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Recent Progress on Polysaccharide-Based Hydrogels for Controlled Delivery of Therapeutic Biomolecules

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ABSTRACT: A plethora of applications using polysaccharides have been developed in recent years due to their availability as well as their frequent nontoxicity and biodegradability. These polymers are usually obtained from renewable sources or are byproducts of industrial processes, thus, their use is collaborative in waste management and shows promise for an enhanced sustainable circular economy. Regarding the development of novel delivery systems for biotherapeutics, the potential of polysaccharides is attractive for the previously mentioned properties and also for the possibility of chemical modification of their structures, their ability to form matrixes of diverse architectures and mechanical properties, as well as for their ability to maintain bioactivity following incorporation of the biomolecules into the matrix. Biotherapeutics, such as proteins, growth factors, gene vectors, enzymes, hormones, DNA/RNA, and antibodies are currently in use as major



therapeutics in a wide range of pathologies. In the present review, we summarize recent progress in the development of polysaccharide-based hydrogels of diverse nature, alone or in combination with other polymers or drug delivery systems, which have been implemented in the delivery of biotherapeutics in the pharmaceutical and biomedical fields.

KEYWORDS: biotherapeutics, hydrogels, controlled delivery, polysaccharides, tissue engineering, stimuli-responsiveness

1. INTRODUCTION

Hydrogels based on biodegradable and bioabsorbable natural polymers have been widely used in drug delivery systems over the last 50 years. Hydrogels exhibit valuable properties and advantages, such as low toxicity or swelling.^{1,2} Over the past decade, these systems have attracted considerable attention for the development of therapeutic biomolecule delivery systems, including hormones, growth factors (GFs), gene vectors, or monoclonal antibodies. Hydrogels can slow down or even prevent the biodegradation of these biomolecules and/or sustain their release.³⁻⁶ It is important to note that some of the biopolymers forming part of hydrogels are sensitive to changes in the environment per se or upon chemical modifications (as pH, temperature, or ion concentration changes) and are susceptible to chemical tailoring for enhanced properties. Most polysaccharides are highly abundant, nontoxic, biodegradable, and easy to obtain from nature or byproducts of various industries, which means their repurposing assists in the development of adequate waste management and holds promise for the creation of a sustainable circular economy.⁸ For example, the sea has been explored as a rich source of polysaccharides which have potential for drug delivery applications.⁹ Such polysaccharides have specific properties

and structures that are difficult to recapitulate via chemical synthesis,¹⁰ and they are usually used in the form of hydrogels, which recapitulate many structural and functional characteristics of living tissues.¹¹

Delivery of biotherapeutics remains an enormous challenge due to their rapid degradation and metabolism once administrated by classical routes, which result in poor bioavailability.¹² Currently, therapeutic biomolecules are receiving increased attention for their potential applications in clinical settings,^{13,14} including in the most recent diseases such as Covid-19,¹⁵ because of the high specificity for their target and, in some cases, their functional importance in physiological mechanisms.³ Preservation of the conformation of biomolecules is essential for the maintenance of their activity, particularly in the case of proteins or peptides. Therefore, natural processes of oxidation, deamination, or

Special Issue: Advanced Biomedical Hydrogels Received: December 24, 2020 Accepted: June 2, 2021 Published: June 17, 2021





c) Release mechanisms



Figure 1. (a) Examples of natural polysaccharides that could produce chemically or physically cross-linked hydrogels, (b) methods to incorporate biomolecules into the obtained matrix, and (c) different mechanisms of release from the polysaccharide-based hydrogels.

proteolysis phenomena should be avoided in their storage, transport, and final delivery as well as upon administration to ensure their integrity.¹⁶ Additionally, controlled and local release of proteins when and where required, may favor both the preservation of biomolecule's activity and its safety in the cases where they may induce toxicity or immunological responses.¹⁷ Polysaccharides are excellent candidates as vehicles for therapeutic biomolecules, due to their easy release modulation and their capacity to maintain conformation and bioactivity of the biomolecule.

This review details important developments which have taken place in the past decade in terms of the use of polysaccharide-based hydrogels for the delivery of therapeutic biomolecules, including growth factors, nucleic acids, proteins, and enzymes. We highlight the most promising results obtained in this field and their vast potential for therapeutic use.

2. FORMATION OF POLYSACCHARIDE-BASED HYDROGELS AND RELEASE MECHANISMS

Polysaccharide-based hydrogels have been successfully used as delivery platforms in a broad range of fields, from tissue engineering to drug delivery. In the case of delivery of therapeutic biomolecules, a mild hydrogel cross-linking is usually required to guarantee their integrity and activity.

2.1. Cross-Linking of Polysaccharides Forming Hydrogels. Generally, we can classify hydrogels into physically and chemically cross-linked systems.¹⁸ Physical hydrogels are

cross-linked through noncovalent bonds. The weak bonds within the polysaccharide chains usually make the cross-linking of these hydrogels reversible. Physical cross-links do not require the use of covalent cross-linking agents, and the hydrogel formation may occur in mild conditions, making these platforms promising systems for delivery of biomolecules because these conditions favor preservation of the structural and conformational integrity of the biomolecules.¹⁹ Typically, polysaccharide-based hydrogels are physically cross-linked by means of electrostatic interactions,²⁰ hydrophobic interactions,²¹ ionic cross-linking supported by multivalent ions,²² van der Waals forces as hydrogen bonds,²³ or host–guest complexes.²⁴ Below, the most common methods are briefly explained.

Cross-linking by multivalent ions is based on the principle of gelling a polyelectrolyte solution followed by the addition of multivalent ions of opposite charge, or even other charged structures such as micro- or nanoparticles.²⁵ Hydrogen bonding is another common approach for physical cross-linking polysaccharides chains. For example, *in situ* or shear thinning hydrogels and self-healing systems usually gel by means of physical cross-linking.²

Covalently cross-linked networks are commonly prepared by the union of small multifunctional molecules such as monomers, photoreactive groups, or oligomers through strong and irreversible bonds. Functional groups are included in the polysaccharide chains, naturally or by grafting to them, and typically have a key role in the covalent polymerization process.³ Typical chemical groups of polysaccharides involved in covalent cross-linking are carboxyl and amine groups, using carbodiimide chemistry.²⁶ Moreover, polysaccharides can be easily functionalized by the addition of reactive groups such as thiols, alkenes, or acrylates due the high content in hydroxyl, amine, or carboxylic groups, which are covalently cross-linked.³ Several examples of these will be given in section 3.

Physically and chemically cross-linked hydrogels are able to incorporate therapeutic biomolecules by means of weak interactions, by adsorption in the structure, or by cleavable bonds.^{3,4,27,28} We will explore the different mechanisms of delivery of immobilized biotherapeutics from such cross-linked structures.

2.2. Mechanism of Delivery of Therapeutic Biomolecules. In a classic approach to biomolecule delivery, therapeutic biomolecules are intravenously, subcutaneously, or intramuscularly administered; thus, the physicochemical properties of the biomolecules are the principal factors involved in their pharmacokinetics.³ The implementation of hydrogels could completely change this situation. Some of the mechanisms of biomolecule release from polysaccharide hydrogels are summarized in Figure 1.

• Controlled delivery by diffusion and swelling: In this case, the release of the therapeutic biomolecules is controlled by the mesh size of the macromolecular networks or by local porosity in the hydrogel structure, which generally permits the diffusion of liquid and small solute.²⁷ This type of release is directly interconnected with the swelling of the matrix. Both phenomena can usually be taking part in the same delivery process. During the swelling process, hydrogels can absorb large quantities of water without dissolving through the extension of the polysaccharide chains, while still maintaining their interactions to protect the structure

of the system. During this matrix reorganization, biomolecules can be delivered to the release media.²⁹

- Stimuli-responsive controlled delivery: Some polysaccharides can react to changes in the environment. Moreover, they can be easily rendered functional with stimuli-sensitive motifs. Cross-linked polysaccharides can effortlessly provide networks that are sensitive to a range of internal or external stimuli, such as ion concentration changes,³⁰ light wavelength,³¹ variations in pH,³² intensity of the magnetic³³ or electric field,³⁴ temperature,³⁵ REDOX potential,³⁶ or the presence of several biomolecules,³⁷ leading to the possibility of the release of the biomolecules by controlling those stimuli.^{38,39} These systems therefore hold great potential for the development of switch on–off drug release systems.⁴⁰
- Controlled delivery by degradation: As a consequence of physiological processes, biodegradation of the hydrogel is a natural approach for the delivery of entrapped biomolecules. The bioerosion of polysaccharides can control the release of biomolecules when the degradation speed is higher than the active agent diffusion. We can also take advantage of this process by applying, for example, a specific enzyme to digest the polysaccharide chains.⁴¹
- Affinity-based delivery: This mechanism employs the interactions between the biotherapeutic agent and the delivery system. These interactions can be useful bilaterally, in both incorporation and release of active agents. In these cases, the release can be tuned by the strength of the affinity interactions, the concentration of the binding ligand, the constant of dissociation of the formed complex, and by the size and geometry of the hydrogel.⁴² Ligand-protein binding in physiological conditions is a clear example of this. Moreover, molecular imprinted hydrogels or cyclodextrin-based delivery benefit from these interactions.²⁸
- Link breaking-controlled delivery: When a biomolecule is incorporated into the matrix by a covalent union, the hydrolysis (or other bond-breaking action) of the bond is necessary to release the therapeutic molecule to the physiological media. These systems are designed for delivering the biomolecule when specific conditions in the media are present. For example, the increase of the pH when a bacterial infection occurs can be used for the hydrolysis of the link, and then, the active compound is released before the complete bacterial colonization happens.⁴³

3. CONTROLLED DELIVERY OF THERAPEUTIC BIOMOLECULES FROM POLYSACCHARIDE-BASED HYDROGELS

A large variety of hydrogels have been explored for the fixation and delivery of biomolecules. In this section, such systems will be organized by the source from where the polysaccharides are obtained. As some polysaccharides are acquired from several sources, the classification exclusively attends to where it is obtained in greater quantity.

3.1. Marine-Origin Polysaccharide-Based Hydrogels. 3.1.1. Alginate-Based Hydrogels. Alginate (ALG) is an anionic linear polysaccharide formed by blocks of consecutive or alternated β -D-mannuronic acid (M) and α -L-guluronic (G)



Figure 2. Several methods were followed to set up ALG novel systems, for example, (a) ALG microgels were prepared applying an on-chip polymer blending, by mixing two formulations of ALG differing in the molecular weight, concentration, or oxidation state; (b) different ALG formulations with different alginate oxidation state were synthesized to establish a relationship between ALG degradation rate and lentivectors delivery, showing that the presence of oxidated alginates in the microgels enhanced the delivery of the payloads due to the hydrolysis promotion of the hydrogel. Reproduced and adapted with permission from ref 69. Copyright 2018, Elsevier.

units bonded by $(1 \rightarrow 4)$ linkages. ALG can be obtained from several sources, such as marine brown algae or bacteria, that differ in M/G content, block length, molecular weight, and consequently, in physicochemical properties.⁴⁴ ALG hydrogels are generally fabricated by ionic gelation using divalent and trivalent cations (i.e., Ca²⁺). The mechanical properties of ALG gels can be modulated by increasing the molecular weight or the G-block length of the biopolymer, as G blocks are responsible for the coordination with divalent cations, which enable the coordination of adjacent chains, which actively form the gels (egg-box model). This increase in stiffness is responsible for modulating the drug release rate as well as control the stability of the gels.45 Some properties of ALG hydrogels, such as their mucoadhesivity, biodegradability, or nontoxicity, have motivated their use in the field of tissue engineering and drug delivery, such as wound healing, bioinks for 3D printing, in vitro models, or delivery of antitumoral drugs.4

The most used cross-linker for preparation of ALG hydrogels is Ca²⁺, although other ions can also be used. Ca²⁺ cross-linked hydrogels have extensively been used for the encapsulation of GFs or antibodies.^{47,48} For example, the monoclonal antibody bevacizumab has been encapsulated in ALG hydrogels for the antivascular endothelial growth factor (VEGF) activity in cancer therapy.⁴⁹ The positive charge on the antibody can ionically interact with the negative charged ALG at physiological pH without affecting the integrity of the therapeutic. These type of platforms show a slow sustained and pH sensitive release of antibodies,⁵⁰ leading to a reduction in the tumor size in animal models.⁴⁹ Raimondo and colleagues developed ALG hydrogels for dual release of VEGF and insulin-like growth factor-1 (IGF-1). When implanted in a rodent model of sciatic nerve ligation and neurorrhaphy, these hydrogels were able to promote functional reinnervation.⁵¹ Pulsatile release of the payloads could be successfully achieved by the application of a ultrasonic stimulus.⁵² Ca²⁺ cross-linked hydrogels can selectively release their payloads in response to this type of stimuli and self-heal when the stimuli stops due to Ca²⁺ ion recross-linking the polymer network.⁵³ Therefore, this property enables an on-demand delivery of macromolecules such as GFs.⁵²

In order to mimic the heparin structure and increase GF binding properties, Park and colleagues modified ALG by incorporating sulfate groups. A 3D bioprinting approach was applied to combine bone morphogenetic protein 2 (BMP-2) and the hydrogel to sustain release for more than 10 days.⁵⁴

ALG has also been combined with other polymers, such as hyaluronic acid (HA),⁵⁵ collagen,⁵⁶ *N*-carboxymethyl chitosan,⁵⁷ tragacanth gum,⁵⁸ whey protein,⁵⁹ and cellulose⁶⁰ and then cross-linked with Ca²⁺ to obtain hydrogels with potential applications in different tissue engineering approaches. For example, ALG/HA hydrogels were able to sustain the release of basic fibroblasts growth factor (bFGF) for more than a month, and when injected into geriatric laryngeal muscles of rats, a tissue rejuvenation was observed.⁶¹ pDNA encoding bFGF complexed to polyethylene glycol/polyethylenimine (PEG/PEI) was loaded in hydrogels made of ALG/HA with polycaprolactone microparticles. They were able to sustain the release of the pDNA from 20 to 45 days, enough for a long-term bFGF transgene expression in fibroblasts. When injected into the vocal fold of rabbits with laryngeal nerve denervation, an unprecedented recovery of vocal function was achieved.⁶²

ALG can be combined with self-assembled peptides to render the hydrogel biologically active, without the need for GFs or other bioactive proteins. For example, naphthalene-acetic-Gly-Phe-Phe-Tyr-Gly-Arg-Gly-Asp-His-His (Pept-1) was combined with alginate/ Ca^{2+} hydrogels to develop a new wound dressing that accelerated wound closure through platelet activation.⁶³

Rather than cross-linking with ions, ALG can also be crosslinked with polycationic polymers by ionic complexation, such as with chitosan forming polyelectrolyte complex (PEC). Chitosan/ALG PEC are effective carriers for the delivery of antibodies, genes, or other biomolecules.^{64,65} For example, anti-VEGF antibodies can be released up to 30 days after injection using such a kind of platform.⁶⁶

Partial oxidation of ALG enables an increase in the degradation of the polysaccharide by hydrolysis, without affecting the ionic cross-linking capabilities nor the toxicity.⁶⁷ The subsequent reduction in degradation time may be beneficial for tissue regeneration, ocular delivery, or gene delivery.^{67,68} Priddy and colleagues demonstrated that the

inclusion of BMP-2 in oxidized ALG hydrogels accelerated the release of this GF when compared with ALG hydrogels, maintaining the release for 26 days.⁶⁷ By adjusting the oxidation of ALG, different degradation rates can be achieved, as a way to control the release of encapsulated biomolecules. For example, a microfluidic device was used to fabricate microgels encapsulating lentiviral vectors encoding VEGF. These microgels were composed of different ratios of alginates and were generated by mixing two different types of alginate formulations (different concentration, molecular weight, or oxidation state). They observed a faster release of lentiviral vectors at lower alginate content, due to the faster diffusion promoted by the lower cross-linking, and an increase in the hydrolysis of the hydrogel network, which was attributed to the mix of alginate and oxidized alginates⁶⁹ (Figure 2).

Another approach for the preparation of ALG hydrogels is through its chemical cross-linking, which generally involves the use of low molecular weight cross-linkers or the reaction with other polymers. Wang et al. prepared gelatin cross-linked ALG, hydrogels with the ability to encapsulate proteins such as BMP-2 and sustain the growth of osteoblasts.²⁶ ALG hydrogels have also been modified through chemical reactions including Michael addition or Schiff base. Vinyl-sulfone-ALG has been cross-linked through Michael addition to proteins expressing thiol groups. A variant of *C. botulinum* C3 transferase could then be immobilized in the hydrogels to have a sustained release of the enzyme and maintain the activity for longer times.⁷⁰

The phase transition of polymers triggered by temperature could be used as a method for the preparation of hydrogels.⁷ Thermoresponsive polymers such as poly(N-isopropylacrylamide) (PNIPAAm) can change their conformational structure, leading to a more dehydrated, globular, and hydrophobic state when the temperature increases above the lower critical solution temperature (LCST). PNIPAAM can be blended with or grafted to ALG to fabricate hydrogels with this stimulisensitivity, rendering hydrogels with a LCST below body temperature and compatible with the encapsulation of biomolecules such as GF, enzymes, or genes.⁷² For example, hydrogels of ALG-PNIPAAm copolymers were used as gene delivery vehicles for prostate cancer treatment.⁷³ A minimum proportion of PNIPAAm in the copolymer is needed to ensure that the LCST of the gel is below the body temperature, thus only 10% of alginate was used in the copolymer. This formulation gelled at body temperature without a requirement for ionic cross-linking, rendering it appropriate for injection. Nanoparticles of pDNA and RALA (an amphipathic cell penetrating peptide) were loaded in those hydrogels, and the release profile was characterized using different ALG types. It was observed that the diffusion of the nanoparticles could be controlled depending on which type of ALG was used. Lower molecular weights and M/G ratios enabled a greater release of the payloads. This higher particle diffusion was promoted by their lower stiffness and simple architecture, which consisted of superimposed layers of polymers. This platform provides evidence that a sustained release of pDNA for up to 1 month with a diminished burst effect is achievable via the combination of the protective effect of RALA and the hydrogel properties.⁷³ Other thermoresponsive polymers were used are poloxamers. Segredo-Morales et al. prepared hydrogels of poloxamer-ALG incorporating microparticles with BMP-2 or $17-\beta$ -estradiol or plasma rich in GFs. Hydrogels displayed a slow rate of release after a burst release in the first 3 days."

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It is also possible to prepare hydrogels by radical polymerization using ALG-methacrylate derivatives. Visible light-curable gels can also be prepared by grafting furfuryl-amine to ALG and then irradiating the polymer with visible light in the presence of a photosensitizer. Resulting gels exhibit similar mechanical properties to the Ca^{2+} cross-linked ones. The active agent encapsulated in these hydrogels can be released at a rate which is dependent on the molecular weight of the molecule, e.g., about 4 days for IGF-1.⁷⁵

Hybrid systems, including smart nanocomposite hydrogels, have been increasingly proposed for a variety of biomedical applications, including the delivery of active substances.⁴⁰ The addition of nanoparticles or microparticles with the aim of achieving different release profiles has also been explored for GF and genes^{76–78} For example, silk fibroin microspheres encapsulating IGF-1 have shown potential in sustaining its release, with less than 50% of the total volume released after 25 days. This sustained release profile mediated a reduction in the infarct size and an improvement in the heart function on the rat myocardial infarction model within 28 days.⁷⁶

3.1.2. Agarose-Based Hydrogels. Agarose is a natural linear polysaccharide based on D-galactose and 3,6-anhydro-L-galactopyranose units, forming part of agar along with agaropectin.⁷⁹ Several features of agarose support its use as a biomaterial for different cell and/or controlled drug delivery approaches, including its nontoxicity, thermo-reversible nature, interconnected porous microstructure, resemblance to the natural ECM, and long-term stability *in vivo*.^{79,80}

Agarose hydrogels were used for the delivery of monoclonal antibodies in a competitive affinity release of a streptavidin—antibody conjugate from agarose-desthiobiotin hydrogels via controlled dissolution of sparingly soluble biotin derivatives.⁸¹ Release of the conjugate was controlled by adjusting the total biotin derivate concentration without additional antibody or hydrogel modification. Moreover, first-order tunable release of monoclonal antibody bevacizumab, a therapeutic anti-VEGF antibody, was achieved for more than 100 days.

Layer-by-layer (LbL) has been used to assemble complementary polymers for the development of coating and membranes for a variety of biomedical applications.⁸² LbL can also act as a barrier to control the mass transport properties of active release systems.⁸³ Functionalization of agarose hydrogels using an LbL assembly technique has been shown to be a potential strategy for the controlled delivery of peptides.⁸⁴ Lynam et al. deployed this technique to load and prevent the diffusion of lysozyme from agarose hydrogels.⁸⁵ Their results showed a relationship between surface area and cumulative dose response that was in the clinically relevant range for the delivery of GFs.

In another approach, Ahearne and Kelly compared the efficiency of agarose, fibrin, and gellan gum hydrogels in the promotion of infrapatellar fat-pad progenitor cells chondrogenesis by encapsulation of transforming growth factor beta 3 (TGF- β 3)-releasing gelatin microspheres.⁸⁶ Their results showed a higher deposition of glycosaminoglycans via delivery of TGF- β 3-loaded gelatin microspheres from agarose or gellan gum compared with fibrin hydrogels.

The controlled delivery of peptide agents from agarose hydrogels can be based on the use of nanoniosomes, a class of molecular cluster formed by self-association of nonionic surfactants in an aqueous phase normally stabilized with cholesterol.⁸⁷ Moghassemi et al. prepared agarose composite hydrogels for the encapsulation of basic fibroblast growth

Table 1. Examples of Agarose Hydrogels for the Controlled Delivery of Biomolecules^a

system	GF/protein	study	results
agarose-desthiobiotin hydrogel ⁸¹	streptavidin-antibody conjugate or anti-VEGF antibody (avastin)	in vitro	release can be tuned by altering the total biotin derivative concentration
			first-order release of avastin, for over 100 days
layer-by-layer functionalized agarose hydrogel ⁸⁵	lysozyme	in vitro	relationship between surface area and cumulative lysozyme dose response
agarose hydrogel with gelatin microspheres ⁸⁶	TGF- <i>β</i> 3	in vitro (IFP- MSCs)	higher GAG deposition when compared with fibrin hydrogels
nanoniosomal hydrogel ⁸⁸	bFGF and BSA	in vitro (HUVEC)	sustained bFGF release for 21 days
			increased HUVEC proliferation

^aAbbreviations: TGF-β3, transforming growth factor beta 3; IFP, infrapatellar pad; MSCs, mesenchymal stem cells; GAG, glycosaminoglycans; bFGF, basic fibroblast growth factor; BSA, bovine serum albumin; HUVEC, human umbilical vein endothelial cells.



Figure 3. Example of CH-based stimuli sensitive-hydrogel. (a) Drug loading of the hydrogels as a function of rGO concentration in PBS; (b) photothermal heating curves of CS hydrogels (black, 0% content rGO; blue, 0.1% rGO; green, 0.3% rGO; purple, 0.5% rGO; and red, 0.7% rGO) under NIR light irradiation; (c) photothermally drug release from CS/rGO hydrogels; and (d) biomimetic pulsatile secretion of teriparatide in physiological conditions (the black line represents delivery without NIR light, and the red line with NIR light) demonstrating that this system is a novel alternative in the treatment of osteoporotic bone regeneration. Reproduced and edited with permission from ref 116. Copyright 2020, Elsevier.

factor (bFGF)-loaded niosomes. The systems showed sustained release profiles from the loaded compound over the 21-day test-period, leading to a noticeable increase in human umbilical vein endothelial cell (HUVEC) proliferation.⁸⁸ Table 1 presents a summary of some of the systems explained.

3.1.3. Chitosan-Based Hydrogels. The second most abundant polymer in nature, chitin, is the precursor of chitosan (CH), a deacylated linear polysaccharide composed by β -(1-4)-linked D-glucosamine and N-acetyl-D-glucosamine units, which are randomly distributed.⁸⁹ Its nontoxicity, biodegradation, and availability make CH an interesting candidate in the development of delivery systems, namely,

hydrogels.⁹⁰ CH possesses a variety of functional groups such as polyamine, amino, and hydroxyl which can interact with both cationic and anionic molecules, especially important in the case of proteins. The functionalized polysaccharide could be achieved with the inclusion of several groups along the chain,⁹¹ leading to multiple possibilities for its use in drug delivery⁹² and tissue engineering,⁹³ among others. Hydrogels can be obtained from complexing CH and oppositely charged polysaccharides.⁹⁴ Such highly moldable and versatile systems could be explored in the future in the context of the delivery of therapeutic biomolecules.

Currently, there are some examples of the delivery of bioactive compounds via CH hydrogels. Monoclonal antibodies were delivered from thiolate CH hydrogels for ocular administration.⁹⁵ Covalent-cross-linked carboxymethyl CH hydrogel was also implemented for the codelivery of bevacizumab and 5-fluorouracil to treat postoperative scarring in a rabbit model of experimental glaucoma filtration surgery.⁹⁶ In another study, a dynamic covalent Schiff-base bond was used for the formation of glycol-CH and oxidized ALG for the release of the same monoclonal antibody for the treatment of age-related macular degeneration.⁶⁸ While in terms of tissue engineering, the local delivery of Anti-VEGF antibody from ALG/CH hydrogels prevented bony bar formation in physeal injuries.⁹⁷

Several researchers found the implementation of CH hydrogels useful for the encapsulation of different GFs. In the tissue engineering field, bone morphogenetic protein 6 (BMP-6) and TGF- β 3 with human ASCs were included into microspheres: a photopolymerizable N-methacrylate glycol CH in situ forming hydrogel was used to incorporate such cargo, enhancing the expression of chondrogenic markers.9 CH hydrogels were also involved as a support for hyaluronic acid nanoparticles carrying chondrogenic factors.⁹⁹ In another approach, rhBMP-2 was released from an enzymatically crosslinked injectable glycol CH hydrogel.¹⁰⁰ To address cartilage tissue defects, chondrogenic factors were included in a CHbeta glycerophosphate-hydroxyethyl cellulose hydrogel.¹⁰¹ Transforming growth factor beta 1 (TGF- β 1) was chemically linked to methacrylate CH to facilitate the controlled delivery necessary to improve cellular aggregation and ECM deposition¹⁰² or encapsulated in CH/silk biohydrogel to promote the differentiation of mesenchymal stem cells (MSCs).¹⁰³

CH hydrogels have not only been implemented for bone and cartilage regeneration. Recently, CH hydrogels have been used in wound healing and cardiac regeneration applications. Epidermal growth factor (EGF) coencapsulated with silver ions in CH hydrogels showed enhanced healing of diabetic wounds;¹⁰⁴ whereas, thermosensitive hydroxybutyl CH encapsulating platelet lysates (PLs) GFs promoted the wound closure.¹⁰⁵ CH hydrogels were also applied for improving the treatment with MSCs in acute myocardial infarction through the incorporation of the C domain peptide of IGF-1 on hydrogels.¹⁰⁶

The administration of hormones in a noninvasive way has been extensively studied by several researchers, particularly for the administration of insulin to diabetic patients, with the aim of attaining an optimal bioavailability of this hormone.¹⁰⁷ Hence, CH hydrogel formulations were also attempted as insulin delivery systems. Promising *in vitro* results, which showed successful prevention of the typical peaks of blood sugar levels in diabetes, were obtained from a thermosensitive CH hydrogel which delivered insulin as required throughout the day.¹⁰⁸ A very similar strategy was followed by Naderi-Meshkin et al.¹⁰¹ Additionally, transdermal insulin delivery using CH/poly(vinyl alcohol) (PVA) hydrogels was developed.¹⁰⁹ Furthermore, there are numerous publications which present CH and CH-derivative hydrogels as support for a broad range of insulin delivery systems, including nanoparticles,¹¹⁰ vesicles,¹¹¹ micelles,¹¹² microspheres,¹¹³ or stimuli-sensitive delivery systems.¹¹⁴ Other hormones, such as exenatide, were also delivered using CH hydrogels;¹¹⁵ and recently, Wang et al. produced a combined hydrogel of graphene oxide (GO) and CH able to release teriparatide in a pulsatile and photothermal way, which mimics the release in physiological conditions¹¹⁶ (Figure 3). Results showed that hydrogels with higher GO content (0.7%) increased to higher temperatures upon radiation, and this increased their drug loading ability. In addition, the amounts of teriparatide released from these hydrogels were increased with the irradiation time, leading to a pulsatile release.

In gene therapy, CH hydrogels demonstrated adequate characteristics as host of DNA enzymes for topical delivery and were able to prevent the degradation and preserve functional activity in a porcine skin model.¹¹⁷ These systems were used for the delivery of lentiviral vectors for prolonging gene expression of therapeutic factors in the nervous system¹¹⁸ and for the encapsulation of small interfering RNA (siRNA) in the treatment of periodontitis,¹¹⁹ rhinosinusitis,¹²⁰ and osteogenic differentiation,¹²¹ among others.¹²²

3.1.4. Carrageenan-Based Hydrogels. Carrageenan is a linear sulfated polysaccharide, extracted from the cell wall of red seaweeds based on repeating galactose units and 3,6-anhydrogalactose linked alternating α -1,3 and β -1,4 glycosidic linkages.¹²³ Due to its gelation properties, immunomodulatory activities, and resemblance to natural glycosaminoglycans, carrageenan hydrogels have been proposed as potential candidates for various tissue engineering applications.^{123–126}

Wang et al. prepared a collagen/nanohydroxyapatite/kappacarrageenan gel for controlled delivery of the nerve growth factor beta (NGF- β) in a mandibular distraction osteogenesis model from rabbit.¹²⁷ When the regeneration from damaged areas was analyzed, a faster bone formation was achieved via implantation of NGF- β -loaded hydrogels, relative to the administration of the free GF in saline solution. Also, carrageenan-based hydrogels containing TGF- β 1 have been found to improve the biological performance of encapsulated adipose-derived stem cells in cartilage tissue engineering.¹²⁸

3.2. Plant/Seed-Origin Polysaccharides. 3.2.1. Starch-Based Hydrogels. Plant-based green hydrogels have been proposed in a range of biomedical engineering applications.¹²⁹ Among the polysaccharides obtained from such sources, starch is an abundant polymeric carbohydrate based on glucose made up of two high molecular weight polysaccharides, amylose and amylopectin, with units joined by α -1,4 and α -1-6 glycosidic bonds.¹³⁰ Amylose is a predominantly linear polysaccharide, and in contrast, amylopectin has a highly branched structure, organized in clusters of short branch chains, giving rise to a relatively compact macromolecular organization. Depending on the nature and the final proportion of each one in the starch, gelation properties could be modulated.^{131,132} Generation of ionizable functional groups resulting from starch copolymerization makes this polysaccharide a good starting biomaterial to prepare stimuli-sensitive hydrogels.^{133,134} This compound also exhibits notable biochemical properties such as nontoxicity and biodegradability.^{134,135}

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Table 2. Hy	drogels Develop	ed Using Pectin	for the Delivery	of Therapeutic	Biomolecules ⁴

system	GF/protein	study	results
pectin/gum arabic/Ca ²⁺ hydrogels ¹⁵⁰	bFGF	<i>in vitro</i> (scratch assay for wound healing)	enhanced cell proliferation, wound re-epithelialization, and colla deposition without signs of toxicity or inflammation
		<i>in vivo</i> (full-thickness excision wound mice model)	
ZIF-8-PEG-TK@CA nanoparticles encapsulated into an alginate/pectin hydrogel ¹⁵¹	novel ROS-responsive substance	<i>in vitro</i> (HDF and Raw 264.7 macrophages)	responsive release under stimulation by reactive oxygen species
		<i>in vivo</i> (full-thickness excision wound healing mouse model)	enhanced proliferation of HDF and up-regulation of inflammation- related genes in macrophages
			early inflammatory response and subsequent M2 macrophage polarization in the wound-healing process
Gel-Pec-BCP ¹⁵²	VEGF and BMP-2	in vitro (MC3T3-E1 preosteoblasts	increased cell spreading and proliferation
		<i>in vivo</i> (critical size defect rats)	higher bone formation with Gel-Pec-BCP/BMP-2 scaffolds
pectin/zein hydrogels ¹⁵³	Lactobacillus Rhamnosus GG-derived protein (p40)	<i>in vivo</i> (oral administration, wild-type mice)	enhanced bodyweight gain and functional maturation of the intestine from mice in early life, except for those with specific deletion of EGFR

^{*a*}Abbreviations: bFGF, basic fibroblast growth factor; Gel-Pec-BCP, gelatin-pectin-biphasic calcium phosphate composite; VEGF, vascular endothelial growth factor; BMP-2, bone morphogenetic protein 2; EGFR, epidermal growth factor receptor; ZIF-8-PEG-TK@CA, zeolite imidazolate framework-8 (ZIF-8) with polyethylene glycol-thioketal (PEG-TK) nanoparticles encapsulated in injectable hydrogel of sodium alginate and pectin cross-linked using calcium chloride; HDF, human dermal fibroblasts.

Wöhl-Bruhn et al. designed new hydroxyethyl starch-based polymer derivatives for the production of hydrogels and hydrogel microspheres and for controlled release of fluorescein isothiocyanate-labeled dextran (FD70) and fluorescein isothiocyanate (FITC) labeled human IgG antibody (FITC-IgG).¹³⁶ Functionalization of hydroxyethyl starch with PEG methacrylate or methacrylate polymers led to the formation of hydrogels with optimal water solubility and cross-linking capabilities. Moreover, high encapsulation efficiencies were achieved by tuning the solution ratio between polymer and PEG in the microsphere production process.

In another approach, Faikrua et al. studied the ability of CH/starch/ β -glycerol phosphate hydrogel scaffolds to act as a carrier for chondrocytes and delivery system of TGF- β 1.¹³⁷ They investigated whether the proposed system could preserve the chondrocyte phenotype and viability after injection. Hydrogels exhibited a sustained release profile of TGF- β 1 and resulted in an improved chondrogenesis after 14 days. Similarly, these systems have been shown to be suitable matrixes for the support and retention of chondrocyte function and viability.¹³⁷ More recently, the potential of a starch-based hydrogel for dual release of BMP-2 and bone morphogenetic protein 12 (BMP-12) was tested for a bone-tendon regeneration application.¹³⁸ These systems led to a sustained release pattern of both GFs (~80% released at 3 weeks), prompting osteogenic and tenogenic cell activities in an in vitro primary cell culture model. In terms of the future possibilities, a novel strategy using starch was developed through the LbL technique, which takes advantage of the activity of α -amylase and the degradation of the matrix to control the delivery of DNA.¹³⁹ This work should inform the development of novel systems for gene delivery applications.

3.2.2. Cellulose-Based Hydrogels. Cellulose is a polysaccharide based on a linear chain of D-glucose units bonded by β -1,4 links, present in the protective cell walls of woody portion plants.¹⁴⁰ Due to the presence of hydroxyl groups in its main chain, cellulose can be functionalized to prepare hydrogels with different structures and properties, acting as platforms for various tissue engineering and regenerative medicine approaches.^{140–145}

Considering that cellulose is not soluble in water, it seems reasonable to modify its structure to produce soluble derivatives with highly water affinity, for the preparation of hydrogels. One of them, methylcellulose (MC), has been applied in the preparation of hydrogels for controlled delivery systems of chondroitinase ABC (ChABC) for functional repair in stroke-injured brain¹⁴⁴ and in a model of spinal cord injury in rats.¹⁴² Pakulska et al. synthesized a cross-linked methylcellulose (XMC) hydrogel for minimally invasive, localized, and sustained intrathecal delivery of ChABC and stromal cell-derived factor 1α (SDF).¹⁴² While ChABC was immobilized in XMC hydrogels by protein-peptide affinity interactions, SDF was entrapped by electrostatic affinity interactions. Despite the fact that beneficial tissue and functional outcomes were observed (mostly due to the ChABC treatment), systems were unable to decrease chondroitin sulfate proteoglycan (CSPG) levels after injection. Taking this approach a step further, the same group used these cellulose-based hydrogels to incorporate a PEGylated form of a ChABC mutant variety.¹⁴⁴ This strategy led to enhancement of the stability of ChABC through site-directed mutagenesis and PEGylation, which resulted in a reduction of protein unfolding and aggregation which prolonged the half-life and enzymatic activity. Furthermore, when implanted into the rat brain cortex, these hydrogels significantly reduced CSPG levels at 28 days postinjury.

Paukkonen et al. investigated the effect of freeze-drying and subsequent rehydration of anionic nanofibrillar cellulose (ANFC) hydrogels on the release profiles of different model compounds, namely, nadolol, metronidazole, and bovine serum albumin.¹⁴³ Results showed that the freeze-drying process with suitable excipients did not significantly impact drug release properties from reconstructed hydrogels. Similarly, a decrease in drug diffusivity was shown by increased ANFC content. This effect was higher with larger protein molecules.

3.2.3. Pectin-Based Hydrogels. Pectin is a complex structural polysaccharide found in the primary cell walls of terrestrial plants, exhibiting a high galacturonic acid content.¹⁴⁶ Its biodegradable nature, nontoxicity, and ability to form gels in the presence of sugars and acids make pectin a robust

candidate for the preparation of hydrogels for delivery systems in diverse wound healing applications.^{147–149}

Zhang et al. prepared a bFGF-loaded pectin-based bioinspired hydrogel for stimulating wound healing in a full-thickness excision model from mice.¹⁵⁰ This hydrogel showed sustained release profiles of bFGF for 1 week, with a slight burst effect within the first hours. When implanted in mice, it resulted in an enhanced wound re-epithelialization, collagen deposition, and contraction without signs of toxicity or inflammation.¹⁵⁰

Pectin hydrogels have been also applied to deliver completely novel substances. A new molecule, sensitive to reactive oxygen species and based on a neuropeptide, has been delivered using zeolite imidazolate framework-8 (ZIF-8) nanoparticles embedded in a sodium ALG/pectin injectable hydrogel. This novel system was involved in the promotion of wound healing in a full thickness excision mouse model.¹⁵¹ By coating nanoparticles with polyethylene glycol thioketal, a responsive release under stimulation with reactive oxygen species was achieved. When implanted *in vivo*, hydrogels prompted an early inflammatory response followed by M2 macrophage polarization.¹⁵¹

Apart from applications in wound healing, pectin-based hydrogels have been suggested for other therapies. A gelatin-pectin-biphasic calcium phosphate composite scaffold (Gel-Pec-BCP) was involved in delivering VEGF and/or BMP-2 in a critical size defect model in rats.¹⁵² Superior bone formation was observed with Gel-Pec-BCP/BMP-2 scaffolds at 4 weeks postimplantation.

In another attempt, a pectin/zein-based hydrogel loaded with *Lactobacillus rhamnosus* GG-derived protein (p40) was synthesized to transactivate the epidermal growth factor receptor (EGFR) in intestinal epithelial cells and to protect the intestinal epithelium against injury and inflammation.¹⁵³ When administered orally in mice, this system delivered bioactive p40 to the small intestine and the colon and led to a significant increase of bodyweight gain (prior to weaning) and functional maturation of the intestine during the postnatal period (day 2 to 21). Likewise, neonatal p40 treatment reduced the susceptibility to intestinal injury and colitis and promoted protective immune responses in adult mice. Table 2 shows a summary of some of the pectin-based hydrogels delivery systems.

3.3. Bacteria-Origin Polysaccharides. 3.3.1. Dextran-Based Hydrogels. Dextran (DEX) is a nontoxic hydrophilic polysaccharide obtained from Lactobacillus, Leuconostoc, and Streptococcus spp. It is formed by a linear backbone of glucopyranosyl units linked by $(1 \rightarrow 6)$ bonds that also have some ramifications linked by $(1 \rightarrow 2)$, $(1 \rightarrow 3)$, and $(1 \rightarrow 4)$ bonds.¹⁵⁴ Its hydroxyl groups can be easily functionalized, enabling the preparation of hydrogels. DEX hydrogels can be prepared by chemical cross-linking (photo-cross-linking,¹⁵⁵ Michael addition,²² Schiff-base reaction,¹⁵⁶ enzymatic crosslinking¹⁵⁷) or physical cross-linking.¹⁵⁸ In general, physically cross-linked hydrogels have lower mechanical strength than chemical ones, but they can be prepared under milder conditions, and therefore damage to the incorporated biomacromolecules is reduced.

One of the most commonly used approaches for the preparation of DEX hydrogels is the photopolymerization of previously functionalized DEX with photopolymerizable groups, such as hydroxyethyl methacrylate (DEX-HEMA) or methacrylate (DEX-MA). Both porosity and stiffness of the

DEX-MA hydrogels can be tuned by playing with the MA substitution degree, time of UV light, and photoinitiator concentration. The release of big molecules is usually slow due to the low porosity of these hydrogels, which may limit its use for the delivery of proteins and tissue engineering.¹⁵⁹ To improve the release of large biomacromolecules from this type of hydrogels, a PEG spacer with carbonate bonds between the polysaccharide and the MA group was added.¹⁶⁰ This modification changed the degradability profile and subsequently the release of large molecules like myoglobin.¹⁶⁰

DEX-HEMA is another photopolymerizable derivative that contains a linker sensitive to hydrolysis between dextran and the MA group. Herein, the degradation and protein release can be improved by adding spacers like lactate.¹⁵⁴ The release of interleukin (IL-2) from DEX-MA, DEX-HEMA, and DEX-lactate-HEMA hydrogels was investigated by Cadée et al. DEX-lactate-HEMA hydrogels provided the fastest IL-1 release while maintaining 50–70% of its biological activity, due to its higher susceptibility to hydrolysis.¹⁶¹

DEX photopolymerizable polymer networks have also shown their potential for gene delivery.^{162–165} siRNA was encapsulated by photo-cross-linking of polyethylenimine-MA with the DEX-HEMA backbone.¹⁶² The hydrogel degradation and siRNA release could be easily controlled by tuning the DEX-HEMA and PEI-MA concentrations. Hydrogels released all the siRNA encapsulated, leading to the knockdown of protein expression in HEK-293 cells.¹⁶² Hill et al. prepared hydrogels with a gradient of PEI/siRNA of DEX-HEMA encapsulating HEK-293-expressing green fluorescent protein (GFP) cells. A gradient of complexes PEI/siRNA and a spatial regulation of the GFP expression were achieved along the hydrogel, exhibiting the potential of these systems in organ bioengineering.¹⁶³

DEX hydrogels can also be prepared by cross-linking the chains through a Michael addition reaction between thiol groups and vinyl sulfones or acrylates. This type of reaction happens under physiological conditions, preventing the degradation of sensitive biomolecules. Hiemstra et al. prepared hydrogels of DEX vinyl sulfones and tetrafunctional-mercaptopoly(ethylene glycol), which have an ethyl or propyl spacer between the ester bond/thioether. By adjusting the polymer concentration, the degree of substitution, the molecular weight of the DEX, and the spacer used, both degradation and mechanical properties of hydrogels could be controlled.^{166,10} DEX vinyl sulfone was cross-linked with the thiol groups of 4 thiol-PEG groups for encapsulating chemokine (MIP3) and poly(lactic-co-glycolic acid) (PLGA) microparticles loaded with pDNA and siRNA for IL-10. The hydrogels were able to release the MIP3 in a sustained manner and attract dendritic cells. Likewise, hydrogel embedded microparticles codelivering IL-10, siRNA, and plasmid DNA antigens efficiently promoted the migration in vitro of primary dendritic cells. Another approach for siRNA delivery was made using the incorporation of mono(2-acryloyloxyethyl) succinate into the DEX backbone (DEX-MAES).^{168,169} DEX-MAES hydrogels loaded with PEI/ siRNA complexes were able to sustain the release of siRNA against a BMP antagonist for more than 2 months, which was sufficient to induce the osteogenic differentiation of MSC cultured in the hydrogel.¹⁶⁹ Nguyen et al. synthesized an siRNA-targeting GFP with the incorporation of thiol and cholesterol groups (siGFP-SH), which can transfect cells without the need of transfection agents.¹⁶⁸ Some of the acrylate groups of DEX-MAES were reacted with siGFP-SH

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Figure 4. DEX hydrogel implemented for the delivery of siRNA prepared by two different methods: (a) tethering siRNA for the hydrogel via Michael-addition chemistry and (b) via UV conjugation. Reproduced and adapted from ref 168. Open access publication. Copyright 2019, American Association for the Advancement of Science.

through Michael-type addition, and the remaining ones were photopolymerized to cross-link DEX-MAES. The thioether ester bonds between the siRNA and DEX are hydrolytically degradable, and the modified siRNA can be released and knockdown the GFP expression of HeLa cells.¹⁶⁸ Figure 4.

Another approach for the preparation of DEX hydrogels is using oxidized dextran (oDex). oDex can self-assemble into hydrogels in the presence of dihydrazide groups, like adipic acid dihydrazide (ADH), due to the interaction between the aldehyde moieties of the oxidized dextran and the dihydrazide groups. These types of hydrogel require at least 3 h for complete gelation, after which time they are biodegraded within 9–23 days.¹⁷⁰ Ribeiro et al. developed hydrogels of oDex for the encapsulation of CH microparticles containing VEGF and EGF.¹⁷¹ When tested as wound dressings, hydrogels enabled faster wound healing without signs of inflammation *in vivo*. Moreover, they showed that only one application of the formulation per week was sufficient to achieve this result.¹⁷¹

oDex can also be used for the preparation of hydrogels with gelatin, through the Schiff base reaction between the amine groups of the gelatin and the aldehyde groups of dextran.¹⁵⁶ Also, the imine linkage is a dynamic covalent bond under physiological conditions, which facilitates a self-healing property of hydrogels.¹⁵⁶ A sustained release of EGF up to 7 days can be achieved using this system.¹⁷² Chen et al. developed hydrogels for wound healing with this platform.¹⁷³ Gelatin, ADH, and oDex were formulated in the presence of chlorhexidine and PLGA microspheres encapsulating bFGF. The inclusion of the GF in the microparticles endowed a sequential release of first the antiseptic and then the GF, and when administered into rat wounds, hydrogels accelerated wound closure by preventing infection and promoting

healing.¹⁷³ Interestingly, a high-throughput synthesis was used for the creation of hydrazone-cross-linked hydrogels with enable prolonged protein release for 12 days. These hydrogels were prepared by mixing a hydrazide-derivative dextran with an aldehyde-functionalized POEGMA, creating an *in situ*-gelling hydrogel with a minimal burst release and sustained release of a model protein.¹⁷⁴

The introduction of carboxylate, benzylamide, and sulfate groups into DEX allows the cross-linking of the polymer with sodium trimetaphosphate, under alkaline pH. This new hydrogel has the capacity to bind GFs like TGF- β 1 or BMP through ionic interactions with the remaining negative charges of the polysaccharide and sustain their release.^{175,176}

Jin et al. modified DEX with epoxy benzophenone-modified carboxymethyl groups cross-linked using horseradish peroxidase (HRP). HRP can catalyze the reaction of anilines or phenols in the presence of hydrogen peroxide under physiological conditions.¹⁷⁷ DEX-tyramine hydrogels were also modified to incorporate PEG domains in the hydrogel to sustain the release of PEGylated protein. These hydrogels were able to sustain the release of IFN- α 2a without a burst effect, and when implanted in vivo, they were able to keep the IFN- α 2a levels long enough to prevent liver injury in humanized mice with hepatitis C infection.¹⁷⁸ Teixeira et al. incorporated platelet-rich plasma in DEX-tyramine hydrogels.¹⁷⁹ This plasma derivative is full of GFs and antiinflammatory cytokines,¹⁸⁰ and when introduced into the hydrogels, the chondrogenic differentiation of MSC was promoted without the need for any supplement and was therefore useful in the repair of cartilage defects.¹⁷⁹ DEXtyramine can also react with other polysaccharides using the coupling reagent carbodiimide/N-hydroxysuccinimide ester. HA was successfully grafted to this dextran derivative; the





Figure 5. Example of a DEX-based hydrogel system for the delivery of an anti-inflammatory drug encapsulated into β -cyclodextrin and complexed with a plasmid encoding VEGF: Porous structure of (a) HA-CD-DEX-50, (b) HA-CD-DEX-100, and (c) HA-CD-DEX-150 hydrogels; (d) compressive strength of the developed hydrogels; (e) equilibrium water content of the three hydrogel formulations in PBS; (f) resveratrol release from HA-CD-DEX-150 hydrogel. (g) Wound healing efficacy of Gel-Res/pDNA-VEGF scaffold in a burning induced splinted excisional wound model in rats. (A–C) Representative images of wounds at days 7, 14, and 21 after treatment with no treatment, Gel alone, Gel-Res, and Gel-Res/pDNA-VEGF, respectively. (D) Wound closure rates at different time points of all treatment groups Reproduced with permission from ref 189. Copyright 2019, Elsevier.

resulting hydrogels were successfully prepared for the sustained release of VEGF. Endothelial-like cells derived from MSCs cultured in these hydrogels were able to sprout in the scaffold *in vivo* and successfully augment angiogenesis and vascularization.¹⁸¹

DEX and its derivatives have been also combined with other polymers such as PVA,¹⁸² PEGDA,¹⁸³ gelatin,¹⁸⁴ and ALG¹⁸⁵ for the fabrication of hydrogels for GF delivery. For example, Sun et al. fabricated hydrogels for immobilizing angiogenic GFs, such as VEGF, which were made of PEGDA and dextranallyl isocyanate-ethylamine. The porosity of the hydrogel not only enabled the infiltration of cells into the hydrogel but also promoted neovascularization.¹⁸⁶ Stahl et al. developed a bifunctional peptide with a domain mimicking VEGF (QK) and collagen (CMP). When combined with dextran-allyl isocyanate-ethylamine, these hydrogels augmented VEGF signaling. When topically administered into burn wounds of mice, they enhanced the vasculature repair in the wounds.¹⁸⁷ Wu et al. fabricated a composite gel for the delivery of two cytokines (IL-2 and interferon-gamma -IFN- γ) and doxorubicin. For the fabrication of this hydrogel, 4-arm PEG-*b*-poly(L-glutamic acid) and hydroxypropyl CH/4-arm PEG-*b*-poly(L-lysine) were ionically cross-linked, and then cholesterol bearing DEX was chemically linked to the CH counterpart.¹⁸⁸ This bioengineered gel was injectable and was able to protect the cytokines from degradation. Moreover, it simultaneously

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sustained the release of IL-2, IFN- γ , and doxorubicin into tumors in sufficient amounts to inhibit cancer growth. Wang et al. prepared hydrogels of *N*-hydroxyethylacrylamide-DEX and HA methacrylate cross-linked with PEG-methyl-acrylate- β cyclodextrin. The anti-inflammatory drug resveratrol was encapsulated within the cyclodextrin, and a complex of PEI with a plasmid encoding for the VEGF was loaded into the hydrogel. This hydrogel was able to inhibit inflammation and promote vascularization in a burn wound model, accelerating its healing.¹⁸⁹ Figure 5.

An RNA-triple-helix consisted of an mRNA duplex tumor suppressor and a small synthetic (ssRNA) to inhibit oncomiR was conjugated to a dendrimer nanocarrier and mixed with dextran aldehyde to form a hydrogel. The resulting system maintained the functionality of the RNA *in vivo* and reduced up to 90% of triple negative breast tumors in mouse models.¹⁹⁰

Huang et al. prepared thermoresponsive hydrogels of DEX for nerve growth factor (NGF) release by combining it with PNIPAAm and PLA. The formation of pores at 37 °C allowed a faster degradation and GF release for at least 15 days. Moreover, NGF released promoted the neurite outgrowth in PC12 cells, suggesting that the GF kept its biological activity.¹⁹¹ DEX-PCL-HEMA/PNIPAAm hydrogels have been also tested as a reservoir for GFs and have resulted in a controlled release. Moreover, when injected into a rat cardiac infarction tissue, an improvement in cardiac function, induction of angiogenesis, and reduced collagen content were observed.¹⁹² Furthermore, DEX-PCL-HEMA/PNIPAAm hydrogels were able to transfect cells with DNA or RNA.^{193,194} Short-hairpin RNA of angiotensin converting enzyme was conjugated to these hydrogels and injected into a infarct area in a myocardial infarction rat model. A reduction of this enzyme expression was observed in vivo, and also an improvement of the heart function and regeneration were observed, illustrating the cardioprotective effects of the gene silencing of this enzyme.¹⁹

The incorporation of specific cells into the matrix was also considered by some researchers. For example, the development of DEX-based hydrogels for the encapsulation of human embryonic stem cells along with VEGF and a tethered RGD peptide demonstrated both protection and sustained delivery of the GF.¹⁹⁵

Interestingly, DEX has also being explored for the fabrication of nanomotors. Keller et al. designed asymmetric hydrogel microparticles applying a microfluidic chip. The microparticles consisting of two separated phases: one with droplets of DEX and other one with droplets of PEGDA encapsulating the enzyme catalase. After the decomposition of H_2O_2 by the enzyme, the motor of the microparticles propels O_2 linearly or circularly as required.¹⁹⁶ These type of developments could inspire the development of novel systems that could combine controlled delivery and sophisticated targeting or transport strategies of the carrier device.

3.3.2. Pullulan-Based Hydrogels. Pullulan is a polysaccharide polymer consisting of maltotriose units connected by α -1,6 glycosidic bonds.¹⁹⁷ Its biodegradability, nontoxic nature, and water retention capacity and the presence of multiple functional groups for cross-linking, make pullulan an optimal hydrogel-based biomaterial for delivery of cells and bio-molecules.^{197–199}

Fujioka et al. tested the addition of cholesteryl group- and acryloyl group-bearing pullulan (CHPOA) nanogels for the delivery of fibroblasts growth factor-18 (FGF-18) and BMP-2 in order to promote bone regeneration.¹⁹⁷ The nanogels increased osteoinductive activity in a mouse calvaria defect model with synergistic effects between both GFs. Recently, biodegradable hydrogels consisting of nanogels and nanogel-coated liposomes were synthesized by cross-linking a CHPOA nanogel and four-arm terminal thiol group pentaerythritol tetra(mercaptoethyl)polyoxyethylene (PEGSH).¹⁹⁹ The resulting systems led to a complete release of liposome complexes under physiological conditions within 20 days.

A composite scaffold based on pullulan/dextran/interfacial polyelectrolyte complexation (IPC) fibers was investigated for controlled delivery and improved preservation of various biomolecules.¹⁹⁸ Application of this technique resulted in an entrapment efficiency of 70% of VEGF, with sustained release profiles for 7 days. These results contrast with previous observations, which showed encapsulation efficiencies lower than 20%²⁰⁰ with release profiles for 1 day.²⁰¹ Other bacterial-origin polysaccharides can be envisaged in the future for the development of novel delivery systems, as there are huge possibilities of synthesis routes provided by bacteria.²⁰²

3.4. Animal/Human-Origin Polysaccharides. 3.4.1. Hyaluronic Acid-Based Hydrogels. Hyaluronic acid (HA) is a linear anionic polysaccharide consisting of repeated disaccharides D-glucuronic acid and N-acetylglucosamine bonding with α - $(1 \rightarrow 4)$ and β - $(1 \rightarrow 3)$ linkages, respectively. This biopolymer is the main component of the ECM of connective tissue in vertebrates,²⁰³ with a plethora of physiological functions such as support, viscoelasticity or cell adhesion, and proliferation.²⁰⁴ In physiological conditions, it is found as a polyanion (hyaluronan). HA has been used in a wide range of biomedical applications due to its nonimmunogenicity, cytocompatibility, biodegradability, and bioactivity.²⁰⁴

In addition, it is well-known that degraded HA fragments can induce angiogenesis and increase the expression of matrix metalloproteinases $\rm (MMP)^{205,206}$ and can activate some cell receptors including CD44 or ICAM-1. In general, HA hydrogels are obtained by the addition of gelling agents or cross-linking agents or the chemical modification of HA.² Cross-linked HA hydrogels can be made by adding crosslinking agents such as divinyl sulfone or glutaraldehyde.²⁰ However, cross-linking agents can be cytotoxic or form toxic byproducts, which may limit their use. More biocompatible strategies have been studied for the preparation of HA hydrogels, such as enzymatic cross-linking, click chemistry, or physical cross-linking. Is it even possible to introduce oligonucleotides into the HA chains, enabling cross-linking of the polymer with complementarity sequences.²⁰⁸ These new alternatives require the functionalization of HA with other chemical groups that can be introduced in the carboxylate, hydroxyl, or amide groups.

HA hydrogels can be formed via chemical cross-linking of methacrylate groups, which is a commonly used strategy with other biopolymers. These platforms have been used for the release of PLs and GF, and even MSCs have been cultured in such matrixes stimulating their differentiation for applications in periodontal regeneration,²⁰⁹ cartilage regeneration,²¹⁰ bone regeneration, or skin regeneration.²¹¹ For example, HA-GMA photopolymerized hydrogels have been explored for bone regeneration, immobilizing GF such as BMP-2 or VEGF.²¹² The degradation profile of these hydrogels can be tuned by varying the concentration and molecular weight of the HA, leading to diverse GF release profiles and to osteoinductive effects *in vivo*.²¹² The photopolymerizable 2-aminoethyl

Table 3. Hydrogels Containing HA for the Controlled Delivery of Several GFs^a

system	GF	study	results
alginate/HA hydrogels ²²³	TGF-β3	<i>in vitro</i> (MSCs) and <i>in vivo</i> (s.c. implantation in nude mice)	superior chondrogenesis and neocartilage formation compared with controls
poly (<i>e</i> -caprolactone)-collagen/HA hydrogels ²²⁴	VEGF and PDGF	<i>in vitro</i> (HUVEC and fibroblasts coculture)	cellular attachment with infiltration and recapitulation of primitive capillary network in the scaffold's architecture
perlecan/heparan sulfate/HA microgels ²²⁵	BMP-2	<i>in vivo</i> (injection in OA model of mice)	treated knees had higher mRNA levels and lesser OA-like damage compared to control knees
bisphosphonate-linked HA hydrogel ²²⁶	BMP-2	<i>in vitro</i> (rat osteoblasts or rat MSCs)	bioactive BMP-2 release by enzymatic degradation of the hydrogels
HA hydrogels with peptide-binding dendrimers ²²⁷	BMP-2 or TGF-β1	in vitro	significantly lower amounts of growth factors released in the presence of the affinity binding peptide macromolecule
photo-cross-linkable HA/platelet rich	PDGF, TGF- β 1, and FGF	<i>in vitro</i> (fibroblasts) and <i>in vivo</i> (rabbit cartilage defect model)	increased cell proliferation and migration
plasma complexed hydrogel glue ²²⁸			integrative hyaline-like cartilage formation in vivo
HA hydrogels reinforced with cellulose nanocrystals and enriched with PLs ²²⁹	PDGF and VEGF	in vitro (hDPCs) and in vivo (CAM)	stimulated chemotactic and pro-angiogenic activity by promoting hDPCs recruitment and cell sprouting
HA/collagen hydrogels containing high- sulfated HA microgels ²³⁰	TGF- <i>β</i> 1	in vitro	increased TGF- β 1 retention and retarded release
HA/heparin hydrogels ²³¹	BMP-6	in vitro (myeloma cells or MSCs)	induced osteogenic differentiation and decreased viability of myeloma cell lines
HA hydrogel/nanohydroxyapatite particles ²³²	BMP-2	<i>in vivo</i> (s.c. implantation in mouse)	addition of hydroxyapatite nanoparticles modified the release pattern of BMP-2, resulting in enhanced bone formation
gelatin/HA hydrogel ²³³	FGF-10 and FGF-7	in vitro (Calu-3 or MSCs)	epithelial phenotype of MSCs after 2 weeks with reduction of vimentin and increase in pan cytokeratin expression

^{*a*}Abbreviations: BMP-2, bone morphogenetic protein 2; TGF- β 3, transforming growth factor beta 3; MSCs, mesenchymal stem cells; s.c., subcutaneous; VEGF, vascular endothelial growth factor; PDGF, platelet-derived growth factor; mRNA, mRNA; HUVEC, human umbilical vein endothelial cells; OA, osteoarthritis; TGF- β 1, transforming growth factor beta 1; FGF, fibroblast growth factor; PLs, platelet lysates; hDPCs, human dental pulp cells; CAM, chick chorioallantoic membrane; BMP-6, bone morphogenetic protein 6; FGF-10, fibroblast growth factor 10; FGF-7, fibroblast growth factor 7; FITC, fluorescein isothiocyanate; NT-3, neurotrophin-3; BSA, bovine serum albumin; PLL, polylysine; HEK, human embryonic kidney.

methacrylate-HA also has potential for bone regeneration when encapsulating the growth and differentiation factor-5 (GDF-5). Hydrogels were able to sustain the release of this agent over 25 days and showed a high proliferation of MC3T3-E1 preosteoblasts. Furthermore, an improvement in osteogenesis was observed *in vivo* when it was administered in a rabbit model of bone defects.²¹³ Another application studied for methacrylated-HA hydrogels was cardiac regeneration by encapsulating a tissue inhibitors matrix metalloproteinase (TIMPs).²¹⁴ Interestingly, double cross-linking HA hydrogels were developed by the synthesis of HA particles that were cross-linked with divinyl sulfone and decorated with GMA. Once prepared, particles were included in HA-GMA hydrogels and subsequently polymerized using UV. This double crosslinking allowed a slower release of the payloads.²¹⁵

Furthermore, acrylate-HA was reacted with heparin thiol and a disulfide cross-linker to encapsulate $GF\beta1$ within the hydrogel, as heparin binding domains have affinity for GF. High MW heparins were able to retain larger amounts of $GF\beta1$ and released them slower than low MW heparins. Hydrogels of HA and high MW heparins were also more efficient in differentiating cardiac progenitor cells into endothelial cells.²¹⁶

Another important method for the preparation of HA hydrogels is the thiol—/—ene chemistry, which can be induced by UV light. This process does not involve the use of organic solvents and is also highly specific, which is optimal for cell encapsulation and delivery of sensitive biomolecules. For example, thiol-4-arms-PEGs have been used to cross-link HA-acrylate encapsulating bFGF, to induce the formation of collagen inside the hydrogel by fibroblasts.²¹⁷ With this type of chemistry, it is also possible to add cysteine-containing peptides with different functionalities into the hydrogel, such as MMP-sensitive and cell-adhesive chains. Maleimide-HA hydrogels cross-linked with these peptides were able to sustain

the release *in vitro* of BMP-2 and SDF-1 α and were sufficient to increase bone formation.²¹⁸ This platform has also been used for the *in vitro* 3D cell transfection of cells.^{219–222} Gojgini and colleagues encapsulated pDNA using this approach and observed that the softer the HA hydrogels, the greater DNA release and transgene expression on cultured MSCs.²²⁰ Table 3 introduces some HA-based hydrogels for the controlled delivery of several GFs.

Thiol groups can also be introduced in HA chains. There are commercially available HA-thiol hydrogel kits that can be used for the encapsulation of GF and cytokines for bone regeneration,^{234,231} lung regeneration,²³⁵ or neurogenesis.²³⁶ The application of the commercial kit with heparin allows higher IL-10 encapsulation, and the IL-10 released in vivo in a mouse model of lung injury demonstrated a reduction in the deposition of collagen in the lung parenchyma. Therefore, this strategy warrants further explorations as a potential treatment for fibrotic lung disorders.²³⁵ Moreover, this platform can be used for the encapsulation of GF and cells to study cell differentiation. Human urine-stem cells were encapsulated in the heparin/HA/PEGDA hydrogels within a cocktail of GFs that enhance neurogenesis (NGF, FGF), angiogenesis (VEGF), and myogenesis (IGF1, HGF, PDGF-BB). The injection of these hydrogels in athymic mice resulted in an improvement of vascularization, innervation, and myogenic differentiation.²³⁶ Wang and co-workers developed a conductive hydrogel consisting on HA-thiol cross-linked with tetraaniline-PEG diacrylate for the treatment of myocardial infarction. They loaded the hydrogel with pDNA encoding for endothelial nitric oxide synthase nanocomplexes and adipose derived stem cells. In vivo experiments demonstrated increased expression of the encoded gene and proangiogenic GF, and an improvement of heart function was observed.²³⁷ Additionally, aminoethyl methacrylated-HA and thiolated HA were used for

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Figure 6. Example of HA hydrogels that encapsulate siRNA: (a) schematic of the siRNA-cholesterol interaction with cholesterol/CD interactions, (b) fluorescence recovery after photobleaching diffusivity with encapsulated fluorescenin (FAM)-modified, with (+) and without (-) CD, (c) cumulative FAM-modified, cholesterol-modified siRNA release from hydrogels with or without CD, and (d) schematic of erosion and si-RNA response to delivery of active MMP. Reproduced and adapted with permission from ref 243. Copyright 2018, Elsevier.

the formation of hydrogels for human growth hormone (hGH) release in a rat model. 238

Another approach for the preparation of HA hydrogels under mild conditions is through hydrazone cross-linking, which consists of mixing carbohydrazide-HA and an aldehyde-HA derivative or other polymers.^{239,240} This method leads to highly biocompatible and stable hydrogels, suitable for cell transfection. For example, aldehyde-HA/hydrazide-HA hydrogels can form stable complexes with DNA and efficiently transfect cells for expressing CD44.²⁴¹ These hydrazine crosslinked HA hydrogels were used to protect human recombinant BMP-2 from degradation. These hydrogels can modulate the release of BMP-2 by tuning the protonation state of the carboxylic group with the change of pH, demonstrating a superior bone formation when acidic hydrogels were ectopically administered in rats.²⁴²

In another study, cellulose nanocrystals were included in the matrix, to protect the hydrogels from degradation. Silva and colleagues showed that when these hydrogels were used to encapsulate PLs, a sustained release of GF such as PDGF and VEGF could be observed. Interestingly, these hydrogels were able to recruit and promote the sprouting of human dental pulp and endothelial cells.²²⁹

HA hydrogels were applied to encapsulate siRNA against MMP-2 to test its potential in the treatment of myocardial infarction. The researchers introduced MMP sensitive peptides functionalized with hydrazide and β -cyclodextrin (CD) into the HA chains. CD enabled the siRNA complexation before its modification with cholesterol groups. siRNA release was mainly promoted by the hydrogel erosion by proteases, all of which were released in less than 5 days compared to the nonrelease observed without the enzyme. The released siRNA reduced the expression of MMP-2 in rat primary cardiac fibroblasts.²⁴³ (Figure 6).

Enzymatic cross-linking is another strategy used for the preparation of HA hydrogels under mild conditions. For

example, Levison and colleagues introduced peptides that are substrate for transglutaminases and heparin into HA chains. Both polymers could be cross-linked together by adding thrombin and transglutaminase, enabling the encapsulation of TGF- β 1. This hydrogel could sustain the release of TGF- β 1 for long time. Moreover, when chondroprogenitor cells were encapsulated in the same hydrogel, this slow release allowed an efficient matrix deposition, appropriate for cartilage repair.²⁴⁴ HRP is the most used enzyme for the enzymatic cross-linking of HA. Using these strategy, tyramine functionalized HA (HA-Tyr, Corgel) is cross-linked in the presence of HRP and hydrogen peroxide. HA-Tyr hydrogels have been extensively investigated for the release of GF and antibodies²⁴⁵⁻²⁴⁷ and can be biodegraded by hyaluronidases. For example, PLs were encapsulated in a HA-Tyr hydrogel to study chondrogenic differentiation.²⁴⁸ Moreover, Egbu and colleagues compared the release of the antibody infliximab using the PK-Eye model from hydrogels made of HA-Tyr or poly(ethylene glycol) diacrylate (PEGDA), poly N-isopropylacrylamide (pNI-PAAM), and HA cross-linked by APS/TEMED. HA-Tyr hydrogels showed a faster release of the antibody than the polymerized cross-linking ones.²⁴⁹ Other HA derivatives that can be used for the HRP cross-linking are HA conjugated to (-)-epigallocatechin-3-gallate (EGCG). This enzymatic crosslinking can be carried out without the presence of exogenous H_2O_2 , as the autoxidation of EGCG produces H_2O_2 . Moreover, when this type of cross-linking is used, the enzymatic degradation of the hydrogels can be reduced. Interestingly, HA-gallols can also be cross-linked in the presence of gallol-rich compounds such as oligo-epigallocatechin gallate rendering hydrogels with low enzymatic biodegradation and high protein encapsulation through noncovalent interactions with the gallols.²⁵⁰ This behavior is explained by the high affinity of the hyaluronase with the gallols, which entrap the enzyme.²⁵¹

Review



Figure 7. Schematic representation of intravitreal administration of ciliary neurotrophic factor (CNTF) applied using an affinity-based release system based on a HA hydrogel. The system was able to release CNTF over 7 days with the same stability and bioactivity as commercial ones. Reproduced with permission from ref 259. Copyright 2019, Elsevier.

One of the most commonly used strategies for the formation of physically cross-linked HA hydrogels is the combination of HA with gelling agents, such as poloxamer,²⁵² ALG,²⁵³ collagen,²⁵⁴ or more frequently, methylcellulose (MC).^{255,256} For example, an HA-MC hydrogel was able to sustain the release of IGF-1. The authors modulated the delivery by adding Src homology 3 (SH3)-binding peptides to the polymer chains.²⁵⁷ A similar strategy was followed by Vulic and Shoichet, who encapsulated SH3-rhFGF2 that slowed down the GF diffusion. Different release profiles were obtained by changing the affinity of the binding peptide SH3. Interestingly, the release was linear, without a burst release.²⁵⁸ This platform has shown its efficacy in intravitreal GF delivery and was completely nontoxic.²⁵⁹ (Figure 7).

Another alternative is the inclusion of the GF in nanoparticles/microparticles to slow down the release of therapeutic biomolecules.²⁶⁰ This approach was used by Obermeyer et al., who encapsulated brain-derived neurotrophic factor (BDNF) in hydrogels made of HA-MC including PLGA nanoparticles. BDNF delivery improved the plasticity and reduced the stroke lesion size in a rodent model.²⁶¹

Alternatively, self-assembled physical hydrogels can be formed by inclusion of hydrophobic polymers into the HA chain. For example, PNIPAAm was grafted into HA, resulting in thermoresponsive hydrogels. Pereira et al. encapsulated SDF to be used as implants in intervertebral disc to recruit MSCs.²⁶² Hydrogels were able to release around 50% of the GF in 7 days, which was enough to attract MSCs to the disc ex vivo. These platforms are also potential candidates for the encapsulation of GFs for various functions, including the potentiation of MSC differentiation to intervertebral disk-like cells,²⁶³ bone regeneration,²⁶⁴ or for the delivery of antibodies into the eye.²⁶⁵ Following this idea, Steele et al. fabricated a hydrophobic HA derivative that can be cross-linked by poly(ethylene glycol)-block-poly(lactic acid) (PEG-PLA) nanoparticles through the self-assembly of both components. SDF was encapsulated inside NPs, and a dimeric fragment of hepatocyte growth factor (HGF) was added into the hydrogel, to obtain a dual-stage GF release. In this regard, the extended time of GF release was sufficient to ensure the reduction of a scar in both sheep and rat models of myocardial ischemia.²⁶⁶

Another approach to produce cross-linking in HA is based on supramolecular guest—host interactions. The most representative guest—host pair used for cross-linking HA is adamantane and β -cyclodextrin.²⁶⁷ By grafting both components into the HA chain, hydrogels can be formed by the complexation of both molecules in aqueous solutions. The stiffness of the hydrogel can be easily modulated by adjusting the proportions of both components. Interestingly, these hydrogels have also shear-thinning properties and can be easily injected. Rodell and co-workers showed that these hydrogels can sustain the release of IL-10 and anti-TGF β for 3 weeks *in vitro*, through the mechanism of erosion of the hydrogel.²⁶⁸

3.4.2. Chondroitin Sulfate-Based Hydrogels. Chondroitin sulfate (CS) is a linear polysaccharide based on (1-3)- β -N-acetyl-D-galactosamine and (1-4)- β -glucuronic acid, which exhibits sulfate, hydroxyl, and carboxylic acid functionalities.²⁶⁹ Due to its affinity for GFs and stem cell regulatory functions, CS has been widely used in different regenerative medicine approaches for the development of adapted delivery systems for various GFs^{269–274} and proteins.^{275,276}

CS has been involved as a starting material in different neuro-regenerative approaches²⁷⁷ due to its role in guidance of neuronal migration during neural development.^{38,270} Conoval-off et al. synthesized a bioactive synthetic peptide/CS hybrid hydrogel to augment primary cortical neurite outgrowth via enhanced binding of the NGF.²⁷⁰ Addition of the peptide to CS hydrogels resulted in a sustained NGF diffusivity and enhanced cell growth. A similar trend was observed by incorporating a CS-binding peptide to CS hydrogels.²⁷¹

Due to its abundance in the cartilage ECM, CS has been extensively used as a scaffolding hydrogel biomaterial for cartilage repair.^{38,269,275} Du et al. synthesized porous hydrogel scaffolds by coprecipitation of CS and collagen for dual GFs delivery.²⁷³ The presence of the collagen binding domain (CBD) on bFGF resulted in sustained release profile of this GF over time, which promoted hMSCs differentiation into chondrocytes. More recently, Chen et al. incorporated low molecular weight heparin into carboxymethyl CH-oxidized CS hydrogels loaded with trans-TGF- β 3 and peripheral blood MSCs.²⁶⁹ The presence of heparin improved the mechanical properties of the hydrogels, enhancing their stability and mediating sustained release of TGF- β 3 for 3 weeks. Furthermore, these new scaffolds provided a favorable microenvironment for MSCs.²⁶⁹

The influence of the degree of sulfation of CS-based hydrogels on the release profiles and bioactivity of a positively charged model protein (histone) have been evaluated.²⁷⁵ A reduction in histone release was noted from desulfated

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chondroitin-based hydrogels when compared to native counterparts. In addition, higher type-II collagen and aggrecan expressions were observed when MSCs were encapsulated in desulfated chondroitin hydrogels.

Encapsulation of biomolecules in flexible networks can provide unique features, such as preservation of biomolecule activity and controlled delivery. Schuurmans et al. synthesized methacrylated CS (CSMA) microhydrogel spheres to study the absorption of lysozymes.²⁷⁶ When embedded into a thermosensitive hydrogel scaffold, lysozyme-loaded CSMA microgels were completely released in 58 days.

3.4.3. Heparin-Based Hydrogels. Heparin is a linear polysaccharide consisting of 1–4 linked disaccharide repeating units of uronic acid and glucosamine residues.²⁷⁸ The prevalence of sulfate and carboxylate groups endows heparin with a high negative charge and promotes its interaction with various proteins such as GFs, chemokines, and proteases.^{278,279} For this reason, heparin-based hydrogels have been widely exploited for the controlled delivery of GFs in diverse tissue engineering approaches.^{280,281,290–293,282–289}

Various heparin/gelatin hybrid hydrogels have been prepared for delivering VEGF to promote angiogenic responses in many tissue engineering approaches.^{282,289,290} The interaction of heparin with GFs such as VEGF can both maintain the activity of the GF and act as a controlled delivery system. Resulting hydrogels provided sustained release profiles for at least 3 weeks,^{282,289,290} exhibiting bioactivity both *in vitro*²⁸² and *in vivo*.²⁸⁹

Thermosensitive hydrogels, based on heparin combined with poloxamer, have been synthesized to obtain *in situ* gelling systems that can be implanted using minimally invasive procedures.^{283,288,294} The delivery of NGF²⁸³ or keratinocyte growth factor (KGF)²⁸⁸ via these hydrogels has shown efficacy in both nerve regeneration²⁸³ and endometrial wound healing.²⁸⁸ More recently, such hydrogels were proposed for codelivering bFGF and NGF in a sciatic nerve crush injury in diabetic rats.²⁹⁴ Upon injection, the systems led to a localized release of both GFs over 30 days with improved recovery of motor functions.

Modular hydrogels based on cross-linking multiarmed and end-functionalized PEG (star-shaped PEG) with heparin have been prepared in order to combine structural flexibility of starshaped PEG with the affinity from heparin to various GFs.^{281,291} When these hydrogels were locally injected in an acute kidney injury model from mice, bFGF-loaded hydrogels demonstrated a significant increase in cell proliferation, although small effects were also noted in the noninjected kidney due to a side systemic effect.²⁸¹ In parallel, both foreign body reactions and hydrogel tissue integration could be effectively controlled by defined adjustments of the PEG/ heparin hydrogel systems.²⁹¹

More recently, a codelivery strategy was tested using selfassembling peptide/heparin hydrogels containing an inflammatory agent (TNF- α) and a proliferative factor (HGF), with the aim of treating ischemia-reperfusion-induced organ injury.²⁹³ When injected in mice, hydrogels could sequentially deliver the two biomolecules achieving anti-inflammatory and pro-proliferative effects with a single administration.

In an innovative approach, the production of 3D printed heparin-based hydrogels with customizable geometry and controlled delivery properties was described.²⁹² By increasing the shell layers' thickness, a decrease could be obtained in the release rate of VEGF and platelet derived growth factor

(PDGF). By switching the spatial order, the delivery sequence of the GFs could be modulated and predicted using a mathematical model.

CONCLUSIONS

This review reflects on the enormous progress that has been made in the development of polysaccharide-based hydrogels for therapeutic delivery, portraying a broad picture of recent advances, in particular, over the past decade. The potential of polysaccharide hydrogels is augmented by their nontoxicity, biodegradability, capacity to respond to physiological stimuli and reabsorption, as well as the fact that they do not need to be surgically removed (avoiding secondary complications), which render these systems extraordinary candidates for the development of delivery systems for biotherapeutics in combination with several cutting-edge technologies. These hydrogels demonstrated their suitability for the delivery of biotherapeutics in a controlled manner; and consequently, an impressive amount of delivery systems for biotherapeutics have been developed in the past decade using polysaccharide-based hydrogels.

From the materials side, we expect that more precise chemical modifications of polysaccharides, and their combination with other polymers or nanobiomaterials, could improve the general structural behavior of the systems (e.g., mechanical properties or degradation profile) and tune the interaction with the bioactive agents at the molecular and nanoscale level. On a larger scale, the progress of 3D printing and bioprinting will permit the production of highly reproducible and complex structures based on polysaccharide hydrogels, including heterogeneous systems able to deliver biotherapeutics with both temporal and spatial controlled release.

In the near future, it is expected that novel systems, like the ones discussed in this review, could give rise to new marketable products to treat a broad range of pathologies. To this end, efforts aiming to progress systems based on natural polymers, such as polysaccharides, into clinical use should be intensified, with the aim of overcoming regulatory issues, which are currently considered as a major obstacle.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

M. I. Rial-Hermida acknowledges *Xunta de Galicia* for her postdoctoral grant (Grant ED481B 2018/009). A. Rey-Rico acknowledges *Ministerio de Ciencia e Innovación* (Grant RTI2018-099389-A-100) for the funding and for the Ramón y Cajal Fellowship (Grant RYC2018-025617-I). B. Blanco-Fernandez is thankful to the Marie Skłodowska-Curie grant (Grant 712754) and the Severo Ochoa grant (Grant SEV-2014-0425). The Portuguese Foundation for Science and Technology (FCT; Portugal) is also acknowledged for the funding of the MARGEL Project (Grant PTDC/BTM-MAT/ 31498/2017) and CICECO-Aveiro Institute of Materials, Grants UIDB/50011/2020 and UIDP/50011/2020 actions. E. M. Byrne is acknowledged for reviewing this manuscript for English language.

ABBREVIATIONS USED

VEGF, vascular endothelial growth factor; IGF-1, insulin-like growth factor-1; BMP-2, bone morphogenetic protein 2; FGF, fibroblast growth factor; pDNA, plasmid DNA; GF, Growth factor; ECM, extracellular matrix; TGF- β 3, Transforming growth factor beta 3; BMP-6, bone morphogenetic protein 6; EGF, Epidermal growth factor; MSCs, Mesenchymal stem cells; s.c., subcutaneous; siRNA, small interfering RNA; NGF- β , nerve growth factor beta; FD70, fluorescein isothiocyanatelabeled dextran with a molecular weight of 70 kDa; FITC-IgG, fluorescein isothiocyanate-labeled IgG-human antibody; PEG, polyethylene-glycol; ChABC, chondroitinase ABC; SDF, stromal cell-derived factor 1α ; CSPG, chondroitin sulfate proteoglycan; ANFC, anionic nanofibrillar cellulose; HEK, human embryonic kidney; IL-10, Interleukine-10; HRP, horseradish peroxidase; PDGF, platelet-derived growth factor; mRNA, mRNA; HUVEC, Human Umbilical Vein Endothelial Cells; TGF- β 1, Transforming growth factor beta 1; hDPCs, human dental pulp cells; FGF-10, fibroblast growth factor 10; FGF-7, fibroblast growth factor 7; FITC, fluorescein isothiocyanate; NT-3, neurotrophin-3; BSA, bovine serum albumin

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