



Article Isotherm, Kinetics and Thermodynamics of Cu(II) and Pb(II) Adsorption on Groundwater Treatment Sludge-Derived Manganese Dioxide for Wastewater Treatment Applications

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Abstract: The ubiquitous occurrence of heavy metals in the aquatic environment remains a serious environmental and health issue. The recovery of metals from wastes and their use for the abatement of toxic heavy metals from contaminated waters appear to be practical approaches. In this study, manganese was recovered from groundwater treatment sludge via reductive acid leaching and converted into spherical aggregates of high-purity MnO₂. The as-synthesized MnO₂ was used to adsorb Cu(II) and Pb(II) from single-component metal solutions. High metal uptake of 119.90 mg g⁻¹ for Cu(II) and 177.89 mg g⁻¹ for Pb(II) was attained at initial metal ion concentration, solution pH, and temperature of 200 mg L⁻¹, 5.0, and 25 °C, respectively. The Langmuir isotherm model best described the equilibrium metal adsorption, indicating that a single layer of Cu(II) or Pb(II) was formed on the surface of the MnO₂ adsorbent. The pseudo-second-order model adequately fit the Cu(II) and Pb(II) kinetic data confirming that chemisorption was the rate-limiting step. Thermodynamic studies revealed that Cu(II) or Pb(II) adsorption onto MnO₂ was spontaneous, endothermic, and had increased randomness. Overall, the use of MnO₂ prepared from groundwater treatment sludge is an effective, economical, and environmentally sustainable substitute to expensive reagents for toxic metal ion removal from water matrices.

Keywords: groundwater treatment sludge; heavy metal adsorption; isotherm; kinetics; manganese dioxide; thermodynamics

1. Introduction

Heavy metals are among the recalcitrant pollutants currently affecting the global human population [1]. These pollutants are produced in large quantities by anthropogenic activities and are inadequately removed by conventional water treatment processes [2,3]. When released to recipient waters and ingested by aquatic and terrestrial organisms, these pollutants may give rise to serious human and animal health problems. In trace amounts, some heavy metals such as manganese and copper are considered essential nutrients owing to their vital roles in several physiological processes [4]. However, chronic exposure to these metals may result in progressive neurodegenerative disorders such as manganism, Parkinson's disease, and Alzheimer's disease [5,6]. Other heavy metal ions such as Pb(II) and As(V) do not have biological functions and are extremely toxic even at minuscule



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). amounts [7,8]. For example, acute and chronic Pb(II) exposure can have detrimental effects on the skeletal, immune, cardiovascular, renal, neurological, endocrine, respiratory, gastrointestinal, and reproductive systems [9]. Thus, removal of these toxic metals from drinking water sources is needed to ensure public health and safety.

Manganese is a naturally occurring transition metal found in groundwater sources [10,11]. During drinking water production, manganese is extracted from groundwater through a series of physicochemical processes (i.e., aeration/oxidation, sand filtration, and backwashing), producing large quantities of Mn-laden sludge, which are either disposed in landfills or dumped into water reservoirs. Current sludge management practices are not environmentally sustainable since manganese can still be further recovered from groundwater treatment sludge for future recycling applications.

Reductive acid leaching was employed to recover manganese from iron ores [12]. Due to its environmental compatibility and high efficiency in recovering metals while requiring low chemical consumption, reductive acid leaching was subsequently applied to extract valuable metals from secondary sources [13]. The leaching process uses strong acids and reducing agents for enhanced recovery of metal ions from solid samples. Recently, reductive acid leaching, using sulfuric acid as the leaching agent and hydrogen peroxide as the reductant, was used to extract manganese from groundwater treatment sludge, wherein 100% *Mn* recovery was achieved [14]. During reductive acid leaching, manganese in the sludge in the form of MnO_2 is reduced to Mn^{2+} according to Equation (1):

$$MnO_2 + H_2O_2 + 2H^+ \to Mn^{2+} + 2H_2O + O_2 \tag{1}$$

A previous study reported that the reaction between MnO_2 and H_2SO_4 is not spontaneous and that MnO_2 is insoluble in H_2SO_4 solution [12]. However, the addition of H_2O_2 enhances the dissolution of MnO_2 in H_2SO_4 solution and improves the leaching efficiency. Other manganese species present in the sludge such as MnO can completely react with sulfuric acid spontaneously (Equation (2)), but Mn_2O_3 and Mn_3O_4 only partially react with the acid (Equations (3) and (4)) to produce MnO_2 , which can be further reduced to Mn^{2+} upon H_2O_2 addition.

$$MnO + H_2SO_4 \to MnSO_4 + H_2O \tag{2}$$

$$Mn_2O_3 + H_2SO_4 \rightarrow MnO_2 + MnSO_4 + H_2O \tag{3}$$

$$Mn_3O_4 + 2H_2SO_4 \rightarrow MnO_2 + 2MnSO_4 + 2H_2O \tag{4}$$

The recovery of heavy metals from wastes and the use of recovered metals in removing other heavy metals from water matrices are sustainable and environmentally-sound strategies. One simple but highly promising use of recovered manganese is its conversion to highly-efficient adsorbents for environmental contaminants. Manganese can be converted to MnO_2 adsorbent by oxidation with potassium permanganate. Compared with commercially-available reagent-grade MnO_2 , sludge-derived MnO_2 is highly economical. The estimated production cost of MnO_2 by reductive leaching, hydroxide precipitation, and permanganate reduction is only USD 151.67 kg⁻¹, less costly than the USD 222.08 kg⁻¹ reagent-grade MnO_2 [15]. This demonstrates the potential for sludge-derived MnO_2 to be used as an inexpensive adsorbent for heavy metal abatement in contaminated waters.

In this study, MnO_2 was synthesized from groundwater treatment sludge and its potential for wastewater treatment application was examined. The use of sludge-derived MnO_2 for the removal of Cu(II) and Pb(II) from single-component metal solutions has scarcely been reported in literature. Hence, the main goal of the study is to present a quantitative and mechanistic description of Cu(II) and Pb(II) uptake from single-component metal solutions using the as-synthesized MnO_2 adsorbent. Specifically, metal uptake was evaluated at varying initial pH, initial metal concentrations, and solution temperatures to estimate the relative influence of these parameters on the adsorption process. Langmuir, Freundlich, Temkin, and Dubinin–Radushkevich models were fitted to the equilibrium adsorption data to analyze the sorbate—sorbent interactions. Pseudo-first-order and pseudo-second-order kinetic models were also applied to the experimental data to determine the rate-limiting step in the adsorption process. Lastly, the thermodynamics of metal uptake by MnO_2 was investigated to assess the spontaneity of the process. Information obtained in this study can be useful for future upscale studies featuring sludge-derived MnO_2 as a heavy metal adsorbent. The initial investigations on single-component solutions can aid in assessing if the adsorptive performance of the sludge-derived MnO_2 is significantly modified due to the competition and interaction among the individual metal species, especially when applied to industrial wastewater containing a mixture of toxic heavy metals.

2. Materials and Methods

2.1. Chemicals and Materials

Analytical grade chemicals were used as received and without further purification. Copper(II) sulfate (CuSO₄, 99%, Merck, Darmstadt, Germany) and lead(II) nitrate (Pb(NO₃)₂, 99%, Merck, Darmstadt, Germany) were used in the preparation of metal solutions. Manganese from groundwater treatment sludge was extracted and converted to MnO₂ using sulfuric acid (H₂SO₄, 95–97%, Merck, Darmstadt, Germany), hydrogen peroxide (H₂O₂, 35%, Shimakyu, Osaka, Japan), sodium hydroxide (NaOH, >98%, Shimakyu, Osaka, Japan), and potassium permanganate (KMnO₄, 99%, J.T. Baker, Phillipsburg, NJ, USA). All solutions were prepared with deionized water (>18.2 M Ω cm resistivity) from a Purelab deionizer (ELGA LabWater, High Wycombe, UK).

Groundwater treatment sludge was sourced from Changhua Waterworks Third Water Purification Plant in Changhua County, Taiwan, and dried for 24 h at 105 °C in a laboratory oven (UFE 400, Memmert GmbH + Co. KG, Schwabach, Germany). Thereafter, the sludge was crushed with a mortar and pestle, sieved using mesh #50 with 0.297 mm opening, and stored for Mn extraction.

2.2. Mn Leaching and MnO₂ Synthesis

The sludge-derived MnO₂ was synthesized following the method reported in previous studies [14–16]. Predetermined volumes of 0.8 M H₂SO₄ and 0.8 M H₂O₂ were added to the dried sludge in a 250 mL Erlenmeyer flask, and the mixture was stirred on a magnetic stirrer and hot plate (PC-420D, Corning, NY, USA) for 5 min at 150 rpm and 25 °C. The mixture was filtered through 110 mm Whatman filter paper, after which small drops of 1 M NaOH were carefully added to the filtrate while it was stirred at 300 rpm and 25 °C. This was continued until the solution pH of 4.0 was reached ensuring complete precipitation of Fe³⁺ in the solution [14]. Next, the Fe³⁺ residue was separated from the solution via filtration using 110 mm Whatman filter paper leaving only Mn²⁺ in the filtrate. A 0.02 M KMnO₄ solution was then slowly added to the filtrate under constant agitation of 300 rpm at 90 °C. The resulting purple mixture was filtered through 110 mm Whatman filter paper, and the precipitate (MnO₂) was dried for 24 h at 105 °C.

2.3. Adsorption Experiments

Batch experiments were carried out to examine the adsorption of Cu(II) or Pb(II) on MnO₂. First, a 30 mL single-component metal ion solution was prepared in a 125 mL Erlenmeyer flask via dilution of Cu(II) or Pb(II) stock solutions with deionized water. The solution pH was monitored using a pH meter (PC-310, Suntex Instruments Co., Ltd., New Taipei City, Taiwan) and adjusted by dropwise addition of 0.1 M NaOH and 0.1 M HCl. Then, a predetermined amount of MnO₂ was added and the mixture was agitated in a water bath shaker (SB303, Kansin Instruments Co., Ltd., New Taipei City, Taiwan) at 50 rpm for 24 h. After each run, samples were taken using a 10 mL Terumo syringe and were filtered with microsyringe filters (0.45 μ m, Minisart NY 25, Sartorius Stedim Biotech, Goettingen, Germany). The filtrates were then analyzed for metal ion concentration using an inductively coupled plasma mass spectrometer (ICP-MS, Optima 5300 DV, Perkin

$$q_{e} = \frac{(C_{o} - C_{e})(V)}{(m)}$$
(5)

where *Co* is the initial concentration of the metal ion, *Ce* is the concentration of the metal ion in equilibrium (mg L⁻¹); *V* is the volume of the solution in liters (L); *m* is the adsorbent dosage (g).

Experimental parameters such as initial metal concentration, solution pH, and temperature were varied to determine the maximum potential of the adsorbent. Initial conditions were set at 50 rpm agitation speed, 30 mL adsorbate volume, and 24 h contact time. Using the optimum pH and temperature obtained from the parametric study, isotherm studies were conducted at various initial metal ion concentrations (10, 50, 75, 100, 125, 150, and 200 mg L⁻¹) and results were plotted using Langmuir, Freundlich, Temkin, and Dubinin– Radushkevich models. Kinetic studies were carried out at predetermined durations from 1 to 24 h using 100 mg L⁻¹ adsorbate concentrations, and the experimental data were fitted to pseudo-first-order and pseudo-second-order kinetic models. The thermodynamics of Cu(II) or Pb(II) adsorption on the as-prepared MnO₂ adsorbent was evaluated by predetermined solution temperature from 25 to 35 °C.

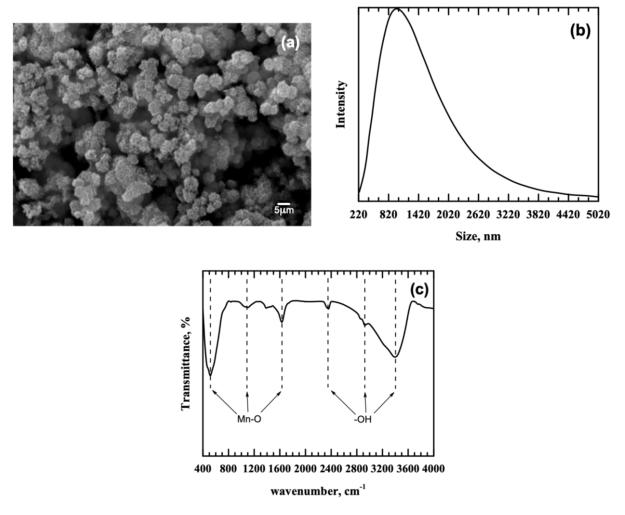
2.4. Adsorbent Characterization

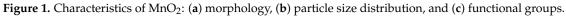
A scanning electron microscope with energy-dispersive X-ray spectrometer (SEM-EDS, JSM-5310, JEOL, Tokyo, Japan) and a Fourier transform infrared spectrometer (FTIR, Nicolet 6700, Thermo Electron Corp., Madison, WI, USA) were used to analyze the surface morphology and functional groups of the as-prepared adsorbent, respectively. An N5 submicron particle size analyzer (Beckman Coulter, Miami, FL, USA) was used to determine the particle size distribution of the adsorbents.

3. Results and Discussion

3.1. Adsorbent Properties

Figure 1a presents the SEM image of the MnO₂ adsorbent derived from the groundwater treatment sludge. The surface morphology of MnO₂ is characterized by spherical agglomerates, which can be attributed to the preparation conditions. Spherical agglomerates develop at a low-aging temperature (25 $^{\circ}$ C) and a short duration (4 h), whereas nanorod-like structures are formed at a higher temperature (80 °C) and longer duration (8 h) [17]. This feature is similar to the particle clusters noted in the raw sludge [11], ascribed to precipitated manganese and iron, but with larger sand particles removed through reductive acid leaching process [14]. EDS analysis of MnO_2 revealed the presence of oxygen (27.53%) and manganese (72.47%), confirming the high-purity MnO₂ produced and the successful Mn recovery from groundwater treatment sludge via reductive acid leaching. In Figure 1b, the majority of the MnO_2 agglomerates was in the size range of 820–1420 nm, and the average particle size was 1105.3 nm. The FTIR spectrum of MnO₂ is shown in Figure 1c. Prominent peaks are observed at 516, 1098, 1631, 2358, 2926, and 3396 cm⁻¹, which correspond to Mn-O stretching vibrations, O-H bending vibrations attached to Mn atoms, and O-H stretching vibrations of adsorbed water [18]. Similar peaks were noted in the raw sludge where hydroxyl functional groups associated with Mn atoms and water molecules were present [11].





3.2. Effects of pH, Initial Metal Concentration, and Temperature

The behavior of the Cu(II) and Pb(II) adsorption capacities of MnO₂ at varying initial solution pH (pH 2 to 5) and initial metal ion concentration (10, 50, and 100 mg L^{-1} Cu(II) or Pb(II)) are depicted in Figure 2a,b. Agitation speed, solution temperature, and contact time were maintained at 50 rpm, 25 °C, and 24 h, respectively. The metal solutions were examined under pH 2 to 5 because precipitations of Cu(II) and Pb(II) species occur at pH > 5 [19,20]. In the figure, only slight increases in the amount of metal adsorbed per unit mass of MnO₂ were noted as initial solution pH was raised from 2 to 5. Specifically, Cu(II) adsorption capacity increased by 6.28%, while Pb(II) uptake improved by 1.08% when the metal ion concentration was kept at 10 mg L^{-1} . At 50 mg L^{-1} , Cu(II) adsorption capacity slightly improved by 5.14%, while Pb(II) uptake increased by 1.76%. Lastly, when the metal ion concentration was 100 mg L^{-1} , improvements in the adsorption capacities for Cu(II) and Pb(II) were noted at 4.82% and 2.63%, respectively. Clearly, Cu(II) is more sensitive to pH change than Pb(II). The results shown in Figure 2a,b are similar to a previous study [15], and the removal of Cu(II) and Pb(II) from the aqueous solutions can be attributed to the fixed amount of negative surface charge on the MnO₂ that interacted with the metal ions at all pH levels. Although the sludge-derived adsorbent had a pH_{PZC} of 6.0 [16], the metal uptake results confirmed that MnO2 remained effective in adsorbing Cu(II) and Pb(II) even at lower pH levels.

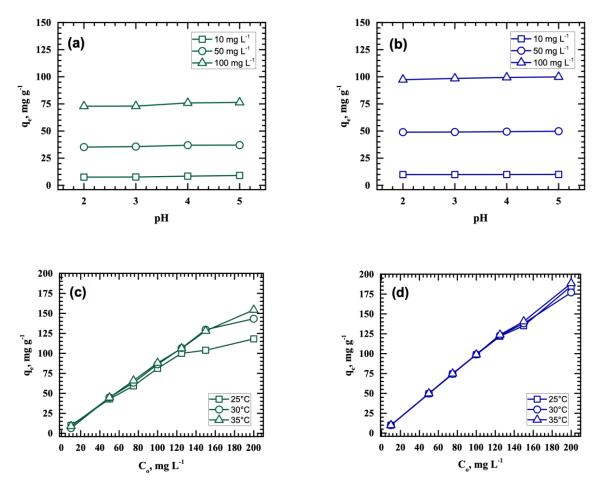


Figure 2. Effect of initial pH, metal concentration, and temperature on the uptake of Cu(II) (a,c) and Pb(II) (b,d) by MnO₂.

Figure 2a,b also show that Cu(II) and Pb(II) uptake improved as the initial metal concentrations were increased at all pH levels. At 100 mg L^{-1} , maximum Cu(II) (76.37 mg g^{-1}) and Pb(II) (99.87 mg g^{-1}) adsorption capacities were obtained, which were approximately 2 and $10 \times$ the adsorption capacities reached when the metal ion concentrations were 50 and 10 mg L^{-1} , respectively. This indicates that increasing the amount of metal ions improved the interaction between the Cu(II) or Pb(II) and the surface functional groups of the adsorbent, which enhanced metal ion removals. Moreover, in all initial metal ion concentrations examined, Pb(II) adsorption was consistently higher than Cu(II). The ionic potentials of Cu(II) and Pb(II) are 2.30 and 1.50, respectively. As Cu(II) has a higher ionic potential, its capacity to repel H⁺ ions on MnO₂ is higher than that of Pb(II). This gives Pb(II) a greater tendency to be adsorbed on the surface of MnO₂ than Cu(II). Solution temperature also affects the process of metal ion adsorption. In Figure 2c,d, Pb(II) and Cu(II) adsorption capacities improved as the temperature was increased, indicating that the adsorption process is an endothermic reaction. The direct correlation of solution temperature with the amount of metals adsorbed can be attributed to the faster rate of ion diffusion at a higher temperature [21].

3.3. Isotherm Studies

The mechanism of interactions between the metal adsorbates and the surface functional groups of MnO₂ can be better understood by analyzing Pb(II) and Cu(II) removal data using the Langmuir [22], Freundlich [23], Temkin [24], and Dubinin–Radushkevich [25] isotherm models expressed in Equations (6)–(9), respectively:

l

$$q_e = \frac{q_m K_L C_e}{1 + K_L C_e} \tag{6}$$

$$q_e = K_F C_e^{1/n} \tag{7}$$

$$q_e = Bln(K_T C_e) \tag{8}$$

$$q_e = q_{DR} e^{-K_{DR} \varepsilon^2} \tag{9}$$

where C_e is the equilibrium concentration of the adsorbate in mg L⁻¹, q_e is the amount of adsorbate adsorbed per gram of the adsorbent at equilibrium in mg g⁻¹, q_m is the maximum monolayer-coverage capacity in mg g⁻¹, K_L is the Langmuir isotherm constant, K_f and n are Freundlich constants that encompass all parameters in the process such as adsorption capacity and intensity, $B = (\text{RT}/b_t; \text{ in J mol}^{-1})$ corresponds to the heat of adsorption, T is the absolute temperature, R is the ideal gas constant, b_t is the Temkin constant, A is the equilibrium binding constant that corresponds to the maximum binding energy, q_{DR} (mg g⁻¹) is the adsorption capacity, K_{DR} (mol² kJ⁻²) is a constant related to the sorption energy, and ε is the Polanyi potential defined by Equation (10):

$$\varepsilon = RTln \left[1 + \frac{1}{C_e} \right] \tag{10}$$

Experimental Cu(II) and Pb(II) adsorption data fitted to select isotherm models are presented in Figure 3, and the calculated isotherm parameters are listed in Table 1. Results show that Cu(II) and Pb(II) removal conformed to the Langmuir model since the values of the coefficients of determination (R^2) were highest in Langmuir compared with the other models. This means that Cu(II) and Pb(II) uptake by MnO₂ is dominated by monolayer adsorption, in agreement with the results of a previous study [15]. Herein, adsorbate removal was facilitated by the attraction between the positively-charged metal ions and the negatively-charged binding sites on the sludge-derived MnO₂, resulting from the loss of H⁺ in hydrated MnO₂ when suspended in water [26]. The active sites with uniform energy levels on the hydrated MnO₂, as confirmed by surface hydroxyl groups, bind with Cu(II) or Pb(II) in a single-layer arrangement via ion-exchange adsorption or complexation until the binding sites become saturated and no further adsorption can occur on the same site.

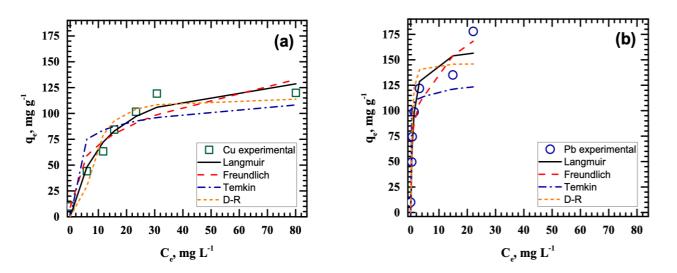


Figure 3. Langmuir, Freundlich, Temkin, and Dubinin–Radushkevich nonlinear isotherm plots for the removal of (**a**) Cu(II) and (**b**) Pb(II).

Isotherm Model	Parameter	Cu(II)	Pb(II)
	$q_m \exp(\mathrm{mg} \mathrm{g}^{-1})$	119.90	177.89
	$q_m (\text{mg g}^{-1})$	148.58	162.19
Langmuir	K_L (L mg ⁻¹)	0.0808	1.2396
	R_L	0.0583-0.5530	0.0040-0.0746
	$egin{array}{c} R_L \ R^2 \end{array}$	0.9534	0.9460
	п	3.2331	4.4354
Freundlich	$K_F (\mathrm{mg}^{1-1/\mathrm{n}} \mathrm{L}^{1/\mathrm{n}} \mathrm{g}^{-1})$	34.2414	83.7481
	R^2	0.8952	0.9381
	$B (J mol^{-1})$	12.70	5.3278
Temkin	$K_T (L g^{-1})$	62.88	5.1539×10^{8}
	R^2	0.7748	0.6245
	$K_{DR} \text{ (mol}^2 \text{ kJ}^{-2}\text{)}$	$9.01 imes10^{-6}$	$8.04 imes10^{-8}$
Dubinin-Radushkevich	$\frac{q_{DR}}{R^2} (\operatorname{mg} g^{-1})$	114.77	145.99
	R^2	0.9207	0.8637

Table 1. Isotherm parameters for metal uptake.

The adsorption process following the Langmuir model was further validated using the separation factor R_{L} , computed using Equation (11). R_{L} , is the equilibrium parameter that describes the nature of the adsorption process, and is expressed in a dimensionless constant [27]. Depending on the R_L value, the adsorption process can be unfavorable ($R_L > 1$), linear ($R_L = 1$), favorable ($0 < R_L < 1$), or irreversible ($R_L = 0$) [28]. The results in Table 1 show that the R_L values were below one but greater than zero for Cu(II) (0.0583– 0.5530) and Pb(II) (0.0040–0.0746). These results confirm the suitability of as-synthesized MnO₂ as adsorbent for the said metal ions.

$$R_L = \frac{1}{1 + C_o K_L} \tag{11}$$

3.4. Kinetic Studies

The pseudo-first-order [29] and the pseudo-second-order [30] kinetic models, expressed in Equations (12) and (13), respectively, were used to determine the rate-determining step of the adsorption process:

$$q_t = q_e \left(1 - e^{-k_1 t} \right) \tag{12}$$

$$q_t = \frac{q_e^2 k_2 t}{1 + k_2 q_e t}$$
(13)

where k_1 is the pseudo-first-order rate constant per minute, k_2 is the rate constant of pseudo-second-order adsorption (g mg⁻¹ min⁻¹), q_e is the amount of adsorbate adsorbed at equilibrium per unit weight of the adsorbent (mg g⁻¹), and q_t is the amount of adsorbate adsorbate adsorbed at any time (mg g⁻¹).

Figure 4 presents the pseudo-first- and pseudo-second-order nonlinear kinetic plots for the removal of Cu(II) and Pb(II), and Table 2 summarizes the calculated kinetic parameters. Based on the R^2 values, the pseudo-second-order kinetic model conformed to the experimental data better than the pseudo-first-order kinetic model. The values of the experimental adsorption capacities of Cu(II) and Pb(II) agree with the calculated pseudo-second-order parameters. These results indicate that the rate-limiting step for the adsorption of Pb(II) and Cu(II) on MnO₂ is chemical adsorption via the formation of metal–MnO₂ complexes at the functional groups on the adsorbent surface [15].

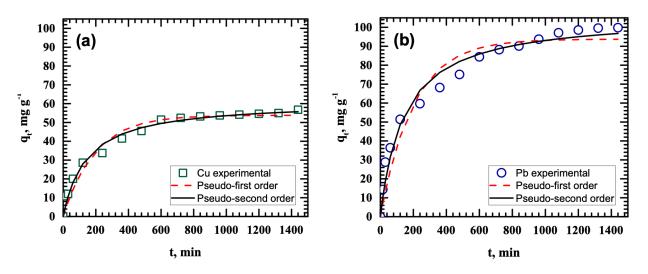


Figure 4. Pseudo-first- and pseudo-second-order nonlinear kinetic plots for the removal of (a) Cu(II) and (b) Pb(II).

Table 2. Kinetic parameters for metal uptake.

Kinetic Model	Parameter	Cu(II)	Pb(II)
	$q_e \exp{(\mathrm{mg} \cdot \mathrm{g}^{-1})}$	56.74	99.80
	$q_e (mg \cdot g^{-1})$	53.82	93.74
Pseudo-first-order	$k_1 ({\rm min}^{-1})$	0.0052	0.0050
	R^2	0.9679	0.9425
	$q_e (\mathrm{mg} \cdot \mathrm{g}^{-1})$	61.27	106.31
Pseudo-second-order	k_2 (g·mg ⁻¹ ·min ⁻¹)	0.0001	$6.61 imes10^{-5}$
	R^2	0.9872	0.9772

Table 3 presents a comparison of the findings of the present work in terms of maximum adsorption capacity with other materials employed for Cu(II) and Pb(II) removal. As shown, the q_{max} values of sludge-derived MnO₂ are notably higher than those reported in other studies. This confirms that the sludge-derived MnO₂ in the present study is a competitive adsorbent for Cu(II) and Pb(II).

Table 3. Cu(II) and Pb(II) adsorption capacities of various adsorbents in single-component metal solutions.

Adsorbent	pH	Concentration (mg L ⁻¹)	Temperature (°C)	q_{max} (mg g ⁻¹)	References
Cu					
Activated carbon prepared from grape bagasse	5.0	10 to 100	25	37.17	[31]
γ -alumina nanoparticles	5.0	25 to 200	25	51.30	[32]
Natural manganese dioxide	5.52-5.10	158.87 (2.5 mmol L ⁻¹)	23	54.35	[27]
Groundwater treatment sludge-derived manganese dioxide	5.0	10 to 200	25	119.90	This study
Pb					
Biochar and activated carbon from cigarettes wastes	5.0	5 to 300	25	23.70 (biochar) 71.43 (activated carbon)	[33]
γ-Alumina Manganese oxides recovered	5.0	10 to 100	25	65.67	[34]
from spent alkaline and Zn/C batteries		5 to 100	25	6.04	[35]
Groundwater treatment sludge-derived manganese dioxide	5.0	10 to 200	25	177.89	This study

3.5. Thermodynamic Studies

The spontaneity, thermal feasibility, and nature of reaction during Cu(II) and Pb(II) adsorption by MnO₂ were examined using the standard Gibb's free energy change (ΔG°), change in enthalpy (ΔH°), and change in entropy (ΔS°) following Equations (14)–(17):

$$\Delta G^{\circ} = \Delta H^{\circ} - T \Delta S^{\circ} \tag{14}$$

$$\Delta G^{\circ} = -RT ln K_e \tag{15}$$

$$K_e = \frac{C_a}{C_e} \tag{16}$$

$$lnK_e = \frac{\Delta S^{\circ}}{R} - \frac{\Delta H^{\circ}}{RT}$$
(17)

where C_a is the amount of metal adsorbed at equilibrium (mg L⁻¹), C_e is the equilibrium metal concentration (mg L⁻¹), R is the universal gas constant (J mol·K⁻¹), and T is the absolute temperature (K). ΔH° and ΔS° are obtained from the slope and intercept of a plot of $ln K_e$ versus 1/T.

The activation energy, E_a (kJ mol⁻¹), which determines the temperature dependence of the reaction rate, was computed from the Arrhenius equation in Equation (18), where k_2 is the pseudo-second-order rate constant (g mg⁻¹ min⁻¹), and k_o is a temperatureindependent parameter (g mg⁻¹ min⁻¹).

$$lnk_2 = -\frac{E_a}{RT} + lnk_0 \tag{18}$$

Table 4 presents the thermodynamic parameters of Cu(II) and Pb(II) adsorption by MnO₂. The calculated negative ΔG° corresponds to the spontaneous and thermodynamically favorable Cu(II) and Pb(II) adsorption process at 25–35 °C [36]. The increasing magnitude of ΔG° with the rise in temperature indicates more favorable adsorption at higher temperatures. Positive ΔH° values confirm the endothermic nature of the adsorption process [37]. The ΔS° values for Cu(II) and Pb(II) adsorption were positive, which denoted an increase in randomness of the solid–solution interface and a strong affinity between the metal ions and MnO₂ [38]. The energy of activation was calculated using the slope of the Arrhenius plot [39]. The activation energies of adsorption of Cu(II) and Pb(II) were computed at 146.76 and 130.13 kJ mol⁻¹, respectively. These results confirm chemical adsorption, and high values of activation energy indicate that diffusion is not a rate-limiting factor in the adsorption process [40].

Table 4. Thermodynamic parameters for metal uptake.

Adsorbate	Temperature (°C)	ΔG° (kJ mol $^{-1}$)	ΔH° (kJ mol $^{-1}$)	ΔS° (kJ mol $^{-1}$ K $^{-1}$)	E_a (kJ mol ⁻¹)
	25	-18.030	65.29	0.2798	146.76
Cu(II)	30	-19.420			
	35	-20.146			
	25	-22.588	37.62	0.2019	130.13
Pb(II)	30	-23.175			
	35	-23.809			

4. Conclusions

In this study, manganese oxide derived from groundwater treatment sludge was used for Cu(II) and Pb(II) removal from single metal solutions. SEM and particle size analyses of the MnO_2 revealed the presence of spherical agglomerates of MnO_2 particles with an average particle size of 1105.3 nm. FTIR results showed stretching and bending vibrations of Mn-O and Mn-OH functional groups at the adsorbent surface, which are responsible for the uptake of Cu(II) and Pb(II) from aqueous solutions. Langmuir and

pseudo-second-order models conformed to experimental data, signifying a monolayer coverage and chemical adsorption process, respectively, and these findings were confirmed by the high magnitude of the activation energies for Cu(II) (146.76 kJ mol⁻¹) and Pb(II) (130.13 kJ mol⁻¹). Cu(II) and Pb(II) sorption onto MnO₂ was found to be spontaneous, endothermic, and increasingly random. Overall, the study was able to demonstrate that groundwater treatment sludge can be an inexpensive raw material for the production of highly-efficient adsorbents for the removal of Cu(II) and Pb(II) from aqueous systems. The results expand the applicability of sludge-derived MnO₂ and thus establish groundwater treatment sludge as a viable and environmentally-sound secondary source of manganese for various water treatment applications. Future upscale studies based on the laboratory results are recommended.

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