



## **Bioengineering Strategies for Developing Vaccines against Respiratory Viral Diseases**

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SUMMARY Respiratory viral pathogens like influenza and coronaviruses such as severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) have caused outbreaks leading to millions of deaths. Vaccinations are, to date, the best and most economical way to control such outbreaks and have been highly successful for several pathogens. Currently used vaccines for respiratory viral pathogens are primarily live attenuated or inactivated and can risk reversion to virulence or confer inadequate immunity. The recent trend of using potent biomolecules like DNA, RNA, and protein antigenic components to synthesize vaccines for diseases has shown promising results. Still, it remains challenging to translate due to their high susceptibility to degradation during storage and after delivery. Advances in bioengineering technology for vaccine design have made it possible to control the physicochemical properties of the vaccines for rapid synthesis, heightened antigen presentation, safer formulations, and more robust immunogenicity. Bioengineering techniques and materials have been used to synthesize several potent vaccines, approved or in trials, against coronavirus disease 2019 (COVID-19) and are being explored for influenza, SARS, and Middle East respiratory syndrome (MERS) vaccines as well. Here, we review bioengineering strategies such as the use of polymeric particles, liposomes, and virus-like particles in vaccine development

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Published 17 November 2021

against influenza and coronaviruses and the feasibility of adopting these technologies for clinical use.

**KEYWORDS** biomaterials, vaccine delivery, nanoparticles, immunization, coronavirus, influenza, microneedles

### INTRODUCTION

Currently, all over the world, around 86% of children get their required dosage of life-saving vaccines (1). Vaccines have saved many lives and are very effective against diseases like diphtheria, tetanus, polio, hepatitis B, measles, and rubella (2). Today, vaccination is still the most effective and simplest approach used against acute respiratory diseases, especially in low- and middle-income countries, the primary hot spots for infectious diseases (3). Vaccine designs and delivery strategies should continuously evolve to enhance their activity and make them effective against old and new pathogens. Despite the high rate of success for several diseases, there is still a need for improvement of vaccines against viral respiratory diseases due to the high rate of viral mutation and rapid spread.

Viruses that show zoonotic adaptation and transmission, especially RNA viruses, which include influenza (flu) and coronaviruses, have the highest pandemic potential among emerging infectious diseases (4). As the current seasonal influenza vaccines are only 30 to 40% effective (5), there is an urgent unmet requirement for a universal influenza vaccine that is efficacious against most, if not all, strains of influenza. Similarly, diseases caused by human-infecting viruses belonging to the Coronaviridae family, such as severe acute respiratory syndrome (SARS) and Middle East respiratory syndrome (MERS), have caused epidemics (6). The current coronavirus disease 2019 (COVID-19) pandemic has further emphasized the necessity of developing effective vaccines with the greatest possible speed. It is difficult to accurately estimate when and how the next pandemic will strike and how deadly and contagious it will be. Currently, the R&D Blueprint list of prioritized diseases in emergency contexts released by the World Health Organization (WHO) includes SARS, MERS, and COVID-19 (https://www.who.int/activities/prioritizing-diseases-for-research-and-development-inemergency-contexts). Therefore, vaccine development for influenza and coronaviruses must be enhanced so that there is preparedness to quickly tackle new virus variants with minimal effect on global health.

## **Global Impact of Viral Respiratory Tract Diseases**

Respiratory tract diseases are prevalent worldwide and are among the primary causes of fatality, causing more than four million deaths yearly worldwide, especially in underdeveloped and developing countries (Fig. 1) (7). Acute respiratory disease-causing viruses like flu and severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) have caused pandemics leading to millions of deaths. Influenza pandemics by novel influenza virus strains that are antigenically unique from the already circulating virus strains have been observed every 10 to 50 years. As humans have never been exposed to such novel strains, they spread quickly and cause severe infection.

The pandemic caused by the H1N1 virus (Spanish flu) in 1918 caused severe mortality (8). According to the Centers for Disease Control and Prevention, it is estimated that it infected around 500 million people, with around 50 million deaths (https://www.cdc .gov/flu/pandemic-resources/1918-pandemic-h1n1.html). Approximately 4.5 million lives were lost during the Asian flu, Hong Kong flu, and swine flu pandemics between 1957 and 2010 (10). Since 2009, the novel influenza A virus has been circulating as a seasonal influenza virus. There are around 3 to 5 million cases of seasonal flu reported around the world every year (11).

The basic reproduction number ( $R_0$ ) is a critical parameter in determining the contagiousness of an infectious disease (12).  $R_0$  for a contagious disease is defined as the average number of people contracting the disease from an infected person.  $R_0$  values are above 2 for coronaviruses and H1N1 1918 Spanish flu and less than that for MERS-CoV (Fig. 1) (13).

Another deadly group of viruses called coronaviruses mainly circulate among animals but have occasionally evolved and transmitted to humans, causing mild to lethal respiratory



**FIG 1** Statistics of viral respiratory diseases and their effect on global public health. The bubble sizes in the figure denote the  $R_0$  value for each disease. Source: Centers for Disease Control and Prevention, WHO, and Centre for Infectious Disease Research and Policy. \*, SARS-CoV-2 incidence rate until 14 July 2021.

infections. SARS-CoV caused an epidemic in 2003, with over 8,000 cases and 774 deaths in 26 different countries (Fig. 1) (14). The lung-infecting lethal MERS coronavirus (MERS-CoV) has also shown repeated zoonotic transmissions since 2012 from dromedary camels to humans after causing deadly MERS outbreaks in South Korea and Saudi Arabia in 2015 and 2018, respectively (15). By March 2021, 2,574 cases had been reported worldwide, including 885 deaths associated with the infection, bringing the case fatality rate to 34.4% (Fig. 1) (http://www.emro.who.int/health-topics/mers-cov/mers-outbreaks.html). The most recent and devastating coronavirus-mediated infection is the SARS-CoV-2-caused COVID-19 pandemic. By 14 July 2021, over 187 million people had been infected, and 4 million had died of COVID-19 globally (https://covid19.who.int/). Even more concerning is that the SARS-CoV-2 coronavirus is now known to have gathered mutations after the initial breakout, increasing its infectivity, fatality, and resistance to neutralizing antibodies (16-19). As influenza and coronaviruses have been detrimental with their massive global clinical and socioeconomic impact, we have focused on bioengineered vaccine development strategies for these viral respiratory diseases. We hope to bring forth the capability of bioengineering to improve vaccine efficacy and provide designs that can be easily adapted to develop vaccines against new strains.

#### Viral Structure and Pathology in Humans

The symptoms of flu disease in humans are of a wide range. For some, it may be mild respiratory discomfort associated with symptoms of the upper respiratory tract infection like fever, runny nose, throat pain, headache, cough, and muscle fatigue, while for others, it may be severe, with lethal pneumonia caused by influenza, which leads to multiple organ failure or secondary bacterial infections in the airway (20). Influenza viruses are enveloped single-stranded negative-sense RNA viruses with a segmented genome. Human-infecting influenza viruses have four serotypes—A, B, C, and D. Among them, A and B have pandemic-causing potential, while C and D are mild seasonal viruses. Both A and B type influenza viruses carry eight RNA segments, which encode viral glycoprotein subunits like hemagglutinin (HA), matrix protein (M1), neuraminidase (NA), membrane protein (M2), nucleoprotein (Np), and nonstructural proteins (Fig. 2). HA and NA are surface proteins with a globular head and a stack domain and are the most antigenically variable portion in the virus. They are the primary targets for antibody binding by recognition of influenza virus infection and vaccines. HA



Bioengineering	Parts/Sequ	ences Used
Technology	Coronavirus	Influenza
Polymer particles	S, N	Inactivated virus, HA, Np
Inorganic nanoparticles	_	Inactivated virus
Liposomes	S	HA, Np,NA, M1, M2
Self-assembling proteins	S, E, M, N	HA, NA, M1, M2
Microneedles	S	Inactivated virus
Electroporation	S	НА

 $\ensuremath{\text{FIG 2}}$  Structure and usage of components of coronaviruses and influenza in bioengineered vaccine development.

helps in virus entry by binding to sialic acid on the host cell surface. The primary function of NA is to release the virions from the host cell membrane (20).

Patients infected with the coronaviruses MERS-CoV, SARS-CoV, and SARS-CoV-2 typically show initial symptoms of fever, chills, cough, breathing difficulty, conjunctivitis, and myalgia, which in some cases can guickly progress to acute fatal respiratory conditions (21-23). The viral structure of coronaviruses consists of the following 5 components: membrane (M), spike (S), nucleocapsid (N), envelope (E), and a single-stranded RNA (Fig. 2) (24). The spike (S) protein expressed on the viral surface has been identified to be a component that can significantly induce the production of antigen-specific neutralizing antibodies in the serum (24). The coronavirus uses the receptor-binding domain (RBD) of S to attach to the host cell surface's angiotensin-converting enzyme 2 (ACE2) (for SARS-CoV and SARS-CoV-2) or dipeptidyl peptidase 4 (for MERS-CoV) (25, 26). The S protein undergoes structural modification and cleavage to initiate host cellvirus fusion and cytoplasmic release of the viral RNA. Due to the high immunogenicity and conservation of the S protein and its RBD, they have been in focus for vaccine development strategies. However, as mentioned previously, SARS-CoV-2 has been observed to rapidly gather multiple mutations in the S protein-encoding gene and generate new variants (17). Currently, the WHO has identified four SARS-CoV-2 variants of concern (Alpha, Beta, Gamma, and Delta) (https://www.who.int/en/activities/ tracking-SARS-CoV-2-variants/). Variants of concern can create a change in the disease epidemiology, transmissibility, virulence, or clinical symptoms and might be not be curbed by known public health measures or available vaccines and therapeutics. The structures of influenza and coronaviruses have been reviewed in detail elsewhere (20, 24).

Vaccine name	Vaccine formulation	Developer	ClinicalTrials.gov identifier
Gam-COVID-Vac/Sputnik V	S-encoding gene carried by two different recombinant adenoviral vectors for the prime and booster doses (rAd26 and rAd5, respectively)	Gamaleya National Center	NCT04656613
EpiVacCorona	Chemically synthesized peptide antigens	Federal Budgetary Research Institution State Research Center of Virology and Biotechnology	NCT04527575
COVI-VAC	Live attenuated SARS-CoV-2 virus	Codagenix	NCT04619628
Covaxin/BBV152	Inactivated SARS-CoV-2 virus	Bharat Biotech	NCT04641481
ChAdOx1 nCoV-19/Covishield/ AZD1222	Simian adenovirus vector encoding full-length S	University of Oxford	NCT04400838
mRNA-1273	Lipid NP-encapsulated mRNA encoding full-length S	Moderna	NCT04470427
BNT162/Tozinameran/COMIRNATY	Lipid NP-encapsulated mRNA encoding full-length S protein	Pfizer-BioNTech	NCT04713553
Ad26.COV2.S	Adenoviral vector (Ad26) containing S-encoding gene	Janssen Vaccines & Prevention	NCT04505722
CoronaVac	Inactivated SARS-CoV-2 virus	Sinovac Life Sciences	NCT04582344
BBIBP-CorV	Inactivated SARS-CoV-2 virus	SinoPharm	NCT04795414
Ad5-nCoV	Recombinant adenoviral vector (Ad5) containing full-length S- encoding gene	CanSino Biologics	NCT04526990
ZF2001	Tandem repeat RBD dimer	Anhui Zhifei Longcom Biopharmaceutical	NCT04646590

### TABLE 1 Approved COVID-19 vaccines, formulations, and developers

## **Existing Vaccine Development Strategies**

There are no approved vaccines against SARS-CoV or MERS-CoV, but potential candidates have shown promising results (27). For SARS-CoV-2, several vaccines have been approved (Table 1), including live attenuated, inactivated, and protein antigen vaccines. Two approved bioengineered vaccines, mRNA-1273 and BNT162, are discussed later in this review. Around 272 vaccine candidates and 332 therapeutic drugs for COVID-19 are in development, with many being in clinical trials (https://covid -19tracker.milkeninstitute.org/).

Similarly, there are traditional vaccines like subunit vaccines, live attenuated vaccines, inactivated vaccines, and split virion vaccines (whole virus disrupted by a surfactant) available for influenza (28). These vaccines are generated via egg-based inoculation of the virus in chicken eggs, through animal or insect cells using cell culture technology, or manufactured as recombinant vaccines (28). These vaccines aim to elicit neutralizing antibodies against the HA protein, including its antigenically variable regions, and hence require periodic updates to suit the seasonal influenza A and B virus strains in circulation (28). Vero cell technology has also been described for rapid generation of inactivated whole-virus vaccines against emerging viral pathogens (29).

The manufacturing of vaccines for acute respiratory viral diseases is unique because processes must be changed rapidly to update the vaccine strains following the continuous evolution of the viruses (30). These process changes must occur in a compressed time frame; for example, for influenza, the strain selection is announced twice every year by the WHO after reviewing the surveillance data. It usually occurs in February for the Northern Hemisphere and in September for the Southern Hemisphere, and manufacturers typically ship the vaccine in 6 months (31). The most popular intranasal attenuated vaccine against influenza, FluMist, has been observed to have a potential risk of reverting to a virulent state (32). Employing bioengineering techniques for vaccine development can significantly help achieve clinical success while alleviating safety concerns, such as the potential risk of reverting to a virulent form in case of live attenuated or inactivated virus vaccines (32, 33).

## **Need for Biomaterial-Based Vaccines**

The main hurdle in designing any vaccine is to maintain a balance between its safety and its efficacy. Generally, the most effective vaccines, like live attenuated or inactivated whole virus vaccines, always come with the greatest safety risk. On the other hand, safe vaccines such as subunit vaccines are often inefficient in inducing a robust immune response in the body. Another essential component in vaccine manufacturing during a pandemic is the speed with which the vaccine design can be completed so that the clinical trials can commence rapidly. The modifiability of biomaterials provides a quick solution to obtain plug-and-play systems in which the components can be easily switched to adjust to new antigens (34, 35).

**Increased speed of vaccine design.** During pandemics, the rapid development of suitable and effective vaccines becomes critical for preventing loss of life. The lack of such measures may lead to high death rates, as seen during many past pandemics, such as the Spanish flu pandemic.

Since coronaviruses and influenza display high antigenic variation, vaccines developed against one type of coronavirus or influenza must be designed such that they can be quickly modified to design vaccines against new types. Biomaterial platforms (such as lipid nanoparticles) allow flexibility for such alterations by virtue of their highly adaptable features, such as type of loaded drug or antigen, charge, shape, surface coating, and other such physicochemical properties. While using the same vaccine design strategy, this interchangeability of antigens has been used in designing vaccines against flu (e.g., mRNA-1440) and COVID-19 (e.g., mRNA-1273). For example, researchers working on the mRNA-1273 vaccine for COVID-19, developed by Moderna, completed *in silico* modeling and preclinical studies and started phase 1 trials just 66 days after the release of the SARS-CoV-2 viral sequence and moved to phase 2 trials 74 days later by using previously obtained data from research on SARS-CoV and MERS (36). Such preparedness enables researchers to efficiently utilize preexisting data to modulate and quickly produce vaccines to be moved to clinical trials without extensive preclinical research in such emergencies where time is of the essence.

**Improved delivery of antigen.** Several potent but sensitive gene-based vaccines, recombinant DNA-based vaccines, and structure-based immunogens are being developed. Such biomolecules need cold storage for stability, and even then, they tend to degrade rapidly owing to their fragility. A protein or nucleic acid antigen can be degraded by the proteases and nucleases present in the serum or extracellular medium, reducing its overall *in vivo* half-life. The use of biomaterials can offer some significant benefits in vaccine development like high stability, prevention of enzymatic degradation, control on release kinetics, high loading of immunogens, and targeted delivery to immune cells (Fig. 3) (37, 38). Biomaterials can enable the synthesis of safe vaccines that are compatible with a wide variety of biomolecules (Table 2). Controlled release facilitates long-term exposure which results in higher vaccine efficacy and reduced frequency of dosage. Such strategies can result in increased patient compliance and lower cost (39).

Biomaterials provide unique physical and chemical properties like shape, size, chemistry, and tunable degradation rate. Surface chemistry affects the immunogenicity of biomaterials, thereby providing means to alter the immune response (40). The shape of the biomaterial can change its interaction with immune cells and affect the uptake by host cells (41). Additionally, biomaterials enable the codelivery of antigens with adjuvants to cells in target, which helps activate innate and adaptive immune responses, as discussed later in this review. Overall, biomaterials improve durability, immunogenicity, increase the stability of difficult-to-use antigens, make the delivery of vaccines more efficient, increase shelf life, and enhance vaccine acceptance.

**Enhanced immunogenicity of antigen.** Other significant hurdles that protein and nucleic acid-based vaccines face are low internalization and lack of adequate antigen presentation (42, 43). Typically, when B cells recognize surface antigens, they differentiate into plasma cells, which release antigen-specific neutralizing antibodies called



**FIG 3** Advantages of using biomaterials such as microneedles (a), particles (b), liposomes (c), and virus-like particles (VLPs) (d) in vaccine development. TLR, Toll-like receptor; PAMP, pathogen-associated molecular pattern.

immunoglobulins (Ig) that can attach to the virus surface and neutralize its RBDs, thereby preventing internalization by host cells (44). Many proteins and nucleic acids have very low recognition by the surface receptors on antigen-presenting cells (APCs) or B cells, leading to a lack of internalization or neutralization. Nucleic acids might also not be efficient in triggering a robust immune response by themselves, even when used with plasmid vectors. Still, their immunogenicity can be improved using nanoparticles (NPs) for delivery (45).

Proteins that are endocytosed or phagocytosed by APCs undergo endosomal processing and are typically presented to CD4<sup>+</sup> T cells with major histocompatibility complex (MHC) class II molecules (46). In contrast, cytosolic proteins are presented to CD8+ T cells with MHC class I molecules (Fig. 4) (46). Infected cells, including immune cells, can present foreign proteins with MHC class I via cross-presentation (47). There are three reasons for an antigen to undergo cross-presentation, as follows: (i) antigen escapes from the endosomal vesicle after internalization, (ii) antigen undergoes receptor-mediated endocytosis and is then loaded into recycling endosomes having MHC-I, or (iii) antigen directly enters the cytoplasm by pinocytosis or diffusion through the cell membrane. This cross-presentation is essential for an antigen-specific CD8<sup>+</sup> cytotoxic T-lymphocyte (CTL) response, a significant pathway for the generation of antiviral immunity (47). Protein antigens delivered exogenously may not be able to perform endosomal escape to undergo MHC-I presentation (48). Nucleic acids and proteins can be encapsulated or coated on NPs or designed as viromimetic particles that increase their uptake by enhancing the interaction with the host cell membrane with their optimized surface chemistry and charge. They can also help in efficient intracellular delivery through pH-responsive cargo release, as described later.

The induction of a T-cell memory is essential in viral infections as some viruses frequently mutate their surface antigens to evade antigen-specific neutralizing antibodies, such as human immunodeficiency virus type 1 (HIV1) and influenza (49). Antibodies developed against SARS-CoV and MERS have been observed to have short

Biomaterial	Materials used	Biomolecules compatible	Safety prospects	Approved vaccines
Microneedles	Silicon, metals (stainless steel, titanium, etc.), polymer (polydimethylsiloxane, polyvinyl alcohol, polymethylmethacrylate, polyglycolic acid, etc.), and ceramic	Whole, inactivated virus, peptides, and nucleotides	Minimally invasive delivery systems that are safe; minor concerns like infection, local bleeding, and skin irritation may occur	MicronJet 600, MicronJet, BD Soluvia, Fluzone intradermal
Particles	Polymers (PLGA, polyanhydride, polylactic acid, chitosan, polyurethane, etc.) and inorganic metals and compounds (gold, silver, copper oxide, zinc oxide, aluminum oxide, and iron oxide)	Live attenuated viruses, subunit antigen, recombinant antigen, polysaccharides, peptides, and nucleotides	Some of the metal nanoparticles show organ accumulation and toxicity; biodegradable polymers are relatively safe	None
Liposomes	lonizable lipidoid, PEG, structural lipids, and cholesterol	Peptides and nucleotides	Safe with low reactogenicity, biodegradable, and versatile	Inflexal V, Epaxal, mRNA- 1273, Comirnaty
VLPs	Viral subunits that can self- assemble	Viral capsid proteins	Possible hypersensitivity	Engerix, Cervarix, Recombivax HB, Gardasil

TABLE 2 Application and safety of biomaterials in vaccines

lives of 24 and 34 months, respectively (50, 51). The persistence of SARS-CoV-2 specific immunity has been observed for 6 months (52, 53). Besides that, reinfection has been reported in several respiratory viruses such as influenza, SARS-CoV-2 and respiratory syncytial virus (54, 55). To effectively develop a lasting immunity in such cases, establishing a strong effector T-cell response becomes essential so that adequate memory T cells remain after the contraction phase of the antiviral T-cell response (56).

An ideal vaccine should generate a strong immune response that mounts rapidly and lasts for the lifetime of the individual (57). It must enable development of powerful and broad B and CTL responses against conserved epitopes so that there are enough memory T cells and neutralizing antibodies to prevent reinfection from any viral variants. It should have high efficacy and safety and must impart protection in all vaccinated individuals, including the more vulnerable population, while transferring the protection from mother to fetus. It should require minimum doses (ideally single administration), allow administration via least painful method, be easily manufactured industrially, and have high stability during synthesis and storage for efficient distribution (57). Use of bioengineering can facilitate an increase in the vaccine immune response (e.g., liposomes, electroporation), improve stability of vaccines (e.g., polymers, pH-responsive particles), ease the manufacturing process (e.g., self-assembling particles, inorganic particles), and provide painless delivery (e.g., microneedles).

## BIOENGINEERING STRATEGIES USED IN DEVELOPING VACCINES AGAINST INFLUENZA AND CORONAVIRUSES

Bioengineering-based vaccine development approaches that can be used for respiratory viral diseases are classified based on the biomaterial used in the synthesis and delivery of the vaccine (Table 3).

#### **Polymer-Based Vaccines**

Polymers are large biomolecules made from repetitive monomer or oligomer subunits arranged in linear, branched, or dendrimer structures (58). Polymeric NPs are typically prepared by solvent evaporation, spontaneous emulsification, solvent diffusion, or polymerization (58). With the help of bioengineering techniques, one can tune the NPs to suit the pharmacokinetics of antigens or enhance their targeted delivery (59). A wide variety of physicochemical properties of polymers can be modified, such as charge, hydrophobicity,



FIG 4 Processing and presentation of free and nanoparticle-associated antigen by antigen-presenting cells (APCs).

size, shape, retention, solubility, and strength of the NP-antigen complex, among many others (59). This adaptability provides a platform to increase the delivered antigen's efficacy in generating a robust immune response. Particles have been shown to protect the antigen from proteolytic degradation, increase antigen delivery to APCs, prolong the antigen activity, and act as adjuvants (60, 61). Polymers can be used to encapsulate nucleic acid and protein antigens or can be synthesized as particles that can conjugate or adsorb DNA and protein antigens on the surface (59).

**Synthetic polymers.** Poly(lactic-*co*-glycolic acid) (PLGA) is a widely used synthetic polymer in biomedical applications due to its controlled and sustained release of the cargo, low cytotoxicity, biocompatibility with tissues and cells, and prolonged residence time (62). PLGA is used in several commercially available drug delivery products, including Lupron Depot (Abbott Laboratories, USA) and Ozurdex (Allergan, Inc., USA) (63). To induce a strong CTL response and an efficient antigen cross-presentation, biodegradable poly(lactic-*co*-glycolic acid) nanoparticle (PLGA-NP)-based vaccine delivery systems need to be accurately designed and fabricated. This involves optimizing the method of preparation, characterization technique, surface modification, and drug release mechanism to increase vaccine efficacy (62). Encapsulation of antigens in PLGA-NPs can induce cross-presentation at much lower concentrations, prolonged antigen release and T-cell stimulation, and potent immune responses (62, 64, 65).

Dhakal et al. observed a robust T cell-based immune response in pigs vaccinated intranasally with 200- to 300-nm-sized spherical PLGA-NPs encapsulating the swine influenza virus H1N2 antigenic protein KAg (PLGA-KAg) (66). *In vitro* PLGA-KAg treatment increased APC maturation by 40% in monocyte-derived dendritic cells of pigs than KAg alone or empty PLGA-NP treatment. On subsequent challenge with heterologous swine influenza virus H1N1, PLGA-KAg vaccinated pigs were protected from clinical symptoms and lung pathology. In contrast, the mock-vaccinated pigs had a fever for 4 days with macroscopically visible lung lesions (66). Alkie et al. generated chitosan-coated PLGA-NPs with encapsulated cytosine-phosphate-guanine oligodeoxynucleotide (CpG ODN) and inactivated

<b>TABLE 3</b> Bioengineering apprc	aches utilized in vaccine development			
Bioengineering approach	Targeted virus	Material	Antigen	Reference(s)
Polymer particles	Influenza	PLGA-NPs	H1N2 antigenic protein KAg	66
			CpG ODN and inactivated avian flu H4N6	67
		Polyanhydride NPs	Swine influenza a virus H1N2 antirans	76
		Block copolymer of pyridyl disulfide	H1N1 HA antigen	29
		ethyl methacrylate and		
		dimethylaminoethyl methacrylate		
		plus propyl acrylic acia, putyl matharwiata and		
		dimethylaninoethyl methacrylate		
	SARS-CoV	Polvethylenimine NPs	S-encoding DNA in plasmid	82
	SARS-CoV-2	PLGA and 1,2-distearoyl-sn-glycero-	S RBD linked on the surface and	70
		3-phosphoethanolamine-poly	encapsulated STING agonist	
		(ethylene glycol)-maleimide		
	Influenza	N-trimethyl chitosan NPs	Monovalent influenza A H3N2	98
			subunits	
		Acetalated dextran microparticles	H1N1 M2 protein ectodomain	105
	SARS-CoV	Biotinylated chitosan NPs	N protein-encoding plasmid DNA	95, 97
Inorganic nanoparticles	Influenza	Silver NPs	H3N2 inactivated flu virus	110
			Plasmid DNA vaccines for the H5N1	111
			influenza virus	
Liposomes	Influenza	Lecithin-phospholipid liposome	HA surface molecules of H1N1, H3N2,	119, 120
		(Inflexal V)	and B/Massachusetts/2/2012 virus	
		Oleoyl liposome	H3N2 Np	121
		Multilamellar negatively charged	HA and NA	122
		liposome vesicles		
	SARS-CoV	Liposomes	N-protein epitope	123. 124
			Polynrotein 1a	121
		Conthatic linid NDs	Induced influence mDNA warding	0.1
				123
			encoaing Wild-type HTNT NA and Name chortened HA and MO	
		:		
		Liposomes	mRNA encoding viral proteins like	137, 138
			HA, NA, M1, and M2 (products:	
			mRNA-1851 for H7N9 and mRNA-	
			1440 for H10N8)	
		Liposomes	Modified nucleoside-containing	131, 232
			mRNA for synthesizing H1N1 HA-	
			encoding mRNA	
	SARS-COV-2	Liposomes	mRNA encoding full-length S protein	133–136
			(mRNA-1273)	
			mRNA for full-length S protein	139–142
			(Comirnaty)	
			LNP-encapsulated mRNA for full-	144, 145
			length S protein (CVnCoV)	
			LNP-encapsulated mRNA for full-	146
			length S protein of D614G variant	
				(Continued on next page)

TABLE 3 (Continued)				
Bioengineering approach	Targeted virus	Material	Antigen	Reference(s)
		SAM	Full-length SARS-CoV-2 S-encoding mRNA	152
		Liposomes	Full-length SARS-CoV-2 S-encoding mRNA using Lunar technology (Lunar-CoV/ARCT-071)	153
		Lipid inorganic NPs	SARS-CoV-2 S-encoding sequence	155
	Influenza	Liposomes	H1N1 HA-encoding plasmid DNA	159
			M1 protein-encoding plasmid DNA of H1N1	160
Self-assembling proteins	Influenza	VLPs	HA and NA	166
	SARS-CoV, influenza	VLPs	M, N, and S glycoproteins in an	169
	MERS-LOV, SARS-LOV, SARS-LOV-2	VLPS	kecombinant baculovirus having genes encoding S, E, and M	10/, 108
			proteins	
	Influenza	OMVs with modified	NA	173-180
		lipopolysaccharides at lipid A moiety		
	Influenza, MERS-CoV	OMVs	Recombinant HA from influenza A H1N1 and the RBD from MERS-CoV	179
			S	
	Influenza	Ferritin NPs	H1N1 HA protein	184
	SARS-CoV-2	Self-assembling ferritin	S or its RBD	185, 186
	SARS-CoV-2	Polysorbate-20 micelles NPs	SARS-CoV-2 S proteins	189, 192–195, 233, 234
	Influenza	Icosahedral I53_dn5 protein NP	HA ectodomain of H1N1, H3N2 and	188
			two B-lineage viruses	
Microneedles	Influenza	High-density microarray patch	Split inactivated influenza vaccine against H1N1 (Vaxxas)	203, 204
	MERS-CoV	Dissolvable carboxymethyl cellulose microneedle arrav	MERS S	205
	SARS-CoV-2	Discolvable carboxymethyl cellulose	5 4 RS-L V/L 2 S	205
		microneedle array		0
Electroporation	Influenza	Injection method specifically to	H1N1 HA synthetic mRNA for	208
	MERS-CoV	deliver electric constant-current	influenza, S-encoding synthetic	212
	SARS-CoV-2	pulses along with injecting	DNA for MERS-CoV and SARS-CoV-2	213–216
		antigen		

avian flu H4N6, where the encapsulation was performed by adding CpG ODN and H4N6 during PLGA-NP preparation (67). The outer surface of PLGA-NPs was coated with chitosan via adsorption. As chitosan is mucoadhesive, it enhances the interaction between NPs and mucus, which leads to an increase in the retention time of vaccines on mucosal membranes. At 4 weeks after vaccination, it was observed that mucosal (ocular and nasal) vaccination of chickens with the chitosan-coated PLGA-NPs induced 2-fold higher antigen-specific IgG in sera and 1.5 and 2-fold higher IgG and IgA titers, respectively, in lachrymal secretions compared to those induced by free inactivated viral antigens. Chitosan-coated PLGA-NPs showed the induction of similar hemagglutination inhibition titer as free inactivated viral antigens (67).

Stimulator of interferon genes (STING) generates a potent antiviral innate immune response via activation of the cytosolic DNA-induced type I interferon (IFN) by preferentially promoting the generation of antigen-specific antibodies, reinforcement of CTL, and impairing the suppressive activity of regulatory T cells (68). SARS-CoV-2 S protein adjuvanted with modified STING has been observed to induce nearly 30-fold higher antigenspecific lgG levels than free S protein (69). Lin et al. constructed hollow 114-nm viromimetic PLGA-NPs made using the water-in-oil-in-water double emulsion method, wherein the STING agonist cyclic di-GMP was encapsulated as an adjuvant (70). 1,2-Distearoylsn-glycero-3-phosphoethanolamine-poly(ethylene glycol) was added for surface functionalizing the outer shell. After these NPs were prepared, recombinant S-protein RBD of MERS-CoV was conjugated to the 1, 2-distearoyl-sn-glycero-3-phosphoethanolamine-poly (ethylene glycol) via thiol-maleimide linkage. The structural and functional antigenicity of these PLGA-NPs protected the mice from the lethal infection challenge. High neutralizing antibody titers ( $\sim$ 150-fold compared to that of the control group injected with only STING agonist-encapsulated PLGA-NP), no detectable infectious viral load (control having an  $\sim$ 2.6 log<sub>10</sub> median tissue culture infectious dose), and 100% survival (0% survival in control) demonstrated the efficacy as well as the safety of PLGA formulations. Moreover, the construct was stable during storage and showed sustained release of the STING agonist for at least 100 h at 37°C during dialysis at pH 7.4. The release rate was much faster at pH 5, as expected due to the acid-catalyzed hydrolysis of PLGA particles (70). Such systems allow the PLGA-NPs to release the bulk of the drug once they reach the endosomal vesicle, improving delivery and immune response efficacy (71).

One of the drawbacks of PLGA is that antigen degradation can occur during vaccine preparation, storage, or after delivery (72). Unfolding, chemical instability, and aggregation are all examples of protein instability that occur when encapsulated in PLGA, resulting in a loss of antigenicity. PLGA particles may aggregate, and maintaining sterility during and after the PLGA particles are synthesized is challenging, as PLGA cannot be sterile filtered (72). The stability of the antigen can be improved by using new techniques, such as self-healing PLGA-NPs with an interconnected network of pores that trap the protein within the pores using a protein-trapping agent (65). This prevents the proteins from exposure to the harsh microenvironment and the resulting degradation (65).

Polyanhydride NPs are used to deliver several vaccines as they stimulate the innate immune response by engaging Toll-like receptors (TLRs) and activating APCs, thereby acting as an adjuvant (73, 74). These are inert surface-eroding polymers that protect the antigen from degradation and retain its biological and structural activity (75). Dhakal et al. also used polyanhydride-based NPs to encapsulate swine influenza A virus H1N2 (KAg), which presented a 6- to 8-fold reduction of nasal shedding compared to sham control (mock or without NPs) at 4 days postchallenge in pigs (76). These NPs were made of a copolymer containing 1,8-bis(*p*-carboxyphenoxy)-3,6-dioxaoctane and 1,6-bis(*p*-carboxyphenoxy)hexane monomers combined in an 80:20 ratio. There was an increase in interferon gamma (IFN- $\gamma$ )-secreting T lymphocyte in the KAg-NP group compared to levels with the antigen alone (76). Other similar studies indicate that the polyanhydride sphere makes a good potential vaccine delivery carrier (77, 78).

Knight et al. demonstrated a polymer-based pH-responsive NP that generates antigen-specific CD8<sup>+</sup> tissue-resident memory T cells in the lungs (79). The NP comprises of two functional blocks, a hydrophilic copolymer made up of pyridyl disulfide ethyl methacrylate and dimethylaminoethyl methacrylate and a hydrophobic pH-responsive block composed of propyl acrylic acid, butyl methacrylate, and dimethylaminoethyl methacrylate. Mice immunized with an H1N1 antigen-carrying NP formulation were given a lethal viral challenge after 30 and 60 days. The survival rate at day 60 was 83% for CpG-adjuvanted NP group, compared to 0% for free antigen and sham groups (79).

Polyethylenimine is a cationic polymer that finds extensive use in nucleic acid delivery owing to its high transfection efficiency and buffering capacity (80). Particle-DNA complexes are also known to induce vigorous mucosal and systemic immune responses (81). Shim et al. demonstrated the intranasal delivery of S-encoding plasmid DNA encapsulated in polyethylenimine NPs for immunization against SARS-CoV (82). There were 15- and 4-fold increases in the production of S-specific lgG1 in sera and IgA in lung mucosal wash, respectively, compared to those immunized with naked S DNA plasmid (82). One of the main translational obstacles of polyethylenimine is the safety issue. It is known for its high cytotoxicity, as the high positive charge on the surface of these NPs can cause necrotic cell death and apoptosis (83). However, some modifications, such as using linear and lower-molecular-weight polyethylenimine and shielding the surface charge, can reduce the cytotoxicity (84).

Other synthetic polymeric materials have also been explored for vaccine delivery applications like biodegradable pluronic-stabilized polypropylene sulfide as an antigen nanocarrier system (85). Among the synthetic polymers, only PLGA-based vaccines have been widely studied and shown to have high safety. Several other biomaterials are still in the initial stages of research, and more evidence is therefore required to test their safety.

Natural polymers. Chitosan, a natural cationic polymer of N-acetyl-D-glucosamine and D-glucosamine, is an ideal nucleic acid delivery vehicle (86). It is highly biocompatible, nontoxic, and biodegradable (86). It demonstrates a strong binding affinity with nucleic acids, cell surfaces, and mucous membranes due to the presence of several amines that impart a positive charge on it (87, 88). Studies have shown that chitosan can function as an efficient adjuvant by inducing a type I IFN response by activating STING (89). Chitosan particles can be engineered to improve selectivity and protect the antigen (90). Chitosan NPs can be utilized for several other delivery applications, such as for adjuvants, drugs, genes, and proteins; preventing wound infections; enhancing healing; and as a skin regeneration material in anti-aging skincare products, among numerous other uses (86, 91-93). Moreover, it is a suitable nasal vaccine delivery system, as it enhances the antigen absorption by mucosal lymphoid tissues and causes robust immune responses against respiratory viral diseases (94). Raghuwanshi et al. demonstrated a plasmid DNA (pDNA) vaccine encoding SARS-CoV N protein (pVAXN) loaded in biotinylated chitosan NPs with a surface-functionalized bifunctional fusion protein (bfFp) for dendritic cell-targeted immunization (Fig. 5) (95). The bfFp had a streptavidin site to bind to the NP, as well as an anti-DEC-205 antibody, which binds specifically to the dendritic cells. At the same time, the pVAXN encapsulation was done during chitosan NP preparation using a complex coacervation method. The addition of the bfFp allowed these particles to perform selective targeting to dendritic cells. It hence reduced the dosage of the antigen by approximately 500-fold compared to the nontargeted antigen to get a similar immune response to that previously established (96). The mice were intranasally immunized with the NPs mixed with free anti-CD40 for dendritic cell maturation. It was observed that this experimental group had significantly higher N protein-specific serum IgG and mucosal IgA and IFN-y levels compared to only chitosan NP, only pVAXN, or NP plus bfFp groups (95, 97).

Amidi et al. prepared an intranasal delivery system using the electrostatic interaction between the positive surface charge on *N*-trimethyl chitosan NPs of 800-nm size and the negatively charged monovalent influenza A H3N2 subunit at room temperature and pH 7.4 (98). After administering antigen-conjugated NPs, the authors observed 10-fold higher anti-influenza antigen-specific serum IgG titers than the free antigen (98). This vaccination technique is a potential noninvasive method of targeted antigen delivery at low doses and can be employed for other antigens as well. Similar



**FIG 5** Design of a chitosan-based nanoparticle having encapsulated plasmid DNA (pDNA) vaccine encoding SARS-CoV N protein (pVAXN) and surface-functionalized bifunctional fusion protein for enhanced dendritic cell targeting.

studies have been carried out using chitosan as the delivery vehicle carrying different influenza proteins (HA, NA, M, and/or Np) alone or in combination (99–102).

Natural polymers, such as polysaccharides like pullulan, alginate, inulin, dextran, and cellulose, have been used to make NP vaccines for infectious diseases (103, 104). Researchers have been trying to use natural polymers to develop respiratory virus vaccines; e.g., Chen et al. investigated the coadministration of cyclic GMP–AMP and the M2 ectodomain protein of H1N1, both encapsulated in acetalated dextran (hydroxyl groups of dextran modified with acetal moieties) NPs, to enhance IgG antibody titer by nearly 5-fold and mice survival rate to 80% compared to 20 to 30% survival with M2 protein alone (105). Most of these natural polymers are explored as adjuvants in vaccine formulation (106).

#### **Inorganic Nanoparticles**

Metal NPs, especially gold, have been used extensively in vaccine research against various infectious diseases due to their adjuvant properties and ease of synthesis and functionalization (107). Gold and silver NPs are known to be effective platforms for the bioconjugation of protein and nucleic acid antigens or can be used as adjuvants (107–109).

Researchers have used inorganic NPs chemically conjugated or coated with the antigen to develop subunit flu vaccines. Inactivated H3N2 influenza A virus (IAV) adjuvanted with silver NPs (AgNPs) have been shown to reduce viral loads by 100-fold compared to only IAV alone (110). Pulmonary immunization with IAV and AgNPs increased the IgA antibody titer in bronchoalveolar lavage by 75-fold compared to free IAV. A 50-fold increase in virus-specific IgA-secreting plasma cell number compared to IAV plus polyinosinic:poly(C) (a TLR-3 ligand) and AddaVax (an MF59-like adjuvant) was also observed in mice (110). Jazayeri et al. demonstrated the oral delivery of a plasmid DNA vaccine for avian influenza virus H5N1 using AgNPs in chickens (111). The AgNPs and H5 hemagglutinin-containing plasmid (pcDNA3.1) self-assembled into nanocomplexes (AgNP/H5) via electrostatic interactions and enhanced the  $T_{H}$ 1-like proinflammatory response in chickens. On day 7, the AgNP/H5 plasmid nanocomplexes produced 2-, 5-, 12-, and 10-fold changes in cytokine expressions for interleukin 1 beta (IL-1 $\beta$ ), TNFSF13B, IL-15, and IL-12 $\beta$ , respectively. Also, about 2- to 5-fold higher CD8<sup>+</sup> and CD4<sup>+</sup> T-cell proliferation and 18-fold higher IL-18 levels were seen in AgNP/H5 plasmid-injected chickens than AgNP plus empty vector group on day 14 (111).

Although some studies have shown that the use of inorganic NPs enhances the delivery of DNA vaccines, there are concerns that inorganic NPs accumulate in organs such as the liver and spleen for a long time, leading to organ damage if multiple doses of vaccines are given (112). Compared to the well-established field of degradable and organic NPs, the clinical translation of inorganic NPs is still under debate, mainly due to their nondegradability and lack of long-term toxicity assessment (113).



 ${\rm FIG}~{\rm 6}$  Schematic representation of lipid nanoparticle encapsulating cargo such as DNA, RNA, or protein antigens.

#### **Liposome-Based Vaccines**

Liposomes have widely been studied and used to generate vaccines (114). Liposome-based vaccine systems are composed of micro- or nanosized vesicles made up of nontoxic and biodegradable phospholipid bilayers. These layers usually comprise an ionizable lipidoid, polyethylene glycol (PEG), structural lipids, and cholesterol. They can be used to encapsulate various chemicals, such as drugs, nucleic acids, and proteins (Fig. 6). Liposomes can be modified to the required size, charge, surface chemistry, and entrapping capacity for the antigen or adjuvant (114–116).

Researchers have also found liposomes useful for site-specific delivery by conjugating them with ligands specific for the targeted sites (117). Many liposomal vaccine formulations have already been approved for clinical use, such as Infexal for influenza and Epaxal for hepatitis A infection (118, 119). Based on the type of cargo, we have defined them in the following categories.

**Protein–liposome-based nanoparticles.** Liposomes find varied use in the delivery of peptides (116). Inflexal V is a clinically approved virosomal influenza vaccine that Crucell Berna Biotech developed. It has HA surface molecules of H1N1, H3N2, and B/ Massachusetts/2/2012 virus, fused with a lecithin-phospholipid liposome double membrane (119). The vaccine comprises 70% lecithin, 20% cephalin, and 10% viral envelope phospholipids, which form 150-nm-diameter unilamellar spherical vesicles (119). Conne et al. demonstrated that 68.4% of subjects injected with a single-dose intramuscular injection of Inflexal developed protective levels of antibody titer (anti-HA titer  $\geq$  40), whereas only 38% of subjects injected with the subunit vaccine (Influvac) attained protective antibody titer values (120).

In another study, Nagata et al. conjugated H3N2 influenza Np protein on the surface of oleoyl liposomes using the cross-linking reagent disuccinimidyl suberate and adjuvanted it with CpG ODN (121). It provided a protective response in mice and demonstrated almost 25-fold higher viral inhibition than that of saline control. The study also demonstrated that surface-conjugated ovalbumin was 6-fold more effective in inducing CTL activity *in vivo* than multilamellar liposome with encapsulated ovalbumin (121).

Joseph et al. utilized the adjuvant activity of CpG ODNs for generating vaccines with HN (HA and NA proteins of influenza) antigens encapsulated in multilamellar negatively charged liposome vesicles (diameter of 1.3 to 1.5  $\mu$ m) (122). Liposomes were made up of dimyristoyl-phosphatidylglycerol and dimyristoyl-phosphatidylcholine in a ratio of 1:9. Mice coimmunized with HN+Lip(ODNs) showed 10- and 6-fold higher IgG2a levels in the serum and the lungs of mice, respectively, compared to those in the mice coimmunized with HN+free ODNs. The vaccine formulations containing [Lip-ODNs]+HN, Lip [ODNs+HN], and Lip[ODNs]+Lip[HN] were around 30-fold more effective than free ODNs or HN antigens in producing antigen-specific antibodies, IFN- $\gamma$  production, proliferative response, and protection against virus challenge (122).

Ohno et al. also designed an oleoyl liposome vaccine with a SARS-CoV N-protein epitope surface linked using disuccinimidyl suberate and adjuvanted with CpG ODN (123). The virus titers in mice vaccinated with the liposomal formulation were 1,000-fold lower than those in mice vaccinated with empty liposomes (123). In their subsequent study, Ohno et al. used similarly produced oleoyl liposome with surface-conjugated SARS-CoV nonstructural protein polyprotein 1a for vaccine production and showed the induction of high titers of CD8<sup>+</sup> T cells, indicating an increase in cross-presentation (124). The overall strategy used is fast and effective, but it is yet to be seen whether the results in humans are similar, as there are differences in antigen processing and presentation.

mRNA-liposome-based nanoparticles. RNA-based vaccines are of two types, traditional mRNA and self-amplifying mRNA (SAM) vaccines. The basic principle behind such vaccines is to use the host cell's translation system for the generation of peptide antigens and, therefore, trigger an adaptive immune response leading to the generation of antibodies and memory T cells (125). mRNA-based vaccines provide many benefits, such as easy large-scale production, safety, and capacity to be presentation. [functionally modified to selectively express antigenic structures, reduce immunogenicity and increase stability (126)]. mRNA can be formulated with nanocarriers to increase their uptake and cytoplasmic expression and protect them from premature degradation (127). Liposomal delivery of mRNA for increasing cellular uptake has been extensively explored in vaccinology (128).

Freyn et al. developed a universal influenza mRNA vaccine encoding wild-type H1N1 NA and Np and shortened HA and M2, or only these individual components encapsulated in synthetic lipid 80 nm particles using a self-assembly process in which the mRNA was added to an acidic solution containing the cationic lipid, cholesterol, PEG, and phosphatidylcholine under rapid stirring (129). The encapsulated combination mRNA and NA mRNA vaccines provided the highest neutralizing antibody titers in mice, i.e., nearly 15- and 30fold that provided by the approved influenza vaccine, respectively (129).

Injected viral mRNA can activate the cytoplasmic RNA sensors; hence, modified mRNA nucleotides are used to reduce the activation of RNA-sensing TLRs and their downstream innate immune signaling, which can hinder the translation of the antigen-encoding mRNA (130). A similar study performed by Pardi et al. showed that using 1-methylpseudouridine instead of uridine to develop modified nucleoside-containing mRNA for synthesizing H1N1 HA-encoding mRNA increased the survival rate in mice (100% compared to 0% of the unmodified monovalent vaccine without liposomes) and provides complete protection against H1N1 and H5N1 (131). Previous studies performed by them have shown that this modification increases the expression and decreases the immunogenicity of the mRNA even at low doses, especially when encapsulated with liposomes (132). Such enhancements have a high potential to add to the efficacy of recently successful mRNA vaccines.

Keeping in mind the urgent need for a vaccine against SARS-CoV-2, the mRNA-1273 vaccine designed by Moderna consists of prefusion-stabilized SARS-CoV-2 S-protein trimer sequence mRNA (two consecutive proline substitutions introduced at the loop between the first heptad repeat and the central helix to maintain the stability and homogeneity of the prefusion spike morphology) encapsulated in liposomes constituted using cholesterol, an ionizable lipid, PEG, and 1,2-distearoyl-*sn*-glycero-3-phosphocholine (36, 133, 134). It was well tolerated and induced reliable seroconversion in healthy adults, with neutralizing antibody induction equivalent to that of convalescent patient sera and the capacity to neutralize at least 80% of SARS-CoV-2 viruses on infection, just 15 days after the prime-boost regime of 100  $\mu$ g mRNA was delivered intramuscularly (134). Similar results were observed in the phase 1 study in older adults with efficient induction of a T<sub>H</sub>1 response (135). mRNA-1273 showed 94.1% vaccine efficacy in phase 3 trials and is now approved for clinical administration (136).

A similar formulation previously designed by Moderna encodes HA of H10N8 (mRNA-1851) or H7N9 (mRNA-1440) encapsulated in the same liposome composition,

which provided complete protection to mice against a viral challenge and high hemagglutination inhibition titers in ferrets and nonhuman primates (137). Their phase 1 trials showed that the vaccines were well tolerated and had seroconversion rates of 87% for 100  $\mu$ g H10N8 formulation and 100% for 50  $\mu$ g H7N9 formulation, both delivered intramuscularly (138).

Another vaccine approved for SARS-CoV-2, developed by Pfizer-BioNTech, is Comirnaty, also known as BNT162b2, a liposomal NP encapsulating similarly prefusion-stabilized RBD-encoding mRNA that showed 95% efficacy in human trials (139–142). It has been observed to be well tolerated in human trials with S1-specific IgG, virus-neutralizing titers, and IFN- $\gamma$ -secreting CD4<sup>+</sup> and CD8<sup>+</sup> titers to be about 10<sup>4</sup>-, 30-, and 2,500-fold prevaccination values, respectively, at 30- $\mu$ g intramuscularly delivered prime-booster doses (140). However, Chang et al. observed that although BNT162b2 also developed a broad cross-reactivity against mutated SARS-CoV-2 strains, the recognition potential was 2.5- to 10-fold lower for variants compared to that for the original virus (143).

CureVac also synthesized SARS-CoV-2 S-encoding mRNA with similar stabilizing sequence modifications entrapped in liposomes, called CVnCoV, and found that vaccinated hamsters had nearly 6-fold lower lung viral load compared to that of hamsters treated with S protein plus alum (144). Their phase 1 study showed that it was safe for human inoculation and induced strong immune responses and complete seroconversion in all participants at just 12- $\mu$ g prime-booster doses (145). It is interesting to note that CVnCoV could induce a significant immune response at such low doses (compared to 100  $\mu$ g of mRNA-1273 or 2 mg of INO-4800), making it advantageous for quick large-scale production and distribution. The study is currently in phase 2/3 clinical trials (ClinicalTrials.gov identifiers NCT04652102 and NCT04674189). A similar vaccine was made by Hong et al. using full-length SARS-CoV-2 S-encoding mRNA of the more infectious and fatal variant D614G (146). The uniqueness of this vaccine is that it can be ly-ophilized without loss of immunogenicity and is, therefore, highly advantageous for storage and distribution (146).

Self-amplifying mRNAs (SAMs) are another type of mRNA vaccine strategy made from engineered RNA viruses such as the Alphavirus genus (147). The structural genes are replaced with the gene of interest (148, 149). As they still possess the genes coding for the viral RNA replicase, when the SAM enters the cells, such as APCs, the replicon is expressed at a higher frequency, leading to the generation of multiple copies of the antigen protein for enhanced immune responses at doses much lower than those for traditional mRNA (142, 150, 151). McKay et al. designed a liposome-encapsulated SAM construct encoding the same modified SARS-CoV-2 S-encoding sequence used in mRNA-1273 (152). It generated SARS-CoV-2 neutralizing antibody titers 100-fold higher than those generated by convalescent patient sera and electroporated plasmid DNA, as well as a remarkable  $T_{H}$ 1-biased cellular immune response. Here, the ionizable cationic lipid dilinoleylmethyl-4-dimethylaminobutyrate electrostatically interacts with the SAM for guick encapsulation and helps in endosomal escape after endocytosis (152). Lunar-COV19/ARCT-021 is another lipid-encapsulated SAM vaccine encoding fulllength S mRNA of SARS-CoV-2 using the lipid-enabled and unlocked nucleic acid modified RNA (Lunar) technology (153). The liposomes include the proprietary lipid ATX (Arcturus Therapeutics), which is pH sensitive and has ester bonds that are chemically stable during storage but easily degraded by esterases present in tissues and intracellular environment after delivery (154). In mouse studies, the vaccine was observed to be safe, and SARS-CoV-2 neutralization titers were observed to be nearly 15- and 3-fold higher than those for free mRNA and convalescent patient sera, respectively (153). It is currently in phase 1/2 clinical trials (ClinicalTrials.gov identifiers NCT04668339 and NCT04480957).

Erasmus et al. also constructed a SAM vaccine encoding the full-length S mRNA sequence of SARS-CoV-2 encapsulated in lipid inorganic NPs, which provided reliable protection in preclinical studies in mice and nonhuman primates (155). Lipid inorganic NPs are a nanoemulsion composed of cationic squalene emulsified with superparamagnetic iron

oxide, and this mixture is embedded in the commonly used immunogenic cationic lipid 1,2-di-oleoyl-3-trimethylammonium propane (155). The presence of 1,2-di-oleoyl-3-trimethylammonium propane enables complexing with the mRNA molecules through electrostatic interactions and acts as a beneficial delivery vehicle for SAM vaccines to protect them from premature degradation and enhance host cell uptake (156, 157). From the studies using SAM for vaccination, it is evident that its significantly higher expression level provides an advantage with heightened immunogenicity (158).

DNA-liposome-based nanoparticles. Similarly to proteins and RNA, DNA can also be delivered through liposomes. Wang et al. demonstrated that intranasal administration of H1N1 HA-encoding plasmid DNA encapsulated in liposomes synthesized with 1,2-dioleoyl-3-dimethylammonium chloride, 1,2-dioleoyl-sn-glycero-3-phosphoenthanolamine, and PEG C8 enhances humoral immunity. Mice immunized with this formulation showed 4- and 10-fold increases in serum IgG and IgA levels, respectively, compared to those for naked DNA and saline controls on PR8 viral challenge and ensured 100% survival (compared to 0% in controls) (159). In a study by Liu et al., mice were shown to be protected from influenza infection after administration of an oral vaccine containing the liposome-encapsulated M1 gene of H1N1 influenza (160). The human gastrointestinal tract has gut-associated lymphoid tissue comprising more than 300 m<sup>2</sup> of immunosensitive mucosal surface, and hence the oral route is appealing for vaccination (161). After day 7 of liposome-DNA immunization of mice, the authors observed a 2-fold increase in IFN-y and IL-4 cytokine levels in bronchoalveolar lavage fluid and IgG in sera compared to those with naked DNA. Also, the CTL activity induced by the liposome-DNA complex was 50% higher than that induced by naked DNA (160).

Overall, liposomes have proved to be an efficient carrier for proteins and nucleic acid vaccines. They are easy to synthesize on an industrial scale and can be adapted for delivering many types of biomolecules or drugs and can even be modified to control the release using pH-responsive additives, as described above. Protein-liposome complexes have shown promising in vivo results due to reduced extracellular degradation and better delivery; however, protein synthesis for large-scale immunization is time consuming. Liposome-mRNA complexes, on the other hand, have been translatable and have successfully been deployed for quick human immunization during the COVID-19 pandemic. mRNA vaccines have no requirement for integrating with host DNA for their expression and can simply use the host translation machinery for in vivo antigen production; hence, they do not pose the risk of causing mutations in the host genome. The mRNA vaccines discussed above have also not reported adverse effects, such as lung pathology in mice, and have shown efficiency at low doses. With the use of liposomes to deliver mRNA vaccines, targeted delivery and vaccine stability have also improved. Although DNA-liposome complexes have shown promising results and can result in a prolonged antigen expression compared to that produced by mRNA vaccines, they pose some potential risks, including integration with the host genome and vertical transmission (162). Therefore, protein and mRNA liposome vaccines can be considered to be safer than DNA-liposome complexes.

#### Self-Assembling Nanoparticles

Virus-like particles (VLPs) are viral subunits that can self-assemble to form 20- to 200-nm NPs that bud from the infected host cell (163). They have a 3-dimensional conformation similar in structure to that of the virus of origin but are deficient in nuclear material, hence removing the hazard of reverting to a virulent state while preserving the structural antigenicity of the virus (164). Several VLP-based influenza vaccine formulations have been tested on mouse and ferret models (165). These VLPs generally contain the HA and NA components in the membrane (166). MERS-CoV, SARS-CoV, and SARS-CoV-2 VLPs are typically created by expressing the native or modified S, E, and M proteins (167, 168). Other modifications that augment VLPs are the addition of N protein to enhance packing, encapsulating adjuvants for enhanced immune response, or inserting the structural genes of interest into viruses infecting other species, such as canine parvovirus or mouse hepatitis virus to generate chimeric VLPs (169). While VLP

vaccines impart an increased neutralizing antibody titer and systemic response, they have been observed to cause lung pathology in mice on viral challenge due to their high immunogenicity, with substantial eosinophil infiltration suggestive of  $T_{\rm H}2$  hypersensitivity, despite having no viral load (169, 170). This could lead to safety concerns regarding VLP vaccines and needs further testing.

Outer membrane vesicles (OMVs) are spherical membrane-bound vesicles naturally generated by Gram-negative bacteria via budding and play a crucial part in bacteriumhost interactions like delivering pathogenic cargo and altering the host immune response (171). Their ease of production, modifiability, and self-adjuvant properties make them an excellent choice for vaccine manufacture (172). One OMV vaccine against meningitis has been approved (4CMenB/Bexsero) (173), and several are in clinical trials (174–178). Shehata et al. engineered a dual OMV vaccine containing recombinant HA from influenza A H1N1 and RBD from MERS-CoV S by transforming *Escherichia coli* to secrete OMVs containing the additional protein subunits together (179). After prime-boost vaccination, mice showed hemagglutinin inhibition antibody titers against H1N1 and neutralizing antibody titers against MERS-CoV to be almost 2- and 3.5-fold higher, respectively, than those for the control groups (empty OMV or phosphate-buffered saline [PBS]), hence showing its effectiveness in eliciting specific immune responses against both pathogens, while demonstrating complete protection on H1N1 challenge in mice (179).

In another study, Bae et al. demonstrated that administering an attenuated bacterial OMV with modified lipopolysaccharides at lipid A moiety provides better protection against diverse influenza A viruses (H1N1, PR8, H5N2, and H5N1) compared to that provided by other TLR ligands (180). The modified OMV-injected mice showed an ~80 to 100% survival rate when challenged with PR8, H5N2, and H5N1 viruses at lethal doses, which was significantly higher than that with TLR ligands (180). However, OMV vaccines are highly immunogenic due to lipopolysaccharides and other bacterial pathogen-associated molecular patterns (PAMPs) on their surface (181). They might need modification of their lipopolysaccharide composition to make them safe for human use. The stability of the formulation needs to be evaluated along with the assessment of its effects in higher animal models.

Another example of a self-assembled protein NP is ferritin, an iron storage protein consisting of 24 subunits (mass, 450 to 500 kDa), naturally forming hollow spheres of 12-nm outer diameter (182). Ferritin has been reported widely for its application in biomedical engineering because of its unique features, such as the formation of monodisperse particles due to natural polymerization, genetically modifiable surface groups that allow the insertion of antigens for displaying on its cage-like surface, and the potential to encapsulate drugs, vaccines, or adjuvants in its hollow core (183). Kanekiyo et al. found that ferritin NPs that displayed H1N1 HA protein could elicit 10fold higher HA inhibition titers in mice than the licensed trivalent inactivated vaccine (2006-2007 and 2011-2012 Fluzone from Sanofi Pasteur containing HA from H1N1, H3N2, and influenza B viruses) (184). Yao et al. designed complexes made from human L-ferritin conjugated with SARS-CoV-2 S RBD that self-assembled to form 15-nm particles and showed a 1.5-fold higher affinity of binding to the angiotensin-converting enzyme 2 receptor than the native RBD (185). Another study incorporating full-length S-protein trimer in ferritin NPs showed that it is safe and immunogenic to induce Sspecific neutralizing antibodies 1,000-fold higher than free RBD in a single dose in mice (186).

Self-assembling particles can also be designed using synthetic proteins; one such example is the self-assembling icosahedral I53\_dn5 protein NP (187). The I53\_dn5 particle is a two-component system made up of a 12-pentameric protein, I53\_dnA, and a 20-trimeric protein, I53\_dnB (187). The authors used this platform to develop a universal influenza vaccine in which the N terminus of trimeric component of the protein (I53\_dnB) is genetically fused to the influenza hemagglutinin ectodomain (H1N1, H3N2, and two B lineage influenza virus) of four viruses circulating during the 2017 to 2018 seasonal flu (188). This construct was tested for the immune response elicited by

both the mosaic (HA proteins of all four viruses on a single particle) and the cocktail NP vaccine (carrying each of the four HA proteins on separate particles). The authors observed similar or higher antibody responses, HA inhibition titers, and microneutralization titers for both mosaic and cocktail NPs against vaccine-matched and mismatched strains of influenza compared with the approved quadrivalent vaccine in mice, ferret, and macaques. Heterosubtypic virus challenge (challenge with influenza A virus of subtypes other than those included in vaccine) showed >95% survival (until day 14) in mice vaccinated with both mosaic and cocktail particles along with AddaVax adjuvant, while the quadrivalent vaccine showed <25% survival of mice. The geometric assembly of the conserved ectodomain of influenza on the I53\_dn particle enhances the interaction of stem region-directed antibodies. Hence, the immune response given by the I53\_dn5 particle is cross-reactive to different types of influenza A viruses (188). The cytotoxic effect of I53\_dn particle alone has not been studied yet and more research is required to understand the safety of this self-assembling protein strategy.

Another example of a self-assembling particle is Novavax's NVX-CoV2373, which was synthesized using full-length stabilized SARS-CoV-2 S proteins self-assembled on polysorbate-20 micelles. It forms 27.2-nm NPs and is adjuvanted with Matrix-M, a plant saponinbased immune-stimulating complex (189, 190). It was designed based on mouse studies using SARS-CoV and MERS-CoV S-protein micellular NPs, which demonstrated neutralizing antibody generation 36- to 39-fold higher in SARS-CoV S NP plus Matrix M and 27- to 68fold higher in MERS-CoV S NP plus Matrix-M than their respective S-NPs only (191). Studies on nonhuman primates showed postvaccination neutralizing antibody titers about 300% higher than those of the placebo group and 37% higher than those for convalescent patient sera, anti-S IgG nearly 37% higher than that for convalescent-phase sera, and complete protection on infection (189, 192). Clinical trials showed that NVX-CoV2373 was safe and highly immunogenic in all populations, including older adults, and generated neutralizing antibodies 4- to 6-fold higher than those generated by convalescent patient sera (193-195). It showed an efficacy of 89.7% against the original SARS-CoV-2 virus, 86.3% against the Alpha variant, and 60.1% against the Beta variant (194, 196). It was also found that coadministering NVX-CoV2373 with seasonal influenza vaccines did not affect its efficacy or safety (197). Coadministration of multiple vaccines with no effect on the efficacy of any and no additional safety risks can be a valuable asset for efficient and faster global immunization.

One significant benefit of using NPs that can self-assemble is that the antigens displayed by these NPs can be designed to retain their native configuration, mimicking their presence on viral membranes, hence providing the benefit of structural antigenicity. Besides, unlike the synthetic particles described in the last section, antigen presentation with self-assembling polymers such as ferritin is uniform across the particle, and there is no need to perform separate chemical reactions to add the antigen to the particles. Self-assembling NPs can encapsulate nucleic acid and protein antigens and can also be complexed with proteins for surface display.

## **Microneedle Arrays for Vaccine Delivery**

Microneedles array patches are an array of micron-scale needles that can efficiently pierce the skin's stratum corneum without affecting underlying pain receptors for painless delivery of the drug or vaccine. The drug can either be coated over the solid metallic surface or encapsulated inside the hollow needle matrix (198, 199). These vaccines can have a long shelf life (>1 year) at room temperature and can be self-administered, making them suitable for mass production and distribution (200–202). Microneedles can deliver vaccines consisting of inactivated viruses, proteins, virus particles, and nucleic acids (198).

A high-density microarray patch developed by Vaxxas and coated with a split inactivated influenza vaccine against H1N1 has been shown to be safe and resulted in an enhanced immune response (203, 204). The researchers stored vaccine-coated microneedles at 40°C for 12 months and observed that the vaccine was antigenically stable. This approach could be cost effective, as it reduces the complication of continuous refrigeration. The Vaxxas patch showed similar immune responses at one-sixth of a dose

(dose sparing) compared to those induced by intramuscular injections of the same antigen formulation in humans (203, 204). A dissolvable microarray patch-based vaccine was created by Kim et al. for COVID-19 (205). In their study, the S-protein trimer of SARS-CoV-2 or S-protein subunits of MERS-CoV was loaded into polydimethylsiloxane molds, followed by overlaying of carboxymethyl cellulose to create hydrogel microneedles. Use of microneedle arrays to deliver S proteins of MERS and SARS-CoV-2 in mice showed approximately 1.5- and 16-fold higher IgG and virus-neutralizing titer levels, respectively, than intramuscular delivery of the same antigenic formulation, in several different formulations. Mice immunized with microarray patch vaccines had 15- to 30-fold higher S-specific IgG in sera. It was shown to induce nearly 10-fold higher neutralizing antibody titers than those induced by intravenous vaccine delivery. The IgG titers were sustained through 55 weeks after single-dose vaccination and increased by about 2.5-fold after the booster dose (205).

The use of microneedles has some advantages over other forms of delivery techniques. It delivers the antigen across the skin's stratum corneum, which has a high quantity of antigen-presenting cells and other mediators of the innate immune response, improving the immunogenicity and pharmacokinetics of the vaccines (206). There are many ways by which transdermal delivery can benefit vaccination. Besides being painless and increasing patient compliance, microneedles can improve the vaccine's thermostability, be self-administered, reduce medical waste (in the case of dissolvable patches), do not require reconstitution, and provide ease of storage (206). Transdermal patches can be designed to release a vaccine or therapeutic drug for a longer duration through sustained release (207).

#### **Electroporation for Vaccine Delivery**

Another technique to enhance uptake of the delivered vaccine is electroporation at the site of injection. Inovio Pharmaceutical's Cellectra 2000 is a delivery device that has a needle for intramuscular or intradermal injection and 2 to 4 needles around the injection needle to precisely deliver electric pulses for constant-current electroporation (208). The electroporation temporarily destabilizes cell membranes of the local cells and allows the vaccine components to directly enter cells without the need for phagocytosis or any other mode of internalization. Hence, it increases the cellular uptake of the delivered vaccine up to 1,000-fold more than that without electroporation, especially in the epidermis and muscle cells, promoting immune cell infiltration and establishing a proinflammatory response (208, 209). The increased uptake allows more effective antigen presentation through MHC class I and II pathways and can generate both T-cell responses and strong B cell-mediated antibody generation. It is safe, well tolerated, and does not cause any adverse effects by itself (210, 211). Electroporation can be used to deliver protein and nucleic acid vaccines (198).

Amante et al. used Cellectra to deliver H1N1 HA synthetic mRNA (208). Their nonhuman primate study of the vaccine suggested that intramuscular and intradermal electroporation vaccine delivery produced hemagglutination inhibition titers of 1:190 and 1:280, respectively, far above what is generally required for protection (1:40) (208). Cellectra was also used to deliver a spike sequence synthetic DNA vaccine for MERS-CoV (GLS-5300/INO-4700), which completed phase 1 trials but did not proceed further (ClinicalTrials.gov identifier NCT02670187) (212). It is noteworthy that GLS-5300 induced the generation of neutralizing antibodies and cellular and humoral responses in only 50%, 64%, and 77% of the study population, respectively. Eighty-five percent of participants had an immune response at 1 year of follow-up after two doses of vaccine (212). Currently, it is in trials to deliver a SARS-CoV-2 synthetic DNA vaccine encoding the S (INO-4800). INO-4800 testing in guinea pigs showed effective neutralizing antibodies against SARS-CoV-2 with an ND<sub>50</sub> titer (serum dilution required for neutralization of 50% live virus) of > 320, while the ND<sub>50</sub> titer was < 25 without electroporation (213). It has been observed to be well tolerated, safe, and immunogenic, with complete seroconversion in phase 1 trials, and it is currently in phase 2/3 trials (ClinicalTrials.gov identifiers NCT04447781, NCT04642638, and NCT04336410) (214). The tolerability and efficacy of INO-4800 seem to make it a good candidate for a pandemic vaccination. INO-4800 provides adequate protection against most other variants as well, as seen from serum immune responses of phase 1 trial candidates and studies on ferrets (215, 216).

The use of electroporation for vaccination comes with the risk of disturbing the host DNA due to the electrical voltage imparted (217). Its distribution also remains limited to the site of injection. However, uptake by muscle cells can be enhanced by increasing their permeability by pretreatment with hyaluronidase before electroporation. Muscle tissue necrosis and skin edema at the injection site are also risk factors associated with this technique (217). Therefore, although electroporation seems to be successful in preclinical trials, its possible local adverse effects might keep it a long way from moving to widespread clinical use.

# POTENTIAL TECHNIQUES FOR VACCINE DEVELOPMENT AND FUTURE PERSPECTIVES

As bioengineered products and techniques are being explored in almost every branch of biomedical sciences, several lessons can be taken from fields such as cancer therapy or drug delivery to develop better technologies in vaccine manufacture for respiratory diseases (38). For example, Cheng et al. demonstrated that altering the percentage of cationic lipid in the NP formulation results in selective targeting of various organs in a mouse model after intravenous delivery (218). This allowed selective targeting to the lung, spleen, and liver (218). Such targeted organ delivery of RNA using lipid NPs can selectively target the lungs and respiratory mucosa to develop robust mucosal immunity against respiratory viral diseases (219). The commonly used intramuscular delivery mode often elicits weak mucosal immunity, targeting only systemic immunity. On the other hand, direct mucosal delivery of vaccines ensures strong mucosal and systemic immune responses, which can be achieved using NPs (220).

It was shown that injectable mesoporous silica rods that are capable of self-assembly *in vivo* via nonspecific particle assembly could be used to create macroporous 3dimensional structures that resulted in sustained release of ovalbumin for at least 10 days, leading to efficient recruitment of dendritic cells and their sequential infiltration into the lymph nodes and hence serving as an effective antigen to provoke host adaptive immunity and modulate immune cell functioning (221). These silica rods accumulate at the injection site and undergo sustained antigen release for at least 2 weeks (221). This prolonged release period increases the duration of immune response mounted against the vaccine antigen and can subsequently boost the repertoire of memory cells for potent protection. Such sustained release strategies can be very effective for large-scale vaccination during a pandemic, as they have the potential of being designed as a prime-only vaccine and may not need booster doses.

One challenge with particle-based vaccines is the premature release of antigens and adjuvants in serum, leading to their degradation by serum proteases and DNAses. A strategy to overcome this challenge is to use pH-responsive materials such as poly(*N*-vinylformamide). Such nanogels have minimal release in serum but dissolve faster or even burst-release at lower pH, thus protecting their cargo until it reaches an acidic environment such as the endosomal vesicle, ensuring better loading on MHC molecules (222, 223). A pH-responsive polymer micelle particle has been shown to increase cytosolic delivery and reduced exocytosis, which causes enhanced CD8<sup>+</sup> T-cell response in mice (224). The mice show a 30-fold increase in antigen uptake by dendritic cells relative to free protein 24 h postvaccination with the ovalbumin polymer conjugate (224). Hence, the use of pH-responsive biomaterials can be used to significantly enhance CD8<sup>+</sup> responses and has the potential to amplify antiviral immunity for better protection.

Microneedles can be coated with a polyelectrolyte multilayer assembly of the pHresponsive copolymer oligo(sulfamethazine)-*b*-poly(ethylene glycol)-*b*-poly(amino urethane), and heparin (225). This copolymer has a charge reversal property, i.e., it exhibits a positive charge at pH below 4.03, allowing easy electrostatic assembly. At a physiological pH of 7.4, it takes up a negative charge, leading to disassembly of the multilayer and rapid release of DNA vaccines due to repulsion with the heparin layer. This methodology can effectively deliver DNA vaccines to the interior layers of the skin, such as the dermis and the epidermis, for an effective immune response (225).

Hajj et al. have shown potent delivery of luciferase mRNA in liver cells (mRNA taken up by >80% of three major types of liver cells after delivery in mice) by using  $306O_{i10}$ lipid NPs (branched tail, ionizable lipid) (226).  $306O_{i10}$  belongs to a class of lipid-like materials called lipidoids with 10 carbon tails and a single carbon branch at the end (227). Systemic injection of 0.5 mg mRNA/kg encapsulated in  $306O_{i10}$  NPs in mice model showed 3-fold and 20-fold higher protein expression in liver cells compared to that shown with two approved gold-standard lipids, Dlin-MC3-DMA and C12-200, respectively (226, 227). This high delivery rate of mRNA by  $306O_{i10}$  NPs is primarily due to its potential to be strongly ionized and attain a positive charge in the acidic environment of late endosomes, which facilitates endosomal escape and allows mRNA to be translated in the cytoplasm (226). Further research on developing such ionizable and pH-sensitive nanoliposomes to deliver nucleic acid vaccines can boost delivery and increase immunostimulation for better protection.

Moon et al. synthesized stable interbilayer cross-linked multilamellar vesicles carrying ovalbumin, which, when mixed with immunostimulatory molecules, elicited antibody titers nearly 1,000-fold that of free ovalbumin and ovalbumin encapsulated in a monolayered liposomal formulation (228). It also provided additional advantages such as antigen loading nearly 2-fold higher than that with monolayered liposomes and increased stability by adding short covalent cross-links (sustained release for up to 30 days in serum while rapidly degrading on exposure to endolysosomal phospholipase A) (228). These particles provide multiple advantageous features, like biodegradability for easy metabolism of products, high encapsulation efficiency of both hydrophilic and hydrophobic cargos, sustained release, and potent T- and B-cell responses, thereby making them suitable to adopt for viral vaccine formulations.

We would like to highlight the main areas where further research might support vaccine development against viral respiratory diseases. First, it is vital to obtain a better understanding of engineered vaccines, such as trafficking, toxicity, and the generation and persistence of immunoprotection. There should be more detailed preclinical animal research to confirm the designed vaccine's translatability. The lack of such studies on large animals, such as for MERS vaccines, might be detrimental to adopting them for similar viral respiratory diseases in the future.

Second, observing the high rate of antigenic shifts and drifts in respiratory viruses and the ever-increasing population of humans to be vaccinated, it is an unmet clinical need to develop a single-dose, broad-spectrum vaccine against different strains of respiratory viruses to develop immunity swiftly at an affordable cost. Vaccines developed using bioengineering strategies can contribute to achieving this goal. Bioengineered particles such as VLPs and hollow polymeric microspheres and nanospheres allow insertion of multiple and diverse antigens in the same particle, encapsulated or surface displayed, hence enabling the development of a broader immunity. Antigens from different viruses can also be used, such as in Inflexal and the dual vaccine against MERS and influenza mentioned previously (119, 179). Many engineered products also allow encapsulation of adjuvants, sustained antigen release, or higher antigen encapsulation capability, all of which are highly advantageous for developing single-dose vaccines. The demonstrable potency of bioengineered NP vaccines, along with their high biocompatibility, provides the opportunity to tackle persistent viral respiratory infections, and such provisions must be used to the greatest advantage.

Third, among the essential factors to be considered for vaccine development against respiratory viruses are reproducibility of synthesis, rapid scale-up potential, and vaccine sterilization. Major changes in the manufacturing process, including new equipment, facilities, and regulatory requirements, are required to accommodate new techniques and products (229). When new processes are introduced, the cost of manufacturing also increases, such as personnel training costs and costs on raw materials and licensing (229).

While initially setting up facilities for biomaterial-based vaccines would be costly, in the long run, this cost can be vastly reduced because of their adaptability to new antigens without needing extensive changes in the synthesis process. Vaccines based on VLPs and OMVs can show batch-to-batch variation because of the high dependability on the host cell behavior and lack of absolute control over the yield. Self-assembling, inorganic, and polymeric particles, on the other hand, do not have this problem because of their highly controlled production process. The last roadblock is the sterility of the vaccine formulation. There are several methods for sterilizing NPs, depending on their formulation, including sterile filtration, autoclaving, and radiation (230). However, it is challenging to identify suitable sterilization processes when new materials are used for research. For example, radiation-based sterilization can alter the quality of the polymeric particles (231). More research is required to optimize the industrial sterilization of bioengineered vaccines.

#### **CONCLUSION**

Vaccines are the most effective way of controlling an outbreak, given that correct and timely strategies are employed for their development. Despite their success for many diseases, vaccines for respiratory viral infections such as flu and SARS are still suboptimal and do not offer broad-spectrum protection. Bioengineered vaccine formulations have shown their potential as efficient antigen and adjuvant delivery vehicles. They can enhance antigen stability and provide controlled release, site-specific targeted delivery, and increased immunogenicity. So far, self-assembling proteins (e.g., Bexsero for meningococcal group B), liposomes (e.g., Comirnaty for SARS-CoV-2), and VLPs (e.g., Gardasil for human papillomavirus, Engerix for hepatitis B virus, Recombivax HB for hepatitis B virus, and Cervarix for human papillomavirus) have been the only components of bioengineering to enter the vaccine market. Several of these platforms, such as liposomes, polymeric particles, and self-assembling particles, have shown promise in clinics. More research is required into understanding the interactions of such bioengineered materials with the antigens so that the vaccine development timeline is shortened and the vaccines produced are better and safer. In the future, we hope to see interdisciplinary study between immunologists, material scientists, computational biologists, and clinicians aimed toward the designing of effective vaccines against respiratory diseases. The rapidity of designing and industrial synthesis is an advantage that biomaterials can provide to deliver potent DNA, RNA, and recombinant protein vaccines, especially for curbing respiratory viral pandemics.

## **ACKNOWLEDGMENTS**

Rachit Agarwal acknowledges funding received from the Indian Institute of Science, Bengaluru, and the Lakshmi Narayanan Young Investigator award. Vaccine research in Shashank Tripathi's lab is supported by Indo-Euro consortium program ENDFLU (BT/IN/EU-INF/15/RV/19-20). This work was also supported by the Dr. Vijaya and Rajagopal Rao funding for Biomedical Engineering research at the Centre for BioSystems Science and Engineering.

We acknowledge graphical enhancement service from Patrick Lane of ScEYEnce Studios. We declare no competing interests.

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