Supplementary Information for

Encapsulated Co-Ni alloy boosts high-temperature CO₂ electroreduction

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Supplementary Note 1. Preliminary cost estimation

In this work, we employ a modified model based on Ref. [1] to roughly estimate the costs to produce 100 ton of CO per day, starting from CO₂ feedstock. We assume that the MEA plant operates at a CO FE of 92% (with the remaining 8% being H₂), a current density of 1.75 A/cm², a cell voltage of 3.5 V, a CO single-pass yield of 33%, and a catalyst and membrane lifetime of 210 h (although the system lifetime was only 12 h as the electrolyte needed to be refreshed every 12 h), based on the results of Ref. [2]. We assume that the SOEC plant operates at a CO FE of 100%, a current density of 0.5 A/cm², a cell voltage of 1.2 V, a CO single-pass yield of 45%, and a catalyst and electrolyte lifetime of 1,000 h, based on the results of Ref. [3]. Our system operates at a CO FE of 100%, a current density of 1.0 A/cm², a cell voltage of 1.2 V, a CO single-pass yield of 90%, and a catalyst and electrolyte lifetime of 2,000 h. The input parameters and output results are summarized in Supplementary Tables 16 and 17, respectively, while the detailed estimations and assumptions are described below for ease of reference:

CO₂ cost

We assume that the conversion efficiency from CO₂ feedstocks to CO products is 100%, and any losses of CO₂ will be factored into other calculations that involve recycling CO₂ back to the cathode. Based on a CO₂ price of 30 \$/ton (Ref. 1), the cost of input CO₂ per ton of CO can be estimated by eq. 1:

$$\mathbf{CO_{2} \ cost} \ \left[\frac{\$}{\mathsf{ton} \ \mathsf{CO}} \right] = \frac{\mathit{Mr}_{CO_{2}} \left[\frac{g}{\mathit{mol}} \right]}{\mathit{Mr}_{CO} \left[\frac{g}{\mathit{mol}} \right]} \times \mathit{Molar \ ratio} \left[\frac{\mathit{CO}_{2}}{\mathit{CO}} \right] \times \mathit{CO}_{2} \ \mathit{price} \left[\frac{\$}{\mathsf{ton}} \right]$$
 (1)

Electrolyser cost

The CO production rate in a unit of moles per second can be calculated by eq. 2:

$$CO \ production \left[\frac{\text{mol}}{\text{s}} \right] = \frac{CO \ production \left[\frac{g}{day} \right]}{Mr_{CO} \left[\frac{g}{mol} \right] \times 86400 \left[\frac{s}{day} \right]}$$
(2)

The total current needed per day can be calculated by eq. 3:

$$Total\ current\left[\frac{A}{day}\right] = \frac{CO\ production\left[\frac{mol}{s}\right] \times 2 \times 96485\left[\frac{C}{mol}\right]}{FE_{CO}[decimal]} \tag{3}$$

The total power consumed per day can be calculated by eq. 4:

$$Total\ power\left[\frac{kW}{day}\right] = Total\ current\left[\frac{A}{day}\right] \times Cell\ voltage\ [V] \times \frac{1kW}{1000W} \tag{4}$$

The total electrolyser cost can be estimated by eq. 5:

Total electrolyser cost[\$]

$$= Total\ power[kW] \times Base\ electrolyser\ price\ \left[\frac{\$}{kW}\right] \times \frac{Base\ current\ density\left[\frac{A}{cm^2}\right]}{Input\ current\ density\left[\frac{A}{cm^2}\right]}$$
(5)

For the MEA electrolyser, the base price is estimated to be 100 \$/kW, based on a 2050 target for AEM water electrolyser at a base current density of 2.0 A/cm² (Ref. 4). For the SOEC electrolyser, the base price is estimated to be 200 \$/kW, based on a 2050 target for SOEC water electrolyser at a base current density of 2.0 A/cm² (Ref. 4).

To estimate the electrolyser cost per ton of CO, we first calculate the annual cost of the plant, assuming zero salvage value at the end of its lifetime. We then divide this value by the number of operating days of the plant to get a daily cost. This estimation can be used for all capital costs and starts by calculating a capital recovery factor (*CRF*) based on discount rate (*i*) and lifetime of the materials:

$$CRF = \frac{i \times (1+i)^{lifetime[year]}}{(1+i)^{lifetime[year]} - 1} \tag{6}$$

Thus, the electrolyser cost per ton of CO can be estimated by eq. 7:

$$Electrolyser cost \left[\frac{\$}{\text{ton CO}}\right] = \frac{CRF_{electrolyser} \times Total \ electrolyser \ cost}{Capacity \ factor \times 365 \left[\frac{\text{days}}{\text{vear}}\right] \times Co \ production \left[\frac{\text{ton}}{\text{day}}\right]}$$
(7)

For both MEA and SOEC electrolysers, we assume a discount rate (i) of 5%, a capacity factor of 0.9, and a lifetime of 30 years^{1,4}.

Catalyst and electrolyte costs:

The costs of catalyst and electrolyte are estimated by summing the total costs of all materials used in their synthesis, assuming a 100% atomic efficiency. The quantities and corresponding prices for each material were listed in Supplementary Table 15, based on data from Thermo Fisher Scientific, US⁵. For the MEA cells², the prices for Ag nanoparticles, gas diffusion electrodes, Ni foam and Nafion membranes are assumed to be 18.7, 500, 250, and 500 \$/m², respectively⁵.

The total catalyst and electrolyte size can be estimated by eq. 8:

Catalyst and electrolyte size
$$[m^2] = \frac{Total \ current[A]}{Input \ current \ density \left[\frac{A}{cm^2}\right] \times 10^4 \frac{cm^2}{m^2}}$$
 (8)

The total catalyst and electrolyte cost can be estimated by eq. 9:

Total catalyst and electrolyte cost[\$]

=
$$(cathode\ cost + anode\ cost + electrolyte\ cost)$$
 $\left[\frac{\$}{m^2}\right] \times Catalyst\ and\ electrolyte\ size[m^2]$ (9)

Thus, the catalyst and membrane cost per ton of CO can be estimated by eq. 10:

Catalyst and membrane cost
$$\left[\frac{\$}{\mathsf{ton}\,\mathsf{CO}}\right] = \frac{\mathit{Catalyt}\,\mathit{and}\,\mathit{membrane}\,\mathit{cost}\left[\frac{\$}{\mathsf{m}^2}\right] \times \mathit{CRF}_\mathit{catalyst}\,\mathit{and}\,\mathit{membrane}}{\mathit{Capacity}\,\mathit{factor} \times 365\left[\frac{\mathsf{days}}{\mathit{year}}\right] \times \mathit{CO}\,\mathit{production}\left[\frac{\mathsf{ton}}{\mathsf{day}}\right]}$$
 (10)

Separation cost:

For the separation cost of the cathode gas outlets, a pressure swing adsorption (*PSA*) separation unit is utilized with a base price of 1,989,043 \$, a base capacity of 1,000 m³/h, a scaling factor of 0.7, and a base electricity requirement of 0.25 kWh/m³ (Ref. 6). Since normally no CO₂ gas exits in the anode gas outlets for either MEA or SOEC, we assume that there is no cost associated with anode gas separation.

Although the SOEC gases are maintained at 800 °C, we assume that they have enough time to cool down to room temperature before entering the PSA unit. Thus, the output CO flow rates for both MEA and SOEC can be calculated by eq. 11:

$$CO flow rate \left[\frac{m^3}{h}\right] = \frac{CO \operatorname{production}\left[\frac{\tan}{\operatorname{day}}\right] \times \frac{10^6 g}{1 \operatorname{ton}} \times 8.314 \frac{J}{\operatorname{mol K}} \times 298K}{28 \frac{g}{\operatorname{mol}} \times 101325 Pa \times 24 \frac{h}{\operatorname{day}}}$$

$$(11)$$

The output CO_2 flow rate can be calculated by eq. 12:

$$CO_2 flow rate \left[\frac{m^3}{h} \right] = \frac{100 - CO \ single \ pass \ yield \ [\%]}{CO \ single \ pass \ yield \ [\%]} \times CO \ flow \ rate \left[\frac{m^3}{h} \right] \times Molar \ ratio \left[\frac{CO_2}{CO} \right]$$
 (12)

The output H_2 flow rate can be calculated by eq. 13:

$$H_2 flow rate \left[\frac{m^3}{h} \right] = \frac{FE_{H_2}[\%]}{FE_{CO}[\%]} \times CO flow rate \left[\frac{m^3}{h} \right] \times Molar ratio \left[\frac{H_2}{CO} \right]$$
 (13)

For the MEA electrolysers, due to the generated OH⁻ in the cathode, there will be 1 mole of CO₂ that crossovers to anode in the form of carbonate for the production of 1 mole of CO or H₂. There is no CO₂ crossover issue in the SOEC electrolysers. The CO₂ crossover rate in MEA can be calculated by eq. 14:

$$CO_2$$
 crossover rate $\left[\frac{m^3}{h}\right]$

$$= \frac{FE_{H_2}[\%] + FE_{CO}[\%]}{FE_{CO}[\%]} \times CO \text{ single pass yield [decimal]} \times CO \text{ flow rate } \left[\frac{m^3}{h}\right]$$
 (14)

Thus, the total cathode output gas flow rate can be calculated by eq. 15:

Total flow rate
$$\left[\frac{m^3}{h}\right]$$

$$= (CO flow rate + CO_2 flow rate + H_2 flow rate - CO_2 crossover rate) \left[\frac{m^3}{h} \right]$$
 (15)

The total *PSA* capital cost can be estimated by eq. 16:

$$Total \, PSA \, capital \, cost[\$] = 1989043[\$] \times \left(\frac{Total \, flow \, rate\left[\frac{m^3}{h}\right]}{1000\left[\frac{m^3}{h}\right]}\right)^{0.7} \tag{16}$$

The *PSA* capital cost per ton of CO can be estimated by eq. 17:

$$PSA\ capital\ cost\left[\frac{\$}{\mathsf{ton}\ \mathsf{CO}}\right] = \frac{\mathit{CRF}_{electrolyser} \times \mathit{Total}\ \mathit{PSA}\ \mathit{capital}\ \mathit{cost}[\$]}{\mathit{Capacity}\ \mathit{factor} \times 365\left[\frac{\mathsf{days}}{\mathit{vear}}\right] \times \mathit{Co}\ \mathit{production}\left[\frac{\mathsf{ton}}{\mathsf{day}}\right]} \tag{17}$$

The *PSA* operating cost per ton of CO can be estimated by eq. 18:

$$PSA \ operating \ cost \left[\frac{\$}{\text{ton CO}}\right] = \frac{0.25 \frac{kWh}{m^3} \times Total \ flow \ rate \left[\frac{m^3}{h}\right] \times 24 \frac{h}{day} \times Electricity \ price \left[\frac{\$}{kWh}\right]}{CO \ production \left[\frac{\text{ton}}{\text{day}}\right]}$$
(18)

Therefore, the separation cost of per ton of CO can be estimated by eq. 19:

Separation cost
$$\left[\frac{\$}{\tan CO}\right] = PSA \ capital \ cost \left[\frac{\$}{\tan CO}\right] + PSA \ operating \ cost \left[\frac{\$}{\tan CO}\right]$$
 (19)

Carbonate regeneration cost:

To calculate the regeneration costs of CO₂ in the analyte resulting from carbonate crossover in MEA, we use a calcium caustic loop model with a base energy requirement of 1,229 kWh per ton of CO₂ (Ref. 1,7). As there is no carbonate crossover issue in SOEC, we assume zero cost associated with carbonate regeneration.

The lost CO₂ amount to carbonate per day for MEA can be calculated by eq. 20:

$$Lost\ CO_{2}\left[\frac{ton}{day}\right] = \frac{101325\ Pa\times44\ \frac{g}{mol}\times24\ h}{8.314\frac{J}{M^{2}}\times298K} \times CO_{2}\ crossover\ rate\left[\frac{m^{3}}{h}\right] \times \frac{1\ ton}{10^{6}\ g} \tag{20}$$

Therefore, the carbonate regeneration cost per ton of CO in MEA can be estimated by eq. 21:

$$Carbonate\ regeneration\ cost\left[\frac{\$}{\mathsf{ton}\ \mathsf{CO}}\right] = \frac{1229 \frac{kWh}{ton} \times Lost\ CO_2\left[\frac{ton}{day}\right] \times Electricity\ price\left[\frac{\$}{kWh}\right]}{CO\ production\left[\frac{\mathsf{ton}}{\mathsf{day}}\right]} \tag{21}$$

Heating cost:

To calculate the heating cost, we consider the costs of heating CO₂ and the electrolyser (where nichrome is assumed as the material) from room temperature to reaction temperature, with a heating efficiency of 90% (Ref. 8). The heat capacities of CO₂ and nichrome are 843 and 460 J/kg/K, respectively. The density of nichrome is 8,400 kg/m³. We assume an electrolyser thickness of 5 cm.

The mass of CO₂ required to be heated per day can be calculated by eq. 22:

$$CO_{2} \ mass \ \left[\frac{\text{kg}}{\text{day}}\right] = CO \ production \left[\frac{\text{ton}}{\text{day}}\right] \times \frac{Mr_{CO_{2}}\left[\frac{g}{mol}\right]}{Mr_{CO_{2}}\left[\frac{g}{mol}\right]} \times \frac{1}{CO \ single \ pass \ yield \ [demical]} \times \frac{10^{3} \ kg}{1 \ ton}$$
 (22)

The energy required to heat CO₂ per day can be estimated by eq. 23:

Heating energy_{CO₂}
$$\left[\frac{GJ}{day}\right] = 843 \frac{J}{kg \times K} \times (T[K] - 298K) \times CO_2 \ mass \left[\frac{kg}{day}\right] \times \frac{1 \ GJ}{10^9 \ J}$$
 (23)

The surface area of the electrolyser can be calculated by eq. 24:

$$Electrolyser\ area[m^2] = \frac{Total\ current[A]}{Input\ current\ density\left[\frac{A}{cm^2}\right]} \times \frac{1\ m^2}{10000\ cm^2}$$
(24)

The mass of nichrome required to be heated per day can be calculated by eq. 25:

Nichrome mass
$$\left[\frac{\text{kg}}{\text{day}}\right] = Electrolyser\ area[m^2] \times Electrolyser\ thickness[m] \times 8400\ \frac{kg}{m^3}$$
 (25)

The energy required to heat nichrome per day can be estimated by eq. 26:

Heating energy_{nichrome}
$$\left[\frac{GJ}{day}\right] = 460 \frac{J}{kg \times K} \times (T[K] - 298K) \times Nichrome \ mass \left[\frac{kg}{day}\right] \times \frac{1 \ GJ}{10^9 \ J}$$
 (26)

Therefore, the total heating cost per ton of CO can be estimated by eq. 27:

$$Heating\ cost\left[\frac{\$}{\mathsf{ton}\ \mathsf{CO}}\right] = \frac{\left(Heating\ energy_{CO_2} + Heating\ energy_{nichrome}\right)\left[\frac{\mathsf{GI}}{\mathsf{day}}\right] \times \frac{1\ kWh}{0.0036\ GJ} \times Electricity\ price\ \left[\frac{\$}{kWh}\right]}{CO\ production\left[\frac{\mathsf{ton}}{\mathsf{day}}\right] \times Heating\ efficiency\ [decimal]}$$
(27)

Electricity cost:

The electricity cost per ton of CO can be estimated by eq. 28:

$$Electricity\ cost\left[\frac{\$}{\mathsf{ton}\ \mathsf{CO}}\right] = \frac{{}^{Total\ power}\left[\frac{kW}{day}\right] \times \frac{24\ h}{1\ day} \times Electricity\ price\left[\frac{\$}{kWh}\right]}{CO\ production\left[\frac{\mathsf{ton}}{\mathsf{day}}\right]} \tag{28}$$

Other operating cost:

We add an additional 10% of the electricity costs to account for the labour and maintenance costs during plant operation¹:

Other operating costs
$$\left[\frac{\$}{\tan CO}\right] = 0.1 \times Electricity cost \left[\frac{\$}{\tan CO}\right]$$
 (29)

Balance of Plant (BoP) and installation costs:

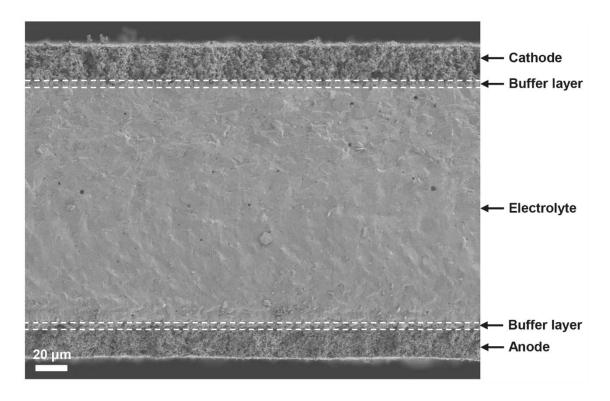
The BoP and installation costs are estimated by adding 150% of all capital costs to the final cost of CO (Ref. 1,4). The total capital costs include the costs of electrolyser, catalyst and electrolyte, PSA capital, and carbonate regeneration. Therefore, the BoP cost per ton of CO can be estimated by eq. 30:

BoP and installation costs
$$\left[\frac{\$}{\mathsf{ton}\,\mathsf{CO}}\right]$$

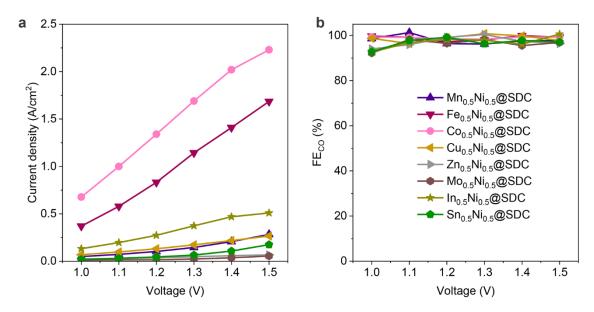
= 1.5 × (Electrolyser cost + Catalyst and electrolyte cost + PSA capital cost + Carbonate regeneration cost)
$$\left[\frac{\$}{\tan \cos}\right]$$
 (30)

Total costs:

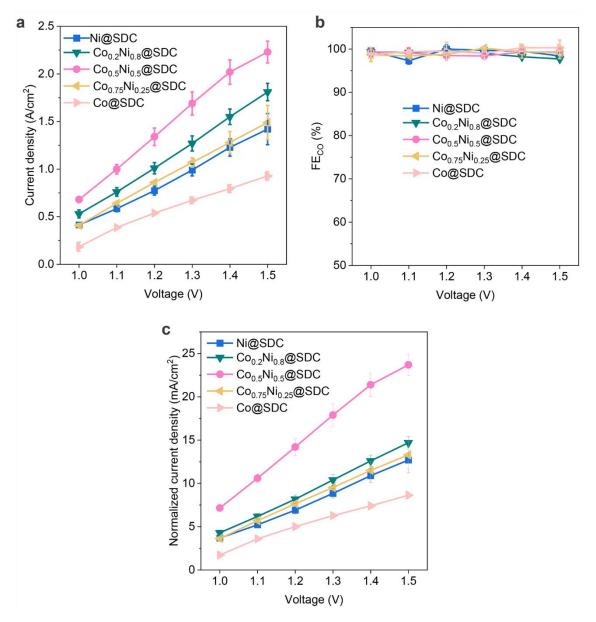
By summing up all of the above costs, we can determine the total costs of producing 1 ton of CO.



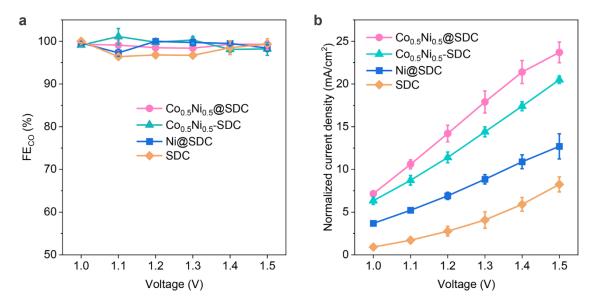
Supplementary Fig. 1 | Cross-section SEM view of our electrolyte-supported cell.



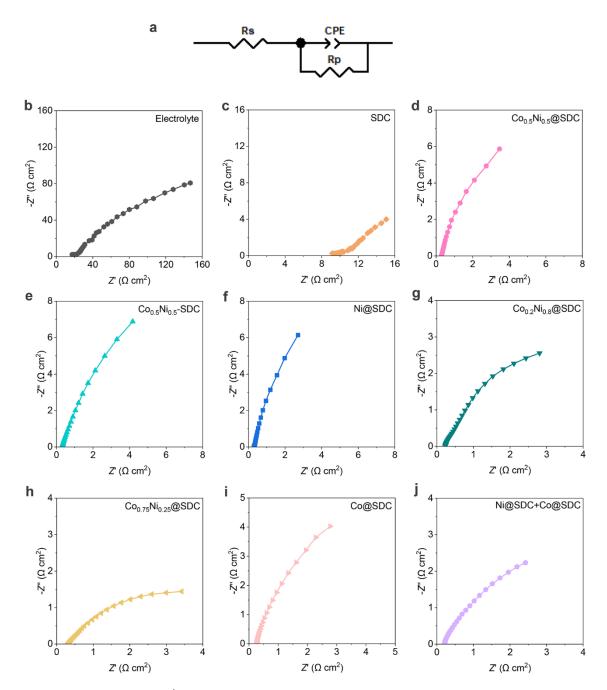
Supplementary Fig. 2 | The performance of CO₂ electroreduction for M_{0.5}Ni_{0.5}@SDC catalysts. a, Current densities. b, FEs of CO.



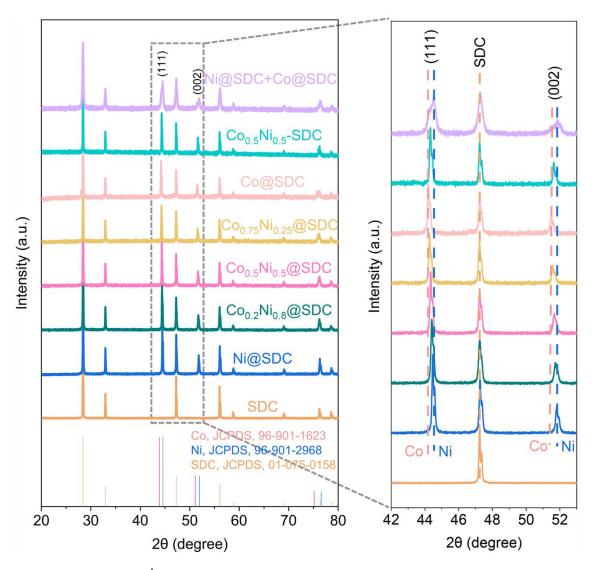
Supplementary Fig. 3 | The performance of CO₂ electroreduction for Co_xNi_{1-x}@SDC catalysts with different Co and Ni molar ratios. a, Current densities. b, FEs of CO. c, Normalized current densities based on ECSAs. The results are shown as mean \pm s.d. based on three individual experiments.



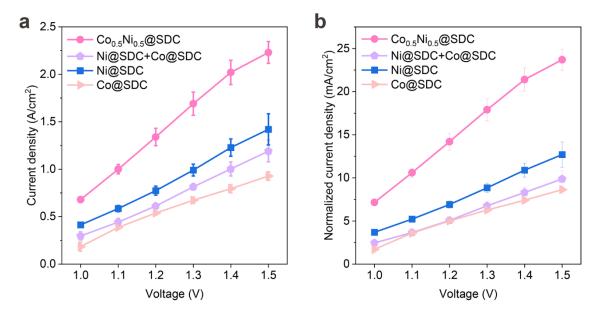
Supplementary Fig. 4 | The performance of CO_2 electroreduction for different catalysts. **a**, FEs of CO. **b**, Normalized current densities based on ECSAs. The results are shown as mean \pm s.d. based on three individual experiments.



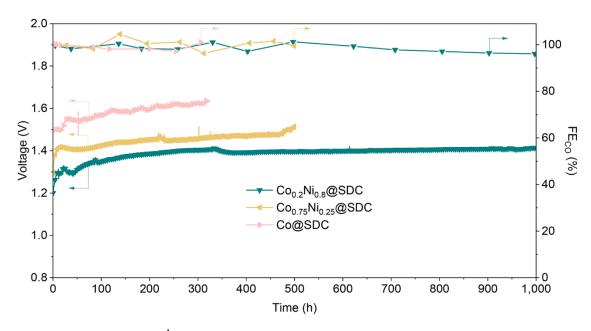
Supplementary Fig. 5 | Nyquist plots obtained from EIS for symmetrical cells. a, Equivalent Randles circuit for fitting. b, Electrolyte. c, SDC. d, Co_{0.5}Ni_{0.5}@SDC. e, Co_{0.5}Ni_{0.5}-SDC. f, Ni@SDC. g, Co_{0.2}Ni_{0.8}@SDC. h, Co_{0.75}Ni_{0.25}@SDC. i, Co@SDC. j, Ni@SDC+Co@SDC.



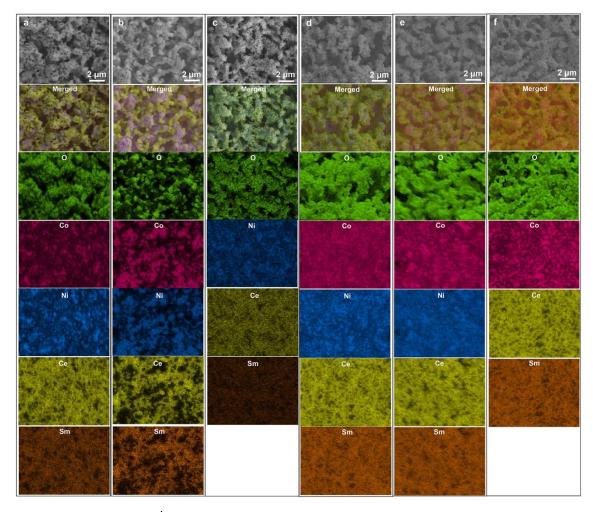
Supplementary Fig. 6 | XRD patterns of fresh samples.



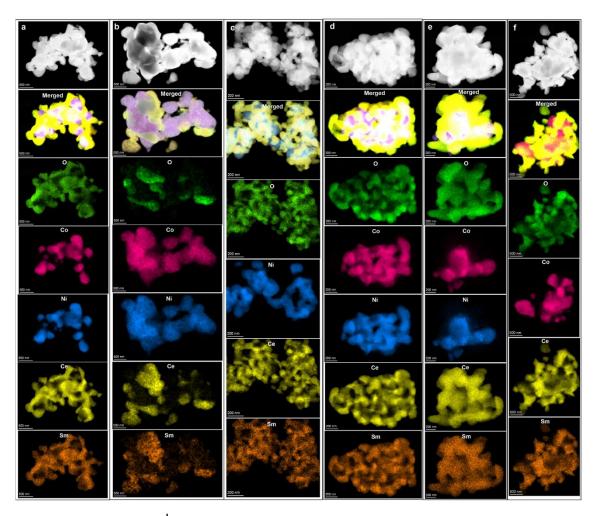
Supplementary Fig. 7 | The performance of CO_2 electroreduction for a physical mixture of Ni@SDC and Co@SDC. a, Current densities at different cell voltages. b, Normalized current densities based on ECSAs. The results are shown as mean \pm s.d. based on three individual experiments.



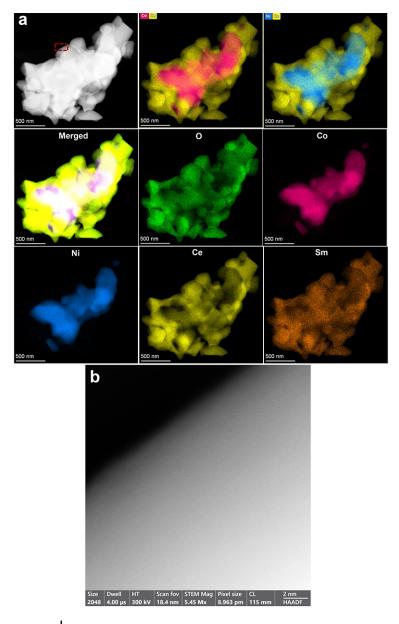
Supplementary Fig. 8 | Stability tests for $Co_{0.2}Ni_{0.8}@SDC$, $Co_{0.75}Ni_{0.25}@SDC$ and Co@SDC at 1.0 A/cm².



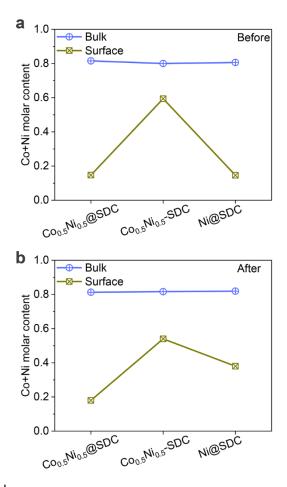
Supplementary Fig. 9 | SEM images and the corresponding EDX mappings of fresh samples. a, $Co_{0.5}Ni_{0.5}@SDC$. b, $Co_{0.5}Ni_{0.5}-SDC$. c, Ni@SDC. d, $Co_{0.2}Ni_{0.8}@SDC$. e, $Co_{0.75}Ni_{0.25}@SDC$. f, Co@SDC.



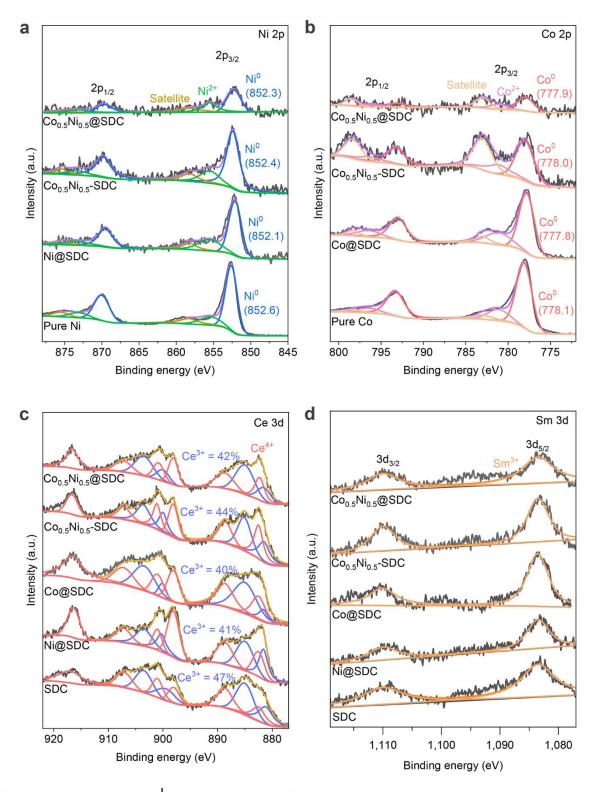
Supplementary Fig. 10 | TEM images and the corresponding EDX mappings of fresh samples. a, $Co_{0.5}Ni_{0.5}@SDC$. b, $Co_{0.5}Ni_{0.5}-SDC$. c, Ni@SDC. d, $Co_{0.2}Ni_{0.8}@SDC$. e, $Co_{0.75}Ni_{0.25}@SDC$. f, Co@SDC.



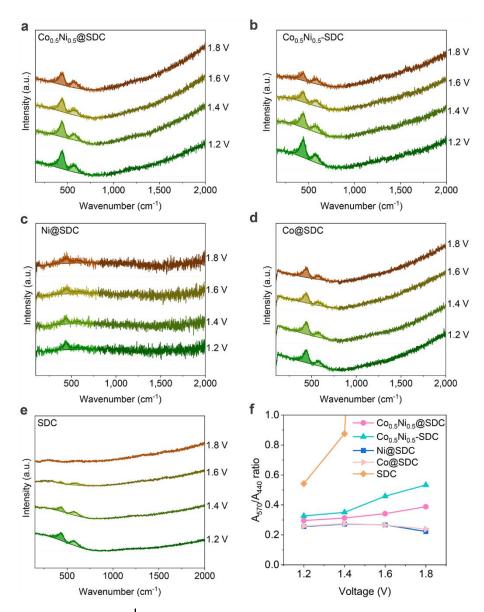
Supplementary Fig. 11 | Spherical aberration corrected TEM images of Co_{0.5}Ni_{0.5}@SDC. a, EDX mappings. b, High-angle annular dark-field scanning TEM (HAADF-STEM) for the red rectangle region in a.



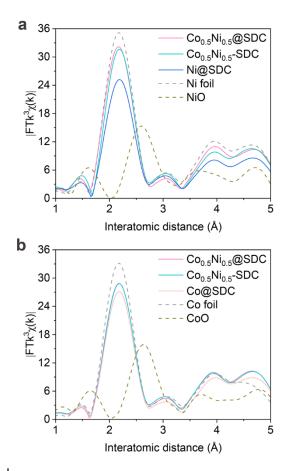
Supplementary Fig. 12 | **Surface and bulk contents of Co and Ni. a**, Fresh samples. **b**, Post-stability samples. The Co+Ni content was calculated by the molar ratio of Co+Ni and Co+Ni+Ce+Sm.



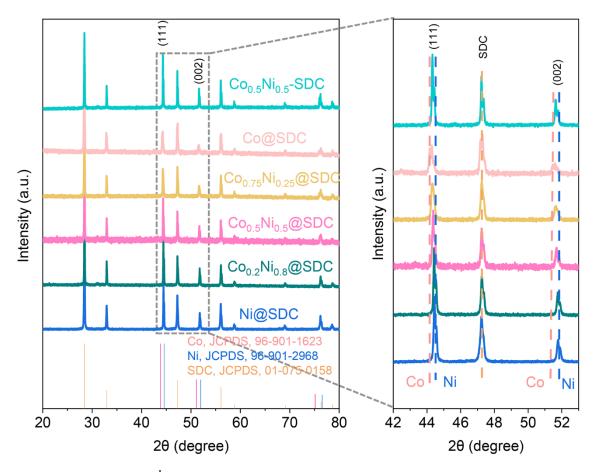
Supplementary Fig. 13 | **Quasi in-situ XPS spectra of fresh samples. a**, Ni 2p spectra. **b**, Co 2p spectra. **c**, Ce 3d spectra. **d**, Sm 3d spectra. The Ce^{3+} content was calculated by the ratio of Ce^{3+} peak areas and $Ce^{3+}+Ce^{4+}$ peak areas.



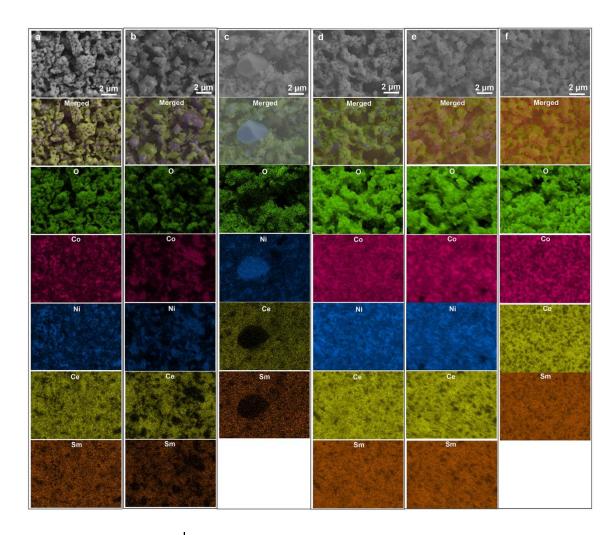
Supplementary Fig. 14 | Operando Raman spectra of different samples. a, $Co_{0.5}Ni_{0.5}@SDC$. b, $Co_{0.5}Ni_{0.5}-SDC$. c, Ni@SDC. d, Co@SDC. e, SDC. f, Comparison of A_{570}/A_{440} ratio on different samples. The Raman bands observed at ~570 cm⁻¹ and ~440 cm⁻¹ correspond to the oxygen vacancy and F_{2g} vibration mode of pure CeO_2 , respectively⁹. Thus, the relative peak intensity ratio between these two bands (A_{570}/A_{440}) serves as a measure of the oxygen vacancy concentration of in CeO_2 (Ref. 9). The presence of oxygen vacancies in SDC arises from the influence of Sm^{3+} and Ce^{3+} . Given that the Sm^{3+} content remains constant across all samples, the concentration of oxygen vacancies directly mirrors the surface Ce^{3+} content.



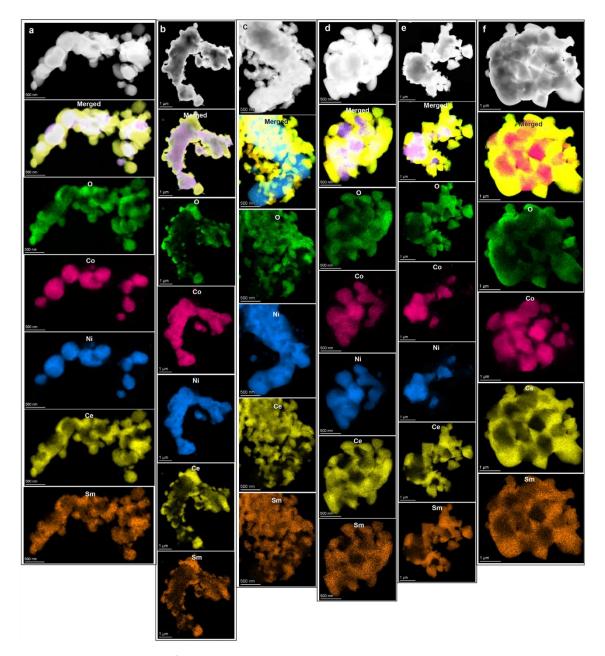
Supplementary Fig. 15 | **EXAFS spectra of fresh samples. a**, R-space for Ni K-edge. **b**, R-space for Co K-edge.



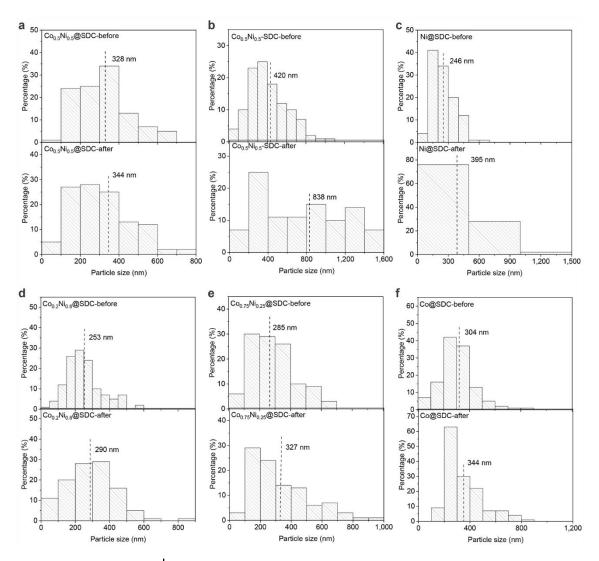
Supplementary Fig. 16 | XRD patterns after stability tests.



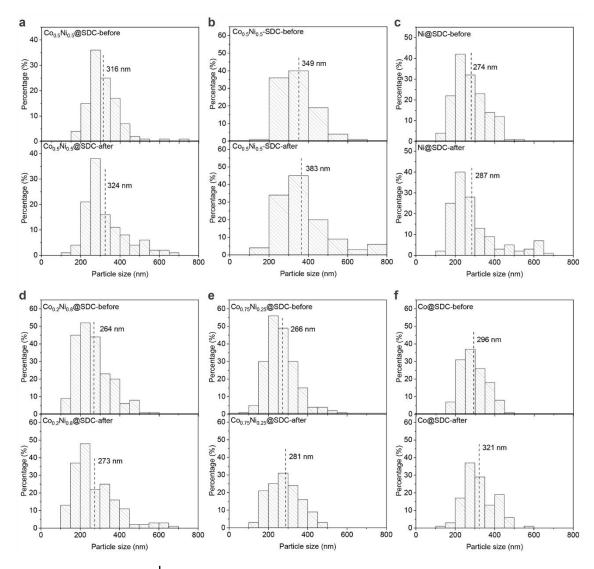
Supplementary Fig. 17 | SEM images and the corresponding EDX mappings after stability tests. a, $Co_{0.5}Ni_{0.5}@SDC$. b, $Co_{0.5}Ni_{0.5}-SDC$. c, Ni@SDC. d, $Co_{0.2}Ni_{0.8}@SDC$. e, $Co_{0.75}Ni_{0.25}@SDC$. f, Co@SDC.



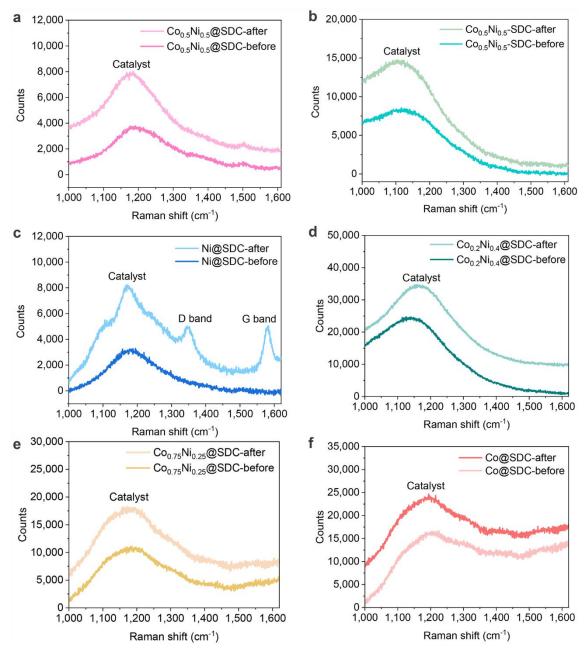
Supplementary Fig. 18 | TEM images and the corresponding EDX mappings after stability tests. a, $Co_{0.5}Ni_{0.5}@SDC$. b, $Co_{0.5}Ni_{0.5}-SDC$. c, Ni@SDC. d, $Co_{0.2}Ni_{0.8}@SDC$. e, $Co_{0.75}Ni_{0.25}@SDC$. f, Co@SDC.



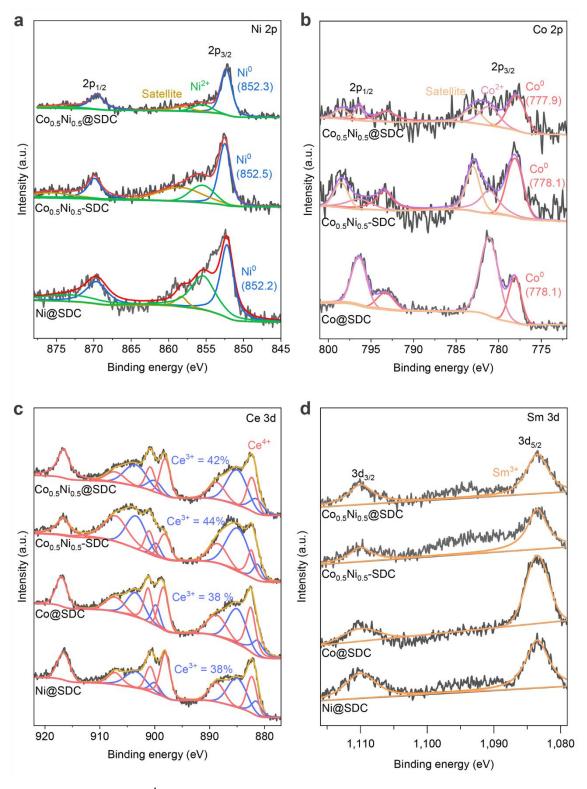
Supplementary Fig. 19 | Metal particle size distributions before and after stability tests. a, $Co_{0.5}Ni_{0.5}@SDC$. b, $Co_{0.5}Ni_{0.5}-SDC$. c, Ni@SDC. d, $Co_{0.2}Ni_{0.8}@SDC$. e, $Co_{0.75}Ni_{0.25}@SDC$. f, Co@SDC.



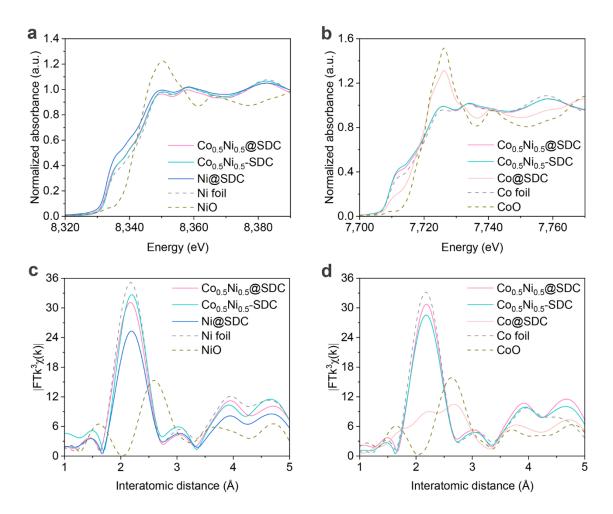
Supplementary Fig. 20 | SDC particle size distributions before and after stability tests. a, Co_{0.5}Ni_{0.5}@SDC. b, Co_{0.5}Ni_{0.5}-SDC. c, Ni@SDC. d, Co_{0.2}Ni_{0.8}@SDC. e, Co_{0.75}Ni_{0.25}@SDC. f, Co@SDC.



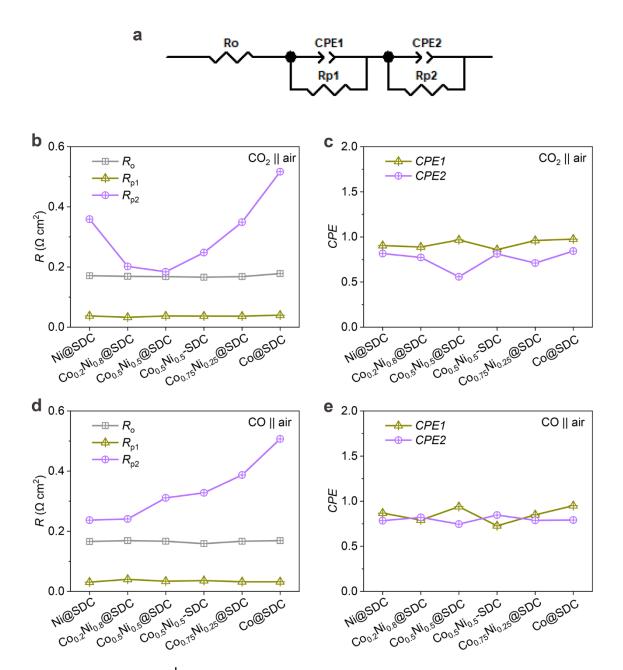
Supplementary Fig. 21 | Ex situ Raman spectra of different catalysts before and after stability tests. a, Co_{0.5}Ni_{0.5}@SDC. b, Co_{0.5}Ni_{0.5}-SDC. c, Ni@SDC. d, Co_{0.2}Ni_{0.8}@SDC. e, Co_{0.75}Ni_{0.25}@SDC. f, Co@SDC.



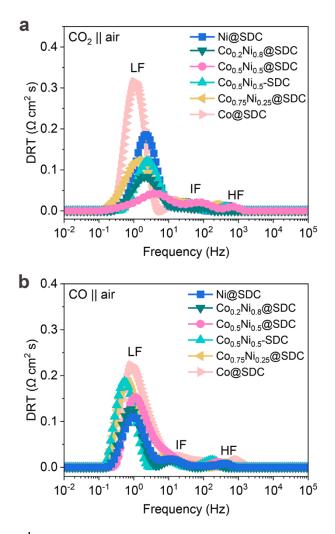
Supplementary Fig. 22 | **XPS spectra after stability tests. a**, Ni 2p spectra. **b**, Co 2p spectra. **c**, Ce 3d spectra. **d**, Sm 3d spectra.



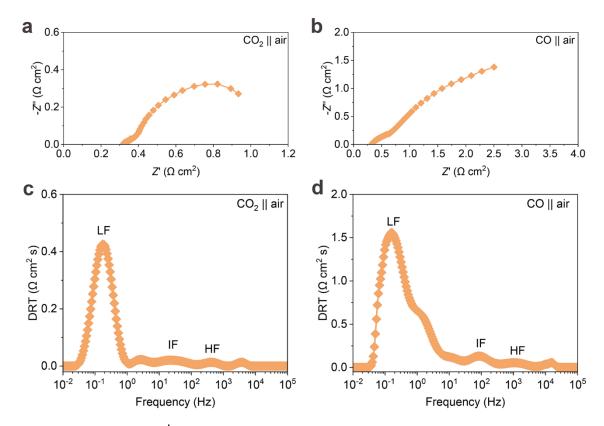
Supplementary Fig. 23 | **XAS spectra after stability tests. a**, Ni K-edge XANES spectra. **b**, Co K-edge XANES spectra. **c**, R-space for Ni K-edge EXAFS spectra. **d**, R-space for Co K-edge EXAFS spectra.



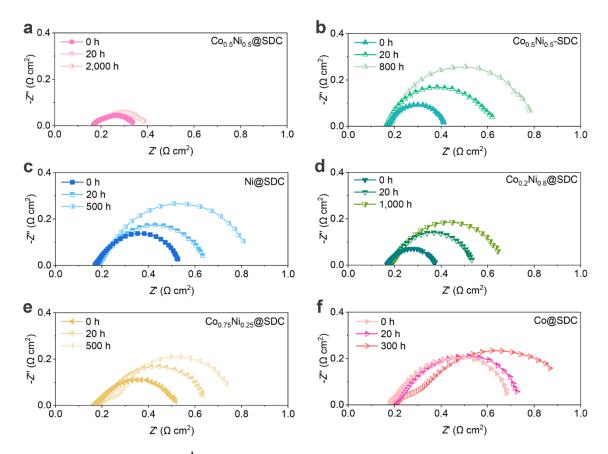
Supplementary Fig. 24 | **Fitted EIS results for different samples. a**, Equivalent circuit for fitting. **b**, Fitted resistances at 1.0 V under CO₂ atmosphere in cathode. **c**, Fitted capacitances at 1.0 V under CO₂ atmosphere in cathode. **d**, Fitted resistances at 0.9 V under CO atmosphere in anode. **e**, Fitted capacitances at 0.9 V under CO atmosphere in anode. It is established that R_0 , R_{p1} , and R_{p2} correspond to the electrolyte resistance, air electrode polarization resistance, and fuel electrode polarization resistance, respectively¹⁰. *CPE1* and *CPE2* are the constant phase element for the air electrode and fuel electrode, respectively¹⁰.



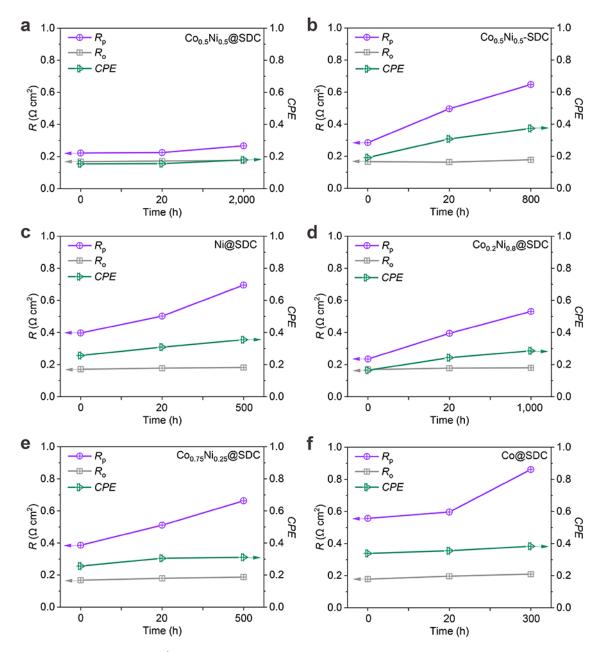
Supplementary Fig. 25 | **DRT plots for different catalysts. a**, DRT plots at 1.0 V under CO₂ atmosphere in cathode. **b**, DRT plots at 0.9 V under CO atmosphere in anode.



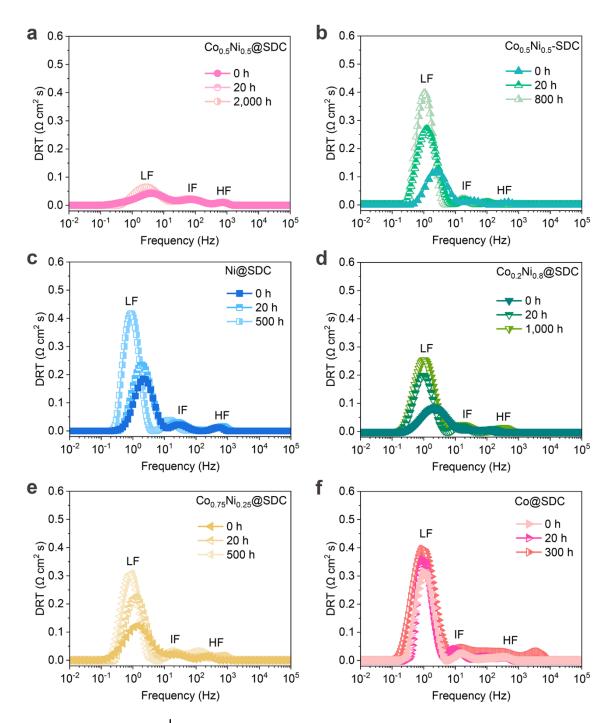
Supplementary Fig. 26 | **Nyquist and DRT plots for SDC. a**, Nyquist plots obtained from EIS at 1.0 V under CO₂ atmosphere in cathode. **b**, Nyquist plots obtained from EIS at 0.9 V under CO atmosphere in anode. **c**, DRT plots at 1.0 V under CO₂ atmosphere in cathode. **d**, DRT plots at 0.9 V under CO atmosphere in anode.



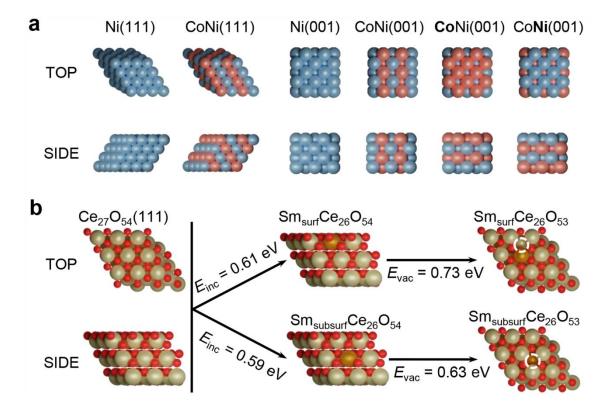
Supplementary Fig. 27 | **Evolution of Nyquist plots during stability tests. a**, Co_{0.5}Ni_{0.5}@SDC. **b**, Co_{0.5}Ni_{0.5}-SDC. **c**, Ni@SDC. **d**, Co_{0.2}Ni_{0.8}@SDC. **e**, Co_{0.75}Ni_{0.25}@SDC. **f**, Co@SDC. Cathode: CO₂; anode: air; cell voltage: 1.0 V.



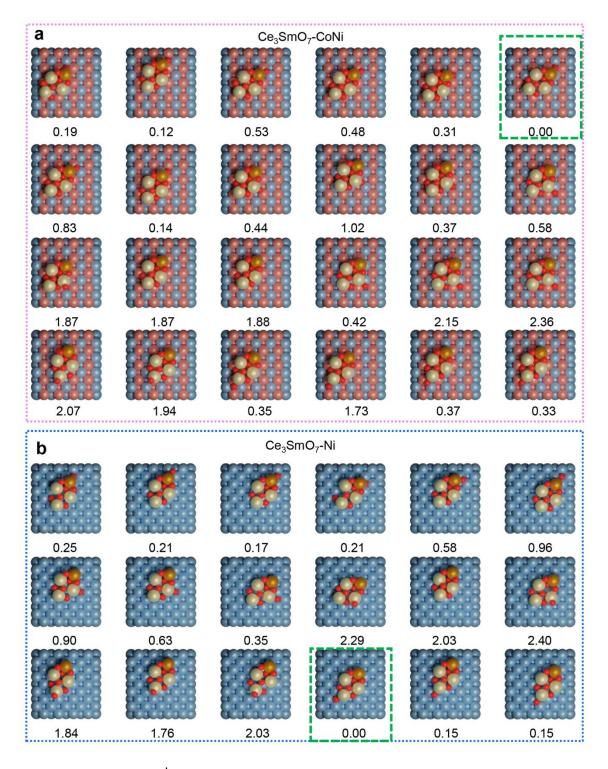
Supplementary Fig. 28 | Fitted EIS results during stability tests. a, $Co_{0.5}Ni_{0.5}$ @SDC. b, $Co_{0.5}Ni_{0.5}$ -SDC. c, Ni@SDC. d, $Co_{0.2}Ni_{0.8}$ @SDC. e, $Co_{0.75}Ni_{0.25}$ @SDC. f, Co@SDC. Cathode: CO_2 ; anode: air; cell voltage: 1.0 V. R_p is calculated by the equation of $R_p = R_{p1} + R_{p2}$. CPE is calculated by the equation of 1/CPE = 1/CPE1 + 1/CPE2.



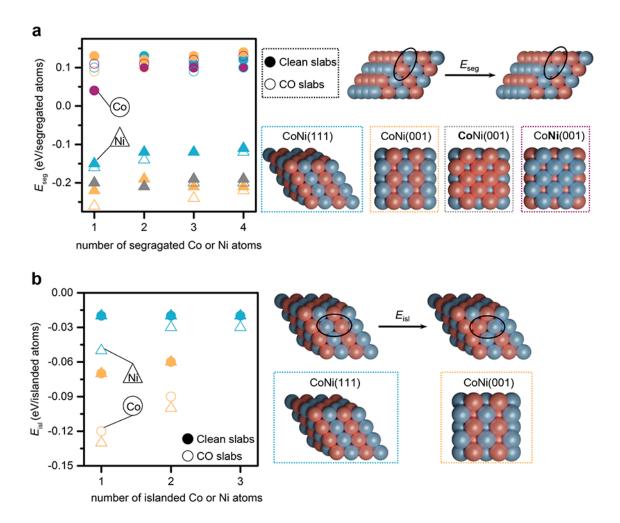
Supplementary Fig. 29 | **Evolution of DRT plots during stability tests. a**, Co_{0.5}Ni_{0.5}@SDC. **b**, Co_{0.5}Ni_{0.5}-SDC. **c**, Ni@SDC. **d**, Co_{0.2}Ni_{0.8}@SDC. **e**, Co_{0.75}Ni_{0.25}@SDC. **f**, Co@SDC. Cathode: CO₂; anode: air; cell voltage: 1.0 V.



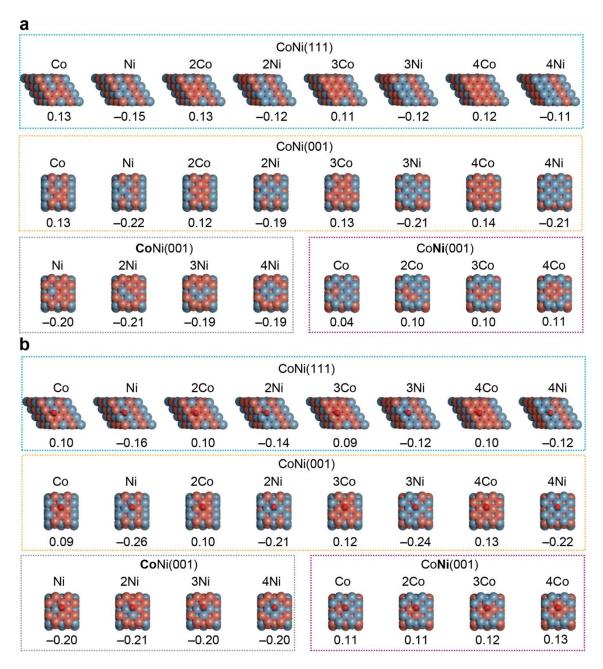
Supplementary Fig. 30 | Optimized structures for isolated metal and SDC models. a, Top and side views of different isolated SDC. E_{inc} and E_{vac} were the computed energy for incorporating a Sm atom into CeO₂ and the formation energy of an oxygen vacancy, respectively. The E_{inc} and E_{vac} values were obtained using a $p(3\times3)$ CeO₂(111) slab, molecular oxygen, bulk fluorite CeO₂, and bulk cubic Sm₂O₃ as references. Color code: Ni (blue) and Co (light pink), Ce (pale yellow), Sm (orange), O (red), and oxygen vacancy (dotted white circle).



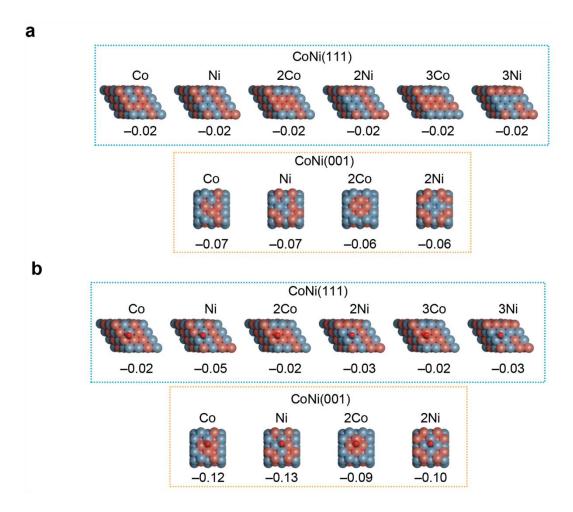
Supplementary Fig. 31 | Optimized structures for various metal-SDC models. Snapshots and relative energy (ΔE , eV) for various Ce₃SmO₇ clusters adsorbed on **a**, CoNi(001) and **b**, Ni(001) surfaces, with respect to the most stable configuration (framed by dotted green square). Color code: Ni (blue), Co (light pink), Ce (pale yellow), Sm (orange), and O (red).



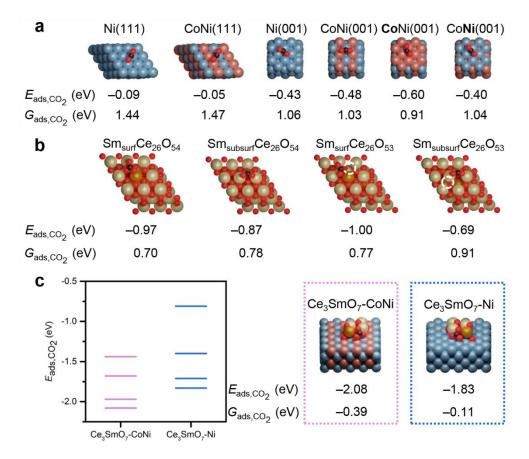
Supplementary Fig. 32 | Computed segregation energies (E_{seg} , eV/segregated atoms) and islanding energies (E_{isl} , eV/islanded atoms) for various Co-Ni alloys models with and without adsorbed CO. a, E_{seg} . E_{seg} is defined as the energy required to exchange a Ni (Co) atom of the subsurface with a Co (Ni) atom in the surface. A schematic representation of the segregation of a Co atom in the CoNi(111) surface was shown in the upper right. b, E_{isl} is the energy needed to exchange a Ni atom with a Co atom in the surface. A schematic representation of the islanding of a Co atom in the CoNi(111) surface was shown in the upper right. The alloys models are framed with dotted lines in different colors, corresponding to the colors of the markers in the plot. Color code: Ni (blue), and Co (light pink).



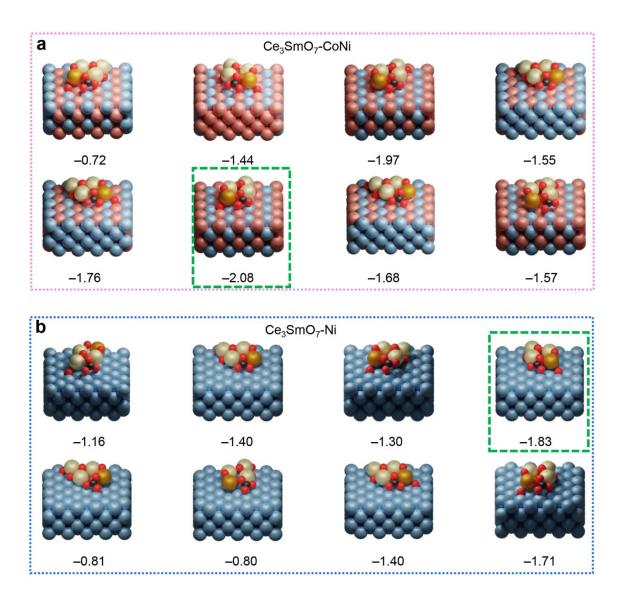
Supplementary Fig. 33 | DFT models employed to evaluate the segregation energy (E_{seg} , eV/segregated atoms) for various Co-Ni alloy models with and without adsorbed CO. a, Snapshots of bare Co-Ni alloys featuring different numbers of Co/Ni segregated atoms and their corresponding E_{seg} values. b, Snapshots of Co-Ni alloys with adsorbed CO, featuring different numbers of Co/Ni segregated atoms and their corresponding E_{seg} values. The alloys models were framed with dotted lines in different colors, corresponding to the colors of the markers in the plots of Supplementary Fig. 32. Color code: Ni (blue), Co (light pink), C (dark gray), and O (red).



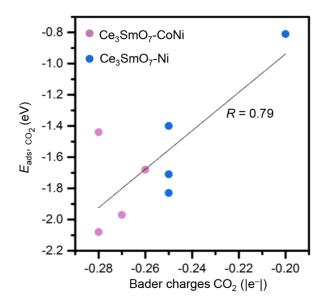
Supplementary Fig. 34 | DFT models employed to evaluate the islanding energy (E_{isl} , eV/islanded atoms) for various Co-Ni alloys models with and without adsorbed CO. a, Snapshots of bare Co-Ni alloys featuring different numbers of Co/Ni segregated atoms and their corresponding E_{isl} values. b, Snapshots of Co-Ni alloys with adsorbed CO, featuring different numbers of Co/Ni segregated atoms and their corresponding E_{isl} values. The alloys models were framed with dotted lines in different colors, corresponding to the colors of the markers in the plots of Supplementary Fig. 32. Color code: Ni (blue), Co (light pink)), C (dark gray), and O (red)..



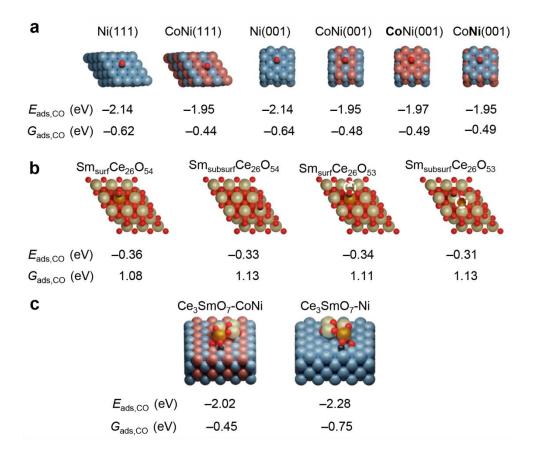
Supplementary Fig. 35 | Computed CO₂ adsorption energy (E_{ads,CO_2} , eV) and Gibbs free energy (G_{ads,CO_2} , eV) on different models. a, Isolated metal surfaces. b, Isolated SDC surfaces. Different models, incorporating Sm into surface (surf) and subsurface (subsurf) sites, along with the presence of oxygen vacancies, were employed to assess the adsorption of CO₂ on SDC. c, Metal-SDC surfaces. The structures associated with the most favoured CO₂ adsorptions were depicted in the right, while other structures were shown in Supplementary Fig. 36. The difference between E_{ads} and G_{ads} arises from significant entropic contributions at 800 °C, particularly in adsorption and desorption processes. For gas-phase CO₂ and CO, both translational and rotational contributions were included ($TS_{trans} = 1.73$ eV and $TS_{rot} = 0.61$ eV for CO₂; $TS_{trans} = 1.67$ eV and $TS_{rot} = 0.52$ eV for CO, obtained from Gaussian 09)¹¹, while only vibrational contributions were considered for adsorbed CO₂ and CO. Color code: Ni (blue) and Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), O (red), and oxygen vacancy (dotted white circle).



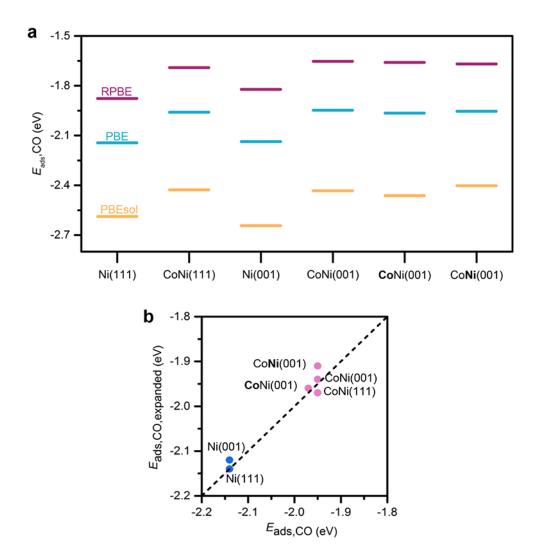
Supplementary Fig. 36 | Snapshots and E_{ads,CO_2} on the metal-SDC surfaces. Snapshots of different CO₂ adsorption configurations and their corresponding E_{ads,CO_2} values on **a**, Ce₃SmO₇-CoNi and **b**, Ce₃SmO₇-Ni models. The structure associated with the most favoured CO₂ adsorption was framed by dotted green square. Color code: Ni (blue), Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), and O (red).



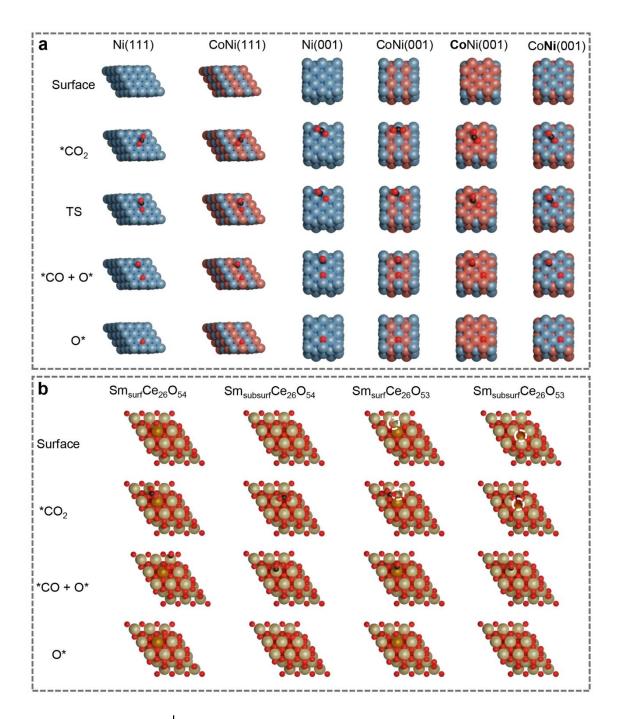
Supplementary Fig. 37 | The relationship between CO₂ adsorption energy and the degree of charge transfer. The total Bader charge of the adsorbed CO₂ molecule ranged from -0.20 to -0.30 |e⁻|, compared to 0.03 |e⁻| for gas-phase CO₂, indicating a charge transfer from the catalyst surface to the CO₂ molecule. However, no strong correlation was observed between the CO₂ adsorption energy and the degree of charge transfer. This suggests that the enhanced CO₂ adsorption cannot be attributed solely to charge transfer. Other factors, such as the basicity of the oxygen site where the molecule is adsorbed and the acidity of the metal atoms interacting with the CO₂ molecule, also influence the interaction.



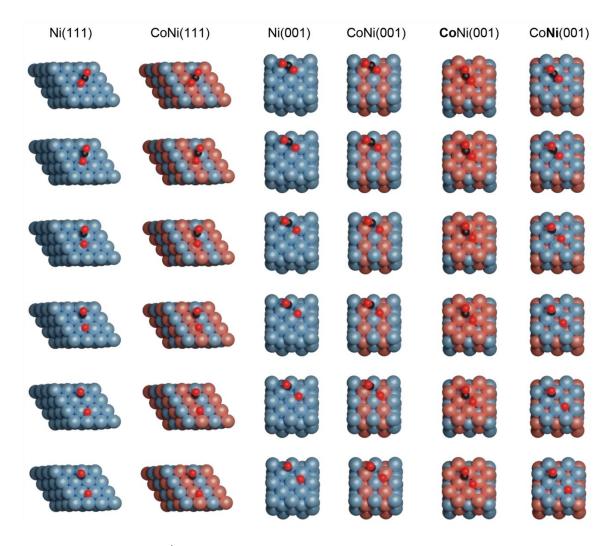
Supplementary Fig. 38 | Computed CO adsorption energy ($E_{ads,CO}$, eV) and Gibbs free energy ($G_{ads,CO}$, eV) on different models. a, Isolated metal surfaces. b, Isolated SDC surfaces. c, Metal-SDC surfaces. The difference between E_{ads} and G_{ads} arises from significant entropic contributions at 800 °C, particularly in adsorption and desorption processes. For gas-phase CO₂ and CO, both translational and rotational contributions were included ($TS_{trans} = 1.73$ eV and $TS_{rot} = 0.61$ eV for CO₂; $TS_{trans} = 1.67$ eV and $TS_{rot} = 0.52$ eV for CO, obtained from Gaussian 09)¹¹, while only vibrational contributions were considered for adsorbed CO₂ and CO. Color code: Ni (blue) and Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), O (red), and oxygen vacancy (dotted white circle).



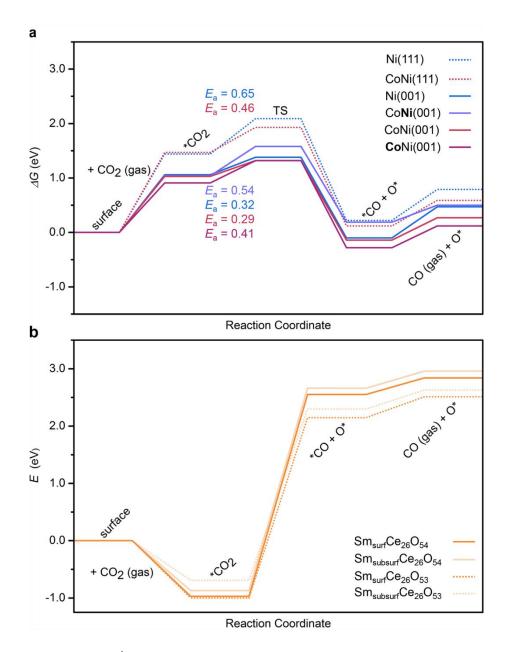
Supplementary Fig. 39 | Influence of functional and metal thermal expansion in the computation of CO adsorption energies on metal surfaces. a, Influence of functional. The adsorption energies obtained with PBE are overestimated and underestimated by RPBE and PBEsol, respectively^{12,13}. Nevertheless, the trends in the adsorption energies along the different surfaces are preserved for the three functionals. b, Comparison between CO adsorption energies ($E_{ads,CO}$) and values associated with expanded models ($E_{ads,CO,expanded}$). The trends along metal surfaces persisted even when considering metal thermal expansions. To account for the metal thermal expansions at the reaction temperature (800 °C), expanded models were built by increasing the volume of Ni and CoNi bulks and cleaving (111) and (001) terminations. The expansion was carried out in Ni bulk according to its linear expansion coefficient (13·10⁻⁶ K⁻¹), while the linear average of the coefficients of Co and Ni (12.5·10⁻⁶ K⁻¹) was employed for the CoNi model¹⁴⁻¹⁶.



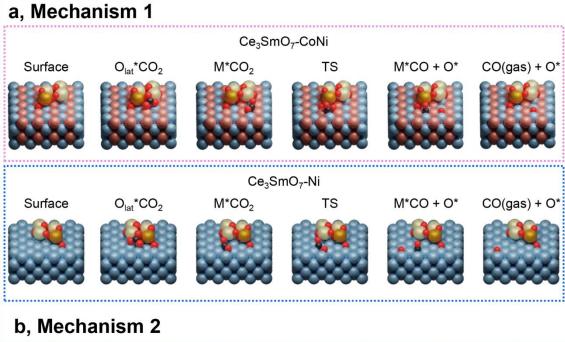
Supplementary Fig. 40 | Snapshots of intermediates for CO₂ electroreduction to CO on isolated metal and SDC surfaces. a, Isolated metal surfaces. b, Isolated SDC surfaces. Color code: Ni (blue), Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), O (red), and oxygen vacancy (dotted white circle).

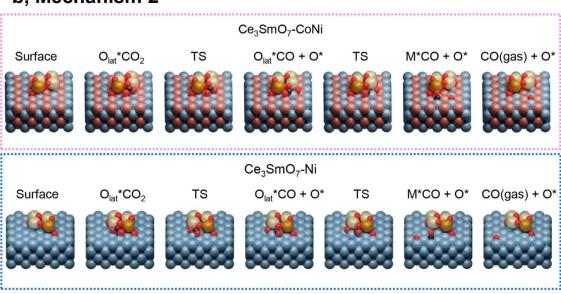


Supplementary Fig. 41 | Snapshots of the images used in the CI-NEB method to locate the transition states on the isolated metal surfaces. Color code: Ni (blue), Co (light pink), C (dark gray), and O (red).



Supplementary Fig. 42 | Gibbs free energy profiles for CO₂ electroreduction to CO on isolated metal and SDC surfaces. a, Isolated metal surfaces. b, Isolated SDC surfaces. CO_2 reduction to CO is promoted by metal surfaces, though their CO_2 capture ability is limited. The activation energies (E_a) obtained for the metal surfaces indicate that the (001) surfaces of Ni and CoNi generally outperform the (111) surfaces. Moreover, Ni(001) and the most favourable CoNi(001) model exhibit similar E_a , within the margin of DFT errors. In contrast, SDC enhances CO_2 adsorption, but does not favor CO_2 reduction, in agreement with the low CO_2 electroreduction activity observed for pure SDC (Fig. 2a).



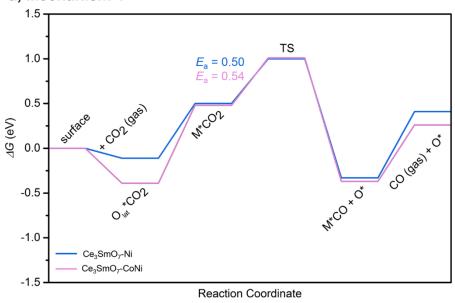


Supplementary Fig. 43 | **Snapshots of intermediates for CO₂ electroreduction to CO on the metal-SDC surfaces via two different mechanisms. a**, Mechanism 1: CO₂ is captured at the interface, diffuses to nearby metallic surfaces, and undergoes reduction to CO. **b**, Mechanism 2: CO₂ is captured and reduced directly at the metal-SDC interface. Color code: Ni (blue), Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), and O (red).

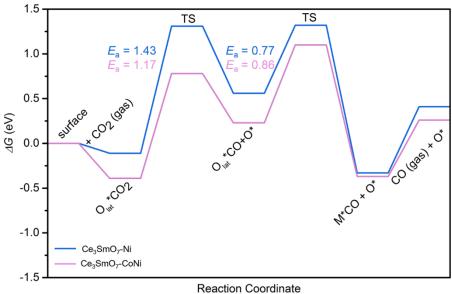


Supplementary Fig. 44 | Snapshots of the images used in the CI-NEB method to locate the transition states on the metal-SDC surfaces. Color code: Ni (blue), Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), and O (red).

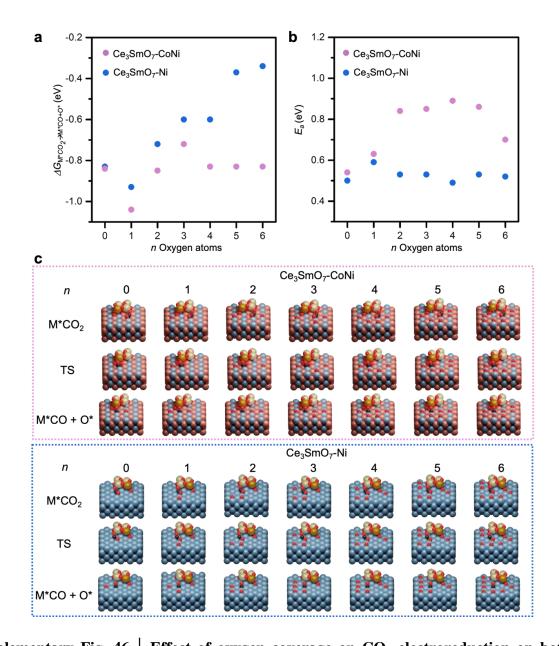
a, Mechanism 1



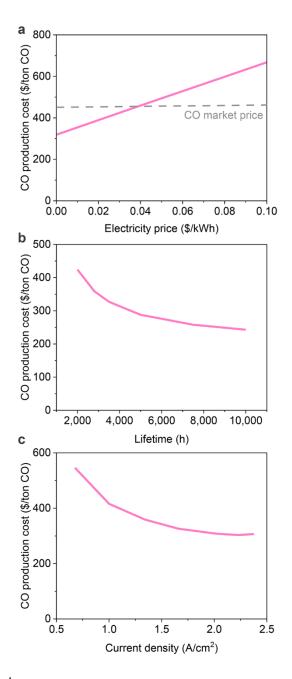
b, Mechanism 2



Supplementary Fig. 45 | Gibbs free energy profiles for CO₂ electroreduction to CO on the metal-SDC surfaces via two different mechanisms. a, Mechanism 1: CO₂ is captured at the interface, diffuses to nearby metallic surfaces, and undergoes reduction to CO. b, Mechanism 2: CO₂ is captured and reduced directly at the metal-SDC interface. Our results showed that the Mechanism 1 was more favourable.



Supplementary Fig. 46 | Effect of oxygen coverage on CO₂ electroreduction on both CoNi-SDC and Ni-SDC surfaces. a,Gibbs free energy and b, activation energy for M*CO₂ → M*CO + O* on CoNi-SDC and Ni-SDC surfaces in the presence of 0 to 6 oxygen atoms. The results showed that oxygen accumulation on the catalyst surfaces was detrimental to CO₂ electroreduction. However, under the applied voltage, the adsorbed oxygen primarily migrates to the anode for the oxygen evolution reaction (Fig. 1a). This is supported by the observation that the oxidation states of our catalysts remain almost unchanged before and after stability tests (Supplementary Figs. 13, 15, 22 and 23). c, Snapshots of the different structures used to assess the influence of oxygen coverage. Color code: Ni (blue), Co (light pink), Ce (pale yellow), Sm (orange), C (dark gray), and O (red).



Supplementary Fig. 47 | **Effects of electricity price, lifetime and current density on CO production costs. a**, Effect of electricity price. Except for electricity price, all other input parameters in Supplementary Table 16 were assumed to be the same. **b**, Effect of catalyst and electrolyte lifetime. Except for catalyst and electrolyte lifetime, all other input parameters in Supplementary Table 16 were assumed to be the same. **c**, Effect of current density. The current density and cell voltage data were based on the performance of Co_{0.5}Ni_{0.5}@SDC in Fig. 2a, and all other input parameters in Supplementary Table 16 were assumed to be the same.

Supplementary Table 1 | Physical parameters of each layer of our SOEC.

Layer	Thickness (μm)	Mass (mg/cm ²)
Cathode	24	8.2
Electrolyte	145	119.0
Anode	23	7.8
Buffer layer	4.0	2.6

Supplementary Table 2 \mid Feeding molar ratios and molar ratios measured by ICP-MS of different samples.

Sample	Feedin	ng mola	r ratio (º	%)	Molar ratio by ICP-MS (%)			S (%)
	Со	Ni	Sm	Ce	Со	Ni	Sm	Ce
Co _{0.5} Ni _{0.5} @SDC	40	40	4	16	40.7	40.8	3.6	14.9
Co _{0.5} Ni _{0.5} -SDC	40	40	4	16	39.8	40.2	3.8	16.2
Ni@SDC	0	80	4	16	0.0	80.6	3.7	15.7
SDC	0	0	20	80	0.0	0.0	19.3	80.7
Co _{0.2} Ni _{0.8} @SDC	16	64	4	16	16.2	64.8	3.7	15.3
Co _{0.75} Ni _{0.25} @SDC	60	20	4	16	61.2	20.3	3.6	14.9
Co@SDC	80	0	4	16	81.1	0.0	3.6	15.3
Ni@SDC+Co@SDC	40	40	4	16	40.5	40.3	3.7	15.5

Supplementary Table 3 \mid $C_{\rm dl}$ and ECSAs for different samples.

Sample	$C_{\rm dl}~({\rm mF/cm^2})$	ECSA (cm ²)
Electrolyte	1.12	1.0
SDC	39.3	35.0
Co _{0.5} Ni _{0.5} @SDC	105.9	94.4
Co _{0.5} Ni _{0.5} -SDC	87.1	77.6
Ni@SDC	125.7	112.0
Co _{0.2} Ni _{0.8} @SDC	138.1	123.1
Co _{0.75} Ni _{0.25} @SDC	125.5	111.9
Co@SDC	120.3	107.3
Ni@SDC+Co@SDC	135.5	120.7

Supplementary Table 4 | Average oxidation states of Ni and Co centers based on XANES.

Sample	Ni	Со
Co _{0.5} Ni _{0.5} @SDC	-0.087	-0.004
Co _{0.5} Ni _{0.5} -SDC	-0.005	0.000
Ni@SDC	-0.093	-
Co@SDC	-	-0.030
Co _{0.5} Ni _{0.5} @SDC-after stability	-0.101	-0.005
Co _{0.5} Ni _{0.5} -SDC-after stability	0.035	0.026
Ni@SDC-after stability	-0.109	-
Co@SDC-after stability	-	1.2

Supplementary Table 5 | Fitting parameters of Ni K-edge EXAFS spectra.

Sample	Path	N	R	dE	DW	R-factor
Co _{0.5} Ni _{0.5} @SDC	Ni-Ni/Co	11.1(2)	2.49(1)	10.5(2)	0.070(2)	3.391
Co _{0.5} Ni _{0.5} -SDC	Ni-Ni/Co	11.1(2)	2.49(1)	12.0(2)	0.076(2)	1.381
Ni@SDC	Ni-Ni	8.5(2)	2.49(1)	11.8(2)	0.072(2)	1.755
Co _{0.5} Ni _{0.5} @SDC -after stability	Ni-Ni/Co	11.0(2)	2.49(1)	10.4(2)	0.072(2)	3.051
Co _{0.5} Ni _{0.5} -SDC -after stability	Ni-Ni/Co	11.4(2)	2.49(1)	12.0(2)	0.077(2)	1.165
Ni@SDC -after stability	Ni-Ni	8.5(2)	2.49(1)	12.1(2)	0.072(2)	1.698

Supplementary Table 6 | Fitting parameters of Co K-edge EXAFS spectra.

Sample	Path	N	R	dE	DW	R-factor
Co _{0.5} Ni _{0.5} @SDC	Co-Co/Ni	9.4(2)	2.49(1)	10.6(2)	0.067(2)	2.823
Co _{0.5} Ni _{0.5} -SDC	Co-Co/Ni	9.5(2)	2.49(1)	10.7(2)	0.069(2)	2.325
Co@SDC	Co-Co/Ni	10.0(2)	2.50(1)	9.8(2)	0.075(2)	2.249
Co _{0.5} Ni _{0.5} @SDC -after stability	Co-Co/Ni	10.4(2)	2.50(1)	11.0(2)	0.071(2)	1.445
Co _{0.5} Ni _{0.5} -SDC -after stability	Co-Co/Ni	9.2(2)	2.49(1)	10.6(2)	0.067(2)	2.590
Co@SDC -after stability	Co-O(CoO) Co-Co(Co foil) Co-Co(CoO)	3.6(2) 6.2(3) 5.6(1)	2.13(1) 2.49(1) 3.00(1)	11.7(8) 14.7(5) 8.4(4)	0.081(7) 0.096(4) 0.063(2)	4.631

Supplementary Table 7 \mid Molar ratios measured by ICP-MS of different samples after stability tests.

Molar ratio by ICP-MS (%)				
Со	Ni	Sm	Ce	
0.6	40.7	3.6	15.1	
0.8	40.8	3.6	14.8	
0	81.9	3.5	14.6	
6.2	65.5	3.7	14.6	
52.4	18.3	3.6	15.7	
1.8	0	3.5	14.7	
	0.6 0.8 0 6.2 52.4	0.6 40.7 0.8 40.8 0 81.9 6.2 65.5 62.4 18.3	0.6 40.7 3.6 0.8 40.8 3.6 0 81.9 3.5 6.2 65.5 3.7 62.4 18.3 3.6	

Supplementary Table 8 \mid Carbon elemental analysis of different samples before and after stability tests.

G I.	Carbon content (wt%)		
Sample	Before stability	After stability	
Co _{0.5} Ni _{0.5} @SDC	0	0	
Co _{0.5} Ni _{0.5} -SDC	0	0	
Ni@SDC	0	1.8	
Co _{0.2} Ni _{0.8} @SDC	0	0	
Co _{0.75} Ni _{0.25} @SDC	0	0	
Co@SDC	0	0	

Supplementary Table 9 | Total mass of different cells before and after stability tests.

Cell	Mass (n	ng/cm ²)
Cen	Before stability	After stability
$Co_{0.5}Ni_{0.5}@SDC \parallel SDC \parallel LSGM \parallel SDC \parallel LSCF$	134.4	134.3
$Co_{0.5}Ni_{0.5}\text{-}SDC \parallel SDC \parallel LSGM \parallel SDC \parallel LSCF$	143.3	143.2
$Ni@SDC \parallel SDC \parallel LSGM \parallel SDC \parallel LSCF$	135.2	135.8
$Co_{0.2}Ni_{0.8}@SDC \parallel SDC \parallel LSGM \parallel SDC \parallel LSCF$	138.5	138.7
$Co_{0.75}Ni_{0.25}@SDC \parallel SDC \parallel LSGM \parallel SDC \parallel LSCF$	131.2	130.0
$Co@SDC \parallel SDC \parallel LSGM \parallel SDC \parallel LSCF$	130.1	127.3

Supplementary Table 10 | Optimized lattice parameters of fcc metals and fluorite CeO₂.

Model	$a=b=c\ (\mathring{\mathbf{A}})$	$\alpha = \beta = \gamma$ (°)
Ni	3.475	90
CoNi	3.476	90
CeO_2	5.472	90

Supplementary Table $11\ |\$ Bader charges associated with the Co and Ni atoms of the outermost layer of different Co-Ni alloy models.

Model	Atom	Bader charge (e ⁻)
CoNi(111)	Ni	-0.10
CoNi(111)	Co	0.05
CoNi(001)	Ni	-0.21
	Co	0.19
Co Ni (001)	Ni	-0.07
Co Ni(001)	Co	0.08

Supplementary Table 12 \mid Interaction energy (E_{int} , eV) between two adsorbed CO molecules on different metal surfaces.

Model	Eads, co (eV/mol)	Eads, 2CO (eV/mol)	Eint (eV)
Ni(111)	-2.14	-2.06	0.08
CoNi(111)	-1.96	-1.92	0.04
Ni(001)	-2.14	-2.04	0.10
CoNi(001)	-1.95	-1.94	0.01
Co Ni(001)	-1.97	-1.87	0.09
Co Ni (001)	-1.95	-1.84	0.11

 $E_{
m ads, CO}$ and $E_{
m ads, 2CO}$ represent the adsorption energies for one and two adsorbed CO molecules, respectively, normalized per CO molecule. $E_{
m int}$ was calculated as the difference between $E_{
m ads, CO}$ and $E_{
m ads, 2CO}$.

Supplementary Table 13 | Comparison of our cell with other state-of-the-art SOECs for high-temperature CO₂ electroreduction to CO.

Cathode electrolyte anode	U(V)	J (A/cm ²)	Stability (h)	Ref.	
NiFe LSGM BLC	1.50	0.00	12	17	
(electrolyte-supported)	1.52	0.98	$(\sim 1.0 \text{ A/cm}^2)$	-,	
NiFe-LSFM \parallel LSGM \parallel BLC	1 47	1.2	100	10	
(electrolyte-supported)	1.47	1.2	(0.5 A/cm^2)		
$Ni\text{-}LSTM \parallel YSZ \parallel LSM$	1.6	0.87	100	18	
(electrolyte-supported)	1.0	0.67	(0.28 A/cm^2)		
$Ni\text{-}YSZ \parallel YSZ \parallel RuO_2$	1.46	1.0	60	19	
(cathode-supported)	1.40	1.0	(0.33 A/cm^2)		
$Co\text{-}LSCM \parallel LSGM \parallel LSCF^*$	1.5	0.78	12	20	
(electrolyte-supported)	1.5	0.76	$(0.7~\mathrm{A/cm^2})$		
$F\text{-}SFM \parallel LSGM \parallel LSCF$	1.34	1.0	120	21	
(electrolyte-supported)	1.54	1.0	(1.1 A/cm^2)		
$CuNi\text{-}CeO_2 \parallel LSGM \parallel BSCF$	1.37 1.0		100	22	
(electrolyte-supported)	1.57	1.0	(0.58 A/cm^2)		
$LSCoFeM \parallel LSGM \parallel BSCF$	1.4 1.0		100	23	
(electrolyte-supported)	1.4	1.0	(0.55 A/cm^2)		
$Ni\text{-}YSZ \parallel YSZ \parallel LSC$	1.48	1.17	55	1	
(cathode-supported)	1.40	1.17	(0.81 A/cm^2)		
$SFeRuM \parallel LSGM \parallel BSCF$	1.45	1.0	1,000	3	
(electrolyte-supported)	1.43	1.0	$(\sim 0.5 \text{ A/cm}^2)$		
$CoNi@SDC \parallel LSGM \parallel LSCF$	1.1	1.0	2,000	This	
(electrolyte-supported)	1.1	1.0	(1.0 A/cm ²)	work	

 $\label{eq:continuous} Reaction temperature: 850 °C. LSFM: $La_{0.6}Sr_{0.4}Fe_{0.8}Mn_{0.2}O_3$; LSGM: $La_{0.8}Sr_{0.2}Ga_{0.8}Mg_{0.2}O_{3-\delta}$; BLC: $Ba_{0.6}La_{0.4}CoO_3$; LSTM: $La_{0.2}Sr_{0.8}Ti_{0.9}Mn_{0.1}O_{3+\delta}$; YSZ: Y_2O_3-stabilized ZrO_2; LSM: $(La_{0.8}Sr_{0.2})_{0.95}MnO_{3-\delta}$; LSCM: $La_{0.6}Sr_{0.4}Co_{0.7}Mn_{0.3}O_3$; LSCF: $La_{0.6}Sr_{0.4}Co_{0.2}Fe_{0.8}O_{3-\delta}$; SFM: $Sr_2Fe_{1.5}Mo_{0.5}O_{6-\delta}$; BSCF: $Ba_{0.6}Sr_{0.4}Co_{0.2}Fe_{0.8}O_{3-\delta}$; LSCoFeM: $La_{0.4}Sr_{0.6}Co_{0.2}Fe_{0.7}Mo_{0.1}O_{3-\delta}$; LSFeM: $La_{1.2}Sr_{0.8}Fe_{0.6}Mn_{0.4}O_{4-\delta}$; LSC: $La_{0.6}Sr_{0.4}CoO_3$; SFeRuM: $Sr_2Fe_{1.4}Ru_{0.1}Mo_{0.5}O_{6-\delta}$.$

Supplementary Table 14 | State-of-the-art MEA systems for low-temperature CO₂ electroreduction to CO.

Cathode anode	$U\left(\mathbf{V}\right)$	J (A/cm ²)	FE _{CO} (%)	Stability (h)	Ref.
Ag Ni foam	2.8	0.09	85	10	24
$Au/MWNT \parallel IrO_x$	2.0	0.1	98	8	25
$Au/C \parallel IrO_x$	2.3	0.1	85	100	26
$Ag\;NP \parallel IrO_x$	3.2	~0.5	90	224	27
Ag NP Ni foam	3.5	1.75	92	12	2
$Ag\;NW \parallel IrO_x$	3.5	0.1	~90	750	28

Reaction temperature: 25~60 °C.

Supplementary Table 15 | Precursor prices and feeding quantities for different samples.

Precursor	Price		Feeding quantity (kg/m²)			
	(\$/kg)	C00.5Ni0.5@SDC	SDC	LSGM	LSCF	SFeRuM ³
Nickel(II) nitrate hexahydrate	78	0.116	-	-	-	-
Cobalt(II) nitrate hexahydrate	185	0.116	-	-	0.0208	-
Iron(III) nitrate nonahydrate	25	-	-	-	0.116	0.113
Cerium(III) nitrate hexahydrate	70	0.0694	0.0521	-	-	-
Samarium(III) nitrate hexahydrate	200	0.0186	0.0140	-	-	-
Lanthanum(III) nitrate hexahydrate	100	-	-	-	0.0923	-
Strontium nitrate	20	-	-	-	0.0303	0.0846
Citric acid	2.5	0.384	0.0576	-	0.206	0.1
Ethylene glycol	1.5	0.124	0.0186	-	-	-
Ethylenediaminetetraacetic acid	10	-	-	-	0.209	-
Polyvinyl alcohol	5	-	-	-	-	-
Ammonia solution (25%)	1	-	-	-	0.644	0.1
Lanthanum oxide	350	-	-	1.303	-	-
Strontium carbonate	34	-	-	0.147	-	-
Gallium(III) oxide	400	-	-	0.750	-	-
Magnesium oxide	1	-	-	0.0403	-	-
Rhenium(III) chloride	20000	-	-	-	-	0.0585
Ammonium heptamolybdate hydrate	273	-	-	-	-	0.0176
Total price (\$/m²)		40.3	6.61	761.1	19.8	126.7

The chemicals were roughly estimated based on the data from Thermo Fisher Scientific - US^5 . We assumed 100% atomic efficiencies for the material synthesis from precursors to the final products.

Supplementary Table 16 | **Input parameters for cost estimations.**

Parameters	MEA	SOEC	This work
Current density (A/cm ²)	1.75	0.5	1.0
CO FE (%)	92	100	100
H ₂ FE (%)	8	0	0
Cell voltage (V)	3.5	1.2	1.2
CO single-pass yield (%)	33	45*	90
Plant lifetime (year)	30	30	30
Catalyst and electrolyte lifetime (h)	210	1,000	2,000
Operation temperature (°C)	25	800	800
CO ₂ price (\$/ton)	30	30	30
Electricity price (\$/kWh)	0.03	0.03	0.03
Base electrolyser price (\$/kW)	100	200	200
Discount rate (%)	5	5	5
Cathode price (\$/m²)	518.7	126.7	40.34
Anode price (\$/m²)	250	19.8	19.8
Electrolyte (or membrane) price (\$/m²)	500	767.7	767.7
Capacity factor	0.9	0.9	0.9
Heating efficiency (%)	90	90	90
Other operating factor (%)	10	10	10
BoP factor (%)	150	150	150

^{*}Since no CO single-pass yield was provided in paper³, we assumed it to be half of our calculated value, i.e., 45%. This assumption is based on the observation that the current density in this paper is half of our current density.

Supplementary Table 17 | Output results of producing 1 ton of CO from cost estimations.

	MEA	SOEC	This work
CO ₂ cost (\$/ton CO)	47.14	47.14	47.14
Electrolyser cost (\$/ton CO)	6.87	15.16	7.58
Catalyst and electrolyte costs (\$/ton CO)	818.45	399.68	90.73
Separation cost (\$/ton CO)	37.86	31.57	17.75
Carbonate regeneration cost (\$/ton CO)	20.78	0	0
Heating cost (\$/ton CO)	0	43.24	21.62
Electricity cost (\$/ton CO)	218.49	68.92	68.92
Other operating cost (\$/ton CO)	21.85	6.89	6.89
BoP and installation costs (\$/ton CO)	1298.84	647.78	163.18
Total costs (\$/ton CO)	2470	1260	424

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