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Field Emission Characterization of MoS₂ Nanoflowers

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Abstract: Nanostructured materials have wide potential applicability as field emitters due to their high aspect ratio. We hydrothermally synthesized MoS₂ nanoflowers on copper foil and characterized their field emission properties, by applying a tip-anode configuration in which a tungsten tip with curvature radius down to 30–100 nm has been used as the anode to measure local properties from small areas down to 1–100 μ m². We demonstrate that MoS₂ nanoflowers can be competitive with other well-established field emitters. Indeed, we show that a stable field emission current can be measured with a turn-on field as low as 12 V/ μ m and a field enhancement factor up to 880 at 0.6 μ m cathode–anode separation distance.

Keywords: transition metal dichalcogenides; MoS₂; nanoflower; field emission

1. Introduction

The layered materials of the transition-metal dichalcogenides (TMDs) family have attracted enormous attention for their physical and chemical properties [1,2]. TMDs have a 2H crystal structure and chemical composition MX2 (where M is a transition metal atom and X is a chalcogen atom); M atoms are covalently bonded to six chalcogen atoms to form X-M-X sandwich layers. The bulk materials are the result of the stacking of monolayers by weak van der Waals forces. The transition metal (Mo, W, Ti, Nb, etc.) and the chalcogen (S, Se, Te) determine TMD properties such as the band gap, the electron mobility or the thermal and chemical stability. Consequently, it is possible to obtain metals (NbS₂, VSe₂), semimetals (WTe₂, TiSe₂), semiconductors (MoS₂, WS₂), and superconductors (NbSe₂, TaS₂). Moreover, physical properties may be layer-dependent. For instance, for MoS₂ there is a transition from an indirect bandgap (of 1.3 eV) in the bulk material to a direct gap (1.8 eV) in the monolayer [3]. TMD materials have demonstrated their suitability for several applications, such as energy storage [4,5], lithium-ion batteries [6], field effect transistors [7–13], electrocatalysis [14,15], gas sensors [16,17], solar cells [18], memory devices [19,20], and photodetectors [20,21]. Moreover, TMD nanostructures have very different behaviors in terms of electronic, optical and chemical properties, depending on the morphology. These can be monolayers [7,22–24], nanoflakes [25], nanotubes [26,27], and nanoflowers [28–30]. In particular, MoS₂ nanoflowers (NFs) have been reported to have good lithium storage properties [30]. This can be exploited for high-performance anodes, as well as an efficient catalytic activity for hydrogen evolution reactions [31]. Several studies have also focused the

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attention on the field emission (FE) properties of MoS_2 NFs [32,33]. Indeed, almost all conducting or semiconducting nanostructures are good candidates as field emitters due to the high aspect ratio that locally favors electric field enhancement [34]. Examples investigated in detail include single carbon nanotube (CNT) [35,36], CNT films [37–41], nanowires [42,43], nanoparticles [44,45], and graphene [45–48]. Conversely, FE properties of MoS_2 have not until now been investigated in detail. Only a few studies report FE measurements on MoS_2 flakes [49–51], nanoflowers [32,33], and edge-terminated vertically aligned (ETVA) films [52].

In this paper, we report a detailed characterization of the field emission properties of hydrothermally synthesized MoS_2 nanoflowers. The flower-like configuration provides a great number of nanoflakes with free open edges suitable for high current emission. Moreover, the use of a tip-shaped anode makes it possible to collect current emitted from small areas (from 1 to $100~\mu m^2$) with higher spatial resolution than a standard parallel plate set-up. We show that MoS_2 nanoflowers are suitable materials for easy-to-fabricate cold cathodes featuring turn-on field as low as $12~V/\mu m$ and a field enhancement factor up to 880 for a cathode–anode separation distance of 600~nm.

2. Materials and Methods

 MoS_2 was synthesized using ammonium molybdate ((NH₄)₆Mo₇O₂₄·4H₂O) and thiourea (CH₄N₂S) (by Sigma Aldrich, UK). A standard procedure was used, whereby (see Figure 1a) 0.70 g of ammonium molybdate and 4.48 g of thiourea were dissolved in deionized water (70 mL). The solution was stirred until a clear solution was obtained. Subsequently, the solution was transferred to a Parr 5500 hydrothermal reactor for 12 h at 220 °C at a pressure of 40 bar. Finally, the precipitated product, MoS₂, was washed with water and ethanol and dried. A scanning electron microscope (SEM, LEO 1530, Zeiss, Oberkochen, Germany) was used to image the samples revealing several MoS₂ flower-like nanostructures distributed on the surface (Figure 1b) with nanosheet dimensions that were statistically estimated as 100–200 nm for height and 5–10 nm for thickness.

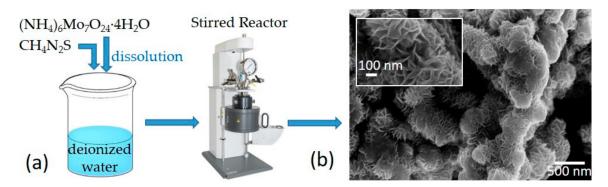


Figure 1. (a) Schematic of the MoS_2 synthesis by the hydrothermal method; (b) Scanning electron microscope image of a MoS_2 nanoflower.

The surface elemental composition was analyzed by X-ray photoelectron spectroscopy (XPS). Measurements were taken using a PHI 1257 system equipped with a hemispherical analyzer (Physical Electronics Inc., Chanhassen, MN, USA) and a non-monochromatic Mg K_{α} source (hv = 1253.6 eV) and operated with a base pressure in the chamber of 10^{-9} Torr.

Field emission measurements were performed inside the SEM chamber (Zeiss LEO 1430, Oberkochen, Germany), at a pressure of 10^{-6} Torr and at room temperature, using two tungsten tips as electrodes (curvature radius of tip apex below 100 nm). These were mounted on piezo-driven nano-manipulators (Kleindeik MM3A, Reutlingen, Germany) allowing fine movements with 5 nm step resolution. The electrical measurements were performed by means of a semiconductor parameter analyzer (Keithley 4200-SCS, Beaverton, OR, USA) in the bias range ± 120 V and with current resolution of about 10^{-14} A.

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3. Results and Discussion

3.1. XPS Characterization

The surface chemical properties of MoS₂ nanoflowers were analyzed by XPS (results are shown in Figure 2). Spectra were acquired with a pass energy of 23.50 eV (overall experimental resolution of 0.8 eV), calibrated to the C 1s core level peak (284.8 eV) of the adventitious carbon [53] and fitted with the Voigt profile on a Shirley-type background [54]. The calibration value to give the binding energies (BE) is obtained by the fit of the C 1s spectrum (Figure 2a). C 1s core level spectra reveal several chemical states of carbon with a dominant lowest-BE peak due to carbon C–C and less intense contributions that appear at higher BE due to the presence of carbon functional groups [53]. The O 1s fitted peaks located at 530.2, corresponding to the C=O and Mo–O bonds, 531.8 and 533.2 eV correspond to the energy of oxygen in C–O–C and OH–C bonds, respectively (Figure 2b).

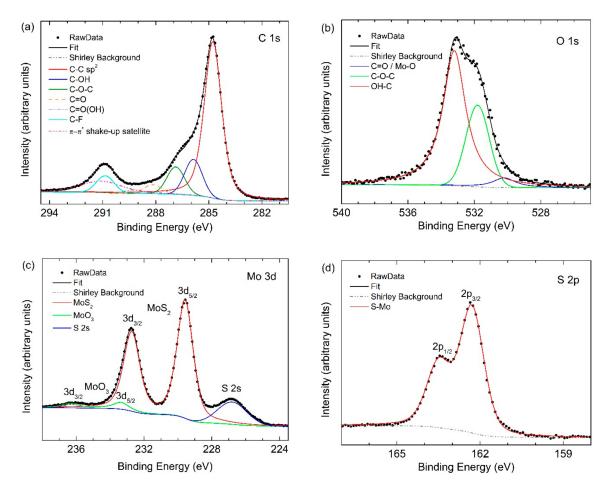


Figure 2. XPS Characterization of MoS₂ nanoflowers. Component peak-fitting of XPS spectra is shown for (**a**) C 1s region where C–C, C–OH, C–O–C, C=O, C=O(OH) and C–F are visible; (**b**) O 1s; (**c**) Mo 3d; (**d**) S 2p. Black solid lines represent the overall fit of experimental data (scattered points). The various peaks under the overall fitting curves represent the various components assumed to exist.

The high-resolution XPS spectra for Mo 3d and S 2p are shown in Figure 2c,d, respectively. The Mo 3d spectrum (Figure 2c) exhibits two strong characteristic emission peaks at 232.7 (corresponding to Mo $3d_{3/2}$) and 229.6 (corresponding to Mo $3d_{5/2}$) eV. These BE values are consistent with electrons of Mo⁴⁺ for MoS₂ [55]. Additionally, in this region, the S 2s peak at a binding energy of 226.6 eV corresponding to MoS₂ is also observed [55]. Another small contribution appears at binding energies of about 233 and 236 eV, and this is attributed to the presence of MoO₃ [56,57]. Indeed, in the O 1s core-level spectrum, a weak peak at 530.9 eV shows a very small presence of MoO₃ (O₂ – oxidation state). In Figure 2d, the S

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2p spectrum is shown, where the double peak corresponding S $2p_{1/2}$, and S $2p_{3/2}$ are clearly identified at 163.4 and 162.2 eV, respectively, with 1.2 eV spin–orbit energy separation corresponding to MoS_2 (S_2 – oxidation state) [58]. The XPS results are consistent with data already reported for MoS_2 single crystals, indicating that the nanosheets are in the semiconducting 2H phase [59]. From the XPS data, it is possible to evaluate the elemental atomic concentration by:

$$C_x(\%) = \frac{\frac{I_x}{S_x}}{\sum_{i=1}^n \frac{I_i}{S_i}} \times 100$$

where C_x is the atomic concentration of the x element, I_x is the peak area of the considered element and S_x is the relative sensitivity factor. Therefore, considering the peak area in the XPS data of Figure 2 and taking into account the respective sensitivity factors S_x for the 3d peak of Mo and the 2p peak of S that are 3.544 and 0.717, respectively, we obtained an atomic concentration of 32.7% and 67.3% for Mo and S, respectively. Therefore, a stoichiometric ratio of Mo/S = 0.49 confirms the presence of the MoS₂ compound.

3.2. Field Emission Characterization

FE measurements on MoS₂ NFs were performed at room temperature inside the SEM chamber by contacting one of the two available W-tips directly on the sample surface (cathode) and positioning the second W-tip (anode) at a distance d from the surface (Figure 3a). The cathode–anode separation distance *d* can be precisely measured through SEM imaging by rotating the sample with respect the electron beam to have such distance almost perpendicular to the beam. Initially, both tungsten tips were approached on different areas of a MoS₂ NF (schematic is given as inset of Figure 3b) in order to measure a standard two-probe current-voltage (I-V) characteristic, to check the conductivity of the sample. We found linear ohmic behavior corresponding to a total resistance R_{Tot} of about 90 k Ω (Figure 3b). For comparison, we repeated the measurements using Au-tips and we found once again a linear ohmic behavior with $R_{Tot} \approx 6 \text{ k}\Omega$. For the FE experiment, we chose the W-tips because of the availability of a tip apex with a very small radius of curvature (~100 nm). Indeed, it has been demonstrated [60] that the use of a tip-shaped anode allows the extraction of FE current from small areas (down to 1 µm² and less) depending on the tip curvature radius and on the cathode–anode separation distance. Consequently, the tip-shaped anode setup allows to obtain local information about the FE properties with respect to the standard parallel plate setup that typically probes areas of several mm². Moreover, smaller areas favor the possibility of probing the emitters with lower field amplification factors (<50), which are usually not detected because on large areas (of the order of mm²), they are hidden by protruding strong emitters with $\beta \sim 500-1000$ that are often present.

In the following, FE characteristics will be analyzed in the framework of the Fowler-Nordheim (FN) theory [61], in which the dependence of the FE current I on the applied bias voltage V is expressed as:

$$I = A \cdot a \frac{\beta^2 V^2}{\varphi d^2} exp\left(-b d \frac{\varphi^{3/2}}{\beta V}\right),\tag{1}$$

where A is the emitting area, $a=1.54\times 10^{-6}AV^{-2}eV$ and $b=6.83\times 10^9eV^{-3/2}m^{-1}V$ are constants, φ is the work function of the emitting surface (we assume $\varphi=5.25\,\mathrm{eV}$ [49]) and β is the field enhancement factor, which takes into account the electric field amplification at the tip apex of the emitter. According to the model, a linear FN-plot, i.e., $\ln(I/V^2)$ vs 1/V, with slope $m=-\left(bd\varphi^{3/2}\right)/\beta$ is expected if the measured current is due to the FE phenomenon. Despite that this model was derived considering the electronic emission achieved from a flat metallic surface through a triangular potential barrier at zero kelvin, the FN theory has proven to be a valid model for achieving a first-approximation understanding of the emission phenomena from several nanostructures. The model is still widely used today, although corrections would be required to take into account the effects of non-zero temperature,

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series resistance, inhomogeneous work functions, extreme curvatures, and different dimensionality of the emitters [62–67].

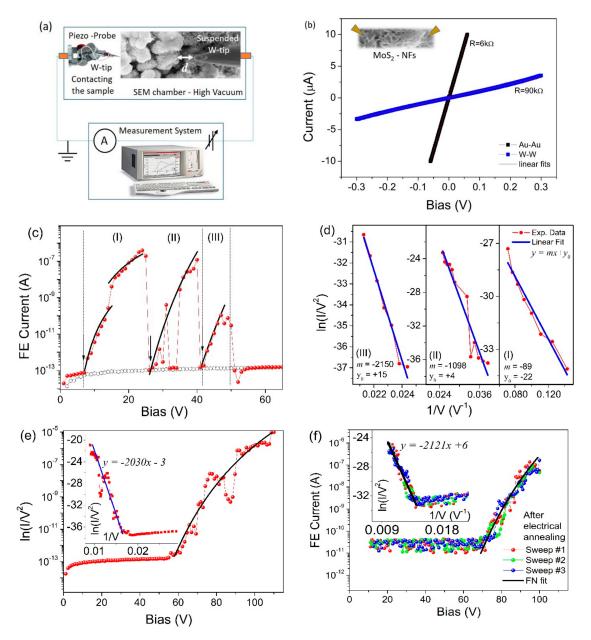


Figure 3. (a) Schematic of the FE measurement setup; (b) I-V characteristics measured by contacting both electrodes on the sample surface; (c) FE curve measured as first voltage sweep in a virgin area of the sample. Three successive regions of emission are identified. Black arrows indicate the turn-on voltage for each region. Black empty circles are experimental data measured in open circuit configuration. Black solid lines are the numerical simulations according to FN-theory (Equation (1)); (d) FN-plots for the different regions. Solid lines are the linear fittings; (e) FE curve measured in a different location after the initial electrical stress; (f) Three consecutive voltage sweeps measured in a third different location always after electrical stress to show the FE repeatability.

To perform the FE measurements, one of the W-tips is retracted from the surface to act as the anode and the separation distance d is finely tuned by means of the piezo-controlled nano-manipulators. The I-V characteristics are obtained by sweeping the voltage bias applied on the suspended W-tip (anode) from 0 to a maximum value of 120 V (to prevent setup damages) and measuring the FE current. We systematically observed that the first I-V characteristic measured in a virgin area is always characterized

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by a significant instability. As an example, we show in Figure 3c a curve measured at a separation distance d=600 nm: We observe that the emission started at 7 V (turn-on field $E_{on}\approx 12$ V/ μ m) and rapidly increases for more than six orders of magnitude, in a bias window of about 20 V. In this bias range, there is also an abrupt current raise of about one order of magnitude observed at 15 V. At an applied bias of 26 V, there is a first sudden drop of the emitted current (from the maximum current 4.5×10^{-7} A) to the floor noise ($\sim 10^{-13}$ A) of the system (black empty circles in Figure 3c represent the experimental data measured in open circuit configuration, i.e., having the suspended W-tip far away from the surface).

By continuing the raising voltage sweep, a second turn-on is visible ($E_{on} \approx 45 \text{ V/}\mu\text{m}$), with the emitted current raising in the voltage range 28-40 V again for about six orders of magnitude up to a maximum current of about 1.3×10^{-7} A before a second sudden drop to the floor noise with no current emission. Finally, a third emission region is obtained for the bias range between 40 V and 50 V $(E_{on} \approx 67 \text{ V/}\mu\text{m})$. In this case, lower current $(1.4 \times 10^{-10} \text{ A})$ is reached before the drop. For all these three regions (identified in Figure 3c), we compare the experimental results (colored scattered points) with the FN theoretical expectation from Equation (1) (black solid lines) to confirm the FE nature of the measured current. In Figure 3d, we show the FN-plots corresponding to the three different regions indicated in Figure 3c. All FN-plots have a clear linear behavior (solid lines represent the numerical linear fitting of the experimental data). The electrical conditioning of the sample surface, as described above, is a standard procedure used to stabilize the behavior and the performance of large area emitters [40,60,68,69], in order to modify the surface towards a more homogeneous configuration that allows repeatability of the measurements. The observed features, with several turn-ons in the same voltage bias sweep, are explained in terms of non-uniform array of emitters, with few protruding MoS₂ platelets with respect to the multitude of the nanoflower. Indeed, the screening effect in non-uniform arrays may cause many emitters to become idle emitters, while several protruding platelets are overloaded by carrying all current. Consequently, such emitters can burn out and/or evaporate by Joule heating [68,69]. However, the overall structure of NFs remains unchanged, with no variations being visible by SEM imaging. We notice that when a protruding emitter is burned by the too high a current density, new emitters (previously idle) become active. However, due to a larger separation from the anode, they need a higher turn-on voltage to start the emission. From the linear fitting of the FN plots we can also estimate the field enhancement factor for the three different regions. As expected, the larger value is obtained for the more protruding flake, with $\beta \approx 550$. For a more accurate estimation, we also have to take into account the correction factor due to the tip-shaped anode setup. In such a case, a correction factor $k_{eff} = 1.6$ has to be considered [60] in the expression that relates the slope of the FN plot and the field enhancement factor $m = -(k_{eff}bd\varphi^{3/2})/\beta$, obtaining $\beta \approx 880$. For the other voltage regions, (II) and (III), we found $\beta \approx 72$ and $\beta \approx 37$, respectively. The lower field enhancement factor is responsible for the larger turn-on field requested to start the emission and it is explainable in terms of enhanced electrostatic screening effect provoked by the proximity of platelets to each other.

In Figure 3e we show a FE characteristic measured in the bias range 0–120 V after the electrical conditioning of the surface. The emission never drops to the noise floor, despite some fluctuations still being present, probably due to the desorption of adsorbed species, caused by sample heating and/or stretching and re-orientation of platelets. In particular, adsorbates [40,41] are usually present on the surface, originating regions with reduced work-function (and increased enhancement factor) that can cause the FE current instabilities. The observed FE current drops (of about one order of magnitude) are probably due to the evaporation of adsorbates from the sample surface, being more evident at larger current because caused by the local increase of temperature. However, several successive electrical sweeps are usually effective to stabilize the FE characteristics, as demonstrated in Figure 3f in a different sample area. Reporting three successive voltage sweeps clearly demonstrates reproducibility and is in agreement with the expected FN behavior (solid line). Interestingly, for all curves reported in Figure 3e,f, we found that the field enhancement factor was $\beta \approx 38$ and $\beta \approx 37$, respectively, with the cathode–anode separation distance always being 600 nm. These data demonstrate that the FE

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characteristics measured on small areas of MoS_2 NFs are clearly reproducible after the electrical conditioning. In Table 1, we summarize the values of the slope m resulting from the linear fitting of the FN-plots for the experimental data of Figure 3 and the consequent extracted β values, with the separation distance d being fixed at d = 600 nm.

Data	Slope <i>m</i> of Linear FN Plot	Field Enhancement Factor β
Figure 3c Region(I)	-89	880
Figure 3c Region (II)	-1098	72
Figure 3c Region (III)	-2150	37
Figure 3e	-2030	38
Figure 3f	-2121	37

Table 1. Summary of FE parameters for curves of Figure 3.

Finally, we verified the effect of tuning the separation distance on the FE characteristics. In Figure 4a, we show the I–V curves measured by increasing the distance d to 800 nm and to 1100 nm. The numerical fittings (solid lines) confirmed that experimental data are a signature of field-emitted current according to the FN model, as also demonstrated by the linear behaviors of the corresponding FN plots in the inset. We established that at these distances, a turn-on field above 80 V/ μ m is necessary to extract the current from the NFs while the field enhancement factor shows a decreasing trend for increasing distance, so that $\beta \approx 11$ at d = 1100 nm.

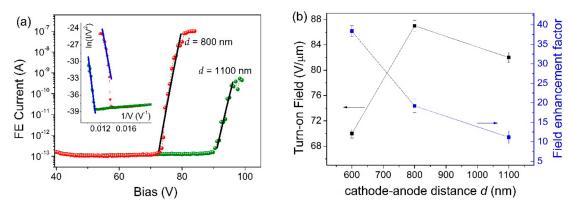


Figure 4. Effect of cathode–anode separation distance variation on the FE I-V characteristics. (a) Curves are measured for d = 800 nm and 1100 nm and are compared to theoretical FN behavior (solid lines). Inset: FN-plots and linear fittings. (b) Dependence of the turn-on field and of the field enhancement factor on the cathode–anode separation distance d in the range 600 nm–1100 nm.

4. Conclusions

We performed field emission characterization of hydrothermally synthesized MoS $_2$ nanoflowers, with sheets having typical size between 100–200 nm, and thickness 5–10 nm. Using a tip-shaped anode setup, we demonstrate that small areas, down to 1 μm^2 , can be probed, evidencing the presence of few protruding strong emitters characterized by field enhancement factor up to 880 that allow emission at turn-on field as small as 12 V/ μm . After the electrical annealing that burns out the strong emitters, idle emitters become active, but due to the electric screening effect, larger field is necessary to extract electrons from the MoS $_2$ nanosheets. We demonstrate that the flower-like configuration provides a great number of nanoflakes with free open edges suitable for high current emission opening the technological scenario to realize large area emitting cold cathodes.

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