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Study of nitrous oxide utilization for syngas production *via* partial oxidation of methane using Ni-doped perovskite catalysts

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Four different materials—pure NiO, pure LSCF ($\text{La}_{0.3}\text{Sr}_{0.7}\text{Co}_{0.7}\text{Fe}_{0.3}\text{O}_{3-\delta}$), 10% Ni/LSCF, and 20% Ni/LSCF—were studied. The Ni/LSCF catalysts demonstrated superior catalytic performance for both N_2O decomposition and the partial oxidation of methane (POM) compared to pure NiO and pure LSCF. This enhancement is attributed to an increase in oxygen vacancies and improved oxygen mobility within the catalyst, as evidenced by O_2 -TPD analysis. During N_2O decomposition, both LSCF and 10% Ni/LSCF achieved complete N_2O conversion at 800 °C, whereas pure NiO provided 81.7% at the same temperature. However, 10% Ni/LSCF is more active at lower temperatures, as evidenced by its T_{50} value of 536 °C, compared to 546 °C for the unmodified LSCF. For the POM reaction using N_2O as an oxidant, 10% Ni/LSCF achieved 70.9% CH_4 conversion, 96.6% CO selectivity, and 97.4% H_2 selectivity at 600 °C. In contrast, both pure LSCF and 20% Ni/LSCF catalysts exhibited significantly lower efficiency, with approximately 20% CH_4 conversion and less than 5% syngas selectivity. The enhanced performance of the 10% Ni/LSCF compared to the 20% Ni/LSCF is likely attributed to its smaller Ni crystallite size (23.7 nm vs. 32.3 nm) and the lower temperature required for reducing Ni^{2+} to the active Ni^0 species (480 °C vs. 500 °C). Kinetic analysis of the POM reaction using N_2O over the 10% Ni/LSCF catalyst revealed a second-order reaction with respect to CH_4 and a zero-order reaction with respect to N_2O , with an apparent activation energy of 71.8 kJ mol⁻¹.

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1. Introduction

One of humanity's greatest concerns is global warming, driven by the emission of greenhouse gases (GHGs) such as carbon monoxide (CO), carbon dioxide (CO_2), methane (CH_4), and nitrous oxide (N_2O). Nitrous oxide and methane are significantly more potent than CO_2 in terms of global warming potential over a 100 year period, with N_2O being approximately 310 times and CH_4 being about 21 times more harmful.^{1–4} Since the Industrial Revolution, atmospheric N_2O concentrations have increased due to human activities such as agricultural emissions, biomass burning, fossil fuel combustion, and industrial activities in which N_2O is an undesirable byproduct

of chemical processes such as adipic acid and nitric acid production.^{5,6} To address the issues caused by N_2O , two main strategies are employed: (i) reducing its formation and (ii) implementing post-treatment technologies to mitigate its emission.⁵ Several post-treatment technologies have been developed to control N_2O emissions in the chemical and energy industries, including thermal decomposition, non-selective catalytic reduction (NSCR), selective catalytic reduction (SCR), and direct catalytic decomposition.^{7–10} Among these, the catalytic decomposition of N_2O into N_2 and O_2 , as illustrated in eqn (1), is particularly attractive due to its simplicity, high efficiency, low cost, and minimal energy requirements.¹¹ In contrast, CH_4 emissions primarily originate from agriculture, fossil fuel extraction, and landfill waste decomposition. CH_4 can be utilized as an energy source or converted into valuable chemicals such as methanol, liquid fuels and ammonia. This study focused on utilizing N_2O and CH_4 in a single process. The N_2O will be employed as an oxidant, resulting in a synergy of N_2O decomposition and syngas production *via* partial methane oxidation (POM). While N_2O supply is limited compared to natural gas, substantial amounts of N_2O are found as a byproduct of the industrial sector in concentrations acceptable to be utilized as an oxidant.¹² This process offers the

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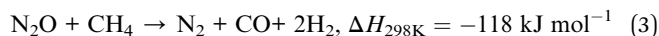
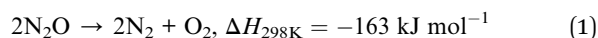
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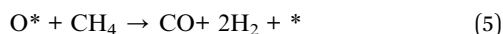
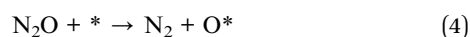
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advantage of operating at lower temperatures while producing a more valuable product: syngas, a mixture of H₂ and CO, as shown in eqn (2) and (3).



In this process, N₂O decomposes at oxygen vacancy sites (*) on the catalyst surface, forming adsorbed oxygen (O*) (eqn (4)). This adsorbed oxygen then oxidizes CH₄, producing syngas and regenerating oxygen vacancies, as described in eqn (5).



Perovskite materials are well-known in catalysis for their excellent oxygen mobility, redox properties, and thermal stability. These characteristics make them ideal for supporting the above reactions which require efficient oxygen exchange and high thermal resistance. The catalytic performance of perovskites can be further optimized through the partial substitution of A- and B-site cations with different valence states A_xA'_{x-1}B_yB'_{y-1}O_{3-δ}, where δ denotes the concentration of oxygen vacancies). This substitution allows for the fine-tuning of surface and redox properties, thereby enhancing catalytic activity.^{13–16} For instance, K. L. Pan *et al.*¹⁷ found that partially substituting La in La₂NiO₄ with Sr and Ce significantly enhanced catalytic performance for the N₂O decomposition, enabling La_{0.7}Ce_{0.3}SrNiO₄ to achieve 100% N₂O conversion at 600 °C with long-term stability of 60 h. C. Huang *et al.*¹⁸ observed that replacing some Fe in BaFeO_{3-δ} with Sn increased oxygen mobility and decreased the activation energy for the N₂O decomposition. In the partial oxidation of CH₄, the substitution of Ni with Co (LaNi_{0.8}Co_{0.2}O₃) resulted in higher activity and reduced coke deposition.¹⁹

Among perovskite materials, La_xSr_{x-1}Co_yFe_{y-1}O_{3-δ} has attracted significant attention as a potential catalyst for the N₂O decomposition and partial oxidation of CH₄ reactions due to its high catalytic activity and chemical and thermal stability.^{15,20,21} Adding Sr and Fe to the LaCoO₃ structure increased the weakly adsorbed oxygen, which is crucial for improving catalytic properties.²² In this study, La_{0.3}Sr_{0.7}Co_{0.7}Fe_{0.3}O_{3-δ} (LSCF3773) was selected due to its superior redox properties, as indicated by significant changes in oxygen non-stoichiometry (Δδ₃) of 0.40 compared to other compositions.²³ The incorporation of metal oxides, such as NiO, into promising perovskite structures can further enhance the overall catalytic performance. This modification improves key properties like oxygen mobility, redox activity, and stability, making the catalyst more effective for the combined reaction. Ni-based catalysts have been widely used in CH₄ oxidation reactions due to their high activity for C–H bond cleavage, excellent oxygen transfer capacity, and ability to support heat-resistant oxides, thus, enhancing thermal stability.²⁴ K. Takehira *et al.*²⁵ observed that incorporating Ni

into perovskites (SrTiO₃, BaTiO₃, and CaTiO₃) increased POM activity and inhibited Ni coking on the catalyst due to finely dispersed nickel metal particles and partly assisted by the mobile oxygen on the catalyst. Likewise, the effect of Ni addition on the POM activity of perovskite material was also investigated by X. Yin and co-workers.²⁶ They concluded that Ni doping activates methane molecules and increases oxygen vacancies on the surface of LaMnO_{3+δ} perovskite, leading to improved performance in the POM reaction with high methane conversion, syngas selectivity, and yield. Ni metal has also been selected for large-scale applications due to its abundance and cost-effectiveness.¹⁴

This study investigated catalytic performance of synthesized Ni/LSCFs towards the POM using N₂O as an oxidant. X-ray diffraction (XRD), H₂-temperature programmed reduction (H₂-TPR), CH₄-temperature programmed surface reaction (CH₄-TPSR), and O₂-temperature programmed desorption (O₂-TPD) techniques were employed to characterize the catalysts' properties. Catalytic performances were evaluated in a packed-bed reactor, focusing on the effects of reaction temperature and Ni loading on catalytic performance. Kinetic parameters such as the reaction rate, rate constant, reaction order, and activation energy were also examined.

2. Experiment

2.1 Synthesis of LSCF

The LSCF perovskite was synthesized using a modified Pechini method, with EDTA and citric acid serving as chelating agents (citrate-EDTA complexing method).^{27,28} In this process, all metal nitrate precursors, including lanthanum(III) nitrate nonahydrate (La(NO₃)₃·9H₂O), strontium nitrate (Sr(NO₃)₂), cobalt(II) nitrate hexahydrate (Co(NO₃)₂·6H₂O) and iron(III) nitrate nonahydrate (Fe(NO₃)₃·9H₂O) were dissolved and mixed in 100 mL of deionized water. Separately, ethylenediaminetetraacetic acid (EDTA) was dissolved in a solution of 28–30% w/w ammonium hydroxide (NH₄OH) and then diluted with deionized water. The EDTA solution was slowly added to the metal nitrate solution using a syringe pump, with continuous stirring to form a metal-EDTA complex. Citric acid monohydrate (CA) was then added to create a metal-EDTA-CA complex which was then polymerized by adding ethylene glycol (EG). The molar ratio of total metal cations: EDTA : CA : EG was maintained at 1 : 1:1.5 : 1. The pH of the polymerized complex was adjusted to 6–7 using NH₄OH and stirred continuously at 80–90 °C until a dark brown gel formed. The resulting gel was dried overnight at 150 °C in a vacuum oven, obtaining a foam-like powder. The powder was further ground and calcined in air at 1100 °C with a heating rate of 2 °C min⁻¹ for 12 h, giving the complete perovskite phase.

2.2 Ni impregnation

Ni/LSCF catalysts with 10 and 20%Ni loading were synthesized *via* the wet impregnation method using nickel(II) nitrate hexahydrate (Ni(NO₃)₂·6H₂O) as the Ni source. The Ni precursor, corresponding to 10 or 20%Ni, was dissolved in deionized water

and then mixed with the as-synthesized LSCF powder under continuous stirring at room temperature for 2 h. The mixture was dried overnight at 120 °C, followed by calcination at 700 °C with a heating rate of 10 °C min⁻¹ for 12 h.

2.3 Characterizations

The crystalline structure of the catalysts was examined using X-ray diffraction (XRD) on a Bruker AXS D8 diffractometer with Cu K_α radiation ($\lambda = 1.5410 \text{ \AA}$) over a scan range of 20 to 80° at a scan speed of 0.02° s⁻¹. Crystallite size was calculated using Scherrer's equation, based on the main reflection peaks in the XRD patterns.

Catalyst reducibility was evaluated by H₂-temperature programmed reduction (H₂-TPR), where 1.0 g of the catalyst was placed into a quartz tube reactor. The sample was pretreated at 700 °C for 1 h with 100 mL min⁻¹ of 10% O₂/Ar to eliminate surface impurities. After cooling to room temperature under Ar flow, 100 mL min⁻¹ of 5% H₂/Ar was introduced, and the temperature was increased from 25 to 950 °C at a heating rate of 5 °C min⁻¹. The H₂ consumption was analyzed using an on-line mass spectrometer (GSD 320, OmniStar).

The interaction of CH₄ with the catalyst surface and the formation of product gases during CH₄ oxidation were investigated using CH₄-temperature programmed surface reaction (CH₄-TPSR) on the same instrument as the H₂-TPR. After pretreatment with 10% H₂/Ar at 500 °C for 2 h and cooling to room temperature under Ar flow, 100 mL min⁻¹ of 5% CH₄/Ar was introduced with temperature increasing from 25 to 950 °C (5 °C min⁻¹). An on-line mass spectrometer (GSD 320, OmniStar) was employed to detect effluent gases during the process.

Oxygen vacancies and mobility in the catalyst were investigated using O₂-temperature programmed desorption (O₂-TPD) on the same equipment as the H₂-TPR. The sample was first treated with 100 mL min⁻¹ of 10% O₂/Ar at 700 °C for 1 h. After cooling to room temperature in an oxygen atmosphere, the sample was flushed with Ar and the temperature was increased to 950 °C at 5 °C min⁻¹. The oxygen desorption amount was continuously monitored using an on-line mass spectrometer (GSD 320, OmniStar).

2.4 Catalytic activity tests

2.4.1 Catalytic N₂O decomposition. The catalyst (2.0 g) was pelletized, sieved to a particle size of 0.075–0.18 mm, and placed into a quartz tube reactor supported by quartz wool plugs. The reactions were conducted in a packed-bed reactor. The catalyst bed was pretreated at 700 °C with 10% O₂/Ar to remove carbonaceous residues, then cooled to 500 °C under 100 mL min⁻¹ of Ar. After that, 100 mL min⁻¹ of 15% N₂O/Ar (WHSV = 3000 mL g_{cat}⁻¹ h⁻¹) was introduced, and the temperature was linearly increased to 900 °C. Gaseous products were analyzed using a Shimadzu GC-2014ATF gas chromatograph equipped with a thermal conductivity detector (TCD) and a Molecular sieve 13X (MS-13X), Porapak N, and Q packed columns. N₂O conversion and products (N₂ and O₂) selectivity were calculated using eqn (6)–(8):

$$\text{N}_2\text{O conversion}(\%) = \left(\frac{F_{\text{N}_2\text{O}}^{\text{in}} - F_{\text{N}_2\text{O}}^{\text{out}}}{F_{\text{N}_2\text{O}}^{\text{in}}} \right) \times 100 \quad (6)$$

$$\text{N}_2 \text{ selectivity}(\%) = \left(\frac{F_{\text{N}_2}}{F_{\text{N}_2\text{O}}^{\text{in}} - F_{\text{N}_2\text{O}}^{\text{out}}} \right) \times 100 \quad (7)$$

$$\text{O}_2 \text{ selectivity}(\%) = \left(\frac{2 \times F_{\text{O}_2}}{F_{\text{N}_2\text{O}}^{\text{in}} - F_{\text{N}_2\text{O}}^{\text{out}}} \right) \times 100 \quad (8)$$

where $F_{\text{N}_2\text{O}}^{\text{in}}$ denotes the molar flow rate of N₂O in the feed stream. $F_{\text{N}_2\text{O}}^{\text{out}}$, F_{N_2} , and F_{O_2} represent the molar flow rates of N₂O, N₂, and O₂ in the outlet stream, respectively.

2.4.2 Partial oxidation of CH₄ (POM) using N₂O as an oxidant. The catalyst (2.0 g, particle size of 0.075–0.18 mm) was placed into a quartz tube packed-bed reactor. The catalyst was pretreated with 10% H₂/Ar at 500 °C for 2 h, then purged with Ar at the same temperature. The mixture of CH₄ and N₂O (molar ratio of CH₄:N₂O = 1:1) was then introduced into the reactor (WHSV = 3000 mL g_{cat}⁻¹ h⁻¹) at atmospheric pressure. The temperature was gradually increased from 500 to 900 °C. The gases exiting the reactor were passed through a cold trap and continuously analyzed using a Shimadzu GC-2014ATP gas chromatograph equipped with a thermal conductivity detector (TCD) and a Molecular sieve 13X (MS-13X), Porapak N and Q packed columns. The conversion of CH₄, selectivity of products (H₂, CO, and CO₂) and H₂/CO molar ratio were calculated using eqn (9)–(13):

$$\text{CH}_4 \text{ conversion}(\%) = \left(\frac{F_{\text{CH}_4}^{\text{in}} - F_{\text{CH}_4}^{\text{out}}}{F_{\text{CH}_4}^{\text{in}}} \right) \times 100 \quad (9)$$

$$\text{H}_2 \text{ selectivity}(\%) = \left(\frac{F_{\text{H}_2}}{2(F_{\text{CH}_4}^{\text{in}} - F_{\text{CH}_4}^{\text{out}})} \right) \times 100 \quad (10)$$

$$\text{CO selectivity}(\%) = \left(\frac{F_{\text{CO}}}{F_{\text{CH}_4}^{\text{in}} - F_{\text{CH}_4}^{\text{out}}} \right) \times 100 \quad (11)$$

$$\text{CO}_2 \text{ selectivity}(\%) = (100 - S_{\text{CO}}) \times 100 \quad (12)$$

$$\frac{\text{H}_2}{\text{CO}} \text{ molar ratio} = \frac{F_{\text{H}_2}}{F_{\text{CO}}} \quad (13)$$

where $F_{\text{CH}_4}^{\text{in}}$ represents the molar flow rate of CH₄ in the feed stream. $F_{\text{CH}_4}^{\text{out}}$, F_{H_2} , and F_{CO} denote the molar flow rates of CH₄, H₂, and CO in the outlet stream, respectively.

3. Results and discussion

3.1 Characterizations

3.1.1 X-ray diffraction (XRD) analysis. The crystalline structures of the catalysts were characterized using X-ray diffraction (XRD). The XRD patterns of pure NiO exhibited diffraction peaks at 37.3°, 43.4°, 62.9°, 75.5°, and 80.2°, corresponding to the (111), (200), (220), (311), and (222) planes of the cubic NiO structure (PDF card no. 03-065-5745), as shown in

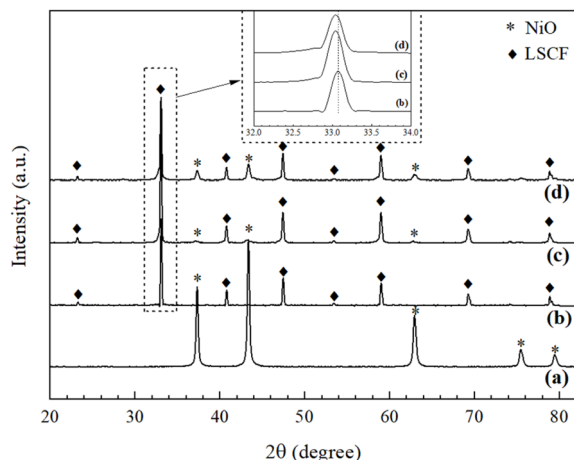


Fig. 1 XRD patterns and magnification of LSCF peak at 33.1° (inset) for (a) pure NiO, (b) LSCF, (c) 10% Ni/LSCF, and (d) 20% Ni/LSCF.

Fig. 1(a). Fig. 1(b) shows the XRD pattern of LSCF at diffraction peaks of 23.3°, 33.1°, 40.8°, 47.4°, 53.4°, 59.0°, 69.3°, and 78.9°, which correspond to the (012), (110), (202), (024), (122), (214), (208), and (128) planes of the cubic structure of perovskite (PDF card no. 08-6122). The absence of impurity peaks in the XRD patterns of LSCF suggests that a single-phase perovskite structure was formed during the synthesis process. Fig. 1(c) and (d) illustrate the XRD patterns of Ni-doped LSCF catalysts that contain peaks from both the LSCF and NiO phases. The addition of Ni resulted in a slight shift of the LSCF peak to a lower 2θ value, as seen in Fig. 1(inset). This shift is attributed to the incorporation of Ni inside the LSCF structure, leading to its lattice expansion.²⁹ Furthermore, the presence of the NiO diffraction peak suggests that an excess amount of added Ni was crystallized on the LSCF surface. The intensity of the NiO diffraction peak increased with increasing Ni levels, indicating enhanced crystallinity and crystallite size of the NiO phase, with the NiO crystallite size in 20% Ni/LSCF (32.3 nm) being larger than in 10% Ni/LSCF (23.7 nm).

3.1.2 H₂-temperature programmed reduction (H₂-TPR) analysis. The reducibility properties of the catalysts were evaluated using H₂-temperature programmed reduction (H₂-TPR). The H₂-TPR profile of pure NiO (Fig. 2(a)) showed two reduction peaks at 390 and 500 °C, corresponding to the reduction of NiO on the surface and in bulk to metallic Ni, respectively.³⁰ The H₂-TPR profile of the LSCF catalyst (Fig. 2(b)) exhibited four reduction peaks. The reduction peak at 270 °C is attributed to the reduction of surface oxygen.³¹ The peaks at 505, 625, and 735 °C correspond to a three-stage reduction process: (i) Co³⁺ to Co²⁺ and Fe⁴⁺/Fe⁵⁺ to Fe³⁺, (ii) Co²⁺ to Co⁰ and Fe³⁺ to Fe²⁺, and (iii) Fe²⁺ to Fe⁰, respectively.³² For Ni-doped LSCF catalysts, the H₂-TPR profiles (Fig. 2(c) and (d)) were similar to those of LSCF rather than pure NiO, indicating that the Ni content was insufficient to significantly impact the crystal structure.^{33–36} However, the Ni-doped LSCF exhibited a broader reduction peak around 500 °C compared to pure LSCF, which is due to the overlapping reduction of Ni²⁺ to Ni⁰, Co³⁺ to Co²⁺, and Fe⁴⁺/Fe⁵⁺ to Fe³⁺. The shift in the reduction peak from 480 to 500 °C with

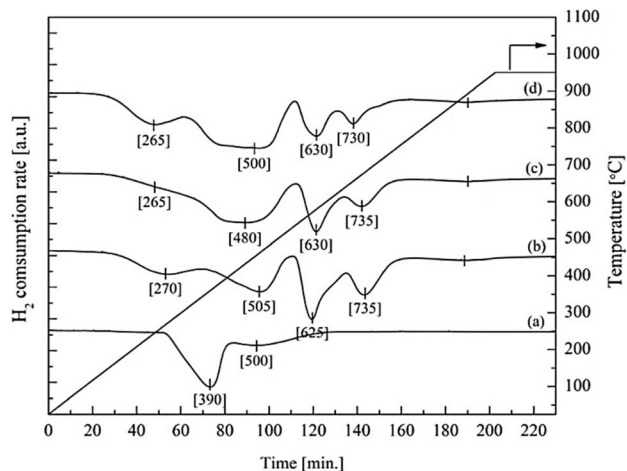


Fig. 2 H₂-TPR profiles of (a) pure NiO, (b) LSCF, (c) 10% Ni/LSCF, and (d) 20% Ni/LSCF.

increasing Ni loading from 10 to 20% is likely attributed to the larger NiO crystallite size, making the reduction of bulk NiO more difficult. R.K. Singha *et al.*³⁴ reported that the core structure of NiO could not be fully exposed to H₂ during TPR analysis, requiring longer times and higher temperatures for effective reduction. The H₂-TPR analysis revealed that the temperature of 500 °C was sufficient to reduce NiO to metallic Ni, which is the active species for the partial oxidation of CH₄ reaction.

3.1.3 CH₄-temperature programmed surface reaction (CH₄-TPSR) analysis. The CH₄-temperature programmed surface reaction (CH₄-TPSR) technique was performed to examine CH₄ dissociation and oxidation at active sites on the catalyst surface in the absence of gaseous oxygen. Despite the lack of oxygen, CH₄ could still be oxidized by interacting with the oxygen-enriched surface of the catalyst, producing H₂, CO, and CO₂. The 10% Ni/LSCF catalyst was selected as a representative sample for the CH₄-TPSR analysis and the results are reported in previous work.³⁷ The CH₄-TPSR analysis revealed that the 10% Ni/LSCF catalyst effectively functioned as an oxygen carrier, exhibiting significant oxidative properties, particularly in the 600–900 °C range. This temperature range was identified as the optimal condition for investigating the catalytic behavior of the as-synthesized catalyst for the CH₄ partial oxidation in this work.

3.1.4 O₂-temperature programmed desorption (O₂-TPD) analysis. The oxygen vacancies and mobility within the as-synthesized catalysts were investigated using the O₂-TPD technique, which measures the amount of oxygen desorbed from the catalyst surface after adsorption at 700 °C. Fig. 3 shows the O₂-TPD profiles of pure NiO, LSCF, 10% Ni/LSCF, and 20% Ni/LSCF catalysts. Unlike the NiO catalyst, where oxygen desorption peaks were difficult to observe, the LSCF-based catalysts displayed two distinct peaks. The first broad peak at around 400 °C is attributed to suprafacial oxygen (O₂[−], O₂^{2−} and O[−]) adsorbed on oxygen vacancies, which readily desorb from the surface and play a crucial role in CH₄ partial oxidation. The shift of this peak to lower temperatures with increasing Ni content

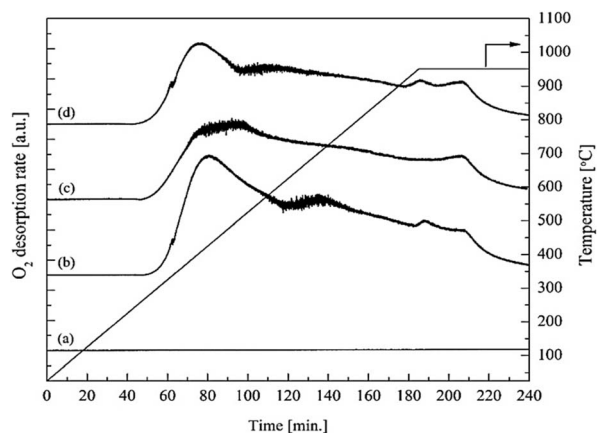


Fig. 3 O₂-TPD profiles of (a) pure NiO, (b) LSCF, (c) 10% Ni/LSCF, and (d) 20% Ni/LSCF.

suggests easier oxygen desorption from the surface, indicating that Ni addition into the LSCF enhances oxygen mobility within the catalyst. The second peak at around 950 °C corresponds to intrafacial oxygen (O[−] and O^{2−}) within the bulk lattice of LSCF.³⁸

3.2 Catalytic performances

3.2.1 Catalytic N₂O decomposition. The catalytic performance of the as-synthesized catalysts for the N₂O decomposition reaction is revealed in Fig. 4. Fig. 4(a) shows the N₂O conversion of NiO, LSCF, and 10% Ni/LSCF catalysts as a function of operating temperature. As the temperatures increased from 500 to 700 °C, N₂O conversion increased dramatically: from 24.7% to 70.8% for NiO, 20.3% to 98.2% for LSCF, and 20.0% to 99.7% for 10% Ni/LSCF. This enhancement is attributed to the increased thermal energy overcoming the activation energy of the reaction. Although N₂O decomposition is an exothermic reaction ($\Delta H_{298K} = -163 \text{ kJ mol}^{-1}$), high temperatures are required to address kinetic limitations. At 800 °C, the

LSCF-based catalysts achieved 100% N₂O conversion, while NiO reached only 81.7%. This suggests that LSCF-based catalysts are more effective than NiO, likely due to their superior oxygen vacancies and improved oxygen mobility, as indicated by O₂-TPD. The incorporation of Ni into LSCF further enhanced oxygen mobility and catalytic activity. This enhancement is reflected in the T_{50} values, which represent the temperature required for 50% N₂O conversion, with T_{50} values of 535.9 °C for the 10% Ni/LSCF and 545.7 °C for LSCF.

Our previous studies have highlighted the crucial role of oxygen vacancies and mobility in perovskite catalysts for efficient N₂O decomposition.³⁹ The N₂O decomposition mechanism begins with N₂O adsorption at oxygen vacancy sites (*) on the catalyst surface, followed by decomposition into N₂ gas and adsorbed oxygen (O*). The adsorbed oxygen can either react with another N₂O molecule to produce N₂ and O₂ or combine with another adsorbed oxygen to form O₂. These processes are represented by eqn (14)–(16).

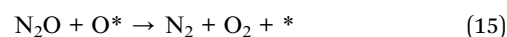


Fig. 4(b) shows that the N₂ and O₂ selectivity remained above 99% within the temperature range of 500–800 °C for all catalysts. However, at 900 °C, N₂ selectivity slightly decreased to 98.9, 98.2, and 96.8%, while O₂ selectivity dropped to 92.4, 94.0, and 91.2% for NiO, LSCF, and 10% Ni/LSCF, respectively. This decline is likely due to the formation of nitrogen dioxide (NO₂) as a by-product.⁴⁰ According to M. Shelef and G.W. Graham,⁴¹ the produced adsorbed oxygen (as described in eqn (14)) may react with N₂O to generate nitric oxide (NO) (eqn (17)). The produced NO then combines with the adsorbed oxygen, forming NO₂ (eqn (18)).

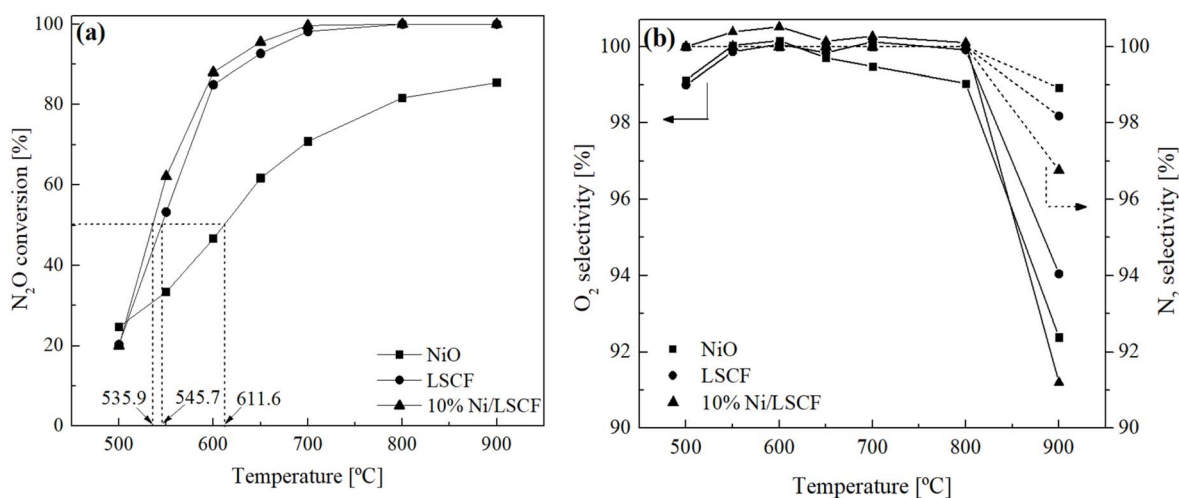
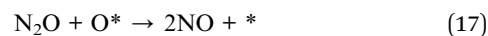


Fig. 4 Catalytic performance of NiO, LSCF, and 10% Ni/LSCF catalysts in terms of (a) N₂O conversion and (b) products (N₂ and O₂) selectivity as a function of temperature for the catalytic N₂O decomposition (15% N₂O/Ar, WHSV = 3000 mL g_{cat}^{−1} h^{−1}, atmospheric pressure).



3.2.2 Partial oxidation of CH₄ (POM) using N₂O as an oxidant. This section investigates the effects of reaction temperature and Ni loading on the catalytic performance and reaction pathways of the as-synthesized catalysts for the partial oxidation of CH₄ using N₂O as the oxidant. The mechanisms of this reaction involve (i) the decomposition of N₂O to produce the adsorbed oxygen, as previously mentioned, and (ii) the partial oxidation of CH₄ using the adsorbed oxygen produced by N₂O decomposition, which will be further discussed. Before testing, the catalysts were pretreated at 500 °C for 2 h in an H₂/Ar atmosphere to reduce Ni²⁺ to the active Ni⁰ species for the POM reaction. Furthermore, kinetic parameters such as reaction rate, reaction order, and activation energy were also determined.

3.2.3 Effect of reaction temperature and Ni loading. Fig. 5(a)–(d) illustrate the effect of reaction temperature and Ni loading on CH₄ conversion, CO and CO₂ selectivity, H₂ selectivity, and H₂/CO molar ratio during the POM reaction using N₂O. Fig. 6(a) reveals that the CH₄ conversion of the LSCF, 10% Ni/LSCF, and 20% Ni/LSCF catalysts increased from 20.1% to 99.3%, 70.9% to 99.6%, and 19.0% to 99.4%, respectively, as the temperature increased from 600 to 900 °C, indicating a higher

reaction rate at elevated temperatures. The addition of 10% Ni to LSCF significantly enhanced CH₄ conversion within the temperature range of 600–850 °C, emphasizing the role of Ni as the active site for the POM reaction. However, increasing the Ni loading to 20% reduced CH₄ conversion, likely due to the

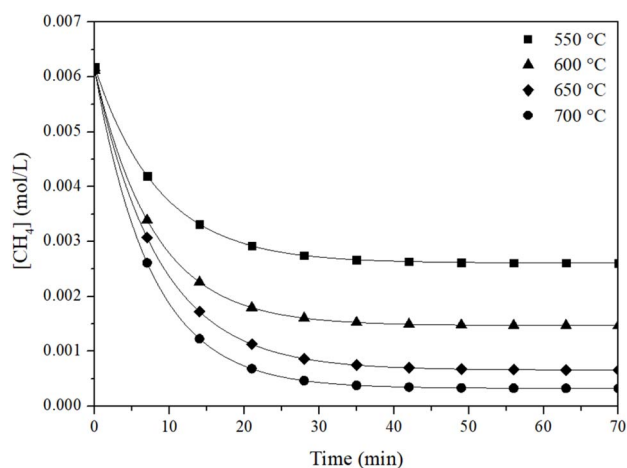


Fig. 6 The variation in CH₄ concentration as a function of time at different temperatures (550, 600, 650 and 700 °C) for the POM using N₂O over the 10% Ni/LSCF catalyst.

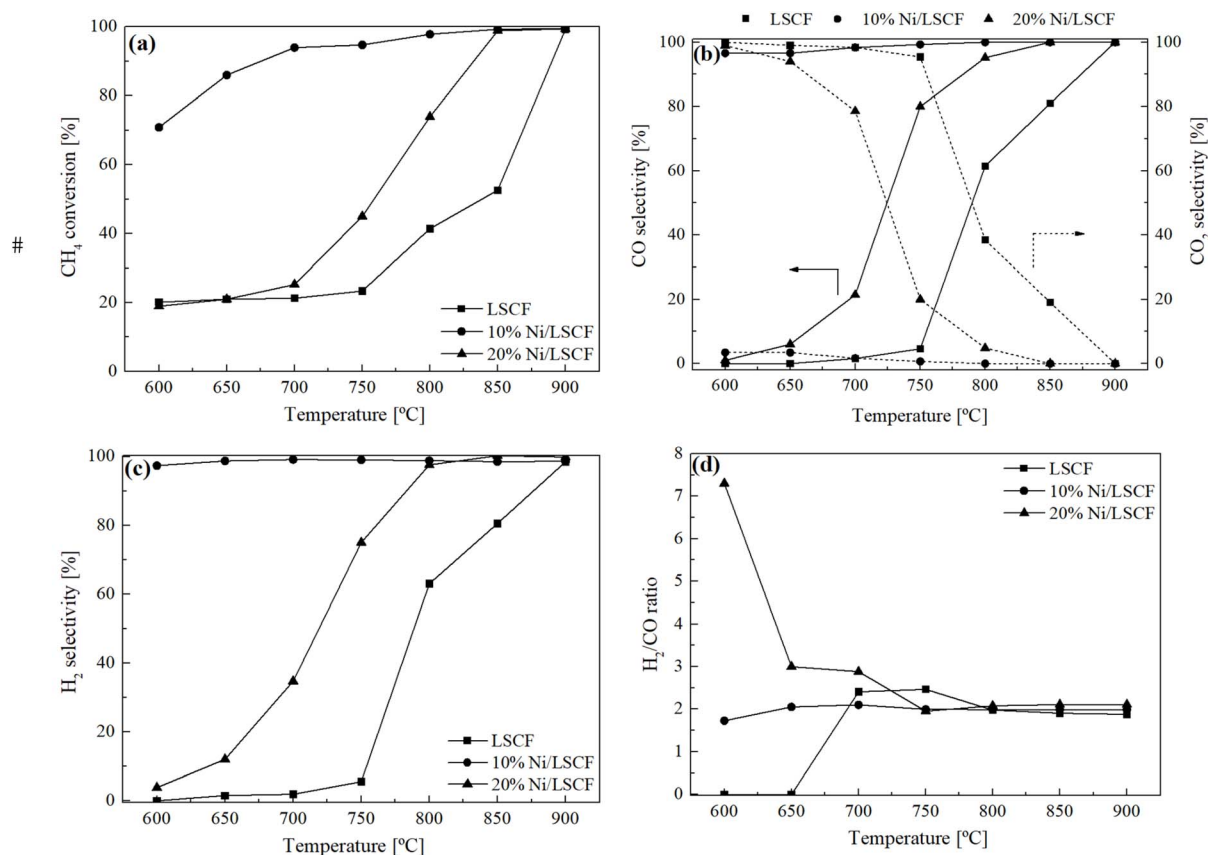
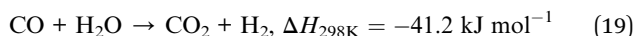


Fig. 5 Catalytic performances of Ni-doped LSCF with Ni content of 0, 10, and 20% in terms of (a) CH₄ conversion, (b) CO and CO₂ selectivity, (c) H₂ selectivity, and (d) ratio of H₂/CO as a function of temperature for the partial oxidation of CH₄ using N₂O (CH₄ : N₂O = 1 : 1, WHSV = 3000 mL g_{cat}^{−1} h^{−1}, atmospheric pressure).

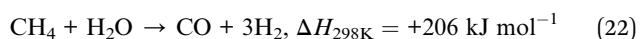
formation of a larger Ni crystallite size, which lowered the dispersion of Ni on the LSCF surface,⁴² limited the complete reduction of NiO to metallic Ni, decreased the surface reactivity, and lowered the strength of metal-support interaction.

Fig. 5(b) and (c) show the selectivity of CO, CO₂, and H₂ for all LSCF-based catalysts as a function of temperatures. The 10% Ni/LSCF catalyst consistently exhibited the CO and H₂ selectivity during the entire temperature range (600–900 °C), with average values of 98.7% and 98.6%, respectively. At 600 °C, the LSCF catalyst exhibited 100% CO₂ selectivity, without the production of CO or H₂, likely due to the absence of active Ni species on its surface. In contrast, the 20% Ni/LSCF catalyst showed 98.9% CO₂ selectivity, with CO and H₂ selectivity values of 1.0% and 3.8%, respectively. This is likely attributed to the larger NiO crystallite size, as mentioned above. However, with increasing temperature, both LSCF and 20% Ni/LSCF catalysts revealed a decline in CO₂ selectivity, while enhanced CO and H₂ selectivity.

Fig. 5(d) illustrates the effect of Ni loading on the H₂/CO molar ratio as a function of reaction temperature. The 10% Ni/LSCF catalyst achieved an H₂/CO ratio of 2.0–2.1 between 650–900 °C. In contrast, the H₂/CO ratio for LSCF was zero within the 600–650 °C range, indicating no detectable formation of CO and H₂. At 700–750 °C for LSCF and 600–700 °C for 20% Ni/LSCF catalyst, the H₂/CO ratios exceeded 2, likely due to methane dissociation on Ni active sites and water-gas shift reaction (eqn (19)).⁴³ However, both catalysts achieved the optimal H₂/CO ratio of 2, corresponding to the POM reaction at higher temperatures.



These results indicate that the size of active Ni species affects product selectivity and reaction pathways. It has been reported that the POM reaction proceeds *via* two distinct pathways: (i) an indirect pathway where CH₄ is completely combusted to CO₂ and H₂O at lower temperatures (eqn (20)), followed by dry (eqn (21)) and steam (eqn (22)) reforming of CH₄ to yield CO and H₂ at higher temperatures and (ii) a direct pathway where CH₄ is partially oxidized to directly produce CO and H₂ (eqn (23)). The 10% Ni/LSCF catalyst, with a smaller NiO crystallite size (23.7 nm) favours the direct pathway, as evidenced by the H₂/CO ratio of 2.0–2.1 during the entire temperature range, due to improved Ni dispersion and a larger interfacial area between the Ni metal and the support.³⁴ In contrast, both pure LSCF and the 20% Ni/LSCF catalyst, with larger NiO crystallite sizes (32.3 nm), proceed *via* the indirect pathway, as confirmed by the syngas production at higher temperatures. Furthermore, the indirect pathway may result in Ni sintering due to the exothermic nature of the complete CH₄ combustion, leading to rapid catalyst deactivation.⁴⁴



3.2.4 Kinetic measurement. Understanding the kinetics of chemical reactions is essential for optimizing processes and designing reactors. The kinetics of the POM reaction using N₂O for the 10% Ni/LSCF catalyst were examined at the temperature range from 550 to 700 °C. In this process, CH₄ is activated by the active oxygen species (O*) generated from the decomposition of N₂O as follows:

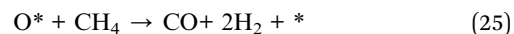


Fig. 6 illustrates the effects of temperature and time on CH₄ concentration during the reaction. The rate of the reaction ($-\text{d}[\text{CH}_4]/\text{d}t$) can be achieved from the slope of this plot. The initial rate increased with temperature due to higher kinetic energy and increased reaction collisions. The gaseous N₂O was not observed during the reaction, implying that eqn (24) is a very fast reaction. Therefore, reaction (25) has been postulated as the rate-determining step for the POM reaction using N₂O. When the catalyst weight was kept constant, the reaction rate is only dependent on the CH₄ concentration and the power rate law can be written as eqn (26), where [CH₄] denotes the concentrations of CH₄. The parameter k represents the rate constant while m denotes the reaction order with respect to CH₄.

$$\text{Rate} = \frac{-\text{d}[\text{CH}_4]}{\text{d}t} = k \times [\text{CH}_4]^m \quad (26)$$

The reaction order (m) and the rate constant (k) can be determined using integrated rate equation. The result exhibited that the plot of inverse concentration of CH₄ ($1/[\text{CH}_4]$) as a function of time gives a straight line ($R^2 = 0.986\text{--}0.9997$), corresponding to the second order reaction. The rate constant can be also obtained from the slope of this plot with the values

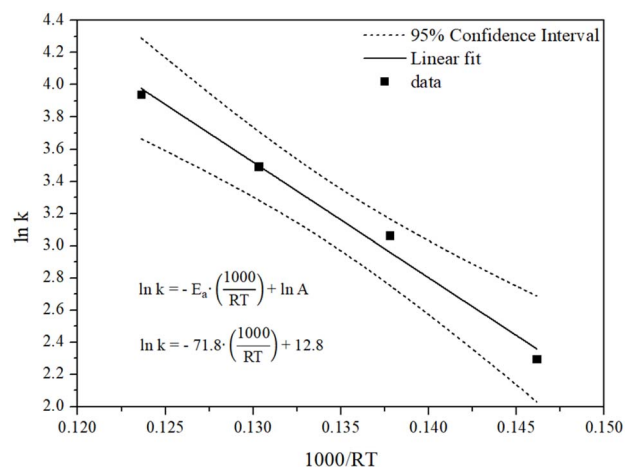


Fig. 7 The Arrhenius plot between $\ln k$ and $1000/RT$ for the POM using N₂O over the 10% Ni/LSCF catalyst at the temperature range of 550–700 °C.

of 9.94, 21.41, 32.92, and 51.52 L mol⁻¹ min⁻¹ for 550, 600, 650, and 700 °C, respectively. The activation energy (E_a) was calculated using the Arrhenius equation (eqn (27)) by plotting $\ln k$ against the reciprocal of absolute temperature (T), as illustrated in Fig. 7, where R is the gas constant (8.314 J mol⁻¹ K⁻¹). The apparent activation energy (E_a) for the POM reaction using N₂O over the 10% Ni/LSCF catalyst was found to be 71.8 kJ mol⁻¹, consistent with previous research. T. Nakazato *et al.*⁴⁵ reported an activation energy of 71.3 kJ mol⁻¹ for the POM reaction over a 5% Ni-doped hydroxyapatite composite catalyst. Similarly, R. K. Singha *et al.*³⁴ obtained an activation energy of 72.7 kJ mol⁻¹ using a 5% Ni/CeO₂ catalyst.

$$\ln k = \ln A - \frac{E_a}{RT} \quad (27)$$

4. Conclusions

The addition of 10% Ni to LSCF enhanced the catalytic performance for both N₂O decomposition and POM reactions. While LSCF serves as a stable support and promotes oxygen mobility within the catalyst, the presence of Ni introduced active sites that facilitated these reactions, leading to excellent performance in N₂O decomposition, achieving complete decomposition to N₂ and O₂ at lower operating temperatures compared to the Ni-free catalyst. LSCF perovskites are known for their mixed ionic-electronic conductivity and oxygen mobility, combining them with Ni for N₂O decomposition and POM introduces a novel hybrid catalyst system. The synergy between the oxygen storage capacity of LSCF and the active metallic Ni sites for methane oxidation is a significant finding.

The addition of 10% Ni resulted in smaller Ni crystallite sizes (23.7 nm), improving Ni dispersion and increasing the active surface area compared to the larger crystallites formed with 20% Ni (32.3 nm). These smaller Ni particles facilitated the reduction of NiO to metallic Ni, which acts as the active site for the POM reaction. As a result, the 10% Ni/LSCF catalyst exhibited superior catalytic performance for POM using N₂O, achieving 70.9% CH₄ conversion, 96.6% CO selectivity, and 97.4% H₂ selectivity at a low temperature of 600 °C. In contrast, LSCF without Ni and the catalyst with 20% Ni loading showed significantly lower efficiency, with only around 20% CH₄ conversion and less than 5% syngas selectivity. Additionally, this study demonstrated that smaller Ni particles favoured the direct POM reaction pathway, leading to the formation of CO and H₂, whereas larger Ni particles promoted the indirect pathway, involving complete CH₄ combustion followed by reforming processes. The kinetic study revealed that the POM reaction using N₂O over the 10% Ni/LSCF catalyst followed second order kinetics with respect to CH₄ and was independent of N₂O, with an apparent activation energy of 71.8 kJ mol⁻¹. This suggests that the rate-limiting step likely involves the adsorption or activation energy of CH₄ on the catalyst surface. This could imply that the adsorption or activation of CH₄ on the catalyst surface is critical. Typically, in POM reactions, CH₄ dissociation is one of the slowest steps, supporting the conclusion that CH₄ activation is the rate-limiting process. The

independence of the reaction rate from N₂O suggests that N₂O serves primarily as an oxygen donor in the reaction, and its concentration does not affect the overall reaction rate. The LSCF support's role in oxygen mobility is consistent with the observation that N₂O decomposition is not rate-limiting. LSCF perovskites are known for their high oxygen mobility, so the oxygen from N₂O can efficiently be transferred to CH₄-derived intermediates. This also suggests that the catalyst's structure, particularly LSCF's oxygen vacancy capabilities, supports efficient oxygen transfer without causing kinetic limitations. It can be concluded that the catalyst is suitable for the reaction as long as there is sufficient CH₄. Given that oxygen is readily supplied, improvements can be CH₄ activation enhancement or increasing the number of active Ni sites.

For future work, the Ni dispersion optimization (*e.g.* by improving impregnation method or adding additional metals oxides such as CeO₂ or ZrO₂ as stabilizers⁴⁶) could be studied. High Ni loading tends to cause agglomeration. To overcome this, introducing a second metal (such as Cu or Co) can improve the dispersion of Ni and prevent sintering.⁴⁷ The bimetallic approach can also introduce synergistic effects, where the secondary metal aids CH₄ activation which could be enhanced by promoting oxygen mobility *i.e.* doping Ce and/or Mn^{48,49} to improve the oxygen exchange for POM or creating more oxygen vacancies by synthesizing the perovskites under mild reducing conditions (create more defects). Additionally, electronic promoters such as alkali metals (K, Na)⁵⁰ can be used to modify the electronic properties of the active metal sites such as Ni or Cu, which facilitates easier activation of reactants such as CH₄.

Data availability

The data that support the findings of this study are available on request.

Conflicts of interest

There are no conflicts to declare.

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