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Nb-Doped TiO₂ with Outstanding Na/Mg-Ion Battery Performance

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 ABSTRACT: The group "beyond Li-ion" batteries (Na/Mg-ion batteries) have the advantages of abundant reserves and high theoretical specific capacity. However, the sluggish kinetics resulting from large ion radius (Na⁺) and polarity (Mg²⁺) seriously limit the battery performance. Herein, we prepared Nb-doped anatase TiO₂ with Ti vacancies (Nb-TiO₂) through a simple solvothermal and subsequent calcination
 Image: Ti vacancy
 Image: Ti vacancy



1. INTRODUCTION

Li-ion batteries are the most common energy storage devices that are widely used in many fields, such as electric vehicles and portable devices.¹ Nevertheless, the natural distribution and abundance of lithium cannot meet the growing demands on energy storage. Na- and Mg-ion batteries are considered appropriate candidates for substituting Li-ion batteries because of their abundant resources and high theoretical capacity. However, the sluggish diffusion kinetics of Na and Mg ions due to their strong electrostatic forces and large ion radius are serious problems, and the exploration of appropriate electrode materials for Na- and Mg-ion batteries is still a challenge.^{2–6}

process. The Nb doping widens the channels for metal ion diffusion, and the cationic

vacancies can act as ion storage sites and improve the electrode conductivity. Thus,

Nb-TiO₂ exhibits improved performance for rechargeable Na/Mg-ion batteries.

 P_{7}^{7} Bi⁸ and Co₃O₄⁹ electrodes based on alloying or conversion mechanisms possess a high capacity. However, the inevitable large volume expansion during the electrochemical process leads to rapid capacity fading. Insertion-type materials, such as TiO_2 and Nb_2O_5 , are often used in metal-ion batteries because of their high structural stability, nontoxicity, and low cost.¹⁰⁻¹² These materials are usually not accompanied by various reactions during the electrochemical process. Thus, they do not have exaggerated volume change, and the simple intercalation reaction gives them good cycling stability. However, their low intrinsic electronic conductivity results in insufficient reversible capacity.¹³ A method to improve the capacity and cycling performance is morphology control, which would contribute to the penetration of electrolytes.^{14,15} Another effective way is to improve the electronic conductivity of TiO₂ through combining TiO₂ with carbon materials¹⁶ or introducing defects by doping aliovalent ions such as Mo, S_{18}^{18} and B^{19} and annealing in various atmospheres.²⁰ According to previous papers,^{21–23} cation vacancies play a crucial role in battery energy storage. The presence of cation vacancies can decrease the energy barrier for ion intercalation, increase the electronic conductivity, and promote the charge transfer process. More importantly, cation vacancies can act as additional energy storage sites due to their negative charge character.²⁴ A previous paper also proved that undoped TiO₂ with Ti vacancies exhibited better battery performance than stoichiometric TiO₂.²⁵ However, further improvement is necessary for industrial applications. Tuning lattice structures through doping is a kind of appropriate approach. Some works reported that doping metal elements with higher valence than Ti⁴⁺ (such as W⁶⁺ and Nb⁵⁺) in TiO₂ would introduce Ti vacancies and thus improve the electronic conductivity.^{26,27} In addition, the large radius of doping metals, such as Mo⁵⁺ and Nb⁵⁺, would widen the ion diffusion channel and promote ion diffusion kinetics.

The present work prepared Nb-doped TiO_2 with abundant Ti vacancies. The Nb⁵⁺ in TiO_2 can widen the diffusion channels and introduce cation vacancies. Moreover, the Nb-doped TiO_2 exhibits a higher capacity and better cycling performance in Na/Mg-ion batteries than the undoped TiO_2 .

2. EXPERIMENTAL SECTION

2.1. Synthesis of Nb-TiO₂ with Ti Vacancies. The Nb-doped TiO_2 was prepared according to a previous study.²⁸ In

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Figure 1. (a) XRD patterns and enlarged XRD patterns for TiO_2 and Nb- TiO_2 . (b) Raman spectra and enlarged Raman spectra of TiO_2 and Nb- TiO_2 after calcination. TEM images of (c) TiO_2 and (e) Nb- TiO_2 . HRTEM images of (d) TiO_2 and (f) Nb- TiO_2 .

detail, 1 mL of TBT was added into a mixed solution of 10 mL of glycerol and 30 mL of ethanol under magnetic stirring, and 44 μ L of niobium(V) ethoxide was added to the solution. After stirring for 30 min, the mixed solution was transferred into a 100 mL Teflon-lined autoclave and heated at 180 °C for 24 h. The powders were washed with absolute ethanol five times and dried at 60 °C for 12 h. Finally, the powders were calcined in air at 470 °C for 1 h with a heating rate of 5 °C/min (denoted as Nb-TiO₂). Undoped TiO₂ powders were also synthesized with the same procedure without niobium(V) ethoxide addition during the solvothermal process.

2.2. Material Characterizations. The phase composition was determined by X-ray diffraction (XRD, HaoYuan DX-2700BH) and Raman spectroscopy (Raman, Thermo Scientific DXR Spectrometer). Morphological characteristics and chem-

ical distribution were examined using a transmission electron microscope (TEM, JEOL-2100) equipped with an energydispersive X-ray spectroscope (EDX). The surface chemical state was tested using an X-ray photoelectron spectroscope (XPS, Axis Supra) with Al K α radiation. All the binding energies were calibrated using the C 1s peak as a standard. Electron paramagnetic resonance (EPR, JES-FA200 spectrometer) was used to test Ti vacancies.

2.3. Electrochemical Characterizations. Working electrode slurries were prepared by mixing active materials $(TiO_2/Nb-TiO_2)$, polyvinylidene fluoride (PVDF), and Super P with a weight ratio of 70:15:15, and 800 μ L of *N*-methyl-2-pyrrolidone (NMP) was used as the solvent. After stirring for 12 h, the slurries were cast on Cu/stainless steel foils and dried at 120 °C for 12 h in a vacuum oven.



Figure 2. High-resolution XPS spectra of (a) Ti 2p, (b) O 1s, and (c) Nb 3d of TiO₂ and Nb-TiO₂. (d) EPR data analysis of TiO₂ and Nb-TiO₂ at room temperature.

Thin Mg slice/Na foil served as counter electrodes. Glass fiber filter (GF/C, Whatman) was used as the separator, and the electrolyte was 0.4 M (MgPhCl)₂ (pheylmagnesium chloride)-AlCl₃ in THF (tetrahydrofuran) = 100 vol %, following a previously reported procedure²⁹ (1.0 M NaPF₆) in EC (ethylene carbonate):DMC (dimethyl carbonate) = 1:1(vol %) with 5% FEC (fluoroethylene carbonate) added for Na-ion batteries). A LAND CT2001A multichannel battery test system was used to conduct the galvanostatic charge/ discharge (GCD) experiments at room temperature (the test voltage range: 0.01 and 2.0 V vs Mg²⁺/Mg for Mg-ion batteries and 0.01 and 3.0 V vs Na⁺/Na for Na-ion batteries). The specific capacity was calculated based on the active material's loading mass, and each electrode's mass loading was about 0.8-1.2 mg/cm². Cyclic voltammetry (CV) measurements were conducted using an electrochemistry workstation (Gamry Interface 1000) at scanning rates of 0.2, 0.5, 1.0, and 2.0 mV s^{-1} . Galvanostatic intermittent titration technique (GITT) measurements were conducted on the LAND CT2001A system during the 10th discharge process, and the cells were intermittently discharged at 50 mA g^{-1} for 5 min followed by 20 min of relaxation. Electrochemical impedance spectroscopy (EIS) was performed using the same electrochemistry workstation. The AC amplitude was 10 mV, and the frequency range was 100 kHz to 0.01 Hz.

3. RESULTS AND DISCUSSION

Figure S1a shows the XRD patterns of TiO₂ and Nb-TiO₂ before calcination. The two samples show similar XRD patterns, indicating that the Nb addition would not affect the structure of the precursor. A published article assigned this unknown substance to titanium glycerolate (TiGly).²⁸ After calcination at 470 $\,^{\circ}\text{C}$ for 1 h, TiGly transforms to anatase TiO_{21} as shown in Figure 1a. The precursor of TiO_2 is parallel chains containing Ti and organic ligands. The calcination process will remove organic groups, and the remaining Ti-O-Ti will be tied together to form TiO₂ crystals. During the calcination process, the existence of organic groups results in an O-rich environment locally around Ti atoms, which would favor the formation of Ti vacancies. Compared with TiO₂, the (101) peak of Nb-TiO₂ shifts to a lower angle, indicating a larger interplanar spacing. This is due to the larger ion radius of Nb^{5+} (0.64 Å), causing a slight change in TiO₂ crystalline.³⁰ The Raman spectra in Figure 1b also verify the successful synthesis of Nb-doped anatase TiO₂. Both TiO₂ and Nb-TiO₂ show the characteristic peaks of anatase, which center at 143, 196, 397, 517, and 639 cm⁻¹. Compared with TiO₂, peaks for Nb-TiO₂ broaden, which could be attributed to more serious non-stoichiometry due to more Ti vacancies in Nb-TiO₂.³¹ In addition, after incorporating Nb into TiO₂, the main peak



Figure 3. Electrochemical properties of samples assembled as Mg-ion batteries: (a) cycling performance of TiO_2 and Nb- TiO_2 at 100 mA g⁻¹ for 50 cycles; (b) rate performance of TiO_2 and Nb- TiO_2 at currents of 50, 100, 200, and 500 mA g⁻¹; and (c) comparison of rate performance between Nb- TiO_2 and published cathode materials for Mg-ion batteries. Electrochemical properties of samples assembled as Na-ion batteries: (d) cycling performance of TiO_2 and Nb- TiO_2 at 50 mA g⁻¹ for 100 cycles; (e) cycling performance of TiO_2 and Nb- TiO_2 at 1000 mA g⁻¹ for 1000 cycles; (e) cycling performance of TiO_2 and Nb- TiO_2 at 000 mA g⁻¹ for 1000 cycles; (e) cycling performance of TiO_2 and Nb- TiO_2 at currents of 50, 200, 500, 1000, and 5000 mA g⁻¹.

centered at 143 cm⁻¹ has a blue shift. The change in Raman vibration mode could be related to the following factors: (1) large Nb⁵⁺ dopants cause the TiO₂ lattice expansion,³² and (2) the presence of more Ti vacancies induces more disorder of TiO₂ crystalline.³³

Figure 1c–f shows the TEM images of TiO₂ and Nb-TiO₂. The two samples both appear as nanoparticles without a noticeable difference. As shown in Figure 1d, two interplanar spacings of 3.501 and 4.803 Å with an angle of 68.3° can be indexed as the (101) and (002) facets of anatase TiO₂, respectively. Meanwhile, the spacings of 3.506 and 3.522 Å with an angle of 82.1° correspond to the facets of (011) and (101) of Nb-TiO₂ (Figure 1f). The gradual expansion of lattice spacing (such as the (101) facet) in Nb-TiO₂ is also owing to the relatively larger radius of Nb⁵⁺, which is consistent with the XRD results. Furthermore, the corresponding EDX mapping for Nb-TiO₂ shows the uniform element distribution of Ti, O, and Nb (Figure S3).

The chemical states of Ti, O, and Nb are further verified by XPS analysis (Figure 2). Figure 2a shows the high-resolution XPS spectra of Ti 2p. The Ti $2p_{1/2}$ and Ti $2p_{3/2}$ peaks of TiO₂ are located at 464.4 and 458.7 eV, respectively. Meanwhile, the two peaks of Nb-doped TiO₂ slightly shift to higher binding energies with a gap of 5.7 eV, indicating the absence of Ti³⁺ in Nb-TiO₂.³⁴ The spectra of O 1s can be divided into two peaks centered at 530 and 532 eV, which correspond to lattice oxygen (Ti-O) and Ti-OH, respectively.^{35,36} The binding energy of lattice oxygen in O 1s of Nb-doped TiO₂ shifts to a higher binding energy for Ti 2p and the lattice O are mainly due to the Nb⁵⁺ having a greater electronegativity (1.6) than the Ti⁴⁺(1.54); more electrons would be attracted by Nb⁵⁺. In addition, the Nb 3d_{3/2} and Nb 3d_{5/2} peaks appear at 210 and

207.2 eV, respectively. The spin-orbit splitting with 2.8 eV demonstrates that Nb still exists in the high valence state of 5+ rather than reduced to 4+.²⁷ Therefore, according to the Kröger-Vink notation,^{37,38} the formation of Ti vacancies in Nb-TiO₂ can be expressed as eq 1:

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$$\frac{1}{2}Nb_2O_5 + Ti_{Ti}^{\times} \to Nb_{Ti}^{\cdot} + \frac{1}{4}V_{Ti}^{\prime\prime\prime} + TiO_2 + \frac{1}{4}O_2$$
(1)

As Nb atoms incorporate into the TiO₂ crystalline structure, one Ti vacancy is created for every four titanium atoms substituted. Electron paramagnetic resonance (EPR) is an effective way to examine the existence of defects in Nb-TiO₂. Nb-TiO₂ presents the signal feedback at g = 2.001 (Figure 2d), which can be assigned to Ti vacancies the EPR signals of Ti³⁺ defects, O₂⁻, and oxygen vacancies are located at g = 1.960-1.990, 2.020, and 2.003, respectively.^{28,39}

The electrochemical performance of TiO₂ and Nb-TiO₂ with cation vacancies are evaluated and compared using GCD experiments. Figure S4 compares the 1st, 2nd, 5th, 20th, and 50th cycle GCD curves at 100 mA g⁻¹ in Mg-ion batteries. Upon cycling, the sloping characteristic can be observed in both TiO₂ and Nb-TiO₂. In addition, Nb-TiO₂ has an initial discharge/charge capacity of 113.8/79.8 mAh g⁻¹ with an initial Coulombic efficiency (ICE) of 70%. The inevitable capacity loss in the process originates from the trapped Mg²⁺ and electrolyte decomposition.⁴⁰ In the subsequent cycles, Nb- TiO_2 still possesses a specific capacity of 85 mAh g⁻¹, while TiO_2 only displays a value of 67 mAh g⁻¹ (Figure 3a). Similarly, Nb-TiO₂ possesses better rate performance than TiO₂. At currents of 50, 100, 200, and 500 mA g^{-1} , the discharge capacities of Nb-TiO₂ are 90, 80.7, 71, and 60 mAh g^{-1} , respectively. Compared with other electrode materials based on the intercalation mechanism, Nb-TiO₂ shows

2.0

Voltage (V ν s.Mg²⁺/Mg) 91

0.0

(a)

Log (D/cm²·s⁻¹

TiO₂ Nb-TiO₂ TiO.

Nb-TiO

nMg²

500

0



TiO₂ fitted

Nb-TiO₂ fitted

Article

ω^{-1/2}

500 1000 0 1500 0.00 0.02 0.04 0.06 0.08 0.10 nMg^{2+} Z' (Ohm cm²)





Figure 5. Mg-ion battery: (a) CV curves of the Nb-TiO₂ electrode at various scan rates (from 0.2 to 2 mV s⁻¹); (b) CV curve and pseudocapacitive contribution represented by the pink shaded area at 1 mV s^{-1} ; and (c) variation of the pseudo-capacitive contribution with increasing CV scanning rate. Na-ion battery: (d) CV curves of the Nb-TiO₂ electrode at various scan rates (from 0.2 to 2 mV s⁻¹); (e) CV curve and pseudocapacitive contribution represented by the red shaded area at 1 mV s^{-1} ; and (f) variation of the pseudo-capacitive contribution with increasing CV scanning rate.

competitive potential because of the excellent battery performance and simple preparation process,⁴¹⁻⁴⁶ although it has a large gap with the V_2O_5 electrode material⁴⁷ (Figure 3c). The performance of Na-ion batteries has also been improved significantly by Nb doping. Nb-doped TiO₂ can retain a specific capacity of 198.7 (100th cycle) and 121.7 mAh g⁻¹ (1000th cycle) at 50 and 1000 mA g^{-1} (Figure 3d,e), respectively, which is competitive compared with the asreported TiO₂-based materials, even for hybrid electrodes

composed of titanium dioxide and carbon materials (Table S1 and S2). It is worth noting that the capacity of TiO_2 and Nb-TiO₂ decreases first and then increases at a high current density. Furthermore, the capacity rise process in TiO₂ lasts longer than Nb-TiO₂. According to previous papers, an electrode based on TiO₂ needs several cycles to activate during the charge/discharge process.^{48–50} However, TiO₂ and Nb-TiO₂ in this study do not experience the same amount of time during this step because Nb doping would provide wider

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diffusion channels for Na⁺, and then, Na⁺ is more likely to enter the energy storage sites of TiO₂ lattice. The rate performance of Na-ion batteries is evaluated by GCD testing under various currents from 50 to 5000 mA g⁻¹. The capacity of Nb-TiO₂ is always higher than that of TiO₂. Even at a higher current density of 5000 mA g⁻¹, Nb-TiO₂ still possesses a capacity of 138.6 mAh g⁻¹, nearly 27% higher than TiO₂.

The biggest obstacle for Na/Mg-ion batteries using TiO₂ is the sluggish diffusion kinetics resulting from the large ion radius (Na^+) or strong force between Mg²⁺ and TiO₂ lattice. To verify the positive effect of Nb doping, GITT and EIS experiments were carried out in both Mg- and Na-ion batteries (Figure 4a). The GITT experiments were conducted during the 10th discharge process in Mg-ion batteries. The higher diffusion coefficient values of Nb-TiO₂ indicate a more favorable local environment for Mg²⁺ diffusion. It is worth noting that with the increase in the intercalation of Mg^{2+} , the gap in the diffusion coefficients between TiO₂ and Nb-TiO₂ gradually becomes smaller. This is because the crystal structures of the two samples become similar when Mg²⁺ gradually fills the Ti vacancies in Nb-TiO₂. Figure 4b presents the Nyquist plots of TiO₂ and Nb-TiO₂ after the first lap discharge (Na-ion battery), and the corresponding equivalent circuit is shown in the inset. R_s represents the electrolyte resistance in the equivalent circuit, R_{ct} means the chargetransfer impedance, CPE1 is the double-layer capacitance, and $W_{\rm o}$ is the Warburg impedance.⁵¹ The fitted values for $R_{\rm s}$ and R_{ct} are listed in Table S3. The lower R_{ct} value of Nb-TiO₂ (661.7 Ω cm²) than TiO₂ (1212 Ω cm²) proves that adding Nb can effectively promote charge transfer ability. Moreover, the Na⁺ diffusion coefficient of two electrodes can also be calculated according to eqs 2 and 3:52

$$Z' = R_s + R_{ct} + \sigma \omega^{-1/2} \tag{2}$$

$$D_{\rm Na^+} = \frac{R^2 T^2}{2n^4 A^2 F^4 C^2 \sigma^2}$$
(3)

where $R_{\rm s}$ and $R_{\rm ct}$ correspond to the electrolyte resistance and charge transfer resistance. σ is the Warburg factor, and ω is the angular frequency. The value of σ is related to the slope of the line Z' vs $\omega^{-1/2}$, which is shown in Figure 4b (TiO₂: $\sigma = 61$, Nb-TiO₂: $\sigma = 49$). In eq 3, R is the gas constant, T is the absolute temperature, n is the number of electrons per molecule in reaction, F is the Faraday constant, and C is the molar density of Na⁺. Based on the fitted value of σ in eq 2, $D_{\rm Na^+}$ in Nb-TiO₂ is 1.54 times higher than that in TiO₂. Therefore, Nb doping can significantly accelerate the diffusion of metal ions during the electrochemical process.

Both diffusion and pseudo-capacitance can influence the total capacity of metal-ion batteries. The storage mechanism was investigated using CV tests at different scan rates of 0.2, 0.5, 1 and 2 mV s⁻¹ in Mg- and Na-ion batteries (as shown in Figure 5a,d). The rectangle shape curves of Nb-TiO₂ in Mg-ion batteries show that diffusion and pseudo-capacitance contribute to the total capacity.⁴⁰ The capacitive contribution can be quantified based on eq 4^{34}

$$i(V) = k_1 v + k_2 v^{1/2} \tag{4}$$

where i(V) is the current related to the scan rates and k_1v and $k_2v^{1/2}$ represent the percentage of capacitive contribution and diffusion-controlled intercalation, respectively. For instance, the capacitive process in the Mg-ion battery can contribute

72.9% of the total capacity at a scan rate of 1 mV s⁻¹ (Figure 5b). The contribution ratio of the pseudo-capacitive-controlled process for the Nb-TiO₂ electrode increases with increasing sweep rate, indicating that the capacitance-controlled processes would dominate the entire electrochemical process at a high sweep rate. In addition, the contribution of pseudo-capacitive in Na-ion batteries using Nb-TiO₂ displays the same trend as that in Mg-ion batteries. Therefore, from the above structural characterizations and electrochemical analyses, Nb doping significantly affects the TiO₂ crystalline structure and thus leads to improved battery performance. These beneficial effects can be summarized in the following aspects: (a) When Nb substitutes Ti in the TiO₂ crystalline structure, the charge compensation effect leads to Ti vacancies, which would serve as additional storage sites for metal ions. (b) The diffusion pathway is broadened due to the introduction of a larger ion radius of Nb⁵⁺. (c) Missing part Ti atoms in the TiO_2 lattice accelerates the charge transfer kinetics. The mechanism of Nb doping to improve electrode performance is shown in Figure 6.



Figure 6. Schematic diagram of insertion of Na⁺ into Nb-TiO₂.

4. CONCLUSIONS

In summary, the Nb-doped TiO₂ electrode material was synthesized by a simple solvothermal and subsequent calcination process. The Nb doping broadens the ion diffusion channels and generates more Ti cation vacancies. The cation vacancies provide more ion storage sites. The missing part of Ti atoms in the TiO₂ lattice accelerates the charge transfer kinetics. Nb-TiO₂ exhibits high capacity and good cycling ability for the Mg- and Na-ion batteries. In Mg-ion batteries, Nb-TiO₂ possesses a specific capacity of 85 mAh g⁻¹ (50th cycle at 100 mA g⁻¹), while TiO₂ only displays a value of 67 mAh g⁻¹. In the Na-ion battery, at 1 A g⁻¹, the capacity of Nb-TiO₂ is nearly 27% higher than TiO₂. The simple preparation process and outstanding battery performance make Nb-TiO₂ competitive.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.2c07689.

Additional XRD, Raman spectra, EDX, chargedischarge curves, CV results, specific capacities, properties, and electrochemical performance comparison with those from published articles, and fitted values for EIS data (PDF)

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Author Contributions

H.B. and S.Z. conceived the project. H.B., Y.L., J.H., Z.L., S.W., and H.W. proposed the strategy for experimental design and analyzed the data. H.B. wrote the draft, and S.Z., H.W., and Z.C. revised the manuscript. All authors have given approval to the final version of the article.

Notes

The authors declare no competing financial interest.

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