

# Alginate Beads as a Promising Tool for Successful Production of Viable and Pluripotent Human-Induced Pluripotent Stem Cells in a 3D Culture System

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**Purpose:** Two-dimensional (2D)-based cell culture systems, limited by their inherent heterogeneity and scalability, are a bottleneck in the production of high-quality cells for downstream biomedical applications. Finding the optimal conditions for large-scale stem cell culture while maintaining good cellular status is challenging. The aim of this study was to assess the effects of three-dimensional (3D) culture on the viability, proliferation, self-renewal, and differentiation of human induced pluripotent stem cells (IPSCs).

**Patients and Methods:** Various culture conditions were evaluated to determine the optimal conditions to maintain the viability and proliferation of human IPSCs in a 3D environment: static versus dynamic culture, type of adhesion protein added to alginate (Matrigel™ versus gelatin), and the addition of Y-27632t on long-term 3D culture. The proliferation ability of the cells was evaluated via the MTS proliferation assay; the expression levels of the pluripotency markers Nanog and Oct3/4, PAX6 as an ectoderm marker, and laminin-5 and fibronectin as markers of extracellular matrix synthesis were assessed; and HIF1 $\alpha$  and HIF2 $\alpha$  levels were measured using quantitative reverse transcription polymerase chain reaction.

**Results:** Using a high-aspect-ratio vessel bioreactor with a gentle, low-shear, and low-turbulence environment with sufficient oxygenation and effective mass transfer of nutrients and waste, we verified its ability to promote cell proliferation and self-renewal. The findings showed that human IPSCs have the ability to maintain pluripotency in a feeder-free system and by inhibiting ROCK signaling and using hypoxia to improve single-cell viability in 3D culture. Furthermore, these cells demonstrated increased self-renewal and proliferation when inoculated as single cells in 3D alginate beads by adding RI during the culture period.

**Conclusion:** Dynamic 3D culture is desirable for the large-scale expansion of undifferentiated human IPSCs.

**Keywords:** stem cell culture, large-scale expansion, HARV bioreactor, self-renewal

## Introduction

There are several promising applications for human-induced pluripotent stem cells (IPSCs), including cell replacement therapies, tissue engineering, and high-throughput toxicological and pharmacological screening.<sup>1</sup> The scalable expansion and differentiation of IPSCs are demanding and inefficient; in particular, they commonly require the use of two-dimensional (2D) cultures.<sup>2</sup> Data on stem cell research have largely been acquired from studies using 2D monolayer culture.

However, even in this controlled environment, stem cells can exhibit significant heterogeneity in their behavior and characteristics. One factor that contributes to this heterogeneity is the variability among individual stem cells in terms of their gene expression profiles and epigenetic modifications, which can affect their differentiation potential and response to different stimuli. Additionally, stem cells can also exhibit micro-environmental heterogeneity, where the chemical and physical properties of the culture substrate and the culture medium can affect their behavior and differentiation.

To overcome these limitations, researchers have developed various techniques for 3D culture of stem cells, which can more closely mimic the complex micro-environment found in the body. 3D culture can promote the formation of cell clusters and tissue-like structures, which can provide more physiological insights into stem cell function and behavior.<sup>3–5</sup>

However, challenges such as mass transport limitation, the use of undefined components, and increased apoptosis and differentiation have been identified in 3D human PSC culture.<sup>6–9</sup> Therefore, in this study, we assessed the effects of 3D culture on the viability, proliferation, self-renewal, and differentiation of human iPSCs.

Cell encapsulation involves entrapping living cells within semi-permeable membrane structures, forming a 3D structure. These membranes permit the exchange of nutrients, oxygen, and stimuli between the culture environment and the cells, excluding host antibodies that are larger than the capsule pore size, striving to create products with low immunogenic responses.<sup>10</sup> Encapsulation<sup>11</sup> of mouse and human embryonic stem cells (ESCs) prevents teratoma formation after transplantation into immunodeficient SCID mice, representing an important breakthrough in the field of PSCs. The 3D culture conditions enhance the proliferation, differentiation, and secretion of various cell types, particularly mesenchymal stem cells,<sup>12</sup> mouse ESCs,<sup>11,13</sup> human ESCs,<sup>14</sup> and neural stem cells.<sup>15</sup>

Despite the numerous advantages of this approach, studies have highlighted significant challenges for 3D human PSC culture,<sup>16</sup> including the use of undefined human- or animal-derived components (eg Matrigel™, serum, and/or albumin), which limit reproducibility and/or scalability, and impair the implementation of good manufacturing practice.<sup>17</sup> Growing stem cells in 3D scaffolds, either as clumps, dissociated with single-cell inoculations, or inoculated cell aggregates, was reported to result in increased apoptosis and spontaneous differentiation along the human PSC clumps. Single-cell inoculation with Rho-kinase (ROCK) inhibitors (RI) can minimize heterogeneity, apoptosis, and variability among cell populations.<sup>18</sup> Another obstacle to 3D culture is mass transport as a limiting factor under static conditions, as it is difficult for nutrients and gases to reach the center of the construct. This limitation is reduced when encapsulated cells are cultured in a “well-mixed” dynamic bioreactor.<sup>8,9</sup> For example, a rotary wall vessel (RWV) bioreactor can improve mass transfer in alginate hydrogel beads by providing a constant fall motion mimicking a microgravity environment. This helps to reduce shear stress and enhances passive diffusion transport 100-fold when using a high-aspect-ratio vessel (HARV) compared with that when using a RWV, which increases cell densities to approximately 3,000,000 cells/mL.<sup>9</sup>

The objective of this research was to examine how 3D culture would affect human iPSCs in terms of viability, proliferation, ECM production, self-renewal, and differentiation. Firstly, we observed the impact of cell adhesion protein added to alginate (Matrigel™ versus gelatin) on cell proliferation. Secondly, we analyzed the effects of long-term treatment with Y-27632 as well as the outcome of 3D static/dynamic conditions on the growth kinetics, pluripotency, ECM production, and oxygenation levels of iPSCs.

## Materials and Methods

### Summary of the Methods

To optimize the growth of the cells in a 3D environment, the following conditions were tested: static versus dynamic culture, the addition of different adhesion proteins, and the addition of Y-27632. The proliferation of cells was measured using the MTS assay at different time points. In addition, the expression of the pluripotency markers was evaluated (Table 1) to confirm that a hypoxic niche was formed within the core of the beads due to the production of the ECM (Figure 1). For more details regarding our experimental methods, please refer to our previously published papers.<sup>19,20</sup>

### Cell Culture

The cell line used in this study was the IMR90-1 iPSC line. The cells were purchased from the WiCell Research Institute Inc. (Madison, WI, USA).

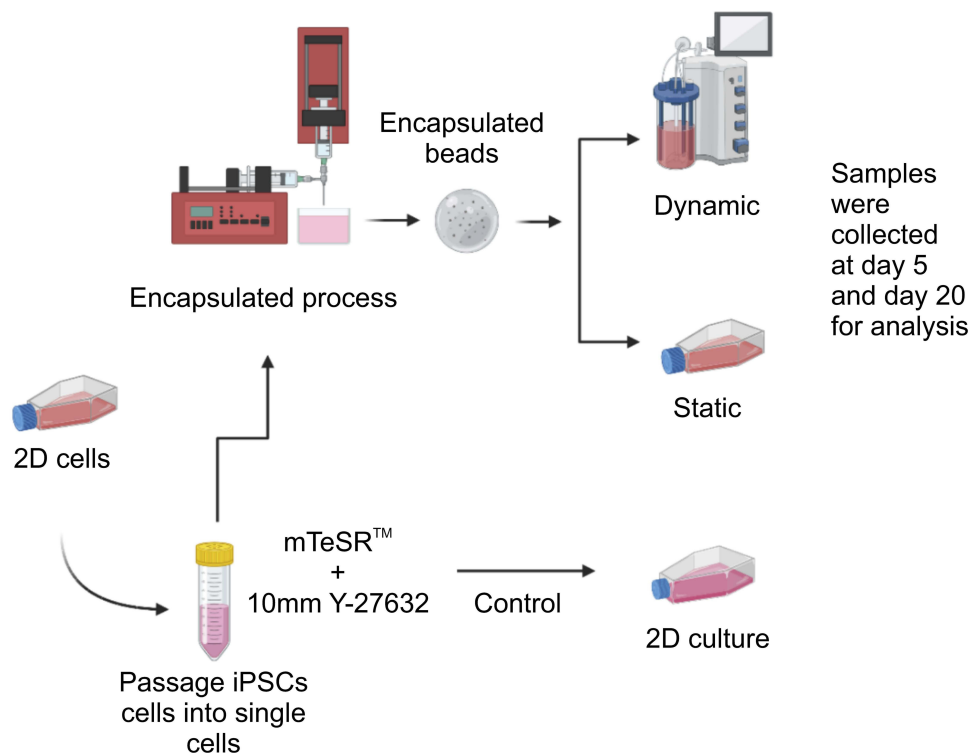
### 2D Cell Cultures

Cells were cultured in Matrigel™-coated 6-well plates at approximately 200,000 cells per well with 2 mL complete mTeSR™1 medium (STEMCELL Technologies, Vancouver, Canada) and 10 μM Y-27632 per well kept at 37 °C and 5%

**Table 1** Primer Sequences for Real-Time Quantitative Polymerase Chain Reaction (RT-qPCR)

Genes	Forward Primer (5'–3')	Reverse Primer (5'–3')
GAPDH	GACAACAGCCTCAAGATCATCAG	ATGGCATGGACTGTGGTCATGAG
OCT3/4	CCTCACTTCACTGCACTGTA	CAGGTTTTCTTTCCCTAGCT
NANOG	TTTGAAGCTGCTGGGGAAG	GATGGGAGGAGGGGAGAGGA
HIFA2	GGACTTACACAGGTGGAGCTA	TCTCACGAATCTCCTCATGGT
HIFA1	CCAGCAGACTCAAATACAAGAACC	TGTATGTGGGTAGGAGATGGAGAT
LAMA5	CCTCGTCCTCCAATGACAC	GCGCTGCAGTCACAATTC
FN1	AGGAAGCCGAGGTTTTAACTG	AGGACGCTCATAAGTGTACC
PAX6	TGTCCAACGGATGTGTGAT	TTTCCCAAGCAAAGATGGAC
Rex1	CGCAATCGCTTGTCTCAGAGT	GCTCTCAACGAACGCTTTCCCA
Sox2	GCTACAGCATGATGCAGGACCA	TCTGCGAGCTGGTCATGGAGTT
Utf1	CGGTCCCCAACGCGCACGC	AGGCGTCCGCAGACTTCGGTG

CO<sub>2</sub> in a humidified incubator (Nuair 5500E, NuAire, Caerphilly, Wales, UK). The cells were then subjected to a hypoxic environment containing 5% O<sub>2</sub>. The cells were observed using an inverted microscope (X70, Olympus-Life Science, Shinjuku-ku, Tokyo). The culture medium was replaced daily for 4 to 5 days. After this period, the colonies were dissociated using dispase in DMEM/F-12 solution (STEMCELL Technologies, Vancouver, Canada) and transferred onto new culture plates.

**Figure 1** Summary of the experimental scheme.

**Notes:** Undifferentiated human induced pluripotent stem cells (iPSCs) (IMR90-1) were incubated with fresh mTeSR™ 1 and 10 µM Y-27632. They were then resuspended in 1.1% (w/v) low-viscosity alginate and 0.2% (v/v) bovine gelatin at room temperature (20–25°C). Using a peristaltic pump and a drop height of 3 cm, the cell-gel solution was passed through a 25-gauge needle into a sterile 100 mM CaCl<sub>2</sub> solution (Sigma-Aldrich) at pH 7.4. Gelation was instant upon contact with the CaCl<sub>2</sub> solution, resulting in the formation of spherical beads (approximately 2.5 mm in diameter after swelling). Several conditions were tested to optimize the viability/proliferation of cells within the three-dimensional (3D) environment: static versus dynamic culture; addition of adhesion protein to alginate (Matrigel™; the Matrigel™ matrix (BD) versus gelatin); and addition of Y-27632 to the culture.

## 3D Cultures

3D alginate encapsulated cells were cultured either statically in T-bottles or dynamically on the HARV bioreactor.

### Encapsulation Technique

Prior to encapsulation, cells were treated with 10  $\mu$ M Y-27632 (Tocris BioScience, Bristol, UK) for two hours. To detach the cells, they were incubated with Accutase for 10 minutes at 37 °C (Innovative Cell Technologies, San Diego, CA, USA). Single-cell counts were performed using the trypan blue exclusion method according to the manufacturer's protocol for the reagent purchased from Sigma-Aldrich (product number T 8154, Munich, Germany). A mixture of cells and alginate solution (prepared by mixing a PBS solution, low viscosity alginic acid (1.1% w/v), and bovine gelatin (0.1% v/v), obtained from Sigma-Aldrich, at pH 7.4) was dropped into a sterile 100 mM calcium chloride and 10 mM HEPES solution at pH 7 using a peristaltic pump (model P-1; Amersham Biosciences, Amersham, UK) to obtain beads of a uniform size (2.3–2.5 mm in diameter after swelling).

### HARV Bioreactor

The HARV bioreactor (Synthecon Inc., Houston, TX, USA), also known as a rotating wall bioreactor, was specifically designed to study tissue and cell cultures in a low-shear, non-turbulent environment. It has a large radius-to-depth ratio (40 × 10 mm) and provides a large surface area at the back for gas exchange through a gas-permeable membrane. The average volume of the bioreactor is 50 mL.

### Alginate Bead Dissolution

To prepare the dissolving solution, a sterile solution of 50 mM trisodium citrate dihydrate (Honeywell Fluka, Morris Plains, NJ, USA), 77 mM sodium chloride (BDH Laboratory supplies, Poole, UK), and 10 mM HEPES (Sigma-Aldrich, Munich, Germany) prepared in PBS was used for Ca<sup>2+</sup> depletion and depolymerization.

### Real-Time Quantitative Polymerase Chain Reaction

Real-time quantitative polymerase-chain reaction (RT-qPCR) analysis of cDNA was performed in a StepOne Real-Time PCR System (Applied Biosystems, Waltham, MA, USA) by using the SYBR green detection system (SensiFAST™ SYBR® Hi-ROX Kit; Thermo Fisher Scientific, Waltham, MA, USA).

### MTS Assay

The MTS substrate (CellTiter 96® AQueous One Solution Cell Proliferation Assay (MTS) kit; Promega, Madison, WI, USA) was prepared in a cell culture medium, added to cells in culture at a final concentration of 0.2–0.5 mg/mL of culture medium, and incubated for 1 to 4 h. The MTS standard curve was calculated using a known cell number ([Supplementary Figure 1](#)).

### Live/Dead Assay

Live and dead cells were visualized in situ using the LIVE /DEAD® viability/cytotoxicity assay kit (Invitrogen, Carlsbad, CA).

### Statistical Analysis

The average of three independent experimental runs  $\pm$  the standard error of the mean was compared, either by unpaired two-tailed Student's *t*-test or using one-way analysis of variance to analyze multiple groups. GraphPad software was used to conduct statistical analysis and plot the graphs. P values lower than 0.05 were regarded as statistically significant.

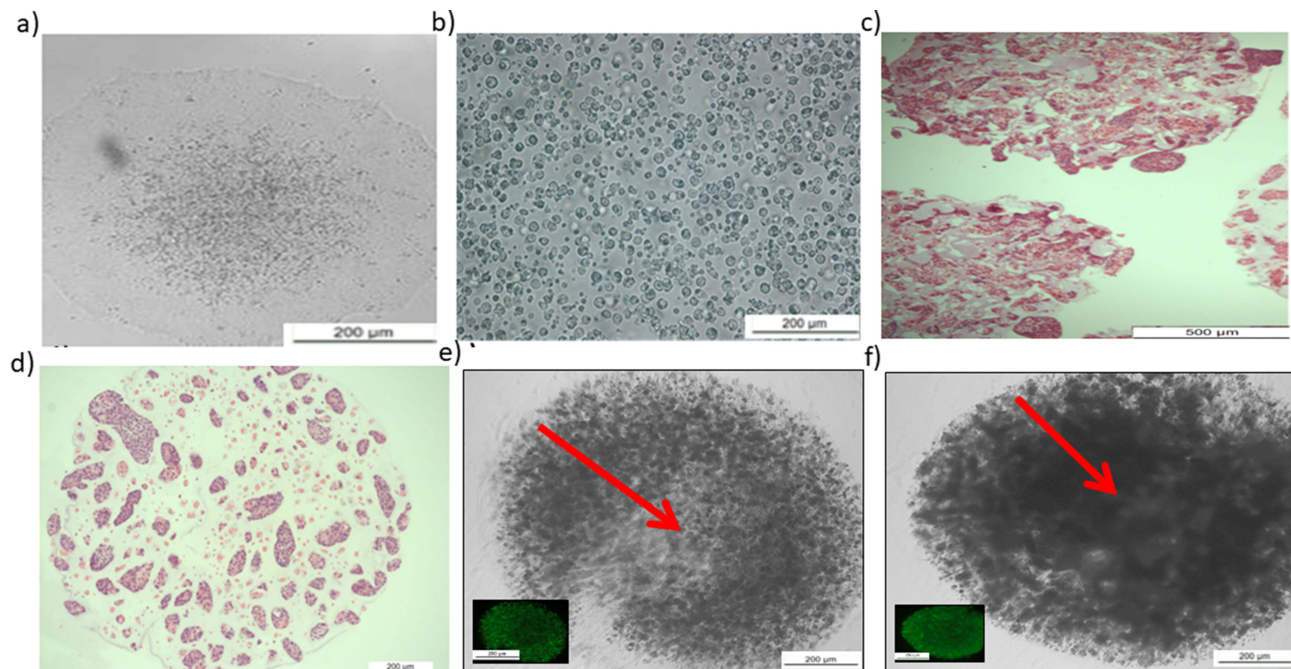
## Results

### Characterization of Human iPSCs in Alginate Hydrogel Microbeads

We evaluated the morphology of undifferentiated human iPSCs encapsulated in alginate hydrogels and cultured for extended periods of time (20 days) without daily passaging or enzymatic or mechanical dissociation. Human iPSCs cultured on feeder-free Matrigel™ and mTeSR™1 monolayers were used as controls (Figure 2a). Prior to encapsulation, human iPSCs were treated with Y-27632 to produce single cells (Figure 2b). Each alginate bead contained approximately 20,000 cells (Figure 2) following encapsulation. On day 5, aggregates were sectioned centrally; the cells were tightly packed and presented homogeneous characteristics (Figure 2c and d). Over time, the cells formed aggregates and, as shown on day 5, proliferated more in the dynamic culture group when compared to those in the static group (Figure 2e and f). The cell aggregates grew larger during the cultivation process, yet cells remained intact in the hydrogel throughout the whole culture period.

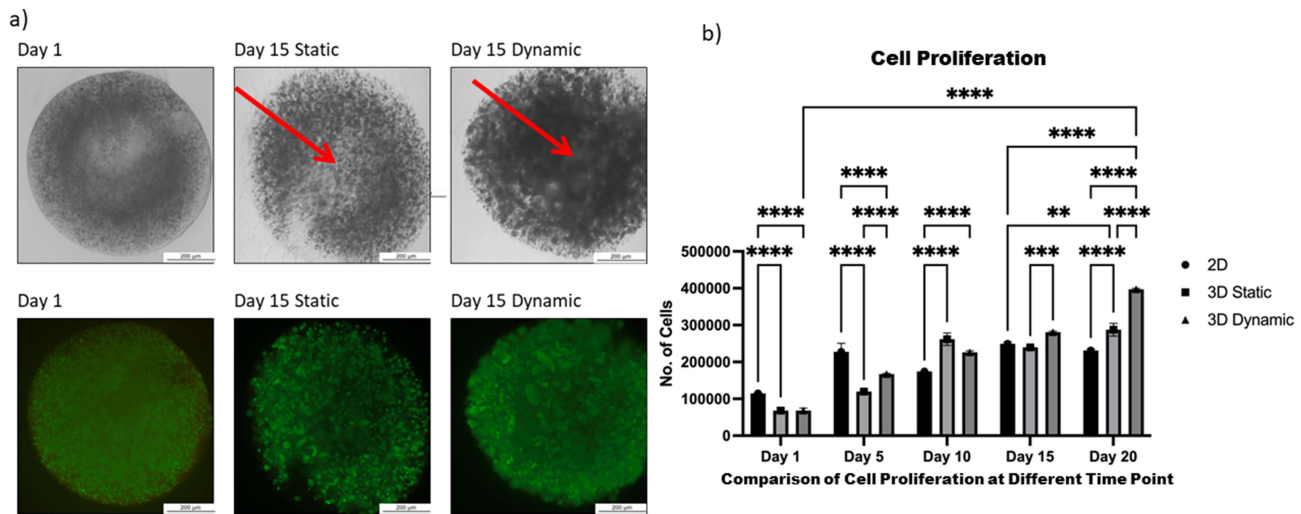
### Simulated Dynamic Motion and 3D Culture Promote the Proliferation of Human iPSCs

After 24 h, the MTS and live/dead assays were performed before beads were moved into dynamic culture (Figure 3a and b). Viable single cells were observed, which permitted the normalization of time points within the first 24 h. By day 5, cellular proliferation under all conditions had increased more than two-fold compared with that on day 1. Proliferation under dynamic conditions has also increased significantly ( $p < 0.0001$ ) more than that of the cells cultured in 3D static conditions (Figure 3). Moreover, the rate of proliferation under dynamic conditions was higher at all time points than that observed at day 1 of the culture and remained high until day 20, reaching 40,000 cells per bead (Figure 3b).



**Figure 2** Characterization of human-induced pluripotent stem cells (iPSCs) before and after encapsulation.

**Notes:** (a) Image from day 5 showing large and tightly packed human iPSCs in multicellular colonies with distinct borders; this represented the optimal time for passaging and was used as a control. (b) Passaging of human iPSCs as single cells after incubation with fresh mTeSR™1 and 10 μM Y-27632 for 2 h, resuspended in 1.1% (w/v) low-viscosity alginate acid for encapsulation. (c and d) Hematoxylin and eosin staining to visualize cellular detection and overall cell distribution within the hydrogel. (e) 3D static culture from day 5. Red arrow revealed that aggregated cells and debris might derive from necrotic or dead cells. (f) Day 5 from 3D dynamic culture. Red arrow revealed highly proliferated and packed viable cells without debris.



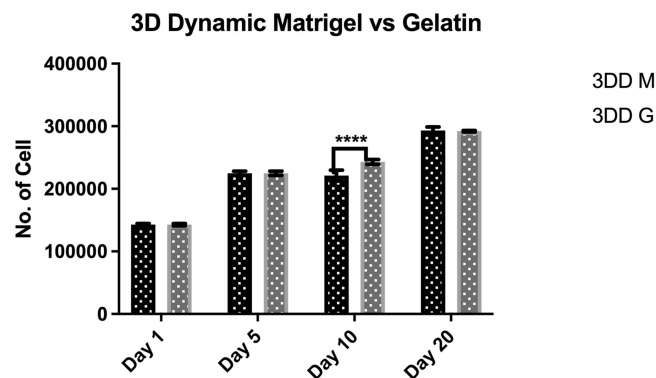
**Figure 3** Comparison of proliferation between two-dimensional (2D), static, and dynamic cultures of human induced pluripotent stem cells. **Notes:** (a) Images of live/dead staining show cell viability at day 15. Red arrows show the necrotic cores that occur under static conditions. Scale bar, 2 mm; (b) proliferation was determined using MTS assays. Cell growth was evaluated at an absorbance of 570 nm. Cells encapsulated in 1.1% alginate and 0.2% gelatin under dynamic conditions presented significant differences in proliferation on different time point with both 2D and static conditions. All data represent the mean of three independent experiments. P-values obtained by two-way analysis of variance \*\*p < 0.01, \*\*\*p < 0.001 and \*\*\*\*p < 0.0001.

### Effect of Adhesion Substrate on Cell Proliferation Added to Alginate Solution (Matrigel™ versus Gelatin)

To identify the optimal adhesive substrate to improve cell adhesion and subsequent proliferation, we compared the results obtained by using alginate solution mixed with Matrigel™ and that of alginate solution mixed with gelatin. Cell proliferation was quantified using the MTS assay. Favorable proliferation rates were maintained over time in both culture groups, with no significant difference between the conditions, except on day 10, when the proliferation rate of cells grown in alginate solution mixed with gelatin was higher (Figure 4).

### Addition of 10 μm Y-27632 to Long-Term Culture

As an inhibitor of the ROCK signaling pathway, 10 μm Y-27632 was added to the culture media 2 h before passaging cells, which were encapsulated and maintained overnight under static conditions with 10 μm Y-27632. The first MTS measurements were taken before the beads were moved dynamically and revealed viable single cells. The cells were



**Figure 4** Proliferation of human induced pluripotent stem cells encapsulated within alginate hydrogel red gelatin (3DD G) or alginate hydrogel+ Matrigel™ (3DD M) in 3D dynamic culture. **Notes:** Proliferation was determined using MTS assays. Proliferation differed significantly between cells encapsulated in 1.1% alginate and 0.2% gelatin under dynamic motion and between those encapsulated in 1.1% alginate and Matrigel™ under dynamic motion on day 10. All data represent the mean of three independent experiments. P-values obtained by two-way analysis of variance \*\*\*\*p < 0.0001.

divided into two groups: one was treated with 10  $\mu$ M Y-27632 (Dynamic RI) until day 20, and the other without Y-27632 (Dynamic without RI). Y-27632 treatment increased cell proliferation on days 5 and 20 in dynamic 3D culture compared with that in the non-treated group (Figure 5).

## Gene Expression Profiles Associated with the Self-Renewal of Human iPSCs and Spontaneous Differentiation Markers

The gene expression of markers associated with pluripotency and spontaneous differentiation was measured. The impact of dynamic and static conditions on the expression of pluripotency markers *Nanog*, *Utf1*, *Sox2*, *OCT3/4* and *Rex1* (Figure 6a–f) was compared at two time points: first, following short-term culture for 5 days; and second, following longer-term culture for up to 20 days, without any enzymatic treatment or mechanical stress to passage the cells.

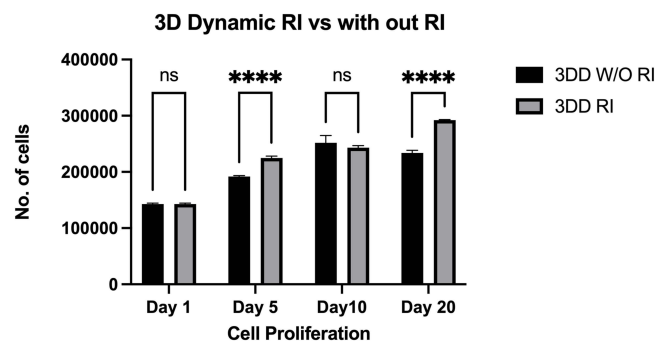
The endogenous expression of *Nanog* and *OCT3/4* was significantly higher on day 5 under dynamic 3D culture than under static 3D culture (Figure 6a). However, on day 20, *OCT3/4* expression was more than 5-fold higher under dynamic 3D culture than under static culture; there was no significant change in *Nanog* expression compared with that under static culture (Figure 6b).

Both markers were significantly upregulated on day 20 compared with day 5 under dynamic culture ( $p < 0.01$ – $0.001$ ; Figure 6a–b). Initially, under static 3D culture, there was no significant difference between days 5 and 20 for *Nanog*, *Utf1*, *Rex1*, and *OCT3/4* expression.

*PAX6* was evaluated as a marker of spontaneous differentiation.<sup>21</sup> *PAX6* mRNA was suppressed on day 5 under all 3D conditions used in this study (Figure 6c). Up to day 20, both static and dynamic conditions were able to suppress *PAX6* compared with the 2D condition, which was used as a control. Thus, dynamic 3D culture can maintain human iPSCs in their pluripotent state for 20 days without passaging.

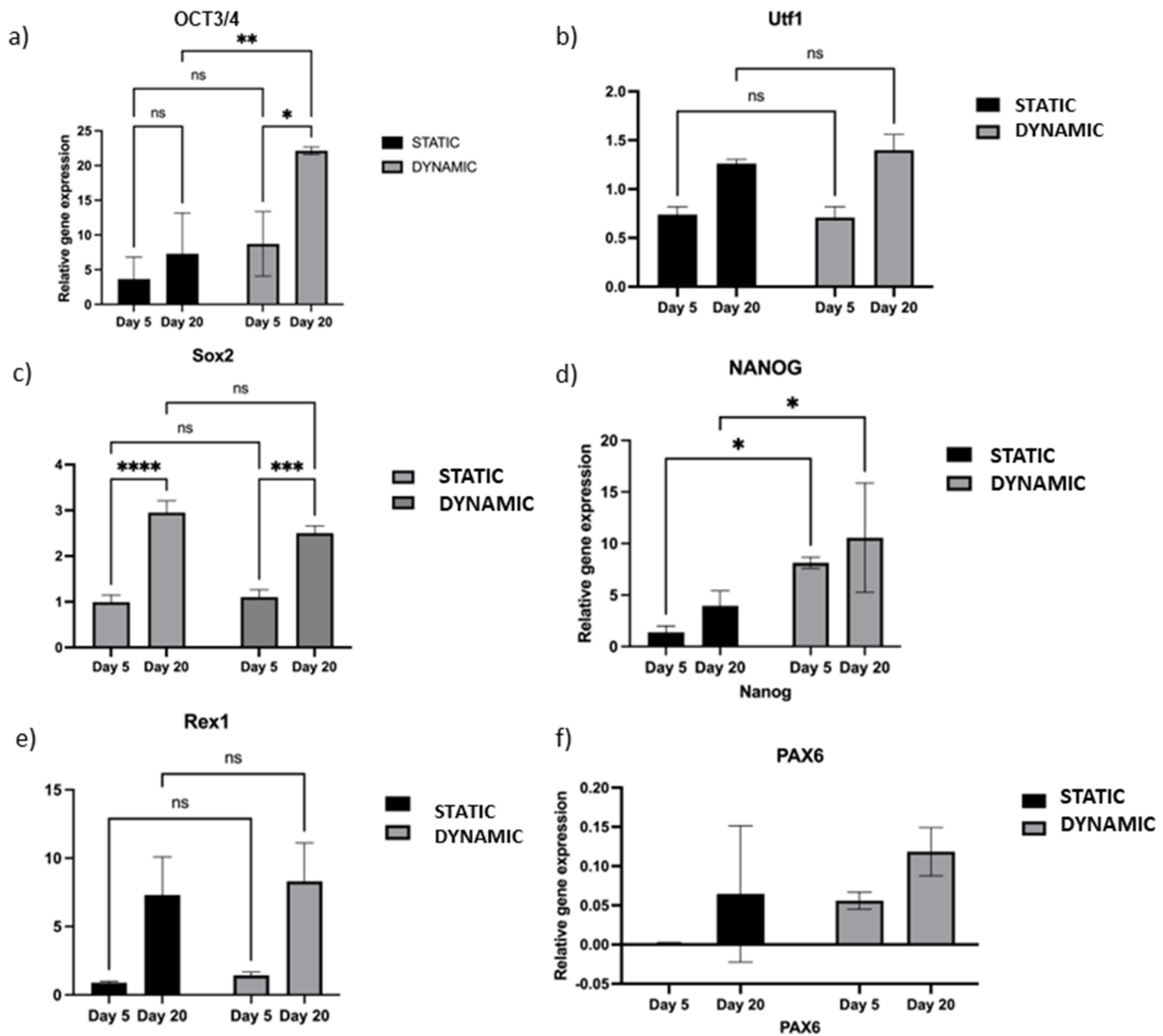
## Effect of Hypoxia on Prolonged Adaption

To investigate whether the culture method in the present study formed a hypoxic environment owing to a higher rate of cellular proliferation, the relative gene expression of *HIF1 $\alpha$*  and *HIF2 $\alpha$*  was evaluated at the same time point as that of the pluripotency and differentiation markers. We assessed *HIF1 $\alpha$*  expression between dynamic and static cultures on day 5. *HIF1 $\alpha$*  regulates the response to hypoxia<sup>19</sup> and is expressed in human iPSCs cultured under both dynamic and static conditions. *HIF1 $\alpha$*  was significantly upregulated under dynamic 3D conditions (Figure 7a). Additionally, the effect of long-term 3D culture on *HIF1 $\alpha$*  expression under both conditions was examined. The expression of *HIF1 $\alpha$*  on day 20 remained significantly higher under the 3D dynamic condition than under the static condition (Figure 7a). Nonetheless, comparing *HIF1 $\alpha$*  expression on days 5 and 20 under each condition revealed no significant upregulation compared with that of the control conditions (Figure 7a).



**Figure 5** Proliferation of human induced pluripotent stem cells encapsulated within alginate hydrogel + gelatin and cultured with mTeSR™ medium with ROCK inhibitor 3DD (RI) or without ROCK inhibitor 3DD (W/O RI) in dynamic three-dimensional (3D) culture.

**Notes:** Proliferation plot based on the results of an MTS assay. Cellular proliferation was significantly higher on days 5 and 20 in 3D dynamic culture in the presence of 10  $\mu$ M ROCK inhibitor than in the absence of ROCK inhibitor. All data represent the mean of three independent experiments. P-values obtained by two-way analysis of variance \*\*\*\* $p < 0.0001$ .

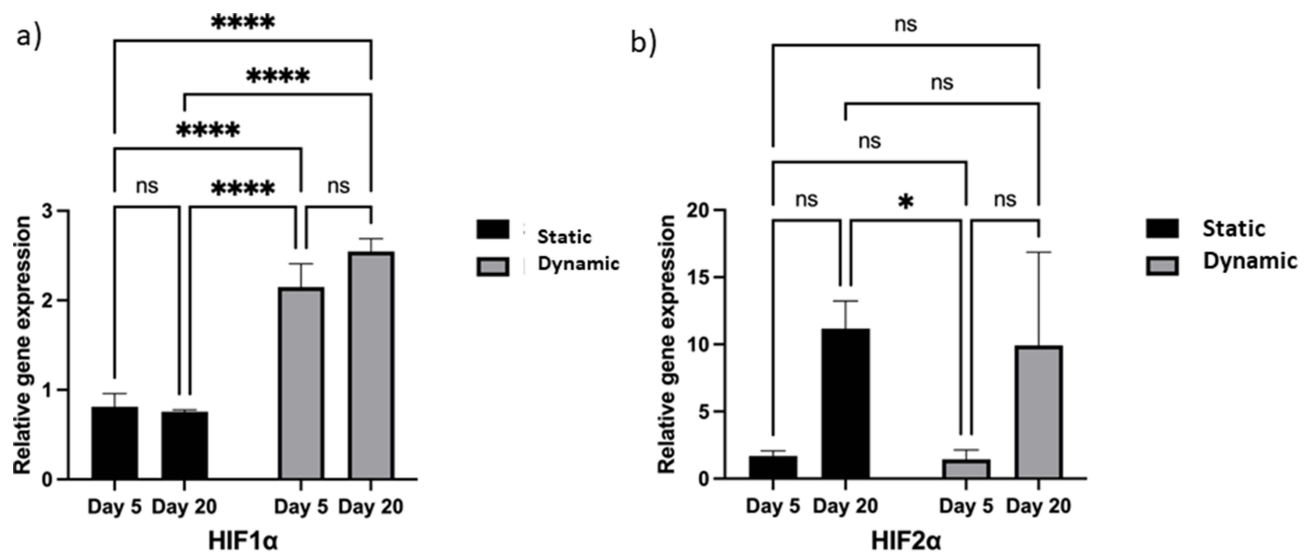


**Figure 6** Comparison of the pluripotency and differentiation markers between the static and dynamic conditions.

**Notes:** (a) Expression of pluripotency markers OCT3/4 under static and dynamic conditions on days 5 and 20. (b) Expression of pluripotency marker *Utf1* under dynamic conditions on days 5 and 20. (c) Expression of pluripotency markers *Sox2* under static conditions on day 5 versus day 20. (d) Expression of pluripotency markers *Nanog* under static conditions on day 5 versus day 20. (e) Expression of pluripotency markers *Rex1* under static conditions on day 5 versus day 20. (f) Expression of the spontaneous differentiation marker *PAX6* under static and dynamic culture conditions on days 5 and 20. Real-time quantitative polymerase-chain reaction (RT-qPCR) for the spontaneous differentiation marker *PAX6*. Bars show the mean fold change on days 5 and 20; error bars denote one standard deviation; n = 3 biological replicates; data are normalized to 2D culture on day 5 ( $2^{-\Delta\Delta Ct}$ ). P-values obtained by two-way analysis of variance \*p ≤ 0.05, \*\*p ≤ 0.01, \*\*\*p ≤ 0.001, \*\*\*\*p ≤ 0.0001.

*HIF2α* was evaluated under all conditions as a second mediator of cellular response to hypoxia, as follows: dynamic 3D versus static 3D culture on day 5; dynamic 3D versus static 3D culture on day 20; dynamic 3D culture on day 5 versus day 20; and static 3D culture on day 5 versus day 20 (Figure 7b). *HIF2α* expression was identified in all culture groups, with no significant impact on the motion and elapsed time. *HIF2α* was significantly upregulated under static 3D culture conditions on day 5 compared with that on day 20. This may be associated with the development of hypoxia over time in static 3D culture, as there were a large number of cells under this condition, which may have prevented oxygen from reaching the center of the beads, thereby generating a hypoxic core.



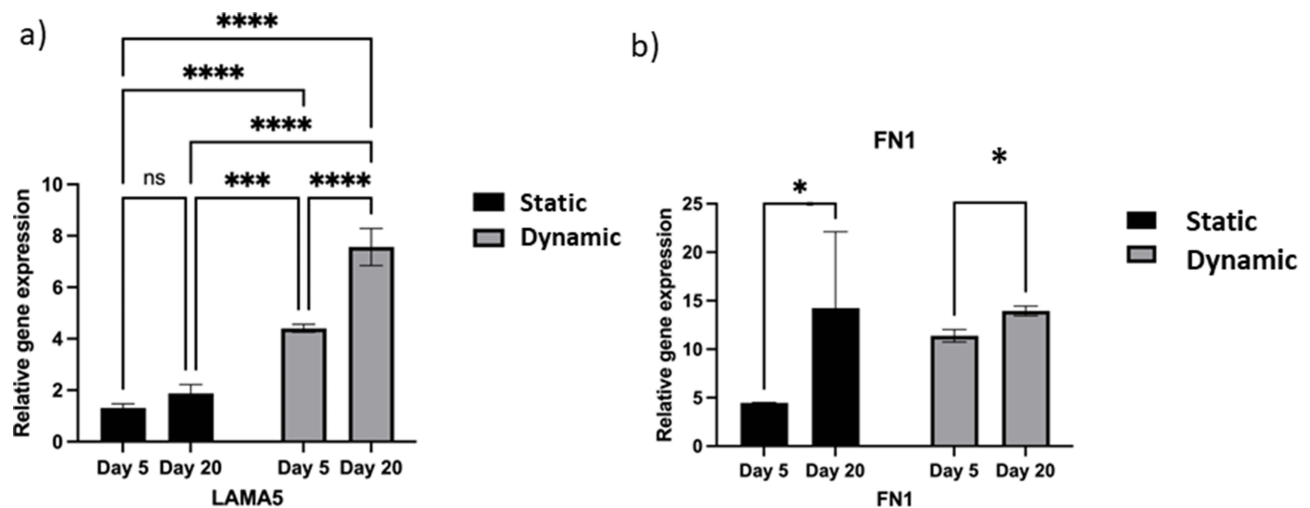


**Figure 7** Effect of hypoxia on encapsulated cells during prolonged adaptation under both static and dynamic conditions.

**Notes:** (a) Expression of the acute hypoxia marker HIF1 $\alpha$  under three-dimensional (3D) culture conditions at different time points. Real-time quantitative polymerase-chain reaction (RT-qPCR) for HIF1 $\alpha$  expression. (b) Expression of the chronic hypoxia adaption marker HIF2 $\alpha$  under 3D culture conditions on days 5 and 20. RT-qPCR for HIF2 $\alpha$  expression. Bars show the mean fold change on days 5 and 20; error bars denote one standard deviation; n = 3 biological replicates; data normalized to 2D culture on day 5 ( $2^{-\Delta\Delta Ct}$ ). P-values obtained by one-way analysis of variance \* $p \leq 0.5$  and \*\*\*\* $p \leq 0.0001$ .

## ECM Secretion by Human iPSCs Cultured in a 3D Environment

The main fibrillary components of the ECM differ and can be divided into two groups: collagens and cell-adhesive glycoproteins (eg laminin and fibronectin).<sup>22</sup> The selection of two secreted ECM proteins, *LAMA5* and *FN1*, was based on our previous findings that showed higher expression at the protein level on alginate encapsulated cells and also the importance of these proteins for hESCs self-renewal and viability.<sup>23</sup> We hypothesized that higher expression was enhanced in 3D culture owing to the absence of adhesive alginate beads. Cells grown under dynamic 3D culture presented a higher expression of *LAMA5* on days 5 and 20 than those grown under 2D or static conditions (Figure 8a). Moreover, we



**Figure 8** Extracellular matrix (ECM) secretion by human induced pluripotent stem cells (iPSCs) cultured in a three-dimensional (3D) environment.

**Notes:** (a) Expression of LAMA5 under static and dynamic culture conditions on days 5 and 20. Real-time quantitative polymerase-chain reaction (RT-qPCR) for ECM markers. (b) Expression of FN1 under dynamic culture conditions on days 5 and 20. qRT-PCR for ECM markers LAMA5 and FN1. Bars show the mean fold change on days 5 and 20; error bars denote one standard deviation; n = 3 biological replicates; data are normalized to 2D culture on day 5 ( $2^{-\Delta\Delta Ct}$ ). P-values obtained by one-way analysis of variance \* $p \leq 0.5$ , \*\*\*\* $p \leq 0.0001$  and \*\*\* $p \leq 0.001$ .

investigated whether cells could synthesize ECM throughout long-term culture. *LAMA5* expression was significantly higher on day 20 than on day 5 in dynamic conditions (Figure 8b).

Next, the expression of fibronectin was evaluated in both 3D culture groups on days 5 and 20; *FNI* expression was significantly increased on day 5 under dynamic conditions; however, on day 20, there was no significant difference between static and dynamic conditions. However, comparing the two conditions on different days, fibronectin gene expression was significantly increased on day 5 compared with that on day 20 in both conditions.

## Discussion

In the present study, we were able to maintain high proliferation and pluripotency of iPSCs without cell passaging or use of feeder cells for prolonged culture time. Stem cells encapsulated in alginate beads maintain self-renewal for over 250 days without passaging.<sup>24</sup> 3D culture appears to maintain human ESCs in an undifferentiated state for several weeks.<sup>25</sup> Notably, Gerecht et al encapsulated human ESCs in hyaluronic acid hydrogels, wherein the cells remained undifferentiated, presented a normal karyotype, and were capable of forming embryoid bodies.<sup>26</sup>

There was a noticeable increase in cell survival and proliferation when cultured in the HARV bioreactor. Dynamic or microgravity culture conditions can modulate cellular proliferation and survival.<sup>27,28</sup> For example, simulated microgravity increases the proliferation of bone marrow-derived human mesenchymal stem cells.<sup>29</sup> Additionally, it can modulate self-renewal. Simulated microgravity is sufficient to sustain pluripotency in mouse ESCs without the support of leukemia inhibitory factor.<sup>29</sup> Additionally, 3D dynamic encapsulation alone enables fibroblast reprogramming without interference from transcription factors.<sup>30</sup>

Using a ROCK inhibitor throughout the culture time reduced apoptosis, as reported previously.<sup>31,32</sup> The addition of 10  $\mu$ M Y-27632 to the culture medium exerts a positive impact on human ESC culture, protecting cells from apoptosis after dissociation from the colony, even under serum-free suspension culture, allowing the formation of floating aggregates.<sup>18</sup> In addition, another study tested the ability of 10  $\mu$ M Y-27632 to enhance extracellular matrix production in HCS-2/8 cells, correlating with the RT-qPCR results shown in Figure 8, depicting the enhancement of ECM production in both static and dynamic 3D conditions under ROCK inhibitor treatment.<sup>33</sup> In this study, the RT-qPCR results on day 5 revealed that the expression of *FNI* and *LAMA5* was significantly upregulated compared with that under the static condition. *FNI* has been linked to a number of signaling pathways; for example, it phosphorylates Akt and activates PI3K/Akt signaling and genes associated with proliferation, such as *C-Myc*<sup>34</sup> and caveolin-1 signaling, and their interaction in the ECM network enhances cell adhesion.<sup>35</sup> ECM proteins, such as laminin 511 and 521, maintain human ESC pluripotency and self-renewal.<sup>36,37</sup> Therefore, the higher expression of *LAMA5* in dynamic conditions is correlated with the high expression of pluripotency markers, as previously shown (Figure 8). Proteins such as laminin and fibronectin have been used to maintain and prolong the self-renewal and proliferation of human ESCs.<sup>38–40</sup> A mixture of *LAMA5* and E-cadherin can prolong the self-renewal of human ESCs without the need for feeder cells.<sup>41</sup> Moreover, the combination of collagen IV, fibronectin, laminin, and vitronectin has been used to replace Matrigel™ to derive and expand human PSCs under defined culture conditions.<sup>42</sup> The ECM can also help the development of certain lineages, such as fibronectin and laminin, which stimulate neural cell lineage, and collagen, which promotes osteogenic maturation.<sup>43</sup> Furthermore, fibronectin can interact with  $\alpha 8 \beta 1$  to increase cell survival through the PI3K pathway via  $\alpha 8$ -mediated cell survival.<sup>44</sup>

The upregulation of hypoxia-inducible factor in the dynamic culture could be due to the enhancement in cell density and/or increment of ECM deposition. This is combined with high self-renewal. A previous study has suggested that a hypoxic environment maintains the renewal potential and proliferation of ESCs.<sup>45</sup> Similar results were found in the present study as high hypoxic gene expression under dynamic culture corresponds with a higher cell volume and expression of pluripotency markers. Several studies have emphasized the benefits of low oxygen tension in stem cell cultures.<sup>45–47</sup> Stem cells reside in a niche away from oxygen to prevent DNA damage and reactive oxygen species production and maintain self-renewal ability. Finding a balanced microenvironment to maintain stem cells *ex vivo* with a proper mixture of extrinsic and intrinsic factors such as ECM, oxygen tension, nutrients, and mechanical cues is essential in maintaining their unique properties of self-renewal and proliferation.

Alginate coated with gelatin is a non-toxic, non-immunogenic, inexpensive, biodegradable, biocompatible material.<sup>48</sup> The 3D culture systems are becoming increasingly popular in stem cell culture and are rapidly becoming an important tool for the industrialization of stem cell bioprocessing. This is because 3D cultures provide a more physiological microenvironment for stem cells, allowing them to interact with each other and the extracellular matrix in a way that is more representative of the *in vivo* environment. This can enhance stem cell proliferation, differentiation, and functionality, leading to improved stem cell production. The use of 3D culture systems also enables large-scale production of stem cells, as the culture systems can be scaled up. These systems can also be automated, which can increase efficiency and reduce labor costs.<sup>49,50</sup>

Overall, 3D culture has the potential to revolutionize the industrialization of stem cell culture and contribute to the development of advanced therapeutics and regenerative medicine applications.

## Conclusion

Human iPSCs under dynamic 3D culture were able to secrete the necessary ECM components to form a suitable niche, which might help to maintain the pluripotent state. Although enhanced cellular proliferation resulted in acute hypoxia under dynamic 3D culture, low oxygen tension impacted the culture positively through the maintenance of pluripotency, proliferation, and viability. Finally, the addition of 10  $\mu$ M Y-27632 to the culture improved the proliferation rate, particularly under dynamic 3D culture. Overall, these results suggest that dynamic 3D culture is desirable for the large-scale expansion of undifferentiated human iPSCs.

## Abbreviations

2D, two-dimensional; 3D, three-dimensional; iPSC, induced pluripotent stem cell; ECM, extracellular matrix; ESC, embryonic stem cell; ROCK, Rho-kinase; RI, ROCK inhibitor; RWV, rotary wall vessel; HARV, high-aspect-ratio vessel; RT-qPCR, real-time quantitative polymerase-chain reaction.

## Data Sharing Statement

The authors confirm that the data supporting the findings of this study are available within the article. Raw data are available from the corresponding author upon reasonable request.

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## Author Contributions

All authors made a significant contribution to the work reported, whether that is in the conception, study design, execution, acquisition of data, analysis and interpretation, or in all these areas; took part in drafting, revising or critically reviewing the article; gave final approval of the version to be published; have agreed on the journal to which the article has been submitted; and agree to be accountable for all aspects of the work.

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## Disclosure

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