



Article A Comparison between Vitamin D₃ and 25-Hydroxyvitamin D₃ on Laying Performance, Eggshell Quality and Ultrastructure, and Plasma Calcium Levels in Late Period Laying Hens

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Simple Summary: The sharp decline of laying performance and eggshell quality is a common problem in late period laying hens. Vitamin D_3 (VD₃) is a necessary micronutrient which plays an important role in mineral and skeletal homeostasis. With the rapid development of genetic selection, commercial laying hens have increased requirements for performance and nutrients. The commercial supplementary dose of VD₃ (62.5 µg/kg) for late period laying hens may be not enough to satisfy the production. In addition, 25-hydroxyvitamin D_3 (25-OHD₃) as an active metabolite of VD₃, is a viable alternative to replace VD₃. Therefore, the objective of this study was to compare the effects of different supplementary doses and sources between VD₃ and 25-OHD₃ on the laying performance and eggshell quality in late period laying hens. The results showed that supplementary 125 µg/kg doses of VD₃ or 25-OHD₃ had better effects in late period laying hens compared with 62.5 µg/kg doses of VD₃. Additionally, there were no different effects on laying performance or eggshell quality in the hens fed dietary 125 µg/kg doses of VD₃ or 25-OHD₃.

Abstract: The objective of this study was to compare high supplementary doses (125 μ g/kg) of vitamin D₃ (VD₃) or 25-hydroxyvitamin D₃ (25-OHD₃) with commercial supplementary doses $(62.5 \ \mu g/kg)$ of VD₃ on laying performance, eggshell quality and ultrastructure, and plasma calcium levels in late period laying hens. A total of 1512 Roman Gray (60-week-old) laying hens were allotted into three treatments with 12 replicates and 42 birds in each replicate. During the 12-week trial period, the layers were fed a basal diet supplemented with different doses of VD₃ or 25-OHD₃ ($62.5 \,\mu g/kg$ VD_3 in control group, CON; 125 μ g/kg VD_3 in high level VD_3 group, VD_3 ; 125 μ g/kg 25-OHD₃ in high level 25-OHD₃ group, 25-OHD₃). The results showed that high supplementary doses of VD₃ or 25-OHD₃ increased laying rate (p < 0.05). Moreover, the layers fed high doses of VD₃ or 25-OHD₃ diets had decreased unqualified egg rate and mortality (p < 0.05). High supplementary doses of VD₃ or 25-OHD₃ increased eggshell strength and eggshell thickness (p < 0.05). From observation in eggshell ultrastructure, high doses of VD_3 or 25-OHD₃ diets increased the palisade layer thickness and mammillary knob density (p < 0.05). Furthermore, high doses of VD₃ or 25-OHD₃ diets increased the calcium levels in plasma (p < 0.05). In summary, compared with 62.5 µg/kg doses of VD₃, supplementary 125 µg/kg doses of VD₃ or 25-OHD₃ improved the laying performance, eggshell quality, and plasma calcium levels in late period laying hens. Additionally, there was an equal effect on laying performance and eggshell quality in the hens fed dietary $125 \,\mu g/kg$ doses of VD₃ or 25-OHD₃.

Keywords: vitamin D₃; 25-hydroxyvitamin D₃; performance; egg quality; laying hens



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1. Introduction

Nowadays, the age of commercial laying hens can be extended beyond 80 weeks. However, a sharp decline of laying performance often occurs during the late period of laying hens [1]. This decrease in laying performance mainly includes a decreased laying rate and egg quality, such as eggshell quality and Haugh unit, and an increased feed–egg ratio [2,3]. Furthermore, during late laying period the hens often show calcium/phosphorus and lipid metabolism disorders which further result in negative effects on the health and laying performance of hens [4,5].

Generally, the negative effects on performance and egg quality of hens in the late laying period are mitigated by nutritional strategy [6]. Vitamin D_3 (VD₃) is a fat-soluble vitamin, and it plays an important role in mineral and skeletal homeostasis [7,8]. Previous studies and the NRC (1994) showed that the recommended minimum requirement of VD₃ for laying hens was 300 IU/kg (equal to 7.5 µg/kg) [9,10]. In the current commercial production, the diets for laying hens often contains a higher VD₃ level of 2500 IU/kg (62.5 µg/kg). Additionally, some studies showed that high dietary levels of VD₃ improved eggshell quality and bone development [11,12]. However, with the rapid development of genetic selection, commercial laying hens will have improved production performance, leading to higher nutrient requirements. Currently, it is not clear whether increasing dietary VD₃ level could extend the peak laying period and alleviate eggshell quality reduction during the late period of laying hens.

25-hydroxyvitamin D₃ (25-OHD₃), also known as 25-hydroxycholecalciferol, is an active metabolite of VD₃ [13]. 25-OHD₃ has been approved as a source of vitamin D in the poultry industry since 2006 and is widely applied nowadays [14]. Several studies showed that 25-OHD₃ significantly improved laying performance, as well as the egg quality of laying hens [15,16]. However, other studies demonstrated that 25-OHD₃ had no beneficial effect on laying performance and egg quality in laying hens [17,18]. The inconsistency of these results might be due to inclusion period of 25-OHD₃, the dose supplemented, the breeds evaluated, and the laying stage. Moreover, previous studies showed that the recommended supplementary doses of 25-OHD₃ were 35–225 μ g/kg [14,19,20].

Based on the above studies, we hypothesized that dietary supplementation with high levels of VD_3 or 25-OHD₃ during the late laying period could improve the laying performance and egg quality of laying hens in the current commercial poultry industry. Therefore, the objective of this study was to compare the effects of different supplementary doses and sources, between VD_3 and 25-OHD₃, on the laying performance and eggshell quality in late period laying hens.

2. Materials and Methods

2.1. Birds and Experimental Design

The experimental protocol (No. WPU202218028) used in this study was approved by the Institutional Animal Care and Use Committee of Wuhan Polytechnic University (Wuhan, China). A total of 1512 healthy hens (Roman Gray, 60-week-old) with similar body weight and egg-laying rates were used. This trial lasted for 12 weeks. All the birds were allotted to 3 dietary treatments, and each treatment included 12 replicates with 42 birds per replicate distributed in a completely randomized design. The treatments included a basal diet supplemented with VD₃ at a commercial level (CON, 62.5 μ g/kg diet), a basal diet supplemented with a high level of VD₃ (VD₃, 125 μ g/kg diet), and a basal diet supplemented with a high level of 25-OHD₃ (25-OHD₃, 125 μ g/kg diet). The basal diet was formulated in accordance with the nutrient requirements of the NRC (1994) and modified by Chinese standards (NY-T 33-2004) [10,21]. The ingredient composition and nutrient levels of the basal diet are shown in Table 1. Layers were raised at Hubei Xinhe Farm Co. LTD (Jingzhou, China). In the same layer house, the birds were fed in a 3-tiered three-dimensional cage (each replication consisted of 14 cages of 3 layers each, with each cage measuring 45 cm \times 30 cm \times 30 cm), with feed and water provided ad libitum, with a temperature range of 22-26 °C, a relative humidity range of 50–70%, and illumination for 16 h/D. The layers were standardized by initial body weight and egg production, and were set a 2-week adjustment to the experimental diets before starting the trial.

Table 1. Composition and nutrient contents of basal diet for the hens during late laying period (as fed basis).

| Ingredients, % | | Nutrient Contents, % ² | |
|--|--------|-----------------------------------|-------|
| Corn | 66.35 | Metabolizable energy, MJ/kg | 11.70 |
| Soybean meal | 22.50 | Crude protein | 15.68 |
| Rice bran | 0.60 | Calcium | 4.06 |
| Limestone | 8.00 | Phosphorus | 0.69 |
| Zeolite | 0.20 | Lysine | 0.68 |
| Calcium hydrophosphate | 0.90 | Methionine | 0.40 |
| Salt | 0.35 | | |
| DL-methionine | 0.10 | | |
| Vitamin and mineral premix ¹ | 1.00 | | |
| Total | 100.00 | | |

¹ Each kg of the premix contains: vitamin A, 8500 IU; vitamin E, 17.5 IU; vitamin K₃, 2.2 mg; thiamine, 2.5 mg; riboflavin, 7.8 mg; pyridoxine, 4.0 mg; cobalamin, 17.6 µg; nicotinic acid, 27.5 mg; pantothenic acid, 14.0 mg; folic acid, 0.8 mg; biotin, 90 µg; choline chloride, 350 mg; iron, 80 mg; zinc, 96.6 mg; manganese, 100 mg; copper, 13 mg; selenium, 0.3 mg; iodine, 2.65 mg; cobalt, 0.3 mg. ² The nutrient contents are analyzed values except metabolizable energy which are calculated values.

2.2. Laying Performance and Eggshell Quality

During the whole 12-week experimental period, egg number, total egg weight, unqualified eggs (eggs with a soft shell, broken shell, or different shape) were recorded daily for each replicate. At the end of 4, 8, and 12 weeks, the feed bags were weighed for each replicate to calculate the average daily feed intake (ADFI). Then, the laying rate, feed–egg ratio, and unqualified egg rate were calculated. The health status of the birds was recorded daily for each replicate to calculate mortality.

At the end of 4, 8, and 12 weeks, 72 normal eggs were randomly collected (24 eggs from each treatment, 2 eggs per replicate) to determine average egg weight and eggshell quality traits. Eggshell quality measurements included eggshell strength, eggshell thickness, and the percentage of organic matter, inorganic matter, calcium, and phosphorus in eggshell. Eggshell strength was determined by an EA-01 egg analyzer (ORKA Food Technology, Ltd., Ramat Hasharon, Israel) referring to the instructions of the manufacturer. Eggshell thickness was measured using a micrometer (SanLiang Precision instrument Co. Ltd., Guangdong, China) from 3 points, namely the blunt end, equatorial region, and sharp end [22]. The percentage of organic matter, inorganic matter, calcium, and phosphorus in eggshell was determined according to the procedures of the Association of Official Analytical Chemists (AOAC) [23].

2.3. Eggshell Ultrastructure

At the end of 4, 8, and 12 weeks, one egg per replicate was collected to evaluate eggshell ultrastructure. First, the eggs were broken, and the eggshell was cleaned with distilled water and dried for 48 h at room temperature. Then, two eggshell samples of each egg (0.5–1.0 cm²) were used for scanning electron microscope analysis (model TM 1000, HITACHI Corp., Chiyoda, Tokyo, Japan). One sample was used for the analysis of the cross section of the eggshell, and the other sample was used for the measurement of the internal surface. Before scanning, the eggshell samples were immobilized to the aluminum support and sprayed with gold powder, as done in the previous study [24].

For the cross-sectional measurement, scanned images were obtained for each sample using $200 \times$ magnification. The thickness of mammillary layer, palisade layer, crystal layer and cuticle, and the width of the mammillary knobs in the cross section, were measured following the procedure of the previous study [25]. The number of mammillary knobs

distributed within 1 mm² area of the shell surface was counted to calculate the density of mammillary knobs [26].

2.4. Plasma Calcium and Phosphorus Levels

At the end of 4, 8, and 12 weeks, one layer per replicate was randomly selected to collect blood samples. Blood was collected via sub wing vein (approximately 5 mL). Then, the plasma samples were extracted and stored at -80 °C after centrifugation at 3500 rmp for 10 min. Plasma calcium and phosphorus levels were determined by an automatic biochemical analyzer (7100, HITACHI, Tokyo, Japan) according to the methods of the previous study [27].

2.5. Statistical Analyses

All data were analyzed as a randomized block design using the general linear model procedures (GLM) of SAS (SAS Institute Inc., Cary, NC, USA). The replication was the experimental unit for all parameters. The results were considered significant at p < 0.05. If significant effects were found, individual means were compared using Duncan's multiple comparison tests. Results are expressed as least squares means and standard error of the mean (SEM).

3. Results and Discussion

3.1. Laying Performance

The results of the laying performance are shown in Table 2. During weeks 1–4, the hens fed VD₃ and 25-OHD₃ diets had significantly decreased unqualified egg rates and mortality compared with the hens fed the control diets (p < 0.05). However, the laying rate and feed–egg ratio had no significant difference among the three treatments (p > 0.05). During weeks 5–8 and 9–12, the hens fed VD_3 and 25-OHD₃ diets had significantly improved laying rates, and decreased unqualified egg rates and mortality compared with the hens fed the control diets (p < 0.05). During the whole experimental period, dietary supplementation with VD₃ and 25-OHD₃ significantly enhanced laying rates, and reduced unqualified egg rates and mortality of the hens compared with the control group (p < 0.05). Optimum levels of vitamins in poultry diets allow the birds to perform according to their genetic potential. The requirements of VD_3 for layers were established decades ago, so the recommended requirement data do not satisfy the current genetically superior birds with increased growth, laying performance, and feed efficiency [14,18]. VD₃ and 25-OHD₃ are widely used as vitamin D sources in the poultry industry. However, the proper supplementary doses of the two sources are not consistent in the previous reports. Some studies showed that no difference in egg production improvement was found between late period laying hens fed VD₃ or 25-OHD₃ diets [14,28]. Conversely, some studies showed dietary 25-OHD₃ $(75 \,\mu g/kg)$ improved laying performance in laying hens [29]. In our study, we found that high dietary doses of VD₃ and 25-OHD₃ (125 μ g/kg) both improved layers' performance compared to commercial VD₃ doses (62.5 μ g/kg). The current results demonstrate that high levels of VD₃ or 25-OHD₃ should be used in the practical poultry industry to meet the layers' requirements. The reason for similar performance between the hens fed VD_3 and 25-OHD₃ diets may be that the supplementary doses of the two sources both satisfy the layers' requirement for vitamin D. Different studies showed that the layers aged 60 weeks had a large variation in laying performance [2,6]. In future research, a longer trial period, which reaches the sharp decline of laying rate, should be adopted. The effect of VD_3 and 25-OHD₃ on laying performance may be reflected more significantly in the older layers.

| Item | CON | VD ₃ | 25-OHD ₃ | SEM | <i>p</i> -Value |
|------------------------------|--------------------|--------------------|---------------------|------|-----------------|
| 1–4 week | | | | | |
| Laying rate, % | 91.82 | 93.54 | 93.20 | 1.17 | 0.189 |
| Average daily feed intake, g | 134 | 135 | 133 | 4 | 0.584 |
| Feed-egg ratio | 2.23 | 2.15 | 2.16 | 0.05 | 0.095 |
| Unqualified egg rate, % | 0.25 ^a | 0.13 ^b | 0.13 ^b | 0.02 | < 0.001 |
| Mortality, % | 0.57 ^a | 0.21 ^b | 0.17 ^b | 0.04 | < 0.001 |
| 5–8 week | | | | | |
| Laying rate, % | 89.08 ^b | 92.54 ^a | 91.68 ^a | 1.00 | 0.009 |
| Average daily feed intake, g | 136 | 137 | 136 | 3 | 0.979 |
| Feed-egg ratio | 2.32 | 2.25 | 2.25 | 0.06 | 0.564 |
| Unqualified egg rate, % | 0.26 ^a | 0.20 ^b | 0.19 ^b | 0.02 | 0.021 |
| Mortality, % | 0.71 ^a | 0.24 ^b | 0.18 ^b | 0.05 | < 0.001 |
| 9–12 week | | | | | |
| Laying rate, % | 84.28 ^b | 87.41 ^a | 87.68 ^a | 1.11 | 0.014 |
| Average daily feed intake, g | 117 | 119 | 116 | 3 | 0.421 |
| Feed-egg ratio | 2.12 | 2.05 | 2.02 | 0.04 | 0.067 |
| Unqualified egg rate, % | 0.56 ^a | 0.27 ^b | 0.24 ^b | 0.04 | < 0.001 |
| Mortality, % | 0.44 ^a | 0.00 ^b | 0.00 ^b | 0.03 | < 0.001 |
| 1–12 week | | | | | |
| Laying rate, % | 88.39 ^b | 91.18 ^a | 91.03 ^a | 0.84 | 0.006 |
| Average daily feed intake, g | 129 | 130 | 128 | 3 | 0.835 |
| Feed-egg ratio | 2.23 | 2.15 | 2.14 | 0.04 | 0.095 |
| Unqualified egg rate, % | 0.36 ^a | 0.20 ^b | 0.18 ^b | 0.03 | < 0.001 |
| Mortality, % | 1.72 ^a | 0.45 ^b | 0.35 ^b | 0.13 | < 0.001 |

Table 2. Effects of vitamin D₃ and 25-hydroxyvitamin D₃ on laying performance in late period laying hens¹.

SEM, standard error of the mean; CON, 62.5 μ g/kg vitamin D₃ in the diet; VD₃, 125 μ g/kg vitamin D₃ in the diet; 25-OHD₃, 125 μ g/kg 25-hydroxyvitamin D₃ in the diet. ^{a,b} Within a row means followed by different letters are different at *p* < 0.05. ¹ There were 12 replicates per treatment.

3.2. Eggshell Quality

Table 3 shows the effects of vitamin D₃ and 25-hydroxyvitamin D₃ on eggshell quality in late period laying hens. At the end of the 4th week, the hens fed VD_3 diets had significantly increased eggshell thickness compared with the hens fed the control diets (p < 0.05). At the end of the 8th week, the hens fed 25-OHD₃ diets had significantly increased eggshell strength compared with the hens fed the control diets (p < 0.05). Moreover, the hens fed VD₃ and 25-OHD₃ diets had significantly increased eggshell thickness compared with the hens fed the control diets (p < 0.05). At the end of the 12th week, dietary supplementation with VD₃ and 25-OHD₃ both significantly increased eggshell strength and eggshell thickness compared with the control group (p < 0.05). About 10–15% of eggs are lost as a result of eggshell quality problems before or during egg collection, leading to severe economic losses [30]. Therefore, eggshell quality is a major concern in the commercial egg industry. With the increase of laying age, the eggshell strength and thickness are often reduced [31]. Previous studies demonstrated that increasing dietary VD₃ could enhance the eggshell quality [32]. In agreement with the previous studies, our experiment showed the positive effect on eggshell strength and thickness of hens fed high levels of VD₃ or 25-OHD₃. VD₃ could improve eggshell quality through regulating calcium/phosphorus metabolism and enhancing endometrium morphology [26]. However, there were few reports showing the effect of 25-OHD₃ on the eggshell quality. Our results demonstrated high levels of VD₃ and 25-OHD₃ had a similar function on the eggshell quality in late period laying hens.

| Item | CON | VD ₃ | 25-OHD ₃ | SEM | <i>p</i> -Value |
|------------------------|--------------------|---------------------|---------------------|------|-----------------|
| 4th week | | | | | |
| Egg weight, g | 65.30 | 65.55 | 65.25 | 0.37 | 0.837 |
| Eggshell strength, N | 38.51 | 43.58 | 42.64 | 2.49 | 0.164 |
| Eggshell thickness, μm | 402 ^b | 437 ^a | 434 ^{ab} | 16 | 0.046 |
| Organic matter, % | 3.50 | 3.46 | 3.52 | 0.15 | 0.825 |
| Inorganic matter, % | 96.50 | 96.54 | 96.48 | 0.18 | 0.892 |
| Calcium, % | 38.1 | 39.5 | 39.0 | 2.0 | 0.793 |
| Phosphorus, % | 0.42 | 0.37 | 0.38 | 0.02 | 0.308 |
| 8th week | | | | | |
| Egg weight, g | 65.58 | 65.50 | 65.34 | 0.36 | 0.705 |
| Eggshell strength, N | 37.94 ^b | 41.99 ^{ab} | 46.38 ^a | 2.34 | 0.008 |
| Eggshell thickness, μm | 419 ^b | 451 ^a | 456 ^a | 9 | < 0.001 |
| Organic matter, % | 3.53 | 3.49 | 3.44 | 0.14 | 0.930 |
| Inorganic matter, % | 96.47 | 96.51 | 96.56 | 0.15 | 0.925 |
| Calcium, % | 38.2 | 39.8 | 40.5 | 2.2 | 0.752 |
| Phosphorus, % | 0.40 | 0.38 | 0.38 | 0.02 | 0.426 |
| 12th week | | | | | |
| Egg weight, g | 65.62 | 65.66 | 65.29 | 0.37 | 0.714 |
| Eggshell strength, N | 37.06 ^b | 40.17 ^a | 41.98 ^a | 1.53 | 0.003 |
| Eggshell thickness, μm | 383 ^b | 415 ^a | 421 ^a | 15 | 0.015 |
| Organic matter, % | 3.48 | 3.58 | 3.55 | 0.15 | 0.937 |
| Inorganic matter, % | 96.52 | 96.42 | 96.45 | 0.17 | 0.901 |
| Calcium, % | 40.3 | 39.8 | 40.8 | 2.3 | 0.750 |
| Phosphorus, % | 0.41 | 0.40 | 0.37 | 0.02 | 0.551 |

Table 3. Effects of vitamin D_3 and 25-hydroxyvitamin D_3 on eggshell quality in late period laying hens¹.

SEM, standard error of the mean; CON, 62.5 μ g/kg vitamin D₃ in the diet; VD₃, 125 μ g/kg vitamin D₃ in the diet; 25-OHD₃, 125 μ g/kg 25-hydroxyvitamin D₃ in the diet. ^{a,b} Within a row means followed by different letters are different at *p* < 0.05. ¹ There were 12 replicates per treatment.

3.3. Eggshell Ultrastructure

The results of eggshell ultrastructure measured by scanning electron microscope are shown in Table 4. At the end of the 4th week, the hens fed 25-OHD₃ diets had a significantly increased palisade layer thickness compared with the hens fed the control diets (p < 0.05). The hens fed VD_3 and 25-OHD₃ diets had significantly increased mammillary knob density compared with the hens fed the control diets (p < 0.05). At the end of the 8th week, the hens fed VD_3 and 25-OHD₃ diets had a significantly increased palisade layer thickness and mammillary knob density compared with the hens fed the control diets (p < 0.05). Moreover, the hens fed 25-OHD₃ diets had a significantly decreased mammillary knob width compared with the hens fed the control diets (p < 0.05). At the end of the 12th week, the hens fed VD_3 and 25-OHD₃ diets had a significantly increased palisade layer thickness and mammillary knob density, as well as significantly decreased mammillary knob width compared with the hens fed the control diets (p < 0.05). Figures 1–3 show the representative picture of the eggshell ultrastructure of the hens fed the three diets. These figures also show that the layers fed VD₃ and 25-OHD₃ diets had enhanced eggshell ultrastructure compared with the layers fed the control diets. The eggshell is formed in the uterus with a 10-12 h mineralization after ovulation. The stages of mineralization are in the order of mammillary layer formation, linear calcification, and termination [33]. Therefore, the eggshell is divided into mammillary layer, palisade layer, crystal layer, and cuticle from the inside out [34]. Some studies reported that the total thickness of the eggshell, palisade layer thickness, and the density and width of mammillary knobs affected the strength of the eggshell [35]. The palisade layer consists of calcium carbonate calcite crystals, accounting for two-thirds of the total thickness of the eggshell [36]. Our results showed that high levels of VD_3 and 25-OHD₃ increased the thickness of palisade layer and density of mammillary knobs which is consistent with previous studies. These reported that high-quality eggshells tended to have a larger thickness of palisade layer and density of mammillary knobs [19]. The results are also in agreement with the improvement of the whole eggshell thickness of the hens

fed diets with high levels of VD₃ and 25-OHD₃. Therefore, the evaluation of the eggshell ultrastructure provides us a good understanding of the eggshell structure and quality.

Table 4. Effects of vitamin D_3 and 25-hydroxyvitamin D_3 on eggshell ultrastructure (μ m) in late period laying hens ¹.

| Item | CON | VD ₃ | 25-OHD ₃ | SEM | <i>p</i> -Value |
|--|-------------------|--------------------|---------------------|-----|-----------------|
| 4th week | | | | | |
| Mammillary layer thickness, μm | 117 | 128 | 123 | 6 | 0.473 |
| Palisade layer thickness, μm | 237 ^b | 254 ^{ab} | 268 ^a | 11 | 0.009 |
| Crystal layer thickness, μm | 20.0 | 21.4 | 22.8 | 1.8 | 0.862 |
| Cuticle thickness, µm | 7.2 | 7.8 | 8.0 | 0.6 | 0.669 |
| Mammillary knob width, μm | 82.5 | 75.6 | 77.4 | 4.2 | 0.620 |
| Mammillary knob density, 1 mm ² | 142 ^b | 175 ^a | 190 ^a | 8 | < 0.001 |
| 8th week | | | | | |
| Mammillary layer thickness, μm | 116 | 129 | 128 | 6 | 0.314 |
| Palisade layer thickness, μm | 236 ^b | 266 ^a | 273 ^a | 10 | 0.012 |
| Crystal layer thickness, μm | 20.4 | 22.4 | 22.8 | 1.7 | 0.601 |
| Cuticle thickness, µm | 7.0 | 7.5 | 7.9 | 0.5 | 0.418 |
| Mammillary knob width, μm | 81.0 ^a | 71.8 ^{ab} | 70.4 ^b | 4.0 | 0.042 |
| Mammillary knob density, 1 mm ² | 138 ^b | 162 ^a | 167 ^a | 7 | 0.004 |
| 12th week | | | | | |
| Mammillary layer thickness, μm | 112 | 128 | 126 | 7 | 0.719 |
| Palisade layer thickness, μm | 232 ^b | 259 ^a | 277 ^a | 10 | < 0.001 |
| Crystal layer thickness, μm | 21.1 | 22.5 | 23.6 | 1.8 | 0.479 |
| Cuticle thickness, µm | 7.2 | 7.6 | 8.1 | 0.5 | 0.798 |
| Mammillary knob width, μm | 79.8 ^a | 70.5 ^b | 68.5 ^b | 4.1 | 0.028 |
| Mammillary knob density, 1 mm ² | 142 ^b | 157 ^a | 165 ^a | 7 | < 0.001 |

SEM, standard error of the mean; CON, 62.5 μ g/kg vitamin D₃ in the diet; VD₃, 125 μ g/kg vitamin D₃ in the diet; 25-OHD₃, 125 μ g/kg 25-hydroxyvitamin D₃ in the diet. ^{a,b} Within a row means followed by different letters are different at *p* < 0.05. ¹ There were 12 replicates per treatment.



Figure 1. Scanning electron microscopy of the eggshell cross section and internal surface of the laying hens at 4 weeks of age. (**a**–**c**) show the cross section with CON, VD₃, and 25-OHD₃, respectively. (**d**–**f**) show the internal surface with CON, VD₃, and 25-OHD₃, respectively. Scale bar: 200 µm.



Figure 2. Scanning electron microscopy of the eggshell cross section and internal surface of the laying hens at 8 weeks of age. (**a**–**c**) show the cross section with CON, VD₃, and 25-OHD₃, respectively. (**d**–**f**) show the internal surface with CON, VD₃, and 25-OHD₃, respectively. Scale bar: 200 µm.



Figure 3. Scanning electron microscopy of the eggshell cross section and internal surface of the laying hens at 12 weeks of age. (**a**–**c**) show the cross section with CON, VD₃, and 25-OHD₃, respectively. (**d**–**f**) show the internal surface with CON, VD₃, and 25-OHD₃, respectively. Scale bar: 200 µm.

3.4. Plasma Calcium and Phosphorus Levels

Table 5 shows the effects of vitamin D₃ and 25-hydroxyvitamin D₃ on plasma calcium and phosphorus levels in late period laying hens. The hens fed VD₃ and 25-OHD₃ diets all had significantly increased plasma calcium levels compared with the hens fed the control diets at the end of 4th, 8th, and 12th weeks (p < 0.05). Moreover, the hens fed the 25-OHD₃ diet had significantly increased plasma phosphorus levels compared with the hens fed the VD₃ diet at the end of 4th week (p < 0.05). However, there was no significant difference in the plasma phosphorus levels among the three groups at the end of 8th or 12th week (p > 0.05). VD₃ plays an important role in the proper metabolism of calcium and phosphorus. Previous studies showed that VD₃ enhanced calcium and phosphorus absorption and metabolism in the intestine and bones [14,37]. For laying hens, calcium is one of the key nutrients required for optimal eggshell quality for shell formation and calcification [38]. Low egg production and eggshell quality are associated with low calcium and phosphorus utilization and VD₃ deficiency in laying hens [39]. Our study showed that high levels of VD₃ and 25-OHD₃ increased plasma calcium levels in late period laying hens, which demonstrates that the hens in the VD₃ and 25-OHD₃ groups had better calcium utilization. The increased plasma calcium levels are in agreement with the enhanced laying performance and eggshell quality in the current study. Based on the results of this study, the recommended dose of VD₃ in the diet can be increased for late period laying hens. In future research, a smaller supplementary dose of 25-OHD₃ replacing a high level of VD₃ in diets should be studied, to clarify the inconsistent views on the higher bioavailability of 25-OHD₃ to VD₃ [15,18,40].

Table 5. Effects of vitamin D_3 and 25-hydroxyvitamin D_3 on plasma calcium and phosphorus levels (mmol/L) in late period laying hens ¹.

| Item | CON | VD ₃ | 25-OHD ₃ | SEM | <i>p</i> -Value |
|------------|--------------------|-------------------|---------------------|------|-----------------|
| 4th week | | | | | |
| Calcium | 3.14 ^b | 3.88 ^a | 3.93 ^a | 0.22 | 0.008 |
| Phosphorus | 2.31 ^{ab} | 2.25 ^b | 2.62 ^a | 0.18 | 0.024 |
| 8th week | | | | | |
| Calcium | 3.24 ^b | 3.75 ^a | 3.98 ^a | 0.22 | 0.035 |
| Phosphorus | 2.33 | 2.36 | 2.57 | 0.17 | 0.328 |
| 12th week | | | | | |
| Calcium | 3.10 ^b | 3.62 ^a | 3.71 ^a | 0.20 | 0.015 |
| Phosphorus | 2.21 | 2.42 | 2.65 | 0.19 | 0.082 |

SEM, standard error of the mean; CON, 62.5 μ g/kg vitamin D₃ in the diet; VD₃, 125 μ g/kg vitamin D₃ in the diet; 25-OHD₃, 125 μ g/kg 25-hydroxyvitamin D₃ in the diet. ^{a,b} Within a row means followed by different letters are different at *p* < 0.05. ¹ There were 12 replicates per treatment.

4. Conclusions

In conclusion, compared with 62.5 μ g/kg doses of VD₃, supplementary 125 μ g/kg doses of VD₃ or 25-OHD₃ improved the laying performance, eggshell quality, and plasma calcium levels in late period laying hens. Moreover, there was an equal effect on the laying performance and eggshell quality in the hens fed dietary 125 μ g/kg doses of VD₃ or 25-OHD₃.

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