

1 **Supporting Information**

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3 **Raman spectroscopic analysis of highly-concentrated antibodies under the acid-treated**
4 **conditions**

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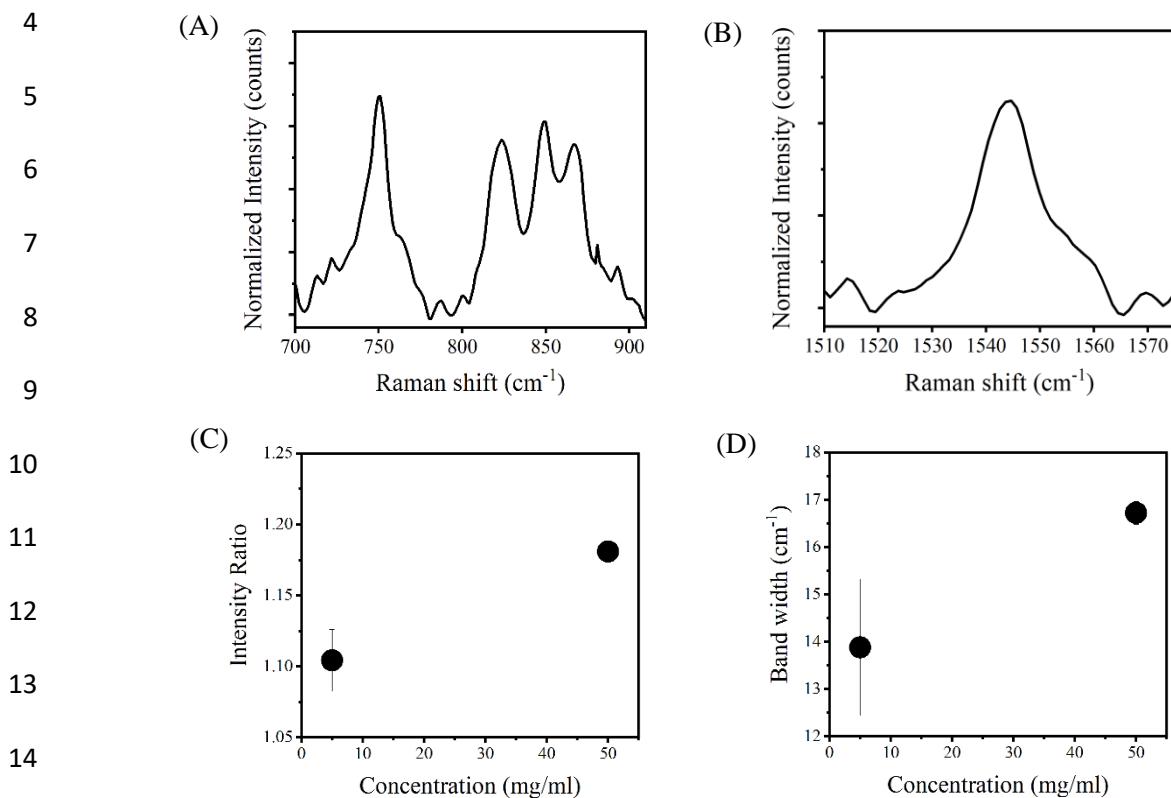
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1 Figure and legend

2

3 Fig. S1



16 **Fig. S1.** (A) Tyr Raman bands at 830 and 850 cm⁻¹, and (B) Trp Raman bands at 1555 cm⁻¹
 17 of 5 mg/ml rituximab in solution of pH 7.0. (C) Plots of the band intensity ratio of I_{850}/I_{830}
 18 and (D) band width of Trp at 1555 cm⁻¹ as a function of antibody concentration. The values
 19 of 50 mg/ml rituximab in solution of pH 7.0 is taken from Fig. 3. Values are means \pm standard
 20 deviations derived from three independent measurements.