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## Structural-Controlled Synthesis of Highly Efficient Visible Light TiO<sub>2</sub> Photocatalyst via One-Step Single-Mode Microwave Assisted Reaction

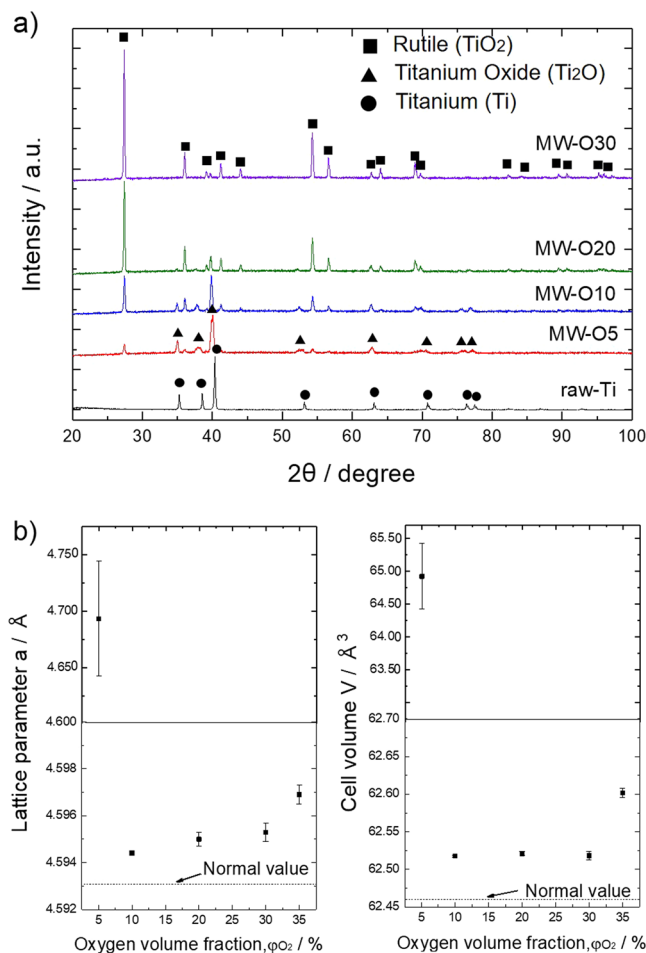
Kunihiko Kato, Yunzi Xin &amp; Takashi Shirai

TiO<sub>2</sub> with different chemical structures are successfully synthesized via a one-step single-mode magnetic microwave (SMMW) assisted process, during where Ti selectively oxidizes in magnetic field under Ar-O<sub>2</sub> mixed atmosphere. The chemical state and band structure of the as-prepared TiO<sub>2</sub> are well-controlled by changing the volume fraction of O<sub>2</sub> ( $\varphi_{O_2}$ ) during SMMW synthesis. Ti<sup>3+</sup> self-doped TiO<sub>2</sub> (TiO<sub>2-x</sub>, 0 < x < 2) is synthesized under lower  $\varphi_{O_2}$ , while TiO<sub>2</sub> with specific core/shell structure (TiO<sub>2+y</sub> core/TiO<sub>2-x</sub>-TiO<sub>2+z</sub> shell) is observed under higher  $\varphi_{O_2}$ . The as-synthesized TiO<sub>2</sub> with controlled structures show sufficient light absorption in visible region and quite narrow bandgap (2.05 eV~), whose value can be also tuned by  $\varphi_{O_2}$  during SMMW synthesis. In addition, the synthesized TiO<sub>2</sub> exhibits highly efficient photocatalytic performance towards the degradation of Rhodamine B under UV and visible light irradiation. The formation mechanism for different structural TiO<sub>2</sub> can be attributed to the specific rapid heating and cooling dynamics induced by SMMW irradiation.

TiO<sub>2</sub> photocatalysis have been widely utilized due to its physical and chemical stability, high photocatalytic activity, and nontoxicity<sup>1,2</sup>. However, the wide bandgap (3.0–3.2 eV) of TiO<sub>2</sub> seriously limits its absorption wavelength and photocatalytic performance only in UV light region. Numerous efforts have been paid for enhancing photocatalytic performance of TiO<sub>2</sub> in visible light region by inducing doped level from metals<sup>3,4</sup> or nonmetals<sup>5–8</sup>. However, the element doping may cause thermal or crystal instability and an increase on carrier trapping, which may decrease the photocatalytic efficiency<sup>9</sup>. In recent years, Ti<sup>3+</sup> self-doped TiO<sub>2</sub> has attracted much interest, since surface energy level induced by Ti<sup>3+</sup> and oxygen vacancies can improve visible-light absorption and results in high photocatalytic performance<sup>10–15</sup>.

In our previous paper, we initially reported a novel single-mode magnetic microwave (SMMW) assisted one-step synthesis of Ti<sup>3+</sup> self-doped TiO<sub>2</sub><sup>16</sup>. Upon the one-step irradiation of SMMW in pure oxygen atmosphere, Ti target oxidizes in tens of second reaction by rapid temperature change. Such specific heating process can be attributed to the drastic change of MW absorbing property accompanied with changes of chemical state in obtained material. Here in the present research, TiO<sub>2</sub> with well-controlled chemical states and band structures were selectively prepared by altering the oxygen fraction ( $\varphi_{O_2}$ ) in an Ar-O<sub>2</sub> mixed atmosphere during SMMW synthesis. Ti<sup>3+</sup> self-doped TiO<sub>2</sub> (TiO<sub>2-x</sub>, 0 < x < 2) is synthesized under lower  $\varphi_{O_2}$ , while TiO<sub>2</sub> with specific core/shell (TiO<sub>2+y</sub> core/TiO<sub>2-x</sub>-TiO<sub>2+z</sub> shell) structure is observed under higher  $\varphi_{O_2}$ . The structure-controlled TiO<sub>2</sub> show sufficient light absorption in visible region with narrower bandgap (2.05 eV~), whose value can be also well tuned by  $\varphi_{O_2}$ . Meanwhile, the synthesized TiO<sub>2</sub> show superior photocatalytic performance to commercial TiO<sub>2</sub> in degradation of Rhodamine B (RhB) under both UV and visible light irradiation. The formation mechanism for different structural TiO<sub>2</sub> is clarified based on systemically investigation on crystallinity analysis with X-ray diffraction (XRD) pattern and Raman spectroscopy, confirmation of chemical state by X-ray photoelectric spectroscopy (XPS), characterization of electrical band structures with UV-visible and photoluminescence (PL) spectroscopy. The SMMW assisted synthesis process described in this paper provides new strategy for the development of functional metal oxides with well-controlled chemical structures and specific properties.

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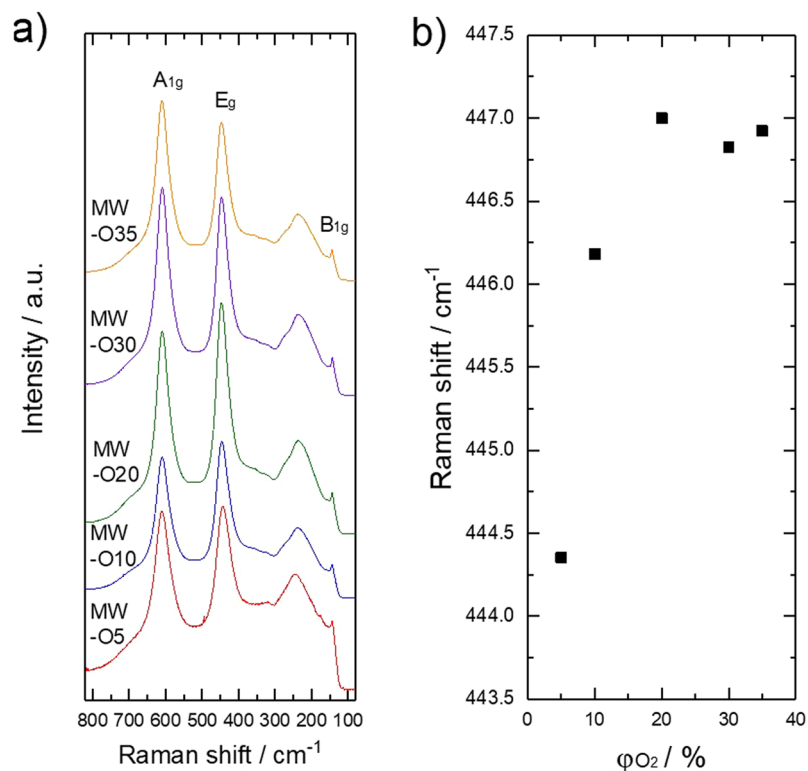
**Figure 1.** (a) XRD patterns of raw-Ti and as-prepared TiO<sub>2</sub>. (b) Changes of the a-axis and cell volume of rutile TiO<sub>2</sub> synthesized under various atmosphere; the dashed lines indicate the value of rutile TiO<sub>2</sub> phase (JCPDS-ICDD card No. 01-084-1283) as reference.

## Results and Discussion

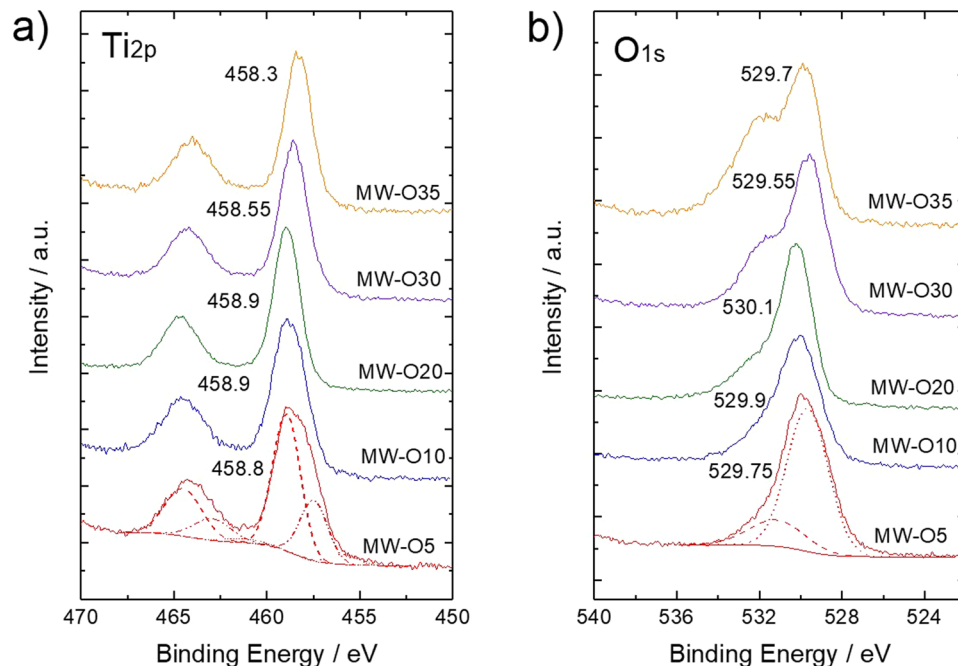
Figure 1a shows XRD pattern of the as-synthesized TiO<sub>2</sub> samples. In the case of TiO<sub>2</sub> prepared by MW irradiation under lower φ<sub>O<sub>2</sub></sub> (MW-O5/MW-O10/MW-O20), two sets of diffraction peaks can be observed, corresponding to rutile TiO<sub>2</sub> and Ti<sub>2</sub>O. With increasing of φ<sub>O<sub>2</sub></sub>, the intensity of rutile diffraction peaks increased while Ti<sub>2</sub>O peaks was disappeared, clearly demonstrates the progressive oxidation of target Ti. In addition, Figure 1b presents the change of lattice parameter of rutile TiO<sub>2</sub> as a function of φ<sub>O<sub>2</sub></sub>. Interestingly, the lattice constant of a-axis and cell volume (V) significantly varied with φ<sub>O<sub>2</sub></sub>, taking the minimum value in the sample MW-O10. In the case of sample synthesized at the lowest φ<sub>O<sub>2</sub></sub> (MW-O5), the a-axis lattice constant and V show the largest value. For samples synthesized under higher φ<sub>O<sub>2</sub></sub> (MW-O10, MW-O20, MW-O30), the a-axis lattice constant and V are much smaller than MW-O5 and these values are gradually increased as φ<sub>O<sub>2</sub></sub> increased. It has been reported that when oxygen vacancy is induced in TiO<sub>2</sub>, the Ti-Ti and Ti-O bonds are strongly relaxed and the nearest-neighbor Ti atoms move outward from the vacancy along a-axial, leading to the expanding of lattice constant of a-axis<sup>17</sup>. Thus, the expended large a-axis constant and V in sample MW-O5 can be attributed to the induce of oxygen defects. On the other hand, in the case of TiO<sub>2</sub> possessing excessive oxygen atom, Ti-O bond is slightly relaxed because interstitial O atom repulse against lattice O atom, and coordinate with nearest-neighbor Ti atom, whose phenomenon seems to cause a slightly expanded lattice. It can be suggested that the TiO<sub>2</sub> prepared under higher φ<sub>O<sub>2</sub></sub> consists of both TiO<sub>2-x</sub> and TiO<sub>2+y</sub> states with regular arrangement of oxygen vacancy and excessive O atom, respectively.

Figure 2 shows Raman spectra of synthesized samples, summarized Raman shift of E<sub>g</sub> mode of TiO<sub>2</sub> as a function of φ<sub>O<sub>2</sub></sub>. As a result, characteristic peaks which are attributed Raman active modes of rutile crystal phase are observed in the spectra<sup>18,19</sup>. The peak of E<sub>g</sub> mode is red-shifted with decrease of φ<sub>O<sub>2</sub></sub>. The red-shifting of E<sub>g</sub> can be attributed to the inducing of oxygen vacancy defects since it has been reported that E<sub>g</sub> mode is sensitive against oxidation state of rutile TiO<sub>2</sub> in Raman spectra, which would be significantly red-shifted due to formation of oxygen vacancy defects in TiO<sub>2</sub><sup>20,21</sup>.

The chemical structure of TiO<sub>2</sub> were furtherly investigated by confirming of surface chemical bonding sites via XPS, as shown in Figure 3. In the spectra of Ti<sub>2p</sub> orbital (Figure 3a), the peaks varied from 458.8 to 458.9, 458.9, 458.6, and 458.3 eV with increasing of φ<sub>O<sub>2</sub></sub>. These peaks are fitted by decomposed peaks at 458.8, 457.1 and 455.5 eV. The peak at 458.8 eV can be assigned as Ti<sup>4+</sup> state in TiO<sub>2</sub>, and the peaks at 457.1 and 455.5 eV

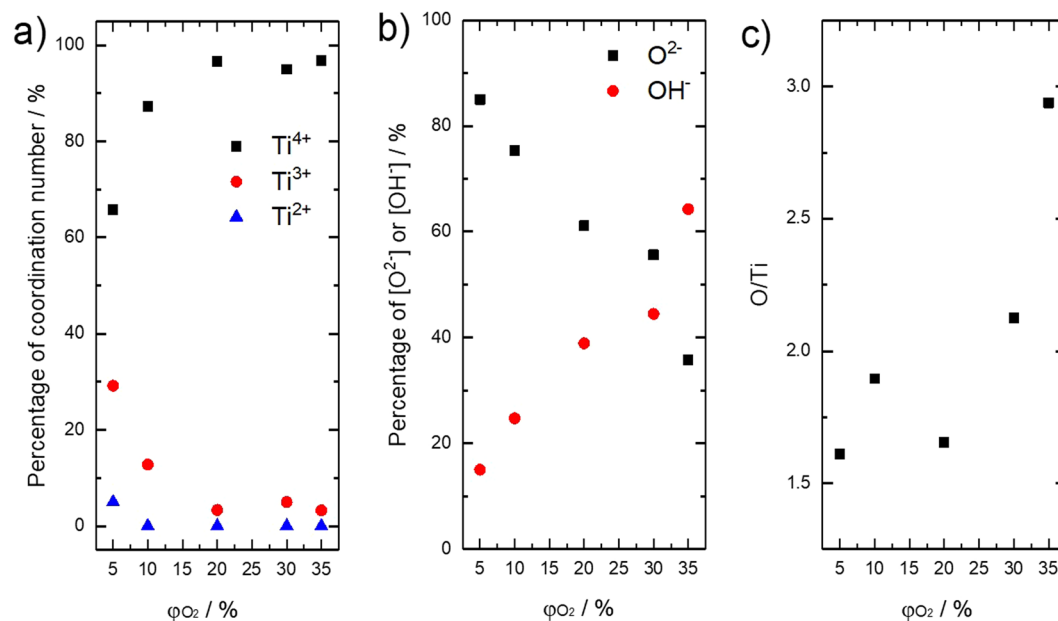


**Figure 2.** (a) Raman spectra of as-prepared  $\text{TiO}_2$ . (b) The Changes of the Raman shift of rutile  $\text{TiO}_2$  Raman active modes ( $E_g$  mode).



**Figure 3.** XPS spectra of core levels (a)  $\text{Ti}2p$  and (b)  $\text{O}1s$  related to as-prepared  $\text{TiO}_2$ . The number indicate the center value of peak top.

are assigned as  $\text{Ti}^{3+}$  and  $\text{Ti}^{2+}$ , whose binding energy is 1.7 and 3.4 eV lower than that of  $\text{Ti}^{4+}$ , respectively<sup>22,23</sup>. The peak components of  $\text{Ti}^{4+}$ ,  $\text{Ti}^{3+}$  and  $\text{Ti}^{2+}$  as a function of  $\phi\text{O}_2$  are summarized in Figure 4a. It can be clearly demonstrated that  $\text{Ti}^{3+}$  and  $\text{Ti}^{2+}$  components decrease as  $\phi\text{O}_2$  decreases, while  $\text{Ti}^{4+}$  component increases as  $\phi\text{O}_2$

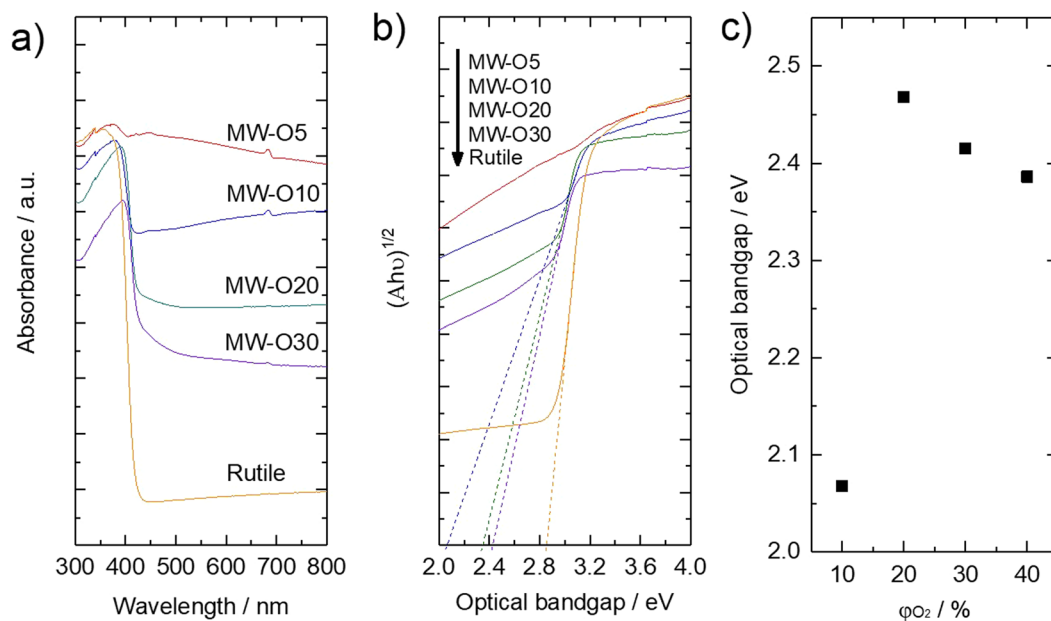


**Figure 4.** (a) Percentage of coordination number of titanium from XPS spectra of core levels  $Ti_{2p}$ . (b) Percentage of  $O^{2-}$  and  $OH^-$  from XPS spectra of core levels  $O_{1s}$ . (c) Composition of as-prepared  $TiO_2$ .

increases. As for  $O_{1s}$  spectra as shown in Figure 3b, peaks vary as 529.75, 529.9, 530.1, 529.55 and 529.7 eV for different samples and a shoulder peak appears at about 532.0 eV with  $\varphi_{O_2}$  increases. These peaks at 530.1 and 531.7 eV are assigned as  $O^{2-}$  (Ti-O) and  $OH^-$ , respectively<sup>23–25</sup>. According to the results summarized in Figure 4b, the concentration of OH group increases with increase of  $\varphi_{O_2}$ . It has been reported that oxygen vacancy may induce dissociation of  $H_2O$ , then chemisorption of OH group takes place on the surface of  $TiO_2$ <sup>1,26</sup>. Thus, the obtained results indicate that the  $TiO_2$  synthesized under high  $\varphi_{O_2}$  contain high concentration of oxygen vacancy. Furthermore, this oxygen vacancy would induce strong relaxation between Ti-O bonding as being already described, leading to chemical shift of  $Ti^{4+}$  peak center in  $Ti_{2p}$  level toward lower binding energy. Figure 4c shows surface chemical composition of as-prepared samples estimated by peak area ratio in  $O_{1s}$  to  $Ti_{2p}$ . It demonstrates that excessive oxygen exists in  $TiO_2$  lattice synthesized under high  $\varphi_{O_2}$ . Furthermore, the ratio of O/Ti was likely to decrease with decrease of  $\varphi_{O_2}$ . This result might be not consistent with the fact that  $TiO_2$  synthesized under high  $\varphi_{O_2}$  contains high concentration of oxygen vacancy. Thus, here we suggest that the obtained  $TiO_2$  may possess quite specific chemical structure, which oxygen vacancy and interstitial oxygen atom coexist in  $TiO_2$  crystal on top of particle surface.

The electrical absorption spectra of as-prepared sample were characterized as shown in Figure 5a. The as-prepared  $TiO_2$  exhibit superior light absorption in visible region to compare with commercial rutile  $TiO_2$ . In addition, the shoulder peak from 400 to 500 nm gradually appear with increase of  $\varphi_{O_2}$  due to formation of donor level between valence band (VB) and conduction band (CB) of  $TiO_2$  caused by interstitial oxygen atom in lattice<sup>27</sup>. Furthermore, the optical bandgaps are calculated by Tauc plot in Figure 5b and the bandgap values are summarized as Figure 5c. As a result, the maximum value of bandgap is observed in sample MW-O20, whose value becomes significantly smaller with lower  $\varphi_{O_2}$ , while becomes slightly narrower with higher  $\varphi_{O_2}$  as shown. As bandgap of sample MW-O10 gives value of 2.07 eV, it is in good agreement with  $TiO_2$  where  $Ti^{3+}$  and oxygen vacancy introduce localized states at 0.75–1.18 eV below the CB minimum in the case of  $TiO_{2-x}$ <sup>13</sup>. On the other hand, although interstitial oxygen atom localized the state about 0.2–0.3 eV above the VB maximum in the existence of excessive oxygen in  $TiO_2$  in general<sup>27</sup>, the obtained bandgap of  $TiO_2$  synthesized under high  $\varphi_{O_2}$  (MW-O20, MW-O30 and MW-O35) were much narrower. According to the CCD photograph of synthesized  $TiO_2$  as shown in Figure 6, the color of samples changed from metal gray to black, grey, ash grey and yellowish grey with different  $\varphi_{O_2}$ . It is known that  $TiO_{2+x}$  performs yellowish, on the contrast, the color of  $TiO_2$  with oxygen vacancy become grey or black because trapped electron in oxygen vacancy act as color center. Thus,  $TiO_2$  synthesized under high  $\varphi_{O_2}$ , especially MW-O20, MW-O30 and MW-O35 have complex impurity level caused by oxygen vacancy and interstitial oxygen atom, resulting in formation of narrow bandgap.

According to XRD pattern, Raman spectra and electrical absorption spectra results, it can be concluded that  $TiO_2$  synthesized under high  $\varphi_{O_2}$  exhibit specific  $TiO_{2+y}/TiO_{2-x}-TiO_{2+z}$  core/shell structure. Here, the formation mechanism of such core/shell  $TiO_2$  during SMMW synthesis is concluded in Figure 7. We suggest that the specific heat history in MW heating is one of key points to form the above specific particle structure. During MW synthesis under high  $\varphi_{O_2}$  system,  $TiO_{2+y}$  would be firstly formed at high temperature, and rapidly cooled to room temperature immediately after formation of  $TiO_2$  due to lowering magnetic MW absorption, accompanying with large shrink of expanded lattice and introduction of high stress on outermost particle surface. Then the formed strain induces high concentration of defect, especially oxygen vacancy. It has been reported that rapid cooling after formation of oxide from metal target generates high concentration of defects on particle surface<sup>28,29</sup>.



**Figure 5.** (a) UV-vis spectra of as-prepared  $\text{TiO}_2$  and commercial rutile  $\text{TiO}_2$ . (b) Tauc plot. (c) Optical bandgap.

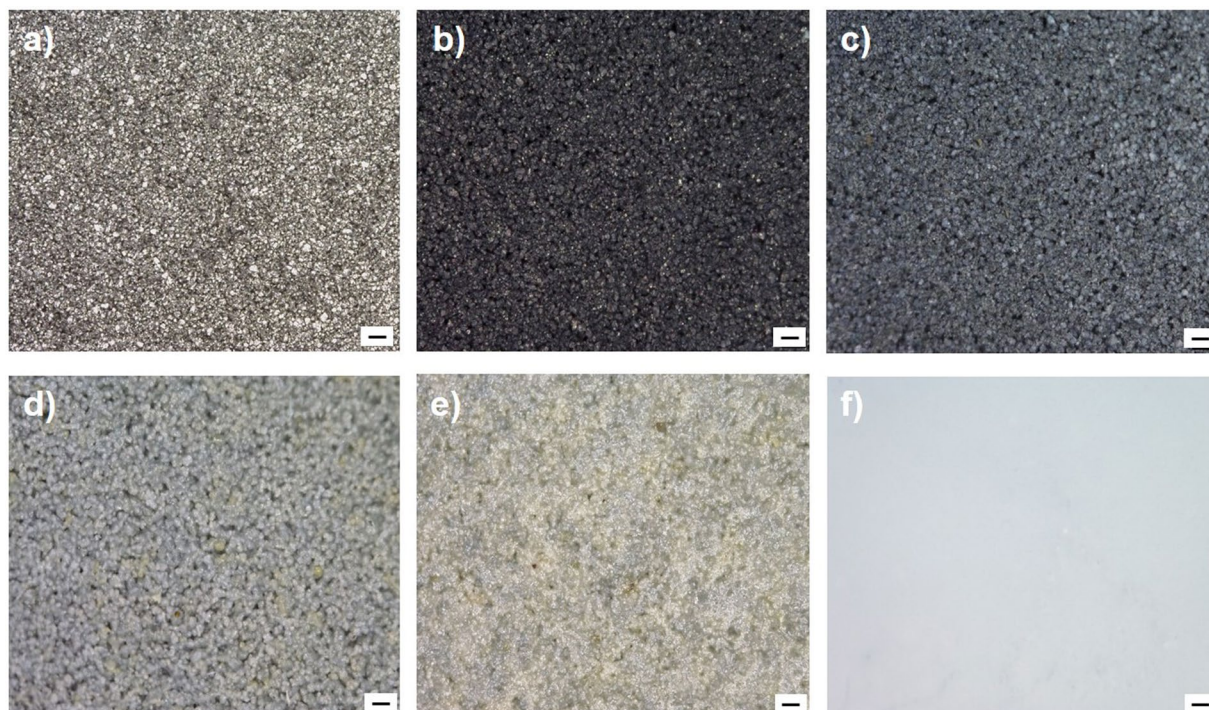
Furthermore, there are large densities of oxygen vacancies in  $\text{TiO}_2$  which have plastic strain induced by two anvils<sup>30</sup>. Therefore, amorphous phase of  $\text{TiO}_{2-x}\text{-TiO}_{2+z}$  formed on  $\text{TiO}_{2+y}$ , resulting in formation of the specific core-shell structure. On the other hand, during MW synthesis under low  $\varphi_{\text{O}_2}$  system,  $\text{Ti}^{3+}$  doped  $\text{TiO}_2$  would be formed by the selective oxidation of Ti target in H-field throughout rapid heating and short reaction time<sup>14</sup>.

We summarized the structure controlling mechanism for  $\text{TiO}_2$  during SMMW reaction under different  $\varphi_{\text{O}_2}$  as Figure 8. In the case of SMMW synthesis under low  $\varphi_{\text{O}_2}$ ,  $\text{Ti}^{3+}$  self-doping  $\text{TiO}_2$  is formed from Ti particle due to fast oxidation.  $\text{TiO}_2$  synthesized under low  $\varphi_{\text{O}_2}$  contains high  $\text{Ti}^{3+}$  concentration due to specific heat history through MW reaction. In this case, thermal non-equilibrium reaction lead to uncompleted oxidation of Ti and crystallization of  $\text{TiO}_2$ , resulting in formation of nonstoichiometric  $\text{TiO}_2$ . Under high  $\varphi_{\text{O}_2}$ , oxygen deficient  $\text{TiO}_2$  could be formed by rapid cooling due to introduction of high stress on top surface though the formation of oxygen excessive  $\text{TiO}_2$  at first. In the MW heating process, we control kind of introduced defect,  $\text{Ti}^{3+}$  and oxygen vacancy and specific chemical structure.

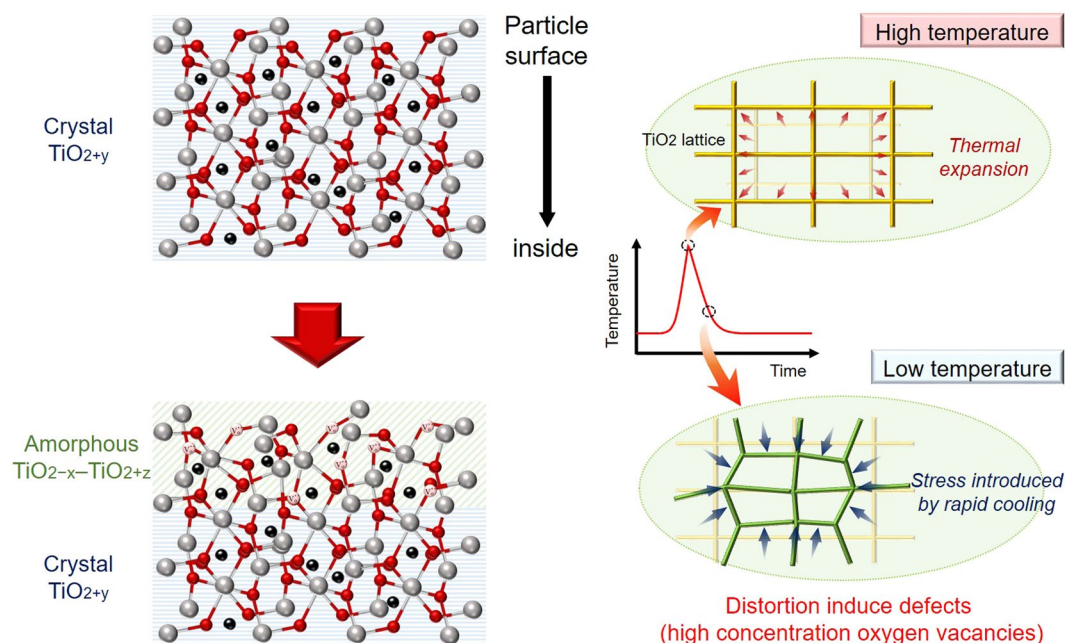
As an application of the prepared  $\text{TiO}_2$  with well-controlled structure, the photocatalytic activity towards the degradation of RhB under visible irradiation was examined, whose results are summarized in Figure 9(a). The  $\text{TiO}_2$  synthesized in low  $\varphi_{\text{O}_2}$  (MW-10) exhibits excellent photocatalytic activity under visible light, which can be attributed to the increased light absorption as shown by Figure 5. It worth noting that our synthesized  $\text{TiO}_2$ , which possesses a mainly rutile phase and micro-ordered size show even better photocatalytic activity than the nano-ordered P25. The  $\text{TiO}_2$  prepared under high low  $\varphi_{\text{O}_2}$  (MW-20, MW-30) with specific core-shell structure show relative lower photocatalytic activity since high concentration of oxygen vacancies causes recombination of photo-excited carriers. In order to confirm the separation and recombination efficiency of photo-excited charge carriers, PL spectra is measured as Figure 9b. In general, the higher the recombination rate is, the stronger the PL peak intensity is<sup>14,31</sup>. As a result, the as-prepared  $\text{TiO}_2$  exhibited lower recombination rate than commercial  $\text{TiO}_2$ , since the PL peak intensity decreases. In this case, the well separated electron and hole carriers transfer into the localized level of  $\text{Ti}^{3+}$  and VB respectively, leading to sufficient generation of  $\text{O}_2\cdot$  and  $\text{OH}\cdot$  radicals from the reduction of  $\text{O}_2$  and oxidation reaction of  $\text{H}_2\text{O}$ <sup>32-35</sup>. Such active radicals finally contribute to photo-degradation of RhB under visible light. It can be expected that as-synthesized  $\text{TiO}_2$  perform high photocatalytic efficiency than commercial  $\text{TiO}_2$  with existence of sufficiently separated photo-excited carriers.

## Conclusions

Structurally well-controlled  $\text{TiO}_2$  are successfully synthesized via one-step SMMW assisted process under Ar and  $\text{O}_2$  mixed atmosphere.  $\text{Ti}^{3+}$  self-doped  $\text{TiO}_2$  and  $\text{TiO}_{2+y}/\text{TiO}_{2-x}\text{-TiO}_{2+z}$  core/shell  $\text{TiO}_2$  are obtained by altering the volume fraction of  $\text{O}_2$ . The synthesized  $\text{TiO}_2$  show sufficient light absorption in visible region and narrow band gap. In addition, superior photocatalytic activity for the photo-degradation of RhB under visible light irradiation is observed for the structure-controlled  $\text{TiO}_2$ . Despite a large particle size (micrometer order) and rutile crystal phase, our synthesized  $\text{TiO}_2$  shows even better performance than commercial P-25 nanoparticle. The SMMW assisted synthesis process can provide new strategy for the preparation of functional metal oxides with well-controlled chemical structure and specific properties.



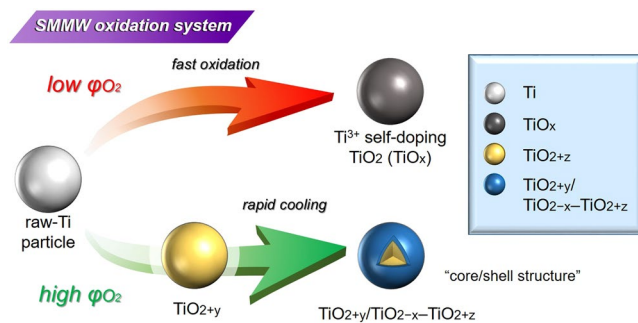
**Figure 6.** CCD images of raw Ti and as-prepared TiO<sub>2</sub>. (a) raw Ti, (b) MW-O5, (c) MW-O10, (d) MW-O20, (e) MW-O30, (f) P-25. The scale bar represents 100 μm.



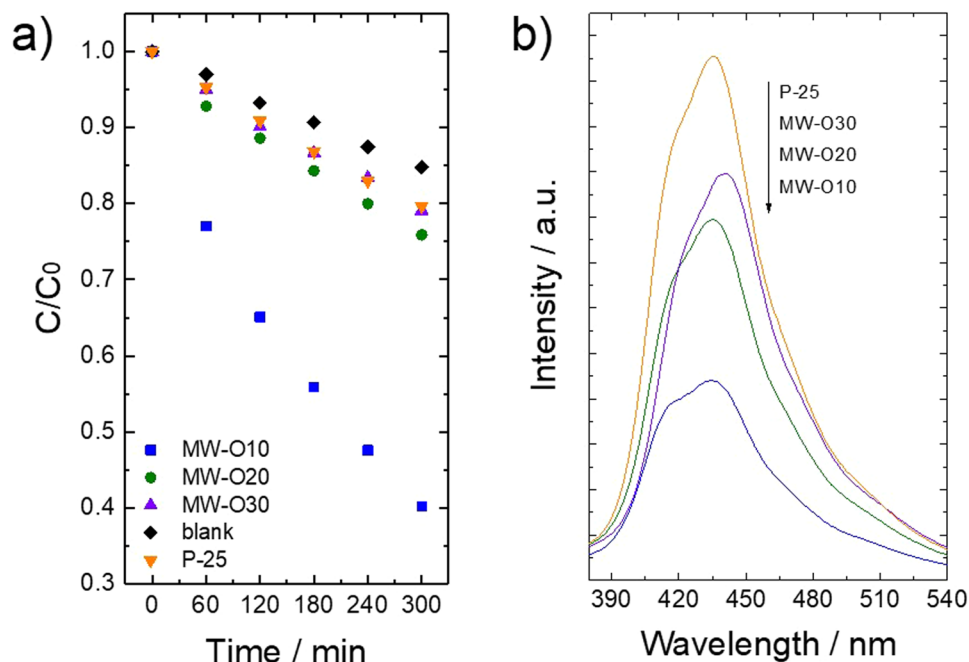
**Figure 7.** Mechanism of formation of TiO<sub>2+y</sub> core/TiO<sub>2-x</sub> - TiO<sub>2+z</sub> shell structure in single-mode MW heating.

## Methods

**Materials and synthesis of TiO<sub>x</sub>.** Titanium powder (3N, powder under 45 μm mesh, Kojundo Chemical Laboratory, Japan) was used as raw material, and pelletized by uniaxial press. The pressure of 10 MPa was applied to a pellet of 10 mm in diameter. The TiO<sub>2</sub> were synthesized by magnetic MW heating using 2.45 GHz single-mode MW applicator for TE<sub>103</sub> mode. The MW output was fixed at 100 W and Ti pellets were heated up under mixed atmosphere of argon and oxygen, whose volume fraction were controlled as Ar/O<sub>2</sub> = 100-x/x (x = 5, 10, 20 and 30, which named as MW-O5, MW-O10, MW-O20 and MW-O30, respectively).



**Figure 8.** Mechanism of formation of nonstoichiometric  $\text{TiO}_2$  by controlling atmosphere in MW heating.



**Figure 9.** (a) Photocatalytic activity towards the degradation of Rhodamine B under irradiation of visible light for constant time ( $C/C_0$  are the percentage photodegradation of RhB), (b) PL spectra of prepared  $\text{TiO}_2$ .

**Characterization.** The crystal structure of the raw material and as-prepared samples were analyzed by X-ray diffraction (XRD) measurement with  $\text{Cu-K}\alpha$  (Ultima IV, Rigaku, Japan). The crystal structure in particle surface of obtained sample was furtherly analyzed by Raman spectra (NRS-3100, Jasco, Japan) were measured. The surface chemical state was investigated by X-ray photoelectrical spectroscopy (XPS; M-probe, SSI, USA) with  $\text{Al K}\alpha$  source ( $h\nu = 1486.6 \text{ eV}$ ). The shift of the binding energy due to relative surface charge-up was corrected using the  $\text{Au}_{4f}$  level at  $83.98 \text{ eV}$  and  $\text{C}_{1s}$  level at  $284.8 \text{ eV}$ . UV-vis absorbance spectra and photoluminescence (PL) spectra were measured by commercial UV-Vis spectrophotometer (V-7100, Jasco, Japan) and spectrofluorometer (FP-8500, Jasco, Japan) at an excitation wavelength of  $350 \text{ nm}$ , respectively.

**Photocatalytic degradation of RhB.** In photocatalytic experiments, as-prepared  $\text{TiO}_2$  and commercial available  $\text{TiO}_2$  pellets catalyst (P-25, Degussa) were loaded into  $20 \text{ ml}$  of RhB solution ( $5 \text{ ppm}$ ). A  $200 \text{ W}$  Hg-Xe lamp (LA-310UV, HAYASHI, Japan) and Xe lamp (LA-251Xe, HAYASHI, Japan) were used as UV and visible light source, whose powder density was settled as  $1 \text{ mW cm}^{-2}$ . Prior to irradiation, solutions with samples were left to stand in the dark for at least  $180 \text{ min}$  to ensure that the surface of photocatalysts were saturated with RhB. The RhB degradation was monitored by measuring the changes of UV-vis absorption spectra at  $555 \text{ nm}$ .

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## Author Contributions

K. Kato planned the work, performed the experiments, characterized the results and wrote the manuscript. Y. Xin helps in the interpretation of characterization and writing manuscript. T. Shirai supervised the project, contributed to planning the work and provided the interpretation of characterization.

## Additional Information

**Competing Interests:** The authors declare no competing interests.

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