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1. Introduction

Chromene derivatives are oxygen-containing heterocyclic compounds with diverse pharmaceutical and biological properties which are widely distributed in nature.1-3 Chromenes demonstrate a diverse range of biological activities, such as anti-anaphylactic activity, antimicrobial, anticancer properties, diuretic, and spasmolytic, and are also used to synthesize tacrine analogs and the blood anticoagulant warfarin.4,5 Chromene derivatives also form components of many natural products such as calanolides, calophyllolide, and calanone.6 In addition, pyrano[3,2-c]chromenes exhibit a wide range of biological activities, including against Alzheimer's disease, schizophrenia, and AIDS-associated dementia, making them valuable synthons for the synthesis of pharmacological agents.⁷ The main method for their preparation is the one-pot threecomponent reaction of 4-hydroxycoumarin with aldehyde and malononitrile in the presence of a catalyst. Consequently, a wide range of catalysts have been explored for the synthesis of pyrano[3,2-c]coumarins, including t-ZrO₂ NPs,⁸ SB-DAB-CO@eosin,⁹ Fe₃O₄@GO-NH₂,¹⁰ chitosan-Zn,¹¹ L-proline,¹² rGO@Fe₃O₄@ZrCp₂Cl,¹³ and many others. However, many existing methods for the synthesis of these compounds exhibit limitations such as low yields of the product, relying on multi-

A novel magnetic FSM-16 supported ionic liquid/Pd complex as a high performance and recyclable catalyst for the synthesis of pyrano[3,2-c] chromenes[†]

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In this work, $Fe_3O_4@FSM-16/IL-Pd$ was successfully designed and synthesized *via* a new procedure of palladium(II) complex immobilization onto magnetic FSM-16 using an ionic liquid, as a novel heterogeneous nanocatalyst. Multiple techniques were employed to characterize this magnetic nanocatalyst such as Fourier transform infrared spectroscopy (FT-IR), Brunauer–Emmett–Teller (BET), X-ray diffraction (XRD), energy-dispersive X-ray spectroscopy (EDS), Field Emission Scanning Electron Microscopy (FE-SEM), thermogravimetric analysis (TGA), Transmission electron microscopy (TEM), and Vibrating Sample Magnetometry (VSM). After complete characterization of the catalyst, its catalytic activity was used for the synthesis of pyrano[3,2-c]chromene-3-carbonitriles *via* the reaction of 4-hydroxycoumarin, aldehyde, and malononitrile under solvent-free conditions. Also, it can be recovered and reused several times without a significant decrease in its catalytic activity or palladium leaching.

step conditions, high reaction time, very expensive reagents, poor recovery of the catalyst, the use of toxic organic solvents, and a tedious work-up procedure. Due to the these limitations, the development of efficient, simple, and environmentally benign processes for the synthesis of pyran derivatives remains a critical objective aligned with green chemistry principles.^{14,15}

The design and development of novel catalysts with excellent activity, selectivity, and resistance to deactivation is one of the primary objectives of research scientists in the long term. Catalysts can typically be classified into two main categories: homogeneous and heterogeneous catalysts.16,17 The use of homogeneous catalysts is restricted due to various issues, including poisoning, the generation of toxic metal waste, catalyst leakage, high costs, non-recyclability, and time-consuming processes that result in impurities in the final products.¹⁸⁻²⁰ Therefore, the problems mentioned above can be overcome by using heterogeneous catalysts. Heterogeneous catalysts provide significant advantages such as recoverability, high stability, ease of handling, prevention of metal loss, and reduced environmental impact. However, they also have some disadvantages, such as less contact between the raw material and the catalyst, the separation of active species from the surface of the catalyst, and the problem of transferring energy and heat to perform the reaction.^{21,22} The use of solid heterogeneous catalysts in organic reactions is crucial to achieving environmentally sustainable and effective catalytic processes due to their widespread application in environmentally friendly chemical processes. During the past few decades, stabilized metallic nanoparticles have been utilized as heterogeneous catalysts in

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the transformation of organic functional groups and novel organic synthesis.23 Some of the important works reported on the synthesis of Pd metallic nanoparticles are Fe₃O₄@DAG/Pd,²⁴ Fe₃O₄@void@C-Schiff-base/Pd,²⁵ hercynite@L-methionine-Pd MNPs,²⁶ PdNPs@[KIT-6]-PEG-imid,²⁷ and HNT/C@Pd NPs.²⁸ Among various metal and metal oxide nanoparticles, Fe₃O₄ magnetic oxide nanoparticles (MNPs) owing to their inherent properties including superparamagnetism, a significant surface area, low toxicity, easy separation, recyclability through an external magnetic field, and reuse in chemical processes have garnered significant attention.²⁹⁻³¹ However, the utilization of these nanoparticles is hampered by their instability in acidic and alkaline environments, the tendency to aggregate and deform in some organic solvents, and easy oxidation.^{32,33} Therefore, Fe_3O_4 magnetic nanoparticles are coated with a range of materials, including mesoporous silica materials,³⁴⁻³⁶ polymers,37 carbon nanotubes,38 cellulose,39,40 graphene oxide,41 biochar,42 and boehmite nanoparticles,43 resulting in the formation of core-shell structures. These coatings may enhance the stability, performance, and biocompatibility, making them suitable for various applications in nanocatalysts, biomedicine, and nanotechnology.44,45 Hence, the utilization of nanoscale mesoporous silica materials with chemical and thermal stability and high surface area to coat Fe₃O₄ NPs is particularly attractive. Some of the recently synthesized magnetic mesoporous nanocatalysts are Fe₃O₄(a)SiO₂(a)PMO,⁴⁶ MCM-48-CoFe₂O₄-NH₂,⁴⁷ Fe₃O₄NPs@ME,⁴⁸ and Fe₃O₄@SiO₂@SBA-15.⁴⁹

Among mesoporous silica compounds, FSM-16 (Folded Sheet Mesoporous) has attracted much interest due to its high pore volume, large surface area, surface silanol groups, and uniform pore diameter.⁵⁰ FSM-16 structures are prepared by intercalating a quarterly ammonium surfactant template into layered sodium silicate (kanemite). Calcination removes the template, resulting in the formation of a mesoporous channel structure with a hexagonal arrangement. Their pore sizes range from 2 to 50 nanometers. FSM-16 has attracted many applications in the fields of catalytic chemistry, drug delivery, adsorption science, chromatography, and electrodes.^{51,52} Some of the most recently studied nanocatalyst for FSM-16 including Fe₃- O_4 @FSM-16-SO₃/IL,⁵³ FSM-16@imine-thiophen/Pd,⁵⁴ FSM-16-IL-SO₃H,⁵⁵ FSM-16/CPTMS-Rh-Ni(π),⁵⁶ Fe₃O₄@FSM-16-SO₃H,⁵⁷ FSM-16-Met,⁵⁸ and FSM-16-SO₃H.⁵⁹

Ionic liquids have attractive properties such as low vapor pressure, non-flammability, high viscosity, non-volatility, high thermal stability, high catalytic activity, recyclability, and ecofriendliness. However, the liquid state and the high viscosity of ionic liquids limit their ability to be separated and recycled in catalytic reactions.^{60,61} An attractive approach for the fabrication of an effective solid catalyst, and recyclable is the covalent stabilization of ionic liquids on a heterogeneous solid surface, such as a suitable magnetic mesoporous. Common types of ionic liquids covalently attached to heterogeneous surfaces include aliphatic quaternary amines, thiazolium, imidazolium, and hexamethyltetraaminium (HMTA).⁶²⁻⁶⁴ These materials are promising candidates for transition metal support, gas separation, water treatment, and catalysis.⁶⁵ Many ionic liquids stabilized on magnetic mesoporous materials have been applied in chemical reactions, such as Fe_3O_4 /Hal-Mel-TEA(IL)-Pd,⁶⁶ Mag-IL-Pd,⁶⁷ FSS-IL,⁶⁸ Zn_{0.2}Fe_{2.8}O_4@SBA-15_{0.5}@CH_3COO,⁶⁹ POMs-ILs@MOF,⁷⁰ and SiO_2@Pd(R)/Fe-MS.⁷¹

In this research, Fe_3O_4 @FSM-16/IL-Pd core-shell nanocatalyst was prepared and characterized by various analyses. Fe_3O_4 @FSM-16/IL-Pd was used as a heterogeneous and efficient catalyst for the preparation of pyrano[3,2-*c*]chromene-3carbonitrile derivatives.

2. Experimental

2.1. Materials

All of the reagents, solvents, and chemicals including tetraethyl ortho silicate (TEOS), cetyltrimethyl ammonium bromide (CTAB), sodium hydroxide (NaOH), FeCl₃·6H₂O, FeCl₂·4H₂O, 1,4-diazabicyclo[2.2.2]octane (DABCO), 3-chloropropyltrimethoxysilane (CPTMS), PdCl₂, 4-hydroxycoumarin, malononitrile, benzaldehyde, 3-bromobenzaldehyde, 2-chloro-3fluorobenzaldehyde, 4-cyanobenzaldehyde, 3-ethoxy-4hydroxyphenylbenzaldehyde, 4-isopropylbenzaldehyde, 1naphthaldehyde, 4-(benzyloxy)benzaldehyde, cyclohexanecarbaldehyde, ethanol, toluene, DMF, DMSO were purchased from Merck (Germany) and Fluka (Switzerland), and were used without any further purification.

2.1.1. Synthesis of Fe₃O₄@FSM-16. The Fe₃O₄ was synthesized according to the literature procedure. A solution of sodium hydroxide (3 g) in deionized water (30 mL) was prepared. Tetraethyl ortho silicate (TEOS) (16.6 mL) was slowly added dropwise to the NaOH solution over a 1 h period. The resulting mixture was then stirred for 24 h at 80 °C. After stirring, the mixture was centrifuged to separate the solid material. The solid was then washed with deionized water to remove any impurities. Finally, the washed solid was dried in an oven at 80 $^\circ$ C for 12 h. To complete the synthesis of kanemite $(\delta$ -Na₂Si₂O₅), the dried material was calcined at a temperature of 650 °C for 5 h. 5 g of the synthesized kanemite were added to 50 mL of deionized water. The mixture was stirred for 3 h at 30 °C. The suspension was then filtered to obtain the wet kanemite dough. In the following, Fe_3O_4 nanoparticles (0.106 g, 0.457 mmol) were first dispersed in 50 mL of deionized water using ultrasonic waves. To improve dispersion, cetyltrimethylammonium bromide (CTAB) was then added by slowly raising the temperature to 70 °C. Then, the kanemite paste was added and then stirred at 70 °C for 3 h. At this stage, the pH value of the suspension was 11.5-12.5. After 3 h, the pH of the medium was adjusted to 8.5 with HCl (2 M), and the mixture was stirred at 70 °C for another 3 h. Once the mixture cooled down, the resulting solid particles were separated using centrifugation, and washed with deionized water. The magnetite mesoporous silicate (Fe₃O₄@FSM-16) was isolated as a final product through a two-step process. First, it was dried in an oven at 80 °C for 2 h to remove any remaining water. Subsequently, it underwent calcination at 650 °C for 5 h to burn the surfactant and synthesis of the final magnetite mesoporous silicate, Fe₃O₄@-FSM-16.53

2.1.2. Synthesis of IL_{DABCO} (bis-PrSi/DABCO/Cl). IL_{DABCO} (bis-PrSi/DABCO/Cl) was prepared according to the method

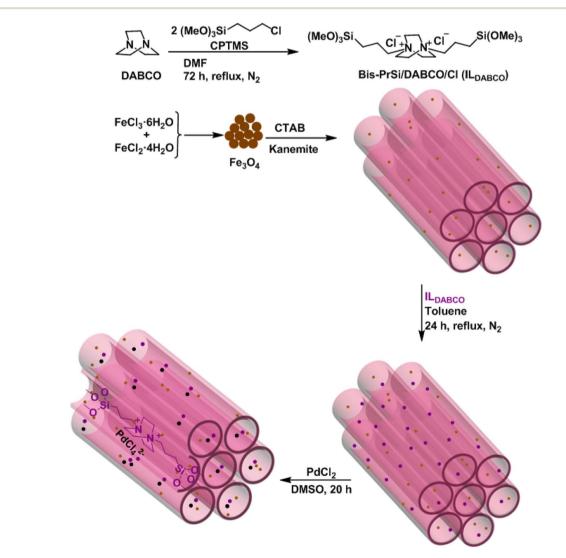
described by Kiasat *et al.*⁷² Firstly, 1,4-diazabicyclo[2.2.2]octane (DABCO) (0.8 mmol) was mixed with 3-chloropropyltrimethoxysilane (CPTMS) (16 mmol) in DMF (30 mL) under N₂ atmosphere for 72 h at 90 °C. The resulting white solid, bis-PrSi/ DABCO/Cl, was separated by filtration, washed with MeOH, and dried in an oven at 90 °C for 2 h.

2.1.3. Synthesis of Fe₃O₄@FSM-16/ILDABCO. Next, to prepare Fe₃O₄@FSM-16/IL, magnetic Fe₃O₄@FSM-16 nanoparticles (0.25 g) were added to dry toluene (30 mL) and dispersed at room temperature for 30 min. Then, bis-PrSi/DABCO/Cl (0.33 mmol) was added and the resulting mixture was refluxed under an N₂ atmosphere for 24 h. Finally, to obtain Fe₃O₄@FSM-16/IL, the brown solid was separated with an external magnet, washed several times with ethanol, and dried in an oven at 80 °C for 2 h.

2.1.4. Synthesis of Fe_3O_4 @FSM-16/IL-Pd nanocatalyst (1). Finally, to immobilize $PdCl_2$ on Fe_3O_4 @FSM-16/IL nanoparticles, Fe_3O_4 @FSM-16/IL (0.5 g) was dispersed in DMSO (30 mL) for 30 min. Then, $PdCl_2$ (0.2 g) was added to the reaction mixture and stirred for 20 h at room temperature. The resulting product, designated Fe $_3O_4$ @FSM-16/IL-Pd nanocatalyst, was magnetically separated, washed with EtOH, and dried at 70 °C for 3 h.

2.2. Instrumental

The Fourier Transform Infrared spectrum was performed in the range 400–4000 cm⁻¹ using a PerkinElmer Spectrum 2, USA instruments. NMR spectra were recorded on a Bruker 400 MHz Ultrashield spectrometer at 400 MHz (¹H) and 100 MHz (¹³C) using DMSO- d_6 as solvent. The structure of the nanocatalyst was recognized by X-ray diffraction (XRD) measurements (Rigaku Ultima IV, Japan). Field emission-scanning electron microscopy (FE-SEM) images were taken using the FE-SEM TESCAN MIRA3. Transmission electron microscopy (TEM) images were examined using a Philips EM208S apparatus. The energy dispersive X-ray (EDX) spectrum was measured using a TESCAN VEGA model of the instrument. Thermogravimetric analysis (TGA) of the catalyst was performed using a PerkinElmer STA 6000 instrument. The N₂ adsorption–desorption isotherm was performed to determine the specific surface areas by Brunauer–Emmett–Teller (BET)



Scheme 1 Synthesis of Fe₃O₄@FSM-16/IL-Pd nanocatalyst 1.

(BELSORP miniII, Japan). Vibration Sample Magnetometry (VSM) was studied by the Kavir Magnet VSM.

2.3. Catalytic tests

2.3.1. General procedure for the synthesis of pyrano[3,2-*c*] chromene-3-carbonitrile derivatives. A mixture of aldehyde (1 mmol), malononitrile (1 mmol), 4-hydroxycoumarin (1 mmol), and Fe₃O₄@FSM-16/IL-Pd (0.006 g) was stirred at 70 °C under solvent-free conditions. The development of the reaction was monitored by applying TLC. At the end of the reaction, hot ethanol (10 mL) was added to the reaction mixture, and the magnetic catalyst was separated by an external magnet. Finally, the pure product was obtained by recrystallization from ethanol.

2.3.2. Procedure for the recovery of Fe_3O_4 @FSM-16/IL-Pd. Fe₃O₄@FSM-16/IL-Pd (0.006 g) was added to a mixture of benzaldehyde (1 mmol), malononitrile (1 mmol), and 4hydroxycoumarin (1 mmol) at 70 °C. After 10 min, hot ethanol (10 mL) was added and the catalyst was separated using an external magnet. The recovered nanocatalyst was then washed with ethanol, dried, and reused in the subsequent runs.

3. Results and discussion

3.1. Synthesis and characterization of the catalyst

To prepare Fe_3O_4 @FSM-16/IL-Pd nanocatalyst, firstly, Fe_3O_4 @FSM-16 was prepared by the reported method.⁵³ Next, IL_{DABCO} (bis-PrSi/DABCO/Cl) was synthesized using the reaction of 1,4-diazabicyclo[2.2.2]octane (DABCO) with 3-chloropropyl-trimethoxysilane (CPTMS). In the following, the IL_{DABCO} was stabilized on the Fe₃O₄@FSM-16 surface through an organo-siloxane bridge with free surface chloride ions. Finally, Fe₃-O₄@FSM-16/IL was then reacted with PdCl₂ to prepare Fe₃O₄@FSM-16/IL-Pd nanocatalyst (Scheme 1). The synthesized heterogeneous catalyst was characterized by various methods including FT-IR, FE-SEM, XRD, TGA, TEM, BET, EDX, and VSM analyses.

Fig. 1 displays the FT-IR spectra of Fe₃O₄. Fe₃O₄@FSM-16, Fe₃O₄@FSM-16/IL, Fe₃O₄@FSM-16/IL-Pd, and reused Fe₃O₄@-FSM-16/IL-Pd. The peaks observed at 578 and 3400 cm⁻¹ are corresponded to the Fe-O and O-H bonds, respectively (Fig. 1a).³⁹ This band confirms the presence of iron oxide in all samples (Fig. 1a, b, c, e and f). The bands appeared in Fig. 1b at 806 and 1106 cm⁻¹ have been identified as the asymmetric and symmetric stretching vibrations of Si-O-Si, and the broad band at 3385 cm⁻¹ was attributed to the Si-OH stretching vibration, which confirms the successful coating of FSM-16 onto Fe₃O₄. After the Fe₃O₄@FSM-16/IL synthesis, the new absorption band appeared at 2850 cm⁻¹ is related to the CH₂ groups, and the appearing peak at 1466 cm⁻¹ indicates the presence of quaternary amine.72 Finally, the FT-IR spectrum of Fe₃O₄@FSM-16/IL-Pd (Fig. 1d) confirms the successful immobilization of the mesoporous shell of FSM-16 and IL onto magnetite NPs. Also, the fresh catalyst was compared with the recycled catalyst, and no significant change was observed in their FT-IR spectra,

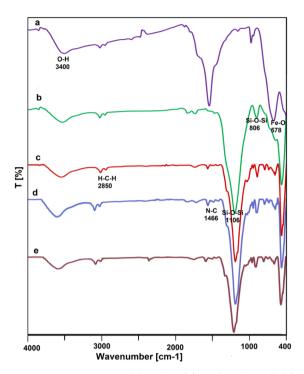


Fig. 1 The FT-IR spectra of (a) Fe_3O_4 , (b) $Fe_3O_4@FSM-16$, (c) $Fe_3-O_4@FSM-16/IL$, (d) $Fe_3O_4@FSM-16/IL-Pd$, and (e) recycled $Fe_3O_4@-FSM-16/IL-Pd$.

confirming the structure and stability of the catalyst after recycling (Fig. 1d and e).

The wide-angle powder X-ray diffraction of FSM-16, Fe₃O₄, Fe₃O₄@FSM-16, Fe₃O₄@FSM-16/IL-Pd, and (e) reused Fe₃O₄@-FSM-16/IL-Pd were investigated within the range of $2\theta = 10-80^{\circ}$

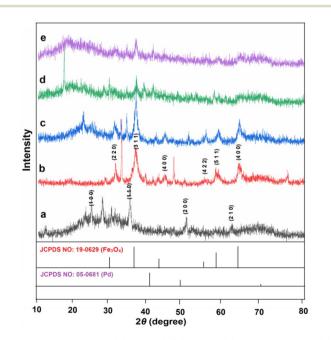


Fig. 2 XRD patterns of (a) FSM-16, (b) Fe_3O_4 , (c) Fe_3O_4 @FSM-16, (d) Fe_3O_4 @FSM-16/IL-Pd, and (e) recycled Fe_3O_4 @FSM-16/IL-Pd.

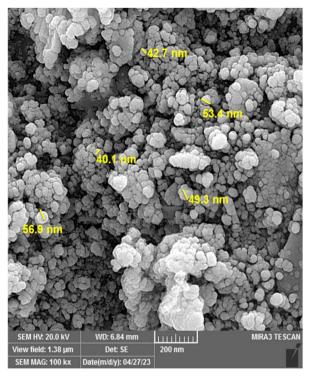


Fig. 3 The FE-SEM image of Fe₃O₄@FSM-16/IL-Pd nanocatalyst.

(Fig. 2). Based on Fig. 2a, four signals are present at $2\theta = 23.4^{\circ}$, 37.1° , 48.5° , and 61.5° , respectively attributed to the 1 0 0, 1 1 0, 2 0 0, and 2 1 0 planes of the regular hexagonal FSM-16.⁵⁴ The spinel structure of Fe₃O₄ exhibits six signals at 2θ values of 30.26° , 35.7° , 43.5° , 53.59° , 57.5° and 63.26° , which assigned to planes of 2 2 0, 3 1 1, 4 0 0, 4 2 2, 5 1 1 and 4 4 0, respectively (Fig. 2b).^{39,54} The XRD analysis of Fe₃O₄@FSM-16 depicted in Fig. 2c is in agreement with the typical magnetite pattern of Fe₃O₄ coated FSM-16. In addition, the reduction and

modification of the peak intensity of the Fe₃O₄@FSM-16/IL-Pd nanocatalyst, compared to different synthesis steps, successfully indicate the stabilization of FSM-16, the ionic liquid, and Pd on the Fe₃O₄ NPs (Fig. 2d). X-ray diffraction spectrum of the recycled catalyst confirms its maintained structure, efficacy, and thermal stability after recycling (Fig. 2e).

As depicted in Fig. 3, the morphology of the surface, structural characteristics, and particle size details of the Fe_3O_4 FSM-16/IL-Pd nanocatalyst was evaluated by field effect scanning electron microscopy (FE-SEM). The FE-SEM image shows that the synthesized nanocatalyst has a spherical morphology and regularity. Based on the images, the particle size distribution was about 40–56 nm.

In addition, the chemical purity and distribution of the elements of the Fe₃O₄@FSM-16/IL-Pd structure were performed by the energy dispersive X-ray (EDX) technique (Fig. S1, ESI†). The results shows the presence of Fe, C, O, N, Si, Cl, and Pd elements in Fe₃O₄@FSM-16/IL-Pd catalyst, and confirms the successful immobilization of ionic liquid and Pd on FSM-16 magnetite nanoparticles.

The transmission electron microscopy (TEM) image of Fe₃-O₄@FSM-16/IL-Pd magnetic nanocatalyst is shown in Fig. 4. The TEM image confirm the core–shell structure, revealing that the black cores of Fe₃O₄ are encompassed by a grey shell of FSM-16/IL-Pd. Additionally, the presence of some small dark spots observed in image could be ascribed to the Pd NPs within the catalyst. The histogram of the palladium particle size distribution revealed a size range of 1.5 to 4.5 nm.

Furthermore, considering the physicochemical and structural parameters of the Fe_3O_4 @FSM-16/IL-Pd nanocatalyst, nitrogen adsorption–desorption isotherms were measured (Fig. S2, ESI†). According to the IUPAC classification, the N₂ adsorption–desorption isotherm of the acquired catalyst conforms to type IV, confirming the existence of mesoporous silica structures. Following the results analysis, the surface area, total pore volume, and mean pore diameter of the Fe₃O₄@FSM-

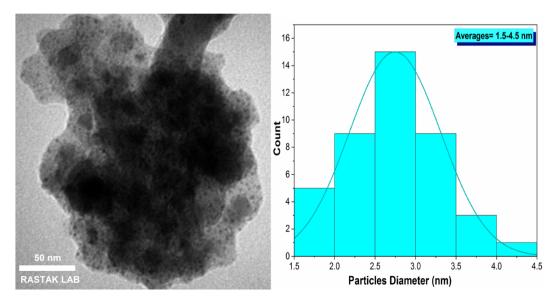


Fig. 4 The TEM images of Fe₃O₄@FSM-16/IL-Pd nanocatalyst.

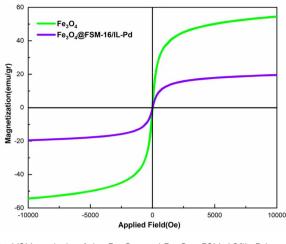


Fig. 5 VSM analysis of the Fe₃O₄, and Fe₃O₄@FSM-16/IL-Pd.

16/IL-Pd nanocatalyst were determined at 197 m² g⁻¹, 0.07 cm³ g⁻¹, and 8.56 nm, respectively.

The thermal stability of the Fe₃O₄@FSM-16/IL-Pd nanocatalyst was investigated via thermal gravimetric analysis (TGA) within the temperature range of 25-900 °C (Fig. S3, ESI†). The TGA spectrum indicates an initial weight loss of approximately 4% at a temperature below 230 °C. This weight loss can be attributed to the removal of organic solvents, water, surface hydroxyl groups, and physically and chemically absorbed moisture on the surface of the nanocatalyst. The greatest and second weight loss between 230-550 °C about 46% is related to the thermal decomposition of the DABCO bridge, organic groups, and complexes, as well as the amine groups present on the surface of the Fe₃O₄@FSM-16/IL-Pd nanocomposite. Finally, the complete thermal decomposition of the nanocatalyst framework is confirmed by a weight loss of about 7% at 550 and 900 °C, which validates its stability in catalytic applications.

The magnetic characteristics of Fe₃O₄ and Fe₃O₄@FSM-16/ IL-Pd were studied using a vibrating sample magnetometer (VSM) at room temperature (Fig. 5). According to the VSM curves, the magnetic saturation values for Fe₃O₄ and Fe₃O₄@-FSM-16/IL-Pd are 53 and 19.5 emu g⁻¹, respectively. The results show that the synthesized samples have superparamagnetic properties and the decrease in magnetization of Fe₃O₄@FSM-16/IL-Pd, as compared to Fe₃O₄, can be attributed to the immobilization of the coated FSM-16, ionic liquid, and Pd around the Fe₃O₄ NPs. However, the magnetic sensitivity of nanocatalyst is sufficient for its easy magnetic recovery from various reaction mixtures. Therefore, the prepared catalyst can be readily recovered using magnets.

3.2. Synthesis of pyrano[3,2-*c*]chromene-3-carbonitrile derivatives

The catalytic performance of Fe_3O_4 @FSM-16/IL-Pd nanocatalyst was investigated by selecting the three-component reaction of aldehydes, malononitrile, 4-hydroxycoumarin in the synthesis of pyrano[3,2-*c*]chromene-3-carbonitrile derivatives (Scheme 2).

Scheme 2 Synthesis of pyrano[3,2-c]chromene-3-carbonitriles using Fe₃O₄@FSM-16/IL-Pd nanocatalyst.

5a-i

To determine the optimum conditions, the reaction between benzaldehyde (1 mmol), malononitrile (1 mmol) and 4-hydroxycoumarin (1 mmol) was chosen as a model reaction, and various parameters such as the amount of the catalyst, the influence of temperature, and the use of solvents or solvent-free conditions were studied (Table 1). Firstly, the effect of catalyst amount on the reaction model was investigated. The achieved results showed that the effect of catalyst loading has an important role in the progress of the reaction and the best result was obtained in the presence of 0.006 g of the Fe₃O₄@FSM-16/ IL-Pd. Then, the effect of various solvents was investigated to test the model reaction, and the highest yield was observed under solvent-free conditions. Furthermore, the assessment of other polar and non-polar solvents such as EtOH, H₂O, DMSO, CH₃CN, EtOH/H₂O, and toluene has demonstrated that the

Table 1 Optimization of the reaction conditions for the synthesis of $5a^{a}$

Entry	Catalyst loading (g)	Solvent	Temp. (°C)	$\operatorname{Yield}^{b}(\%)$
1	Cat. 1 (0.002)	_	70	45
2	Cat. 1 (0.002)	_	70	1 5 55
3	Cat. 1 (0.006)	_	70	96
4	Cat. 1 (0.008)	_	70	96
5	Cat. 1 (0.006)	EtOH	70	55
6	Cat. 1 (0.006)	H_2O	70	60
7	Cat. 1 (0.006)	EtOH/H ₂ O	70	55
8	Cat. 1 (0.006)	CH ₃ CN	70	50
9	Cat. 1 (0.006)	DMSO	70	45
10	Cat. 1 (0.006)	Toluene	70	35
11	Cat. 1 (0.006)	Solvent-free	25	50
12	Cat. 1 (0.006)	Solvent-free	40	60
13	Cat. 1 (0.006)	Solvent-free	80	65
14	Fe ₃ O ₄ @FSM-16 (0.006)	Solvent-free	70	40
15	$Fe_{3}O_{4}$ (BFSM-16/IL (0.006)	Solvent-free	70	50

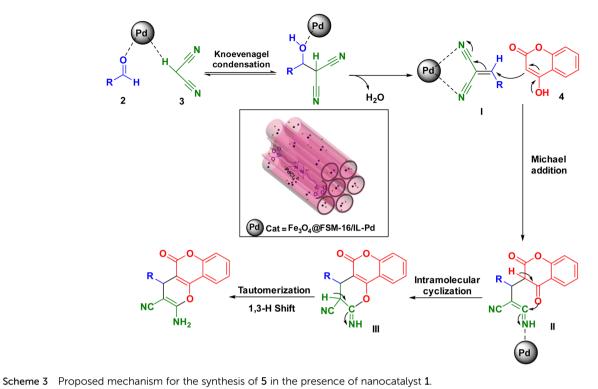
^{*a*} Reaction conditions: benzaldehyde (1 mmol), malononitrile (1 mmol), 4-hydroxycoumarin (1 mmol), time: 20 min. ^{*b*} Isolated yields.

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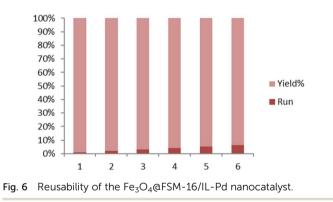
Table 2Synthesis of 5a-i using $Fe_3O_4@FSM-16/IL-Pd$ nanocatalyst^a

Entry	Aldehyde	Product 5	Yield ^{<i>b</i>} (%)
5a	C ₆ H ₅ CHO	NC VH2	97 (ref. 76)
5b	3-Br-C ₆ H ₄ CHO	Br NC VO NC VO NH ₂	92 (ref. 76)
5c	$2\text{-Cl-6-F-C}_6\mathrm{H_3CHO}$	$ \begin{array}{c} & & \\ & & $	93 (ref. 76)
5d	4-CN-C ₆ H ₄ CHO		92 (ref. 5)
5e	3-OEt-4-OH-C ₆ H ₃ CHO	HO EIO NC NH ₂	95 (ref. 76)
5f	4-Isopropyl-C ₆ H ₄ CHO		96 (ref. 76)
5g	1-Naphthaldehyde	NC VO NH ₂	92 (ref. 76)
5h	4-BnO-C ₆ H ₄ CHO	BnO NC NH ₂	93 (ref. 76)
5i	Cyclohexanecarbaldehyde	NC VH2	92 (ref. 76)

^{*a*} Reaction conditions: aldehyde (1 mmol), malononitrile (1 mmol), 4-hydroxycoumarin (1 mmol), Fe₃O₄@FSM-16/IL-Pd (0.006 g), solvent-free, 70 ° C. Time: 10–15 min. ^{*b*} Isolated yields.







reaction time is lengthier, and the yield of the final product is reduced. In the next study, the effect of the temperature was investigated and the best result was obtained at 70 °C. Also, to indicate the effect of the catalytic activity Fe_3O_4 @FSM-16/IL-Pd,

the catalytic performance of Fe₃O₄@FSM-16 and Fe₃O₄@FSM-16/IL were studied as shown in Table 1. Table 1 demonstrates that Fe₃O₄@FSM-16/IL-Pd exhibits greater activity than its precursor catalysts in the model reaction and when the Fe₃-O₄@FSM-16 and Fe₃O₄@FSM-16/IL were employed as catalysts, moderate yields were obtained. Finally, the use of 0.006 g of Fe₃O₄@FSM-16/IL-Pd and solvent-free conditions at 70 °C was determined as the optimum conditions.

Following optimization, various aldehydes including electron-donating, and electron-accepting groups were examined to synthesize the pyrano[3,2-c]chromene-3-carbonitriles. As shown in Table 2, the variety of pyrano[3,2-c]chromene-3-carbonitrile derivatives were successfully synthesized with good to excellent yields at short reaction times.

The suggested mechanism for the synthesis of pyrano[3,2-c] chromenes using Fe₃O₄@FSM-16/IL-Pd is shown in Scheme 3. Initially, the carbonyl group of the aldehyde is activated by the Lewis acid site of the catalyst through coordination, which

Table 3 Comparison of the efficiency of the $Fe_3O_4@FSM-16/IL-Pd$ with other catalysts in the synthesis of pyrano[3,2-c]chromene-3-carbonitrile

Catalyst	Experimental conditions	Yield ^a (%)
[Bmim]BF ₄ (4 mmol)	Solvent-free, 70 °C, 240 min	88 (ref. 75)
SSMA (5 mol%)	EtOH:H ₂ O, 90 °C, 40 min	94 (ref. 76)
Sodiumdodecyl sulfate (20 mol%)	H ₂ O, 60 °C, 150 min	81 (ref. 77)
[DMAP-PEG1000-DIL][BF ₄] (0.01 mmol)	H ₂ O, 100 °C, 30 min	92 (ref. 78)
<i>o</i> -Benzenedisulfonimide (50 mol%)	Solvent-free, 120 °C, 50 min	85 (ref. 79)
Fe ₃ O ₄ @FSM-16/IL-Pd (0.57 mol%)	Solvent-free, 70 °C, 10 min	97 ^b

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accelerates the condensation step. Afterward, the activated aldehyde is attacked by the active methylene of malononitrile to give α,β -unsaturated intermediate **I** *via* the Knoevenagel condensation, and elimination of a water molecule. Next, a Michael 1,4-addition reaction between 4-hydroxycoumarin and the activated intermediate **I** leads to the formation of intermediate **II**. Finally, the intramolecular cyclization of intermediate **II** to intermediate **III** and its tautomerization (1,3-H shift) gives the corresponding products.^{73,74}

3.3. Efficiency of the catalyst

The leaching test was conducted to confirm the heterogeneous nature of the Fe₃O₄@FSM-16/IL-Pd catalyst during the synthesis of pyrano[3,2-c]chromene-3-carbonitrile. Based on this, the model reaction was investigated using the optimized reaction conditions. After the progress of approximately 50%, the catalyst was removed from the reaction. Afterward, the residue of the reaction was stirred under optimal conditions without the presence of the catalyst. However, no significant increase in product conversion was observed. The results of this experiment were checked using the ICP-MS technique and it confirms that the catalyst is heterogeneous and minimal washing of Pd catalytic centers occurs during the reaction (less than 1.3%). The reusability of the catalyst was investigated in the model reaction under optimal reaction conditions. After completion of the reaction, the heterogeneous catalyst was magnetically separated, washed with EtOH and H₂O, and dried for use in the next run. As shown in Fig. 6, the recycled catalyst was used for five runs with no significant loss in performance.

Finally, to evaluate the performance of the Fe₃O₄@FSM-16/ IL-Pd catalyst, it was compared with other previously reported catalysts for the synthesis of pyrano[3,2-*c*]chromene-3carbonitrile derivatives. According to the results in Table 3, the Fe₃O₄@FSM-16/IL-Pd heterogeneous catalyst is more effective than the other catalysts studied in terms of the amount of catalyst, reaction temperature, reaction time, product yield, and type of solvent.

4. Conclusions

In this research, Fe₃O₄@FSM-16/IL-Pd as a new catalyst was synthesized and characterized. This nanocomposite was prepared *via* the immobilization of ionic liquid on the surface of magnetite nanoparticles coated by FSM-16, which possess a high capacity for stabilizing Pd ions. The physical characteristics of this nanocatalyst were examined *via* various techniques including FT-IR, TGA, TEM, EDX, FE-SEM, BET, VSM, and XRD analysis. Fe₃O₄@FSM-16/IL-Pd nanocatalyst was effectively used to synthesize diverse pyrano[3,2-*c*]chromene-3-carbonitrile derivatives *via* the condensation of aldehydes, malononitrile, and 4-hydroxycoumarin under solvent-free condition. Moreover, the magnetically nanocatalyst can be easily separated from the reaction mixture using an external magnet and can be reused five times without a significant loss in its catalytic activity. Also, the recycled catalyst was characterized using SEM, TGA, TEM, XRD, FT-IR, and VSM analyses, which revealed the high stability of the catalyst under optimal reaction conditions.

Conflicts of interest

There are no conflicts to declare.

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