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RESEARCH ARTICLE

Multi-site, multi-platform comparison of MRI T_1 measurement using the system phantom

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Abstract

Recent innovations in quantitative magnetic resonance imaging (MRI) measurement methods have led to improvements in accuracy, repeatability, and acquisition speed, and have prompted renewed interest to reevaluate the medical value of quantitative T_1 . The purpose of this study was to determine the bias and reproducibility of T_1 measurements in a variety of MRI systems with an eye toward assessing the feasibility of applying diagnostic threshold T_1 measurement across multiple clinical sites. We used the International Society of Magnetic Resonance in Medicine/National Institute of Standards and Technology (ISMRM/ NIST) system phantom to assess variations of T_1 measurements, using a slow, reference standard inversion recovery sequence and a rapid, commonly-available variable flip angle sequence, across MRI systems at 1.5 tesla (T) (two vendors, with number of MRI systems n = 9) and 3 T (three vendors, n = 18). We compared the T_1 measurements from inversion recovery and variable flip angle scans to ISMRM/NIST phantom reference values using Analysis of Variance (ANOVA) to test for statistical differences between T_1 measurements grouped according to MRI scanner manufacturers and/or static field strengths. The inversion recovery method had minor over- and under-estimations compared to the NMR-measured T_1 values at both 1.5 T and 3 T. Variable flip angle measurements had substantially greater deviations from the NMR-measured T_1 values than the inversion recovery measurements. At 3 T, the measured variable flip angle T_1 for one vendor is significantly different than the other two vendors for most of the samples throughout the clinically relevant range of T_1 . There was no consistent pattern of discrepancy between vendors. We suggest establishing rigorous quality control procedures for validating quantitative MRI methods to

promote confidence and stability in associated measurement techniques and to enable translation of diagnostic threshold from the research center to the entire clinical community.

Introduction

Quantitative magnetic resonance imaging (qMRI) offers exciting prospects for disease detection, diagnosis, characterization, assessment of treatment response, and other applications without the need for tissue biopsy. Early work focused on T_1 relaxation times to categorize different brain tumors, particularly distinguishing benign from malignant tumors. Bydder et al. observed that T_1 of malignant tumors was higher than that of benign tumors [1]. Motivated by Bydder's work, several groups tried to reproduce this observation, but had limited success due in part to technical variations [2–6]. Using the qMRI techniques available at the time, these groups found that T_1 of pathologic entities/non-healthy tissue (e.g., edema, tumor) had a wide range of values, implying that T_1 value would be an unreliable indicator of pathologic process or tumor grade. As a result of inconsistent findings regarding clinical value of tissue-inherent T_1 values in early studies, quantitative T_1 measurements were not routinely used to study tumors for many years, whereas subjective interpretation of T_1 -weighted imaging serves as a mainstay of clinical MRI, particularly since the introduction of exogenous contrast agents.

Recent innovations in qMRI measurement methods led to improvements in accuracy, repeatability, and acquisition speed, and have prompted renewed interest to reevaluate the medical value of quantitative T_1 . For example, using magnetic resonance fingerprinting, two studies found that the T_1 relaxation times of glioblastoma multiforme were substantially higher compared to low grade gliomas, thus again suggesting that T_1 can distinguish malignant tumors from benign tumors [7,8]. Furthermore, international consortia such as the Quantitative Imaging Biomarker Alliance (operating under the Radiological Society of North America) and the European Imaging Biomarker Alliance (sponsored by the European Institute for Biomedical Imaging Research) actively promote projects on qMRI standards and best practices for using qMRI in the clinic. These projects emphasize the use of standard objects or phantoms to assess reproducibility of measurement methods and then determine quantitative thresholds, similar to using T_1 relaxation time to distinguish the grade of glioma.

Nevertheless, there remain challenges to isolate and mitigate technical sources of variability from immutable biological sources that combine to create overall variability in T_1 measurements. Bojorquez et al. catalogued the broad ranges of T_1 relaxation times reported in the literature for normal tissues at 3 T and observed dependence of reported T_1 on the measurement method and/or MRI system [9]. Similarly, in vivo measurement studies using multiple MRI systems have varied results. Lee et al. measured T_1 relaxation time in vivo across two vendor systems using a variable flip angle technique and observed high test-retest repeatability within a vendor system, but significant differences in T_1 between vendors [10]. When the measurement methodology is more highly controlled, the inter-site coefficient of variation is less than 10% [11,12]. While these results are encouraging, customized pulse sequences were used across different scanner software versions in these studies [11,12], which is not representative of the typical clinical setting. This level of control is difficult to implement in multisite clinical trials and is currently not feasible for clinical settings where diverse hardware, software, and imaging protocols are to be expected.

To distinguish biological variability from technical sources that include MRI system hardware, pulse sequence design, acquisition parameters, and data reduction algorithm, a physical phantom, rather than in vivo measurements, should be used as stable reference standards for "true values" [13]. Several groups have studied T_1 across measurement methods and hardware (e.g., scanner, coils) using phantoms with known T_1 values in a range suitable for T_1 measurement of cardiac tissue [14,15], white matter [16], or multiple tissues [17–19]. Some multi-site studies had an uneven distribution of vendor systems, which can adversely impact generalization of results. For example, Bane et al. and vanHoudt et al. both observed a site-specific dependence on the T_1 measurement that may be dependent on the distribution of systems included in their studies [17,19].

The purpose of this study was to determine the variability in T_1 measurements on a variety of MRI systems to ascertain the feasibility of applying diagnostic threshold T_1 measurements across multiple clinical sites. We used the International Society of Magnetic Resonance in Medicine/National Institute of Standards and Technology (ISMRM/NIST) system phantom [20] to assess variations of T_1 measurements across MRI systems at 1.5 tesla (T) (two vendors, with number of MRI systems n = 9) and 3 T (three vendors, n = 18).

Methods

Image acquisition

Two ISMRM/NIST system phantoms from the same production run were imaged at multiple sites on systems from three vendors (General Electric (GE) Healthcare Systems, Waukesha, WI, USA; Siemens Healthcare, Erlangen, Germany; and Philips, Best, The Netherlands) at 1.5 tesla and 3 tesla using head coils with 8 to 32 channels (Table 1). At 1.5 T, there were four GE Medical Systems and five Siemens systems, and at 3 T there were six GE Medical Systems, five Philips, and seven Siemens systems.

The two phantoms included in this study were prepared in collaboration between NIST and CaliberMRI (Boulder, CO, USA) using solutions prepared by NIST. The two phantoms were precision machined using identical protocols and contained the same solutions. The large number of samples with prescribed concentration variations allows for identification and elimination of defective samples. The phantoms were shipped via overnight service between sites after imaging was complete. Table 1 indicates which phantom was imaged at each location. The focus of this study was the NiCl₂ array (previously called the T_1 array) in the ISMRM/NIST system phantom. The NiCl₂ array was chosen since it has a smaller temperature and field dependence than other available reference arrays [20]. The NiCl₂ array contains 14 spheres that are doped with varying concentrations of NiCl₂ to achieve a $\sqrt{2}$ progression of T_1 values from approximately 20 ms to 2000 ms at 1.5 T. The reference T_1 times at 1.5 T and 3 T were determined using the NMR-based relaxation time measurement service provided by NIST. These measurements are traceable to the international system of units and values and have a 3σ uncertainty of less than 1.5% (the real value has a > 99.7% probability of being within ± 1.5% of the reference value). Measurement details are available [21].

MRI-based T_1 relaxation time was measured using two methods: inversion recovery (IR) using 2D fast spin echo inversion recovery, and variable flip angle (VFA) using 3D fast spoiled gradient echo. Detailed parameters defining the scan protocols are provided in Table 2 for IR and Table 3 for VFA. In addition to the details in Tables 2 and 3, sites were given detailed instructions, including photos of the phantom in a head coil and example images to convey the phantom placement and imaging protocols. For VFA data, participants were instructed to set signal gains by performing a prescan using a 15-degree flip angle; system settings were fixed for subsequent scans to the extent possible. Potential variable signal scaling across series was accounted for in image analysis [22].

Index	Field (T)	Frequency (MHz)	Manufacturer	Scan Dates	System	Software	Head Coil	Phantom
1	3	127.77	Philips	2015-05-19	Ingenia	5.1.7	32-ch receive	В
2	3	127.77	Philips	2015-07-20	Ingenia	5.1.7	32-ch receive	В
3	3	127.77	Philips	2015-07-31	Ingenia	5.1.7	32-ch receive	В
4	3	123.18	Siemens	2015-05-12	Verio	syngo MR D13	12-ch receive	A
5	3	123.18	Siemens	2015-07-20	Verio	syngo MR D13	12-ch receive	A
6	3	123.18	Siemens	2015-07-27	Verio	syngo MR D13	12-ch receive	A
7	3	127.76	GE Medical systems	2015-10-22	SIGNA Discovery MR750w	DV25	8-ch receive	A
8	3	127.76	GE Medical systems	2015-10-23	SIGNA Discovery MR750w	DV25	8-ch receive	A
9	3	127.76	GE Medical systems	2015-10-29	SIGNA Discovery MR750w	DV25	8-ch receive	A
10	3	123.24	Siemens	2015-08-12	Prisma	syngo MR D13D	20-ch receive	A
11	3	123.24	Siemens	2015-08-13	Skyra	syngo MR E11	20-ch receive	A
12	3	127.75	Philips	2015-08-17	Ingenia	5.1.9	32-ch receive	В
13	3	127.74	GE Medical systems	2015-08-29	SIGNA Discovery MR750w	DV25	24-ch receive	В
14	3	123.26	Siemens	2015-10-02	Prisma	syngo MR D13D	20-ch receive	A
15	3	123.25	Siemens	2015-10-03	Prisma	syngo MR D13D	20-ch receive	В
16	3	127.61	GE Medical systems	2015-12-01	SIGNA Discovery MR750w	DV24	24-ch receive	A
17	3	127.76	Philips	2015-12-11	Ingenia CX	5.1.8	32-ch receive	В
18	3	127.72	GE Medical systems	2016-03-06	SIGNA HDxt	HD23	8-ch receive	A
19	1.5	63.62	Siemens	2015-05-20	Avanto	syngo MR D13	12-ch receive	A
20	1.5	63.62	Siemens	2015-08-14	Avanto	syngo MR B17	12-ch receive	A
21	1.5	63.64	Siemens	2015-08-14	Avanto	syngo MR B17	12-ch receive	A
22	1.5	63.85	GE Medical systems	2015-06-05	SIGNA HDxt	HD23	8-ch receive	A
23	1.5	63.85	GE Medical systems	2015-08-29	SIGNA HDxt	HD23	8-ch receive	В
24	1.5	63.64	Siemens	2015-09-30	Avanto	syngo MR B17	12-ch receive	A
25	1.5	63.66	Siemens	2015-10-03	Avanto	syngo MR D13B	20-ch receive	В
26	1.5	63.86	GE Medical systems	2016-02-27	SIGNA Optima MR450w	DV25	24-ch receive	A
27	1.5	63.88	GE Medical systems	2016-03-07	SIGNA HDxt	HD16	8-ch receive	A

Table 1. MRI system details.

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The protocol did not require that the phantom be placed in the scan room for temperature equilibration prior to measurement. The phantom temperature was measured before and after imaging using a NIST-traceable, calibrated thermometer (Control Company, Friendswood, TX, USA) placed within the phantom by removing the top screw of the phantom. Incorrect temperature measurement (e.g., measuring the temperature of the room rather than the temperature of the phantom) did not require reacquisition of the data. Temperature changes are not expected to impact our study, as T_1 times for NiCl₂ are known to be relatively insensitive to temperature over the range 16°C to 26°C, and the 10 highest NiCl₂ concentration spheres have less than \pm 4% variation over this range [20].

Image analysis and selection of regions-of-interest

Two observers performed centralized quality control on all submitted data to ensure adherence to the prescribed imaging protocol with both observers reviewing all data. Deviation from the acquisition protocol resulted in submission rejection (e.g., incorrectly setting the signal gains for the VFA experiment). Sites were encouraged to repeat the image acquisition correctly; four image sets were initially rejected and then properly acquired.

We used special-purpose, automated segmentation software to identify the 14 spheres containing T_1 samples ("sample spheres") and then select the regions-of-interest (ROIs) for

T ₁ —VTI Series	GE Medical Systems	Philips	Siemens	
Sequence	2D/FSE-IR	2D/IR-SK	2D/TSE-IR	
Scan Plane	Coronal	Coronal	Coronal	
Scan Options	EDR (Extended Dynamic Range)	2D IR; Fast = TSE (Turbo Spin Echo)		
Section Thickness/Gap (mm)	6	6	6	
TR (ms)	4500	4500	4500	
TE (ms)	Min Full (7.6)	7	6.9	
TI Values (ms)	50, 75, 100, 125, 150, 250, 1000, 2000, 3000	35, 75, 100, 125, 150, 250, 1000, 1500, 2000, 3000	35, 75, 100, 125, 150, 250, 1000, 1500, 2000, 3000	
Echo Train Length (ETL)	3	6	6	
Number of Averages	1	1	1	
Matrix (Frequency Encode)	256	256	256	
Matrix (Phase Encode)	192	252	192	
Matrix (Slice Encode)/# of Slices	1	1	1	
Pixel Bandwidth (Hz)	391	436	279	
Bandwidth (kHz)–GE only	50			
FOV (FE, mm)	250	250	250	
FOV (PE, mm)	200 (0.8 PFOV)	250	250	
Pixel Size (mm x mm)	0.98 x 0.98	0.98 x 0.98	0.98 x 0.98	
Phase Encode Direction	RL	RL	RL	
Notes	Minimum TI allowed on GE: 50ms Autoprescan with TI = 50 ms	Reconstruct Magnitude, Real, Imaginary images. Do "FullPrep" for each of these ten series.	Use SOS (sum-of-squares) multi-channel coil reconstruction, not default ACC (adaptive coil combine).	
Series	T1 VTI	T1 VTI	T1 VTI	
Approximate Acquisition Time per TI Setting (min)	4.0	3.5	3.02	
# of TI Settings	9	10	10	
Total Time for this Series (min)	36.0	35.0	30.20	

Table 2. Inversion recovery (IR) measurement protocols.

analysis (Fig 1). We performed this segmentation in the shortest inversion time (TI) image in the IR image stack, as this image generally provided the most contrast between sample spheres and the phantom background (water). Likewise, the protocol required that the VFA scans take place immediately after the IR scans with no repositioning of the phantom. Thus, the ROIs determined for the IR measurement were the same in the VFA data analysis from the same scan session.

The NiCl₂ (i.e., T_1) array consists of 14 spheres, each with an inner radius of 7.5 mm. For each of these spheres, the regions of interest were defined as the collection of pixels within each sphere and well-separated from the boundary. Previous publications describe the details of the ROI identification algorithm [18] and [20]. In brief, we applied a gradient filter to the measured image, then thresholded the result to define a binary image of region edges. Next, we used an optimization routine to determine the rigid transformation—translation and rotation—such that the sample spheres of the known phantom array covered the edge pixels determined in the first step. The results of this rigid transformation served to initialize an iterative process to refine the center of each sample sphere individually. This step accommodated geometric distortions introduced by the scanner. With the centers of all 14 sample spheres thus

T ₁ —VFA Series	GE Medical Systems	Philips	Siemens
Sequence	3D/FSPGR	3D/SPGR	3D/RF spoiled GRE
Scan Plane	COR	COR	COR
Scan Options	EDR/Z2	3D FFE; Fast = none	
Section Thickness/Gap (mm)	3/0	6/0	6/0 (or 3/0 if error)
TR (ms)	Min (6.0)	6.6	6.6
TE (ms)	Min (1.4)	1.8	2.44
TI Values (ms)			
Flip Angle (deg)	2, 5, 10, 20, 25, 30	2, 5, 10, 20, 25, 30	2, 5, 10, 20, 25, 30
ETL (Echo Train Length)	1	1	1
Number of Averages	4	4	4
Matrix (Frequency Encode)	256	256	256
Matrix (Phase Encode)	192	192	192
Matrix (Slice Encode)/# of Slices	34	28	32
Pixel Bandwidth (Hz)	488	904	280
Bandwidth (kHz)–GE only	62.5		
FOV (FE, mm)	250	250	250
FOV (PE, mm)	250	250	250
Pixel Size (mm x mm)	0.98 x 0.98	0.98 x 0.98	0.98 x 0.98
Phase Encode Direction	RL	RL	RL
User CVs	Turbo = 0		
Notes	 Yields 30 3-mm sections. Autoprescan with FA = 15. Ensure gain settings do not vary between series, i.e., use Manual Prescan. Include fiducial spheres above & below T1 spheres in scan volume. Using Turbo = 0 should maintain the same TE/TR for each FA. 	 Reconstructed at 3 mm. Ensure gain settings do not vary between series, i.e., use MPS. Autoprescan using 15 deg FA. Include fiducial spheres above & below T1 spheres in scan volume. 	 Reconstructed at 3 mm. Ensure gain settings do not vary between series, i.e., use MPS. Autoprescan using 15 deg FA. Include fiducial spheres above & below T1 spheres in scan volume.
Series	T1 VFA	T1 VFA	T1 VFA
Approximate Acquisition Time per Flip Angle Setting (min)	2.6	3.0	1.23
# of Flip Angle Settings	7	7	7
Total Time for this Series (min)	18.2	21.0	8.61

Table 3. Variable flip angle (VFA) measurement protocols.

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determined in the measurement frame, we defined the ROI as all pixels falling within 4 mm of this center point (well within the interior of each sample sphere). At the resolution of these images, the result is that each ROI consisted of approximately 52 pixels. The mean intensity value of these pixels defined the signal value corresponding to that ROI for the given TI or flip angle (IR and VFA, respectively). The ROI identification software is part of the qMRLab suite [23,24] and can be provided by the authors upon request. The data in this study will be available at doi:10.18434/mds2-2357.

Prior to T_1 data analysis, we rescaled images from Philips systems as specified by Chenevert et al. [22]. The segmentation code and T_1 data analysis code were written and performed using MATLAB (The MathWorks, Inc., Natick, MA, USA).

T₁ data analysis

Inversion recovery and variable flip angle are two qMRI protocols for T_1 measurement. In both protocols, T_1 arises as a parameter in a model for the measured MR signal intensities as a



Fig 1. An example coronal slice of the ISMRM/NIST system phantom through the NiCl₂ array and resulting segmentation. (A) The shortest inversion time image used for identification of sample spheres and (B) the segmentation with sample sphere centers identified.

function of an experimental variable—inversion time (TI_k) in IR experiments and flip angle (α_m) for VFA [25].

The measurement model for the IR experiment is

$$y_{k} = \left| M_{0} \frac{1 - \cos(\theta_{180}) e^{\frac{TR}{T_{1}}} - (1 - \cos(\theta_{180})) e^{\frac{-TR}{T_{1}}}}{1 - \cos(\theta_{180}) \cos(\theta_{90}) e^{\frac{-TR}{T_{1}}}} \right| + n_{k}.$$
 (1)

Here y_k is the measured signal at the *k*-th inversion time, M_0 is the initial magnitude of the magnetization signal, and n_k represents measurement noise. In addition to TI_k , the fixed experimental parameters are: TR, the relaxation time, and θ_{180} , θ_{90} , the flip angles. In principle, for a given set of TI_k and associated values y_k , one could attempt to invert the above equation for all parameters. However, as our objective is to estimate T_1 alone, and we combine terms and fit the IR signal to a general exponential model:

$$y_k = \left| A + Be^{-\frac{TI_k}{T_1}} \right| + n_k.$$
⁽²⁾

Here, the constants *A* and *B* are required for mathematical consistency but may not have a physical interpretation in all cases. Fitting data using non-linear least squares is a natural approach as it corresponds to the maximum likelihood estimator in the case that the noise variables n_k are independent, identically distributed Gaussians. However, the absolute value appearing in the IR signal model entails a loss of differentiability at measurement points where the signal is near zero. To avoid this, we modified the objective and solved the following non-linear least squares problem to estimate T_1 , *A* and *B*:

$$\min_{T_1,A,B} \sum_{k=1}^{K} \left(y_k^2 - \left(A + Be^{-\frac{TI_k}{T_1}} \right)^2 \right)^2.$$
(3)

We solved this smooth problem via Newton iterative refinement of an initial guess found by a search over a dense grid in the three-dimensional parameter space (T_1 , A, and B). Note that the residuals (Eq 3) were never zero due to measurement noise and also to signal not accounted for by the model. We ran Newton iterations until the changes in the residuals were orders of magnitude less than the residuals themselves. In principle, one could use the stationary point of the smooth problem as an initial guess for the original, non-smooth problem involving absolute values. Generally, we found the T_1 values to not be substantially different. However, this could be a topic for future investigation.

The analysis of VFA data proceeded along similar lines. In this case, we modeled the measured MRI signal as a function of flip angle by the Ernst equation (see [26] or, for example, [27])

$$z_m = M_0 \sin \alpha_m \frac{1 - e^{-\frac{TR}{T_1}}}{1 - e^{-\frac{TR}{T_1}} \cos \alpha_m} + n_m,$$
(4)

where z_m is the measured signal at the flip angle α_m , *TR* is a fixed experimental parameter, n_m is measurement noise, and M_0 is the signal corresponding to the ROI equilibrium magnetization. Once again, estimates of T_1 and M_0 are determined by non-linear least squares minimizing the sum:

$$\min_{T_1, M_0} \sum_{m=1}^{M} \left(z_m - M_0 \sin \alpha_m \frac{1 - e^{-\frac{TR}{T_1}}}{1 - e^{-\frac{TR}{T_1}} \cos \alpha_m} \right)^2.$$
(5)

As above, we determined initial values of T_1 and M_0 by grid search and refined these by Newton iteration.

Statistical methods

We compared the T_1 measurements from IR and VFA scans to phantom reference values obtained by NIST's MRI Biomarker Measurement Service based on gold-standard NMR [21]. This service provides measurements with less than 1.5% error traceable to the international system of units; we refer to these NMR measurements as "true values" [28] and indicate them by $T_{1,NMR}$. We used Analysis of Variance (ANOVA) to test for statistical differences between T_1 measurements grouped according to MRI scanner manufacturers and static field strengths. We referred to such groupings as "vendor" and "field" respectively. We performed all analyses using the Statistical Toolbox within MATLAB (The MathWorks, Inc., Natick, MA, USA).

As true values of T_1 span two orders of magnitude, we performed our analysis on normalized errors to create a uniform scale for all measurements. For each ROI in the NiCl₂ array, we define the normalized measurement error as

$$\widetilde{\Delta T_1} = \frac{T_1 - T_{1,NMR}}{T_{1,NMR}} \times 100\%.$$
(6)

We conducted all hypothesis tests on various pooled averages of this normalized deviation. Our statistical analysis tested the null hypothesis that the mean normalized measurement errors were the same for all groups. The hypothesis test for normalized group mean differences was performed using the **anovan** function in MATLAB. A two-way ANOVA analysis indicated significant interactions between vendor and field grouping variables. As a result, we used a simple main effects model [29–31], considering the data from the two field values (1.5 T and 3 T) separately. We analyzed the pairwise differences between group means using the



Fig 2. Inversion recovery measurements at 1.5 T. The inversion recovery (IR) measurements at 1.5 T both over- and underestimated the $T_{1,NMR}$. The circles represent the within group means, and the error bars are 95% confidence intervals about these means. The IR measurements, especially in the range of physiological T_1 values (~250 ms for adipose tissue to 1800 ms for grey matter) are biased approximately 5% high. Both vendors exhibited this bias; there are no significant differences between them throughout the entire range of T_1 times spanned by the ISMRM/NIST phantom array (Table 4).

multcompare command with Tukey-Kramer's honestly significant difference statistics. The confidence level for all statistical tests was $\alpha = 0.05$.

Results

The IR method had minor deviations from the NMR-measured T_1 value at both 1.5 T and 3 T (Figs 2 and 3). At both field strengths, the IR method both over- and underestimated the true T_1 as indicated by the positive and negative bias in the figures. At 1.5 T, there were no statistically significant differences between vendors (Table 4). At 3 T, Vendor E is biased higher than Vendors C and D with significant differences (Table 5) over a true T_1 range of 65 ms to 2033 ms. This range of T_1 times spans multiple tissue types, including white matter, grey matter, muscle, myocardium, prostate, and fibroglandular tissues.

The VFA measurements of T_1 exhibited substantially more bias and less reproducibility than using IR. The relative errors for each field strength and vendor are shown in Figs 4 and 5. Note that the vertical axes for these plots span twice the range as for the corresponding IR figures. At 1.5 T, VFA has a broader range of deviation than IR, but the only significant differences between vendors A and B occur at very short T_1 times (Table 4). By contrast, at 3 T, the VFA measurements for vendor D are significantly different than the other two vendors (C, E) for most of the samples throughout the clinically relevant range (examples of physiological values are given in Fig 6). The bias is unpredictable as vendor D underestimates the T_1 value



Fig 3. Inversion recovery measurements at 3 T. At 3 T, the inversion recovery (IR) measurements generally overestimated the $T_{1,NMR}$. The circles represent the within group means, and the error bars are 95% confidence intervals about these means. There were no differences between vendors C and D. By contrast, vendor E is biased almost 10% higher than vendors C and D for T_1 values in the physiologically relevant range. Please see Table 5 for tests of significance.

while vendors C and E overestimate it. Finally, there is a variation in the errors correlated with spatial position of the ROIs situated within the phantom. This effect manifests as an oscillation visible in VFA measurements for all field values and vendors. However, it is most pronounced at 3 T for vendor D. The four samples with the shortest T_1 values are arranged in a square grid in the center of the phantom, and the remaining ten samples are placed in a circle around the outside of the phantom (Fig 1). The vendor D sample with the largest underestimation of T_1 is located approximately at the "chin" (Fig 1; sample spheres 5–7).

Finally, we illustrate how these vendor differences could potentially impact clinical diagnostics. Consider a scenario in which T_1 measurements are used to distinguish between low grade glioma (LGG) and glioblastoma multiforme (GBM). In a previous study, de Blank et al. indicated that at 3 T, LGG tissue can be characterized as having a T_1 of 1355 ms ± 187 ms whereas GBM tissue has a T_1 of 1863 ms ± 70 ms [8]. The range of T_1 times associated with these tissues are shown in Figs 6 and 7. This range of T_1 times is approximately covered by spheres 1 and 2 of the NiCl₂ array (2033 ms and 1489 ms, respectively). For T_1 times spanned by these two spheres, we assume that the relative bias and dispersion are constant for all measurement modalities and vendors. From Fig 3, for IR measurements at 3 T, we estimated these relative biases and dispersions to be: 2% positive bias for vendors D and E, and 10% positive bias for vendor C; all vendors exhibiting a ± 7% range of dispersion. Turning to the VFA measurements at 3 T, in Fig 5 we estimated these relative biases and dispersions as: 15% negative bias for vendor D in contrast to 7% positive bias for vendors C and E; all vendors exhibiting a ± 10% range

$T_{1,\rm NMR}$ (ms)	Vendor- 1.5 T			
	A v. B			
	IR	VFA		
1955	0.9250	0.1425		
1454	0.4846	0.1675		
985	0.4166	0.2433		
704	0.2302	0.2123		
496	0.7794	0.1613		
352	0.5785	0.1406		
246	0.1664	0.1371		
174	0.3039	0.1596		
126	0.2943	0.1793		
88	0.2933	0.1475		
62	0.1867	0.1276		
44	0.9146	0.0542		
30	0.1338	0.0355		
22	0.1163	0.0136		

Table 4.	ANOVA	comparison	for IR,	VFA at	1.5 T.
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p-value for ANOVA comparison with 95% confidence interval testing for IR, VFA differences between vendors at 1.5 T, considering each $T_{1,NMR}$ value individually. A low value indicates rejection of the null hypothesis that mean values of the two groups are the same.

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of dispersion. Applying this bias and dispersion to the T_1 values reported by de Blank et al. [8] results in T_1 measurements that could be expected as per our current study (details in S1 File). We plotted the expected measurements alongside the reported ranges in Fig 7. The range of errors measured using IR is small, while the range of errors measured using VFA is significantly

T _{1,NMR} (ms)	Vendor- 3 T						
		IR			VFA		
	C v. D	C v. E	D v. E	C v. D	C v. E	D v. E	
2033	0.9970	0.0056	0.0109	0.0119	0.9712	0.0061	
1489	0.9980	0.0001	0.0001	0.0166	0.8883	0.0055	
1012	0.4999	0.0056	0.0008	0.0106	0.8952	0.0036	
731	0.6117	0.3649	0.0828	0.0037	0.9552	0.0017	
514	0.7037	0.0646	0.0163	0.0012	0.9984	0.0008	
368	0.9247	0.0299	0.0184	0.0007	0.9600	0.0003	
260	0.5113	0.0201	0.2208	0.0031	0.7508	0.0006	
185	0.0637	0.0628	0.9783	0.0271	0.5641	0.0031	
133	0.3646	0.0401	0.5122	0.2006	0.3089	0.0123	
93	0.1293	0.0001	0.0163	0.4240	0.1926	0.0199	
65	0.8806	0.0178	0.0628	0.2636	0.3983	0.0251	
46	0.9795	0.1217	0.2024	0.3201	0.6593	0.0741	
32	0.8823	0.3176	0.1665	0.0505	0.8880	0.0180	
23	0.8240	0.2355	0.6464	0.0064	0.9861	0.0037	

Table 5. ANOVA comparison for IR, VFA at 3 T.

p-value for ANOVA comparison with 95% confidence interval testing for IR, VFA differences between vendors at 3 T, considering each T_{1,NMR} value individually.

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Fig 4. Variable flip angle measurements at 1.5 T. The variable flip angle (VFA) measurements at 1.5 T had a broader range of deviations than the IR measurements (Fig 2), and again both over- and underestimated the $T_{1,\text{NMR}}$. The circles represent the within group means, and the error bars are 95% confidence intervals about these means. There were significant (95% CI) differences between Vendors A & B for the two shortest T_1 relaxation times; however, the T_1 relaxation time of those spheres is below those values typically measured in the body.

greater. If sites using vendor E wished to implement a threshold determination between LGG and GBM using T_1 IR, it could be reasonable to do so by shifting the threshold based on the observed measurement bias. Similarly, if sites using vendors C and E wished to implement the threshold using T_1 VFA, it may be reasonable to shift by the observed measurement bias. However, concerning T_1 measurement by VFA on vendor D, the dispersion of T_1 values is so great as to make it impossible to distinguish between the LGG and GBM tissue types with any confidence. What is more concerning, if the underestimate of T_1 VFA exhibited by vendor D is not taken into account, then one could inaccurately diagnose a glioblastoma as a low-grade glioma, an incorrect determination with serious impacts to patient management.

Across all measurements, reported temperature of either the MRI room or of the bulk water in the phantom ranged from 17.1 °C to 23.3 °C. Previous research demonstrated that the T_1 of NiCl₂ solutions vary by ± 4% over this experimental range [20]. Therefore, we expect that the variation of T_1 due to temperature is negligible compared to other sources of measurement error (see S1 Fig for additional details).

Discussion

This study examined two T_1 methods, the reference standard (IR) and a commonly used approach (VFA) and demonstrated that quantitative MRI measurement of T_1 is potentially subject to significant bias and variation. There was no consistent pattern of discrepancy between



Fig 5. Variable flip angle measurements at 3 T. At 3 T, the variable flip angle (VFA) measurements had a much broader range of deviations than the IR measurements (Fig 3). The circles represent the within group means, and the error bars are 95% confidence intervals about these means. Vendors C and D and D and E are significantly (95% CI) different for many spheres; p-values are given in Table 5. Vendors C and E generally overestimated the $T_{1,NMR}$, while vendor D underestimated it. Finally, we observe a pattern in the vendor D deviation: The greatest deviation (largest underestimation) is for samples with T_1 relaxation times 260 ms, 368 ms, 514 ms, which are located in the "chin" of the phantom (Fig 1, sample spheres 5–7).

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Reported Tissue Properties at 3 T



Fig 6. Reported tissue properties at 3 T. Physiological values of normal and diseased tissue from [7–9]. Unless otherwise noted by a superscript, the reference is [9].

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Fig 7. Impact of vendor differences in T1 measurement. Here, we have plotted the reported T_1 of low grade glioma and glioblastomas [8] and an estimate for each vendor system of the diagnostic range for low grade glioma and glioblastomas based on the bias and dispersion of that system. The challenge is to define a diagnostic criterion based on T_1 to distinguish low grade glioma from glioblastoma that would be suitable across vendor systems. If T_1 relaxation time is measured using IR (A), the overestimate of values by vendor E is small compared to the range of physiological values, and as a result, T_1 measured by IR could be a reliable measure across vendor systems. However, if the VFA method is used (B), the underestimate of T_1 on vendor D could inaccurately diagnose a glioblastoma as a low-grade glioma, an incorrect determination with serious impacts to patient management.

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vendors, and as a result, clinicians are unable to translate a diagnostic threshold T_1 value determined on one MRI system to other MRI systems. The ability to compare measured values to known T_1 values in a phantom is critical for disentangling various sources of bias and variation.

We included a range of MRI systems representative of clinical practice and analyzed the deviations in measured T_1 from the reference T_1 values in the ISMRM/NIST system phantom. Previous studies, which found less significant variation in measured T_1 across sites, used six or fewer MRI systems and were highly controlled, in some cases programming the exact same sequence across two platforms from a single vendor rather than using a product sequence [11,12,32]. Similar to studies undertaken by Bane et al. [17] and vanHoudt et al. [19], our study included multiple vendor systems and multiple systems within a vendor including product or platform variation, and software variations. This study included two vendors at 1.5 T and three vendors at 3 T with more equal representation across vendors than these previous efforts. Studies, such as this one, establish lower bounds on the range of errors that one could expect for in vivo measurements.

The largest variations and bias in T_1 measurement were for VFA measurement at 3 T. We suspect that a sizable component of the error in the VFA measurement could be due to imperfect B₁ fields and associated nonregular slice profile [33], as it is known that VFA measurements are very susceptible to this source of error [34,35]. Flip angle is directly proportional to B_1 field strength, and relative error in T_1 is approximately twice that of the relative error in flip angle. This factor of two holds as a rule of thumb over a wide range of T_1 , as reported by [27] and confirmed by our numerical experiments. For example, if the RF pulse implementation leads to an effective 10% under-rotation for all angles, e.g., a 20 degree flip angle is actually 18 degree and so on for all other angles in the VFA sequence, then T_1 measurements would be offset by approximately 20% in the same direction, e.g., a 2000 ms T_1 would be measured as approximately 1600 ms. This same relative error would occur for any other nominal T_{1} , and over-rotation results in over-estimation of measured T_1 with the same sensitivity factor. We note that the NiCl₂ array is not at isocenter in the A/P direction, which can result in less homogeneous B_1 and B_0 . B_1 variation could reasonably explain the range of T_1 biases observed in Fig 5 and their apparent correlation with location of the sample sphere within the scanner adds support to this theory. However, additional measurements including a B_1 field map would be needed for a more conclusive analysis.

Lack of B_1 maps is a primary limitation of this study. At the time of data collection, B_1 mapping was not commonly available on all systems and was therefore omitted. Since this time, other groups have clearly demonstrated that T_1 mapping via VFA requires a B_1 map [10,16,36], and some vendor-supplied correction methods are available [37], though even recent multi-site studies were unable to implement a product B_1 map sequence on all systems [32]. Without B_1 maps integrated into product T_1 VFA, it will be challenging to implement T_1 VFA for diagnostic purposes, as demonstrated in our analysis in Fig 7.

This work sets the foundation to validate and provide traceability for advanced quantitative MRI methods. We note, one limitation of reference phantom studies is that they cannot be used to assess sensitivity of the measurement to physiological effects. Prior to in vivo work, future studies could use these reference phantoms to assess the stability of measurements to variations in sequence parameter changes (e.g., voxel sizes, matrix sizes) and to assess vendor-specific quantitative MRI methods.

Conclusion

Longitudinal relaxation time is one example of a variety of quantitative MRI parameters that are potentially measurable using clinical MRI systems. We suggest establishing rigorous

quality control procedures for quantitative MRI to promote confidence and stability in associated measurement techniques and to enable translation of measurement thresholds for diagnostic, disease progression, and treatment monitoring from the research center to the entire clinical community and back. Standard phantoms that are curated and have traceable uncertainties are an important component of the rigorous quality control procedures required to validate and provide uncertainties for qMRI methods. We note that similar calls have been made previously by other researchers [38,39], and we strongly support these efforts.

Supporting information

S1 Fig. NMR-measured T_1 variation with temperature. Here we show the $T_{1,\text{NMR}}$ variation with temperature as a percent deviation from the $T_{1,\text{NMR}}$ at 20 C. Please note, these measurements are for a different batch of NiCl₂ solutions than the phantoms used in this study. However, the solutions were made to the same specifications, and we believe this to be representative of the solutions in this study. (TIF)

S1 File. Details for calculations in Fig 7. Here we detail the analyses and calculations that resulted in Fig 7. (PDF)

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