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Synthesis and Characterization of MC/TiO₂ NPs Nanocomposite for Removal of Pb²⁺ and Reuse of Spent Adsorbent for Blood Fingerprint Detection

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ABSTRACT: The removal of toxic heavy metals from wastewater through the use of novel adsorbents is expensive. The challenge arises after the heavy metal is removed by the adsorbent, and the fate of the adsorbent is not taken care of. This may create secondary pollution. The study aimed to prepare mesoporous carbon (MC) from macadamia nutshells coated with titanium dioxide nanoparticles (TiO₂ NPs) using a hydrothermal method to remove Pb²⁺ and to test the effectiveness of reusing the lead-loaded spent adsorbent (Pb²⁺-MC/TiO₂ NP nanocomposite) in blood fingerprint detection. The samples were characterized using SEM, which confirmed a particle size of 5 nm. The presence of functional groups such as C and Ti and a crystalline size of 4 nm were confirmed by FTIR and XRD, respectively. The surface area of 1283.822 m²/g for the MC/TiO₂ NP nanocomposite was examined by BET. The removal of Pb²⁺ at pH 4 and the dosage of 1.6 g/L with the highest percentage removal of 98% were analyzed by ICP-OES. The Langmuir isotherm model best fit



the experimental data, and the maximum adsorption capacity of the MC/TiO₂ NP nanocomposite was 168.919 mg/g. The adsorption followed the pseudo-second-order kinetic model. The ΔH° (-54.783) represented the exothermic nature, and ΔG° (-0.133 to -4.743) indicated that the adsorption process is spontaneous. In the blood fingerprint detection, the fingerprint details were more visible after applying the Pb²⁺-MC/TiO₂ NP nanocomposite than before the application. The reuse application experiments showed that the Pb²⁺-MC/TiO₂ NP nanocomposite might be a useful alternative material for blood fingerprint enhancement when applied on nonporous surfaces, eliminating secondary pollution.

1. INTRODUCTION

The presence of heavy metals (HMs) in water environments may result in harmful effects in both ecological and human life. Some HMs, such as chromium (Cr), cadmium (Cd), lead (Pb), cobalt (Co), and nickel (Ni), may lead to adverse side effects when entering water systems.^{1,2} Regarding the harmful impacts, Pb²⁺ is among the highly toxic types of HMs absorbed by the human body and may lead to cancer, nervous system damage, organ failure, and even mortality.^{3,4} The anthropogenic sources of Pb²⁺ in the environment include mining and industrial processes such as petroleum refining, pulp and paper operations, plastic and fertilizer manufacturing, electroplating, and metallurgical processes.^{5,6} The World Health Organization (WHO) has estimated the maximum permissible limit of Pb²⁺ in drinking water to be 0.05 mg/L, and the allowable limit (mg/L) given by Environmental Protection Agency for Pb²⁺ in wastewater is determined to be 0.05 mg/ L.^{7,8} The target water quality range for sufficient ecological health protection is $60-180 \ \mu g/L$ between soft and very hard water.⁹ In industrial wastewater, lead-ion concentrations approach 200-500 mg/L.8 However, developing methods at

a cheaper cost is needed to reduce lead-ion concentrations to a level of 0.05-0.10 mg/L before they can be discharged into the water or sewage systems.¹⁰

Several techniques, such as reverse osmosis,¹¹ membrane filtration,¹² precipitation,¹³ ion exchange,¹⁴ phytoremediation,¹⁵ and adsorption¹⁶ have been employed to treat HMs in water.¹⁷ However, these techniques require special operational skills; they are expensive and time-consuming.¹⁸ For these reasons, much work has focused on adsorption. Adsorption is an attractive technique due to its low cost, easy operation, simple design, and effectiveness in treating HMs in water.¹⁹ Most researchers are developing different adsorbents for water treatment.^{20–24} However, the adsorbent requires regeneration.²⁵ Commercial carbons are generally

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Scheme 1. Preparation of Carbon-Derived Macadamia Nutshells



expensive, and agricultural, natural, and industrial waste makes adsorption inexpensive. Agricultural waste has become attractive as a remediation adsorbent for HMs due to its relative accessibility compared to solid industrial waste materials. Macadamia nutshells as agricultural waste have been used to remove HMs,^{26–28} and South Africa is the third-largest producer of this waste material.²⁹ Their functional groups include aldehydes, ethers, ketones, alcohols, and esters.³⁰

Agricultural wastes are mainly used as carbons for water treatment when burned at higher temperatures. Carbon nanomaterials, including activated carbon (e.g., mesoporous carbon: MC), carbon dots, graphene, carbon nanotubes, fullerenes, and graphite, can be coated with metal oxides such as titanium dioxide (TiO_2) , zinc oxide (ZnO), and cerium oxide (CeO₂) for HMs' remediation. The carbon nanomaterials³¹ coated with metal oxide³² are favored to increase the surface area, porosity, and binding sites. Mesoporous carboncoated TiO₂ NPs have been reported in the literature but mainly focus on photocatalysis³³ and energy applications.³⁴ Metal oxides such as ZnO, Al₂O₃, and TiO₂ also have the advantages of a porous structure, low cost, physicochemical stability, ease of availability, and high surface area.³⁵ Among them, TiO_2 NPs are the cheapest, most nontoxic, and most stable materials.^{36,37} Hence, TiO_2 NPs were identified as the best metal oxide to use in this study.

However, while adsorption has its advantages, it also has the disadvantage of generating an undesirable spent adsorbent which causes secondary environmental pollution. Hence, studying the reuse applications of the spent adsorbent has become imperative. In recent years, spent adsorbents have been reused for catalytic,^{38,39} photocatalytic,^{40,41} and forensic applications.^{42–44} Fingerprint detection has been chosen because it will solve the secondary pollution issue and simultaneously solve problems with crime investigations.

During criminal activity (it can be physical violence, sexual violence, or murder), the perpetrators may not be convicted due to insufficient evidence linking them to the crime scene. Crime scene samples can be collected to gather evidence, including saliva, blood, semen, and fingerprints. A blood fingerprint (BFP) is a crucial piece of evidence that has been

used for over 150 years to link suspects to crime scenes potentially. They can be obtained on a porous surface such as clothing items, toilet paper, raw wood, or cardboard and nonporous surfaces such as tiles, glass, knives, windows, and other things. Several publications have focused on developing materials for latent fingerprints,45 and carbon-coated metal oxides are one of the materials used as labeling agents to visualize the fingerprints.46,47 Other materials enhancing friction ridges include carbon nanomaterials⁴⁸ and metal oxides.⁴⁹ The quality of fingerprint photographs has been improved by forensic researchers using various physical and chemical techniques, such as powder dusting methods, fluorescent probes, cyanoacrylate fuming, and spray methods.⁵⁰⁻⁵² The powder dusting method has been thoroughly investigated for latent fingerprint enhancement using various powders such as luminous powders, magnetic powders, and metallic particles.53-55

Therefore, this study aimed to prepare an MC/TiO₂ NP nanocomposite material for Pb(II) remediation and investigate the reuse of the lead-loaded spent adsorbent (Pb²⁺-MC/TiO₂) NP nanocomposite) for blood fingerprint identification/ detection. Even though numerous papers have been published on carbon nanomaterials such as mesoporous carbon and metal oxides such as TiO₂ NPs, those studies did not focus on the end-of-life of pollutants adsorbed from wastewater. Investigations have been conducted using metal-loaded adsorbents removed from wastewater for latent fingerprint detection.⁴²⁻⁴⁴ However, these studies did not focus on the detection of blood fingerprints. The current study intends to use an effective nanomaterial for water remediation and to eliminate secondary pollution by reusing the Pb²⁺-MC/TiO₂ NP nanocomposite to help law enforcement officials solve crimes by quickly detecting latent fingerprints in the blood.

2. MATERIALS AND METHODS

Macadamia nutshells were collected from a farm (Mpumalanga, South Africa). Titanium(IV) isopropoxide (pure, \geq 97%), nitric acid (HNO₃, \geq 65%), cupric(II) nitrate trihydrate (Cu(NO₃)₂·3H₂O, >99–104%), cadmium(II) nitrate tetrahydrate (Cd(NO₃)₂·4H₂O, >98%; Ni(NO₃)₂·6H₂O, >98%), sodium hydroxide (NaOH, >99.9%), lead(II) nitrate





(Pb(NO₃)₂, >99.99%), and phosphoric acid (H₃PO₄, >99.99%) were purchased from Sigma-Aldrich (Pretoria, South Africa) and were used without any further purification. Ethanol (pure, \geq 99.8%), potassium bromide (pure, \geq 99.0%), and hydrochloric acid (>37%) were purchased from Merck (Johannesburg, South Africa). Hemoglobin powder was purchased from Shanghai Richem International, and paintbrushes were purchased from local markets.

2.1. Preparation of Mesoporous Carbon-Derived Macadamia Nutshell. MC was synthesized using a slight modification to a previously published procedure.⁵⁶ In a typical procedure, about 200 g of macadamia nutshells were collected, washed with tap water followed by type 1 ultrapure deionized water to remove all the dirt, and dried in an oven at 60 °C overnight. The macadamia nutshells were ground into a fine powder using a mortar and pestle and sieved. H_3PO_4 (20 mL) was added to 20.011 g of macadamia nutshell and then dried at 60 °C. The pretreated macadamia nutshell was placed in a quartz tube and then in the tube furnace and heated at 800 °C for 1 h. The obtained mesoporous carbon was crushed into a fine powder with a mortar and pestle. Scheme 1 illustrates the preparation of mesoporous carbon-derived macadamia nutshells.

2.2. Preparation of Mesoporous Carbon-Coated TiO₂NPs. The coating of MC to TiO_2 NPs was prepared following a previously described procedure.⁴² In a glass beaker, 5 mL of titanium isopropoxide was added to 20 mL of ethanol, and 20 mL of ultrapure water was placed in an ultrasonicator for 30 min. Sodium hydroxide was added dropwise under vigorous stirring to adjust the pH to 12. The mesoporous carbon was added into a suspension of TiO_2 NPs and then

stirred for 1 h. The solution was transferred into a capacitive Teflon-lined stainless steel autoclave reactor for 12 h at 180 °C. The sample was centrifuged at 6000 rcf for 5 min three times with 20 mL of water followed by ethanol and then dried at 60 °C. Scheme 2 illustrates the synthesis of a mesoporous carbon-coated TiO₂ NP nanocomposite.

2.3. Characterization Techniques. The functional groups of the MC/TiO₂ NP nanocomposite were analyzed by Fourier transform infrared spectroscopy (FTIR) in the range of 4000-400 cm⁻¹ using the KBr pellet method (PerkinElmer, USA). To examine the surface morphological structure of MC, TiO_2 NPs, and the MC/TiO₂ NP nanocomposite, samples were prepared by coating them with a carbon coating, then analyzed by scanning electron microscopy (SEM-Tescanvega 3xmu), and the MC/TiO₂ NP nanocomposite was dispersed in ethanol then sonicated for 10 min. The size was analyzed by transmission electron microscopy (TEM, JEOL JEM-2100F, Japan) with an electron accelerating voltage of 90 kV. The MC/TiO₂ NP nanocomposites were dispersed in deionized water. Then, pH was measured and sonicated, and zeta potential was analyzed using a Malvern Zetasizer NanoZS 90. The Pb2+ concentration was conducted using inductively coupled plasma-optical emission spectrometry (ICP-OES, Shimadzu, Japan). A Remi Orbital Shaker was used for shaking the solution. X-ray powder diffraction (XRD) using $CuK\alpha$ radiation was used to examine the crystallinity of the samples (Ultima IV, Rigagu, Japan). The samples were dried and heated in an oven (Binder, FD 53, USA). Brunauer-Emmett-Teller (BET) was used to examine the surface area, and pore volume material was prepared by nitrogen adsorption-desorption measurements with degassing

at 100 $^{\circ}$ C for 6 h using Micrometrics, ASAP 2020. Thermogravimetric analyses (TGA) were used to determine the thermal stability of the sample using TGA Q500 (TA Instruments, USA). Blood fingerprint images were captured using a smartphone.

2.4. Batch Adsorption Experiment. In a 1000 mL volumetric flask, 50 ppm of Pb^{2+} was prepared by weighing out 0.08 g of lead nitrate, which was added to 100 mL of deionized water. Batch adsorption studies were carried out using 2 g/L of the MC/TiO₂ NP nanocomposite in a 50 mL aqueous solution of 50 ppm Pb²⁺ at pH 4. The pH was adjusted using 0.1 M HCl and 0.1 M NaOH to pH 4. Then, 100 mL plastic bottles containing 50 mL Pb²⁺ solution were agitated in a shaker for 2 h at 25 °C and then filtered using a 0.45 um PES syringe filter. The adsorption capacity of the Pb²⁺ ion from an aqueous solution by the MC/TiO₂ NP nanocomposite was calculated using the following equation, eq 1:

$$q_{\rm e} = \frac{\left[\left(C_{\rm o} - C_{\rm e}\right) \times V\right]}{m} \tag{1}$$

where $q_e (mg/g)$ is the adsorption capacity of Pb²⁺, $C_o (mg/L)$ represents the initial concentration, $C_e (mg/L)$ is the equilibrium concentration of Pb²⁺, V (L) is the volume of the aqueous solution, and m (g) is the adsorbent dosage. The removal rate of Pb²⁺ was calculated using eq 2.

% adsorption =
$$\frac{C_{\rm o} - C_{\rm e}}{C_{\rm o}} \times 100$$
 (2)

The adsorbent was further used to determine the adsorption kinetics and isotherms. Adsorption isotherms were investigated at 25, 35, 45, and 55 °C by varying the concentrations at 50–300 ppm and further calculating the thermodynamic parameters such as enthalpy (ΔH°), entropy (ΔS°), and Gibbs free energy (ΔG°). Adsorption isotherm experimental data were used to estimate the adsorption mechanism and equilibrium data. The adsorption kinetics were also studied from 30 to 180 min by varying the concentration from 50 to 300 pm at pH 4 using 1.6 g/L of the adsorbent. The adsorption rate of Pb²⁺ ion removal at time *t* was calculated using eq 3.

$$q_t = \frac{\left[\left(C_0 - C_t\right) \times V\right]}{m} \tag{3}$$

where $q_t \text{ (mg/g)}$ and $C_t \text{ (mg/L)}$ are the adsorption capacity and concentration of Pb²⁺ ions at time t_t respectively.

$$\sigma = \sqrt{\frac{\sum \left(X_i - \mu\right)^2}{N}}$$

 σ is the standard deviation, N is the number of all values in the data set, X_i is each value in the data set, and μ denotes the mean of all values in the data set. All tests were done in triplicate to validate the experimental value.

2.5. Forensic Applications. 2.5.1. Preparation of Hemoglobin. Approximately 5 g of hemoglobin was added to 250 mL of deionized water and then sonicated for 15 min, followed by heating at 50 $^{\circ}$ C for 45 min. The prepared hemoglobin was allowed to cool and kept in the refrigerator for further use.

2.5.2. Deposition of Blood Fingerprints. For blood fingerprint enhancement, three different surfaces were used, namely, glass, mirror, and aluminum sheets. Two volunteers

were asked to wash their hands with soap and water thoroughly with ethanol. Commercial hemoglobin was taken with the micropipette, then dropped on the surface, and then smeared on the surface (glass, mirror, aluminum sheet) using a glass slide. The volunteers pressed their fingertips on the surface and allowed them to dry. The dust powder method was used for fingerprint detection. In the dust powdering method, the Pb²⁺-MC/TiO₂ NP nanocomposite was dusted on different surfaces containing commercial hemoglobin and fingerprints using a paintbrush. The fingerprint images were captured on various surfaces using a smartphone camera.

3. RESULTS AND DISCUSSION

3.1. FTIR. The FTIR spectrum was used to characterize the functional groups of the MC/TiO_2 NP nanocomposite and MC, as shown in Figure 1c, i and ii. The broad characteristic



Figure 1. XRD patterns of (a) MC, (b) the MC/TiO_2 NP nanocomposite, FTIR spectra of (c, i) MC and (ii) MC/TiO_2 nanocomposite, (d) N₂ adsorption–desorption isotherm curve of (i) MC and (ii) MC/TiO_2 NP nanocomposite, (e) TGA curve of (i) MC/TiO_2 NP nanocomposite (ii) MC.

band at 3424.91 cm⁻¹ is attributed to the hydroxyl and carbonyl groups. The bands at 1632.15, 1381.55, 1047.29, and 1125.96 cm⁻¹ correspond to C–O, C–H, COO, and C=O that were introduced during the synthesis of mesoporous carbon, Figure 1c, ii. The additional bands detected at 2850 and 3010 are attributed to C–H stretching vibration and C–H aromatic structure.^{57,58} The strong band formed at 1632.15 cm⁻¹ may be attributed to C=O stretching in the carboxylate and ketone, as a result of acidic treatment. The rise in peak intensity at 1047.29 and 1125.96 cm⁻¹ corresponds to the activation of different O-containing groups on the surface of



Figure 2. SEM images of (a) MC, (b) TiO_2 NPs, (c) the MC/TiO_2 NP nanocomposite, and (d) the $Pb^{2+}-MC/TiO_2$ NP nanocomposite. EDX spectrum of (e) the MC/TiO_2 NP nanocomposite and (f) the $Pb^{2+}-MC/TiO_2$ NP nanocomposite.

the mesoporous carbon samples, such as C==O, C–OH, and C–O. Figure 1c,i exhibits the peaks at 693.47 and 466.84 cm⁻¹ corresponding to Ti–O vibrations and the Ti–O–C bond, respectively.^{59,60} The presence of this Ti–O–C bond and the above-detected peaks indicate that the synthesis of a mesoporous carbon-coated TiO₂ NP nanocomposite was successful.

3.2. BET. BET was utilized to examine the surface area and total pore volume of MC and the MC/TiO₂ NP nanocomposite, as shown in Figure 1d, i and ii. The hysteresis loop shows the type IV model and the mesoporous nature of MC and the MC/TiO₂ NP nanocomposite.⁶¹ The MC/TiO₂ NP nanocomposite has a specific BET surface area of 1283.822 m^2/g and a total pore volume of 3.94413 cm³/g, Figure 1d, i, whereas MC has a BET surface area of 722.786 m^2/g and a large total pore volume of 0.578 cm³/g, Figure 1d, ii. The surface area of the nanocomposite is higher than that of the mesoporous carbon. This suggests that TiO₂ NPs significantly

increased the surface area and the binding site of MC for the removal of Pb^{2+} in wastewater.

3.3. TGA. A TGA plot was used to determine the thermal stability of MC and the MC/TiO2 NP nanocomposite as depicted in Figure 1e. The initial weight loss, which ranged between 0.4 and 0.65%, is related to the material's loss of water. Under a nitrogen environment, the weight loss of MC and TiO2 NP nanocomposites was measured up to 900 °C with a heating rate of 20 °C/min. The TGA shows a substantial weight reduction from 400 to 500 °C of the MC/ TiO₂ NP nanocomposite and MC. The temperature with a maximum rate of weight loss is discovered to be 600 °C, which is the combustion point of the MC/TiO_2 NP nanocomposite. On the other hand, the MC burns until roughly 700 °C. This change may be attributed to the metal oxides grafted on the surface of MC, which may provide the reaction with the oxygen it needs and limit heat transfer, generating partial hot spots that facilitate the combustion of carbon.⁶²

3.4. XRD. Figure 1a shows the XRD spectra of the MC samples. The two broad diffraction peaks in MC located at 2θ = 22.13° and 44.25° that were indexed at the (002) and (100) planes, respectively, clearly reveal the presence of amorphous carbon with disordered carbonaceous interlayers in Figure 2a.⁶³ Furthermore, these broad diffraction peaks were aligned with JCPDS No. 01-075-0444.⁶⁴ The diffractogram pattern confirmed an amorphous carbon that consists of random microcrystalline carbon fragments. The interlayer spacing *d* is calculated using the Bragg equation as shown in eq 4:

$$d = n\lambda/2\sin\theta \tag{4}$$

where n = 1, λ is the X-ray wavelength (0.15406 nm), k = 1.54Å is the incident X-ray wavelength, and θ is the peak position scattering angle. The crystallite size of both MC and the MC/ TiO₂ NP nanocomposite are calculated from the Debye– Scherrer formula using eq 5:

$$D = K\lambda/\beta \cos\theta \tag{5}$$

where D is the crystalline size, B is the half-width of the peak in radians, $\lambda = 0.15418$ nm is the wavelength of the X-ray radiation, and K = 0.89 is the shape factor or equation constant. Figure 1b illustrates the diffraction peaks of the MC/ TiO₂ NP nanocomposite, which exhibit peak positions of 2θ values at 17.15°, 25.52°, 37.98°, 47.92°, 54.60°, 62.75°, 75.43°, and 75.43°. These diffraction peaks can be indexed at (002), (101), (104), (200), (105), (211), (204), and (220), respectively. The peaks noted at 002 and 101 correspond to the MC and those at (104), (200), (105), (211), (204), and (220) to TiO_2 NPs.⁶⁵ These results further confirm the formation of a MC/TiO2 NP nanocomposite. Based on the results, the MC/TiO₂ NP nanocomposite data correspond to JCPDS (JCPD No. 01-0562).⁶⁶ The particle size of the MC/ TiO₂ NP nanocomposite is 4 nm, close to the results reported from TEM in Figure 4b, i and ii.

3.5. SEM. The surface morphological structures of MC, TiO₂ NPs, the MC/TiO₂ NP nanocomposite, and the Pb²⁺-MC/TiO2 NP nanocomposite were investigated using SEM and are shown in Figure 2a,b,c, and d, respectively. As reported by other researchers, a high surface area of MC was observed,⁶⁷ and the TiO₂ NPs and MC/TiO₂ NP nanocomposite are composed of nanoflowers 68,69 and spherical structures, respectively. The white particle in Figure 2b indicates the presence of TiO₂ NPs, and Figure 2c has a white granular particle and a black particle as an indication of both TiO₂ NPs and MC demonstrating successful binding of MC to TiO₂ NPs. Pb²⁺ ions are homogeneously embedded within the MC/ TiO₂ NPS nanocomposite pores, as seen in Figure 2d. The EDX spectrum was used to examine the elemental composition of the MC/TiO₂ NP nanocomposite and Pb²⁺-MC/TiO₂ NP nanocomposite, as shown in Figure 2e and f, respectively. The EDX spectrum of the MC/TiO₂ NP nanocomposite and Pb²⁺-MC/TiO₂ NP nanocomposite indicates the presence of both C and Ti, and the presence of Ti and Pb was observed in Figure 2e and Figure 2f, respectively. It was evident that the entirety of the elements were well distributed on the surface of the MC/TiO₂ NP nanocomposite and Pb²⁺-MC/TiO₂ NP nanocomposite.

3.6. TEM. Figure 3a, i and ii, and b, i and ii, display the TEM images of the synthesized MC and MC/TiO₂ NP nanocomposite, respectively. Figure 3a, i and ii, with a magnification of 100 and 50 nm confirms the structure of mesoporous carbon with a high surface area for Pb²⁺ to bind to



Figure 3. TEM images at different magnifications: (a, i) 100 nm to (ii) 50 nm MC, (b, i) 100 nm to (ii) 50 nm MC/TiO₂ NP nanocomposite.

the surface.^{70–72} The spherical structures are noted in Figure 3b, i and ii, with a magnification of 50 and 100 nm; the black color denotes mesoporous carbon coated on white particles of TiO_2 NPs and therefore more binding sites on the surface of the adsorbent. The MC/TiO₂ NP nanocomposite consists of a 5 nm length and 5 nm width, and this confirms the nanomaterial range and the binding of MC to TiO_2 NPs, and the results agree with XRD.

3.7. Batch Adsorption Studies. *3.7.1. Effect of pH.* The pH is an important parameter that influences the adsorption of metal ions. The pH range was studied from 2 to 12 with an adsorbent dose of 2 g/L for 2 h at 25 $^{\circ}$ C, as shown in Figure 4a. The percentage removal reached the equilibrium at pH 4 with an increasing pH from 2 to 9, then dropped from 10 to 12. It shows that more charges are available in the solution of



Figure 4. Plot of (a) the effect of pH (2–12, dosage of 2 g/L, Pb²⁺ ions of 20 ppm, T = 25 °C), (b) pH_{PZC}, (c) effect of adsorbent dose (0.4–2.4 g/L, Pb²⁺ ion of 20 ppm, pH 4, T = 25 °C). (d) Distribution of species as a function of pH and equilibriums of Pb²⁺ ions in aqueous medium.⁷⁶ The error bars represent the triplicate data's standard deviation. Adapted or reprinted in part with permission from ref 76. Copyright 2019, Springer Publishers.

Pb²⁺ to bind to the surface of the MC/TiO₂ NP nanocomposite. The removal rate gradually increased from pH 2 to 4 before reaching equilibrium. The findings confirmed that at a $pH \ge 7$, the metal ions in water start to precipitate, which may affect the adsorption potential. However, at a pH below 7, adsorption is possible.⁷³ The highest removal rate was achieved at pH 4, with a removal percentage of 98%. From the plot of pH versus zeta potential, as shown in Figure 4b, the point of zero charge of the nanocomposite (PZC) was found to be 3.2. The point of zero charge determines the charge of the adsorbent surface. At a pH below 3.2, this shows that the surface of the adsorbent is negatively charged; there is an increase in adsorption with increasing pH, which is related to higher hydroxyl concentrations. However, as hydroxyl ions increase, precipitation sets in. In a noncomplex form, species $(Pb^{2+}, Pb(OH)^+, Pb(OH)_2)$, and $Pb(OH)_3^-)$ of lead ions in an aqueous solution occur in a wide pH range of $1-7.^{74}$ As shown in the distribution of species in Figure 4d, hydroxy complexes occur at higher pH above 7, and this leads to the formation of insoluble lead hydroxide $(Pb(OH)_2)$.^{75,7}

3.7.2. Effect of Dosage. The effect of the dosage experiment was conducted by varying the MC/TiO₂ NP nanocomposite mass from 0.4 to 2.4 g/L at pH 4 for 2 h at 25 °C. The experiment was conducted to obtain the adsorption efficiency and determine the minimum mass required to remove Pb²⁺ in the solution. Figure 4c shows that the removal efficiency of Pb²⁺ by the MC/TiO₂ NP nanocomposite increased from 91 to 100% with an increasing adsorbent dose from 0.4 to 1.6 g/L. Still, it eventually levels off due to the saturation of binding sites. From 0.4 to 1.6 g/L, more active sites were bound to the surface of the MC/TiO₂ NP nanocomposite. It was shown that 1.6 g/L of MC/TiO₂ NP nanocomposite was the minimum dosage required for 98% removal of 20 ppm Pb²⁺ ions. From 1.6 g/L, equilibrium was reached, signifying no further adsorption.

3.7.3. Adsorption lsotherms. The adsorption isotherm is valuable in determining an efficient adsorption system's interaction between the adsorbent and adsorbate. The effect of temperature was studied at 25, 35, 45, and 55 °C at pH 4 using the adsorbent dose of 1.6 g/L for 2 h. The isotherm model is based on the interaction of the adsorbent and adsorbate.

The data obtained were further utilized to study the linear and nonlinear Langmuir eqs 6 and 7:

$$\frac{C_{\rm e}}{q_{\rm e}} = \frac{C_{\rm e}}{q_{\rm m}} + \frac{1}{k_{\rm L}q_{\rm m}} \tag{6}$$

$$q_{\rm e} = \frac{K_{\rm L} q_{\rm m} C_{\rm e}}{1 + K_{\rm L} C_{\rm e}} \tag{7}$$

where $C_{\rm e}$ is the equilibrium concentration of the Pb²⁺ solution, $q_{\rm m}$ is the maximum adsorption capacity, and $q_{\rm e} \ ({\rm mg} \ {\rm g}^{-1})$ represents the amount of Pb²⁺ ions adsorbed at equilibrium. $k_{\rm L} \ ({\rm L} \ {\rm g}^{-1})$ is the Langmuir constant.

The linear and nonlinear Freundlich, eqs 8 and 9, and Temkin isotherms, eq 10, were evaluated:

$$\ln q_{\rm e} = \ln K_{\rm f} + \frac{1}{n} \ln C_{\rm e} \tag{8}$$

$$\ln q_{\rm e} = K_{\rm f} C_{\rm e}^{1/n} \tag{9}$$

$$q_{\rm e} = B \ln K_{\rm T} + B \ln C_{\rm e} \tag{10}$$

where 1/n and K_f is the Freundlich constant associated with the intensity of adsorption and adsorption capacity, k_T (L g⁻¹) represents the equilibrium binding constant that shows maximum binding energy, and *B* is the heat of adsorption constant. The linearized plot of fit on Figure 5a-c for



Figure 5. Fit of data to linear (a) Langmuir, (b) Freundlich, and (c) Temkin for Pb²⁺ adsorption by the MC/TiO₂ NP nanocomposite. (d) A plot of concentration versus temperature (50 to 300 ppm, pH 4, dosage of 1.6 g/L, T = 25 to 55 °C), data fit to nonlinear (e) Langmuir and Freundlich.

Langmuir, Freundlich, and Temkin, respectively, has been plotted. Adsorption isotherm values were calculated and are shown in Table 1. Temkin was used to describe the relationship between adsorption energy and adsorbed metal ions. The Temkin with low heat energy values shows a weak interaction between Pb²⁺ and the MC/TiO₂ nanocomposite. The correlation coefficient (R^2) describes the suitability of these entire models.

To determine the favorability of the adsorption process, eq 11 was used.

$$R_{\rm L} = \frac{1}{1 + K_{\rm L}C_{\rm o}} \tag{11}$$

 $R_{\rm L}$ is the separation factor, $C_{\rm o}$ is the initial metal ion concentration, and $K_{\rm L}$ is Langmuir's constant. If $0 < R_{\rm L} < 1$, adsorption is favorable, and on the other hand, $R_{\rm L} > 1$ articulates that the adsorption is unfavorable. $R_{\rm L} = 0$ indicates irreversible adsorption, whereas $R_{\rm L} = 1$ is linear adsorption. The data obtained in this study showed that the $R_{\rm L}$ of linear Langmuir was between 0 and 1, indicating that the adsorption is favorable for all temperatures.⁷⁷ In linear Freundlich, n > 1 Table 1. Isotherm Parameters for Adsorption of Pb^{2+} by MC/TiO₂ NP Nanocomposite (pH 4, Dosage of 1.6 g/L, Concentration of 50 to 300 ppm, T = 25 to 55 °C)

	temperature					
isotherm parameters	25 °C	35 °C	45 °C	55 °C		
	Lan	gmuir				
linear						
$q_{\rm m} \ ({\rm mg}/{\rm g})$	119.617	142.248	89.127	168.919		
$k_{\rm L}$ (L/mg)	0.231	0.195	1.001	1.052		
R _L	0.080	0.093	0.020	0.019		
R^2	0.944	0.965	0.975	0.993		
nonlinear						
$q_{\rm m}~({\rm mg}/{\rm g})$	100.537	120.378	122.077	140.243		
$k_{\rm L}$ (L/mg)	0.570	0.834	12.489	6.109		
R^2	0.967	0.779	0.780	0.749		
standard errors						
$q_{\rm m} \ ({\rm mg}/{\rm g})$	3.678	10.963	10.440	14.747		
$k_{\rm L}$ (L/mg)	0.106	0.456	7.529	4.744		
statistical data						
reduced χ -square	28.449	373.749	422.099	675.191		
residual sum of squares	85.347	1494.994	1688.396	2700.762		
degree of freedom	3	4	4	4		
number of points	6	6	6	6		
	Freu	ındlich				
linear						
$k_{ m f}$	39.126	47.036	72.287	87.259		
1/n	0.253	0.248	0.154	0.202		
R^2	0.858	0.874	0.666	0.974		
nonlinear						
$k_{ m f}$	44.908	47.991	74.355	89.466		
1/n	0.198	0.243	0.159	0.185		
R^2	0.873	0.930	0.965	0.966		
standard errors						
$q_{\rm m} \ ({\rm mg}/{\rm g})$	7.010	6.838	4.617	4.772		
$k_{\rm L} ({\rm L/mg})$	0.044	0.039	0.018	0.019		
statistical data						
reduced χ -square	110.194	118.398	67.836	86.460		
residual sum of squares	330.582	473.591	271.345	345.842		
degree of freedom	3	4	4	4		
number of points	5	6	6	6		
Temkin						
$k_{\rm T} ({\rm L} {\rm g}^{-1})$	8.873	15.470	1402.184	458.047		
$B_{\rm T}$ (L g ⁻¹)	17.481	18.417	11.717	16.496		
R^2	0.8532	0.900	0.510	0.952		

suggests that the isotherm plot is favorable and a physical process. The 1/n > 1 shows that the adsorption process is contrary. 1/n = 0 to 1 signifies the homogeneity, and 1/n = 0 shows that the adsorption is irreversible.³⁹ For this study, *n* is greater than 1, showing that it is a physical process and the isotherm model is favorable. The removal of Pb²⁺ ions occurs on the homogeneous media. The linear Langmuir q_m values ranged from 89.127 to 168.919 mg/g. For Langmuir, Freundlich, and Temkin with an R^2 value of 0.993, 0.974, and 0.952, respectively, the experimental data are better fitted by Langmuir with the highest R^2 signifying that the binding sites on the surface of MC/TiO₂ NP nanocomposite are homogeneous and monolayer, and a similar trend was observed in other studies.^{78–82}

Table 2 is the comparative study of the adsorption capacity for different adsorbents utilized for Pb^{2+} removal. When comparing the MC/TiO₂ NP nanocomposite with other Table 2. Comparison of the Adsorption Capacity of Pb^{2+} by MC/TiO₂ NPs Nanocomposite with Other Adsorbents

adsorbent	adsorption capacity (mg/ g)	isotherms	references
ZnO/carbon nanofibers	92.590	Langmuir	86
chitosan/graphene oxide composites	76.940	Langmuir	87
activated carbon/nanoscale zerovalent iron composite	59.350	Langmuir	88
ZnO/montmorillonite	88.500	Langmuir	89
CDs/Al ₂ O ₃ nanocomposite	177.830	Freundlich	90
ZnO@chitosan core/ organically shell nanocomposite	476.100	Langmuir	91
MC/TiO ₂ NP nanocomposite	168.919	Langmuir	this study

unmodified adsorbents, the adsorption capacity is very low compared to the chemically modified adsorbents due to few binding sites and a low surface area, whereas the modified one has greater binding and high surface area.^{83–85} From Figure 5d, it was observed that the adsorption of Pb²⁺ was constant from 50 to 100 ppm and then decreased with increasing temperature (100 to 300 ppm), showing that the adsorption was exothermic. The optimum temperature effective for removal of Pb²⁺ was 55 °C with 99.98 to 99.90% at 50 to 100 ppm, respectively. The removal efficiency decreased when the concentration of Pb²⁺ increased from 100 ppm.

Figure 5e shows the linear and nonlinear adsorption isotherm plot of Langmuir and Freundlich. When comparing linear and nonlinear adsorption isotherms, the R_{linear}^2 value (0.993) for Langmuir is higher compared to the Freundlich R_{linear}^2 (0.974). Similarly, the q_{m} value for the linear (168.919 mg/g) is higher than the one of the reported linear Freundlich q_{m} (87.259), confirming linear Langmuir as the best fit.

3.7.4. Adsorption Kinetics. Adsorption kinetics are valuable in determining the adsorption rates to be considered for practical application or designing adsorption-based wastewater processes. The linear pseudo-first and second-order kinetic models were used and are represented by eqs 12 and 13.

$$\log(q_{\rm e} - q_t) = \log(q_{\rm e}) - \frac{\kappa_1}{2.303}t$$
(12)

$$\frac{t}{\bullet q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} t$$
(13)

where $q_e (mg/g)$ and $q_t (mg/g)$ represent the adsorption capacity at equilibrium and time t (min), respectively. Then, $K_1 (1/min)$ and $K_2 (g/mg/min)$ denote pseudo-first-order and pseudo-second-order order, respectively.

The kinetic data fitting linear pseudo-first-order and pseudosecond-order by adsorption of Pb²⁺ by the MC/TiO₂ NP nanocomposite with initial concentrations of 50, 100, 150, 200, 250, and 300 ppm were studied and are shown in Figure 6A and B, respectively. The kinetic parameter values for pseudofirst- and pseudo-second-order models were calculated and are presented in Table 3. From the data obtained, the pseudo-firstorder kinetic plot in its linear form was inadequate to describe the kinetic behavior of adsorption of Pb²⁺ by the MC/TiO₂ NP nanocomposite with the lines not passing through the dots, and a similar trend was observed by other researchers.^{92,93} The pseudo-second-order K_2 values decrease from 0.045 to 0.001 with increasing concentration, showing that the adsorption was slower at lower concentrations. A similar K_1 significant value



Figure 6. Plot of linearized data of (A) pseudo-first-order, (B) pseudo-second-order, and (C) intraparticle diffusion model (30 to 180 min, pH 4, dosage of 1.6 g/L, T = 55 °C). (D) Plot to obtain thermodynamic parameters for adsorption of Pb²⁺ by MC/TiO₂ NP nanocomposite.

for the Langmuir adsorption isotherm was observed elsewhere.^{42,94} The R^2 value for the pseudo-second-order model (0.919–0.999) is higher than the R^2 value of the pseudo-firstorder (0.480–0.883). Furthermore, the pseudo-second-order q_e calculated values are close to experimental values. However, this shows that the adsorption of Pb²⁺ by the MC/TiO₂ NP nanocomposite adsorbent fits the pseudo-second-order model better than the pseudo-first-order kinetic model.

To understand the rate-limiting step of the adsorption of Pb^{2+} by MC/TiO₂ NP nanocomposite, Weber and Morris' intraparticle diffusion model, eq 14, was employed.

$$q_t = K_i t^{0.5} + C$$
 (14)

 K_i is the intraparticle diffusion rate constant (mg/g/min^{0.5}), and *C* is the intercept of the boundary layer thickness (mg/g). The intraparticle diffusion model plots of $t^{0.5}$ versus q_t obtained from six different Pb²⁺ concentrations are shown in Figure 6C. The calculated values of K_i and C are shown in Table 3. The value of C is larger; this indicates that the boundary layer effect is greater. From the results obtained; the plots did not pass through the origin, as this suggests that the adsorption of Pb²⁺ by MC/TiO₂ NP nanocomposite shows that intraparticle diffusion does not contribute to the rate-limiting step and the relationship between the plot of q_t and $t^{0.5}$ was not reasonable. K_i values are not zero, as a result, it is also an indication that adsorption is not only controlled by intraparticle diffusion.⁹⁵

3.7.5. Thermodynamic Study. Thermodynamic parameters, ΔG° , ΔS° , and ΔH° , related to the adsorption isotherm were calculated using eqs 15 and 16:

$$\Delta G^{\circ} = -RT \ln K_{\rm C} = -RT \ln \left(m \frac{q_{\rm e}}{C_{\rm e}} \right) \tag{15}$$

$$\ln\left(m\frac{q_{\rm e}}{C_{\rm e}}\right) = \frac{\Delta S^{\circ}}{R} - \frac{\Delta H^{\circ}}{RT}$$
(16)

where *R* (J/mol K) is the gas constant, *T* is the temperature (K), *m* is the adsorbent dose (g/L), $K_{\rm C}$ is the equilibrium constant, and the ratio $m(q_{\rm e}/C_{\rm e})$ is the affinity of the adsorption. The values of ΔG° were calculated from eq 15 and are shown in Table 4. ΔS° and ΔH° values were calculated

Table 4. Thermodynamic Parameters for Adsorption of Pb²⁺ by MC/TiO₂ NP Nanocomposite (30 to 180 min, pH 4, dosage of 1.6 g/L, T = 55 °C)

temperature (°C)	ΔG° (kJ/mol)	ΔH° (kJ/mol)	ΔS° (kJ/mol/K)
25	-4.743	-54.783	-166.785
35	-4.185		
45	-1.256		
55	-0.133		

from the slope (Table 4) and intercept of the plot of $\ln(m(q_e/C_e))$ versus 1/T as shown in Figure 7D. The negative value of ΔH° represents the exothermic nature of the Pb²⁺ removal by the MC/TiO₂ NP nanocomposite. The ΔS° negative value shows the binding of the adsorbent toward the adsorbate. The negative values of ΔG° with increasing temperature indicate that the adsorption process is spontaneous.

Table 3. Adsorption Kinetics Data for Adsorption of Pb^{2+} by MC/TiO₂ NP Nanocomposite (30 to 180 min, pH 4, Dosage of 1.6 g/L, T = 55 °C)

	initial concentration (mg/L)					
kinetic parameters	50	100	150	200	250	300
pseudo-first-order						
R^2	0.883	0.827	0.809	0.480	0.647	0.802
$K_1 (\min^{-1})$	8.44×10^{-4}	1.15×10^{-3}	1.61×10^{-3}	1.11×10^{-3}	7.25×10^{-3}	6.77×10^{-3}
$q_{\rm e} \ ({\rm exp; mg g^{-1}})$	31.014	62.119	87.475	110.101	135.509	142.264
$q_{\rm e}$ (calcd; mg g ⁻¹)	103.650	73.926	50.151	34.140	13.335	9.257
pseudo-second-order						
R^2	0.999	0.999	0.998	0.989	0.919	0.992
$K_2 (g mg^{-1} min^{-1})$	0.045	0.011	0.001	0.001	0.001	0.007
$q_{\rm e} \ ({\rm exp; mg g^{-1}})$	31.014	62.119	87.475	110.101	135.509	142.264
$q_{\rm e}$ (calcd; mg g ⁻¹)	30.553	61.767	86.881	111.982	137.741	142.248
intraparticle diffusion mo	odel					
R^2	0.660	0.998	0.984	0.516	0.895	0.591
C (mg/g)	29.552	59.877	82.509	87.898	92.864	128.068
$k_{\rm i} ({\rm mg/g/min}^{0.5})$	0.112	0.168	0.367	1.483	3.102	1.804



Figure 7. Effect of competing ions on Pb^{2+} ion adsorption.

3.8. Application of Real Wastewater. To test the efficient removal of metal ions in wastewater, the MC/TiO_2 NP nanocomposite was used to remove Pb^{2+} in real-world conditions. Wastewater was collected from the Dasport wastewater treatment plant in Pretoria, Gauteng province, and stored in a refrigerator. The initial concentration was 0.246 ppm, and the pH of the wastewater was confirmed to be 7.38. The wastewater was spiked with 50 ppm of lead, and the pH was decreased to 4. An amount of 1.6 g/L of MC/TiO₂ NP nanocomposites was added and agitated in a shaker for 2 h at 180 rpm. The MC/TiO₂ NP nanocomposite can remove 98% of Pb²⁺ ions in water.

3.9. Effect of Coexisting lons. Industrial effluent does not contain Pb²⁺ ions alone; it may contain other metal ions that lower the percentage removal of Pb²⁺ ions when competing for active adsorption sites. The effect of Co2+, Cd2+, Ni2+, and Cu^{2+} on Pb^{2+} removal was studied, and the findings are shown in Figure 7. The concentration of Pb²⁺ was kept constant, and the other metal ions were varied from 0 to 300 ppm at pH 4. The metal ions are divalent, and an interaction with a charge on the surface of the MC/TiO_2 NP nanocomposite is possible. The results demonstrate that the presence of other ions influences the adsorption of Pb²⁺ onto the MC/TiO₂ NP nanocomposite. The presence of other metal ions can affect the adsorption capacity of Pb²⁺ ions in water, and Co²⁺ and Ni^{2+} influenced the efficiency of Pb^{2+} , with Cd^{2+} being the greatest. The order of influence of metal ions on Pb²⁺ with a charge per radius value (Z/R) was $Cd^{2+}(2/0, 90) > Ni^{2+}(2/0, 90)$ 70) > \dot{Co}^{2+} > Cu^{2+} (2/0, 73).

3.10. Mechanism of Pb^{2+} lons in the MC/TiO₂ NP Nanocomposite. The adsorption mechanism was studied to understand the Pb^{2+} and MC/TiO_2 NP nanocomposite interaction, Scheme 3. The high removal efficiency of Pb^{2+} was due to the increased surface area of the MC/TiO₂ NP nanocomposite. Ion exchange and pH_{pzc} were used to explore the adsorption mechanisms of Pb^{2+} further. In Figure 4a, the pH of the solution reached equilibrium at 4 using the MC/TiO₂ NP nanocomposite, which shows a possible mechanism

Scheme 3. Adsorption Mechanism of Pb^{2+} by Using the MC/TiO₂ NP Nanocomposite



of Pb²⁺ on the surface of the MC/TiO₂ NP nanocomposite which involves a cation exchange of Pb²⁺ with H⁺. From pH 4 to 12, no adsorption occurred due to the electrostatic interaction, indicating that all negative ions in the solution bonded to the positive ions on the surface of the MC/TiO₂ NP nanocomposite. Where pH > pH_{pzc}, this shows that more negative charges are on the MC/TiO₂ NP nanocomposite with protonation taking place.⁴²

Electrostatic attraction:

$$MC-Ti(OH)_{3(s)} + OH_{(aq)}^{-} \rightarrow [MC-Ti(OH)_{4}]_{(S)}^{-}$$
$$[MC-Ti(OH)_{4}]_{(aq)}^{-} + Pb_{(aq)}^{2+} \rightarrow Pb_{(s)}^{2+} ... [MC-Ti(OH)_{4}]_{(S)}^{-}$$

Ion exchange rection:

$$[\text{MC-TiOH}]_{(s)} + \text{Pb}_{(aq)}^{2+} \rightarrow [\text{MC-TiO-Pb}]_{(aq)}^{+} + \text{H}_{(aq)}^{+}$$

3.11. Blood Detection by Pb^{2+} -MC/TiO₂ NP Nanocomposite. The Pb^{2+} -MC/TiO₂ NP nanocomposite was collected and reused to analyze blood fingerprint details (Scheme 4). The analysis was conducted under daylight on

Scheme 4. Blood Fingerprint Image Details by $Pb^{2+}-MC/TiO_2$ NP Nanocomposite on the Aluminum Sheet under Daylight Conditions



different nonporous surfaces, namely, glass, mirror, and aluminum sheets, before and after Pb^{2+} -MC/TiO₂ NP nanocomposite application, as depicted in Figure 8a,i. It was shown that the application of the Pb2+-MC/TiO₂ NP nanocomposite improved the images on the mirror because of the clear fingerprint friction ridges observed. The images' nanocomposite surface on the glass slide and aluminum sheet were less clear. At a crime scene, blood fingerprints can be obtained on different substrates. As a result, we used glass to illustrate the suitability of the approach on windows, aluminum sheets for door handles and roof sheets, and mirrors for aluminum windows and doors, as well as an actual mirror. Materials on the nanoscale were selected as they became easy to bind to fingertips. Human fingertips have components such as amino acids, peptides, and fatty acids, and the focus of this study is the blood fingerprint. The visibility of ridges on the fingerprint shows that the Pb²⁺-MC/TiO₂ NP nanocomposite attached to the blood on the fingertip. However, the appearance of the blood was not of paramount importance



Figure 8. Photographs of blood fingerprints before application of the Pb²⁺-MC/TiO₂ NP nanocomposite on (a) mirror, (b) aluminum sheet, (c) glass slides. Enhanced blood fingerprint using the Pb²⁺-MC/TiO₂ NP nanocomposite on (d–-f) mirror, (g,h) aluminum sheet, (i) glass slide.

since the study focused on enhancing the ridges/details on the fingertip. The reuse of the Pb^{2+} -MC/TiO₂ NP nanocomposite results in better friction ridges of fingermarks.

CONCLUSIONS

This study explored the removal of Pb²⁺ from wastewater using the MC/TiO₂ NP nanocomposite and tested the effectiveness of the Pb²⁺-MC/TiO₂ NP nanocomposite in blood fingerprint detection. It was noted that the MC/TiO₂ NP nanocomposite was efficient and fast for the removal of Pb²⁺ in water, and the Pb²⁺-MC/TiO₂ NP nanocomposite was further successful for reuse in latent blood fingerprint detection. The results proved the high surface area of MC and high adsorption capacity when coated with TiO₂ NPs. The MC/TiO₂ NP nanocomposite was confirmed to be in the nano range with a 5 nm length and 5 nm width. BET exhibited the surface area of 1283.822 m^2/g with good prospects that the MC/TiO₂ NP nanocomposite can treat wastewater. For the adsorption of Pb²⁺, the maximum percentage removed by the MC/TiO_2 NP nanocomposite was achieved at pH 4 at 98%. The Langmuir isotherm model best described the adsorption behavior with a maximum adsorption capacity of 168.919 mg/g. The adsorption was suitable for a pseudokinetic model with a ΔH° value showing the exothermic nature and ΔG° indicating the spontaneous process. The ΔS° negative value shows the binding of the adsorbent toward the adsorbate. The Pb2+-MC/TiO2 NP nanocomposite was reused for blood fingerprint detection on different surfaces using the powder dusting method. The Pb²⁺-MC/TiO₂ NP nanocomposite was proven to be an efficient

labeling agent for detecting blood fingerprints that may be invisible at a crime scene. As a result, after removing Pb^{2+} from wastewater, it can be sold to law enforcement officials for use in latent blood fingerprint enhancement.

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Notes

The authors declare no competing financial interest.

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