Review

Occupational Neurotoxic Diseases in Taiwan

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Occupational neurotoxic diseases have become increasingly common in Taiwan due to industrialization. Over the past 40 years, Taiwan has transformed from an agricultural society to an industrial society. The most common neurotoxic diseases also changed from organophosphate poisoning to heavy metal intoxication, and then to organic solvent and semiconductor agent poisoning. The nervous system is particularly vulnerable to toxic agents because of its high metabolic rate. Neurological manifestations may be transient or permanent, and may range from cognitive dysfunction, cerebellar ataxia, Parkinsonism, sensorimotor neuropathy and autonomic dysfunction to neuromuscular junction disorders. This study attempts to provide a review of the major outbreaks of occupational neurotoxins from 1968 to 2012. A total of 16 occupational neurotoxins, including organophosphates, toxic gases, heavy metals, organic solvents, and other toxic chemicals, were reviewed. Peer-reviewed articles related to the electrophysiology, neuroimaging, treatment and long-term follow up of these neurotoxic diseases were also obtained. The heavy metals involved consisted of lead, manganese, organic tin, mercury, arsenic, and thallium. The organic solvents included n-hexane, toluene, mixed solvents and carbon disulfide. Toxic gases such as carbon monoxide, and hydrogen sulfide were also included, along with toxic chemicals including polychlorinated biphenyls, tetramethylammonium hydroxide, organophosphates, and dimethylamine borane. In addition we attempted to correlate these events to the timeline of industrial development in Taiwan. By researching this topic, the hope is that it may help other developing countries to improve industrial hygiene and promote occupational safety and health care during the process of industrialization.

Key Words: Occupational diseases, Neurotoxins, Manganese, Thallium, n-Hexane, Carbon disulfide, Dimethylamine borane

Introduction

Several episodes of neurological diseases due to occupational exposure have been reported during the industrialization of Taiwan. Most outbreaks of occupational neurotoxic disease developed prior to the 2000s. However, some toxins including thallium (Tl), dimethylamine borane (DMAB), and tetramethylammonium hydroxide (TMA) that are used in the electronic and biotechnology industries have been implicated in several recent outbreaks. Outbreaks of neurotoxic diseases can be related to the development of different kinds of industry, which is of concern to both the public and industries involved, but also requires governmental response. Reaction and prevention should include the provision of material safety data sheets from the industries, training and education programs for physicians and employees, improvements to industrial hygiene, and governmental modifications to the time-weighted average or threshold limited values (TLV) of each compound.

The aim of this review article is to detail the major outbreaks of occupational neurotoxic diseases from 1968 to 2012.

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The occupational neurotoxins involved include organophosphates, toxic gases, heavy metals, organic solvents, and other toxic chemicals peer-reviewed articles related to the electrophysiology, neuroimaging, treatment and long-term follow up of these neurotoxic diseases were also obtained. In addition to occupational neurotoxic diseases, two well-known environmental diseases, black foot disease and polychlorinated biphenyls (PCB) intoxication, which developed during the agricultural period and one case of heavy metal (Tl) poisoning due to homicide were also included.

The neurotoxic diseases studied involved heavy metals, organic solvents, and other toxic chemicals. The heavy metals consisted of lead (Pb), manganese (Mn), organic tin, mercury (Hg), Tl and arsenic (As) (Table 1). The organic solvents included n-hexane, toluene, and carbon disulfide (CS_2). Toxic gas poisoning by hydrogen sulfide (H_2S), and carbon monoxide (CO) was also reported. The toxic chemicals included PCB, TMA, organophosphates, and DMAB (Table 2). Both the peripheral nervous system (PNS) and central nervous system (CNS) are vulnerable to toxic agents because of their high metabolic rate. Some toxic agents may induce CNS impairment and some may induce PNS toxicity; most involve both of these reactions. The nervous system reactions reported in the Taiwanese population are summarized in Table 3. The major occupational neurotoxic diseases were also reviewed according to the corresponding industrial development stage of Taiwan at the time of outbreak.

The Agricultural Period (Post 1950s)

Agriculture was the most important economic pillar of Taiwan during the period of Japanese occupation. After World War II and through the 1950s, agriculture was emphasized by the Taiwanese government, establishing the financial foundation on which subsequent industrialization could be built. Some chemical agents used as pesticides have become a continuous source of intoxication through over-exposure, misuse, or suicide attempts.

Table 1. Major reported neurotoxicity of heavy metal poisoning in Taiwan

Toxic substance	Author	Year of reporting	Victims/workers (n)	Source of intoxication
Triphenyltin	Wu et al. [25]	1990	1	Suicide
	Lin and Hsueh [31]	1993	3/3	NA
	Lin et al. [26]	1998	1	Suicide
Lead	Hwang et al. [42]	1976	19/63	Battery manufacturing factory
	Soon et al. [34]	1976	2	Dry cell factory
	Hung [35]	1980	5	Battery manufacturing factory
	Yip et al. [36]	1988	6	Tile factory
	Chiang and Chang [37]	1989	140	Dock
	Chao and Wang [38]	1994	41/45	Lead recycling plant
	Chau et al. [39]	1995	2	Arsenal
	Liou and Chen [40]	1995	1	Oil-pipeline maintenance
	Wu et al. [43]	1996	2	Chinese herbal medicine
	Wang et al. [41]	1998	31/64	Battery recycling factory
Elemental mercury	Yang et al. [85]	1994	2/4	Lampsocket manufacturing factory
	Chang et al. [86]	1995	26	Chloralkali process
Inorganic mercury	Chu et al. [87]	1998	1	Chinese herbal medicine
Manganese	Huang et al. [73]	1989	6/163	Ferromanganese factory
Arsenic	Tseng et al. [9]	2006	130	Polluted well water
Thallium	Kuo et al. [92]	2005	2/2	Polluted water

NA: not available.

Table 2. Major reported neurotoxicity of organic solvent, toxic chemicals and organophosphate in Taiwan

Toxic substance	Author	Year of reporting	Victims/workers (n)	Source of intoxication
n-Hexane	Chang [56]	1990	11/59	Press proofing factory
	Huang et al. [53]	1991	7/44	Ball-manufacturing factory
Toluene	Shih et al. [90]	2011	34	Various factory
Mixed solvent	Tsai et al. [91]	1997	325	Paint factory
Hydrogen sulfide	Chen [61]	1985	3/166	Viscose rayon factory
	Deng and Chang [62]	1987	2	Hot-spring reservoir cleaning process
	Huang and Chu [63]	1987	1/3	Chemical synthetic factory
Carbon disulfide	Chu et al. [65]	1995	28/163	Viscose rayon factory
Tetramethylammonium hydroxide	Lin et al. [97]	2010	13	Semiconductor and photoelectric industry
Dimethylamine borane	Kuo et al. [95]	2006	1/4	Chemical factory
Polychlorinated biphenyl	Hsu et al. [10]	1984	2,000	Oil company
Carbon monoxide	Liou [33]	1994	204	Various factory
Organophosphate	Hsieh et al. [19]	2001	3	NA
	Tsai et al. [23]	2006	1	Suicide
	Lee and Lin [24]	2006	1	Suicide

NA: not available.

Arsenic

Arsenic is a well-known toxic agent that has been widely used in make-up, paints and pesticides. In Taiwan, a notorious endemic disease named "Black-foot disease" that occurred due to long-term drinking of arsenic-contaminated well water was reported during the 1950s [1]. The onset of black-foot disease was related to the duration of intake of well water containing a high concentration of arsenic [2]. Arsenic may also cause Bowen's disease, which may develop into squamous cell carcinoma if untreated, internal malignancies including bladder, lung and kidney cancers, and peripheral arterial diseases [3-5]. After disease onset, the average survival time is around 13.5 years [6]. Neurotoxic effects after an acute high concentration of arsenic exposure may develop within hours, but are more commonly noted 2-8 weeks after poisoning. Sensorimotor polyneuropathy resembling Guillain-Barre syndrome is the most common clinical manifestation in these patients [7]. In Thailand, arsenic poisoning was commonly found to develop from well water usage in mining areas [8]. In Taiwan, arsenic intoxication has usually developed after exposure to pesticides during the agricultural period. However one report revealed a slowing of nerve conduction velocity of the sural nerve in 130 junior high school students who drank arsenic-contaminated well water [9].

Polychlorinated biphenyls

PCBs have been produced since 1929. Some PCB compounds are structurally similar to dioxins and can exhibit dioxin-like toxicity. In 1968, an incident of "Yusho" disease occurred in Kyushu (southern Japan) after ingestion of rice bran oil contaminated with a heat-transfer medium containing PCB and polychlorinated dibenzofurans. In 1979, during the time of rice bran oil production, a related outbreak of PCB intoxication developed in central Taiwan, including the Taichung and Changhua areas, due to leakage from pipes which contained PCB [10]. This was the first major poisoning outbreak in Taiwan and involved around 2,000 people. The victims who ingested the contaminated rice bran oil developed chloracne, fatigue, arthralgia, headache and dizziness, which were collectively termed "Yucheng disease". In addition, menstrual irregularity and reproductive abnormalities were also noted [11]. Approximately half the victims experienced CNS disorder, including memory impairment, mental dullness, cognitive dysfunction, and learning difficulties [12,13]. Dose-dependent cognitive impairments in learning ability, attention, and visual memory were particularly noted in children born to women who had previously been exposed to PCB [13,14]. Furthermore, PNS symptoms such as weakness, paresthesia and pain in the distal extremities with a sensory predominant polyneuropathy were commonly noted

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Table 3. Reported involvements of nervous system in Taiwanese intoxicated patients

	Cerebral hemisphere		Brain stem	Cerebellar	Neuropathy			NMJ
	Cx	Mov			Motor	Sensory	ANS	
Triphenyltin	(+) [25,26]			(+) [26]	(+) [25,26]	(+) [25,26]		
Lead	(+) [34,35,41]				(+) [35,36,39]	(+) [35,36,39]		
Elemental mercury	(+) [85]			(+) [85]	(+) [87]	(+) [87]		
Manganese	(+) [75]	(+) [73]						
Arsenic						(+) [9]		
Thallium	(+) [94]				(+) [92]	(+) [92]		
n-Hexane			(+) [58,59]		(+) [53,56]	(+) [53,56]		
Toluene	(+) [90,91]				(+) [90]	(+) [90]	(+) [90]	
Hydrogen sulfide	(+) [61,62,64]							
Carbon disulfide	(+) [71]	(+) [68]			(+) [65]	(+) [65]		
TMA							(+) [97]	(+) [97]
DMAB	(+) [96]	(+) [96]			(+) [95]	(+) [95]		
PCB	(+) [13]				(+) [15]	(+) [15]		
Carbon monoxide	(+) [48]	(+) [48,51]		(+) [49]				
Organophosphate	(+) [24]	(+) [19]			(+) [22]	(+) [22]		(+) [21]

Cx: cortical function, Mov: movement disorder, ANS: autonomic nervous system, NMJ: neuromuscular junction, TMA: tetramethylammonium hydroxide, DMAB: dimethylamine borane, PCB: polychlorinated biphenyl.
(+) means 'reported'.

[15,16].

Organophosphates

Organophosphates are widely used in farming as pesticides. Organophosphate poisoning was previously one of the leading toxic causes of suicide patients in Taiwan during the agricultural period, and has also been reported in pesticide production factory workers and those from a plastic bottle recycling plant [17-19]. However, organophosphate poisoning in Taiwan can clearly be traced back to the agricultural period [20]. Acute cholinergic crisis is the major presentation of organophosphate poisoning and may be lethal within minutes. Delayed toxic effects including sensorimotor polyneuropathy have also been reported [21,22]. In addition, intermediate syndrome, myelopathy, and transient extrapyramidal syndrome have also been noted in Taiwanese patients with organophosphate poisoning [19,21-24].

Triphenyltin acetate (TPTA)

TPTA is commonly used in plastic products manufacturing and farming due to its characteristic heat stability and bacte-

ricidal properties [25,26]. In Taiwan, it has been widely used to kill golden apple snails (*Pomacea canaliculata*), which have become a major pest to aquatic crops and have caused serious economical and agricultural damages since the 1980s [27,28]. However, TPTA is toxic to the CNS due to causing interstitial edema in white matter, and may cause pathological changes in cerebellar Purkinje's cells or limbic system structures [29,30]. In Taiwan, TPTA neurotoxicity has been noted in only three reports [25,26,31]. Suicidal attempt with molluscicidal agent was the main cause of intoxication in two of the five reported cases. Cognitive impairments including acalculia and disorientation without structural damage were noted in the early phase of poisoning, while ataxia was noted in one patient. Different to reports for Caucasian patients, delayed sensorimotor polyneuropathy was noted in a Taiwanese patient, which was reversible during the follow-up period [25,26]. Due to its toxicity, TPTA has been banned in agricultural use since 1999.

The Export-oriented Industrial Period (Post 1960s)

In the 1960s, Taiwan's electrical industry quickly prospered after successful manufacturing of black and white televisions. In 1965, the termination of aid from the United States forced local textile producers to begin investing in synthetic fibers and ready-made clothes. Since the 1970s, the petrochemical industry has developed rapidly, transforming oil into raw materials for plastics, textiles, rain equipment, bags and toys. During these years, the Taiwanese government also established export processing zones in Kaohsiung and Taichung. This policy helped light industry, including the textile and petrochemical industries, to grow rapidly. However, occupational diseases caused by neurotoxic agents commonly used in light industry, including Pb, n-Hexane, H_2S and CS_2, were observed in the following years. The use of poor-ventilated or confined space in these factories also made CO intoxication a common occupational disease during this period.

The first oil crisis developed due to the 1973 Arab–Israeli War. At this point the government started its "ten major construction projects" and built highways, airports, dockyards, or steel corporations, all of which promoted the advancement of heavy industry in Taiwan. Several episodes of intoxication due to heavy metals including Mn and Hg were notable in this period. However, the periods of light and heavy industry overlapped during these years.

Lead

The first reported case of Pb encephalopathy was that of a 4 year-old child in 1946, but the first epidemiological study of occupational Pb intoxication was reported in 1972 [32]. During the 1980s, Pb became the third most common cause of occupational disease in Taiwan [33]. Between 1975 and 1998, outbreaks occurred in battery manufacturing factories, ship-scrapping yards, cell recycling plants, weapons manufacturing factories oil-pipeline maintenance workers, in professional Buddha sculptors and painters, and in a tile factory [34-42]. Pb poisoning has also been related to the particular use of herbs in Chinese medicine [43,44]. Pb intoxication has been further associated with the use of Pb-containing gasoline and has therefore been found in bus drivers, police officers, gasoline station workers and freeway toll station workers due to polluted air exposure [32]. A decreased intelligence quotient was noted in a group of children who attended a kindergarden near to a battery recycling smelter in Taiwan [41]. Pb encephalopathy has been commonly noted in intoxicated children [35], while seizures, disorientation and personality change have been noted in

adult patients [34]. Most intoxicated patients have shown distal limb weakness, especially in the upper extremities and wrist drop in more severe cases. In addition to anemia, and a pigment line is noted in the subgingival area [35,36,39]. However, Pb intoxication has been much reduced since the 2000s due to the successful performance of a Pb-surveillance program and government-led cessation of the use of Pb-containing gasoline [45].

Carbon monoxide

In the 1980s, CO intoxication was the second most common occupational disease in Taiwan [33]. This disease was frequently noted to occur due to improper use of gas hot water heaters, suicide by charcoal burning, or exposure in poor-ventilated spaces [46,47]. Acute CO intoxication due to accidental occupational exposure may induce anoxic or hypoxic encephalopathy with variable degrees of brain damages from confusion to deep coma. The common features include cognitive changes, apathy, sphincter incontinence, akinetic mutism, parkinsonism and dystonia [48]. Most patients have showed a prominent improvement, particularly in sphincter incontinence and akinetic mutism, although dystonia and cognitive impairment have persisted. Cerebellar involvement is rarely reported [49]. Brain magnetic resonance images (MRI) have revealed T2 high signal intensity lesions in the globus pallidus and subcortical white matter as an effect [48,50]. Using diffusion tensor imaging and dopamine transporter with Tc-99m tropane (^{99m}Tc-TRODAT) single photon emission computed tomography (SPECT) studies, it is suggested that the presence of pallidoreticular lesions may be related to extensive grey and white matter damage and may indicate a poorer cognitive state, while the Parkinsonian features may be associated with pallidal and presynaptic dopaminergic dysfunction [51]. Recovery from acute CO poisoning depends upon the CO concentration, duration of hypoxia and individual variation, while the prognosis of delayed CO encephalopathy is expected to be good.

n-Hexane

2,5-hexanedione, a common metabolite of n-hexane and methyl n-butyl ketone, is a potent neurotoxin [52]. Occupational exposure or recreational abuse of n-hexane may lead to neurotoxicity in both the PNS and CNS. In 1983, one patient visited Chang Gung Memorial Hospital because of distal numbness and weakness, and subsequently another six workers from the same press-proofing factory were found to have similar symptoms [53]. Marked prolonged distal latencies, decreased amplitudes of compound muscle and sensory nerve action potentials and slowing of motor and sensory nerve conduction

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velocities were noted indicating a demyelinating polyneuropathy [53]. Giant axons and demyelination in the paranodal areas were found in sural nerve biopsy [54]. Field studies exhibited a high concentration of n-hexane in the bulk samples and air samples. The event was reported to the Department of Labor in the Ministry of Internal Affairs of the Republic of China. Subsequently 59 workers from 16 press proofing factories were examined. Among these, 19 workers were found to have polyneuropathy and the air concentration of n-hexane ranged from 50 to 190 ppm. One patient who had been exposed to n-hexane 190 ppm for three months developed polyneuropathy. In 1988, a further outbreak of n-hexane poisoning developed in a ball-manufacturing factory. Poorly ventilated systems in the silk spinning and cement coating departments were the key reason, with n-hexane concentrations of 109 ppm and 86 ppm respectively [55,56]. A rapid deterioration of the clinical features was noted for 2-3 months and then a slow recovery developed during the following 1.5 year [57]. Besides this, subclinical CNS involvements were also noted for the brain stem and spinal cord in both outbreaks [58,59].

Hydrogen sulfide

H_2S, a colorless gas, may result in convulsion, disturbed consciousness or sudden death after exposure [60]. Acute H_2S intoxication has been reported in hot-spring reservoir cleansing workers and viscose rayon factory workers in Taiwan [61-63]. In 1985, three workers in a viscose rayon factory exposed to a high concentration of H_2S developed convulsion and conscious disturbance. Two of the patients died and the other one had severe morbidity due to a lack of immediate treatment. In 1987, a chemical synthetic factory employee experienced status epilepticus after H_2S poisoning. He improved rapidly under amyl nitrite treatment, and the sequalae of cognitive impairments completely recovered several years later [63,64].

Carbon disulfide

Acute high dose CS_2 poisoning may cause cardiac arrest or acute psychosis, while a subacute moderate amount of CS_2 intoxication may also induce encephalopathy with neurobehavioral abnormalities, Parkinsonism, intention tremor, and polyneuropathy. Low dose and chronic exposure to CS_2 may lead to cardiovascular and cerebrovascular accidents. In 1994, a 45-year-old man working in a viscose rayon factory, reported glove and stocking like sensory impairment and distal weakness in the lower limbs for one year [65]. After a detailed survey in the same factory, nine further workers in the fiber-cutting department were found to suffer from the same disease (polyneuropathy) and 19 workers from various departments, mainly the spinning area, showed oligosymptoms of polyneuropathy. The fixed point air concentrations of CS_2 were 450-900 mg/m^3 in the cutting area and 45-300 mg/m^3 in the spinning area. The estimated 8 hour-time weighted averages in the fiber cutting department were 120-201 mg/m^3. Sural nerve biopsy showed vacuoles in the axon and then axonal degeneration and myelin degeneration developed. Large myelinated fibers were lost in the histogram of the sural nerve [66]. Chronic CS_2 intoxication may induce Parkinsonian symptoms such as low body gait disturbance, rigidity, bradykinesia and loss of postural reflexes without resting tremor. Brain ^{99m}Tc-TRODAT SPECT in these patients showed a normal uptake of the radiotracer, indicating a normal presynaptic dopaminergic pathway, which differs from idiopathic Parkinson disease (PD) [67,68]. In addition, chronic CS_2 exposure may also cause a small vessel disorder in the cerebral arterioles via a mechanism of an increase of low density cholesterol and triglycerides and a decrease of high density of cholesterol [69-71]. The data indicate that the clinical features may vary with variable concentrations of the toxic substance. After this outbreak, TLV of CS_2 was changed from 60 mg/m^3 to 30 mg/m^3 by the government.

Manganese

Long-term exposure to high concentrations of Mn dust and fumes in welding or mining workers may cause an increased risk of manganism [72]. In 1985, six patients working in a ferromanganese alloy factory developed early onset Parkinsonism because of a six month delay in the installation of the ventilation system [73]. All patients had worked in the factory for more than two years and experienced masked face, rigidity, bradykinesia and loss of postural reflexes after an exposure to high concentration of Mn. The tremor was less prominent and not resting but postural; rigidity was more prominent in the lower limbs as well as more profound dystonia in the lower limbs, which is known as cock gait [74]. Micrographia and loss of voice were also noted. Besides this, impaired intelligence, defective manual dexterity, and visuoperceptive impairment were also recorded in workers with chronic exposure to Mn [75]. Using brain MRI, chronic Mn intoxication may show symmetrical high signal intensity lesions on T1-weighted MRI without T2-weighted signal abnormality in the globus pallidus [76,77]. The diagnosis of Mn-induced Parkinsonism was supported by a detailed survey in the worksite, which was found to have a high concentration of Mn (up to 28.8 mg per m^3). Workers showed high Mn titers in the blood, urine, scalp hair and pubic hair. The brain positron emission tomography (PET) and ^{99m}Tc-TRODAT SPECT showed normal or only a minimal decrease in the putamen, suggesting the presynaptic dopaminergic termi-

nals are not the main target of chronic manganese intoxication. This provided a useful, convenient and inexpensive tool for differentiation between chronic manganism and PD [78,79]. Post-synaptic D2 receptor PET scan with raclopride only showed a mild decrease in the putamen and caudate areas, indicating that these nuclei were also not the main targets of Mn poisoning [79]. The therapeutic effects with L-dopa were unsatisfactory [80]. A series of follow-up studies disclosed a rapid progression in the following 5-10 years [81,82]. However a long-term study revealed a plateau in the following 18 years [83]. An animal study in which monkeys were administered Mn showed that the most prominent pathological findings were severe gliosis in the globus pallidum [84]. When put together, the clinical course and the pathological findings indicate possible apoptosis in the globus pallidus neurons for 5-10 years [83].

Mercury: elemental and inorganic mercury

There has been no reported organic Hg poisoning in Taiwan, but elemental and inorganic Hg intoxications have been reported in 1994 and 1998 respectively [85-87]. Chronic elemental Hg intoxication occurred in lamp socket manufacturers who had worked in the industry for four years. They presented with gingivitis, erethism, action tremor, ataxia, dysarthria and visual field constriction similar to that found in organic Hg intoxication in Minamata disease. However, the clinical features were minor as compared with organic Hg poisoning. The time weighted average concentrations of air Hg were 0.709 to 0.945 mg/m^3 in the plant. In the index patient, the Hg concentrations were 237 μg/L in blood and 610 μg/L in 24 hour urine. Patients could return to normal life after three months of medication with ethylenediaminetetraaetate and British anti-Lewisite [85,88]. In terms of inorganic Hg poisoning, one patient suffered from general weakness in 1997 after consuming herbal drugs named 'Huei Chen Sa', which contained a high concentration of inorganic Hg. The patient was initially misdiagnosed as having Guillain-Barre syndrome. After a careful history taking and in light of axonal degeneration in the sural nerve biopsy and a high concentration of Hg in the bulk samples, the diagnosis was confirmed [87].

The High-technology Oriented Period (Post 1980s)

The government established the first science park in Hsinchu and intensively supported the electronics industry during the 1980s. In 1995, Taiwan exported 4.66 million personal computers, 2.59 million notebook computers and 64-72% of the world's motherboards, keyboards and mice. In 2002, the gov-ernment initiated the "Two Trillion and Twin Star" program, which planned to develop the digital media, liquid crystal display, and biotechnology industries. Some mixed solvent and toluene intoxication was still noted during this period. However, neurotoxic agents including Tl, DMAB, and TMA were of particular significance in this era.

Toluene and mixed solvents

Toluene is a widely used industrial solvent and a major ingredient of inhalant abuse products. Exposure to toluene or mixed solvent containing toluene has been studied in workers from paint manufacturing factories and semiconductor industries [89-91]. Neurobehavioral impairments or sympathetic and peripheral nerve dysfunction have been reported in workers with chronic exposure [90,91].

Thallium

Tl is currently used in the semiconductor and laser industries. In 2001, a middle aged couple suffered from severe painful sensation in their limbs after ingestion of water containing large amount of Tl. Initially they suffered angular stomatitis and diarrhea and then developed painful neuropathy with paresthesia especially in the lower extremities over the following day [92]. Skin hyperkeratosis was noted at one week and hair loss at two weeks. Complete alopecia developed in one month [93]. Tendon reflexes initially were normal and then hyporeflexia was found at two weeks. Motor weakness was more prominent in the lower limbs. Sural nerve biopsy revealed axonal degeneration with an involvement in the large and small fibers [92]. Skin biopsy showed perivascular mononuclear cell infiltration and cell debris and cutaneous nerve staining with protein gene product (PGP) 9.5 revealed loss of free nerve ending in the epidermis and dermis areas [93]. CNS involvements with confusion, disorientation, and hallucination in the acute stage and memory deficit in the chronic stage were also noted. The structural imaging studies failed to demonstrate extensive brain damage in the two reported cases [94]. However, *18F*-fluorodeoxyglucose (FDG) PET showed an extent of brain involvement corresponding to clinical cognitive dysfunction in these two patients. Therefore PET functional neuroimages may better demenostrate the brain lesions than the structural neuroimages such as brain MRI.

Dimethylamine Borane

DMAB is a new synthetic agent used in the manufacturing of thin metal film, floppy discs, power transistors and high temperature printed circuit boards. The toxicity of DMAB was first reported in humans. In 2005, a 40-year-old man working in a

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semiconductor plant developed acute confusion and general weakness in four extremities following exposure to this new toxic chemical (DMAB), which was then unfamiliar to the public [95]. This was the first episode of human DMAB poisoning acute polyneuropathy with bilateral weakness in both legs and hyporefexia in both knee jerks and ankle jerks and sensory impairment was noted two weeks later [95]. Following exposure, the patient also developed mild Parkinsonism and cognitive deficits [96]. The polyneuropathy presented more motor symptoms, generally in the lower extremities. Sural nerve biopsy study revealed axonal degeneration and loss of free nerve ending was noted in the skin biopsy staining with PGP 9.5 [95].

Tetramethylammonium hydroxide

TMA is an etchant or developer used in the photoelectric or semiconductor industries [97]. TMA intoxication from dermal exposure may be fatal and is becoming a serious concern in Taiwan [98,99]. The structure of TMA ion is similar to the cationic portion of acetylcholine. TMA may stimulate the muscarinic or nicotinic autonomic ganglion and lead to depolarization blockade [97]. The neurologic manifestations of TMA intoxication include paralysis of respiratory muscles due to a ganglionic blocking effect. Cholinergic symptoms by accumulation of acetylcholine were first reported in Taiwanese patients in 2010 [99].

Conclusion

Over the past century, the most common occupational neurotoxic diseases in Taiwan have changed in relation to the nation's history of industrialization. The prevalence of occupational diseases decreased for multiple reasons, including an increasing knowledge of the toxic substances, awareness of toxic diseases in physicians and better public understanding of the risks, as well as improvements to the standard of occupational safety and health laws. In clinical presentation, occupation diseases are likely to have changed their appearance from acute intoxication to more chronic degenerative diseases. Correct diagnosis has therefore become more difficult. In addition, chronic degenerative diseases may occur due to long term, low dose exposure to the toxic agents, after which the cause-effect relationship may be vague. This will present a diagnostic challenge to general physicians in the future. Furthermore, occupational cancers are expected to become an important issue, which should be further emphasized.

Conflict of Interest

Acknowledgments

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