

## Article

# Synergistic Catalysis of SnO<sub>2</sub>/Reduced Graphene Oxide for VO<sup>2+</sup>/VO<sub>2</sub><sup>+</sup> and V<sup>2+</sup>/V<sup>3+</sup> Redox Reactions

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**Abstract:** In spite of their low cost, high activity, and diversity, metal oxide catalysts have not been widely applied in vanadium redox reactions due to their poor conductivity and low surface area. Herein, SnO<sub>2</sub>/reduced graphene oxide (SnO<sub>2</sub>/rGO) composite was prepared by a sol-gel method followed by high-temperature carbonization. SnO<sub>2</sub>/rGO shows better electrochemical catalysis for both redox reactions of VO<sup>2+</sup>/VO<sub>2</sub><sup>+</sup> and V<sup>2+</sup>/V<sup>3+</sup> couples as compared to SnO<sub>2</sub> and graphene oxide. This is attributed to the fact that reduced graphene oxide is employed as carbon support featuring excellent conductivity and a large surface area, which offers fast electron transfer and a large reaction place towards vanadium redox reaction. Moreover, SnO<sub>2</sub> has excellent electrochemical activity and wettability, which also boost the electrochemical kinetics of redox reaction. In brief, the electrochemical properties for vanadium redox reactions are boosted in terms of diffusion, charge transfer, and electron transport processes systematically. Next, SnO<sub>2</sub>/rGO can increase the energy storage performance of cells, including higher discharge electrolyte utilization and lower electrochemical polarization. At 150 mA cm<sup>-2</sup>, the energy efficiency of a modified cell is 69.8%, which is increased by 5.7% compared with a pristine one. This work provides a promising method to develop composite catalysts of carbon materials and metal oxide for vanadium redox reactions.

**Keywords:** vanadium redox reaction; electrochemical kinetics; SnO<sub>2</sub>/reduced graphene oxide; catalyst



**Citation:** Liu, Y.; Jiang, Y.; Lv, Y.; He, Z.; Dai, L.; Wang, L. Synergistic Catalysis of SnO<sub>2</sub>/Reduced Graphene Oxide for VO<sup>2+</sup>/VO<sub>2</sub><sup>+</sup> and V<sup>2+</sup>/V<sup>3+</sup> Redox Reactions. *Molecules* **2021**, *26*, 5085. <https://doi.org/10.3390/molecules26165085>

Academic Editor: Jingang Yu

Received: 29 June 2021

Accepted: 18 August 2021

Published: 22 August 2021

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## 1. Introduction

With the development of industrial processes, energy consumption is increasing day by day. However, energy consumption brings environmental pollution [1–4]. In order to solve this problem and achieve “carbon neutrality”, humankind began to explore renewable energy [5–9]. However, this type of energy is not always available at all times, and in most cases, due to the oscillation of energy availability in its cycle and peak demand, supply and demand are not synchronized [10–15]. Energy storage equipment is needed to store and transform the electric energy generated by renewable energy sources to realize its large-scale application [16–20]. Among many energy storage devices, a vanadium redox flow battery (VRFB) has attracted much attention because of its unique performance [21–23]. The main components of a VRFB are electrodes, electrolytes, and proton exchange membranes [24–26]. The performance of an electrode has a direct impact on the overall performance of the battery. Carbon-based materials have become the most widely used electrode material in a VRFB due to their large specific surface area and good corrosion resistance. However, the electrochemical performance of carbon-based materials is poor, which is not conducive to their large-scale utilization. In order to improve the performance of carbon-based materials and expand the use of materials, researchers have modified them. Common electrode modification methods mainly include intrinsic treatment and the introduction of catalysts.

There are several categories of catalysts, including carbon materials, metal, metal oxide, metal nitride, metal boride, and metal carbide. Firstly, carbon materials (CNTs,

graphene, carbon sheet, carbon nanofiber, etc.) have advantages including a low cost, obvious structure, and a larger surface area, and have been widely used as a catalyst in VRFB [27–29]. For example, Yan et al. [30] developed multi-walled carbon nanotubes as a catalyst for  $\text{VO}^{2+}/\text{VO}_2^+$  redox reaction. In addition, some biomass-based carbon materials derived from glucose, fish scales, and kiwi fruit have abundant groups, heteroatoms, and a large surface area, which also show certain electrochemical catalysts for a vanadium redox reaction [31,32]. Metal has a unique atomic structure and high conductivity, and exhibits intrinsic catalysis for a vanadium redox reaction. Metal catalysts mainly include Au, Pt, Ir, Cu, etc. Zeng et al. [33] used a copper nanoparticle to decorate graphite felt with in situ electrodeposition. The copper nanoparticle was an excellent catalyst for a  $\text{V}^{3+}/\text{V}^{2+}$  redox reaction, and improved the energy efficiency of the VRFB. However, most of the metal catalysts have disadvantages, including a high price and easy access to hydrogen evolution. Moreover, metal oxides have attracted more attention due to the advantages of a low cost, high stability, and diversity. In recent decades, many metal oxides including  $\text{ZrO}_2$ ,  $\text{TiO}_2$ ,  $\text{CeO}_2$ ,  $\text{WO}_3$ ,  $\text{SnO}_2$ , etc., have been developed and applied in VRFB [34–39]. For instance, Chen et al. [35] modified graphite felt with a  $\text{ZrO}_2$  nanoparticle by thermal decomposition.  $\text{ZrO}_2$  showed good wettability and acted as active sites for both redox reactions, resulting in faster mass and charge transfer processes. However, due to the low conductivity, the intrinsic catalysis of metal oxide is not efficiently used. Other metal compounds have been developed as catalysts for VRFB. For example, the  $\text{Ti}_3\text{C}_2\text{T}_x$  MXene spheres have metallic behavior and a high electrical conductivity, which shows high catalysis for a  $\text{V}^{3+}/\text{V}^{2+}$  redox reaction [40]. Moreover, metal borides such as  $\text{TiB}_2$  and  $\text{ZrB}_2$  exhibit high conductivity for a  $\text{V}^{3+}/\text{V}^{2+}$  redox reaction [41,42]. It is noteworthy that carbon materials can be used as support to not only improve conductivity of metal oxide but also to increase the surface area of metal oxide. Therefore, it is an efficient way to obtain high-performance catalysts by compositing carbon materials and metal oxide. For example, Li et al. [43] synthesized a polydopamine- $\text{Mn}_3\text{O}_4$  composite as a catalyst for a  $\text{VO}^{2+}/\text{VO}_2^+$  redox reaction. The synergistic effect of polydopamine and  $\text{Mn}_3\text{O}_4$  improved the electrochemical performance of the VRFB.

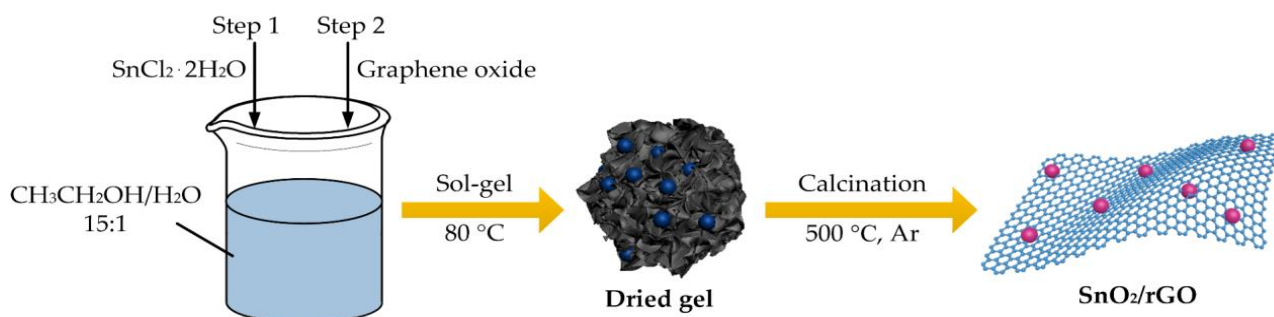
$\text{SnO}_2$  is an amphoteric oxide, which can exist stably in the strong acidic environment of a VRFB electrolyte [39,44]. Due to the wide band gap and unique performance of  $\text{SnO}_2$ , it is widely used in optics, sensors, and other fields [45]. A large number of experiments have proved that  $\text{SnO}_2$  has a good catalytic effect on  $\text{V}^{3+}/\text{V}^{2+}$  and  $\text{VO}_2^+/\text{VO}^{2+}$  redox reactions. Ha et al. [39] prepared in situ  $\text{SnO}_2$  nanoparticles and modified carbon felt electrodes by the hydrothermal method.  $\text{SnO}_2$  reduced the activation potential of the reaction and increased the reaction rate. The  $\text{SnO}_2$  modified electrode significantly improves the stability of the battery, which is very important for the VRFB. Graphene has good electrical conductivity, high stability, and a large surface area, making it an excellent electrocatalyst carbon support. Walsh et al. [46] studied the synergy between graphene and  $\text{Mn}_3\text{O}_4$ . Due to the interaction between graphene support and the  $\text{Mn}_3\text{O}_4$  catalyst, the catalytic performance of the composite material is higher than that of any component alone.

In this article, we used  $\text{SnO}_2$  as the electrocatalyst and reduced graphene oxide as the carbon support, respectively. The large surface area of reduced graphene oxide not only makes the  $\text{SnO}_2$  nanoparticle more dispersive, but also provides a larger reaction place for redox reaction. In addition, the high conductivity of reduced graphene oxide boosts the transport of electrons for redox reaction. Therefore, it is inferred that the synergetic effect between reduced graphene oxide and  $\text{SnO}_2$  is more conducive to a vanadium redox reaction. The catalytic performance of the  $\text{SnO}_2$ /reduced graphene oxide composite catalyst for  $\text{V}^{3+}/\text{V}^{2+}$  and  $\text{VO}_2^+/\text{VO}^{2+}$  reactions is much higher than using  $\text{SnO}_2$  and reduced graphene oxide alone as a catalyst. Due to the synergy between  $\text{SnO}_2$  and reduced graphene oxide, the composite catalyst has good electrochemical activity and stability.

## 2. Experimental

### 2.1. Preparation of Materials

As shown in Figure 1, the sample was prepared by the sol-gel method. First, 1.4977 g of  $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$  was weighed and placed in a beaker. Then, 13.27 mL of an anhydrous ethanol/water mixed solution (volume ratio: 15:1) was added and stirred in a water bath at  $65^\circ\text{C}$  for 40 min to gradually form a gel. After the gel was formed, it was aged in air for 24 h to obtain a precursor of tin sol. Then, 50 mg of graphene oxide (GO), the tin sol precursor, and 10 mL of anhydrous alcohol were mixed and ultrasonically dispersed for 1 h. Next, the sample was placed in a drying oven to dry adequately at  $80^\circ\text{C}$ . The Ar was put into the tube furnace before calcining for 2 h to exhaust the air. Then, the sample was calcined at  $500^\circ\text{C}$  for 2 h. The obtained sample was named as  $\text{SnO}_2/\text{rGO}$ .



**Figure 1.** Illustration of preparation procedure of  $\text{SnO}_2/\text{rGO}$  by sol-gel method.

### 2.2. Characterization of Materials

The crystal phases of the samples were studied using the D8 Advance A25 Instrument (Bruker, Berlin, Germany). The microscopic morphology of the sample was observed by a scanning electron microscope (SEM, JSM-IT100). The internal morphology and crystal lattice of the sample were observed by a transmission electron microscope (TEM, JEOL JEM-2100F). The 3H-2000PM1 specific surface area and porous analyzer was used to analyze the materials surface area. The X-ray photoelectron spectroscopy (XPS) of the samples was studied using the Thermo Scientific Escalab 250Xi instrument (Thermo Fisher Scientific, Waltham, MA, USA) to determine the elemental composition of the samples.

### 2.3. Electrochemical Measurements

First, 10 mg of the catalyst was thoroughly mixed with 5 mL of *N,N*-dimethylformamide (DMF) to obtain a dispersion. The dispersion solution was then put into an ultrasonic cleaning machine and dispersed continuously for 3 h, until the catalyst was evenly dispersed in DMF. The dispersion was then dropped on the glassy carbon electrode (GCE) and left to stand at room temperature for 4 h.

Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) measurements were performed by an electrochemical workstation (CHI660E, Shanghai Chenchua, Shanghai, China). In this three-electrode system, platinum electrode ( $1 \times 1 \text{ cm}^2$ ) was the counter electrode, glassy carbon electrode was the working electrode, and the calomel electrode was the reference electrode. Positive and negative CV and EIS tests were accomplished in  $1.6 \text{ M VO}^{2+} + 3.0 \text{ M H}_2\text{SO}_4$  and  $1.6 \text{ M V}^{3+} + 3.0 \text{ M H}_2\text{SO}_4$ , respectively. The voltage scanning range of the CV test for a  $\text{V}^{2+}/\text{V}^{3+}$  reaction was from  $-0.75$  to  $-0.1 \text{ V}$ , and the  $\text{VO}^{2+}/\text{VO}_2^+$  reaction was from  $0.2$  to  $1.5 \text{ V}$ . The frequency range for EIS was  $1$  to  $1 \times 10^6 \text{ Hz}$ . The EIS of the  $\text{VO}^{2+}/\text{VO}_2^+$  and  $\text{V}^{2+}/\text{V}^{3+}$  reactions were tested at the polarization of  $0.85 \text{ V}$  and  $-0.45 \text{ V}$ , respectively.

#### 2.4. Charge–Discharge Tests

The catalyst modification cell and the pristine cell were assembled to compare the VRFB's performance. CT2001A was used for charge–discharge tests. Graphite felt ( $3 \times 3 \text{ cm}^2$ ) was activated in a muffle furnace at  $400 \text{ }^\circ\text{C}$  for 10 h. The activated graphite felt was then dipped into the dispersion solution. The dispersion solution was composed of 3 mg of the catalyst and 10 mL of DMF. After the graphite felt completely absorbed the dispersion solution, it was taken out and dried at  $80 \text{ }^\circ\text{C}$ . The above steps were repeated until the dispersion solution was completely absorbed in order to obtain the  $\text{SnO}_2/\text{rGO}$  modify graphite felt electrode.

The  $\text{SnO}_2/\text{rGO}$  modify graphite felt was, respectively, used as the positive and negative electrodes of the modified cell. The active graphite felt was used as the pristine cell. The graphite felt was placed in the electrolyte of  $0.8 \text{ M V}^{3+} + 0.8 \text{ M VO}^{2+} + 3.0 \text{ M H}_2\text{SO}_4$  to fully absorb the electrolyte. The rate performance was tested at 50, 75, 100, 125, and  $150 \text{ mA cm}^{-2}$  current densities.

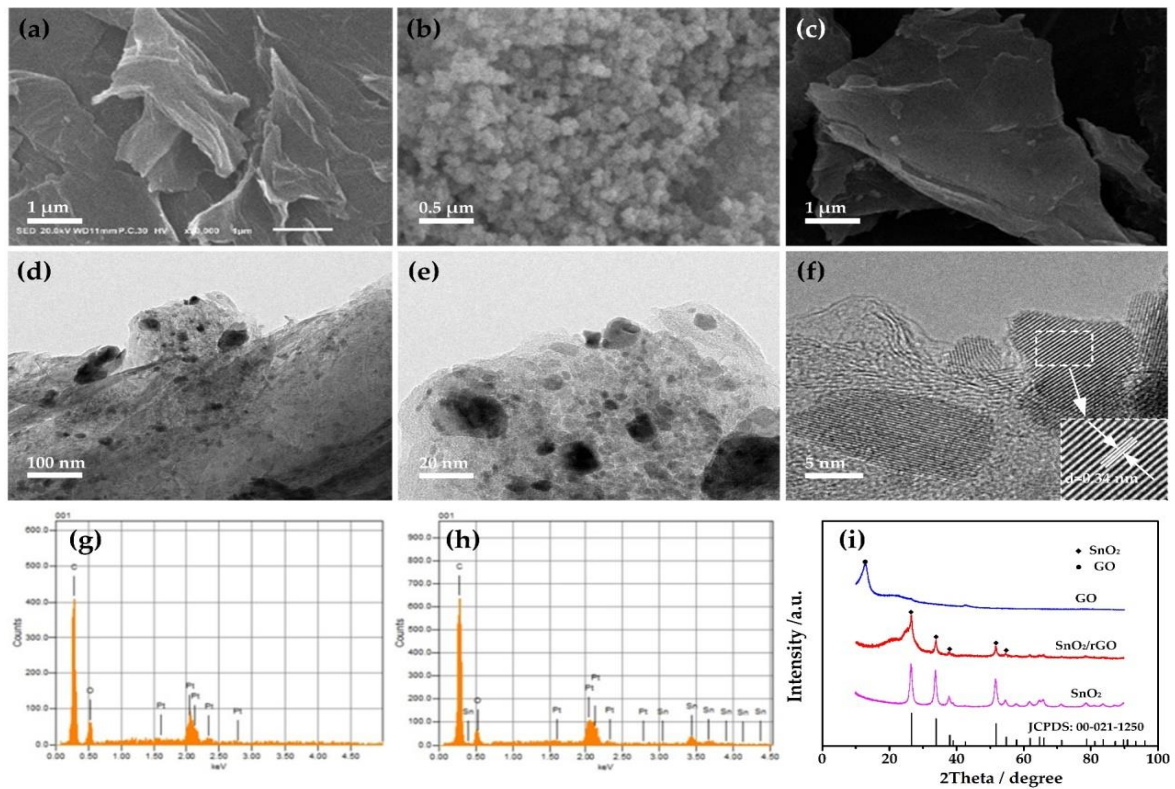
### 3. Results and Discussion

Figure 2a–c show the SEM images of GO,  $\text{SnO}_2$ , and  $\text{SnO}_2/\text{rGO}$ , respectively. As shown in Figure 2a, GO is curly. Figure 2b shows the  $\text{SnO}_2$  particles have obvious agglomeration. It can be seen from Figure 2c that  $\text{SnO}_2$  is evenly distributed on the reduced graphene oxide sheet. As shown in Figure 2d–f, the morphology of the  $\text{SnO}_2/\text{rGO}$  composite was further characterized by TEM. The low magnification TEM figure shows that a large amount of  $\text{SnO}_2$  is loaded on the reduced graphene oxide sheet. There is a large amount of aggregation, which can be seen more clearly from the medium magnification TEM figure. From the high magnification TEM figure, it can be further concluded that the obvious lattice fringes are  $0.34 \text{ nm}$ , which is the (110) surface of  $\text{SnO}_2$ . Figure 2g, h display the EDX spectra of GO and  $\text{SnO}_2/\text{rGO}$ , respectively. Absolutely,  $\text{SnO}_2/\text{rGO}$  have C and O. Compared with Figure 2g, there is Sn in Figure 2h. It can be concluded that there is Sn in  $\text{SnO}_2/\text{rGO}$ .

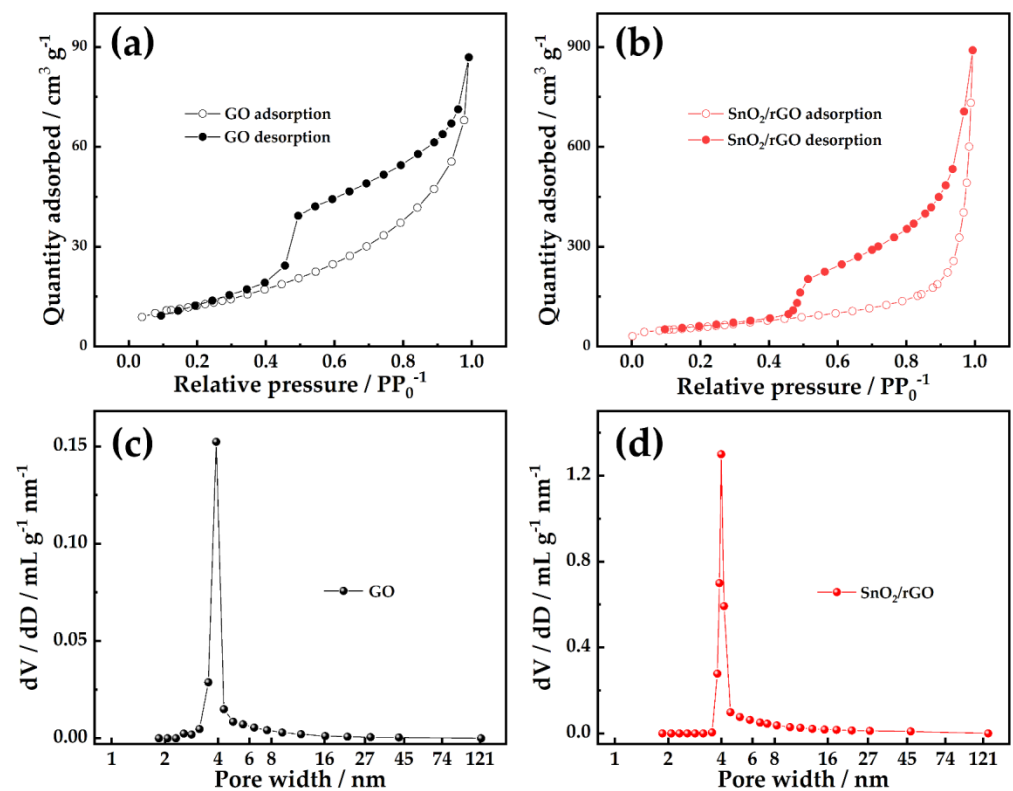
Figure 2i shows the X-ray diffraction pattern of the samples. The crystal structure of the samples was studied by XRD. There is a characteristic peak at  $12.7^\circ$  for graphene oxide, which proves that the purity of graphene oxide is very high [47]. The observed pattern of  $\text{SnO}_2$  is consistent with the standard value (JCPDS: 00-021-1250), and there is no characteristic peak of impurity. The reduced graphene oxide crystallization peaks in the XRD pattern of  $\text{SnO}_2/\text{rGO}$  are lack. The order of the reduced graphene oxide plane is disrupted by the  $\text{SnO}_2$  particles, or reduced graphene oxide sheets are inserted into the  $\text{SnO}_2$  lattice [48].  $\text{SnO}_2/\text{rGO}$  has the advantages of two materials. It has both the conductivity of rGO and the catalytic performance of  $\text{SnO}_2$ , which can improve the electrochemical catalytic performance.

Figure 3a, b show the  $\text{N}_2$  adsorption and desorption isotherms of GO and  $\text{SnO}_2/\text{rGO}$ . The isotherms of GO and  $\text{SnO}_2/\text{rGO}$  are type IV, indicating that the two are mesopores materials. Additionally, the two isotherms exhibit type H3 loops, which identified with plate-like porous aggregates, as these originate from slit-shaped interlayer pores. Based on the multilayer adsorption theory, the specific surface areas of GO and  $\text{SnO}_2/\text{rGO}$  were computed to be  $44.3 \text{ m}^2 \text{ g}^{-1}$  and  $208.9 \text{ m}^2 \text{ g}^{-1}$ , respectively. Pore distribution has been assessed by means of the Barrett–Joyner–Halenda (BJH) method, and the results have been shown in Figure 3c,d. It can be seen that GO and  $\text{SnO}_2/\text{rGO}$  contain a large number of mesoporous of  $\sim 4 \text{ nm}$ . The pore width is not affected by heat treatment. The increase of mesoporous can explain why  $\text{SnO}_2/\text{rGO}$  has a larger surface area, which can provide a larger reaction place for electrode reaction.



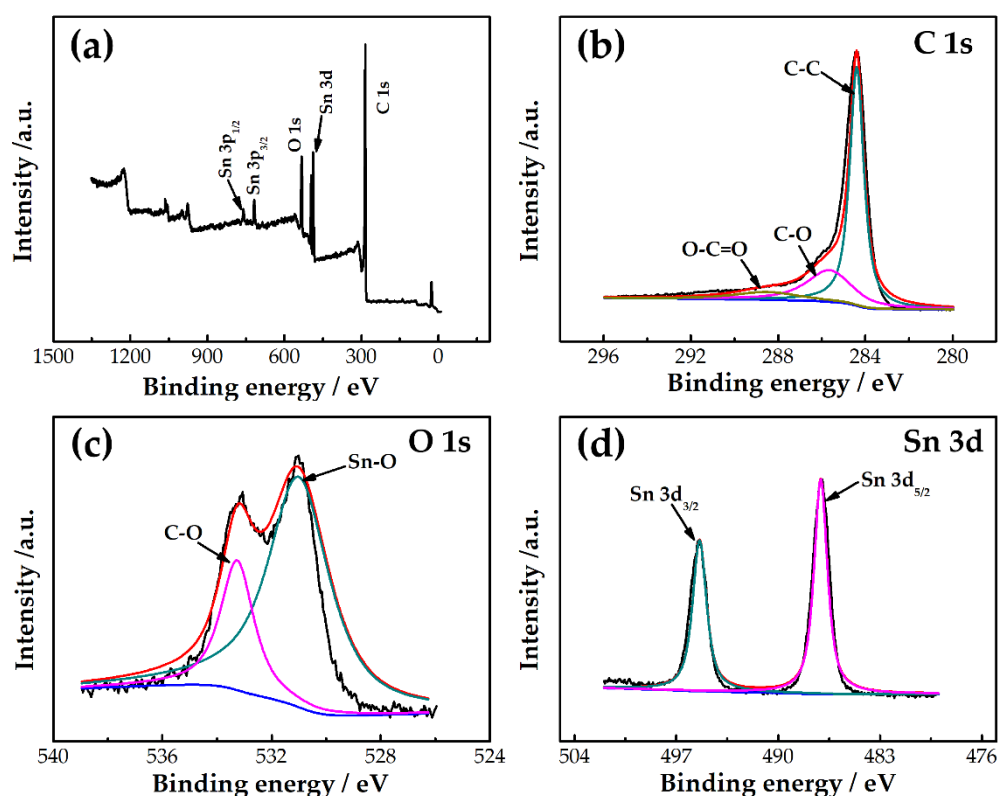


**Figure 2.** (a) SEM image of GO; (b) SEM image of SnO<sub>2</sub>; (c) SEM image of SnO<sub>2</sub>/rGO; (d,e) TEM images; (f) high-resolution TEM image of SnO<sub>2</sub>/rGO; (g) EDX spectra of GO; (h) EDX spectra of SnO<sub>2</sub>/rGO; (i) XRD patterns of all samples.



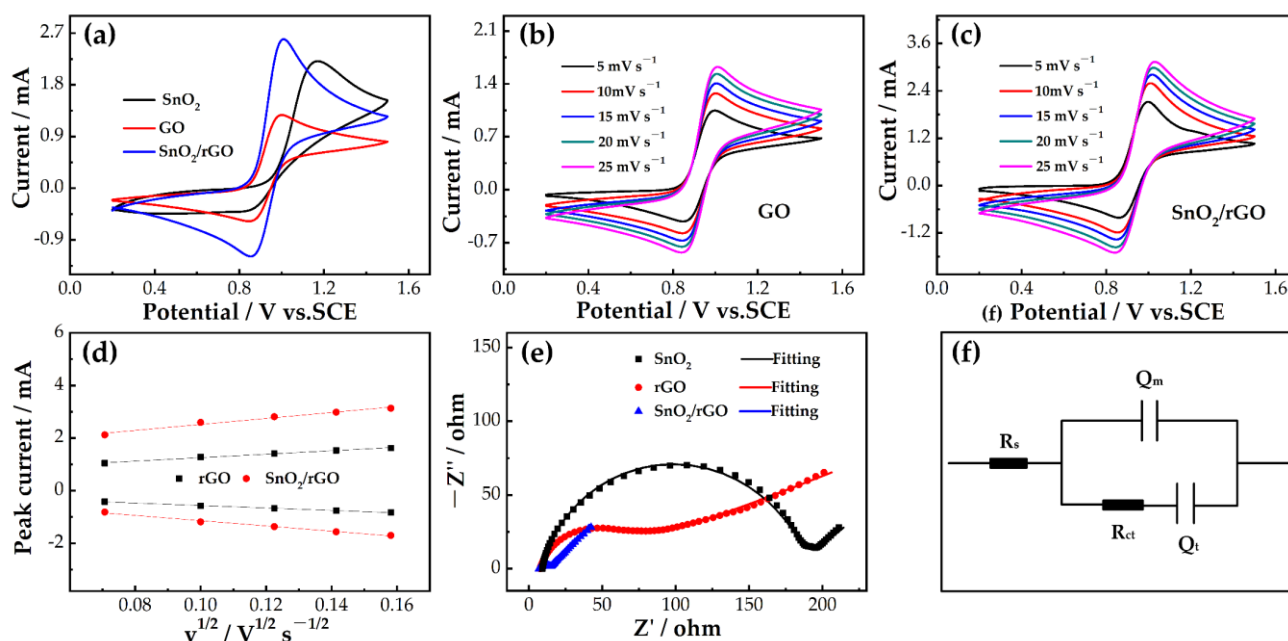
**Figure 3.** (a) N<sub>2</sub> adsorption–desorption isotherms of GO; (b) SnO<sub>2</sub>/rGO; (c) pore-size distributions of GO; (d) SnO<sub>2</sub>/rGO based on BJH model.

The element composition of SnO<sub>2</sub>/rGO was further analyzed by XPS. The XPS spectrum survey of SnO<sub>2</sub>/rGO is shown in Figure 4a. It shows that the peaks in the energy spectrum of SnO<sub>2</sub>/rGO correspond to C 1s, O 1s, and Sn 3d, indicating that SnO<sub>2</sub>/rGO consists of C, O, and Sn elements. Figure 4b–d show the high-resolution XPS spectra of C 1s, O 1s, and Sn 3d, respectively. There are three peaks centered at 284.4, 285.6, and 288.6 eV, which correspond to C-C, C-O, and O-C=O bonds, respectively. These C 1s peaks related to oxygen-containing groups are very weak. The peaks at 531.1 and 532.3 eV shown in Figure 4c correspond to Sn-O and C-O bonds. These binding energies are characteristic of oxygen ionization on the SnO<sub>2</sub> surface. Figure 4d shows two different peaks with binding energies of 487.0 and 495.4 eV, corresponding to Sn 3d<sub>5/2</sub> and Sn 3d<sub>3/2</sub>, respectively. This indicates the presence of Sn<sup>4+</sup> and the formation of SnO<sub>2</sub> [49]. It can be concluded that SnO<sub>2</sub>/rGO is composed of reduced graphene oxide and SnO<sub>2</sub>.



**Figure 4.** (a) XPS spectra of SnO<sub>2</sub>/rGO, and the high-resolution XPS spectra of (b) C 1s, (c) O 1s, and (d) Sn 3d.

CV measurements were used to evaluate the effect of the samples on the electrocatalysis of a VO<sub>2</sub><sup>+</sup>/VO<sup>2+</sup> redox reaction. Figure 5a shows the CV curve of bare GCE. It indicates bare GCE without a catalysis for a VO<sub>2</sub><sup>+</sup>/VO<sup>2+</sup> redox reaction. It is beneficial to compare the electrochemical activity of the catalysts. The poor peak shape of SnO<sub>2</sub> is due to the poor electrical conductivity of SnO<sub>2</sub>, which reduces the electrochemical reversibility of the electrode. The peak shape of GO is better than that of SnO<sub>2</sub>, indicating the advantages of GO. The electrochemical performance of SnO<sub>2</sub>/rGO composite is better than those of both GO and SnO<sub>2</sub>. The composite has the synergistic effect of the good electrical conductivity of rGO and the good catalytic property of SnO<sub>2</sub>. Moreover, it can be seen that the peak current of the SnO<sub>2</sub>/rGO electrode (oxidation: 2.59 mA, reduction: 1.19 mA) is the largest, which again shows that SnO<sub>2</sub>/rGO has a good electrochemical activity for a VO<sub>2</sub><sup>+</sup>/VO<sup>2+</sup> redox reaction.



**Figure 5.** (a) CV curves for SnO<sub>2</sub>, GO, and SnO<sub>2</sub>/rGO in 1.6 M VO<sub>2</sub><sup>+</sup> + 3.0 M H<sub>2</sub>SO<sub>4</sub> at a scan rate of 10 mV s<sup>-1</sup>; (b) CVs for GO; (c) CVs for SnO<sub>2</sub>/rGO; (d) CVs at different scan rates (5–25 mV s<sup>-1</sup>) in 1.6 M VO<sub>2</sub><sup>+</sup> + 3.0 M H<sub>2</sub>SO<sub>4</sub>, and plots of the redox peak current versus the square root of the scan rate for GO and SnO<sub>2</sub>/rGO electrodes; (e) Nyquist plots for SnO<sub>2</sub>, GO, and SnO<sub>2</sub>/rGO in 1.6 M VO<sub>2</sub><sup>+</sup> + 3.0 M H<sub>2</sub>SO<sub>4</sub> at 0.85 V; (f) simplified electrical equivalent circuit fitting with Nyquist plots.

Figure 5b,c show the CVs of GO and SnO<sub>2</sub>/rGO. As shown in the figure, with the change of the scan rate, the redox peak current also moves up and down. At a larger scan rate, the difference between the oxidation peak potential and the reduction peak potential gradually increases. Figure 5d depicts the relationship between the redox peak current and the square root of the scan rate. It is clear that there is a proportional relationship between the peak current and the square root of the scan rate, indicating that the reaction is controlled by the diffusion process [50]. The slope of SnO<sub>2</sub>/rGO is higher than that of GO, which may be due to the fact that SnO<sub>2</sub>/rGO has a better catalytic effect, so that the concentration difference on the electrode surface is larger.

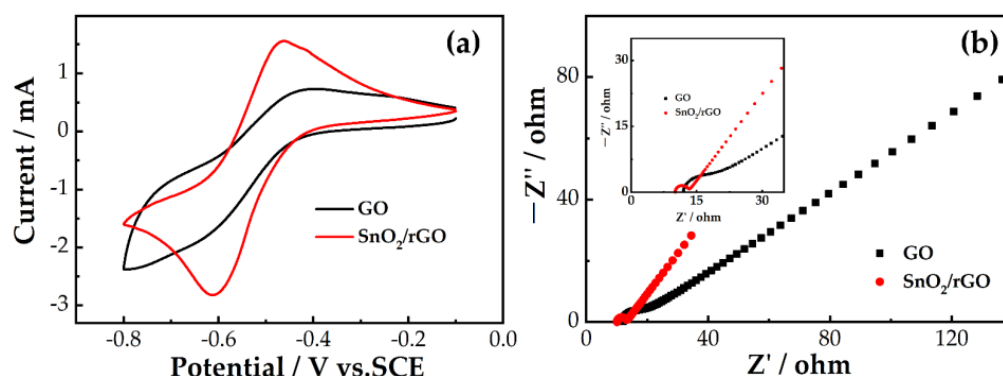
To further explore the electrocatalytic property of the samples for redox reaction, we performed an EIS test. Figure 5e displays the Nyquist plots of the positive electrodes of SnO<sub>2</sub>, GO, and SnO<sub>2</sub>/rGO. In the Nyquist diagram, a semicircle appears at the high frequency region and a line appears at the low frequency region. This means that the VO<sub>2</sub><sup>+</sup>/VO<sub>2</sub><sup>2+</sup> electrode reaction is jointly governed by charge and mass transfer processes [51,52]. Figure 5f shows a simplified equivalent circuit diagram conforming to a Nyquist diagram.

The corresponding fitting electrochemical parameters of three samples are shown in Table 1. The ohmic resistance ( $R_s$ ) of SnO<sub>2</sub>/rGO and GO is smaller than that of SnO<sub>2</sub>. In addition, the charge transfer resistance ( $R_{ct}$ ) indicates that SnO<sub>2</sub>/rGO < GO < SnO<sub>2</sub>, which means that SnO<sub>2</sub>/rGO has the lowest  $R_{ct}$ . The order of electrical double layer capacitance ( $Q_m$ ) is SnO<sub>2</sub> < SnO<sub>2</sub>/rGO < GO. GO has the highest  $Q_m$  because of a large number of hydrophilic groups on its surface. However, after calcination at high temperature, the hydrophilic groups of the composite are reduced and the  $Q_m$  is reduced. SnO<sub>2</sub> has the lowest  $Q_m$  because it has no hydrophilic groups on its surface. The order of diffusion capacitance ( $Q_t$ ) is SnO<sub>2</sub> < GO < SnO<sub>2</sub>/rGO. This may be due to the comprehensive effect of electrocatalysis and surface changes. The increase of  $Q_m$  can promote the charge migration of a VO<sub>2</sub><sup>+</sup>/VO<sub>2</sub><sup>2+</sup> reaction, and the increase of  $Q_t$  can accelerate the diffusion of VO<sub>2</sub><sup>+</sup>/VO<sub>2</sub><sup>2+</sup> ions on the electrode.

**Table 1.** Corresponding fitting electrochemical parameters for SnO<sub>2</sub>, GO, and SnO<sub>2</sub>/rGO.

Sample	R <sub>s</sub> /Ω	Q <sub>m</sub>		R <sub>ct</sub> /Ω	Q <sub>t</sub>	
		Y <sub>0</sub>	n <sub>0</sub>		Y <sub>1</sub>	n <sub>1</sub>
GO	7.771	6.43 × 10 <sup>-3</sup>	0.24	37.4	2.86 × 10 <sup>-5</sup>	0.859
SnO <sub>2</sub>	8.947	3.12 × 10 <sup>-2</sup>	0.48	177.5	3.08 × 10 <sup>-5</sup>	0.856
SnO <sub>2</sub> /rGO	7.001	3.14 × 10 <sup>-2</sup>	0.53	7.41	4.95 × 10 <sup>-4</sup>	0.663

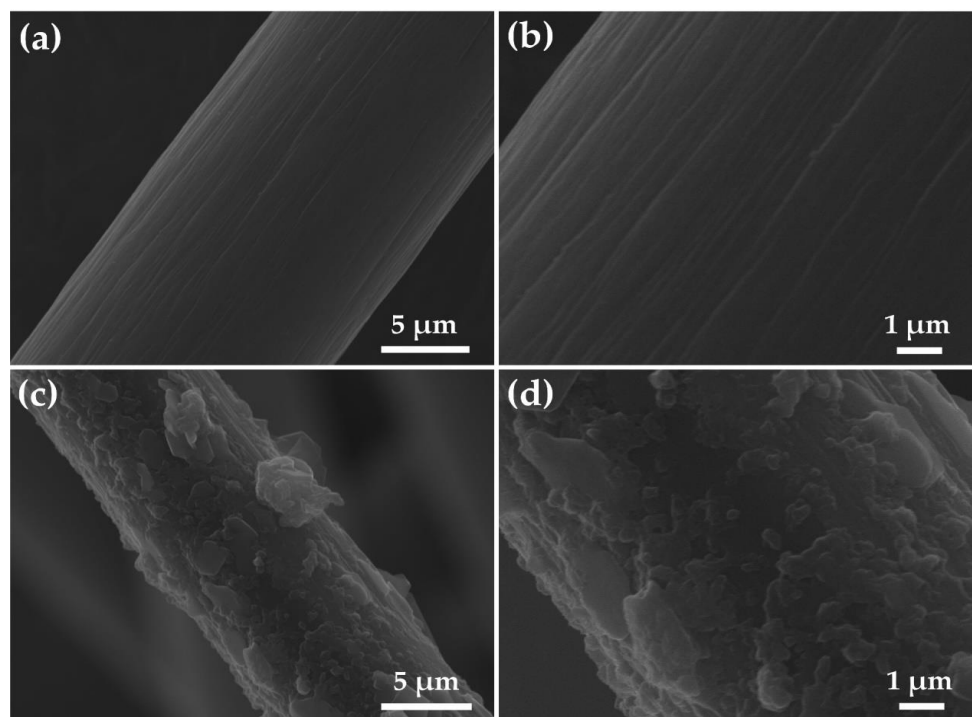
To explore the influence of the samples on the electrocatalysis of the V<sup>2+</sup>/V<sup>3+</sup> reaction, we carried out a CV test. Figure 6a displays the CV curves of GO and SnO<sub>2</sub>/rGO in the 1.6 M V<sup>3+</sup> + 3.0 M H<sub>2</sub>SO<sub>4</sub>, which indicate that SnO<sub>2</sub>/rGO has a higher redox peak current than GO. The oxidation peak current of SnO<sub>2</sub>/rGO can reach 1.56 mA, which is more than twice as high as that of GO (0.73 mA). The reduction peak current of SnO<sub>2</sub>/rGO (2.82 mA) is 1.55 times higher than that of GO (1.82 mA). The results indicate that SnO<sub>2</sub>/rGO also has superior electrocatalysis towards a V<sup>2+</sup>/V<sup>3+</sup> redox reaction. This is consistent with the results of the positive electrode. The EIS measurement for the negative couple was carried out to study the electrocatalytic activity. Figure 6b is the Nyquist diagram of the V<sup>2+</sup>/V<sup>3+</sup> reaction process of GO and SnO<sub>2</sub>/rGO. It can be seen that the Nyquist diagram is similar to a semicircle at the high frequency region and a line in the low frequency region. This means the V<sup>2+</sup>/V<sup>3+</sup> reaction process is under co-control of the charge and mass transfer processes. Compared with GO, the smaller semicircle and higher slope of SnO<sub>2</sub>/rGO mean lower charge transfer resistance and faster diffusion performance, which comes from the special structure of the SnO<sub>2</sub>/rGO composite. It is the same as the positive EIS measurement analysis results.



**Figure 6.** (a) CV curves; (b) CV curves at the scan rate of 10 mV s<sup>-1</sup> and Nyquist plots for GO and SnO<sub>2</sub>/rGO in 1.6 M V<sup>3+</sup> + 3.0 M H<sub>2</sub>SO<sub>4</sub> electrolyte.

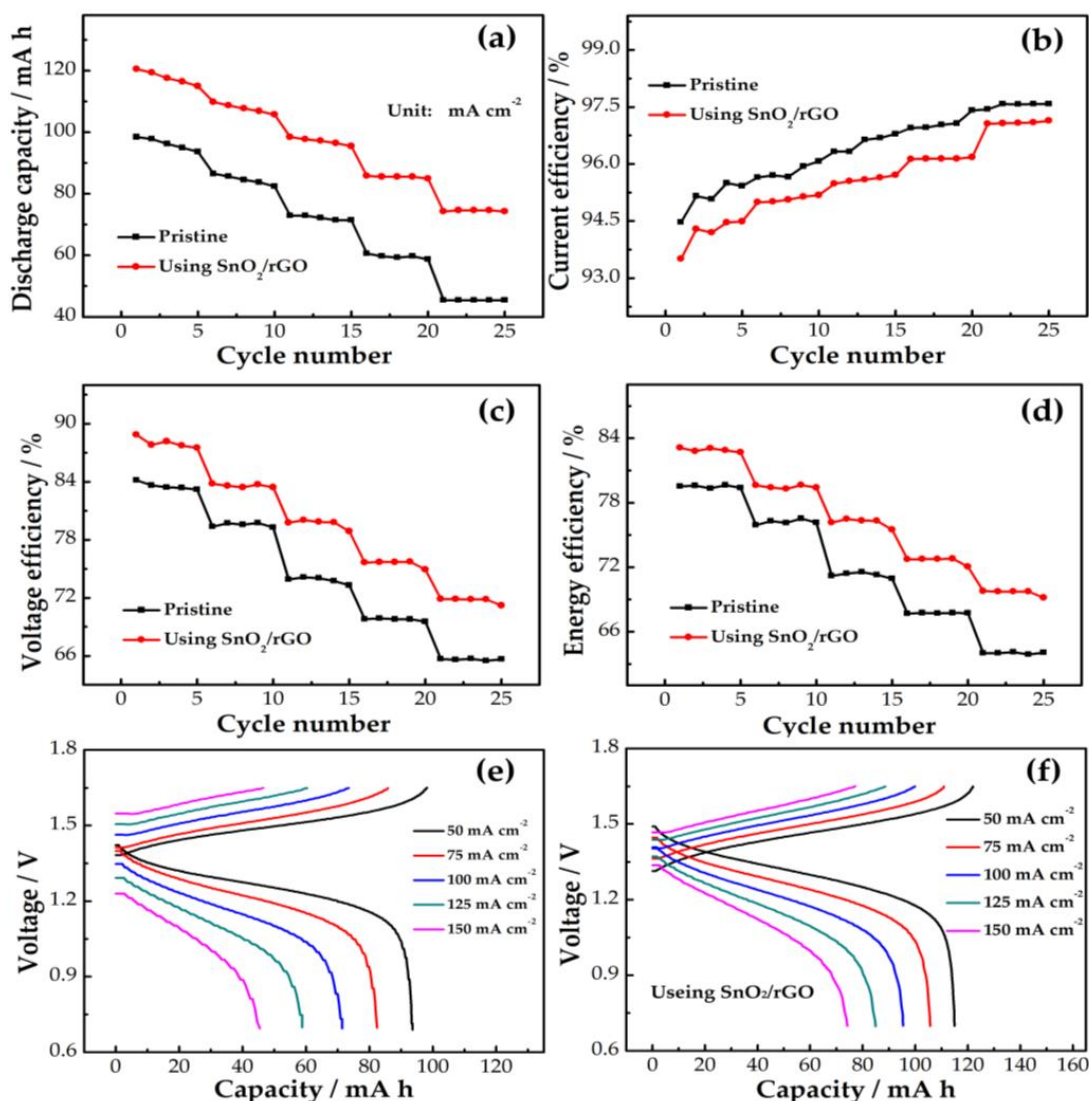
Figure 7 shows the SEM images of pristine graphite felt and graphite felt modified with SnO<sub>2</sub>/rGO. It is seen from Figure 7a,b that pristine graphite felt presents a clean and smooth surface. The diameter of the carbon fiber is 10–15 μm. It is observed in Figure 7c,d that graphite felt is uniformly coated with the SnO<sub>2</sub>/rGO catalyst, which offers a larger reaction place and active sites for electrode reaction.





**Figure 7.** (a,b) SEM images of pristine graphite felt; (c,d) modified graphite felt with SnO<sub>2</sub>/rGO.

Figure 8a displays the discharge capacity of the pristine and SnO<sub>2</sub>/rGO modified cells at a different current density. It is observed that as the current density increases, the difference in discharge capacity between the two cells progressively increases. This result reflects that SnO<sub>2</sub>/rGO has a good effect on increasing discharge capacity at a high current density. As a result, SnO<sub>2</sub>/rGO can increase the reaction place and active site for electrode reaction, which increases the electrolyte utilization. In Figure 8b, the SnO<sub>2</sub>/rGO cell exhibits a slightly lower than current efficiency (CE) as compared to the pristine cell. This is owing to a longer charge–discharge time of the SnO<sub>2</sub>/rGO cell, and a more severe active substance penetration between two electrolytes in the SnO<sub>2</sub>/rGO cell. In Figure 8c, there is an inversely proportional relation between voltage efficiency (VE) and current density. VE can reflect the cell polarization, including ohmic polarization, electrochemical polarization, and concentration polarization. SnO<sub>2</sub>/rGO can reduce the electrochemical polarization and concentration polarization of the cell. The ohmic resistance of the two cells is comparable, as those two cells are comprised of the same components. The cell with SnO<sub>2</sub>/rGO has a higher VE than the pristine one at 50–150 mA cm<sup>−2</sup>. At 150 mA cm<sup>−2</sup>, the modified cell shows an increase of 6.2% in VE compared to the pristine one (65.7%). This suggests that the SnO<sub>2</sub>/rGO cell exhibits lower electrochemical polarization than the pristine one. As shown in Figure 8d, the energy efficiency (EE) is jointly affected by CE and VE. As the current density rises, the EE of both cells reduces. The SnO<sub>2</sub>/rGO cell presents a greater EE than the pristine one. This indicates that the cell using SnO<sub>2</sub>/rGO has a higher energy storage capacity. At 150 mA cm<sup>−2</sup>, the EE of the modified cell is 69.8%, which is higher than that of the pristine cell (64.1%). These results indicate that the SnO<sub>2</sub>/rGO modified cells can reduce the electrochemical polarization and have better energy storage performance. Figure 8e, f display the charge–discharge curves of two cells. It is seen from the comparison that the curves of the SnO<sub>2</sub>/rGO modified cell exhibit a lower charge voltage and a higher discharge voltage than those of the pristine one. The reason is that the SnO<sub>2</sub>/rGO composite material significantly boosts the redox reaction and reduces the polarization of the cell, suggesting that the SnO<sub>2</sub>/rGO composite raises the energy density of the cell.



**Figure 8.** (a) Discharge capacity; (b) CE, (c) VE, and (d) EE of cells with and without SnO<sub>2</sub>/rGO; (e) charge–discharge curves of pristine cell; (f) SnO<sub>2</sub>/rGO modified cell at current density of 50–150 mA cm<sup>−2</sup>.

#### 4. Conclusions

In this work, an easy sol–gel approach was employed to a composite reduced graphene oxide, and SnO<sub>2</sub> was used as a bifunctional synergistic catalyst. The reduced graphene oxide as carbon support provides an adequate reaction place and fast electron transport due to its large surface area and fine conductivity. Moreover, SnO<sub>2</sub> has the intrinsic catalysis for a vanadium redox reaction. The strong interaction between the reduced graphene oxide and SnO<sub>2</sub> results in synergistical catalysis for redox reactions of VO<sub>2</sub><sup>+</sup>/VO<sup>2+</sup> and V<sup>2+</sup>/V<sup>3+</sup>, which systematically boosts the electrode reaction from diffusion, charge transfer, and electron transmission processes. Furthermore, SnO<sub>2</sub>/rGO increases the electrolyte utilization of the cell and decreases the electrochemical polarization, resulting in higher discharge capacity and energy efficiency of the modified cell. At 150 mA cm<sup>−2</sup>, the energy efficiency of the modified cell is increased to 69.8%, as compared to 64.1% in the pristine one.

**Author Contributions:** Conceptualization, Y.L. (Yongguang Liu), Y.J. and Y.L. (Yanrong Lv); Data curation, Z.H.; Formal analysis, Y.J.; Methodology, Y.L. (Yongguang Liu), Y.J. and Y.L. (Yanrong Lv); Resources, Z.H.; Software, Y.L. (Yongguang Liu), L.D. and L.W.; Writing—original draft, Y.L. (Yongguang Liu); Writing—review & editing, Y.J., Y.L. (Yanrong Lv) and Z.H. All authors have read and agreed to the published version of the manuscript.

**Funding:** This work was financially supported by National Natural Science Foundation of China (No. 51872090, 51772097); Hebei Natural Science Fund for Distinguished Young Scholar (No. E2019209433); Youth Talent Program of Hebei Provincial Education Department (No. BJ2018020); and Natural Science Foundation of Hebei Province (No. E2020209151).

**Institutional Review Board Statement:** Not applicable.

**Informed Consent Statement:** Not applicable.

**Data Availability Statement:** Not applicable.

**Conflicts of Interest:** The authors declare no conflict of interest.

**Sample Availability:** Samples of the compounds are NOT available from the authors.

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