Sample	M_s at 2 K emu g^{-1}	M_s at 300 K emu g^{-1}	M_r at 2 K emu g^{-1}	M_r at 300 K emu g^{-1}	$r_2 \text{ mM}^{-1} \text{ s}^{-1}$		$R_2 (\text{mg/mL})^{-1} \text{ s}^{-1}$	
					7.1 T	11.4 T	7.1 T	11.4 T
MWCNT _O	5.78	5.20	1.95	-	1953	331	1035	206
oMWCNT _O	4.72	4.05	2.30	1.78	737	409	378	210
oMWCNT _O -Sal	-	-	-	-	951	281	419	125
MWCNT _N	1.39	0.82	-	-	1602	326	92	29
oMWCNT _N	0.61	0.17	-	-	2101	362	11	1.9
oMWCNT _N -Sal	-	-	-	-	2918	2	14	1.7

Abbreviations: MWCNT_N, pristine Nanocyl™; MWCNT_O, in-house iron-filled pristine MWCNT synthesized in-house by CVD; oMWCNT_N, the MWCNT_N treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_O, MWCNT_O treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_N-Sal, the oMWCNT_N functionalized with 4-azidosalicylic acid via the [2+1] cycloaddition route; oMWCNT_O-Sal, the oMWCNT_O functionalized with 4-azidosalicylic acid via the [2+1] cycloaddition route; M_s , magnetic susceptibility; r_1 , r_2 , longitudinal (T_1) and transversal (T_2) proton relaxivity; SPIO, superparamagnetic iron oxides.

could be observed in Figure 4B. Compared with the Fe-rich samples, a higher contribution of the paramagnetic component and a significant decrease in the saturation magnetization of the ferromagnetic part was observed.

Generally, the examined samples showed ferromagnetic and diamagnetic characteristics (Figure 4C-F). The diamagnetic component (the linear decrease of magnetization with the increasing magnetic field) was attributed to the non-magnetic, carbonaceous part of the samples, as well as the sample holder; thus, it was not suitable for analysis. However, these two components could be separated by simply subtracting the diamagnetic line determined in higher fields when the ferromagnetic part achieved saturation. The straight lines in Figure 4C represent such an approach, and the y -intercept represented the saturation magnetization M_s of the ferromagnetic component (5.02 and 4.05 emu g^{-1} for MWCNT_O and oMWCNT_O, respectively). Focusing on those values, a decrease in M_s caused by sample oxidation was observed. In the case of oMWCNT_O, a magnetic remanence of 1.78 emu g^{-1} appeared. Similar magnetic isotherms determined at 2 K were depicted in Figure 4E, and in both cases, the superposition of ferro- and diamagnetism was observed. Also, in both non-oxidized and oxidized samples, magnetic remanence (M_r) related to the magnetic anisotropy (as visible in the ZFC-FC curves) was detected. For MWCNT_N samples (Figure 4D and F) one could observe a higher contribution of the paramagnetic component and a significant decrease in the saturation magnetization of the ferromagnetic part, compared with the Fe-rich samples. In this case, sample oxidation led to a remarkable decrease in M_s , and in contrast to the previous cases, magnetic remanence was not observed. The summary of magnetic properties is presented

in Table 2. Furthermore, the Langevin granulometry technique was performed for MWCNT_N samples were ferromagnetic and paramagnetic parts of 2K-magnetic isotherms were well separated (Figure 4F).^{29,30} The analysis of the paramagnetic component shows the distribution of magnetic moments of atoms or clusters (superparamagnetism) of MWCNT_N (Supplementary Figure S3A) and oMWCNT_N (Supplementary Figure S3B). It can be observed that oxidation increases the number of clusters with magnetic moments between 1–5 μB (Bohr magneton) associated with ionic Fe forms reducing the amount of Fe clusters with high magnetic moments (26 μB) observed in pristine MWCNT_N sample.

T_2 Relaxometric Measurements at 7.1 T, Phantom MRI Imaging at 11.7 T and in vivo MRI Imaging
The T_2 relaxivity of MWCNT_N was measured using a Carr-Purcell-Meibloom-Gill pulse sequence on a 300 MHz Varian NMR spectrometer. All measurements were made in 1% Pluronic(R) F127 in 5% D₂O/H₂O mixture, the measurement results are summarized in Table 2, while Figure 5A-B shows a curve of $1/T_2$ against a concentration of oMWCNT_O-Sal (see Supplementary Figure S4A-F for curves of other samples).

It was observed that the highest relaxivities were recorded for materials with the highest saturation magnetizations. Acceleration of the relaxation rate in relaxometric measurements was significant for T_2 , while T_1 relaxation was independent of the concentration of MWCNTs which was also observed in our previous study.¹⁶

It is expected that a promising T_2 CA should show considerably reduced T_2 relaxation time increasing darkness in T_2 -weighted images. The MWCNT_O samples

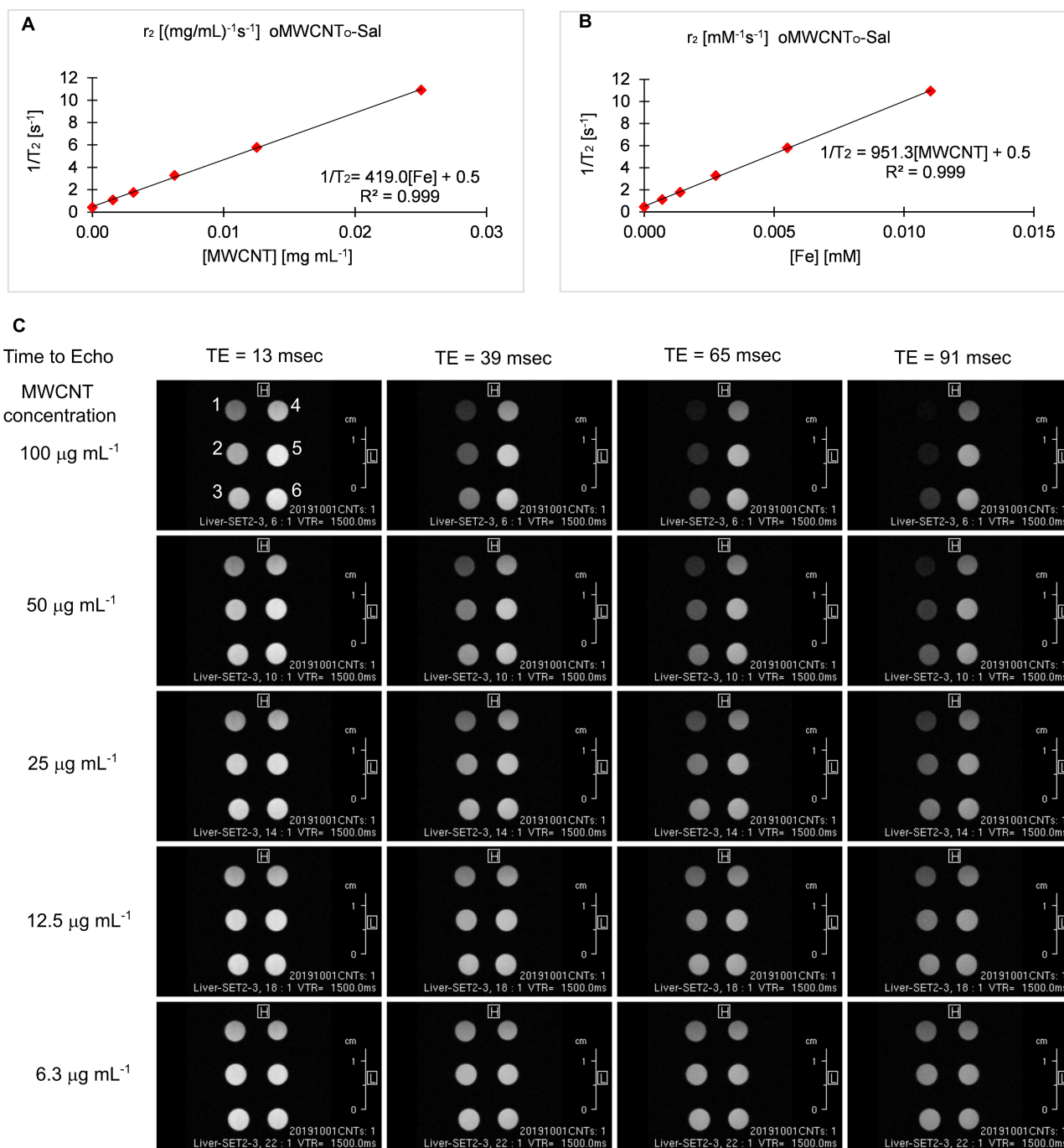


Figure 5 Relaxivity r_2 plots in: (A) mM-ls-l (B) (mg/mL)-ls-l for oMWCNT_o-Sal and (C) T₂-weighted images of (1) MWCNT_o (2) oMWCNT_o (3) oMWCNT_o-Sal, (4) MWCNT_N, (5) oMWCNT_N, (6) oMWCNT_N-Sal dispersions in PCR tubes at different MWCNT concentration with different time to echo (TE) and constant time to repetition TR = 1500 ms.

Abbreviations: MWCNT_N - pristine Nanocyl™; MWCNT_o - in-house iron-filled pristine MWCNT synthesized in-house; oMWCNT_N - the MWCNT_N treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_o - MWCNT_o treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_N-Sal - the oMWCNT_N functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route; oMWCNT_o-Sal - the oMWCNT_o functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route.

yielded darker images compared with the MWCNT_N samples in phantom MRI studies as shown in Figure 5C. At a long time to echo (TE), none of MWCNT_N samples did show efficient contrast enhancement. For MWCNT_o, oMWCNT_o, and oMWCNT_o-Sal the reduction of T₂ was

much more pronounced – to the point where the image was dark in the case of pristine MWCNT_o. The relaxation times obtained from phantom MRI measurements allowed us to calculate r_2 in a much higher magnetic field of MRI scanner of 11.7 T by recovering relaxation times from

signal intensities in MRI images at the lowest and highest concentration for each sample. These data, presented in Table 2, are different from our initial relaxometric measurements at the lower magnetic field (7.1 T) and are the effect of actual visual contrast. Observed relaxivities for MWCNT_O samples are lower in both $\text{mM}^{-1}\text{s}^{-1}$ and $(\text{mg}/\text{mL})^{-1}\text{s}^{-1}$ than in 7.1 T magnetic field. Furthermore, relaxation in $(\text{mg}/\text{mL})^{-1}\text{s}^{-1}$ decreased with decreasing iron content, and in opposition to r_2 at 7.1 T, it was the lowest in 2-step functionalized oMWCNT_O-Sal and oMWCNT_N-Sal with values of 125.2 and 1.7 $(\text{mg}/\text{mL})^{-1}\text{s}^{-1}$ respectively.

Such a selective acceleration of transverse (T_2) relaxation time is a beneficial feature that could help obtain high-performance contrast effects in T_2 -weighted images. The obtained relaxivity r_2 values are reported in two respects. The one reported in $\text{mM}^{-1}\text{s}^{-1}$ is the slope of $1/T_2$ vs molarity of total iron present in the hybrids. This way of presenting relaxivity is commonly used for classical gadolinium T_1 and SPIONs – T_2 contrast agents and is shown in Figure 5A.

The concentration of the paramagnetic element is clearly defined, easy to calculate, and refers directly to the metal content and the entire mass of the well-defined

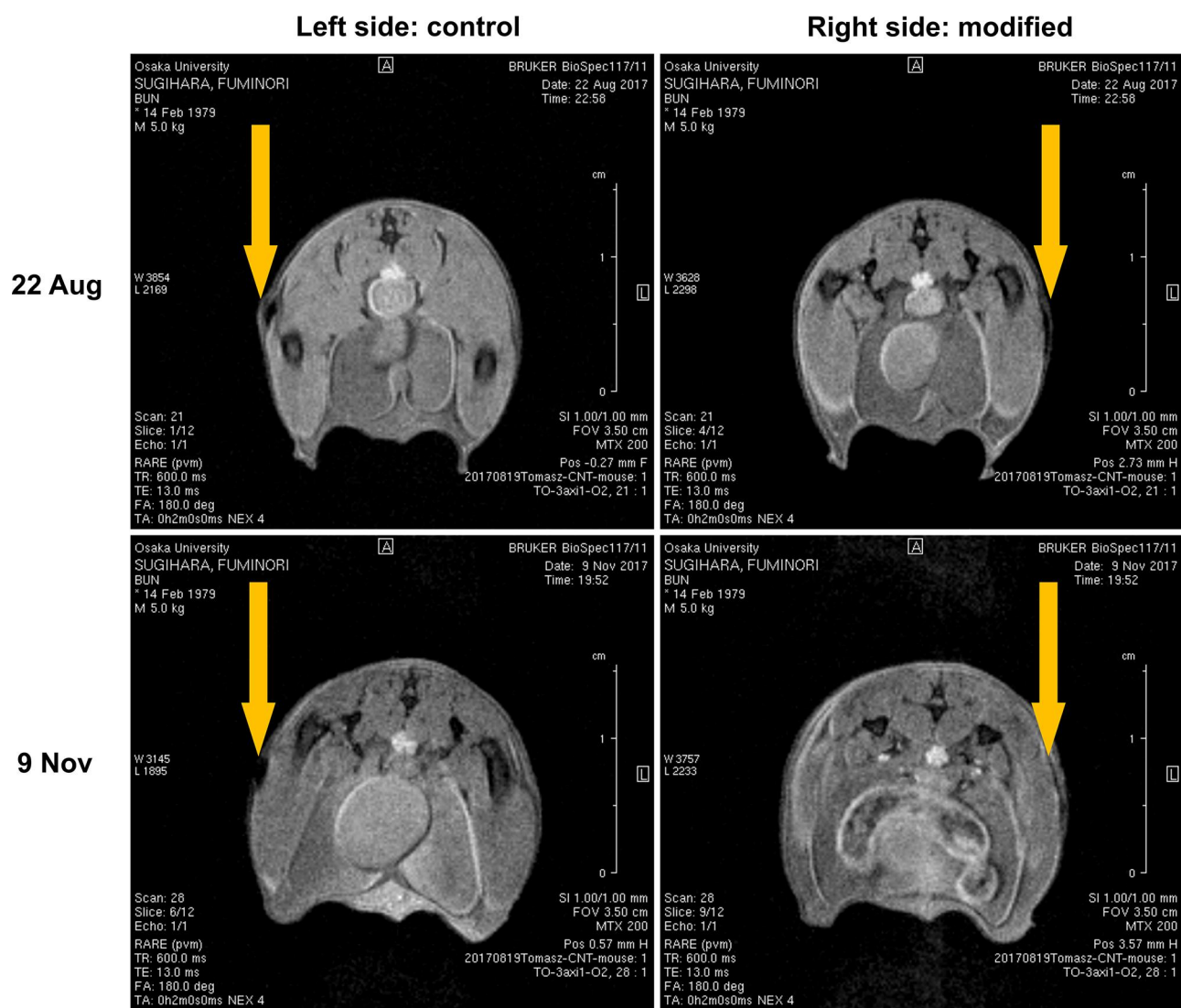


Figure 6 Diffusion of oMWCNTO-Sal (modified) and oMWCNTO (control) after subcutaneous injection in a mouse leg during a 2-month period.

Abbreviations: MWCNTO – in-house iron-filled pristine MWCNT synthesized in-house by catalytic vapour deposition; oMWCNTO - MWCNTO treated with $\text{H}_2\text{SO}_4 + \text{HNO}_3$ and conc. HCl ; oMWCNTO-Sal - the oMWCNTO functionalized with 4-azidoosalicylic acid via the [2+1] cycloaddition route.

compound. In the case of nanocomposites, this method of presenting relaxivity is also common and again refers to the actual molar content of the magnetic component in the material. This methodology may, however, lead to confusion, since a low “molarity” of the paramagnetic element translates into a high relaxivity. While the total mass of the material has no impact on the relaxivity, it affects the pharmacokinetic properties. For the latter reason, the relaxivity values are also presented by recalculating the total weight of the hybrid in the measured sample (mg/mL) shown in Figure 5B. Additionally, as presented in Table 2, the so-expressed relaxivity in $(\text{mg/mL})^{-1}\text{s}^{-1}$ was directly related to the magnetization of the nanocomposite.

The recorded relaxivities – described by the overall reliable statistics and repeatability – reached high levels which may have further enhanced the visual contrast achieved by very small doses.²⁴ Functionalized oMWCNT_O-Sal exceeded the effectiveness of straightforwardly oxidized MWCNTs described by Wang et al¹⁹ and Ding et al.¹³ However, the functionalization method developed and applied in this paper significantly increased the stability of the nanotube dispersion (Supplementary Figure S5). This promising modification

would be crucial in all biomedical applications. Additionally, the values reported here were 4–10 times higher than those for currently used iron oxide contrast agents, ie, SPIONs.^{2,41}

The overall low in vitro toxicity of MWCNT dispersions, promising phantom MRI results, as well as analysis of the previously reported data justified in vivo experiments to investigate the potential of using oMWCNT_O-Sal as CAs, especially from the point of view of MWCNT retention in the internal organs. A 50 μL subcutaneous injection of an aqueous dispersion of 0.1 mg mL^{-1} of oMWCNT_O-Sal (modified) and oMWCNT_O (control) showed that both probes were clearly visible on the day of injection and the contrast was on the same level (Figure 6). Differences between both materials appeared during 2 months after injection. Over that time, less hydrophilic oMWCNT_O diffused only partially into the tissue, while oMWCNT_O-Sal were much more mobile to the point where the injection site can hardly be recognized.

Cytotoxicity Assay

All MWCNTs showed negligibly or only slightly reduced cell viability at 10 $\mu\text{g mL}^{-1}$. At 100 $\mu\text{g mL}^{-1}$, only one oxidized

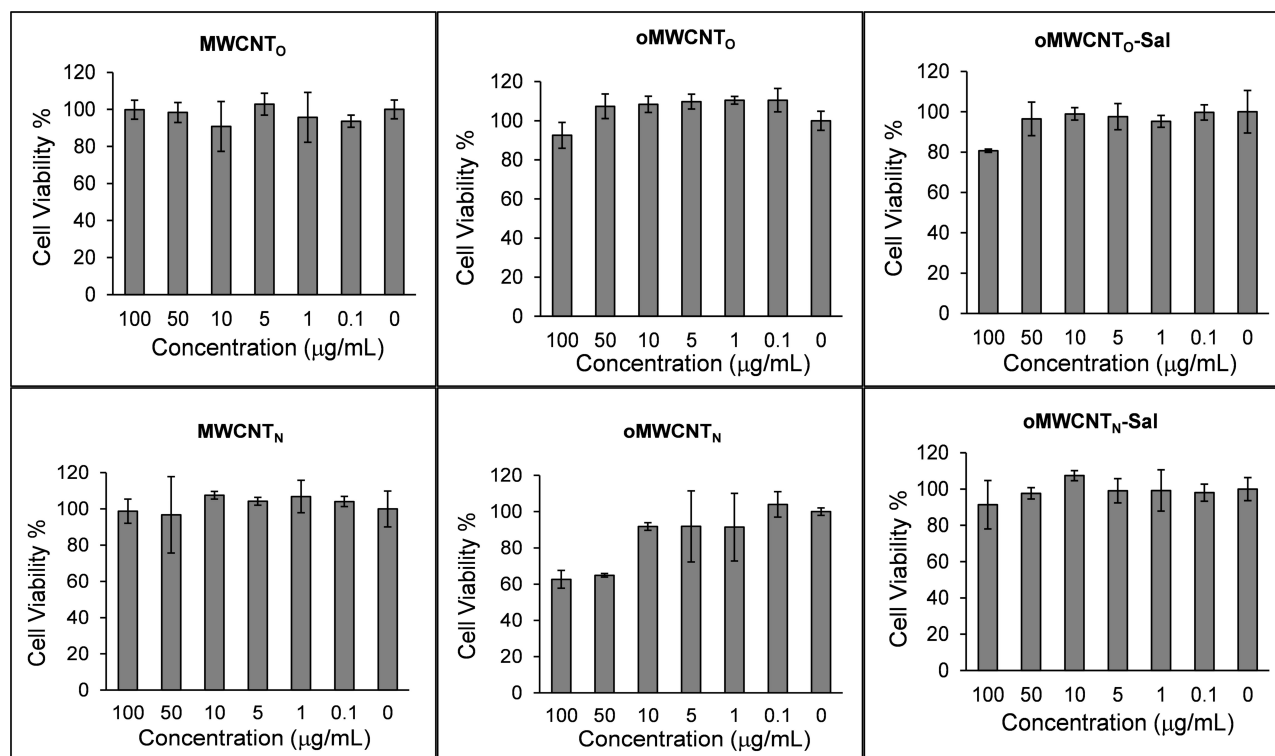


Figure 7 Cytotoxicity of MWCNTs against HeLa cells.

Abbreviations: MWCNT_N - pristine Nanocyl™; MWCNT_O - in-house iron-filled pristine MWCNT synthesized in-house by catalytic vapour deposition; oMWCNT_N - the MWCNT_N treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_O - MWCNT_O treated with H₂SO₄+HNO₃ and conc. HCl; oMWCNT_N-Sal - the oMWCNT_N functionalized with 4-azidoosalicic acid via the [2+1] cycloaddition route; oMWCNT_O-Sal - the oMWCNT_O functionalized with 4-azidoosalicic acid via the [2+1] cycloaddition route.

compound (oMWCNT_N) significantly decreased the cell viability by 40%, while the cell viability remained at the level of over 80% after treatment with salicylic acid nitrene of oxidized MWCNTs (Figure 7). Low cytotoxicity of pristine MWCNTs, despite the presence of a high amount of metallic impurities, as visible in Supplementary Figure S1, can be explained by a lack of interaction with the cell membrane of non-functionalized material. On the other hand, oxidized and nitrene-functionalized MWCNTs revealed dose-dependent cytotoxicity only at higher concentrations.

Discussion

Oxidized Fe-filled MWCNT_O is the simplest example of Fe@MWCNT-based CAs that can be further used to develop more advanced diagnostic and therapeutic models.²⁴ Yet, only a few studies have addressed factors contributing to the relaxometric properties of Fe@MWCNTs.^{14,23} So far, two main properties were recognized to have the strongest impact on the transversal relaxivity of Fe@MWCNTs, ie, the size and the amount of iron-based nanoparticles. Here, we hypothesized that those properties were directly connected with the magnetic properties of Fe@MWCNTs, but one important factor was omitted – the role of oxygen functional groups present on the surface. In previous studies of Fe@MWCNT CAs, OFGs were not considered as an important element in the proton relaxation process and the relation between the amount of OFGs and r_2 was not analyzed.^{9,13,14,23} In other studies, those protic groups were often used as an anchor of, eg, polymer molecules that restrict distance of the closest approach between water molecules and the particles.²¹ While the transverse relaxation T_2 is dominated by the translational diffusion of water through the large magnetic field gradient – generated by the paramagnetic core in Fe@MWCNT – amount of water molecules and the distance to Fe@MWCNT surface can be crucial in achieving high relaxivities. In our work, the non-destructive introduction of second-generation OFGs via [2+1]-cycloaddition of salicylic acid nitrene on the surface of magnetically different oxidized MWCNT_O and MWCNT_N increased the relaxivities by 30% and 40%, ie, to 951 mM⁻¹s⁻¹ and 2918 mM⁻¹s⁻¹ in oMWCNT_O-Sal and oMWCNT_N-Sal, respectively. While these, very high r_2 values in mM⁻¹s⁻¹ of oMWCNT_N-Sal have little practical value due to lack of actual contrast enhancement in phantom MRI, transversal relaxivity of oMWCNT_O-Sal at 7.1 T is close to recently developed, more conventional,

SPIO-based CAs which also achieved the top relaxivities of 589.3 mM⁻¹s⁻¹.⁴⁰

Oxidized Fe@MWCNTs with very similar behavior of magnetic core, length and diameter to “our” MWCNT_O were studied by Maciejewska et al, where the focus was concentrated on revealing Fe@MWCNT length and diameter influence on transversal relaxivity. There, longer MWCNTs with the length of ~1 μm achieved higher r_2 than shorter MWCNTs (~0.5 μm). Unfortunately, r_2 values up to 171 mM⁻¹s⁻¹ are hardly comparable with our results as iron content for relaxometric calculations was measured before HNO₃:H₂SO₄ purification step. Whereas, it must have been much lower since in our samples of MWCNT_O and MWCNT_N oxidized through very similar protocol iron content dropped from 4.5% to 2.8% and from 0.5% to 0.1%, respectively. Taking that into account, r_2 reported there are expected to be higher, thus being closer to r_2 of 564 mM⁻¹s⁻¹ reported by Vittorio et al for his model of Fe@oMWCNTs or our oMWCNT_O with r_2 of 737 mM⁻¹s⁻¹.

In our study, during nitrene functionalization, twice as many OFGs were located on the surface of the MWCNT close to the magnetic core, allowing this increase to be linked with the enhanced relaxometric properties of both studied Fe@MWCNT types. Furthermore, both functionalized materials showed an expected increase in hydrophilicity, since the number of OFGs capable of interacting with water molecules increased. In case of oMWCNT_O-Sal and oMWCNT_N-Sal, compared with oMWCNT_O and oMWCNT_N, the strength of the induced magnetic field was expected to be lower due to the increased contribution of functionalization in the total mass of samples. Furthermore, the distance between the ferromagnetic center and water molecules in the materials was expected to remain constant since the thickness of the layer of salicylic acid molecules was small (>1 nm) compared with the outer tube diameter (8.8–21 nm). Thus, the only factor that could significantly impact the relaxivity of oMWCNT_O-Sal and oMWCNT_N-Sal was the diffusion rate of water inside the magnetic field. When the number of OFGs in those samples doubled, it was expected that the number of water molecules in the effective magnetic field also increased due to more interactions between water molecules and the functional groups. This relationship was in fact observed, but only at a lower, 7.1 T magnetic field, whereas at the higher magnetic field of phantom MRI scanner (11.7 T) one can observe that mass relaxivity is directly connected with the amount of iron in the sample or its magnetic susceptibility suggesting a change in the mechanism of relaxation.¹⁴ A higher magnetic field used in our phantom MRI

experiment might lead to the increased importance of local magnetic fields strength over the diffusion of water molecules in relaxometric processes. Thus, changing the regime of relaxation from diffusion-driven to slow dephasing or static dephasing regime where magnetic anisotropy overwhelms outer-sphere mechanism.⁴²

Nevertheless, most of the medical MRI spectrometers work in much lower field (around 3 T) in contrary to our MRI scanner (11.7 T) or even NMR spectrometer (7.1 T) used for relaxation measurements. Thus, the results recorded at the lower magnetic field are more reliable and have much more practical value so far. Furthermore, the achieved relaxivities, especially those expressed in $\text{mM}^{-1}\text{s}^{-1}$, were very high for MWCNT_O and MWCNT_N series with superior measured molar r_2 relaxivities for oMWCNT_N and oMWCNT_N -Sal of $2101 \text{ mM}^{-1}\text{s}^{-1}$ and $2918 \text{ mM}^{-1}\text{s}^{-1}$, respectively. Indeed, these values were nearly three times higher than Fe-rich oMWCNT_O and oMWCNT_O -Sal which had relaxivities of 737 and $951 \text{ mM}^{-1}\text{s}^{-1}$, respectively. Yet, the opposite relationship was observed when comparing mass relaxivities where MWCNT_N exhibited relaxivities from $11\text{--}14 (\text{mg/mL})^{-1}\text{s}^{-1}$, while MWCNT_O values were in the range of $378\text{--}419 (\text{mg/mL})^{-1}\text{s}^{-1}$. Here, the Nanocyl™ derivative with a very low iron content (oMWCNT_N -Sal) showed practically no MRI contrast potential as calculated per weight concentration (mg/mL), as also confirmed by phantom MRI. To explain this phenomenon, the correlation between the CAs relaxivity and the CAs dose injected into the medium needs to be understood. It must also be kept in mind that effective T_2 CAs must reduce the T_2 relaxation time by nearly 100 times to strongly enhance the signal in MRI images.⁴³

This observation led to the conclusion that the balance between magnetic iron/functionalization must be carefully maintained; otherwise, the resulting biocompatible hybrid would have no application as MRI CAs. This is of particular importance if MWCNTs are functionalized with high molecular weight polymers which significantly decrease the amount of paramagnetic in the final nanohybrid. A similar observation was made for ultrashort SWCNTs (US-SWCNTs) with a low iron content of 0.63 wt.% studied by Ananta et al. The authors achieved an r_2 as high as $230 \text{ mM}^{-1}\text{s}^{-1}$ but did not significantly improve the contrast in MRI images, unlike for SWCNTs, which had a higher iron content of 6.1% or 17.2%. These Fe-rich SWCNTs showed lower r_2 relaxivities of 166 and $65 \text{ mM}^{-1}\text{s}^{-1}$, respectively, but gave higher negative MRI contrast under the same conditions.⁴⁴ In our opinion, our

interpretation of these data, together with our investigations, strongly suggests that for hybrid nanomaterials such as CNT-based CAs, it is important to calculate both relaxivity values since the mass relaxivity provides direct information on the amount of hybrid nanomaterial that needs to be injected to obtain significant MRI contrast, while molar relaxivity informs about the efficiency of the paramagnetic center. This parameter is of the greatest importance for the future in vivo applications.

One of the most beneficial aspects of our work is a study of two structurally different models of MWCNT. This approach allowed us to formulate important conclusions which have been addressed only to some extent when modeling new nanohybrids for MRI applications. Additionally, we show that a fairly simple increase of surface oxygen functional groups can increase proton transverse relaxation rate by 30% without modification of the magnetic core properties, nanotube dimensions, or increasing the paramagnetic center concentrations regardless of the Fe@MWCNT structure.

Moreover, we observed that the relaxivity of studied Fe@MWCNT models strongly depends on strength of the magnetic field, implying that the process of relaxation of MWCNT-based CAs is even more complex than in case of well-established magnetic particles such as Gd-complexes or SPIO. We confirm that at lower (7.1 T) magnetic fields, the outer-sphere mechanism of proton relaxation dominates in the samples with an increased amount of oxygen functional groups leading to higher r_2 relaxivities and better performance of oMWCNT_O -Sal over oMWCNT_O .

Conclusion

This study demonstrated a novel and efficient method to functionalize oxidized MWCNTs via the [2+1]-cycloaddition of nitrenes, particularly salicylic acid nitrene generated by the thermal decomposition of 4-azidosalicylic acid. Salicylic acid-functionalized Fe@MWCNT models oMWCNT_O and oMWCNT_N contained at least twice as many oxygen functional groups close to the carbon surface, which translated to a 30–40% increase in the r_2 relaxivity for functionalized oMWCNT_O s. These results also clearly indicated the important role of OFGs in the T_2 relaxation process of Fe@MWCNT nanohybrids, most likely via the increase in the water diffusion rate near the magnetic iron core. The enhancement in the outer-sphere mechanism was more effective at lower magnetic fields (7.1 T), whereas at a very high magnetic field of 11.7 T its importance diminished. Furthermore, we showed that the molar r_2 relaxivity of

nanohybrid CAs, while being an important factor, was not the best representation of relaxometric effectiveness of such CAs. Instead, mass relaxivity expressed in $(\text{mg/mL})^{-1}\text{s}^{-1}$ gave more direct information on the nanohybrid CAs concentration necessary to obtain a particular contrast enhancement and also allowed to verify whether the values were satisfactory from the biomedical point-of-view to be assessed. Comparing these results with other ferromagnetic nanohybrid CAs, we outlined the new relationships between the molecular architecture and r_2 relaxivity which can be used to design new CAs and MWCNT-based theranostics. Moreover, the proposed and developed oMWCNT_O-Sal showed the highest molar relaxivity r_2 of $951 \text{ mM}^{-1}\text{s}^{-1}$ [$419 (\text{mg/mL})^{-1}\text{s}^{-1}$] among Fe@MWCNTs at 7.1 T, while also showing a very high contrast enhancement confirming their applicability as MRI CAs.

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Disclosure

The authors report no other potential conflicts of interest in this work.

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