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Engineered assembly of water-dispersible nanocatalysts enables low-cost and green CO₂ capture

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Catalytic solvent regeneration has attracted broad interest owing to its potential to reduce energy consumption in CO₂ separation, enabling industry to achieve emission reduction targets of the Paris Climate Accord. Despite recent advances, the development of engineered acidic nanocatalysts with unique characteristics remains a challenge. Herein, we establish a strategy to tailor the physicochemical properties of metal-organic frameworks (MOFs) for the synthesis of water-dispersible core-shell nanocatalysts with ease of use. We demonstrate that functionalized nanoclusters (Fe₃O₄-COOH) effectively induce missing-linker deficiencies and fabricate mesoporosity during the self-assembly of MOFs. Superacid sites are created by introducing chelating sulfates on the uncoordinated metal clusters, providing high proton donation capability. The obtained nanomaterials drastically reduce the energy consumption of CO₂ capture by 44.7% using only 0.1 wt.% nanocatalyst, which is a \sim 10-fold improvement in efficiency compared to heterogeneous catalysts. This research represents a new avenue for the next generation of advanced nanomaterials in catalytic solvent regeneration.

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he growing trend of fossil fuel consumption and anthropogenic CO₂ emission has gained global attention as an urgent environmental issue^{1,2}. To overcome this challenge, the Paris Agreement was signed in 2015 by consensus to keep the Earth's temperature rise well below 2 °C by mid-century^{3,4}. Despite this, CO₂ emission has been relentlessly increasing and approaching 40 GtCO₂/year due to persistent release from key industrial sectors⁵. A strategy to reduce CO₂ emissions while keeping existing industrial assets is carbon capture and storage (CCS). However, given the limited number of large-scale CO₂ capture plants and the noticeable reduction in fossil fuel prices, hundreds of CCS facilities will need to be constructed by 2030 for the successful achievement of the Paris Agreement targets⁶. Chemical solvent CO₂ absorption-desorption, as the most viable and widely accepted technique for carbon separation, is not inherently green and its high energy demand for solvent regeneration indirectly contributes to global CO₂ emissions. Additionally, the energy-intensive nature of separation strongly impacts the economics of the process, leading to a reluctance to invest in CCS projects. Hence, it is of high importance to deploy a diverse portfolio of energy-efficient and green CO₂ capture technologies with net-zero emissions.

The remarkable energy consumption of CO_2 separation is mainly attributed to the high solvent regeneration temperature (above 100 °C) required to accelerate CO_2 desorption kinetics^{7,8}. Recently, catalytic solvent regeneration has emerged as an interesting approach to effectively promote the CO_2 desorption rate and reduce the required regeneration energy^{9,10}. One of the distinguishing features of catalytic regeneration is its potential to critically reduce the CO_2 desorption temperature below 100 °C and accordingly pave the way for utilizing lower grade heat resources, such as solar hot water, as a green approach for solvent regeneration^{7,11}. In this regard, a wide range of commercial and synthetic heterogeneous catalysts have been tested for catalyst-aided solvent regeneration, though their low efficiency and operational difficulties are still a significant barrier toward large-scale implementation¹¹.

Metal-organic frameworks (MOFs) are an emerging class of porous materials with highly favorable catalytic properties owing to their large pore volume, abundant metal sites, and tailorable structure^{12,13}. These features have made MOFs potential candidates for developing advanced nanocatalysts. Yaghi et al. recently reported the synthesis of an acidic MOF-SO₄ catalyst by treating a zirconium-based MOF (MOF-808) with aqueous sulfuric acid^{14,15}. They showed the strong Brønsted acidity of MOF-808-SO₄ originates from the chelating sulfates attached to the unsaturated metal clusters which release protons into the reaction medium. However, the microporosity of MOFs is still a major concern for the fabrication of super-efficient nanomaterials, particularly in catalysis¹⁶⁻¹⁸. Additionally, there are other acidstable MOFs desired for the fabrication of MOF-SO₄ nanocatalysts which have not yet been explored. To this end, it is of great interest to exploit advanced MOF-SO₄ materials with targeted physicochemical features for low-temperature CO₂ desorption, thereby taking a step further toward establishing green CO₂ capture technologies and achieving the objectives of the Paris Climate Accord.

Herein, we present a new strategy for the fabrication of engineered water-dispersible nanocatalysts with hierarchical micromesoporous structures (Fig. 1 and Supplementary Fig. 4). In this technique, we used acidic Fe_3O_4 nanoclusters as a versatile substrate for the modulated self-assembly of different MOFs with broad structural diversity. The presence of carboxylates surrounding the core surface leverages the creation of active mesoporosity throughout the network of assembled MOFs. Specifically, the grown mesoporous shell facilitates the subsequent

coordination of chelating sulfate moieties onto the metal clusters, thus allowing for a higher density of Brønsted acid sites. The accommodation of approachable acidic sites through the tailored hierarchical structure, as well as the nanofluidic aspect readily enables water-dispersible $Fe_3O_4@MOF-SO_4$ nanocatalyst to actively participate in CO_2 desorption reactions and drastically reduce energy consumption.

Results

Water-dispersible acidic Fe₃O₄ substrate. We first examined the potential of acidic Fe₃O₄ nanoclusters as favorable waterdispersible supports for the formation of advanced nanocatalysts. Ferric ammonium citrate, containing both iron (Fe³⁺) and citric acid, was selected as a cheap and environmentally benign precursor for the fabrication of carboxylated Fe₃O₄ nanoclusters (Fe₃O₄-COOH). One of the benefits of the citrate assembly approach is that the carboxylate groups on the surface of the nanocluster can serve as proton donor sites. Additionally, carboxylates can also provide stable hydrogen bonds to water molecules, allowing great dispersibility and facilitating the nanofluidic behavior of Fe₃O₄-COOH in aqueous solvents (Supplementary Fig. 5). The combination of these two features enables the Fe₃O₄-COOH to be simply utilized as a waterdispersible acidic catalyst during the continuous CO2 absorption-desorption operation without any modification to the process configuration.

The surface modification is achieved via two steps by the assembly and adhesion of citrate ions to the Fe₃O₄ surface (Fig. 2a). Upon partial reduction of Fe^{3+} to Fe^{2+} in the nonaqueous solution and formation of single-crystal Fe₃O₄ nanoparticles, citrate ions easily attach to the surface owing to the strong coordination affinity between carboxylate groups and Fe³⁺/Fe²⁺ ions, resulting in aggregation of single nanoparticles to form large Fe₃O₄ nanoclusters^{19,20}. Helium ion microscopy and scanning electron microscopy (SEM) showed the spherical clusters ranging in size from ~100 to 300 nm (Fig. 2b, c and Supplementary Fig. 6). Specifically, transmission electron microscopy (TEM) indicated the aggregated nanoclusters are composed of small adhesive Fe_3O_4 nanoparticles with about ~2-5 nm size (Fig. 2d). High-angle annular dark-field (HAADF), energydispersive X-ray spectroscopy (EDX) mapping, and elemental line scanning confirmed the homogeneous morphology of Fe₃O₄ nanoclusters with uniform Fe and O distribution throughout the structure (Fig. 2e and Supplementary Fig. 7). In addition, T_{2g} and $E_{\rm g}$ peaks were identified as the prominent vibrational modes in the Raman spectrum which confirm the successful formation of the Fe_3O_4 structure (Fig. 2f).

Different characterization methods were utilized to confirm the successful assembly of carboxylic acid groups (COOH) on the surface of Fe₃O₄-COOH nanoclusters. Fourier transform infrared spectroscopy (FTIR) displayed two characteristic peaks at ~1340 and ~1610 cm⁻¹ corresponding to the carbonyl group (C=O) and C-OH stretching of the carboxylic acid group (Fig. 2g)²¹. X-ray photoelectron spectroscopy (XPS) revealed that the majority of Fe₃O₄-COOH surface is covered by O (~58.9%) and C (~29.4%), while the share of Fe was ~9.1% (Fig. 2h, i and Supplementary Fig. 8). In contrast, the elemental analysis showed the bulk is mainly composed of Fe (~87.0%), which is ~28-fold greater than that of C (~2.9%) in the bulk sample (Supplementary Fig. 9), suggesting that COOH groups have mainly accumulated on the external surface of the Fe₃O₄-COOH nanocluster.

The anchored citrate groups can subsequently favor the hydrophilic nature of Fe_3O_4 -COOH, its electrostatic stabilization, and dispersibility in the aqueous media, due to the intense negative charge density of the surface. To further demonstrate the

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Fig. 1 Synthetic strategy for engineering water-dispersible nanocatalysts. Schematic illustration of sulfated core-shell nanomaterials through modulated self-assembly of MOFs on the carboxylate-rich surface of Fe_3O_4 -COOH nanoclusters. The acidic cover of magnetic nanocluster enables the creation of missing-ligand defects in the assembled structure and forms a hierarchical micro-mesoporous network. The coordination of chelating sulfate on metal clusters results in the formation of water-dispersible nanocatalysts with superacidity.



Fig. 2 Synthesis of the water-dispersible magnetic substrate with acidic characteristics. a Schematic of the formation of nanoclusters in a one-pot synthesis methodology. **b** HIM and **c** SEM images of the acidic Fe_3O_4 -COOH substrate. Scale bars are 200 nm. **d** TEM image of a single Fe_3O_4 -COOH nanocluster and its corresponding **e** HAADF and EDX mapping. Scale bars are 50 nm. **f** Raman and **g** FTIR spectra of Fe_3O_4 -COOH structure. Insets in **g** are the images of Fe_3O_4 -COOH dispersion in pure water (**a**), followed by adding silicon oil (**b**), toluene (**c**), and diethyl ether (**d**). Before taking the picture, the mixtures were completely shaken and incubated for 15 min and nanocatalyst concentration was kept constant at 0.1 wt%; the transparency of the nonaqueous phase indicates the hydrophilicity of Fe_3O_4 -COOH nanoclusters and their accumulation in the aqueous phase. **h** Full survey and **i** high-resolution XPS spectra showing the chemical moieties on the exterior surface of Fe_3O_4 -COOH nanoclusters.



Fig. 3 Structural tailoribility of MOFs via modulated self-assembly. a Schematic diagram of different metal ions and organic ligands used to grow various MOF coatings with unique physicochemical characteristics. **b** Raman spectra of the Fe_3O_4 -COOH, UiO-66, and $Fe_3O_4@UiO-66$. **c** Full survey XPS spectra of $Fe_3O_4@HKUST-1$ (I), $Fe_3O_4@UiO-66$ (II), and $Fe_3O_4@UiO-66-NH_2$ (III). **d** Nitrogen adsorption-desorption isotherms of UiO-66 and $Fe_3O_4@UiO-66$ at 77 K. **e** TGA profiles of the Fe_3O_4 -COOH, HKUST-1, and $Fe_3O_4@HKUST-1$ under nitrogen atmosphere. SEM images of **f** $Fe_3O_4@ZIF-67$, **h** $Fe_3O_4@MOF-Fe(II)$, **i** $Fe_3O_4@MIL-100(Fe)$, **j** $Fe_3O_4@HKUST-1$, and **k** $Fe_3O_4@UiO-66$. Scale bars are 200 nm. **I** Pore volume of the hierarchical $Fe_3O_4@MOF$ materials with missing-linker defects and mesopore-induced network. **m** The coating weight and comparative weight reduction of various $Fe_3O_4@MOF$ core-shells. The comparative weight reduction was calculated by the weight loss of core-shell material (ΔW_{C-S}) divided by that of its corresponding pristine MOF (ΔW_P) in the 100-350 °C range.

hydrophilicity of Fe₃O₄-COOH, its aqueous solution was mixed with silicon oil, toluene, and dichloromethane, and no Fe₃O₄-COOH was observed in the non-aqueous solvents, highlighting the catalytic potential of Fe₃O₄-COOH in phase induced areas, such as CO₂ capture using liquid–liquid phase change solvents (Fig. 2g)²². These results indicate that Fe₃O₄-COOH can be viably used as a water-dispersible substrate for further surface modification, having tunable physicochemical motifs that are of interest for catalytic solvent regeneration in CO₂ capture.

Tailoring the properties of $Fe_3O_4@MOF$. To appraise the modulated self-assembly of different MOFs on acidic Fe_3O_4 -COOH substrate, seven MOFs, including ZIF-8, ZIF-67, MIL-100(Fe), MOF-Fe(II), HKUST-1, UiO-66, and UiO-66-NH₂ with various metal (zinc (Zn), zirconium (Zr), cobalt (Co), copper (Cu), ferrous (Fe²⁺), and ferric (Fe³⁺)) and ligand (benzene-1,4-dicarboxylic acid (H₂BDC), 2-aminoterephthalic acid (H₂BDC-NH₂), 2,5-pyr-idinedicarboxylic acid (H₂BDC-N), benzene-1,3,5-tricarboxylic acid

(H₃BTC) and 2-methylimidazole (2-Melm)) combinations were utilized (Fig. 3a). After growing MOFs, the zeta potential of Fe₃O₄-COOH substrate in all cases changed from -43.1 mV to greater values (ranging from -1.7 to -19.5 mV), indicating that the surface of the substrate is primarily covered by metal-ligand assembly (Supplementary Fig. 10). This variation was due to the coordination of citrate ions and thereby diminution in the negative surface charge onto the nanocluster. In detail, the citrate groups of Fe₃O₄-COOH nanocluster can be easily dissociated and create a negatively charged surface, while hydroxyl groups of MOFs have a lower dissociation constant than those of carboxylates resulting in a decrease in the negative surface charge of Fe₃O₄@MOFs. The successful preparation of Fe3O4@MOF core-shell structure was further confirmed by TEM images, nitrogen adsorption-desorption analysis, FTIR, XRD, Raman spectroscopy, and XPS characterization (Fig. 3b-d and Supplementary Figs. 11-16).

SEM images were also employed to observe the exterior of Fe₃O₄@MOF materials. As shown in Fig. 3f-k, Fe₃O₄@MOFs exhibited almost different surface morphologies from highly

uniformed spherical shapes, similar to that of pristine Fe_3O_4 -COOH without MOF coating, to semispherical conjunct core-shell structure, like $Fe_3O_4@$ MIL-100(Fe). This structural diversity is mainly imputed to the unique characteristic features of MOFs. As MOFs are created from different metal-ligand coordination, a series of frameworks with various physicochemical properties, crystal size, and surface roughness can be obtained (Supplementary Figs. 17–19). Furthermore, the high density of carboxylic acid sites on the rough surface of the substrate, as a potential nucleation site, can effectively manipulate the size and shape of the crystal, justifying the super small MOF crystals spotted on the exterior surface of core-shell structures compared to their pristine MOFs with large crystals.

In addition to the surface morphology, we investigated the porosity of Fe₃O₄@MOFs, particularly relative to those of pristine MOFs. As observed in Fig. 3l, the total pore volume of core-shell materials increased to $\sim 0.02-0.20 \text{ cm}^3/\text{g}$, whereas a negligible porosity was detected for the acidic core itself. The difference in the porosity of Fe₃O₄@MOFs can likely be attributed to the different pore architectures of MOFs on the exterior shell side. Notably, a comparison of pore volume exhibited that Fe₃O₄@UiO-66 has the maximum pore volume of $\sim 0.20 \text{ cm}^3/\text{g}$ among core-shell materials, highlighting the determining role of MOF type in the created porosity. Interestingly, we found that the modulated core-shell nanomaterials benefit from a hierarchical micro-mesoporous structure, while pristine MOFs are generally microporous materials (Supplementary Figs. 20-22). For example, the mesoporosity, i.e., mesopore divided by total pore volume, of the modulated UiO-66 shell (~85.4%) was much greater than that of pristine UiO-66 ($\sim 11.1\%$) synthesized by the conventional procedure. The created mesoporosity in the coating could be ascribed to the induced missing-linker defects during the modulated self-assembly of MOFs on the acidic core. Similar to the carboxylic acid linkers used for the synthesis of MOFs, Fe₃O₄-COOH can partially play the role of ligand, change the bonding energy of metal-ligand coordination and manipulate the MOF formation mechanism. Accordingly, the MOF layers cannot smoothly grow on the carboxylic acid-rich substrate which can create mesoporosity and engineer the pore structure by hindering the bridging linkers and changing the coordination environment during their modulated self-assembly.

To confirm the role of missing-linker defects in the formation of engineered core-shell materials, thermogravimetric analysis was used (Fig. 3e and Supplementary Fig. 23). Because of the thermal decomposition of organic ligands from 100 to 350 °C, the weight reduction ratio of core-shell structure (ΔW_{C-S}) to pristine MOF (ΔW_p) in this temperature range was considered as an indicator of missing-linker deficiency23. Although Zn-, Co-, and Fe-based MOFs showed a high linker deficiency, the predominance of metal coordination through the network could have a negative impact on the self-assembly process, resulting in the poor formation of MOF structure (Fig. 3m). This is compatible with their low coating layer weights. In contrast, both Cu- and Zr-based MOFs displayed a good linker deficiency (~56.2-91.5%), as well as high coating weight (~30.1-34.7 wt%) and homogenous coating (Supplementary Figs. 24-27), likely due to the optimum surface energy of Fe₃O₄-COOH@Cu and Fe₃O₄-COOH@Zr compared to their corresponding organic ligands²⁴⁻²⁶. These results demonstrate that the self-assembly of MOFs on Fe₃O₄-COOH can be used as a simple platform to prepare advanced mesopore-induced core-shell materials with tailored properties, specifically more defects, and unsaturated metal sites.

The formation of Fe₃O₄@MOF-SO₄. Defect-engineered MOFs are promising platforms for developing advanced functional

nanomaterials for various catalytic applications, including photoand electrocatalysis, as they can provide active metal sites with a strong affinity towards a broad range of functional moieties¹². We, therefore, with respect to our interest in acidic nanocatalysts, treated the engineered Fe₃O₄@MOFs with diluted sulfuric acid to introduce sulfate moieties through their defected structures. The general procedure for Fe₃O₄@MOF sulfation in the present study is schematically demonstrated in Fig. 4a and Supplementary Fig. 28. The primary advantage of the reported sulfation method is that Fe₃O₄@MOF-SO₄ can be simply prepared by dispersing Fe₃O₄@-MOFs into the aqueous solution of sulfuric acid (0.05 M, pH \sim 1.3) at room conditions which makes it a viable approach for large-scale implementation. FTIR analysis of Fe₃O₄@MOF-SO₄ disclosed the presence of sulfur compounds in 800-1300 cm⁻¹ region, including both S–O ($\sim 800-950 \text{ cm}^{-1}$) and S=O $(\sim 1000-1300 \text{ cm}^{-1})$ bonds, thus confirming that SO₄⁻² species were successfully coordinated with active metal sites (Fig. 4b, c and Supplementary Fig. 29)²⁷. In addition, elemental line scanning profiles also revealed that there is a good distribution of sulfur across the treated core-shells, while no sulfur was detected before acid treatment (Fig. 4d, e). Since the sulfates can take different coordination positions on the surface of uncoordinated metal clusters, missing-linker deficiency in defect-engineered core-shells can positively manipulate the chelating mode of sulfate by providing additional space, resulting in the improved sulfation yield.

To explore the versatility of the aqueous sulfation method for Fe₃O₄@MOF, Fe₃O₄@HKUST-1, Fe₃O₄@UiO-66, and Fe₃O₄@UiO-66-NH₂ with the highest pore volumes were selected for posttreatment. TEM analysis illustrated the Fe₃O₄@MOF structures well preserved their core-shell structures at low pH values (i.e., ~ 1.3), with a shell thickness changing from ~10 nm in Fe₃O₄@HKUST-SO₄ (Fig. 4f, g) to \sim 20 nm in Fe₃O₄@UiO-66-SO₄ (Fig. 4i, j) and ~40 nm in Fe₃O₄@UiO-66-NH₂-SO₄ (Fig. 4l, m). HAADF and EDX maps reconfirmed the homogeneous distribution of metallic and organic elements corresponding to their MOF structures (Fig. 4h, k, n). Nevertheless, it was found that the amount of sulfur elements varies among Fe3O4@MOF-SO4 materials, and Fe₃O₄@HKUST-SO₄ possesses the least sulfur content when compared with those of Zr-based core-shell structures. This observation was further examined by high-resolution XPS analysis, showing the sulfur species on the exterior surface of Fe₃O₄@MOF-SO₄ materials (Fig. 40-q and Supplementary Fig. 30). Notably, XPS peaks did not appear at 164-174 eV (the typical range of binding energy for sulfur, S 2p), validating the low sulfur signals in its EDX. These results suggest that the chemical stability of Fe₃O₄@MOF materials is a key contributor to the aqueous sulfation process. For instance, HKUST-1 framework is composed of Cu2+ ion pairs chelated by carboxylate bridges with paddle-wheel units; however, the high concentration of protons at low pH values can potentially accelerate the hydrolysis of Cu-O bonds, resulting in the partial disassembly of MOF crystals²⁸. Similarly, Fe₃O₄@HKUST-1 could not entirely preserve its structural stability at harsh acidic conditions, as the shell side partially dissociated (Supplementary Fig. 31) and the average shell thickness remarkably diminished after the sulfation process. Furthermore, the unstable Cu bond could prohibit both bridging and chelating mode of sulfate coordination which verifies the poor efficiency of Fe₃O₄@HKUST-1 sulfation. In contrast, both Fe₃O₄@UiO-66-SO₄ and Fe₃O₄@UiO-66-NH₂-SO₄ exhibited that sulfate species were successfully coordinated to the Zr metals, owing to the tolerance of Zr-O bond in a broad pH range from 1 to 10²⁹. It is worth noting that good stability was also observed for Fe₃O₄-COOH nanoclusters at pH 1-3, whereas conventional Fe₃O₄ nanoparticles immediately digested into the acidic solution at the same conditions. This difference may be due to the citrate groups covering the surface of nanoparticles with lower pKa values ($\sim 3.0-5.5$) than those of unfunctionalized Fe₃O₄



Fig. 4 Coordination of chelating sulfate species in defected core-shell structure. a Schematic illustration of the preparation of water-dispersible $Fe_3O_4@MOF-SO_4$ nanocatalyst via aqueous sulfation process. **b**, **c** FTIR spectra, and **d**, **e** sulfur line scanning profile of $Fe_3O_4@UiO-66$ and $Fe_3O_4@UiO-66-SO_4$. TEM, HAADF, and EDX images of **f-h** $Fe_3O_4@HKUST-SO_4$, **i-k** $Fe_3O_4@UiO-66-SO_4$, and **l-n** $Fe_3O_4@UiO-66-NH_2-SO_4$. Scale bars are 50 (**f**, **i**, **l**), 10 (**g**, **j**, **m**), and 100 nm (**h**, **k**, **n**). High-resolution XPS spectra of sulfur species in **o** $Fe_3O_4@HKUST-SO_4$, **p** $Fe_3O_4@UiO-66-SO_4$, and **q** $Fe_3O_4@UiO-66-NH_2-SO_4$.



Fig. 5 Application of water-dispersible nanocatalysts for energy-efficient CO₂ capture. a Schematic of amine solvent regeneration with and without using a catalyst (Cat.). **b** CO₂ desorption profile of amine solution with different concentrations of Fe_3O_4 -COOH. **c** Relative heat duty (RH) and **d** cyclic CO₂ uptake capacity of amine solution in the presence of various water-dispersible core-shell nanomaterials. **e** Schematic of catalytic CO₂ desorption during thermal solvent regeneration. **f** The effect of time on the accumulative desorbed CO₂ with and without using Fe_3O_4 @UiO-66-SO₄. **g** RH of amine solution without (**a**) and with heterogeneous catalysts (Al₂O₃ (**b**), V₂O₅ (**c**), H-Beta (**d**), HZSM-5 (**e**), $SO_4^{2-}/ZrO_2/Al_2O_3$ (**f**), $SO_4^{2-}/ZrO_2/SBA-15$ (**g**)), water-dispersible Fe_3O_4 @UiO-66-SO₄ (**l**). **h** Schematic of cyclic CO₂ absorption-desorption of catalyst-aided solvent regeneration. **i** The effect of catalyst concentration on the cyclic CO₂ capacity; blank (**a**), with H-Bata (**b**), Fe_3O_4 -COOH (**c**), Fe_3O_4 @UiO-66 (**d**), and Fe_3O_4 @UiO-66-SO₄ (**e**). **j** Recyclability of the Fe_3O_4 @UiO-66-SO₄ during consecutive CO₂ absorption-desorption cycles. The amine solution in all cases is 5 M MEA in water and no catalyst was used for the blank solvent. The concentration of catalyst was fixed at 0.1 wt% in (**c**, **d**, **f**, **g**, **j**).

nanoparticles (\sim 5.3–8.8), which could be deprotonated at low pH values and prevent the subsequent disassembly of Fe–O structure.

Catalytic CO₂ desorption performance. Catalytic solvent regeneration, a recently emerged technique, has garnered wide attention, because of its low-temperature operation and high energy efficiency. The acidic nanocatalysts can act as a good proton donor, supplying the excess amount of protons required for the carbamate breakdown reaction, and promote CO₂ desorption at temperatures less than 100 °C (the boiling temperature of water at atmospheric pressure)³⁰. To illustrate that the prepared water-dispersible nanomaterials can be used to accelerate CO₂ desorption reactions, we first examined the catalytic performance of acidic Fe₃O₄-COOH nanoclusters during the regeneration of CO2-rich monoethanolamine (MEA, 5 M) at 88 °C (Fig. 5a). As shown in Fig. 5b, adding a small amount of Fe₃O₄-COOH (0.1 wt%) significantly increased the kinetics of CO_2 desorption, resulting in ~27.3% less energy consumption, when compared with that of blank MEA solution without using any catalyst. By increasing the amount of Fe₃O₄-COOH from 0.1 to 1 wt%, CO₂ was released more quickly from the solvent; however, the energy efficiency parameter (i.e., the absolute of relative heat duty reduction versus the amount of catalyst used) significantly dropped from 2.73 to 0.66, respectively. Thus, a concentration of 0.1 wt% was established to be the optimal value of water-dispersible nanocatalysts, almost 10 times less than previously reported values, owing to the abundant active acidic sites on the surface of Fe₃O₄–COOH, as well as the Brownian motion and nanofluidic behavior of magnetic nanoclusters in the solvent^{31,32}. These results highlight the potential of Fe₃O₄–COOH as a versatile substrate for the synthesis of acidic water-dispersible nanocatalysts which can be easily added at low concentrations during the continuous operation of CO₂ absorption–desorption processes.

Besides the CO₂ desorption performance of Fe₃O₄–COOH, the catalytic behavior of defect-engineered Fe₃O₄@MOFs was explored. Figure 5c, d shows that all prepared core–shell materials improved the kinetics of CO₂ desorption, ranging from Fe₃O₄@ZIF-8 to Fe₃O₄@HKUST-1 with the least and the best performance, respectively. From these observations, it appears that a MOF coating had a negative impact on the catalytic efficiency of Fe₃O₄-COOH substrates. Indeed, Fe₃O₄@HKUST-1



Fig. 6 Catalytic CO₂ desorption mechanism. a The acidic nanocatalyst enables an accelerated proton transfer from protonated amine (MEAH⁺) to carbamate (MEA-COO⁻), and facilitated the decomposition of the zwitterion (MEA-COOH). It resulted in enhanced CO_2 desorption at low operating temperatures with the lower required energy. **b** The possible proton transfer routes from MEAH⁺ to MEA-COO⁻ using the Brønsted acid sites of water-dispersible nanocatalyst. **c** The proposed carbamate breakdown mechanism in the presence of acidic nanocatalyst resulted in reusable MEA and CO_2 .

(as the best of core-shell materials) depicted a relative heat duty of 74.1%, whereas 72.7% was recorded when solely using Fe₃O₄-COOH. This could be attributed to the replacement of Brønsted acid sites (i.e., carboxylates) with Lewis acid sites (uncoordinated metal clusters) with less proton donation capability³³. Contrarily, enriching Brønsted acid sites through the hierarchical structure of core-shell structures (i.e., Fe₃O₄@MOF-SO₄) resulted in a distinct catalytic performance. The Fe₃O₄@UiO-66-SO₄ succeeded to desorb 80.9% more CO₂ compared with that of the blank solution at similar operating conditions. In addition, we found a decreasing trend in the differential desorbed CO₂ with the regeneration time (from 24 to 36 min), highlighting the substantial influence of catalyst on the kinetics of CO₂ desorption (Fig. 5e, f). To further investigate the catalytic performance of the Fe₃O₄@UiO-66-SO₄, its corresponding relative heat duty was compared with those of Fe₃O₄-COOH and commercialized solid acid catalysts, including metal oxides (Al₂O₃, V₂O₅) and zeolites (H-Beta and HZSM-5) (Fig. 5g and Supplementary Fig. 32). The Fe₃O₄@UiO-66-SO₄ exhibited the lowest required energy for the regeneration of CO2-rich MEA solution with a relative heat duty of 55.3%, mainly due to its large pore volume, predominant mesoporous structure, abundant Brønsted acid sites, and nanofluidic behavior (Supplementary Figs. 33 and 34). These findings also suggested that the performance of other prevalent heterogeneous nanocatalysts is not comparable with the water-dispersible materials at low catalyst concentrations (less than 0.1 wt%).

To specifically explore the performance of water-dispersible nanomaterials at low concentrations (0.01, 0.05, and 0.1 wt%), their cyclic CO₂ absorption–desorption capacity was measured (Fig. 5h, i). As discussed, H-Beta zeolite failed to display any sensible promotion throughout the course of the CO₂ desorption operation. Unlike H-Beta, all Fe₃O₄–COOH, Fe₃O₄@UiO-66, and Fe₃O₄@UiO-66–SO₄ demonstrated comparable cyclic CO₂ capacity, even at an extremely low concentration of 0.01 wt%. For instance, adding Fe₃O₄@UiO-66–SO₄ nanocatalysts increased the cyclic capacity of CO₂ from 0.21 mol CO₂/mol MEA in the blank solution to 0.30, 0.33, and 0.38 mol CO₂/mol MEA with 0.01, 0.05, and 0.1 wt% concentrations of nanocatalyst, respectively, which are comparable with those of commercialized catalysts with ~ 10- to ~ 100-fold higher concentrations (~ 1.0–1.1 wt%)³⁴. Since acidic

catalyst allows for enhanced cumulative CO₂ desorption during the solvent regeneration process, the solvent can absorb more CO₂ in the next absorption cycle, leading to the better performance of the solvent (in terms of equilibrium and kinetics) in the absorption column. The stability of Fe₃O₄@UiO-66–SO₄ was assessed via ten cycles of consecutive CO₂ absorption–desorption operation (Fig. 5j). As seen, the relative heat duty of MEA solution increased by only ~9% over the first four cycles (region 1) and remained stable throughout the last six cycles (region 2). In addition, no significant changes were observed in the XPS spectra, XRD patterns, and SEM images of Fe₃O₄@UiO-66–SO₄, before and after the cyclic operation (Supplementary Fig. 35), confirming the excellent recyclability of these water-dispersible nanocatalysts.

Besides all targeted features of Fe₃O₄@UiO-66-SO₄ for catalystaided solvent regeneration, its distinguished catalytic performance, particularly when compared with Fe₃O₄-COOH, could be assigned to its special proton donation mechanism. Throughout the solvent regeneration, CO₂ molecules are generally released by the carbamate breakdown reaction. However, the yield of this reaction is highly dependent on the number of active protons in the reaction medium supplied by the amine deprotonation reaction (Fig. 6)³⁵. Owing to the endothermic nature of all reactions, a high operating temperature (~120-140 °C) is required for spontaneous proton transfer and bond cleavage, resulting in high-quality steam use and subsequently high energy consumption³⁶. In Fe₃O₄@UiO-66–SO₄, the adsorbed water molecules on the surface of uncoordinated Zr clusters can participate in a hydrogen bond with a sulfate moiety chelated to another neighboring Zr center¹⁴. This specific arrangement of sulfate and water moieties results in the formation of superacid sites ($H_0 \le -14.5$; see Supplementary Table 1) with distinct proton donation ability, accelerating the carbamate breakdown reaction and allowing for enhanced CO₂ desorption at low regeneration temperatures (less than 100 °C). We note that all water-dispersible nanocatalysts could successfully recover their released protons during the CO₂ absorption process, as compared to heterogeneous solid acid catalysts which need to be protonated via an acid washing processes. The results indicate that the unique privileges of water-dispersible nanomaterials (i.e., ease of use, low operating concentration, and high efficiency) can potentially make the implementation of catalytic solvent regeneration industrially affordable.



Fig. 7 Reactants and products for the decomposition of carbamate on a Fe₃O₄@UiO-66-SO₄ defect active site. a Reactants. b Products. The full fragment is shown in the upper panel, and a rotated view of the defect active site alone is shown in the lower panel. Zirconium, sulfur, oxygen, nitrogen, carbon, and hydrogen are colored cyan, yellow, red, blue, gray, and white, respectively.

In order to gain a greater understanding of the carbamate breakdown catalyzed by Fe₃O₄@UiO-66-SO₄, density functional theory (DFT) calculations were performed. Starting from a defect active site with HSO₄⁻ and H₂O coordinating the two Zr atoms, the addition of carbamate resulted in the displacement of the H₂O by the carbamate carboxylate group (Fig. 7a). This configuration places the HSO₄⁻ hydroxyl oxygen within ~3 Å of the carbamate nitrogen. While the exact order of proton transfer is unclear, the protonation of the carbamate nitrogen by either the HSO₄⁻ or the nearby H₂O resulted in the breakage of the N-C bond, coupled with the formation of a C-O bond from the H₂O, leading to stable products of MEA and HCO3⁻ (Fig. 7b). Attempts to protonate the carbamate nitrogen and break the C-N bond in the absence of the water molecule were unsuccessful, suggesting that the presence of H_2O and the formation of HCO_3^- as a product are essential in the catalytic reaction.

Discussion

In summary, we have developed a new and effective methodology to synthesize a series of water-dispersible nanocatalysts with engineered properties and nanofluidic behavior for lowtemperature CO₂ desorption. A promising feature of the current method is that the carboxylate-rich surface of Fe₃O₄-COOH nanoclusters allows for the modulated growth of MOFs on its structure. Importantly, we observed a transition from the microporous structure in pristine MOFs to a hierarchical micromesoporous network in Fe₃O₄@MOFs. Different metal ion and organic ligand combinations can be selected for the tailored selfassembly of MOFs on the magnetic core, resulting in a broad diversity of physicochemical properties. The obtained materials with structural defects and active metal centers can serve as a potential platform for the coordination of chelating sulfates with superacidity. Enhanced kinetics of CO₂ desorption was obtained for all Fe₃O₄-COOH, Fe₃O₄@MOF, and Fe₃O₄@MOF-SO₄ materials. As a proof of concept, Fe₃O₄@UiO-66-SO₄ exhibited the best catalytic performance (44.7% reduction in energy consumption) with excellent recyclability (~9% loss over five cycles) using a low catalyst concentration of only 0.1 wt%. The comprehensive characterizations revealed that the missing-linker defects and superacidic sites through the hierarchical network of $Fe_3O_4@UiO-66-SO_4$ are key contributors to its advanced proton donation capability and thus accelerated CO_2 desorption performance. We anticipate that this approach will open up a new avenue to the synthesis of water-dispersible nanocatalysts in the area of catalytic CO_2 absorption-desorption and take one further step toward the utilization of green energy (e.g., solar hot water) in the portfolio of energy-efficient CO_2 capture.

Methods

Synthesis of acidic Fe₃O₄-COOH nanoclusters. Typically, ferric ammonium citrate (3.25 g) and NaOAc (6 g) were dissolved in 100 mL EG under vigorous stirring at room temperature. The formed hazy solution was transferred to a stainless-steel autoclave (150 mL capacity) and heated at 200 °C for 10 h. Then, the autoclave was gradually cooled to room temperature and the black solid precipitants were separated via the application of an external magnet. The obtained nanoclusters were repeatedly washed with acetone, ethanol, and water to remove unreacted or physically attached molecules. During each washing step, the nanoclusters were suspended in the solvent, ultrasonicated for 30 min, and separated by an external magnet. Finally, the resultant materials were dried at 80 °C overnight under a severe vacuum and labeled as Fe₃O₄-COOH.

Synthesis of conventional Fe₃O₄ nanoparticles. To compare the structural properties of Fe₃O₄-COOH nanoclusters with a benchmark, conventional Fe₃O₄ nanoparticles were synthesized according to the previously reported co-precipitation method with minor modifications³⁷. Firstly, 298.5 mg of Fecl₂·4H₂O and 810 mg of Fecl₃·6H₂O were dissolved in 100 mL of water and sonicated for 15 min. The temperature was increased to 60 °C, and while keeping the mixture under vigorous agitation, NH₄OH solution was added as an oxidation agent to trigger the iron oxide precipitation. When the pH of the solvent reached 11, the temperature was increased to 80 °C and held for 2 h. The black precipitates were separated by an external magnet and washed with a copious amount of water to remove extra NH₄OH reactants and OH⁻ ions. Eventually, the obtained products were dried in a vacuum oven at 80 °C overnight, labeled as Fe₃O₄ nanoparticles and stored for future use.

Synthesis of Fe₃O₄@ZIF-8. For the synthesis of Fe₃O₄@ZIF-8 core-shell particles with a magnetic core, Fe₃O₄-COOH nanoclusters were first dispersed in 100 mL methanol (5 mg/mL) under vigorous stirring for 30 min. Then, 0.325 g of Zn(NO₃)₂·6H₂O was added and the suspension was sonicated for 1 h to facilitate zinc metal ion coordination on the carboxylate groups of the Fe₃O₄-COOH cluster surface. For the self-assembly of the ZIF-8 shell, 100 mL of 2-MeIm solution (2.82 mg/mL in methanol) was added dropwise to the suspension and the mixture was stirred at room temperature for 12 h. The fabricated Fe₃O₄@ZIF-8 core-shell particles were separated by an external magnet. For the washing process, Fe₃O₄@ZIF-8 particles were sonicated in methanol for 15 min, while the solvent was replaced three times. The particles produced were vacuum dried at 120 °C overnight and labeled as Fe₃O₄@ZIF-8.

Synthesis of Fe₃O₄@ZIF-67. For the synthesis of Fe₃O₄@**ZIF-67** core-shell particles with a magnetic core, Fe₃O₄–COOH nanoclusters were first dispersed in 100 mL methanol (50 mg/mL) under vigorous stirring for 30 min. Then, 0.5 g of Co(N-O₃)₂·6H₂O was added, and the suspension was sonicated for 1 h to facilitate cobalt metal ion coordination on the carboxylate groups of the Fe₃O₄–COOH cluster surface. For the self-assembly of the ZIF-67 shell, 100 mL of 2-MeIm solution (5.6 mg/mL in methanol) was added dropwise to the suspension and the mixture was stirred at room temperature for 24 h. The fabricated Fe₃O₄@ZIF-67 core-shell particles were separated by an external magnet. For the solvent was replaced three times. The particles were vacuum dried at 120 °C overnight and labeled as Fe₃O₄@ZIF-67.

Synthesis of Fe₃O₄@MIL-100(Fe). For the synthesis of Fe₃O₄@MIL-100(Fe) core-shell particles with a magnetic core, Fe₃O₄-COOH nanoclusters (5 mg/mL) were first dispersed in 100 mL of ethanol under vigorous stirring for 30 min. Then, 0.464 g of FeCl₃·6H₂O was added and the suspension was sonicated for 1 h to facilitate iron metal ion coordination on the carboxylate groups of the Fe₃O₄-COOH cluster surface. The obtained suspension was transferred to a 250 mL round bottom flask and heated at 70 °C using an external oil bath with a magnetic stirrer. After 1 h, 100 mL of H₃BTC solution (3.61 mg/mL in water) was added dropwise to the suspension and the mixture was stirred at 70 °C for a further 6 h to homogeneously grow the MIL-100(Fe) shell. The fabricated Fe₃O₄@MIL-100(Fe) core-shell particles were naturally cooled to room temperature and separated by an external magnet. For the washing process, Fe₃O₄@MIL-100(Fe) particles were sonicated three times in ethanol for 15 min. The particles were vacuum dried at 110 °C overnight and labeled as Fe₃O₄@MIL-100(Fe).

Synthesis of Fe₃O₄@MOF-Fe(II). For the synthesis of Fe₃O₄@MOF-Fe(II) core-shell particles with a magnetic core, Fe₃O₄-COOH nanoclusters were first dispersed in 50 mL water (10 mg/mL) under vigorous stirring for 30 min. Then, 0.278 g of FeSO₄ was added and the suspension was sonicated for 1 h to facilitate iron metal ion coordination on the carboxylate groups of the Fe₃O₄-COOH cluster surface. The obtained suspension was transferred to a 250 mL round bottom flask and heated at 130 °C using an external oil bath with a magnetic stirrer. After 1 h, 150 mL of H₂BDC-N solution (1.67 mg/mL in DMF) was added dropwise to the suspension and the mixture was stirred at 130 °C for a further 4 h to homogeneously grow the MOF-Fe(II) shell. The fabricated Fe₃O₄@MOF-Fe(II) core-shell particles were naturally cooled to room temperature and separated by an external magnet. For the washing process, Fe₃O₄@MOF-Fe(II) particles were vacuum dried at 110 °C overnight and labeled as Fe₃O₄@MOF-Fe(II).

Synthesis of Fe₃O₄@HKUST-1. For the synthesis of Fe₃O₄@HKUST-1 core-shell particles with a magnetic core, Fe₃O₄–COOH nanoclusters were first dispersed in 100 mL of ethanol (5 mg/mL) under vigorous stirring for 30 min. Then, 0.343 g of Cu(NO₃)₂:3H₂O was added and the suspension was sonicated for 1 h to facilitate copper metal ion coordination on the carboxylate groups of the Fe₃O₄–COOH cluster surface. The obtained solution was transferred to a 250 mL round bottom flask and heated at 85 °C using an external oil bath with a magnetic stirrer. After 1 h, 100 mL of H₃BTC solution (3.61 mg/mL in ethanol) was added dropwise to the suspension and the mixture was stirred at 85 °C for a further 24 h to homogeneously grow the HKUST-1 shell. The fabricated Fe₃O₄@HKUST-1 core-shell particles were naturally cooled to room temperature and separated by an external magnet. For the washing process, Fe₃O₄@HKUST-1 particles were sonicated three times in ethanol and dichloromethane for 15 min. The particles were vacuum dried at 120 °C overnight and labeled as Fe₃O₄@HKUST-1.

Synthesis of Fe₃O₄@UiO-66. For the synthesis of Fe₃O₄@UiO-66 core-shell particles with a magnetic core, Fe₃O₄-COOH nanoclusters were first dispersed in 100 mL of DMF (5 mg/mL) under vigorous stirring for 30 min. Then, 0.64 g of ZrCl₄ was added and the suspension was sonicated for 1 h to facilitate zirconium metal ion coordination on the carboxylate groups of the Fe₃O₄-COOH cluster surface. The obtained solution was transferred to a 250 mL round bottom flask, mixed with 2 mL of AcOH, and heated at 120 °C using an external oil bath with a magnetic stirrer. After 1 h, 100 mL of H₂BDC solution (4.56 mg/mL in DMF) was added dropwise to the suspension and the mixture was stirred at 120 °C for a

further 24 h to homogeneously grow the UiO-66 shell. The fabricated Fe₃O₄@UiO-66 core-shell particles were naturally cooled to room temperature and separated by an external magnet. For the washing process, Fe₃O₄@UiO-66 particles were sonicated three times in hot DMF, water, and ethanol for 15 min. The particles were vacuum dried at 110 °C overnight and labeled as Fe₃O₄@UiO-66.

Synthesis of Fe₃O₄@UiO-66-NH₂. For the synthesis of Fe₃O₄@UiO-66-NH₂ core-shell particles with a magnetic core, Fe₃O₄-COOH nanoclusters were first dispersed in 100 mL of DMF (5 mg/mL) under vigorous stirring for 30 min. Then, 0.64 g of ZrCl₄ was added and the suspension was sonicated for 1 h to facilitate zirconium metal ion coordination on the carboxylate groups of the Fe₃O₄-COOH cluster surface. The obtained solution was transferred to a 250 mL round bottom flask, mixed with 2 mL of AcOH, and heated at 120 °C using an external oil bath with a magnetic stirrer. After 1 h, 100 mL of H₂BDC solution (4.97 mg/mL in DMF) was added dropwise to the suspension and the mixture was stirred at 120 °C for a further 24 h to homogeneously grow the UiO-66-NH₂ shell. The fabricated Fe₃O₄@UiO-66-NH₂ particles were naturally cooled to room temperature and separated by an external magnet. For the washing process, Fe₃O₄@UiO-66-NH₂ particles were vacuum dried at 110 °C overnight and labeled as Fe₃O₄@UiO-66-NH₂.

Synthesis of Fe₃O₄@MOF-SO₄ nanomaterials. The pre-prepared core-shell materials were used to synthesize Fe₃O₄@MOF-SO₄ nanocatalysts. Typically, 1 g of Fe₃O₄@MOF was dispersed in 500 mL of 0.05 M aqueous H₂SO₄ solution. After sonicating for 15 min, the solution was gently stirred for 24 h at room temperature. The nanocatalysts were washed three times to remove excess H₂SO₄ molecules. In each washing step, Fe₃O₄@MOF-SO₄ were magnetically separated, dispersed in 250 mL ultra-pure hot water (ca. 60 °C), and sonicated for 15 min, followed by magnetic separation and supernatant removal. Finally, the products were dried using a vacuum oven at 150 °C for 48 h and stored for future use.

Theoretical calculations. The initial structure of UiO-66 was taken from Cavka et al.³⁸, and truncated and protonated based on the work of Sittiwong et al.³⁹. This structure comprises four 1,4-benzene-dicarboxylate (BDC) linkers surrounding the defect active site on the $Zr_{c}O_{4}(OH)_{4}$ node created by removing one linker, and seven linkers truncated to formate, for computational efficiency. To balance the charge of the system, hydrogens were added to the terminal carboxylates of BDC, and hydrogen was removed from the bridging OH of the defect active site to compensate for the removal of the BDC linker (Supplementary Fig. 3a). Following initial geometry optimization, a water molecule was added to the active site. The protonation of bridging oxygen and coordination of a hydroxyl group to a Zr atom was found to be more energetically favorable than an intact H_2O by -0.26 eV (Supplementary Fig. 3b). To model the effects of sulfation, an H_2SO_4 molecule was added to the hydroxylated defect active site, which spontaneously reacted with the adjacent hydroxyl group coordinated to the Zr to form HSO₄⁻ coordinated to one Zr, and H₂O coordinated to the other Zr, during geometry optimization (Supplementary Fig. 3c).

All DFT calculations were performed using Gaussian 16 Revision C.01⁴⁰. The 6-31G(d,p) basis set was employed for all atoms except Zr, which was treated using the double- ζ of the Stuttgart–Dresden pseudopotential^{41,42} from the Basis Set Exchange⁴³. The M06-L DFT functional⁷ was used for all calculations. For all geometry optimizations, the formate hydrogens and terminal carboxyl carbons were frozen to maintain the overall structure of UiO-66, while all other atoms were allowed to relax. This methodology has been validated previously for catalytic reactions on UiO-66³⁹.

Data availability

The data that support the findings of this study are available from the corresponding authors upon reasonable request.

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Author contributions

M.S.A. and K.A.M. conceptualized the work and designed the synthesis methodology. M.S.A. conducted all the experiments and characterizations with help of A.Z. and O.M; M.S.A. and Y.W. performed the CO_2 absorption-desorption experiments. A.J.C., N.M., and S.P.R. conducted the DFT simulations. M.S.A., K.A.M, G.W.S., and C.A.S. contributed to the data analysis and scientific discussions. All authors revised the paper and provided helpful comments.

Competing interests

The authors declare no competing interests.

Additional information

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