



Article ²⁷Al NMR Study of the pH Dependent Hydrolysis Products of Al₂(SO₄)₃ in Different Physiological Media

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Received: 19 March 2018; Accepted: 1 April 2018; Published: 2 April 2018



Abstract: Soluble inorganic aluminium compounds like aluminium sulfate or aluminium chloride have been challenged by the European Chemical Agency to induce germ cell mutagenicity. Before conducting mutagenicity tests, the hydrolysis products in water and in physiological solutions should be determined as a function of the concentration and pH. We used different ²⁷Al NMR spectroscopic techniques (heteronuclear Overhauser effect spectroscopy (HOESY), exchange spectroscopy (EXSY), diffusion ordered (DOSY)) in this work to gain the information to study the aluminium species in solutions with $Al_2(SO_4)_3$ concentrations of 50.0, 5.0, and 0.5 g/L and their pH and time dependent transformation. At low pH, three different species were present in all physiological solutions and water: $[Al(OH)_n(H_2O)_{6-n}]^{(3-n)+}$ (*n* = 0–2), $[Al(H_2O)_5SO_4]^+$, and $[Al_2(OH)_2(H_2O)_8]^{4+}$. Increasing pH reduced the amounts of the two monomer species, with a complete loss at pH 5 for solutions with a concentration of 50.0 g/L and at pH 4 for solutions with a concentration of 5.0 g/L. The dimer species [Al₂(OH)₂(H₂O)₈]⁴⁺ is present in a pH range between 3 and 6. Less symmetric oligomeric and probably asymmetric aluminium species are formed at pH of 5 and 6. The pH value is the driving force for the formation of aluminium species in all media, whereas the specific medium had only minor effect. No conclusive information could be obtained at pH 7 due to signal loss related to fast quadrupole relaxation of asymmetric aluminium species. A slight reduction of the content of the symmetric aluminium species due to the formation of oligomeric species was observed over a period of 6 weeks. Reference ²⁷Al NMR experiments conducted on saturated water solutions of AlCl₃ and those with a concentration of 50 g/L show that the type of salt/counter ion at the same concentration and pH influences the hydrolysis products formed.

Keywords: aluminium sulfate; hydrolysis; NMR; REACH

1. Introduction

The REGULATION (EC) No 1907/2006 "REACH" (Registration, Evaluation, and Authorization of Chemicals) [1] dated 18 December 2006 can be considered one of the most complex legislation issued by the European Union [2]. One of the major purposes of the REACH regulation is to improve and secure a high level of protection of human health and the environment, and to enhance the alternative (non-animal based) test methods to determine the hazards of chemical substances. Manufacturers and importers of chemical substances are accountable to gather substance relevant information on physical

chemical properties, toxicity, and eco toxicity, which have to be reported through a technical dossier to the European Chemical Agency (ECHA).

Information on the toxicity, especially for humans, shall be generated either with methods other than vertebrate animal tests, through qualitative, quantitative structure-activity relationship models, or based on information from structurally related substances wherever possible [3]. If such investigations are performed on inorganic substances, the behavior in water or water-based solutions has to be determined. Therefore, it is critical to identify the hydrolysis products as a function of the pH and confirm their stability over time in water or water-based solutions.

One of the key concerns of REACH beside data generation and evaluation is the identification of potential CMR effects (carcinogenity, germ cell mutagenicity, and toxicity for reproduction) of substances. This is done by using standardized and internationally accepted test methods, i.e., following the OECD (Organisation for Economic Co-operation and Development) test method guidelines. According to the Guidance on Information Requirements and Chemical Safety Assessment [4], tests to determine mutagenicity are carried out in vitro [5–8] or in vivo if no non-testing methods such as structure-activity relationship (SAR), quantitative structure-activity relationship (QSAR) [9], or read-across approaches are available.

The Fraunhofer Institute for Toxicology and Experimental Medicine published, in 2017, a final report on a project on behalf of the Federal Institute for Occupational Safety and Health [10], where the solubilities of six different inorganic materials (nano SiO₂, μ -TiO₂, nano-TiO₂, μ -Zr₂O₃, Eu₂O₃, μ -BaSO₄) in two different artificial lung fluids (Gamble's solution [11] and artificial lysosomal fluid [12]) were compared at pH 7.4 and 4.5. The purpose of the study was to define a method to identify potential granular biopersistent particles. One important conclusion was that the solubility varies not only from material to material but may differ even for water-based biological media, for example, when complexation or hydrolysis equilibria are involved. The prediction of the solubility of an inorganic compound in non-innocent solvents is difficult. As solubility with respect to inorganic compounds is associated with a change of structure when a substance comes into contact with water or with biological media, structural investigations are important to derive chemical and structural analogies. These investigations will allow a better prediction of how the structure of substances will change before being tested in in vitro or in vivo.

Soluble inorganic aluminium compounds like aluminium sulfate or aluminium chloride are challenged by ECHA to induce germ cell mutagenicity in 2015 [13]. Read-across approaches taken by industry to demonstrate the similarity of the soluble aluminium compounds towards the less soluble aluminium hydroxide were not accepted because of different solubility and, thus, the biological availability was expected to be different. While it is well known that soluble aluminium compounds like aluminium sulfate form insoluble aluminium hydroxide under neutral conditions, specific analytical methods have to be applied to determine the structure of the aluminium species in biological test media for mutagenicity tests. To conclude on these aluminium sulfate was used for this purpose. A literature review was performed to compare published results with the new data using industrial grade aluminium sulfate dissolved in water to a final concentration typically used in in vivo test methods.

Aluminium sulfate $Al_2(SO_4)_3$ is used in the form of $(Al_2(SO_4)_3 \cdot 16H_2O)$, or more generally alums $AM(SO_4)_2 \cdot 12H_2O$, where A is a monovalent cation (e.g., K⁺ or $[NH_4]^+$) and M is a trivalent cation (e.g., as Al^{3+}), as a flocculating agent for drinking water purification and waste water treatment. Al^{3+} is added to water to irreversibly destabilize stable suspensions (formed by charged particles) and to induce aggregation with the consecutive precipitation of the aggregates [14]. The mechanism of the flocculation is related with the positive charge of Al^{3+} , which reduces the repulsion forces between the electric double layers surrounding the dispersed particles and ions until a critical "zeta-potential" is reached and precipitation occurs [15]. In water, aluminium sulfate hydrolyses to form—depending on the pH—different aquo acid species [16,17]. The process is considered

a hydrolysis-polymerization with the formation of distinct complexes at low pH values which develop into polynuclear hydroxo-Al complexes and polymers at neutral pH. There is still no agreement on the mechanism of this process, although a variety of analytical techniques have been used to characterize and quantify polynuclear hydroxyl Al species [18]. The well-known larger aluminum hydroxide molecule is the "cage-like" [Al₁₃O₄(OH)₂₄(H₂O)₁₂]⁷⁺ Keggin-Al₁₃ polycation, which was isolated in the form of its sulfate and selenate salts [19] with a Keggin-type structure resembling that of the 12-phosphotungstic acid [20]. The associated model, developed in the 50 s both experimentally [21,22] and theoretically [23], assumes that hydroxylated Al³⁺ undergoes changes from monomeric to polymeric species according to the hexameric ring model. After the formation of the largest gibbsite-fragment of Al₅₄(OH)₁₄₄¹⁸⁺ in the sol-state, a gel precipitation of Al(OH)₃ having the sheet structure of gibbsite occurs [24]. On the other hand, the "Cage-like" model assumes that Al³⁺ in solution exists only as (hexaaquo) monomer, dimer, Keggin-Al₁₃ structure (AlO₄Al₁₂(OH)₂₄(H₂O)₁₂⁷⁺) and larger polymerized Al species [24,25]. However, both models cannot explain the formation of various (metastable) polymeric aluminium species.

²⁷Al NMR spectroscopy is widely applied in analysing the hydrolysis of aluminium salt solutions [24,26,27]. Such studies are mostly related with more concentrated solutions and forced hydrolysis due to the lower sensitivity of the NMR spectroscopy compared to other methods [26]. It was found [24,28–30] that in aqueous solutions containing Al³⁺, over a wide range of pH values, only highly symmetric or moderately distorted complexes could be monitored. These species include the hexa-coordinated monomer [Al(OH)_n(H₂O)_{6 – n}]^{(3 – n)+} (n = 0–2) with ²⁷Al signals in the shift range of 0–4 ppm and a number of tetra-coordinated AlO₄ in the *ε*- (63 ppm) and γ-isomer (76 ppm) tridecamers [AlO₄Al₁₂(OH)₂₄(H₂O)₁₂]⁷⁺, the central tetra-coordinated AlO₄ in [Al₂O₈Al₂₈(OH)₅₆(H₂O)₂₆]¹⁸⁺ at 70 ppm, and the tetra-coordinated anion Al(OH)₄⁻ at 80 ppm. A number of other ²⁷Al resonances were also observed in the range typical for hexa-coordinated aluminium being, however, significantly broadened and assigned as the dimer [Al₂(OH)₂(H₂O)₈]⁴⁺ and the respective trimer with shifts of 2 to 13 ppm [27].

Here we report an ²⁷Al NMR study on the hydrolysis products of $Al_2(SO_4)_3$ in four different physiological media as a function of concentration and pH value. At lower pH values it was possible to identify the hydrolysis products using solution NMR. At neutral pH, no signal was detected due to the very fast quadrupole relaxation of Al in a non-symmetric environment. A broad band solid state NMR spectrometer at very low magic angle spinning (MAS) and an excitation range of ca. 3.2 MHz was used to check for the existence of very broad ²⁷Al signals, however, with no success.

The distribution of the resulting hydrolysis products at different pH values in water were compared for three different concentrations. Based on the conducted ²⁷Al NMR experiments as well as earlier studies we identified most of the hydrolysis products. We observed the presence of three different aluminum species at pH 3 in all physiological media and water. The dominant species is the highly symmetric $[Al(OH)_n(H_2O)_{6-n}]^{(3-n)+}$ (n = 0–2) with only small amounts of $[Al(OH)_n(H_2O)_{5-n}SO_4]^+$ (n = 0–2) and the dimer $[Al_2(OH)_2(H_2O)_8]^{4+}$ being present besides the major component. At pH 4, the situation changes significantly. The main hydrolysis product is still the symmetric monomer, but the content of the less symmetric dimer characterized by a ²⁷Al NMR shift of ca. 5 ppm [16] increased compared to that at a pH value of 3. Changing the pH to 5 and 6 results in the appearance of new significantly broadened and overlapping ²⁷Al NMR resonances detected in lower field in the range of ca. 5–12 ppm. The signals can be identified as, most likely, octahedral complexes with lower symmetry including dimer, trimer, and higher oligomers. At pH 7, no aluminium signal was detected. The formation of a residue indicates the formation of colloidal hydrated alumina. The solution samples remained stable for 6 weeks at ambient conditions with only minor changes in the ratio of the hydrolysis products that slightly shift towards the formation of oligomeric species.

2. Results and Discussion

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Aqueous solutions of $Al_2(SO_4)_3$ in the pH range from 3 to 7 with three different concentrations (0.5, 5.0, and 50.0 mg/L) were prepared in different physiological media (Table 1) and studied by ²⁷Al NMR spectroscopy. The pH was adjusted with the buffers as compiled in Table 2 (Materials and Methods). Roswell Park Memorial Institute Medium commonly referred to as RPMI 1640 (L1) and Dulbecco's Modified Eagle Medium (DMEM; L2) are two of the commonly used cell culture media for growing mammalian cells. To allow a precise comparison of potential side reactions, both media are used with and without additives. RPMI 1640 was selected in pure form and added with Penicillin, Streptomycin, and Phytohemagglutinine. The enriched medium is referred in Table 1 as L3. Penicillin, Streptomycin, and Phytohemagglutinine are used as inhibition agents to minimize growth of microorganisms. The added Horse serum in DMEM is a typical promoter of proliferation of the cells. The enriched DMEM medium is referred as L4. L4 is the typical medium for the in vitro gene mutation test using the hypoxanthine-guanine phosphoribosyltransferase (HPRT) genes [6].

For all media, the solutions with concentrations 0.5, 5.0, and 50.0 g/L at pH 3 and 4 were clear, whereas those at pH 5 and 6 were turbid with an incipient formation of a precipitate with time. In all samples with pH 7, a gel-like precipitate was observed after the initial dissolution. Before each NMR experiment, the solutions were homogenized by shaking the NMR tube.

Medium	Medium
L1	Roswell Park Memorial Institute Medium (RPMI 1640)
L2	Dulbecco's Modified Eagle Medium (DMEM)
L3	RPMI 1640 with Penicilin, Streptomycin, and Phytohemagglutinine
L4	DMEM with Penicilin, Streptomycin, and Horse Serum for HPRT
W	Distilled Water

Table 1. Physiological media used to dissolve the $Al_2(SO_4)_3$.

pН	Composition
3	7.74 g citric acid (waterfree) + 3.49 g NaCl + 206 mL NaOH (c = 0.1 mol/L)

Table 2. Composition of the buffer solutions used to adjust the pH of the media L1-4.

4 10.75 g citric acid (waterfree) + 2.57 g NaCl + 68 mL NaOH (c = 1 mol/L)

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5	18.52 g citric a	cid (water	free) + 19	96.4 mL Na	aOH (c = 1 mol	/L)

6 11.46 g citric acid (waterfree) + 159.6 mL NaOH (c = 1 mol/L)

 $3.52 \text{ g } \text{KH}_2\text{PO}_4 + 7.26 \text{ g } \text{Na}_2\text{HPO}_4 \cdot 2\text{H}_2\text{O}$

2.1. Identification of the Hydrolysis Products of $Al_2(SO_4)_3$ at Different pH Values

 27 Al NMR spectroscopy was used to identify and characterize the hydrolysis products of aluminium sulphate. The 27 Al nucleus is magnetically active (I = 5/2) with good receptivity relative to ${}^{13}C$ (D = 1170) and 100% natural abundance. Being a quadrupole nucleus, it interacts with the external magnetic field and the electric field gradient generated by the surrounding environment [31]. The ²⁷Al NMR spectra are broadened due to the quadrupole interaction. They remain, however, very informative as the shift range—from ca. -100 to 300 ppm—is large. Furthermore, there is a direct correlation of the chemical shift and the coordination number of the aluminium cation [26,27]. The hexa-coordinated aluminium cations are mostly shielded and resonate in higher fields (shift range -30 to 30 ppm relative to the reference Al(H₂O)₆³⁺ at 0 ppm), whereas a low field shift was observed for the penta-coordinated aluminium species. The tetra-coordinated aluminium species is characterized by the lowest field shifts compared to the former two classes. The drawback of ²⁷Al NMR spectroscopy, although it is widely applied, is that it can detect only aluminium in a symmetric environment. The loss of symmetry, as in the case of large complexes and polymeric species, leads to a fast quadrupole relaxation. Therefore, Al spectra of such species are broadened beyond detection in NMR spectroscopy. $Al_2(SO_4)_3$ was dissolved in concentrations of 0.5 g/L, 5.0 g/L, and 50 g/L in four different physiological media, L1–4, and water for comparison at pH values ranging from 3 to 7. This concentration range is typical for in vitro testing. All recorded ²⁷Al NMR spectra for the different physiological media were similar for the same pH. Therefore, only representative spectra of $Al_2(SO_4)_3$ dissolved in the L1 medium in a concentration of 50 g/L (Figure 1) are discussed.

In the ²⁷Al NMR spectrum of Al₂(SO₄)₃ in L1 medium at pH 3, two resonance signals at ca. 0.9 ppm and at ca. -2.4 ppm with an integral ratio of 9:1 are clearly detected. It should be noted that at these conditions, no peak at ca. -6.7 ppm related with the formation of a bi-sulfato complex [26] was detected. Such a resonance signal has been observed earlier, also in the case of a forced hydrolysis of aluminium through the thermal decomposition of urea for the $[Al(H_2O)_4(urea)_2]^{3+}$ at -4.47 ppm in addition to the signal of the monosubstituted urea complex $[Al(H_2O)_5(urea)]^{3+}$ at -2.67 ppm [32].

In the current study, a shoulder at ca. 5 ppm at the base of the peak related with the hexa-aquo complex at 0.9 ppm being observed. The shifts of three detected ²⁷Al resonances are within the shift range of hexa-coordinated Al³⁺ [26,27]. We attribute the signal at 0.9 ppm to the presence of $[Al(H_2O)_6]^{3+}$ in solution [16]. It is worth mentioning that the measurements were conducted without ²H spin lock. Therefore, a slight deviation from the 0 ppm value is not unexpected. Hexa-coordinated aluminium nuclei, which possess one $[SO_4]^{2-}$ anion according to some sources in the first [16,33] or the second [34] coordination shell, resonate slightly up-field.



Figure 1. ²⁷Al NMR solution spectra of $Al_2(SO_4)_3$ in L1 medium recorded at pH 3 to 7 and scaled to the signal with the highest intensity at 0.9 ppm (**left**) with the spectral region characteristic for the hexa-coordinated Al magnified (**right**). All spectra were recorded without ²H spin lock as no deuterated solvent was used. For all spectra, the background ²⁷Al signal due to the glass of the NMR tube was recorded in a separate experiment with the same number of scans and receiver gain and subtracted from the spectrum of the respective sample.

To check the presence of a coordination shell of water molecules around the Al³⁺ cations, 2D ²⁷Al heteronuclear Overhauser effect spectroscopy (HOESY) experiments with mixing times of 10, 30, 50, and 100 ms and 1 s were carried out (Figure S1, Supplementary Information). The HOESY experiment brings information about the spatial connectivity between heteronuclear spins, i.e., the signals in the

spectrum corresponding to the through space correlation between dipolar coupled spins situated within a distance smaller than 5 Å.

Figure 2 (top) presents the ²⁷Al HOESY spectrum of Al₂(SO₄)₃ in solution L1 at pH 3 recorded with a mixing time of 30 ms. The intense correlation signal at the Al shift is characteristic for octahedral aluminium in $[Al(H_2O)_6]^{3*}$ and water molecules at 4.3 ppm. This intensive signal was detected also in all ²⁷Al HOESY spectra recorded with 10 ms, 30 ms, 100 ms, and 1 s mixing times. Water molecules are present in close vicinity, i.e., in the coordination shell of the aluminium species. It should be noted that at longer mixing times, there should be a contribution coming also from the water molecules of the second coordination sphere and from the solution. A correlation signal for the low intensity resonance at -2.4 ppm was detected in the spectrum recorded with 1 s mixing time. Also, a through space connectivity with water molecules was confirmed. However, a water coordination of this species could not be confirmed unequivocally. There are indications that the species responsible for the signal at 5.2 ppm (Figure S1), and which appears as a shoulder in the ²⁷Al spectrum, has water molecules in close proximity as well. It is, however, difficult to confirm this beyond doubt, as the signal has only low intensity and overlaps with the base of the resonance of $[Al(H_2O)_6]^{3+}$.



Figure 2. (top) ²⁷Al heteronuclear Overhauser effect spectroscopy (HOESY) spectrum of $Al_2(SO_4)_3$ recorded in L1 solution at pH 3 with 30 ms mixing time (left) with the region characteristic for hexa-coordinated aluminium (magnified, right); (bottom) ²⁷Al exchange spectroscopy (EXSY) spectra recorded with 0 ms mixing time (left) as a reference spectrum and 10 ms mixing time (right).

 27 Al T₁ relaxation measurements conducted by applying the inversion recovery method brought further information about the observed Al species. The spin-lattice relaxation times determined for the signals at 0.9 and -2.4 ppm were 52 ms and 48 ms, respectively. A comparable T₁ relaxation time was observed earlier for a 1.5 M water solution of AlCl₃ [35]. Such relatively long T₁ relaxation times for the quadrupole aluminium nucleus imply a symmetric environment. This is consistent with the suggested octahedral coordination for both complexes. Additionally, these comparable T₁ times suggest a chemical exchange between these two Al species. The Al³⁺ ions typically carry ligands; therefore, a chemical exchange of aluminium ions is not possible. However, the surrounding ligands may exchange, which may lead to different chemical environments, i.e., different chemical shifts for the ²⁷Al nuclei. ²⁷Al exchange spectroscopy (EXSY) NMR could be used as evidence for an equilibrium ligand exchange between Al³⁺ species according to

$$\begin{bmatrix} AI(H_2O)_6 \end{bmatrix}^{3+} \quad \underbrace{\frac{K_{AB}}{K_{BA}}}_{A} \quad \begin{bmatrix} AI(H_2O)_5 SO_4 \end{bmatrix}^+$$
(1)

In addition, the exchange rate constants for both reactions could be estimated [16,26]. They were determined at the coalescence point of both signals by measuring variable temperature (VT) 1D NMR spectra [16]. A drawback of this method is that the viscosity is reduced at higher temperatures, which affects the rotational correlation time of the respective complexes. It has an immediate effect on the line width of the aluminium signal as well. In addition, high temperatures may affect the lifetime of the complexes.

We conducted ²⁷Al exchange spectroscopy (EXSY) on the sample in L1 medium at pH 3 at ambient conditions with mixing times ranging from 1.5 ms to 50 ms (Figure S2). Figure 2 (bottom) shows representative ²⁷Al EXSY spectra measured with 0 ms (reference experiment) and 10 ms mixing times. The spectrum recorded with 10 ms mixing time reveals cross-correlation signals between the 0.9 and the -2.4 ppm ²⁷Al resonances. These cross-peaks have the same phase as the diagonal signals, which confirms a chemical exchange between both aluminium species. Such correlation signals are detected in all spectra with mixing times below 50 ms. Longer mixing times up to 1 s (spectra not presented) lead to signal decay due to relaxation.

The exchange rate constants k_{AB} and k_{BA} for the reversible reaction in Equation (1) were derived from the intensities in two consecutive EXSY experiments recorded at the same conditions—the reference experiment with 0 s mixing time and the EXSY experiment with 30 ms mixing time (using the EXSYCALC program from Mestrelab) [36,37]. At 292 K, the rate constant for the formation of the sulfo-complex B was determined as $k_{AB} = 0.217 \text{ s}^{-1}$, whereas that for the formation of the hexaaquo-Al-complex A was $k_{BA} = 81.669 \text{ s}^{-1}$.

In order to characterize the motional behavior of both Al species, we applied diffusion ordered spectroscopy (DOSY). In this experiment, the diffusion coefficient is correlated to the chemical shift by applying a pulsed gradient field of varying strength to obtain an exponential decay of the ²⁷Al-resonances as a result of the molecules diffusing out of the excitation range. The ²⁷Al signal intensity is attenuated depending on the diffusion time. It is worth mentioning that the signal decay and increasing gradient strength do not follow the "standard" exponential relation. Even a strong gradient field did not attenuate the Al-signal significantly. The obtained diffusion coefficients from the diffusion analysis, 2.4×10^{-11} m²/s for the [Al(H₂O)₆]³⁺ complex at 0.9 ppm and 3.4×10^{-11} m²/s for [Al(H₂O)₅SO₄]⁺ at -2.4 ppm, are too high for small complexes. Such values might describe complexes with a large coordination shell (affected by chemical exchange) or clusters.

Significant changes were observed in the ²⁷Al NMR spectrum of Al₂(SO₄)₃ dissolved in L1 when the pH was increased to 4 (Figure 1). The intensity of the signals at 0.9 ppm related to $[Al(H_2O)_6]^{3+}$ and the one at -2.4 ppm related to $[Al(H_2O)_5SO_4]^+$ are dramatically reduced to less than 5% of the intensity in the spectrum at pH 3. The resonance at 5.2 ppm assigned to the $[Al_2(OH)_2(H_2O)_8]^{4+}$ dimer species gains intensity to about 50% compared to that of the resonance at pH 3. A broad shoulder appears at lower fields. The ²⁷Al intensity corresponding to this shoulder is at least partially associated with the trimer $[Al_3(OH)_4(H_2O)_{10}]^{5+}$ [24]. Considering the reported shifts of the ²⁷Al resonance to a lower field with increasing nuclearity of the species in solution, higher oligomers may contribute to this intensity as well. We observe an overall "loss" in Al signal intensity. This phenomenon has been noted for ssNMR [24] and is related with NMR resonances from Al sites having low symmetry. The result is a large electric field gradient which can broaden the NMR signals beyond detection. Several methods have been proposed to quantify this "invisible aluminium" contribution. Some of them include the shift of the measurements to higher magnetic fields using fast and ultra-fast magic angle spinning (MAS) [38], while others rely on short pulse angles (of about 15 degree) on the resonance to excite quantitatively the principle (-1/2 + 1/2) transition [39]. Methodological developments like different echo techniques [40], Multiple-Quantum Magic-Angle Spinning (MQMAS) [40,41], or TRAnsfer of Populations in DOuble Resonance (TRAPDOR) [42] were proposed as well. In solution, in addition to the large electric field gradients, an important role may also be played by the slow tumbling times

the large electric field gradients, an important role may also be played by the slow tumbling times for large complexes in viscous media [24]. An elegant way to solve the problem of quantifying the "invisible aluminium" has been proposed [43]. So far, the NMR "invisible" Al species have been identified with the help of electrospray ionization mass spectroscopy (ESI-MS) from the hydrolysis of AlCl₃ [44,45] at pH 4 to 6.4.

The 2D experiments conducted at pH 4 were partially successful due to the fast quadrupole relaxation of the asymmetric Al sites. It was possible to determine the T_1 relaxation times for the main resonances at -2.4 ppm (31 ms), 0.9 ppm (18 ms), and at ca. 5.6 ppm (1.6 ms). The reduction of the T_1 relaxation time of the signal at 0.9 ppm indicates that $[Al(H_2O)_6]^{3+}$ is transformed into higher oligomers and polymers. At the same time, the intensity loss for $[Al(H_2O)_5SO_4]^+$ appeared related to the transformation to the hexa-aquo complex, which shifts the equilibrium to the polynuclear species.

At pH 5 and 6, the solution is no longer clear. Incipient precipitation was observed, which is related to a change in the degree of hydrolysis (i.e., the $[OH^-]/[Al^{3+}]$ ratio), which describes the extent to which the acidic buffer capacity of pure salt solutions is consumed [46]. For $[OH^-]/[Al^{3+}] \approx 2.5$, the solution is fully hydrolyzed and precipitation occurs [17,46].

At pH 5, the critical $[OH^-]/[Al^{3+}]$ ratio has been exceeded, and the aluminium content is distributed between the precipitate, the "invisible aluminium", and the dissolved species. Information about the latter was obtained from the ²⁷Al NMR spectrum. The ²⁷Al resonances for the $[Al(H_2O)_6]^{3+}$ monomer (0.9 ppm), the $[Al_2(OH)_2(H_2O)_8]^{4+}$ dimer (5.2 ppm), and the sulfo complex $[Al(H_2O)_5SO_4]^+$ (-2.4 ppm) were no longer detected, and a broad signal covering a shift range of \approx 30 ppm was observed. This shift range is still related to hexa-coordinated aluminium, the broadening being due to species with some asymmetry in their environment.

At pH 7, a significant amount of Al(OH)₃ sol precipitated [27]. No ²⁷Al NMR resonances could be detected due to extreme signal broadening. ²⁷Al NMR experiments were conducted on samples dissolved in L1 on a broad band solid state NMR spectrometer, exciting a bandwidth of ca. 3.2 MHz. The recorded spectra (not shown) did not reveal additional signals.

2.2. Comparison of the ²⁷Al Signals in the Spectra Recorded for Different Media

Figure 3 presents the ²⁷Al NMR spectra of $Al_2(SO_4)_3$ solutions with a concentration of 50.0 g/L at pH 3 recorded at the same conditions in the media L1–4 and water. Three signals at 5.2 ppm for the dimer, at 0.9 ppm for $[Al(H_2O)_6]^{3+}$ and at -2.4 ppm for $[Al(H_2O)_5SO_4]^+$, are detected in all spectra. The signals are scaled relative to the one at 0.9 ppm. No significant intensity differences are observed. Thus, the main effect on the spectra is related to the pH of the solutions.

The ²⁷Al spectra of Al₂(SO₄)₃ dissolved in RPMI 1640 medium (L1) and water are very similar in terms of signal intensities and ratios. The resonances at 5.2 ppm are detected as shoulders of the main peak at 0.9 ppm. The addition of antibiotics and the lectin phytohemagglutinin (PHA consisting of two closely related proteins PHA-L and PHA-E, which agglutinate leucocytes and erythrocytes, respectively) in the RPMI 1640 medium slightly enhances the formation of more symmetric species at pH 3.

In the ²⁷Al NMR spectra of $Al_2(SO_4)_3$ solutions in DMEM medium, the three Al resonances (mentioned above) were observed. The signal intensities and the respective signal ratio of the signals at 0.9 and -2.4 ppm are comparable to the RPMI 1640 medium. Clearly, the DMEM medium promotes dimer formation at the expense of the $[Al(H_2O)_6]^{3+}$ hexaaquo and the $[Al(H_2O)_5SO_4]^+$ complex. This may be related with a slight increase of the pH value. Additionally, the intensities in the spectrum in the L4 medium are lower than those in the DMEM medium. The addition of the antibiotics has only a minimal influence on the ²⁷Al NMR spectrum. The addition of horse serum to the DMEM medium (L4) is responsible for a decrease of the ²⁷Al intensity compared to the pure DMEM medium.

It should be noted that serum albumin (including horse serum), the most abundant plasma protein in mammals, is characterized by an extraordinary ligand [47] and metal [48] binding capacity. Therefore, it is not surprising that the presence in the solution of another binding functionality could promote formation of non-symmetric (including hexa-coordinated) aluminium complexes. Moreover, it has been confirmed by a number of techniques such as spectrophotometric titration, ultrafiltration, dialysis and gel chromatography [49] that A1³⁺ in serum is highly protein bound to both human serum albumin (HAS) and human serum transferrin (HSTF), at the protein concentrations found in blood plasma. Furthermore, pH dependence of the Al³⁺ binding has been observed with maximal binding at neutral pH [49]. Based on those results, it was suggested that HSA and HSTF may serve as carriers in the biological transport of A1³⁺ in blood plasma [49 and references cited therein].



Figure 3. ²⁷Al NMR of $Al_2(SO_4)_3$ with a concentration of 50.0 g/L at pH 3 recorded at identical conditions for media L1–4 and water. The three signals at 5.2 ppm for the dimer, at 0.9 ppm for the aluminium hexahydrate and at -2.4 ppm for the [Al(H₂O)₅SO₄]⁺, are scaled relative to the most intense resonance at 0.9 ppm.

Considering the relatively small amount of horse serum at this aluminium sulfate concentration and the weaker binding of Al^{3+} at pH 3, it is not surprising that there is no striking difference between the RPMI and water solutions. A more pronounced influence on the NMR spectra is expected at lower $Al_2(SO_4)_3$ concentrations and higher pH values. No precipitation was observed in all five samples.

Figure 4 presents the ²⁷Al NMR spectra of $Al_2(SO_4)_3$ with a concentration of 50.0 g/L at pH 4 recorded at the same conditions in the media L1–4. The three aluminium resonances at 5.2 ppm for the dimer, at 0.9 ppm for the aluminium hexaaquo-complex and at -2.4 ppm for the [Al(H₂O)₅SO₄]⁺, are present in all media. The signal intensities have, however, changed significantly, confirming the strong pH dependence of the Al spectra. There are some slight differences related with the constituents and their behavior at pH 4. The most intense resonances were observed in the spectrum of aluminium sulfate dissolved in the L3 medium.

L1

L2 L3

L4 W

x8

7654

ppm



ppm

-2

ppm

10 of 16

Figure 4. ²⁷Al NMR of Al₂(SO₄)₃ with a concentration of 50.0 g/L at pH 4 recorded at the same conditions for the different media L1–4 and water. The three signals at 5.2 ppm for the dimer, at 0.9 ppm for the aluminium hexahydrate cation and at -2.4 ppm for the [Al(H₂O)₅SO₄]⁺, are scaled relative to the most intense resonance at 0.9 ppm.

2 1

Figure 5 presents the ²⁷Al NMR spectrum of $Al_2(SO_4)_3$ with a concentration of 50.0 g/L at pH 5 (left) and 6 (right) recorded at the same conditions in the media L1–4 and water. In all spectra the intensity related with $[Al(H_2O)_5SO_4]^+$ vanished and that associated with the monomer $[Al(H_2O)_6]^{3+}$ was visible only for the water solution at pH 5. Some intensity, associated with the dimer, remained for the water solution and—to a smaller extent—in the L1 media at pH 5. In addition, a new significantly broadened signal appeared with a maximum at ca. 12 ppm. Surprisingly, the Al signals in the L3 medium that were most intense at pH 3 and 4, decayed at pH 5. A precipitate was formed in all solutions (except for the aqueous solution).



Figure 5. ²⁷Al NMR of $Al_2(SO_4)_3$ with a concentration of 50.0 g/L at pH 5 (**left**) and 6 (**right**) recorded at the same conditions for the different media L1–4 and water. The signals at –2.4 ppm for the [Al(H₂O)₅SO₄]⁺ are no longer visible for all media. The signal at 0.9 ppm for the aluminium hexahydrate is detected only in the case of the water solution. The resonance at 5.2 ppm for the dimer is observed clearly in the water solution and significantly reduced in L1 medium. A new broadened ²⁷Al resonance at ca. 12 ppm appears instead. At pH 6, this broad signal remains only in the RPMI and DMEM media.

At pH 6, precipitation occurred in all five solutions. No intensity was detected for the L3 and the water solutions. Only broad Al resonances in the media L1 and L2 were detected, where no additives were used. The same signal, but with reduced intensity, was observed in the L4 media as well.

At pH 7, no signal was detected in the Al NMR spectra as the Al³⁺ cations are in an asymmetric environment due to the formation of the Al(OH)₃ sol.

Figure S3 presents the ²⁷Al NMR spectra of Al₂(SO₄)₃ with a concentration of 5.0 g/L in the pH range 3–7 recorded at the same conditions for media L1–4 and water. At pH 3, the spectra in all media were comparable as detected resonances with the spectra at higher concentrations. The three signals at 5.2 ppm for the dimer $[Al_2(OH)_2(H_2O)_8]^{4+}$, at 0.9 ppm for $[Al(H_2O)_6]^{3+}$ and at –2.4 ppm for the $[Al(H_2O)_5SO_4]^+$, were present. At pH 4, the resonance at –2.4 was no longer visible for all media. The signal for $[Al(H_2O)_6]^{3+}$ was still observed in the water solution with dramatically reduced intensity. Instead, a new broadened peak appeared at ≈12 ppm. Such a resonance is related with hexa-coordinated aluminium in an asymmetric environment, most probably due to the formation of oligomeric species. At pH 4 to 6, the dominating signal is that associated with oligomeric species. No signal was detected for all samples at neutral pH. Thus, we conclude that at lower concentrations, the formation of oligomeric species occurs at pH 4–6, i.e., the condensation equilibrium $[Al(H_2O)_6]^{3+} = Al(OH)_3(H_2O)_3 + 3H^+$ is shifted to the right.

The spectra of the samples at the lowest concentration of 0.5 g/L were recorded with 1024 scans to enhance the aluminium signal intensity (Figure S4). Even at these conditions, meaningful spectra could be measured only for pH 3 in water as all three characteristic signals for this pH observed at the higher concentrations were detected. For the L1 medium, the signal at 0.9 ppm was still visible. It is expected that the main hydrolysis product/s in the pH range 4–6 remain as hydrated oligomeric aluminium species.

To evaluate the influence of the type of aluminium salt in relation to the type of counter ion on the 27 Al NMR spectra in aquous solutions as a function of pH, we recorded representative spectra of AlCl₃ and compared it to the spectra of Al₂(SO₄)₃. Figure S5 presents the spectra of the 50 g/L water solutions of AlCl₃ and Al₂(SO₄)₃ as well as Al₂(SO₄)₃ water solution enriched with 1% penicillin. The signals of the hexaaquo-complex [Al(H₂O)₆]³⁺ and the dimer [Al₂(OH)₂(H₂O)₈]⁴⁺ were detected in all spectra except the AlCl₃ solution at pH 5. The resonances for the [Al(H₂O)₅SO₄]⁺ were visible in the spectra of observed in the aluminium chloride solutions independent of the concentration (Figure S6). Clearly, the stability of the [Al(H₂O)₅SO₄]⁺ complex is higher compared to the respective chlor-containing analog. Moreover, it is known that N- and O-containing hard Lewis bases (as (SO₄)²⁻) form stable complexes with light s- and p-metal cations (such as Al³⁺). The type of salt/counter ion at the same concentration and pH has an effect on the hydrolysis products formed. The presence of penicillin resulted in a slight reduction of the intensity of the monomer signal at pH 5.

It should be noted that in all $Al_2(SO_4)_3$ solutions, independent of the concentration, no signal for the A13 Keggin polycomplex was observed. However, the ²⁷Al NMR spectrum recorded for a saturated solution of AlCl₃ in water for comparison (Figure S6) contained the resonance for the tetra-coordinated central AlO₄ in the ε -isomer (64 ppm) and in the polycation [AlO₄Al₁₂(OH)₂₄(H₂O)₁₂]⁷⁺ at pH 4 and 5. This fact confirmed that the type of salt/counter ion at the same concentration and pH influences the hydrolysis products formed.

2.3. Stability of the $Al_2(SO_4)_3$ Solutions

To check the stability of the $Al_2(SO_4)_3$ solutions we have chosen representative samples with a concentration of 50.0 g/L in the pH range from 3 to 6 in L1 media. The samples were kept in NMR tubes at ambient conditions for 6 weeks. Subsequently, ²⁷Al NMR spectra were measured under identical experimental conditions using identical datasets. Before each measurement, the samples were homogenized by shaking the NMR tube several times. The recorded NMR spectra shown in Figure S7 were compared with those obtained 6 weeks earlier.

Slight changes in the spectra are due to aging. At pH 3, the intensity of all signals decreased by ca. 8%. At pH 4, a comparable decrease was detected for the signal of the $[Al_2(OH)_2(H_2O)_8]^{4+}$ dimer, while those associated with $[Al(H_2O)_6]^{3+}$ and $[Al(H_2O)_5SO_4]^+$ remained unchanged. The most pronounced differences occured at pH 5 and 6, where the broad signal at 12–13 ppm sharpened. We attribute the broadening to the formation of a better defined (but still asymmetric) hexa-coordinated Al species. At pH 7, no signal was detected.

Based on the results for these representative samples, slow changes occur in the solutions of $Al_2(SO_4)_3$ over a prolonged period of time. These changes are related to the decreasing Al signal intensity of $[Al(H_2O)_6]^{3+}$, $[Al(H_2O)_5SO_4]^+$, and $[Al_2(OH)_2(H_2O)_8]^{4+}$ dimers at lower pH and formation of an oligomeric Al species at pH 5 and 6.

3. Materials and Methods

 $Al_2(SO_4)_3$ was obtained from Grace Silica GmbH (Dueren, Germany) and used without further treatment. The medium L1 (Roswell Park Memorial Institute Medium (RPMI 1640)) with stable L-glutamine containing 25 mM 4-(2-hydroxyethyl)-1-piperazineethanesulphonic acid (HEPES), 5.5 g/L NaCl, 5 g/L phenol red, and 2.0 g/L NaHCO₃ was purchased from Biochrom GmbH and used without further treatment. Medium L2 (Dulbecco's Modified Eagle Medium (DMEM)) without L-glutamine containing 3.7 g/L NaHCO₃ and 4.5 g/L D-glucose was purchased from Biochrom and used without further treatment. The medium L3 was prepared from L1 with the addition of 2% phytohemagglutinin, 1% penicillin (10,000 U/mL), and 1% streptomycin (10,000 U/mL). Medium L4 was prepared from L2 with the addition of 5% horse serum, 1% penicillin (10,000 U/mL) and 1% streptomycin (10,000 U/mL). The pH was adjusted with the following buffers:

All ²⁷Al NMR experiments were conducted on a Bruker Avance DRX 400 (Bruker Biospin GmbH, Rheinstetten, Germany) NMR spectrometer operating at a ¹H frequency of 400.31 MHz and ²⁷Al frequency of 104.31 MHz, equipped with a 5 mm inverse two channel probe head with z-gradients. All experiments were recorded without ²H lock as no deuterated solvent was used. The single pulse excitation experiments were measured with a recycle delay of 1 s, averaging 32 scans. For the ²⁷Al NMR experiments with background suppression, 128 scans for the 5.0 g/L and 50.0 g/L concentrations and 1024 scans for the 0.5 g/L concentration were averaged with a recycle delay of 2 s. The inversion-recovery NMR method was used to determine the ²⁷Al spin-lattice relaxation times. For the ²⁷Al exchange spectroscopy (EXSY) experiments, 2048 data points were recorded in the direct dimension with 1024 increments in the indirect dimension and 16 scans per increment in a phase sensitive mode. The mixing times were set to 0 s (reference experiment) and 1.5, 5, 10, 30, and 50 ms and a recycle delay of 0.5 s was used. The exchange rate constants were determined from the reference experiment and with the 10 ms mixing time using the EXSYCALC software package from Mestrelab. The ²⁷Al heteronuclear Overhauser effect spectroscopy (HOESY) experiments were conducted with aluminium detection, recording 4096 data points in the direct dimension with 64 increments in the indirect dimension and 256 scans per increment. The recycle delay was set to 1 s. Stimulated echo sequence with bipolar gradient pulses and a longitudinal eddy current delay was used for the ²⁷Al diffusion ordered spectroscopy (DOSY) experiments. The gradient strength was incremented in 16 steps from 2% to 95% of the maximum gradient strength. The diffusion time and the gradient pulse length for the Al₂(SO₄)₃ sample at pH 3 dissolved in L1 medium were 120 ms and 2.8 ms with 2 s recycle delay, respectively. After Fourier transformation and baseline correction, the diffusion dimension of the 2D DOSY spectra was processed using the Bruker Topspin 1.3 software package (2005, patchlevel 8, Bruker Biospin GmbH, Rheinstetten, Germany). The diffusion analysis was performed using the Topspin T_1/T_2 relaxation package.

²⁷Al NMR reference spectra were recorded for the samples dissolved in L1 medium for all pH values using a broad band solid state Bruker Avance DSX 400NMR spectrometer operating at a frequency of 104.2 MHz. A commercial three channel probe head from Bruker at very low magic angle spinning (MAS) of ca. 2 kHz with no spinning frequency control was used for the experiments.

The ²⁷Al NMR experiment for the sample with neutral pH was recorded, averaging 30 k scans with 2 s repetition time and 3.2 MHz excitation bandwidth to check for signal contributions from polynuclear hydroxo-Al complexes and polymers.

4. Conclusions

In this study, we identified the hydrolysis products of $Al_2(SO_4)_3$ at three different concentrations of 50.0, 5.0, and 0.5 g/L in four physiological media and water, which are routinely used to conduct mutagenicity tests. Measurements were made at pH values of 3, 4, 5, 6, and 7 to cover the relevant range where Aluminium sulfate hydrolyses. The pH value is the driving force for the formation of the observed aluminium species in all media. The kind of medium used compared to water has only minor influence. At a concentration of 50 g/L and pH values of 3 and 4, three different species were observed in all media: the highly symmetric monomeric $[Al(OH)_n(H_2O)_{6-n}]^{(3-n)+}$ (n = 0–2) as the main product, the dimer $[Al_2(OH)_2(H_2O)_8]^{4+}$, and the sulfo-containing complex $[Al(H_2O)_5SO_4]^+$. Increasing the pH lead to a reduced content of the monomeric species and sulfo-containing complex in favor of an increased dimer content. At pH of 5 and 6, the former two complexes degraded while the latter one transformed into asymmetric hexa-coordinated oligomeric Al species and formed sol-like Al(OH)₃. At pH 7, no signal was detected due to the formation of sol-like $Al(OH)_3$. Lower concentrations promote the formation of oligometric species in a broader pH range (4 to 6). $Al_2(SO_4)_3$ concentrations in the range of 0.5 g/L do not provide conclusive information based on NMR spectroscopy due to low signal intensity. The initial conversion of Aluminium sulfate by coming into contact with medium or water at adjusted pH value is formed very fast (within a couple of seconds), later on, the samples remained relatively stable over a period of 6 weeks with slight changes related to a decrease in the content of the monomer, dimer, and sulfate-complex, and oligomeric and asymmetric (most probably polymeric) species were formed instead. Reference ²⁷Al NMR experiments recorded for aqueous solutions of AlCl₃ demonstrate that the type of aluminium salt/counter ion influences the hydrolysis products formed.

Supplementary Materials: The following are available online.

Acknowledgments: The authors would like to thank Dietmar Kuhn and Britta Geissel (Laus GmbH) for the preparation of the physiological solutions L1–4 and W. Dekant for helpful discussions.

Author Contributions: M.M. performed the NMR experiments, analyzed the results, and wrote the manuscript; W.T. corrected the manuscript; S.B. and J.N. provided the materials and wrote the regulatory related text, T.Y. prepared the samples.

Conflicts of Interest: The authors declare no conflict of interest. The founding sponsors had no role in the design of the study; in the collection, analyses, or interpretation of data; in the writing of the manuscript, and in the decision to publish the result.

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Sample Availability: Sample of Al₂(SO₄)₃ is available from Grace Silica GmbH (Dueren, Germany). The media L1-4 are available from Biochrom GmbH (Berlin, Germany). Anhydrous AlCl₃ is available from Merck Millipore, Merck Chemicals (Darmstadt, Germany).



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