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OPEN A sensitivity study on carbon nanotubes significance in Darcy–Forchheimer flow towards a rotating disk by response surface methodology

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The current research explores incremental effect of thermal radiation on heat transfer improvement corresponds to Darcy–Forchheimer (DF) flow of carbon nanotubes along a stretched rotating surface using RSM. Casson carbon nanotubes' constructed model in boundary layer flow is being investigated with implications of both single-walled CNTs and multi-walled CNTs. Water and Ethylene glycol are considered a basic fluid. The heat transfer rate is scrutinized via convective condition. Outcomes are observed and evaluated for both SWCNTs and MWCNTs. The Runge-Kutta Fehlberg technique of shooting is utilized to numerically solve transformed nonlinear ordinary differential system. The output parameters of interest are presumed to depend on governing input variables. In addition, sensitivity study is incorporated. It is noted that sensitivity of SFC via SWCNT-Water becomes higher by increasing values of permeability number. Additionaly, sensitivity of SFC via SWCNT-water towards the permeability number is higher than the solid volume fraction for medium and higher permeability levels. It is also noted that sensitivity of SFC (SWCNT-Ethylene-glycol) towards volume fraction is higher for increasing permeability as well as inertia coefficient. Additionally, the sensitivity of LNN towards the Solid volume fraction is higher than the radiation and Biot number for all levels of Biot number. The findings will provide initial direction for future device manufacturing.

List of symbols

θ	Dimensionless temperature
f	Dimensionless velocity
$\check{\rho}_{n_f}$	Nanofluid's density
$\check{\mu}_{n_f}$	Nanofluid's dynamic viscosity
ρ_p	Density of nanomaterials
$\hat{\beta}_{nf}$	Is volume expansion coefficient of fluid
Ť	Temperature of liquid
τ	Heat capacity ratio of nanomaterials by nanofluid
σ	Electrical conductivity of nanoliquid
\check{T}_{∞}	Ambient temperature
ϕ	Solid volume fraction
$(\check{u},\check{v},\check{w})$	Velocity components in (r, φ, z) directions respectively
\hat{k}_{CNT}	CNTs thermal conductivity,
$k_{\rm f}$	Base fluid's thermal conductivity
$(\rho c_p)_{CNT}$	CNTs heat capacity
U_w	Stretching velocity
g	Gravity
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- Specific heat
- cp \hat{k}_{n_f} Nanofluid's thermal conductivity
- h_s Heat transfer coefficient
- F_r Inertia coefficient
- Casson fluid parameter γ_1
- Pr Prandtl number
- Ес Eckert number
- Ω Constant angular velocity
- h_{f} Coefficient of heat transfer
- **Biot** number γ_2
- λ Mixed convective number
- R_* Radiation parameter
- S_1 Suction parameter
- δ_1 Stretching-strength parameter

Abbreviations

DOF	Degrees of freedom
SFC	Skin friction coefficient
S-W	SWCNT-Water
M-W	MWCNT-Water
DF	Darcy-Forchheimer
MMS	Modified mean square
EG	Ethylene glycol
LNN	Local Nusselt Number
S-EG	SWCNT-ethylene glycol
M-EG	MWCNT-ethylene glycol
SS	Sum of squares
\bar{R}^2	Adjusted R-Squared

There are vast spectrum of uses of flow and heat transport towards a stretched surface in several engineering procedures, like wire drawing, polymer extrusion, glass fiber production, continuous casting, food and paper manufacturing, plastic film's stretching etc. Throughout the production of such surfaces, the melting concerns from a slit and is then stretched to attain required thickness. The final product with required properties depends solely on stretching rate, procedure of stretching, and rate of cooling in process. However, due to various uses of nanoliquids flow, it has fascinated several investigators, including nanoliquid adhesive: vehicle cooling, transformer cooling, electronics cooling, electronic devices cooling and super efficient and tiny computers cooling; medical uses: safer surgery and cancer therapy via cooling and processing industries; chemicals and materials: detergency, oil and gas, drink and food, paper, printing and textiles. Many industrial technologies need intense highly efficient cooling^{1–3}.

The traditional heat transport liquids, like ethylene glycol, water and thermic fluids, are commonly utilized in several industrial purposes like air-conditioning and refrigeration, transportation, microelectronics and solar thermal. Nonetheless, the restrictions in the performance of such heat transport liquids necessitate new techniques for further improving thermal transport characteristics to enhance system's energy efficiency. It is well recognized that suspension of micro solid fragments in base liquid provides excellent potential for intensified heat transfer⁴. Nevertheless, the size of fragments in suspension contributes to precipitation, abrasion and clogging in the fluid's flow direction. The magnificent improvements in nanotechnology have developed an novel type of heat transport liquid, known as nanofluid which has suspended fragments of size lesser than 100 nm. Nanomaterials may either be nano-powders, like Cu, Al, CuO and SiC, or CNTs. Thermal conductivity of heat transfer fluid has a significant impact on enhancing rate of heat transfer and many investigations have been delineated on thermal conductivity of nanoliquids, specifically water and ethylene glycol based nanoliquids. The experimental studies of nanoliquid thermal conductivity showed a significant increase in comparison with the base fluid. Lee et al.⁵ determined thermal conductivity of various oxide nanoliquids (Al_2O_3 in ethylene glycol, Al₂O₃ in H₂O, CuO in EG, and CuO in H₂O), and showed an increment of more than 20% in CuO—ethylene glycol nanoliquid. But, improvement occurred when 40% increment of thermal conductivity in ethylene glycol—Cu nanoliquids recorded in⁶. Xie et al.⁷ has experimentally studied dependence of thermal conductivity of nanofluid on base liquid with various base fluids. The thermal conductivity ratio has been shown to decrease with increased thermal conductivity of base fluid. Therefore, nanoliquids can compose a fascinating option for advanced usages in heat transport in future, particularly those in micro-scale. Recent achievements concerning nanofluids for further evaluation are in Refs.⁸⁻¹⁸.

Porous media flows are very common among mathematicians, engineers, and modelers because of their role in geothermal energy resource, crude oil processing, oil reservoir modeling in isolation processes, water movement in reservoirs, groundwater systems etc. Flow in porous media because of heat transport becomes even more significant in procedures of thermal insulation materials, receivers and solar collectors, nuclear waste disposal, energy storage devices etc¹⁹⁻²¹. The existing literature experiences so much emphasis has been paid to certain porous media issues which are developed and produced using theory of the classical Darcy. Classical Darcy principle is true under lower velocity and smaller porosity circumstances. Darcy 's rule is inadequate when there can be inertial and boundary impacts at a higher flow rate. On the other end, Reynold's number exceeding



Figure 1. Physical systematic diagram.

from unity leads to non-linear flowing. In certain circumstances, the consequences of inertia and limits can not be overlooked. The impacts of inertia and boundary can't be ignored under these circumstances. Forchheimer²² incorporated a square velocity expression to Darcian velocity term to estimate inertia and boundary effects. Muskat²³ referred to this term as "Forchheimer term" that always holds for high Reynolds number. In fact, higher velocities of filtration in the momentum expression create quadratic drag for porous material. Seddeek²⁴ investigated the effects of viscous dissipation and thermophoresis in DF mixed convective flow saturated porous medium. Pal and Mondal²⁵ implemented DF law to studied hydromagnetic flow of variate viscosity fluid in a porous medium. Recently Shafiq et al.²⁶ analyzed the influence of convective conditions and thermal slip in 3D rotating DF nanoliquids. Latest accomplishments for further assessment relating to Darcy–Forchheimer are in Refs.^{27–35}.

In comparison to traditional materials, carbon nanotubes are well-suited for practically any activity involving high strength, electrical conductivity, durability, thermal conductivity, and lightweight attributes. CNTs are currently primarily utilized as synthetic additives. CNTs are widely available as a powder, which means they are heavily tangled and agglomerated. CNTs must be untangled and uniformly distributed in the substrate in order for their unique properties to unfold. By keeping this in mind the intention of this study is to look into the significance of DF flow of Casson carbon nanotubes along a rotating disk utilizing convective boundary condition. Both types of carbon nanotubes such as SWCNT and MWCNT are taken into account. Water and Ethylene glycol are considered as basic fluid. The porous space representing the Darcy Forchheimer expression is filled by an incompressible Casson fluid. Results are observed and evaluated for both SWCNTs and MWCNTs. The method of shooting (RK-4) was then utilized to solve numerically transformed nonlinear ordinary differential system. This study is concerned with essential use of carbon nanofluids in design for industrial usages such as air conditioning and refrigeration, transportation, microelectronics and solar thermal. Furthermore, an experimental scheme (RSM)³⁶⁻⁴⁵ intimately associated to a sensitivity study to examine dependence of interest bearing output parameters on input governing parameters. Remarkably, the authors conducted a sensitivity analysis based on the SFC and LNN for both types of carbon nanotubes (SWCNT and MWCNT). This study is linked with feasible rule in future gadget development. To date, such analysis is fresh and unfulfilled for the best systematic review uncovered.

Flow problem

A steady DF flow of Casson CNTs along a rotating disk is considered (see Fig. 1). Heat transport phenomenon is studied with subject to thermal radiation and viscous dissipation. The porous space representing the DF expression is filled by an incompressible Casson fluid. In this study, Ethylene glycol and pure water fluid are considered as base fluid and SWCNT/MWCNT is considered as nanomaterials. At z = 0, disk spins with Ω (constant angular velocity). The consequent governing equations are^{9-12,14}):

$$\frac{\partial \check{u}}{\partial r} + \frac{\partial \check{w}}{\partial z} = -\frac{\check{u}}{r},\tag{1}$$

$$\begin{split} \check{u}\frac{\partial\check{u}}{\partial r}+\check{w}\frac{\partial\check{u}}{\partial z}-\check{\frac{v^2}{r}} &= -(\rho_{nf})^{-1}\frac{\partial p}{\partial r} + \left(1+\frac{1}{\gamma_1}\right)\frac{\mu_{nf}}{\rho_{nf}}\left(\frac{\partial^2\check{u}}{\partial r^2}-\frac{\check{u}}{r^2}+\frac{1}{r}\frac{\partial\check{u}}{\partial r}+\frac{\partial^2\check{u}}{\partial z^2}\right) + \frac{(\rho\beta)_{nf}}{\rho_{nf}}\check{g}(\check{T}-\check{T}_{\infty}) \\ &-\frac{\mu_{nf}}{\rho_{nf}}\frac{\check{u}}{K^*}-F^*u^2-\frac{\sigma B_0^2}{\rho}\check{u}^2, \end{split}$$

$$(2)$$

$$\begin{split} \check{u}\frac{\partial\check{v}}{\partial r} + \frac{\check{u}\check{v}}{r} + \check{w}\frac{\partial\check{v}}{\partial z} &= \left(1 + \frac{1}{\gamma_1}\right)\frac{\mu_{nf}}{\rho_{nf}}\left(\frac{\partial^2\check{v}}{\partial r^2} + \frac{1}{r}\frac{\partial\check{v}}{\partial r} - \frac{\check{v}}{r^2} + \frac{\partial^2\check{v}}{\partial z^2}\right) + \frac{(\rho\beta)_{nf}}{\rho_{nf}}\check{g}\left(\check{T} - \check{T}_{\infty}\right) \\ &- \frac{\mu_{nf}}{\rho_{nf}}\frac{\check{v}}{K^*} - F^*\check{v}^2 - \frac{\sigma B_0^2}{\rho}\check{v}, \end{split}$$
(3)

$$\check{u}\frac{\partial\check{w}}{\partial r}+\check{w}\frac{\partial\check{w}}{\partial z}=-\frac{1}{\rho_{nf}}\frac{\partial p}{\partial z}+\left(1+\frac{1}{\gamma_{1}}\right)\frac{\mu_{nf}}{\rho_{nf}}\left(\frac{\partial^{2}\check{w}}{\partial r^{2}}+\frac{\partial^{2}\check{w}}{\partial z^{2}}+\frac{1}{r}\frac{\partial\check{w}}{\partial r}\right),\tag{4}$$

$$\begin{split} \check{w}\frac{\partial\check{T}}{\partial z} + \check{u}\frac{\partial\check{T}}{\partial r} &= \frac{1}{\left(\rho c_{p}\right)_{nf}} \left(k_{nf} + \frac{16\sigma_{1}^{*}}{3k_{1}^{*}}T^{3}\right) \left(\frac{\partial^{2}\check{T}}{\partial r^{2}} + \frac{1}{r}\frac{\partial\check{T}}{\partial r} + \frac{\partial^{2}\check{T}}{\partial z^{2}}\right) \\ &+ 2\frac{\mu_{nf}}{\left(\rho c_{p}\right)_{nf}} \left(1 + \frac{1}{\gamma_{1}}\right) \left[\left(\frac{\partial\check{u}}{\partial r}\right)^{2} + \frac{\check{u}^{2}}{r^{2}} + \left(\frac{\partial\check{w}}{\partial z}\right) \right] \\ &+ \frac{\mu_{nf}}{\left(\rho c_{p}\right)_{nf}} \left(1 + \frac{1}{\gamma_{1}}\right) \left[\left(\frac{\partial\check{v}}{\partial z}\right)^{2} + \left(\frac{\partial\check{w}}{\partial r} + \frac{\partial\check{u}}{\partial z}\right)^{2} \\ &\left(r\frac{\partial}{\partial r}\left(\frac{\check{v}}{r}\right)^{2}\right) \right], \end{split}$$
(5)

with¹²:

$$\check{u} = ra, \ \check{v} = r\Omega, \ w = -W, \ -k_{nf} \frac{\partial \check{T}}{\partial z} = h_f \left(\check{T} - \check{T}_f\right), \ \text{at } z = 0,$$

 $\check{u} \to 0, \ \check{v} \to 0, \ \check{T} \to \check{T}_{\infty} \ \text{when } z \to \infty.$ (6)

An important condition is incorporated at boundary, namely convective condition. The heat transport through surface improves temperature and hence thermal conductivity of nanofluids because of convective condition. The application of convective boundary condition is therefore best adapted as a standard compared to isothermal conditions. In these situations, lower surface is heated via hot liquid that have \tilde{T}_f temperature with h_f coefficient of heat transfer. In these situations, k_{n_f} is the nanofluid's thermal conductivity inside the boundary layer, u = ra is stretched velocity, $v = r\Omega$ is rotational speed. Suction is considered in the current boundary, adding/removing reactants, reducing the drag, cooling the surface, fluid scaling or preventing corrosion. Consequently, suction can be used with stretching/shrinking surfaces to effectively control the growth/decay of the momentum boundary layer. Suction is adapted to established boundary that adds/removes reactants, reduces drag, cools surface, prevents fluid corrosion or scaling. Consequently, suction can be used with stretching/shrinking sheets to effectively control the growth/decay of the momentum boundary layer.

The effective characteristics of carbon nanotubes are given below¹³:

$$\begin{split} \check{\mu}_{n_{f}} &= \frac{\mu_{f}}{(1-\phi)^{2.5}}, \, \check{\alpha}_{nf} = \frac{k_{n_{f}}}{(\rho c_{p})_{n_{f}}}, \, \check{\rho}_{n_{f}} = (1-\phi)\rho_{f} + \phi\rho_{CNT}, \, \check{\nu}_{n_{f}} = \frac{\check{\mu}_{n_{f}}}{\check{\rho}_{n_{f}}}, \\ \\ &\frac{\check{k}_{n_{f}}}{\check{k}_{f}} = \frac{(1-\phi) + 2\phi\frac{k_{CNT}}{k_{CNT} - k_{f}} \ln \frac{k_{CNT} + k_{f}}{2k_{f}}}{(1-\phi) + 2\phi\frac{k_{f}}{k_{CNT} - k_{f}} \ln \frac{k_{CNT} + k_{f}}{2k_{f}}}, \, (\rho c_{p})_{n_{f}} = (1-\phi)(\rho c_{p})_{f} + \phi(\rho c_{p})_{CNT}, \\ (\rho\beta)_{n_{f}} = (1-\phi)(\rho\beta)_{f} + \phi(\rho\beta)_{CNT}, \end{split}$$
(7)

where CNTs solid volume fraction is ϕ , CNTs thermal conductivity is k_{CNT} , Base fluid's thermal conductivity is k_f , nanofluid's dynamic viscosity is $\check{\mu}_{n_f}$, nanofluid's density $\check{\rho}_{n_f}$, CNTs heat capacity $(\rho c_p)_{CNT}$. Thermophysical properties of different base liquids and CNTs are listed in Table 1.

We take transformations into consideration

	$\rho/(\mathrm{kg}\mathrm{m}^{-3})$	$c_p/(J \text{ kg}^{-1} \text{ K}^{-1})$	$k/(W m^{-1} K^{-1})$	β/K^{-1}	Pr					
Base fluids physical properties										
Water (W)	997.1	4,179	0.613	21×10^{-5}	6.2					
Ethylene glycol (EG)	1115	2,430	0.253	$65 imes 10^{-5}$	203.63					
Engine oil	884	1,910	0.144	70×10^{-5}	6,450					
Glycerin	1259.9	2427	0.286	$48 imes 10^{-5}$	6.78					
Nanomaterial physical	properties									
Copper (C_u)	8,933	385	401	$1.67 imes 10^{-5}$	-					
Silver (A_g)	10,500	235	429	1.89×10^{-5}	-					
Alumina (Al_2O_3)	3, 970	765	40	$0.85 imes 10^{-5}$	-					
Titanium (TiO_2)	4,250	6,862	8.9538	$0.9 imes 10^{-5}$	-					
SWCNT	2,600	425	6,600	27×10^{-5}	-					
MWCNT	1,600	796	3,000	44×10^{-5}	-					

Table 1. Thermophysical properties of different base liquids and CNTs.

$$\begin{split} \check{u} &= r\Omega f'(\eta), \ \check{v} = r\Omega g(\eta), \ \check{w} = \sqrt{2\Omega \nu_f} f(\eta) \ \eta = \left(\frac{2\Omega}{\nu_f}\right)^{\frac{1}{2}} z, \\ p &= p_{\infty} - \Omega \mu_f \ P(\eta), \ \theta = \frac{\check{T} - \check{T}_{\infty}}{\check{T}_f - \check{T}_{\infty}}. \end{split}$$
(8)

where non-dimensional distance along axis of rotation is defined as η and f, g and θ are functions of η . Replacing the above mentioned transformations into Eqs. (1)–(6), we attain the following set of differential equations:

$$\frac{1}{(1-\phi)^{2.5}(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}})}\left(1+\frac{1}{\gamma_{1}}\right)\left(2f'''-k_{1}f'\right)+2ff''-f'^{2}+g^{2}$$

$$-F_{r}f'^{2}-\frac{M_{1}^{2}}{\left(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}}\right)}f'+\frac{(1-\phi+\frac{(\rho\beta)_{CNT}}{(\rho\beta)_{f}}\phi)}{(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}})}\lambda\theta=0,$$
(9)
$$\frac{1}{(1-\phi)^{2.5}(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}})}\left(1+\frac{1}{\gamma_{1}}\right)\left(g''-k_{1}g\right)+2fg'-2f'g$$

$$-F_{r}g^{2}-\frac{M_{1}^{2}}{\left(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}}\right)}g+\frac{(1-\phi+\frac{(\rho\beta)_{CNT}}{(\rho\beta)_{f}}\phi)}{(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}})}\lambda\theta=0,$$
(10)
$$\frac{\frac{k_{nf}}{k_{f}}}{\left(1-\phi+\phi\frac{\rho_{CNT}}{\rho_{f}}\right)}\left(1+\frac{4}{3}\frac{k_{f}}{k}R_{*}\right)\theta''+\Pr f \theta'+6\frac{\Pr Ec}{(1-\phi)^{2.5}}f'^{2}$$

$$\frac{\overline{k_{f}}}{\left(1-\phi+\phi\frac{(\rho C_{p})_{CNT}}{(\rho C_{p})f}\right)}\left(1+\frac{4}{3}\frac{k_{f}}{k_{n_{f}}}R_{*}\right)\theta'' + \Pr f \ \theta' + 6\frac{\Pr Ec}{(1-\phi)^{2.5}}f'^{2} + 2\frac{\Pr Ec}{(1-\phi)^{2.5}}\left(1+\frac{1}{\gamma_{1}}\right)\left(f''^{2}+g'^{2}\right) = 0,$$
(11)

$$f(0) = S_1, f'(0) = \delta_1, g(0) = 1, \frac{k_{n_f}}{k_f} \theta'(0) + \gamma_2 (1 - \theta(0)) = 0,$$

$$f'(\infty) \to 0, g(\infty) \to 0, \ \theta(\infty) \to 0.$$
(12)

Here λ , k_1 , F_r , \Pr , R_* , S_1 , Ec, δ_1 and γ_2 are defined mixed convective number, permeability number, Inertia coefficient, Prandtl parameter, radiation parameter, suction parameter, Eckert number, stretching-strength parameter and Biot number respectively and describe as follows

$$\lambda = \frac{g\beta_T \rho_f (T_w - T_\infty)r}{\upsilon_f \Omega}, \ k_1 = \frac{\upsilon_f}{\Omega K^*}, \ F_r = \frac{cd}{\sqrt{K^*}}, \ \Pr = \frac{\upsilon_f}{\alpha_f}, \ R_* = \frac{4\sigma_1^* T_\infty^3}{k_1^* k_f},$$

$$S_1 = \frac{W}{\sqrt{2\Omega \upsilon_f}}, \ Ec = \frac{r^2 \Omega^2}{\left(c_p\right)_f k(T_w - T_\infty)}, \ \gamma_2 = \frac{h_f}{k_f} \sqrt{\frac{\upsilon_f}{2\Omega}}, \ \delta_1 = \frac{a}{\Omega}.$$
(13)

The physical quantities are defined in the following forms, namely LSFC and LNN

$$C_{fr} = \frac{2\tau_{rz}}{\rho U_w^2}, \qquad Nu_r = \frac{xq_w}{K(\check{T} - \check{T}_\infty)}.$$
(14)

The dimensionless forms are as

$$(\operatorname{Re}_{\mathrm{r}})^{1/2}C_{fr} = \frac{1}{(1-\phi)^{2.5}} \left(1 + \frac{1}{\gamma_1}\right) \sqrt{\left(f''(0)\right)^2 + \left(g'(0)\right)^2},\tag{15}$$

$$(\mathrm{Re}_{\mathrm{r}})^{-1/2} N u_{r} = -\left(\frac{k_{n_{f}}}{k_{f}} + \frac{4}{3}R_{*}\right) \theta'(0).$$
(16)

Numerical computational simulation

A numerical computational simulation which interacts with quantity interpretation is basically known as mathematical experiment. It's a process containing of a series of data tests, using a computer program to mimic the behaviors of the real world scenario. A computational analysis is carried out to find out output result of a change in code, because of several input variables. Conclusion on importance and pertinent variables may also be concluded in the end study. The model dependence is defined using RSM (see^{41,42}) in terms of relationship among input factors and output response.

In the entire investigation, there are four interest parameters and total of "12" independent input parameters. However, we mainly highlighted sensitivity assessment for interest parameter named LSFC and LNN. Additionally, only selective inputs variables which are assumed to have significant variability on SFC and LNN are considered.

The full quadratic model is given by

$$\check{R} = r_0 + r_1 A + r_2 B + r_3 C + r_{11} A^2 + r_{22} B^2 + r_{33} C^2 + r_{12} A B + r_{13} A C + r_{23} B C,$$
(17)

involving intercept, quadratic, linear and two-factor bilinear terms. Thus \mathring{R} defines local response of SFC and NN. It consists of three independent input parameters coded via (A, B, C) symbols (solid volume fraction, inertia coefficient and permeability parameter respectively) for skin friction and (A_1 , B_1 , C_1) (solid volume fraction, radiation and Biot parameters) for LNN (For simplicity for LNN we also use same symbols A, B, and C). According to RSM, twenty runs along with 19, DOF are suitable for chosen 3 stages of parameters. These quantities are small, medium and large as (-1, 0, 1).

Table 4 shows input parameters according to its respective levels and symbols. In addition, CCD (Central Composite Design) for conduct of a numerical experiment is commonly used in R-programming. The series of twenty runs of experiments is planned to refer the term of $2^F + 2F + P$, where P = 6 is center points number and F = 3 is number of factors. The sequence of experimental programs is given for SWCNT-Water, MWCNT-Water, SWCNT-Ethylene glycol, MWCNT-Ethylene glycol in Tables 4 and 5 for both SFC and LNN respectively. ANOVA is a statistical strategic significance for utility of uncertainty in dependency of defined variables on RSM model. ANOVA studies the RSM model's optimization criterion for degree of model accuracy by which numerical estimators are DOF, SS, MMS, F-value and p-value. Tables 6, 7, 8 and 9 demonstrate ANOVA analysis to point out corelations among SFC and LNN numbers to three independent input parameters for SWCNT and MWCNT for both type of base fluids.

Sensitivity is extensively described in terms of model variables as derivative of response function. Sensitivity research explores the eccentric prerequisites provided by model output assigned by input variables, that compared to estimation of model vigor.

Consequently, mathematical Eq. (17) related to SFC and LNN may be rewritten according to SWCNT-Water, MWCNT-Water, SWCNT-Ethylene glycol and MWCNT-Ethylene glycol respectively as

$$C_{fr}^{1} = 0.1132673 - 0.2071897A + 0.188478B + 0.387765C + 3.192259A^{2} + 0.004457B^{2} + 0.057906C^{2} - 0.259289AB - 0.576470AC + 0.008518BC,$$
(18)

$$C_{fr}^2 = 0.085376 - 2.768411A + 0.146517B + 0.403900C + 2.832044A^2 + 0.004853B^2$$
(19)

$$+ 0.104061C^2 - 0.265042AB - 0.531551AC - 0.069695BC$$
,

$$C_{fr}^{3} = 10.544045 + 10.543954A + 0.587996B + 6.692676C + 7.053726A^{2} - 0.004784B^{2}$$

$$- 0.018624C^{2} + 0.125535AB + 6.629870AC + 0.003585BC,$$

$$C_{fr}^{4} = 8.918313 + 9.656962A + 0.450119B + 6.645453C + 7.302046A^{2} - 0.001389B^{2}$$

$$- 0.016389C^{2} + 0.027179AB + 6.585451AC + 0.003314BC,$$

$$Nu_{r}^{1} = 1.32610 + 3.54561A + 0.03656B + 1.68461C + 2.92760A^{2} - 0.02414B^{2}$$

$$- 0.04400C^{2} - 0.02013AB + 1.64936AC + 0.01518BC,$$

$$Nu_{r}^{2} = 1.34639 + 4.91565A + 0.04513B + 2.14538C + 4.29979A^{2} - 0.04480B^{2}$$

$$- 0.06517C^{2} - 0.01223AB + 2.22975AC + 0.01770BC,$$

$$Nu_{r}^{3} = 2.456253 + 5.450058A + 0.120914B + 2.860162C + 4.108897A^{2} - 0.001763B^{2}$$

$$- 0.0040053C^{2} - 0.006705AB + 2.716343AC + 0.064780BC,$$

$$Nu_{r}^{4} = 2.375163 + 5.540966A + 0.128634B + 2.879130C + 4.256968A^{2} - 0.001772B^{2}$$

$$- 0.003932C^{2} - 0.001193AB + 2.762033AC + 0.069080BC.$$
(20)

Sensitivity analysis. The partial derivative of response function according to model's parameters is named as sensitivity. Consequently, sensitivity function of SFC and for LNN are defined in relation to governing variables, (Casson fluid parameter (*A*), inertia coefficient (*B*), permeability parameter (*C*) corresponds to SFC and solid volume fraction (*A*), radiation parameter (*B*) and Biot parameter (*C*) corresponds to LNN) relying on (18–25).

For SWCNT-Water correspond to SFC

$$\frac{\partial C_{fr}^1}{\partial A} = -0.2071897 + 6.384518A - 0.259289B - 0.576470C,$$
(26)

$$\frac{\partial C_{fr}^1}{\partial B} = 0.188478 + 0.008914B - 0.259289A + 0.008518C,$$
(27)

$$\frac{\partial C_{fr}^1}{\partial C} = 0.387765 + 0.115812C - 0.576470A + 0.008518B.$$
(28)

For MWCNT-Water correspond to SFC

$$\frac{\partial C_{fr}^2}{\partial A} = -2.768411 + 5.664088A - 0.265042B - 0.531551C,$$
(29)

$$\frac{\partial C_{fr}^2}{\partial B} = 0.146517 + 0.009706B - 0.265042A - 0.069695C,$$
(30)

$$\frac{\partial C_{fr}^2}{\partial C} = 0.403900 + 0.208122C - 0.531551A - 0.069695B.$$
(31)

For SWCNT-Ethylene glycol correspond to SFC

$$\frac{\partial C_{fr}^3}{\partial A} = 10.543954 + 14.107452A + 0.125535B + 6.629870C, \tag{32}$$

$$\frac{\partial C_{fr}^3}{\partial B} = 0.587996 - 0.009568B + 0.125535A + 0.003585C, \tag{33}$$

$$\frac{\partial C_{fr}^3}{\partial C} = 6.692676 - 0.037248C + 6.629870A + 0.003585B.$$
(34)

For MWCNT-Ethylene glycol correspond to SFC

$$\frac{\partial C_{fr}^4}{\partial A} = 9.656962 + 14.604092A + 0.027179B + 6.585451C,$$
(35)

$$\frac{\partial C_{fr}^4}{\partial B} = 0.450119 - 0.002778B + 0.027179A + 0.003314C,$$
(36)

$$\frac{\partial C_{fr}^4}{\partial C} = 6.645453 - 0.032778C + 6.585451A + 0.003314B.$$
(37)

For SWCNT-Water correspond to LNN

$$\frac{\partial N u_r^1}{\partial A} = 3.54561 + 5.8552A - 0.02013B + 1.64936C, \tag{38}$$

$$\frac{\partial N u_r^1}{\partial B} = 0.03656 - 0.04828B - 0.02013A + 0.01518C,$$
(39)

$$\frac{\partial N u_r^1}{\partial C} = 1.68461 - 0.0880C + 1.64936A + 0.01518B.$$
(40)

For MWCNT-Water correspond to LNN

$$\frac{\partial N u_r^2}{\partial A} = 4.91565 + 8.59958A - 0.01223B + 2.22975C,$$
(41)

$$\frac{\partial N u_r^2}{\partial B} = 0.04513 - 0.0896B - 0.01223A + 0.01770C,$$
(42)

$$\frac{\partial N u_r^2}{\partial C} = 2.14538 - 0.13034C + 2.22975A + 0.01770B.$$
(43)

For SWCNT-Ethylene glycol correspond to LNN

$$\frac{\partial N u_r^3}{\partial A} = 5.450058 + 8.217794A - 0.006705B + 2.716343C, \tag{44}$$

$$\frac{\partial N u_r^3}{\partial B} = 0.120914 - 0.003526B - 0.006705A + 0.064780C, \tag{45}$$

$$\frac{\partial N u_r^3}{\partial C} = 2.860162 - 0.008106C + 2.716343A + 0.064780B.$$
(46)

For MWCNT-Ethylene glycol correspond to LNN

$$\frac{\partial N u_r^4}{\partial A} = 5.540966 + 8.513936A - 0.001193B + 2.762033C,$$
(47)

$$\frac{\partial N u_r^4}{\partial B} = 0.128634 - 0.003544B - 0.001193A + 0.069080C, \tag{48}$$

$$\frac{\partial N u_r^4}{\partial C} = 2.879130 - 0.007864C + 2.762033A + 0.069080B.$$
(49)

Discussion

The governing transformed differential system (9–11) with boundary conditions (12) are solved via Runge–Kutta Fehlberg technique. The boundary layer thickness η_{∞} is putting 10. Tables 2 and 3 show numerical values of SFC and LNN correspond to SWCNT and MWCNT by considering water and Ethylene glycol as base fluid, for various values of ϕ , γ_1 , k_1 , F_r , M_1 , λ_1 , R_* , Ec and γ_2 .

Tables 7, 8, 9 and 10 are related to ANOVA study, to set up correlations among SFC and LNN to independent input factors. In study of ANOVA, *F*-value is estimation of data variance over average value, whereas *p*-value is probability validation of model accuracy from statistical context. High *F*-value labels a significant outcome while small *p*-value shows sufficient support to significance of outcome. Therefore, *F*-value is often utilized to offer sufficient evidence on the importance of outcome alongside the *p*-value. Accordingly, effect of linear,



Figure 2. (a) Residuals Q–Q graph of SFC for SWCNT-Water. (b) Residuals Q–Q graph of SFC for MWCNT-Water. (c) Residuals Q–Q graph of SFC for SWCNT-Ethylene glycol. (d) Residuals Q–Q graph of SFC for MWCNT-Ethylene glycol.

two-factor bilinear and square terms are known to be statistically meaningful for response parameters (SFC and LNN), with good evidence of high F-value and low p-value.

Particularly, residual error is unspecified data point via regression line, whereas lack of fit depicts if model neglects to display functional connectedness between input and output response. Figs. 2 and 3 show normal Q-Q residual plot for SFC and LNN correspond to SWCNT and MWCNT (Base fluid: Water and Ethylene glycol). The plots that appear with a straight line indicating the errors are normally distributed. Hence, regression model is properly fitted.

Regression coefficients for responses (SFC and LNN) via its corresponding p-value for non-linear polynomial model in (17) are given in Tables 11, 12, 13 and 14 for SFC and LNN corresponds to SWCNT and MWCNT (Base fluid: Water and Ethylene glycol). It is noteworthy that large p-value is considered to be statistically insignificant, indicating no relative change in output can be noted due to change in input. Further, a term with low p-value (≤ 0.05) that is statistically important elsewhere can be overlooked. As a consequence, A, A^2 , AB, ACB, and C corresponds to SWCNT-Water while A, C, A^2 , AB and AC corresponds to MWCNT-Water are significant factors for SFC. On the other hand, A, C, A^2 and AC corresponds to SWCNT-Ethylene glycol are significant factors for SFC. For LNN, A, C, A^2 and AC corresponds to both SWCNT and MWCNT (Water as base fluid) are important terms. On the other side, same terms are important for both SWCNT and MWCNT when Ethylene glycol is considered as base fluid.

Additionaly, the values of R^2 and $R^2 - adj = \overline{R}^2$, are also dispensed in Tables 11, 12, 13 and 14. It offers comprehensive details on the RSM model's "goodness – of – fit". This is noticed that SFC and LNN are identified with higher R^2 and $\overline{R}^2 = R^2 - adj$ values (99.68%, 99.4%, 99.46%, 98.98%, 98.22%, 96.62%, 98.08%, 96.36%, 98.7%, 97.53%, 98.62%, 97.37%, 98.73%, 97.59%, 98.69% and 97.51% correspond to SWCNT and MWCNT (Base fluid: Water and Ethylene glycol), respectively) present a accurately predicted correlation among regressand and regressor.

Utilizing (26 - 49), the sensitivity outcomes of SFC and LNN corresponding to regressors (*A*, *B*, and *C*) are ascertained (see Tables 15 and 16) correspond to SWCNT and MWCNT when water and Ethylene glycol are considered as base fluid. It is noticed that a +*ve* sensitivity esteem showing increase of regressor induces an



Figure 3. (a) Residuals Q–Q graph of LNN for SWCNT-Water. (b) Residuals Q-Q graph of LNN for MWCNT-Water. (c) Residuals Q–Q graph of LNN for SWCNT-Ethylene glycol. (d) Residuals Q–Q graph of LNN for MWCNT-Ethylene glycol.



Figure 4. Sensitivity results for the SFC for SWCNT-Water.

increment within the response function and conversely for -ve sensitivity. For a more noteworthy insight, the sensitivity results were sketched into Bar Charts (Figs. 4, 5, 6, 7, 8, 9, 10 and 11).

From this viewpoint, an upright bar showing a +ve sensitivity and an inverted bar showed -ve sensitivity. Figure 4 shows the sensitivity outcomes for SFC via SWCNT for the case where water is taken as base fluid. The overall trend shows that the sensitivity of the SFC rises with increment in governing variables under all values













Figure 6. Sensitivity results for the SFC for SWCNT-Ethylene glycol.







Figure 7. Sensitivity results for the SFC for MWCNT-Ethylene glycol.





Figure 8. Sensitivity results for the LNN for SWCNT-Water.



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Figure 10. Sensitivity results for the LNN for SWCNT-Ethylene glycol.



Figure 11. Sensitivity results for the LNN for MWCNT-Ethylene glycol.

of permeability parameter. However, the sensitivity of the SFC via SWCNT becomes higher by increasing values of permeability number from 0.2 to 0.6 i.e. C = -1 to 1. Additionally, sensitivity of SFC via SWCNT-water towards the permeability number is higher than the solid volume fraction for C = 0 and C = 1. For the case of lower permeability number (C = -1), the SFC (SWCNT-water) seems to have a high sensitivity towards the solid volume fraction instead of permeability and inertia coefficient (see Fig. 4a,b). On the other side, it is noted from Fig. 4c that the SFC (SWCNT-water) has a higher sensitivity for permeability as compare to solid volume fraction and inertia coefficient for C = -1.

Sensitivity of SFC via MWCNT for the case where water is taken as base fluid at various values of permeability parameter is shown in Figs. 5a–c. It is noted that the sensitivity of SFC via MWCNT for the case where water is taken as base fluid falls with the increment in parameters under all values of solid volume fraction. Although, the SFC (MWCNT-water) have a low sensitivity corresponds to inertia coefficient for the increasing values of permeability as well as inertia coefficient. Additionally, it is observed that the sensitivity of SFC via MWCNT-water have a higher sensitivity towards permeability parameter as compare to inertia and solid volume fraction for C = 0 and C = 1 (see Fig. 5a–c). Furthermore, for the lower permeability parameter i.e. C = -1, the sensitivity of SFC towards inertia is higher instead of permeability and solid volume fraction (see Fig. 5b,c). Whereas, sensitivity of SFC is lower towards inertia instead of permeability and higher in case of solid volume fraction (see Fig. 5a).



Figure 12. Predicted responses as a function of factors for SFC for SWCNT-Water, expressed coded level, showing the effects of (a) B and C (b) A and C and (c) A and B.





Figures 6 and 7 are ploted to see the sensitivity of SFC for both the cases SWCNT and MWCNT when Ethylene-glycol is used as a base fluid. In Fig. 6, the sensitivity of SFC (SWCNT-Ethylene-glycol) towards volume fraction is higher for increasing permeability as well as inertia coefficient. It is also noted that the sensitivity of SFC (SWCNT-Ethylene-glycol) is approximately equal for permeability under all levels of permeability number (see Fig. 6a–c). Meanwhile, same pattern is noted for inertia under all levels of permeability. Similar behaviour is observed for sensitivity of SFC (MWCNT) when Ethylene-glycol is taken as base fluid (Fig. 7).

Sensitivity of LNN via SWCNT and MWCNT by considering two type of base fluids towards various parameter at different levels of Biot number are plotted in Figs. 8, 9 and 11. In general, the sensitivity of LNN via SWCNT-water towards solid volume fraction increases by increasing Biot number. But the sensitivity of LNN (SWCNT) towards Biot is approximately equal despite the increment in Biot and radiation parameter. Figure 8a shows the similar positive sensitivity at low radiation parameter under all levels of Biot. However, very small sensitivity of LNN towards radiation is noted at higher Biot number (C = 1) see Fig. 8b–c.

Figure 9 is drawn to see the sensitivity results for the LNN for MWCNT and water is taken as base fluid. Overall, trend noted from figures 9a–c shows that sensitivity of the LNN that rises with increment in parameters under all values of Biot number. Yet, sensitivity of LNN remains approximately constant with increasing Biot number from 0.2 to 0.6 (C = -1 to 1). Additionally, the sensitivity of LNN towards the Solid volume fraction is higher than the radiation and Biot number for C = -1, 0, 1 (see Figs. 9a–c. Similar behavior is noted for Figs. 10 and 11 for both types of carbon nanotubes, when base fluid is Ethylene glycol. Only for the case of lowest Biot number the LNN seems to have a higher sensitivity towards Biot number instead of radiation and solid volume fraction.

The predicted non-dimensional SFC as a function of the solid volume fraction (*A*), inertia coefficient (*B*) and permeability parameter (*C*) are shown in Fig. 12 for SWCNT-Water. The effects of inertia coefficient and permeability parameter on non-dimensional SFC for A = 0 ($\phi = 0.1$) are shown in Fig. 12a. It is noted that maximum non-dimensional SFC occurs near higher level for inertia coefficient (*B*) and permeability parameter (*C*) and vice versa. On the other side, the maximum average of SFC occurs near the high and low levels for solid volume fraction (*A*) and inertia coefficient (*B*) (see Fig. 12b). But the moderate value of SFC occurs at the middle levels for solid volume fraction (*A*). Moreover same behavior is observed in Fig. 12c.

The predicted SFC as a function of solid volume fraction (A), inertia coefficient (B) and permeability number (C) are plotted in Fig. 13 for MWCNT-Water. The effects of inertia coefficient and permeability number on non



Figure 14. Predicted responses as a function of factors for SFC for SWCNT-Ethylene glycol, expressed coded level, showing the effects of (a) B and C (b) A and C and (c) A and B.



Figure 15. Predicted responses as a function of factors for SFC for MWCNT-Ethylene glycol, expressed coded level, showing the effects of (a) B and C (b) A and C and (c) A and B.

dimensional SFC for A = 0 ($\phi = 0.1$) are shown in Fig. 13a. It is noted that maximum non-dimensional SFC occurs near large level for inertia coefficient (*B*) and higher and lower levels for permeability parameter (*C*). On the other side, the moderate level of SFC occurs near the extreme level of inertia coefficient (*B*) and the moderate level of permeability coefficient (*C*). In addition, the maximum average of SFC is observed at the extreme levels of *A* and *C*, on the contrary the oposite behaviour observed for lower levels of *A* and *C* and low levels for solid volume fraction (*A*) and inertia coefficient (*B*) (see Fig. 13b). Also the same pattern is observed in Fig. 13c.

The predicted non-dimensional SFC as a function of *A*, *B* and *C* are shown in Fig. 14 for the case of SWCNT and Ethylene glycol is taken as base fluid. The impact of inertia coefficient and permeability parameter on nondimensional SFC for solid volume fraction (A = 0 ($\phi = 0.1$)) are shown in Fig. 14a for SWCNT-Ethylene glycol. It is noted that maximum non-dimensional SFC is noted near all the levels for inertia coefficient (*B*) and extreme high and low levels for permeability parameter (*C*). On the other hand, moderate behavior is observed at the moderate level of C and all the levels of A. In Fig. 14b, at the extremely higher level of *A* and *C* the maximum non-dimensional SFC is reflected. In addition the maximum average SFC is examined near the extreme level for solid volume fraction (*A*) and all levels for inertia coefficient (*B*) (see 14(*c*)).

The predicted non-dimensional SFC density as a function of solid volume fraction (A), inertia coefficient (B) and permeability parameter (C) are analyzed in Fig. 15 for the case of MWCNT and Ethylene glycol is taken as base fluid. The strenght of inertia coefficient and permeability parameter on non-dimensional SFC (MWCNT-Ethylene glycol) for A = 0 are drawn in Fig. 15(a). It is indicated that average maximum non-dimensional SFC (MWCNT-Ethylene glycol) is examined at the extreme level of C and all levels of B. While the maximum level of non-dimensional SFC for MWCNT-Ethylene glycol is noted on moderate level of A and higher level of permeability parameter (C) (see 15(b)). In addition the maximum average SFC (MWCNT-Ethylene glycol) is analyzed near the higher level for solid volume fraction (A) and all levels for inertia coefficient (B) (see 15(c)).

In Figs. 16 and 17, residual histograms along with the density function are shown for both local SFC and NN via SWCNT and MWCNT using water and Ethylene glycol as a base fluids. It is noted from these figures that behavior of the residual histogram is less skewed distribution and shown the behaviors which are almost similar to a symmetrical distribution. The results in Table 17 were determined to validate the current results with previously reported results. In this case, we can see that the current numerical solution agrees with previous solution by⁴⁶ in a limited context.

									$(\mathrm{Re_r})^{1/2}C_{fr}$			
φ	γ 1	k_1	Fr	M_1	λ_1	<i>R</i> *	Ec	Y 2	S-W	M-W	S-EG	M-EG
0.0	0.5	0.2	2.5	0.5	0.2	2	0.3	0.3	5.8657	5.8657	6.04769	6.04769
0.3									7.3139	5.8586	8.15695	6.73657
0.6									8.1836	5.5902	12.5023	10.1601
	0.1	0.2	2.5	0.5	0.2	2	0.3	0.3	10.555	9.33604	11.7627	10.5817
0.3	0.3								7.6994	6.33141	8.58427	7.25390
	0.6								7.2520	5.76426	8.08962	6.63538
	0.5	0.0	0.2	0.5	0.2	2	0.3	0.3	5.47992	4.04873	6.19621	4.79524
0.3		0.2							7.31395	5.85859	8.15695	6.73657
		0.4							9.14079	7.65876	10.0999	8.65695
	0.5	0.2	2.0	0.5	0.2	2	0.3	0.3	6.7388	5.40471	7.59540	6.28623
0.3			2.5						7.31395	5.85859	8.15695	6.73657
			3.0						7.89026	6.31333	8.71908	7.18734
	0.5	0.2	2.5	0.0	0.2	2	0.3	0.3	7.00101	5.54991	7.82330	6.40650
0.3				0.5					7.31395	5.85859	8.15695	6.73657
				1.0					8.25125	6.78253	9.15471	7.72306
	0.5	0.2	2.5	0.5	$\lambda_1 0.0$	2	0.3	0.3	9.62859	7.94729	9.15900	7.66965
0.3					0.3				6.36505	4.98895	7.67656	6.28952
					0.6				3.98682	2.79522	6.31458	5.02364
	0.5	0.2	2.5	0.5	0.3	R_*0	0.3	0.3	6.39614	5.02085	7.70083	6.31029
0.3						1			6.37768	5.00214	7.68839	6.29965
						2			6.36505	4.98895	7.67656	6.28952
	0.5	0.2	2.5	0.5	0.3	2	0.0	0.3	9.56666	7.89144	9.15877	7.66945
0.3							0.3		6.36505	4.98895	7.67656	6.28952
							0.6		4.01771	2.82226	6.31477	5.02380
	0.5	0.2	2.5	0.5	0.3	2	0.3	0.1	6.30575	4.93647	7.67601	6.28907
0.3								0.3	6.36505	4.98895	7.67656	6.28952
								0.6	6.44644	5.06083	7.67738	6.29019

Table 2. The values of SFC and LNN for various values of physical parameters when $S_1 = 0.6, \delta_1 = 0.7$.

Concluding remarks

A numerical investigation on heat transfer improvement corresponds to Darcy–Forchheimer flow of carbon nanotubes along radiative stretched rotating disk using response surface methodology (RSM). The traditional heat transfer liquids such as water, thermal liquids and ethylene glycol, are widely used in various industrial processes involving refrigeration and air conditioning, transportation, solar thermal and microelectronics. Here we us water and ethylene glycol are considered a basic fluid. Main findings are listed below, which offered pre-liminary guideline for lab-based experimenters in future device of solar-thermal, air-conditioning, refrigeration, transportation and microelectronics:

- The normal Q Q residual plot presents the best fitted regression model for SFC and LNN for both SWCNT and MWCNT when water and ethylene glycol are taken as base fluids.
- The factors *A*, *C*, *A*² and *AC* corresponds to SWCNT-Ethylene glycol and MWCNT-Ethylene glycol are significant for skin friction coefficient.
- The factors *A*, *C*, *A*² and *AC* corresponds to both SWCNT and MWCNT (for both Water and Ethylene glycol as base fluid) are important for local nusselt number.
- Sensitivity of SFC via SWCNT-water towards the permeability parameter is higher than solid volume fraction for C = 0 and C = 1.
- For lower permeability number, the SFC for SWCNT-water seems to have a high sensitivity towards the solid volume fraction instead of permeability and inertia coefficient.
- The sensitivity of LNN for SWCNT-water towards Biot number is approximately equal despite the increment in Biot and radiation number.
- Sensitivity of LNN for MWCNT-water towards the solid volume fraction is higher than the radiation and Biot number for C = 1, 0, 1.

									$-(\mathrm{Re}_{\mathrm{r}})^{-1/2}Nu_{\mathrm{r}}$			
φ	γ_1	k_1	Fr	M_1	λ1	<i>R</i> _*	Ec	Y2	S-W	M-W	S-EG	M-EG
0.0	0.5	0.2	2.5	0.5	0.2	2	0.3	0.3	0.89759	0.89759	1.66046	1.66046
0.3									0.84042	0.82798	1.53777	1.48787
0.6									2.57113	2.77542	4.86408	4.86852
	0.1	0.2	2.5	0.5	0.2	2	0.3	0.3	1.73633	1.72608	3.01042	2.94749
0.3	0.3								1.02022	1.00584	1.83519	1.77882
	0.6								0.79011	0.77828	1.45399	1.40616
	0.5	0.0	2.5	0.5	0.2	2	0.3	0.3	0.80346	0.80600	1.45355	1.41335
0.3		0.2							0.84042	0.82798	1.53777	1.48787
		0.4							0.89675	0.88058	1.63955	1.58974
	0.5	0.2	2.0	0.5	0.2	2	0.3	0.3	0.82857	0.81889	1.51466	1.46863
0.3			2.5						0.84042	0.82798	1.53777	1.48787
			3.0						0.85264	0.83747	1.56093	1.50722
	0.5	0.2	2.5	0.0	0.2	2	0.3	0.3	0.83223	0.82118	1.52155	1.47226
0.3				0.5					0.84042	0.82798	1.53777	1.48787
				1.0					0.86785	0.85278	1.58886	1.53842
	0.5	0.2	2.5	0.5	$\lambda_1 0.0$	2	0.3	0.3	0.94129	0.91127	1.58115	1.52935
0.3					0.3				0.80987	0.80436	1.51694	1.46812
					0.6				0.76941	0.78849	1.45819	1.41335
	0.5	0.2	2.5	0.5	0.3	R_*0	0.3	0.3	0.66675	0.65078	1.19081	1.13163
0.3						1			0.74026	0.72974	1.35494	1.30096
						2			0.80987	0.80436	1.51694	1.46812
	0.5	0.2	2.5	0.5	0.3	2	0.0		0.37023	0.37791	0.38638	0.39339
0.3							0.3		0.80987	0.80436	1.51694	1.46812
							0.6		1.91135	1.95652	3.30276	3.22009
	0.5	0.2	2.5	0.5	0.3	2	0.3	0.1	0.28099	0.279376	0.50682	0.49051
0.3								0.3	0.80987	0.804359	1.51694	1.46812
								0.6	1.52963	1.51698	3.02342	2.9261

Table 3. The values of LNN for various values of physical parameters.

			Level		
	Parameter	Symbol	Low (-1)	Medium (0)	High (1)
	ϕ	A_1	0.1	0.4	0.7
SFC	F _r	<i>B</i> ₁	1.5	2.0	2.5
	k_1	<i>C</i> ₁	0.2	0.4	0.6
	ϕ	A2	0.1	0.4	0.7
NN	R _*	B ₂	0.4	0.8	1.2
	<i>γ</i> ₂	C ₂	0.2	0.4	0.6

 Table 4. Experimental parameters and their level.

	Code	ed valu	ues	Real	values	6	Response				
							$(\mathrm{Re_r})^{1/2}C_{fr}$				
Runs	A_1	<i>B</i> ₁	C_1	φ	F _r	k_1	S-W	M-W	S-EG	M-EG	
1	-1	-1	-1	0.1	1.5	0.2	4.99777	4.26746	5.52335	5.08160	
2	1	-1	-1	0.7	1.5	0.2	0.304264	0.237506	13.0974	11.1701	
3	-1	1	-1	0.1	2.5	0.2	5.99238	5.16796	6.44237	5.92473	
4	1	1	-1	0.7	2.5	0.2	0.217259	0.346675	14.5054	12.1097	
5	-1	-1	1	0.1	1.5	0.6	7.1343	6.37887	7.62603	7.17184	
6	1	-1	1	0.7	1.5	0.6	0.0904535	0.491551	41.7064	39.5899	
7	-1	1	1	0.1	2.5	0.6	8.11852	7.26943	8.54623	8.01598	
8	1	1	1	0.7	2.5	0.6	0.0819802	0.0531033	43.1419	40.5550	
9	-1	0	0	0.1	2.0	0.4	6.57006	5.78109	7.03748	6.55173	
10	1	0	0	0.7	2.0	0.4	0.0471869	0.0518682	28.1639	25.8908	
11	0	-1	0	0.4	1.5	0.4	0.120109	0.087594	9.94356	8.46322	
12	0	1	0	0.4	2.5	0.4	0.121533	0.0909836	11.1408	9.37244	
13	0	0	-1	0.4	2.0	0.2	0.192233	0.255671	7.79098	6.19886	
14	0	0	1	0.4	2.0	0.6	0.156307	0.121322	13.2657	11.6068	
15	0	0	0	0.4	2.0	0.4	0.111203	0.0860028	10.5421	8.91771	
16	0	0	0	0.4	2.0	0.4	0.111203	0.0860028	10.5421	8.91771	
17	0	0	0	0.4	2.0	0.4	0.111203	0.0860028	10.5421	8.91771	
18	0	0	0	0.4	2.0	0.4	0.111203	0.0860028	10.5421	8.91771	
19	0	0	0	0.4	2.0	0.4	0.111203	0.0860028	10.5421	8.91771	
20	0	0	0	0.4	2.0	0.4	0.111203	0.0860028	10.5421	8.91771	

 Table 5. Design of experiments and response results.

	Cod	ed val	ues	Real	values	6	Response					
							$-(Re_r)^{-1/2}$	² Nu _r				
Runs	A ₂	B ₂	<i>C</i> ₂	φ	<i>R</i> *	Y 2	S-W	M-W	S-EG	M-EG		
1	-1	-1	-1	0.1	0.4	0.2	0.31558	0.30912	0.48793	0.47442		
2	1	-1	-1	0.7	0.4	0.2	4.10256	5.64058	5.96009	6.03155		
3	-1	1	-1	0.1	1.2	0.2	0.38031	0.37592	0.62593	0.61557		
4	1	1	-1	0.7	1.2	0.2	4.12231	5.68639	6.08449	6.17012		
5	-1	-1	1	0.1	0.4	0.6	0.87231	0.85333	1.45805	1.41765		
6	1	-1	1	0.7	0.4	0.6	11.2923	15.1317	17.8088	18.0251		
7	-1	1	1	0.1	1.2	0.6	1.03331	1.01886	1.86839	1.83731		
8	1	1	1	0.7	1.2	0.6	11.3372	15.2204	18.1791	18.4378		
9	-1	0	0	0.1	0.8	0.4	0.66639	0.655553	1.1119	1.08806		
10	1	0	0	0.7	0.8	0.4	7.86962	10.6902	12.0203	12.1781		
11	0	-1	0	0.4	0.4	0.4	1.27867	1.28605	2.37239	2.28721		
12	0	1	0	0.4	1.2	0.4	1.35385	1.37051	2.53849	2.46147		
13	0	0	-1	0.4	0.8	0.2	0.680538	0.687171	1.23029	1.18963		
14	0	0	1	0.4	0.8	0.6	1.91227	1.92866	3.67601	3.55473		
15	0	0	0	0.4	0.8	0.4	1.31656	1.32859	2.45562	2.37453		
16	0	0	0	0.4	0.8	0.4	1.31656	1.32859	2.45562	2.37453		
17	0	0	0	0.4	0.8	0.4	1.31656	1.32859	2.45562	2.37453		
18	0	0	0	0.4	0.8	0.4	1.31656	1.32859	2.45562	2.37453		
19	0	0	0	0.4	0.8	0.4	1.31656	1.32859	2.45562	2.37453		
20	0	0	0	0.4	0.8	0.4	1.31656	1.32859	2.45562	2.37453		

 Table 6.
 Design of experiments and response results.

Source	DOF	SS	Contribution	Adj. MS	F-value	P-value					
$(\mathrm{Re_r})^{1/2}C_{fr}$	SWCN	SWCNT-Water									
Model	9	160.083	99.68%	17.787	350.1	2.685×10^{-11}	Significant				
Linear	3	104.72	67.08%	34.91	686.98	0					
Square	3	52.165	32.48%	17.39	342.22	0					
Interaction	3	3.198	1.99%	1.066	20.97	0					
Residual Error	10	0.508	0.32%	0.0508	-	-					
Lack of fit	5	0.508	0.32%	0.0508	-	-					
Pure Error	5	0.000	0.00%	0.0000	-	-					
Total	19	160.591	100%	-	-	-					
$(\mathrm{Re}_\mathrm{r})^{1/2}C_\mathrm{fr}$	MWC	NT-Water									
Model	9	123.358	99.17%	13.71	205.7	3.771×10^{-10}	Significant				
Linear	3	78.487	63.28%	26.16	392.5	0					
Square	3	42.01	33.87%	14.00	210.1	0					
Interaction	3	2.861	2.31%	0.954	14.31	0					
Residual Error	10	0.666	0.54%	0.067	-	-					
Lack of fit	5	0.666	0.54%	0.000	-	-					
Pure Error	5	0.000	0.00%	0.000	-	-					
Total	19	124.024	100%	-	-	-					

 Table 7. Anova analysis for the skin friction coefficient.

Source	DOF	SS	Contribution	Adj. MS	F-value	P-value	
$(\mathrm{Re}_\mathrm{r})^{1/2}C_{\mathrm{fr}}$	SWCN	T-Ethylene	glycol				
Model	9	2162.69	98.22%	17.787	61.44	1.435×10^{-07}	Significant
Linear	3	1563.13	70.99%	521.04	133.35	0	
Square	3	247.79	11.25%	82.60	21.12	0	
Interaction	3	351.77	15.98%	117.26	29.98	0	
Residual error	10	39.11	1.78%	3.911	-	-	
Lack of fit	5	39.11	1.78%	7.822	-	-	
Pure error	5	0.000	0.00%	0.000	-	-	
Total	19	2201.8	100%	-	-	-	
$(\mathrm{Re_r})^{1/2}C_{fr}$	MWCN	NT-Ethylen	e glycol				
Model	9	1989	98.08%	0.013450	56.9	2.082×10^{-07}	Significant
Linear	3	1376.22	67.87%	458.74	118.11	0	
Square	3	265.82	13.11%	88.61	22.81	0	
Interaction	3	346.96	17.11%	115.65	29.78	0	
Residual error	10	38.84	1.92%	3.884	-	-	
Lack of fit	5	38.84	1.92%	7.768	-	-	
Pure error	5	0.00000	0.00%	0.000	-	-	
Total	19	2027.84	100%	-	-	-	

 Table 8.
 Anova analysis for the skin friction coefficient.

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Source	DOF	SS	Contribution	Adj. MS	F-value	P-value					
$(\mathrm{Re_r})^{-1/2} N u_r$	SWCN	SWCNT-Water									
Model	9	217.549	98.70%	17.787	84.34	3.057×10^{-08}	Significant				
Linear	3	154.105	69.92%	51.37	179.242	0					
Square	3	41.676	18.91%	13.89	48.474	0					
Interaction	3	21.768	9.88%	7.256	25.319	0					
Residual error	10	2.866	1.30%	0.2866	-	-					
Lack of fit	5	2.866	1.30%	0.5732	-	-					
Pure error	5	0.000	0.00%	0.0000	-	-					
Total	19	220.415	100%	-	-	-					
$(\operatorname{Re}_{r})^{-1/2}Nu_{r}$	MWC	NT-Water									
Model	9	417.113	98.62%	13.71	79.3	4.133×10^{-08}	Significant				
Linear	3	287.682	68.02%	95.894	164.09	0					
Square	3	89.653	21.20%	29.884	51.14	0					
Interaction	3	39.778	9.40%	13.259	22.69	0					
Residual error	10	5.844	1.38%	0.067	-	-					
Lack of fit	5	5.844	1.38%	0.000	-	-					
Pure error	5	0.000	0.00%	0.000	-	-					
Total	19	422.957	100%	-	-	-					

Table 9. Anova analysis for the LNN.

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Source	DOF	SS	Contribution	Adj. MS	F-value	P-value	
$(\mathrm{Re}_\mathrm{r})^{-1/2} N u_r$	SWCN	T-Ethylene	glycol				
Model	9	522.316	98.73%	58.035	86.55	2.694×10^{-08}	Significant
Linear	3	378.982	71.64%	126.327	188.391	0	
Square	3	84.272	15.93%	28.091	41.891	0	
Interaction	3	59.062	11.16%	19.687	29.360	0	
Residual error	10	6.706	1.27%	3.911	-	-	
Lack of fit	5	6.706	1.27%	7.822	-	-	
Pure error	5	0.000	0.00%	0.000	-	-	
Total	19	529.022	100%	-	-	-	
$(\mathrm{Re}_\mathrm{r})^{-1/2} N u_r$	MWCN	NT-Ethylen	e glycol				
Model	9	541.614	98.69%	60.179	83.58	3.197×10^{-08}	Significant
Linear	3	390.082	71.08%	130.027	180.586	0	
Square	3	90.463	16.48%	30.154	41.879	0	
Interaction	3	61.069	11.13%	20.356	28.271	0	
Residual error	10	7.200	1.31%	0.72	-	-	
Lack of fit	5	7.200	1.31%	1.44	-	-	
Pure error	5	0.00000	0.00%	0.000	-	-	
Total	19	548.814	100%	-	-	-	

Table 10.Anova analysis for the LNN.

Term	Coefficients	Std. error	P-value
$(\mathrm{Re_r})^{1/2}C_{fr}$	SWCNT-Water		
Constant	0.113267	0.077492	0.174532
Α	-3.207189	0.071282	7.08×10^{-13}
В	0.188478	0.071282	0.024560
С	0.387765	0.071282	0.000285
A^2	3.192259	0.135929	4.44×10^{-10}
B^2	0.004457	0.135929	0.974488
C^2	0.057906	0.135929	0.679131
AB	-0.259289	0.079696	0.008669
AC	-0.576470	0.079696	2.81×10^{-05}
BC	0.008518	0.079696	0.917000
	$R^2 = 99.68\%$		$R^2 - adj = 99.4\%$
$(\mathrm{Re}_\mathrm{r})^{1/2}C_\mathrm{fr}$	MWCNT-Water		
Constant	0.085376	0.088751	0.358749
Α	-2.768411	0.081639	$1.18 imes 10^{-11}$
В	0.146517	0.081639	0.102938
С	0.403900	0.081639	0.000581
A^2	2.832044	0.155680	$5.41 imes 10^{-09}$
B^2	0.004853	0.155680	0.975743
C ²	0.104061	0.155680	0.518989
AB	-0.265042	0.091275	0.015732
AC	-0.531551	0.091275	0.000167
BC	-0.069695	0.091275	0.462761
	$R^2 = 99.46\%$		$R^2 - adj = 98.98\%$

 Table 11. Estimated regression coefficients for the skin friction coefficient for water.

Term	Coefficients	Std. error	P-value			
$(\mathrm{Re}_\mathrm{r})^{1/2}C_\mathrm{fr}$	SWCNT-ethylene glycol					
Constant	10.544045	0.679883	$2.54 imes 10^{-08}$			
Α	10.543954	0.625401	1.13×10^{-08}			
В	0.587996	0.625401	0.369276			
С	6.692676	0.625401	$8.51 imes 10^{-07}$			
A^2	7.053726	1.192594	0.000148			
B ²	-0.004784	1.192594	0.996878			
C^2	-0.018624	1.192594	0.987848			
AB	0.125535	0.699220	0.861103			
AC	6.629870	0.699220	2.58×10^{-06}			
BC	0.003585	0.699220	0.996010			
	$R^2 = 98.22\%$		$R^2 - adj = 96.62\%$			
$(\mathrm{Re}_\mathrm{r})^{1/2}C_{\mathrm{fr}}$	MWCNT-Ethylene glycol					
Constant	8.918313	0.677498	1.22×10^{-07}			
Α	9.656962	0.623207	2.56×10^{-08}			
В	0.450119	0.623207	0.486680			
С	6.645453	0.623207	$8.80 imes 10^{-07}$			
A^2	7.302046	1.188410	0.000109			
B ²	-0.001389	1.188410	0.999091			
C^2	-0.016389	1.188410	0.989268			
AB	0.027179	0.696767	0.969653			
AC	6.585451	0.696767	2.66×10^{-06}			
PC	0.003314	0.696767	0.996299			
DC.	$R^2 = 98.08\%$		$R^2 - adj = 96.36\%$			

 Table 12. Estimated regression coefficients for the skin friction coefficient for ethylene glycol.

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Term	Coefficients	Std. error	P-value
$(\mathrm{Re_r})^{-1/2} N u_r$	SWCNT-water		
Constant	1.32610	0.18404	2.91×10^{-05}
Α	3.54561	0.16929	1.37×10^{-09}
В	0.03656	0.16929	0.833
С	1.68461	0.16929	$1.66 imes 10^{-06}$
A^2	2.92760	0.32282	3.86e - 06
B^2	-0.02414	0.32282	0.942
C^2	-0.04400	0.32282	0.894
AB	-0.02013	0.18927	0.917
AC	1.64936	0.18927	5.53×10^{-06}
BC	0.01518	0.18927	0.938
	$R^2 = 98.7\%$		$R^2 - adj = 97.53\%$
$(\mathrm{Re_r})^{-1/2} N u_r$	MWCNT-Water		
Constant	1.34639	0.26280	0.000449
Α	4.91565	0.24174	1.83×10^{-09}
В	0.04513	0.24174	0.855641
С	2.14538	0.24174	4.69×10^{-06}
A^2	4.29979	0.46099	3.00×10^{-06}
B^2	-0.04480	0.46099	0.924497
<i>C</i> ²	-0.06517	0.46099	0.890390
AB	-0.01223	0.27028	0.964806
AC	2.22975	0.27028	8.99×10^{-06}
BC	0.01770	0.27028	0.949069
	$R^2 = 98.62\%$		$R^2 - adj = 97.37\%$

Table 13. Estimated regression coefficents for the LNN for water.

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Term	Coefficients	Std. error	P-value		
$(\mathrm{Re_r})^{-1/2} N u_r$	SWCNT-Ethylene glycol				
Constant	2.456253	0.281511	5.46×10^{-06}		
Α	5.450058	0.258952	1.30×10^{-09}		
В	0.120914	0.258952	0.651		
С	2.860162	0.258952	$6.35 imes 10^{-07}$		
A^2	4.108897	0.493802	8.33×10^{-06}		
B ²	-0.001763	0.493802	0.997		
C^2	-0.004053	0.493802	0.994		
AB	-0.006705	0.289517	0.982		
AC	2.716343	0.289517	2.84×10^{-06}		
BC	0.064780	0.289517	0.827		
	$R^2 = 98.73\%$		$R^2 - adj = 97.59\%$		
$(\operatorname{Re}_{\mathrm{r}})^{-1/2} N u_r$	MWCNT-Ethylene glycol				
Constant	2.375163	0.291710	1.01×10^{-05}		
Α	5.540966	0.268334	1.57×10^{-09}		
В	0.128634	0.268334	0.642		
С	2.879130	0.268334	8.31×10^{-07}		
A^2	4.256968	0.511693	8.34×10^{-06}		
B ²	-0.001772	0.511693	0.997		
C ²	-0.003932	0.511693	0.994		
AB	-0.001193	0.300007	0.997		
AC	2.762033	0.300007	3.37×10^{-06}		
BC	0.069080	0.300007	0.823		
	$R^2 = 98.69\%$		$R^2 - adj = 97.51\%$		

 Table 14.
 Estimated regression coefficents for the LNN for ethylene glycol.

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		Sensitivity					
		SWCNT-Wa	ter		MWCNT-Water		
В	c	$\frac{\partial C_{fr}^1}{\partial A}$	$\frac{\partial C_{fr}^1}{\partial B}$	$\frac{\partial C_{fr}^1}{\partial C}$	$\frac{\partial C_{fr}^2}{\partial A}$	$\frac{\partial C_{fr}^2}{\partial B}$	$\frac{\partial C_{fr}^2}{\partial C}$
	-1	0.628569	-0.205910	0.263435	-1.97182	0.206506	0.265473
-1	0	0.052099	-0.197392	0.379247	-2.50337	0.136811	0.473595
	1	-0.524371	-0.188874	0.495059	-3.03492	0.067116	0.681717
	-1	0.36928	-0.196996	0.271953	-2.23686	0.216212	0.195778
0	0	-0.20719	-0.188478	0.387765	-2.76841	0.146517	0.403900
	1	-0.78366	-0.179960	0.503577	-3.29996	0.076822	0.612022
	-1	0.109991	-0.188082	0.280471	-2.50190	0.225918	0.126083
1	0	-0.466479	-0.179564	0.396283	-3.03345	0.156223	0.334205
	1	-1.04295	-0.171046	0.512095	-3.56500	0.086528	0.542327
		SWCNT-Ethylene glycol		MWCNT-Ethylene glycol			
		$\frac{\partial C_{fr}^3}{\partial A}$	$\frac{\partial C_{fr}^3}{\partial B}$	$\frac{\partial C_{fr}^3}{\partial C}$	$rac{\partial C_{fr}^4}{\partial A}$	$\frac{\partial C_{fr}^4}{\partial B}$	$\frac{\partial C_{fr}^4}{\partial C}$
	-1	3.78855	0.593979	6.72634	3.04433	0.449583	6.67492
-1	0	10.4184	0.597564	6.68909	9.62978	0.452897	6.64214
	1	17.0483	0.601149	6.65184	16.2152	0.456211	6.60936
	-1	3.91408	0.584411	6.72992	3.07151	0.446805	6.67823
0	0	10.5440	0.587996	6.69268	9.65696	0.450119	6.64545
	1	17.1738	0.591581	6.65543	16.2424	0.453433	6.61267
	-1	4.03962	0.574843	6.73351	3.09869	0.444027	6.68155
1	0	10.6695	0.578428	6.69626	9.68414	0.447341	6.64877
	1	17.2994	0.582013	6.65901	16.2696	0.450655	6.61599

Table 15. Sensitivity analysis for the SFC when A = 0.

		Sensitivity					
		SWCNT-Water		MWCNT-Water			
В	С	$\frac{\partial N u_r^1}{\partial A}$	$\frac{\partial N u_r^1}{\partial B}$	$\frac{\partial N u_r^1}{\partial C}$	$\frac{\partial N u_r^2}{\partial A}$	$\frac{\partial N u_r^2}{\partial B}$	$\frac{\partial N u_r^2}{\partial C}$
	-1	1.91638	0.06966	1.75743	2.69813	0.11703	2.25802
-1	0	3.56574	0.08484	1.66943	4.92788	0.13473	2.12768
	1	5.21510	0.10002	1.58143	7.15763	0.15243	1.99734
	-1	1.89625	0.02138	1.77261	2.68590	0.02743	2.27572
0	0	3.54561	0.03656	1.68461	4.91565	0.04513	2.14538
	1	5.19497	0.05174	1.59661	7.14540	0.06283	2.01504
	-1	1.87612	-0.02690	1.78779	2.67367	-0.06217	2.29342
1	0	3.52548	-0.01172	1.69979	4.90342	-0.04447	2.16308
	1	5.17484	0.00346	1.61179	7.13317	-0.02677	2.03274
		SWCNT-Ethylene glycol		MWCNT-Ethylene glycol			
		$\frac{\partial N u_r^3}{\partial A}$	$\frac{\partial N u_r^3}{\partial B}$	$\frac{\partial N u_r^3}{\partial C}$	$\frac{\partial N u_r^4}{\partial A}$	$\frac{\partial N u_r^4}{\partial B}$	$\frac{\partial N u_r^4}{\partial C}$
	-1	2.74042	0.059660	2.80349	2.78013	0.063098	2.81791
-1	0	5.45676	0.124440	2.79538	5.54216	0.132178	2.81005
	1	8.17311	0.189220	2.78728	8.30419	0.201258	2.80219
0	-1	2.73372	0.056134	2.86827	2.77893	0.059554	2.88699
	0	5.45006	0.120914	2.86016	5.54097	0.128634	2.87913
	1	8.16640	0.185694	2.85206	8.30300	0.197714	2.87127
	-1	2.72701	0.052608	2.93305	2.77774	0.05601	2.95607
1	0	5.44335	0.117388	2.92494	5.53977	0.12509	2.94821
	1	8.15970	0.182168	2.91684	8.30181	0.19417	2.94035

Table 16. Sensitivity analysis for the LNN when A = 0.

	Present results		Naqvi et al. ⁴⁶		
F _r	<i>f</i> ″(0)	g'(0)	f''(0)	g'(0)	
	0.43478	-0.78139	0.4347813	-0.7813904	

Table 17. Comparative values of f''(0) and g'(0) for value of $F_r = 0.2$ when $\gamma_1 \to \infty$, $\lambda = 0.2$, $S_1 = 0 = M_1 = \phi = \delta_1$.



Figure 16. (a) Histogram and density plots for residuals of CFC via SWCNT-Water. (b) Histogram and density plots for residuals of CFC via MWCNT-Water. (c) Histogram and density plots for residuals of CFC via SWCNT-Ethylene glycol. (d) Histogram and density plots for residuals of CFC via MWCNT-Ethylene glycol.





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Author contributions

All authors have equal contribution.

Conflict of intrest

Author AS declares that she has no conflict of interest. Author TNS declares that she has no conflict of interestand Author QM Al-Mdallal declares that he has no conflict of interest.

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