



ORIGINAL ARTICLE

# A critical quality parameter in quantitative fused-core chromatography: The injection volume

Jente Boonen<sup>a</sup>, Matthias D'hondt<sup>a</sup>, Lieselotte Veryser<sup>a</sup>, Kathelijne Peremans<sup>b</sup>, Christian Burvenich<sup>c</sup>, Bart De Spiegeleer<sup>a,\*</sup>

<sup>a</sup>*Drug Quality and Registration (DruQuaR) Group, Faculty of Pharmaceutical Sciences, Ghent University, Harelbekestraat 72, B-9000 Ghent, Belgium*

<sup>b</sup>*Department of Veterinary Medical Imaging and Small Animal Orthopaedics, Faculty of Veterinary Medicine, Ghent University, Salisburylaan 133, B-9820 Merelbeke, Belgium*

<sup>c</sup>*Department of Comparative Physiology and Biometrics, Faculty of Veterinary Medicine, Ghent University, Salisburylaan 133, B-9820 Merelbeke, Belgium*

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## KEYWORDS

Spilanthol;  
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Halo<sup>®</sup>) HPLC;  
Superficially porous  
particles (SPP);  
Injection volume;  
Topical patch;  
Critical quality method-  
attribute (CQA)

**Abstract** As part of the method development, the injection volume as a critical quality attribute in fast fused-core chromatography was evaluated. Spilanthol, a pharmaceutically interesting *N*-alkylamide currently under investigation in our laboratory, was chosen as the model compound. Spilanthol was dissolved in both PBS and MeOH/H<sub>2</sub>O (70/30, v/v) and subsequently analyzed using a fused-core system hereby selecting five chromatographic characteristics (retention time, area, height, theoretical plates and symmetry factor) as responses. We demonstrated that the injection volume significantly influenced both the qualitative and quantitative performance of fused-core chromatography, a phenomenon which is confounded with the nature of the used sample solvent. From 2  $\mu$ L up to 100  $\mu$ L injection volume with PBS as solvent, the symmetry factor decreased favorably by 20%. Moreover, the theoretical plates and the quantitative parameters (area and height) increased up to 30%. On the contrary, in this injection volume range, the theoretical plates for the methanol-based samples decreased by more than 60%, while the symmetry factor increased and the height decreased, both by 30%. The injection volume is thus a critical and often overlooked parameter in fused-core method description and validation.

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\*Corresponding author. Tel.: +32 9 264 81 00; fax: +32 9 264 81 93.  
E-mail address: [Bart.DeSpiegeleer@UGent.be](mailto:Bart.DeSpiegeleer@UGent.be) (B. De Spiegeleer)  
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## 1. Introduction

The demand for high-throughput high performance liquid chromatography (HPLC) systems is ever-growing and rapid low-cost analyses for drug screening and discovery, drug development and quality control become more desirable. Therefore, newly developed fused-core HPLC stationary

phases such as HALO<sup>®</sup> columns have attracted the interest of the chromatographic community [1–3]. Due to their small particle size (2.7  $\mu\text{m}$ ) and unique particle technology with a 0.5  $\mu\text{m}$  porous superficial shell fused to a solid inert core (1.7  $\mu\text{m}$ ), these columns allow for fast and high-performance separations when compared to the conventional, fully porous, packed columns [4–7].

Like sub-2- $\mu\text{m}$  ultra high performance liquid chromatography (UHPLC) particles, fused-core columns generate flatter van Deemter curves, with the additional advantage of lower back pressure [8]. Consequently, higher flow rates, resulting in faster LC separations with almost no significant loss in chromatographic performance, can be used [9,10]. Although the separation efficiency is generally somewhat lower than those of sub-2- $\mu\text{m}$  UPLC columns, conventional standard HPLC equipment can be used with fused-core columns [11]. However, using the conventional HPLC equipment, several extra-column operational aspects are becoming critical in fused-core chromatography. Extra-column dispersion (ECD) is mainly affected by extra-column volumes (ECV), which is expressed by four additive sources: the injection volume, the volume of the pre- and post-column connecting tube, detector flow cell and signal processing electronics (like detector time and sample rate) [1]. Alexander et al. [1] investigated the influence of aforementioned volumetric parameters extensively, except for the injection volume.

We hypothesize that due to ECV, developmental parameters like the injection volume are also becoming more pronounced in fused-core compared to conventional HPLC chromatography and should not be neglected. Therefore, we have concentrated on the effects of altering the injection volume using fused-core chromatography on conventional HPLC equipment and standard HPLC operational settings. The pharmaceutically interesting plant bioactive spilanthol was chosen as the model compound, as this *N*-alkylamide is included in one of our laboratory research topics [12,13].

To demonstrate the applicability of the injection volume optimized fused-core HPLC method, the transdermal behavior of spilanthol in hydroxypropyl methyl cellulose (HPMC)-based patches containing different percentages of plasticizer triethyl citrate (TEC) (5% and 20%, m/m) and penetration enhancer oleic acid (OA) (0 and 5%, m/m) was investigated using human skin in a Franz diffusion cell (FDC) set-up.

## 2. Materials and methods

### 2.1. Reagents

For fused-core HPLC method optimization, *A. Vogel Spilanthol*, containing 0.1% (m/m) spilanthol, was a generous gift from Bioforce (Roggwil, Switzerland). Spilanthol containing patches were manufactured using Jambu Oléorésine 30% (m/m) spilanthol in ethanol (Robertet, Grasse, France), which was evaporated to give a concentration of 67% (m/m) spilanthol. HPLC gradient grade methanol (MeOH) and acetonitrile (ACN) were supplied by Fisher Scientific (Leicestershire, UK). Pro-analysis formic acid was purchased from Acros Organics (Geel, Belgium). Water was purified using an Arium 611 purification system (Sartorius, Göttingen, Germany), resulting in ultrapure water of 18.2 M $\Omega$  cm quality. Phosphate buffered saline (PBS) (pH 7.4; 0.01 M) came from Sigma (St. Louis, MO, USA). Hydroxypropyl- $\beta$ -cyclodextrin

(HP $\beta$ CD) was supplied by Cerestar (Sas van Gent, Netherlands). Chloroform was bought from VWR (Haasrode, Belgium), while dichloromethane and oleic acid (OA) came from Fluka (Steinheim, Germany). Hydroxypropyl methyl cellulose (methocel K4M premium) was kindly provided by Colorcon (Kent, England). Triethyl citrate (TEC) was obtained from Aldrich (Steinheim, Germany).

### 2.2. Method description

A superficially porous HALO<sup>®</sup> RP-amide column (4.6 mm  $\times$  50 mm, 2.7  $\mu\text{m}$  particle size, 90  $\text{\AA}$  pore size, and 150 m<sup>2</sup>/g specific surface area), protected by an RP-amide guard column (4.6 mm  $\times$  5 mm, 2.7  $\mu\text{m}$  particle size) (both from Advanced Material Technology, Wilmington, DE, USA) was used. According to the quality assurance report of the manufacturer, the minimal number of theoretical plates ( $N_{col}$ ) is 10,000. From the  $t_0$  of uracil (0.2 min) at a flow rate of 1.8 mL/min, the void volume ( $V_{col}$ ) is calculated to be 0.360 mL.

A newly purchased column and aged column (*i.e.*, having approximately 1000 injections with similar matrices) were used with a degassed isocratic mobile phase, consisting of 0.1% or 1% (v/v) formic acid in MeOH/H<sub>2</sub>O (70/30, v/v) or 1% (v/v) formic acid in ACN/H<sub>2</sub>O (60/40, v/v). The flow rate was set at 1.5 mL/min. UV detection was performed at 237 nm. Dilutions of the *A. Vogel Spilanthol* extract in PBS as well as in 70/30 (v/v) MeOH/H<sub>2</sub>O were made to accommodate injection volumes ranging from 2 to 100  $\mu\text{L}$ , while maintaining consistent mass loads (0.499  $\mu\text{g}$ ). For each condition, triplicate injections were made. The five chromatographic characteristics (retention time, height, area, theoretical plates and symmetry factor) were calculated in accordance with the European Pharmacopoeia: the theoretical plates ( $N$ ) were determined from peak widths at half height and the symmetry factor ( $A_s$ ) was calculated at one-twentieth of the peak height from the ratio of the whole width and two times the distance between the peak maximum and leading edge of the peak [14].

### 2.3. HPLC instrumentation

The HPLC apparatus consisted of a Waters Alliance 2695 separation module equipped with an autosample injector and a Waters 2996 PDA controlled by Empower 2 software (all Waters, Millford, USA). Injection accuracy has been stated by the supplier as  $\pm 2\%$  (50  $\mu\text{L}$ ,  $n=6$ ) with a range of 0.1–100  $\mu\text{L}$ . The standard instrumental configurations for conventional HPLC were used without further optimization. Connective pre-column tubing (from auto-injector valve outlet to column inlet) consisted of a 135 mm (0.3 mm i.d.) stainless steel tubing and a 460 mm (0.25 mm i.d.) peek tubing. For post-column (from column outlet to flow cell inlet), a 400 mm (0.12 mm i.d.) peek tubing was used. The detector cell volume was 9.3  $\mu\text{L}$ . Considering the dimensions of the RP-amide fused-core column and the capacity factor  $k'$  for the described method ( $k'=5$ ), the maximum acceptable detector cell volume ( $V_{cell}$ ) [1] is not exceeded and thus appropriate:

$$V_{cell} \leq \sqrt{\frac{0.2V_{col}^2(1+k')^2}{N_{col}}} = 93.3\mu\text{L}$$

The equations on maximum acceptable detector time constant ( $\tau$ ) and minimum detector sampling rate [1] were used as

a guidance for detector configurations.

$$\tau \leq \sqrt{\frac{\% \text{ band spreading}}{100}} (1+k) \frac{Vol_{col}/F}{\sqrt{N_{col}}} = 0.2s$$

If maximal band spreading of 5% is considered, using the 4.6 mm × 50 mm RP-amide fused-core column with a flow rate  $F$  of 1.5 mL/min, the time constant  $\tau$  should be equal to or smaller than 0.2 s. A detector time constant of 0.2 s was selected.

$$\text{Detector sample rate} \geq \frac{5F\sqrt{N_{obs}}}{V_{col}(1+k)} = 5.5\text{Hz}$$

Considering a maximal 10% overall loss in efficiency due to extra-column band broadening (*i.e.*,  $N_{obs}=0.9N_{col}$ ) and the column and method parameters as mentioned above, the required detector sampling rate should be  $\geq 5.5$  Hz. Although the standard setting of 10 Hz for conventional separations is still relatively low for fused-core chromatography, this frequency is typically used in conventional HPLC and hence was applied in our experiments.

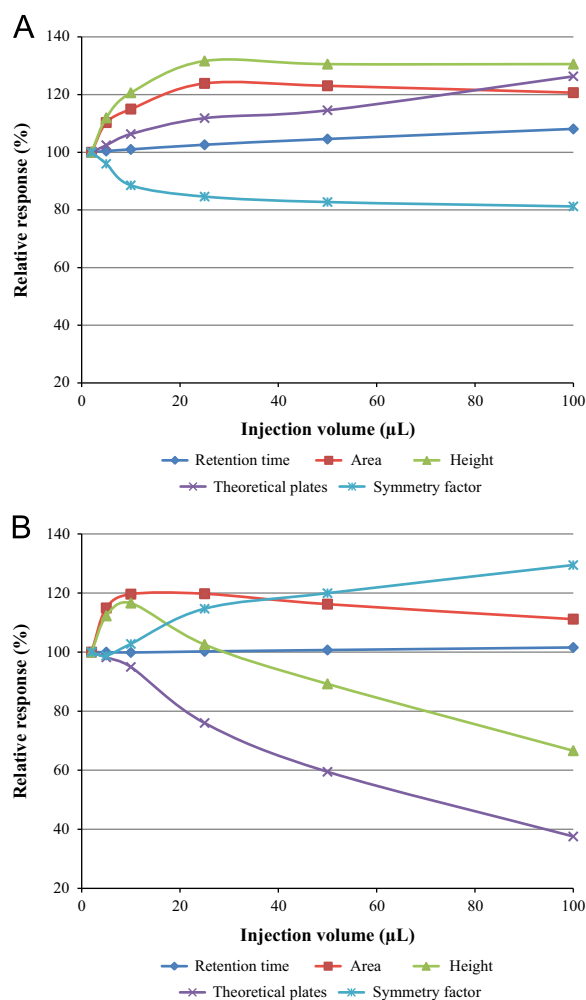
#### 2.4. Franz diffusion cell experiments using human skin

The target concentration of the HPMC-based patches was 8% (m/m) spilanthol per dry weight. Appropriate amounts of concentrated Jambu extract, HPMC, TEC and OA were dissolved in a 10 mL chloroform:methanol:dichloromethane (4:4:2, v/v/v) mixture to obtain four different HPMC patches, containing 5%TEC/ 0%OA, 5%TEC/ 5%OA, 20%TEC/ 0%OA and 20%TEC/ 5%OA (m/m), respectively. The obtained solutions were shaken vigorously and poured on silicone paper. After solvent-evaporation overnight, patches were stored in a desiccator for one day. Before transdermal application, the patches were punched (diameter=0.95 cm), weighed and their thickness ( $32 \pm 1.2 \mu\text{m}$ , mean  $\pm$  SEM,  $n=36$ ) was determined using a micrometer (Heidenhain, Schaumburg, USA). The permeation of spilanthol through human skin was determined using static Franz diffusion cells (FCDs) as described elsewhere [12,13]. The thickness of the skin, obtained from two female patients (55 and 77 years old), was measured to be  $395 \pm 9 \mu\text{m}$  (mean  $\pm$  SEM,  $n=65$ ). The receptor chamber was filled with a 0.01 M PBS solution containing 0.5% HP $\beta$ CD. Next, the patches were brought on the epidermal surface of the skin. To ensure optimal contact between the patch and the skin, parafilm (American National Can<sup>TM</sup>, Chicago, USA) was spanned over the patch. Subsequently, the dose chamber was placed on top of the parafilm and the whole set-up was held together with a clamp. Franz diffusion cell samples of the receptor fluid (200  $\mu\text{L}$ ) were drawn at regular time intervals from the sample port (1, 2, 5, 8, 12, 20 and 24 h) and the receptor chamber was immediately replenished with 200  $\mu\text{L}$  fresh solution. The spilanthol content in the samples was assayed using the optimized high-throughput fused-core HPLC-UV method (100  $\mu\text{L}$  injection volume and 0.1% FA (v/v) in 70/30 MeOH/H<sub>2</sub>O (v/v) mobile phase). At the end of the experiment (*i.e.*, after 24 h), the mass balance was constructed and the overall percentage spilanthol recovered was  $100.08 \pm 2.62\%$  (mean  $\pm$  SEM,  $n=33$ ). The skin permeation parameters were calculated from the plot of cumulative amount of spilanthol permeated through the skin as a function of time [12,13].

### 3. Results and discussion

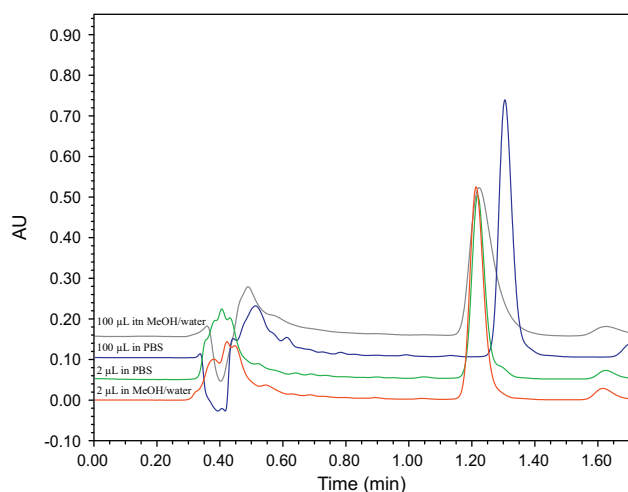
For profiling purposes of *N*-alkylamides, fully porous columns are traditionally used [12]. Moreover, these columns have also been applied in high-throughput systems for the isobutylamide spilanthol [13]. However, compared to fused-core based high-throughput systems, the total run time of conventional column based systems is more than doubled, making this new core-shell technology very interesting when analyzing large sample amounts.

Besides the commonly used C18 fused-core columns, where separation efficiency under different conditions was investigated for a wide variety of chemical components [11,15–20], other fused-core columns such as C8, HILIC, RP-amide, peptide, phenyl-hexyl are becoming available. In contrast to C18 fused-core columns, little investigation has been carried out on the column performance of these other stationary phases [21–23]. Therefore, we selected the newly available RP-amide stationary phase, for which at this time no quality parameters have been investigated.



**Fig. 1** Chromatographic characteristics of PBS (A) and methanol-based (B) samples expressed as percentage relatively to the injection volume of 2  $\mu\text{L}$  (=100%). Conditions: 0.1% formic acid in MeOH/H<sub>2</sub>O (70/30, v/v) mobile phase composition on aged column.

The effect of the injection volume on the performance of RP-amide fused-core HPLC chromatography has been established and demonstrated to be more pronounced than on conventional columns. Varying the injection volume within the 2–100  $\mu\text{L}$  range results in altered performance characteristics. Detailed information about the chromatographic characteristics are presented in Supplementary Table 1, and results were depicted, relative to the 2  $\mu\text{L}$  injection volume, in Fig. 1. Moreover, typical chromatograms are shown in Fig. 2. The ECV, which is negligible in conventional chromatography, causes significant ECD for fast fused-core columns. The ECD is generally more pronounced with increasing injection volume. Comparing Fig. 1A (PBS sample solvent) with 1B (MeOH/H<sub>2</sub>O, 70/30, v/v sample solvent), it is clear that the influence of the injection volume is confounded with the sample solvent. Using the MeOH based sample solvent (Fig. 1B), a linear loss of peak performance is observed in the higher injection volume range (25–100  $\mu\text{L}$ ) with a decrease in theoretical plates ( $N$ ) up to 60% and an increase in symmetry factor ( $A_s$ ) with 30% (2–100  $\mu\text{L}$ ). This collapse in efficiency was



**Fig. 2** Typical chromatograms demonstrating the effect of injection volume for PBS and MeOH/H<sub>2</sub>O (70/30, v/v) as sample solvent. Conditions: 0.1% formic acid in MeOH/H<sub>2</sub>O (70/30, v/v) mobile phase composition on aged column.

not seen when using PBS as sample solvent. Between 25 and 100  $\mu\text{L}$  injection volume, the chromatographic characteristics remain constant. This can be explained by the relatively weaker solvent strength of PBS, resulting in on-column band compression, whereby solute molecules concentrate at the head of the column [24]. By increasing injection volumes from 2 to 25–100  $\mu\text{L}$ , chromatographic parameters favorably alter, yielding a decrease of 20% in the symmetry factor and an increase of the theoretical plates with 30%. A striking observation is the effect at very low injection volumes, which was not further elaborated at this stage. However, all these observations clearly indicate that the injection volume is a critical quality parameter (*i.e.* a critical quality attribute (CQA)) for qualitative as well as quantitative fused-core based chromatography.

On the contrary, other investigated factors have a limited contribution to the chromatographic characteristics: no major effects between the investigated mobile phases have been observed and the column age minimally affects the performance, demonstrating the ruggedness and stability of those systems.

Higher injection volumes inherently yield a higher sensitivity. To cope with low concentrated samples generated from *e.g.* biomedical assays like Franz diffusion cells, 100  $\mu\text{L}$  aqueous samples are preferably introduced on the HALO<sup>®</sup> RP-amide column. At this high injection volume, the LOD for spilanthalol decreased with a factor of 35, from 5.95  $\mu\text{g}/\text{mL}$  (for 2  $\mu\text{L}$  injection volume) to 0.17  $\mu\text{g}/\text{mL}$  (for 100  $\mu\text{L}$  injection volume). The analytical verification of this high-throughput LC-UV method assured linearity (*e.g.*,  $R^2=0.999$ ) in a working range of 0.57  $\mu\text{g}/\text{mL}$  (LOQ) up to 10  $\mu\text{g}/\text{mL}$ , with a repeatability of 1.21% ( $n=3$ ).

Using the FDC flux curves (see Supplementary Fig. S1), the transdermal parameters could be calculated (see Table 1). Neither the plasticizer percentage TEC nor the presence of OA penetration enhancer had an influence on the skin permeation of spilanthalol. The spilanthalol concentration in the skin (epidermis plus dermis) ranged between  $9.815 \times 10^3$  ng/mL and  $1.889 \times 10^5$  ng/mL. At these concentrations local immune effects are certainly to be expected in the skin [15]. Moreover, systemic effects after dermal application are plausible: the steady-state plasma concentration after a 24 h dermal application of a 20% TEC/ 0% OA patch with a surface of 10 cm<sup>2</sup> was calculated to be  $4.58 \times 10^{-2}$  ng/mL. This is a functional plasma level, resulting in immune-modulatory effects [15].

**Table 1** Mean transdermal parameters for spilanthalol in four different patches [mean  $\pm$  RSD (%)].

Transdermal parameters	Patch composition (%TEC/ $\pm$ OA)			
	5% TEC/–OA <sup>a</sup>	5% TEC/+OA <sup>b</sup>	20% TEC/–OA <sup>c</sup>	20% TEC/+OA <sup>c</sup>
Observed secondary parameters				
$J_{ss}$ ( $\mu\text{g}/\text{cm}^2/\text{h}$ )	0.50 $\pm$ 60.08	0.52 $\pm$ 44.88	0.64 $\pm$ 12.72	0.43 $\pm$ 22.50
$Q_{1,d}$ (% dose applied)	8.99 $\pm$ 72.15	7.61 $\pm$ 53.29	9.14 $\pm$ 8.97	5.92 $\pm$ 27.89
Lag time (h)	6.22 $\pm$ 30.15	5.64 $\pm$ 40.28	5.22 $\pm$ 27.59	6.70 $\pm$ 19.32
Apparent primary parameters				
$K_p$ ( $10^{-6}$ cm/h)	4.91 $\pm$ 62.26	5.11 $\pm$ 48.35	5.79 $\pm$ 7.92	4.34 $\pm$ 22.82
$D_m$ ( $10^{-5}$ cm <sup>2</sup> /h)	4.51 $\pm$ 28.70	5.87 $\pm$ 64.53	5.34 $\pm$ 30.08	5.00 $\pm$ 19.01
$K_m$ ( $10^{-3}$ )	4.56 $\pm$ 67.60	4.55 $\pm$ 57.50	4.64 $\pm$ 31.54	4.50 $\pm$ 36.59

<sup>a</sup> $n=10$ .

<sup>b</sup> $n=9$ .

<sup>c</sup> $n=7$ .



#### 4. Conclusions

In contrast to the classic, fully porous HPLC columns, extra-column parameters demand special attention when fused-core columns are used with conventional HPLC equipment. Not only do the instrument configuration settings contribute to the peak performance, but also the injection volume is more critical than generally thought. Qualitative and quantitative chromatographic characteristics can vary significantly as a function of the injection volume, which in turn can be confounded with the sample solvent. Both the injection volume, the sample solvent and the instrument configuration settings are thus analytical CQAs which should be well defined in method development and validation, and not be overlooked in method transfer. On the contrary, the mobile phase composition and column age do not have a significant influence on the chromatographic characteristics in our operational conditions.

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#### Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at <http://dx.doi.org/10.1016/j.jpha.2013.02.002>.

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