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Dodonaea angustifolia Extract-Assisted Green Synthesis of the Cu₂O/ Al₂O₃ Nanocomposite for Adsorption of Cd(II) from Water

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research, *Dodonaea angustifolia* plant extract-mediated Al_2O_3 and Cu_2O nanoparticle (NP) syntheses were accomplished using the coprecipitation method, and the Cu_2O/Al_2O_3 nanocomposite was prepared by simple mixing of Cu_2O and Al_2O_3 NPs for the removal of Cd(II) ions from aqueous solution. Therefore, an efficient green, economical, facile, and eco-friendly synthesis method was employed, which improved the aggregation of individual metal oxide NPs. The chemical and physical properties of the nanocomposite were examined by different characterization



techniques, including scanning electron microscopy (SEM), X-ray diffraction (XRD), Fourier transform infrared spectroscopy (FT-IR), and Brunauer–Emmett–Teller (BET) surface area analysis. Furthermore, the performances of the nanoadsorbents for the adsorptive eradication of Cd^{2+} ions from water were investigated. The influence of pH, contact time, initial Cd quantity, and nanocomposite amount on adsorption effectiveness was carefully studied. The adsorption rates of the Cu_2O/Al_2O_3 nanocomposite were rapid, and adsorption equilibrium was attained within 60 min for 97.36% removal of Cd(II) from water. The adsorption isotherm data were best fitted by the pseudo-second-order kinetic and Langmuir isotherm models with the highest adsorption ability of 4.48 mg/g. Therefore, the synthesized Cu_2O/Al_2O_3 nanocomposite could be a potential candidate for a highly efficient adsorbent for heavy metal ion removal from aqueous solutions.

1. INTRODUCTION

Contamination of heavy metals, including cadmium (Cd), in water creates a serious hazard to living organisms, including human health, due to their toxicity, carcinogenicity, and nonbiocompatibility.¹ They enter the living system via the food chain, eventually leading to numerous health disorders in humans. The sewage from battery manufacturing, metallurgical, and mining processes is the major origin of heavy metal contaminants. In order to safeguard the quality of drinking water and protect human health, it is crucial to eradicate heavy metals from polluted water.²

Traditional approaches such as reverse osmosis, ion exchange, electro-coagulation, ultrafiltration, filtration, microextraction, photocatalysis, chemical precipitation, membrane separation, electrolysis/electroplating, and adsorption have been developed for the amputation of contaminations from water.³ However, the majority of these approaches have technical and economical limitations, including operational as well as high capital costs, more sensitivity toward operative conditions, a huge amount of sludge production, and substantial energy usage. Among these approaches, the adsorption strategy has universally been considered one of the generally used strategies for the removal of heavy metals because of its low operating cost, simple operation, and high accessibility.^{4,5} Consequently, a variability of adsorbents including activated carbon/charcoal, zeolite, and bentonite was used for the effective removal of heavy metals.⁴ But these traditional adsorbents typically show low adsorption ability and poor separation performance. As a result, there is a growing interest in developing novel adsorbents through chemical modification or combining them with various supporting materials.

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Recent advancement and invention of delightful NPs by nanoscience and technology help developments in environmental applications.^{6,7} Specifically, the nanomaterial-integrated adsorption method is gaining significant attention for wastewater treatment to address the emerging issue of heavy metal pollution.⁸ Therefore, various nanoadsorbents, including graphene,⁹ carbon nanotubes,¹⁰ metal and metal oxides,¹ nanocomposites,¹² etc., have been extensively explored as nanoadsorbents for the eradication of various heavy metal pollutants from wastewater. Among them, metal oxide nanomaterials such as Al₂O₃ and Cu₂O and their composite are recognized as remarkable materials due to their availability, tunable and plentiful surface-active sites, low toxicity, and economic viability.¹³ These features make them significant materials for rapid, sensitive, and effective adsorptive removal of various heavy metal ions such as Cd²⁺, Hg²⁺, and Pb²⁺. Besides this, researchers devoted their work to fabricate metal oxide-based hybrid nanocomposites by integrating two or more metal oxide nanomaterials to enhance the heavy metal removal absorption capacity.¹⁴ Interestingly, the metal oxide nanocomposites avoided aggregation of materials and showed improved heavy metal adsorption performances.^{7,15} In this line, various kinds of composites such as Fe₂O₃/Al₂O₃,¹⁶ polythiophene/Al₂O₃,¹⁷ polyaniline/Al₂O₃,¹⁸ poly(vinylidene fluoride) (PVDF)/poly(vinyl alcohol) (PVA)/Al₂O₃,¹⁹ Cu₂O/ ZnO_{20}^{20} Fe₂O₃/Cu₂O₂²¹ and TANI/Cu₂O/Ag²² have been reported for the removal of a variety of metal ions such as As(V), Pb(II), Zn(II), Cd(II), Cu(II), Pb(II), Ni(II), and Hg(II) ions. However, most of the composites' preparation is limited by either a complicated and time-consuming synthesis process or the usage of expensive/toxic chemicals. Hence, there is a dire need to develop novel, eco-friendly, facile, and green synthesis approaches for the production of metal oxide nanocomposite for effective heavy metal removal.

This work aims to develop a green, economical, facile, and eco-friendly synthesis method to prepare the Cu_2O/Al_2O_3 nanocomposite and explore its feasibility of removing Cd(II) from aqueous solutions. Herein, we used plant leaf (*Dodonaea angustifolia*) extract as a reducing and protecting agent for forming the Cu_2O/Al_2O_3 nanocomposite. After the successful synthesis of the target nanocomposites, various experiments were performed to test the effectiveness of the removal process. The effects of time, adsorbent amount, Cd(II) ion concentration, and solution pH on the eradication of Cd(II) ions were evaluated. Langmuir and Freundlich isotherms were verified to confirm adsorption processes. Kinetic studies were conducted to examine the influence of time on the Cd(II) removal process.

2. MATERIALS AND METHODS

2.1. Chemicals and Reagents. Aluminum chloride (AlCl₃·6H₂O, 97%), copper(II) sulfate (CuSO₄·9H₂O, 99%), cadmium nitrate (Cd(NO₃)₂, 99%), zinc nitrate (Zn(NO₃)₂· 6H₂O, 98%), magnesium nitrate hexahydrate (Mg(NO₃)₂· 6H₂O, 99%), nickel(II) nitrate hexahydrate (Ni(NO₃)₂·6H₂O, 99%), lead nitrate hexahydrate (Pb(NO₃)₂·6H₂O, 99%), calcium nitrate tetrahydrate (Ca(NO₃)₂·4H₂O, 99%), sodium hydroxide (NaOH, 99.8%), ethanol (CH₃CH₂OH, 99.9%) were used. All reagents are analytical grade and used without any additional purification.

2.2. Preparation of *D. angustifolia* **Plant Extract.** Fresh, matured, and green *D. angustifolia* leaves were collected from Haiq, South Wollo, Ethiopia. The collected leaves were

cleaned with tap water and distilled water to remove the layer of dust particles. The clean leaves were subjected to drying at room temperature in the absence of light. The dried plant leaves were then crushed and ground with an electrical grinder. The powder (50 g) was placed in an Erlenmeyer flask with 500 mL of distilled water and kept at 80 $^{\circ}$ C for 1 h under a magnetic stirrer. The attained result solution was permitted to cool at ambient temperature and filtered over Whitman no. 1 filter paper to obtain a clear solution. Finally, the obtained filtrate was kept at 4 $^{\circ}$ C for further use.

2.3. *D. angustifolia* Plant Extract-Mediated Synthesis of Cuprous Oxide (Cu₂O) NPs. The synthesis of Cu₂O was carried out by following literature procedures with some modifications.²³ In brief, *D. angustifolia* plant extract was used as the template/capping and reducing agent in an aqueous solution. CuSO₄·SH₂O was first dissolved in 100 mL of distilled water to produce a 0.1 M precursor salt solution. After that, 10 mL of an aqueous plant extract was added to a 0.1 M CuSO₄·SH₂O solution. Subsequently, the two solutions were mixed and stirred for 30 min at 70 °C in a hot plate with a magnetic stirrer, until the blue color altered to an everlasting reddish-brown suspension signifying the formation of Cu₂O NPs. The solution was cooled to room temperature, decanted, and cleaned many times using distilled water. The brick-red product was dried at 60 °C for 24 h in a hot air oven.

2.4. D. angustifolia Plant Extract-Mediated Synthesis of Al_2O_3 NPs. To 100 mL of a 0.1 M AlCl₃·6H₂O solution, 100 mL of *D. angustifolia* plant extract was added dropwise with stirring using a magnetic stirrer. Subsequently, NH₃ (0.1 M) was added until the pH reached 7, and then the solution was allowed to stir for 30 min at room temperature. The resultant solution was kept at room temperature for 1 day to permit the NPs to settle completely. After 24 h, it was centrifuged for 15 min at 12 000 rpm, and the extracted precipitate was washed three times with ethanol. Subsequently, it was dried at 80 °C for 12 h in a hot air oven, and then the white precipitate was calcined in a muffle furnace for 3 h at a temperature of 1000 °C.

2.5. *D.* angustifolia Plant Extract-Mediated Synthesis of Cu_2O/Al_2O_3 Nanocomposites. The plant extract-mediated Cu_2O/Al_2O_3 nanoadsorbent was synthesized with a simple physical approach. In this experiment, nanocomposites were prepared by combining different mass ratios of Cu_2O and Al_2O_3 NPs (Cu_2O/Al_2O_3 : 50/50, 30/70, 15/85, and 5/95%). The components were thoroughly mixed using a mortar and pestle and subsequently calcined at 250 °C for 2 h.

2.6. Batch Adsorption Experiments. Batch adsorption tests were carried out to inspect the adsorption potentiality of Cu₂O/Al₂O₃ nanocomposites to remove Cd(II) from aqueous solution. To evaluate the adsorption feasibility of the nanocomposite, different experiments, such as pH, adsorbent mass, contact time, and initial Cd(II) quantity, were studied. About 0.1-0.4 g of the adsorbent (Cu₂O/Al₂O₃ nanocomposites) was added into an aqueous solution of cadmium, stirred for 4 h, left at 24 h till the equilibrium was attained, and then filtered through Whatman filter paper. The optimum amount of the nanoadsorbent was gained by plotting a graph between percentage removal and the adsorbent's mass. The effects of interaction time, Cd(II) ion quantity, and pH were studied in the ranges of 30-120 min, 30-120 mg/mL, and 2-10, respectively. The adsorption experiments were also done for Al₂O₃ with the same parameters as a control experiment. The metal concentration in the filtrate was estimated by using

Scheme 1. Schematic Representations of the Synthesis of Cu₂O NPs, Al₂O₃ NPs, and Cu₂O/Al₂O₃ Nanocomposite and Their Adsorption of Cd(II) from Aqueous Solution^{*a*}



^aPhotos in figures are taken by Y.E.H. and the scheme was developed by W.M.G.

atomic absorption spectroscopy (AAS). The adsorption capacity as well as removal efficiency was calculated using eqs 1 and 2, respectively.

$$Q_{e} = \frac{(C_{0} - C_{e})}{W} \times V \tag{1}$$

$$R(\%) = \frac{(C_0 - C_e)}{C_0} \times 100$$
(2)

Here, Q_e is the concentration of heavy metal ions adsorbed on the nanoadsorbent at equilibrium, *R* is percentage removal, *V* is the volume of metal ion solution in L, *W* is the weight of the adsorbent NPs in a gram scale, C_0 and C_e are the initial and equilibrium concentrations (in mg/L), respectively.

To investigate the effect of coexisting metal ions on the adsorptive removal of Cd(II) ions by the 5 %Cu₂O/Al₂O₃ nanocomposite material, 50 mg of selected metal ion precursor salts that are prevalent in normal and wastewater (Ca(II), Mg(II), Ni(II), Zn(II), Pb(II)) were mixed with 90 mg of the Cd(II) ion precursor. The combined metal salts were dissolved in 1 L of deionized water to give ~140 mg/L (90 mg/L Cd + 50 mg/L additional competing ions) initial concentration. The resulting Cd-metal ion pair solutions were then analyzed for residual Cd(II) ions after being shaken for 60 min at the optimized pH (8.0) with the optimized composite adsorbent amount (0.3 g).

2.7. Characterization. The crystal phase of prepared NPs and nanocomposites was recognized using X-ray diffraction (XRD, Shimadzu XRD- 7000). Field emission scanning electron microscopy (FESEM, JSM 6500F, JEOL) was used to study the morphology of the nanomaterials. The surface functional groups of the nanomaterials were examined by using a 65 FT-IR (PerkinElmer) spectrometer. Nitrogen adsorption measurements were performed using the guest-free (evacuated) samples on a 3-Flex Surface Characterization Analyzer (Micromeritics) at pressures up to 1 bar. The surface areas of the materials were evaluated from the nitrogen adsorption isotherms collected at 77 K with the help of the Brunauer-Emmett-Teller (BET) model. Pore size distribution was analyzed using a BJH model from the desorption branch. A DW-AA320N atomic absorption spectrometer (AAS) was used for metal adsorption studies.

3. RESULTS AND DISCUSSION

3.1. Synthesis and Characterization. In this study, we report the first attempt at an eco-friendly approach for the plant extract-mediated synthesis of Cu_2O/Al_2O_3 nanocomposites. As illustrated in Scheme 1, *D. angustifolia* plant extract was employed as a reducing and stabilizing/capping agent for Al_2O_3 and Cu_2O NPs formation. During the formation of nanomaterials, precursors were thermally decomposed, and monomers accumulated in the solution during heat treatment.²⁴ Eruption nucleation occurred, while the monomer



Figure 1. XRD patterns for (a) Al_2O_3 , (b) Cu_2O , and (c) 50% Cu_2O/Al_2O_3 , (d) 30% Cu_2O/Al_2O_3 , (e) 15% Cu_2O/Al_2O_3 , and (f) 5% Cu_2O/Al_2O_3 .

concentration crossed a critical nucleation level, with the development of Al_2O_3 and Cu_2O NPs. After synthesis, white and brick-red precipitates indicated the formation of Al_2O_3 and Cu_2O NPs, respectively. Afterward, the nanocomposite was synthesized from the individual metal oxide powders by mixing with a mortar and pestle.

Figure 1a-f displays the XRD patterns of the prepared Al₂O₃ NPs, Cu₂O NPs, and Cu₂O/Al₂O₃ nanocomposites at different ratios. The XRD patterns revealed the orientation and crystalline nature of the synthesized nanocomposites. The major diffraction peaks of Cu₂O at 29.5, 36.5, 42.4, 61.5, and 73.6° belong to (110), (111), (200), (220), and (311) planes, respectively. These results agree well with the standard diffraction peaks of Cu₂O (JCPDS No. 05-0667).²⁵ Furthermore, the XRD peaks of Al_2O_3 are evident with (022), (122), (026), (220), (033), (232), and (042) planes at 32.5, 37.3, 39.3, 45.9, 47.9, 64.6, and 66.8°, respectively (Figure 1a,b). As shown in XRD patterns in Figure 1c-f, the Al₂O₃ peaks are shown clearly in the nanocomposites, particularly when decreasing the percentage of Cu₂O. The results demonstrate that the Cu₂O/Al₂O₃ nanocomposite was successfully synthesized without other impurity phases.

SEM micrographs of the as-synthesized Cu₂O, Al₂O₃, and 5% Cu₂O/Al₂O₃ nanocomposite are shown in Figure 2a-c, respectively. The SEM micrograph clearly showed no agglomerations of the nanostructure, and adhesion of NPs was found. The homogeneities with spherical morphologies of Cu₂O NPs were observed in SEM micrographs (Figure 2b). Consequently, the NPs are dispersed with two dissimilar structures on the entire surface homogeneously (Figure 2c). It can be observed that the surface of Al_2O_3 was covered by Cu_2O while preserving its morphology in the nanocomposites. According to EDS peaks, the existence of Al, Cu, and O was identified (Figure 2d). Furthermore, EDS demonstrates that Cu_2O NPs were embellished on the surface of Al_2O_3 NPs, as elemental monitoring using EDS investigation of the produced nanocomposite precisely displays all elemental combinations.

Figure 3a-d shows the FT-IR spectra of the plant extract, Al_2O_3 , Cu_2O , and 5% Cu_2O/Al_2O_3 nanocomposite. The strong broad peak at 3300-3400 cm⁻¹ is attributed to O-H groups of alcohols and phenols in plant extract as well as O-H groups from water molecules in all as-synthesized nanocomposites. The peak at 2914 cm^{-1} is allocated for C-H stretching vibrations in plant extract (Figure 3a). The stretching peaks at 1615, 1618, 1602, and 1625 cm⁻¹ are attributed to C=C vibrations for plant extract and could indicate physisorbed water displayed in Al₂O₃, Cu₂O, and Cu₂O/Al₂O₃. The peaks that appear below 1400 cm⁻¹ in nanocomposites are due to Al–O and Cu–O stretching vibrations (Figure 3d).^{26,2726} The peak at 1362 cm⁻¹ in plant extract belongs to the O-H bending vibration (Figure 3a). The peak that appears at 960 cm⁻¹ is assigned to the bending vibrations of the Cu–O bond (Figure 3c).²⁸ The stretching peaks at 600 cm⁻¹ (Figure 3b) and 590 cm^{-1} (Figure 3c) are assigned to Al–O and Cu–O, respectively.²⁹

To verify the degree of porosity, pore size distribution, and surface area of the prepared Cu_2O/Al_2O_3 nanocomposite, an adsorption experiment was carried out at 77 K using N₂ as a probe molecule. The N₂ sorption isotherms of the nanocomposite adsorbent exhibited a fully reversible type-IV



Figure 2. SEM images for (a) Al₂O₃, (b) Cu₂O, and (c) 5%Cu₂O/Al₂O₃. (d) SEM EDS of 5% Cu₂O/Al₂O₃.



Figure 3. FT-IR spectra of (a) *D. angustifolia* plant extract (b) Al_2O_3 , (c) Cu_2O , and (d) 5% Cu_2O/Al_2O_3 nanocomposite.

isotherm (Figure 4), a characteristic of a mesoporous material with a BET area of 172 m² g⁻¹ and a pore volume of 0.45 cm³ g⁻¹ at $P/P_0 \sim 0.95$. The pore size distribution for the

nanocomposite was deduced from the N_2 sorption data using the BJH desorption model. It revealed one type of uniform mesopores with an average size centered around 6 nm. The characteristic hysteresis loop of a typical mesoporous material of uniform pores, resulting from capillary condensation of the adsorbate, is also clearly evident in the isotherm.

3.2. Adsorption Studies. 3.2.1. Effect of pH. The pH of the solution is the foremost controlling parameter in the effectiveness of the adsorption procedure because it alters the surface charge of the adsorbent via protonation or deprotonation. The removal efficiency of Cd(II) by $A1_2O_3$ and $Cu_2O/$ Al_2O_3 was tested at different selected pH values (2–10), with adsorbent dose = 0.3 g, contact time = 60 min, and initial concentration of Cd(II) = 0.2 mg/L (Figure 5a). The effectiveness of Cd adsorption relied on the protonation as well as deprotonation of the surface functional groups of the nanocomposite.³⁰ The maximum removal efficiency for Cd(II) by A1₂O₃ and Cu₂O/Al₂O₃ was observed at a pH value of 8, which is 87.77 and 96.17%, respectively (Figure 5a). At lower pH values, both Al₂O₃ and Cu₂O/Al₂O₃ nanocomposites showed less Cd(II) affinity. Cd(II) ions could be present in deionized water during the Cd(II) adsorption process in the form of Cd^{2+} , $[Cd(H_2O)_6]^{2+}$, $Cd(OH)^+$, and $Cd(OH)_2(s)$, although at a lower pH, $[Cd(H_2O)_6]^{2+}$ is the dominant ion



Figure 4. BET (a) N_2 adsorption–desorption isotherm and (b) pore size distribution for the 5% Cu_2O/Al_2O_3 nanoadsorbent.

that could be adsorbed by the Al₂O₃ or Cu₂O/Al₂O₃ nanocomposite.³¹ Owing to the presence of hydroxide (OH⁻) ions in the adsorption solution, Cd precipitation in the form of Cd(OH)₂ could occur when the initial pH of the Cd solutions was raised to high values. According to the findings of other studies, the maximum Cd removal typically took place in the pH range of 4–8 (weakly acidic and neutral), which is consistent with the findings of the current study.³² The studies by Asgari et al. saw the greatest Cd removal at pH 7.³³

3.2.2. Effect of Adsorbent Amount. To investigate the effects of adsorbent (nanocomposite) dosage, different quantities of the adsorbent ranging from 0.1 to 0.4 g were used in the batch experiment. The other parameters, i.e., a pH of 8, a contact time of 60 min, and an initial Cd(II) concentration of 0.2 mg/L, were used to optimize the optimum amount of the adsorbent. The percentage removal efficiencies of Cd(II) by A1₂O₃ and Cu₂O/Al₂O₃ are displayed in Figure 5b. The adsorption eradication efficiency improved from 81.63 to 89.50% for $A1_2O_3$ and from 91.89 to 96.62% for Cu_2O/Al_2O_3 when the adsorbent amount varied from 0.1 to 0.3 g. However, approximately constant removal efficiency was noted upon further increasing the adsorbent dosage to 0.4 g. The increase in the removal efficiency as the amount increases is attributed to the availability of a greater number of accessible adsorption sites at the higher dosage.³⁴ Remaining unsaturated during the adsorption reaction, as a result of a greater number of available adsorption sites favoring Cd (II) uptake. The

slightly constant adsorption efficiency at adsorbent dosage >0.3 g at the set initial Cd(II) concentration could be attributed to the consumption of the available Cd(II) in the solution.

3.2.3. Effects of Cd(II) Initial Concentrations. Four different concentrations such as 30, 60, 90, and 120 mg/L of Cd(II) were prepared and tested to examine the influence on the removal efficiency at pH = 8, contact time = 60 min, and adsorbent dose = 0.3 g. As shown in Figure 5c, the removal efficiency of both (Al₂O₃ and Cu₂O/Al₂O₃) adsorbents increased with increasing concentration of Cd(II). The percentage removal effectiveness of Cd(II) by Al₂O₃ and Cu₂O/Al₂O₃ enhanced from 85.86 to 89.49% and 88.29 to 95.40%, respectively (Figure 5c), with increasing starting concentration from 30 to 90 mg/L. Indeed, increasing concentration can act as a driving force in resolving all-mass transfer encounters from the aqueous to the solid phase. The adsorption of Pb(II), Cd(II), Ni(II), and Cu(II) by modified Fe₃O₄ yielded similar results.³⁵ The highest removal percent was found at 90 mg/L and slightly decreased as the initial concentration of Cd(II) further increased to 120 mg/L. This could be due to limited adsorption sites in the adsorbent material. Since a fixed quantity of the adsorbent is used, the sites become saturated at a certain concentration, making the saturated adsorbent incapable of absorbing any more Cd-(II).^{30,33,36}

3.2.4. Effect of Contact Time. The effect of contact time on the elimination of Cd(II) by Al_2O_3 and Cu_2O/Al_2O_3 was investigated at a pH of 8, an adsorbent dose of 0.3 g, and an initial Cd(II) concentration of 90 mg/L. The contact time was varied from 30 to 120 min at a temperature of 25 °C. Figure 5d shows the removal efficiency of Cd(II) by Al_2O_3 and Cu_2O/Al_2O_3 , with an increase in % removal from 73.61 to 89.62% and 92.61 to 97.36%, respectively, upon increasing the contact time from 30 to 90 min for Al_2O_3 and from 30 to 60 min for Cu_2O/Al_2O_3 .

The removal efficiency was fast at the start of the adsorption process, achieving 97.36% and then reaching nearly a plateau later on. The primary cause of this behavior is the saturation of the active sites in the nanocomposite, which prevents further Cd(II) adsorption. This property is described by the fact that the total number of adsorption sites on the surface of the nanocomposite is initially very high, making adsorption very quick; however, over time, the active sites become saturated, minimizing the adsorption rate.³⁷ In all factors of adsorption parameters, the nanocomposite showed better adsorption behavior, which could be due to the high surface area.

3.2.5. Effect of Coexisting Metal lons. Besides Cd(II) ions, many metal ions coexist in wastewater. Adsorption studies in the presence of coexisting metal ions are thus necessary to determine the effect of competing ions on removal efficiency. As a result, the effects of extra metal ions on Cd(II) removal efficiency by the 5% Cu₂O/Al₂O₃ nanocomposite were investigated. The percent removal efficiency of Cd(II) ions by the composite material with and without Mg(II), Ca(II), Ni(II), Zn(II), and Pb(II) metal ions is shown in Figure 6. The coexisting metal ions were found to influence the percentage removal of Cd(II) at different extents, with Ni(II) having a significant effect. The observed interference order shows some degree of correlation with the charge density (charge/radius ratio) values of metal ions:³⁸ Ni²⁺ (2/0.70) > Zn²⁺ > (2/0.74) $\approx \ Mg^{2+} \ (2/0.72) \ > \ Ca^{2+} \ (2/1.23) \ \approx \ Pb^{2+} \ (2/1.19).$ The negligible impact of Pd(II) and Ca(II) ions on the removal efficiency of Cd(II) could be attributed to the preferential



Figure 5. Effect of (a) initial pH (b), adsorbent dose, (c) initial concentration of Cd(II), and (d) contact time on the removal efficiency of Cd(II) by Al_2O_3 NPs and the 5% Cu_2O/Al_2O_3 nanocomposite.



Figure 6. Effect of competing metal ions on Cd(II) removal efficiency by the 5% $\rm Cu_2O/Al_2O_3$ nanocomposite.

adsorption of the Cd(II) ions with a higher charge density (2/0.95) on the adsorption sites of the adsorbent. The adsorbed Cd ions could then repel the incoming competing ions.

3.3. Kinetic Study. One of the key considerations when designing an adsorption system is the prediction of the adsorption procedure. The kinetics of Cd adsorption on Al_2O_3 and the Cu₂O/Al₂O₃ nanocomposite was scrutinized using

various kinetic models such as pseudo-first-order and second-order models (eqs 3 and 4) at an initial concentration of 90 mg/L.

$$\ln(q_e - q_t) = \ln q_e - k_1 t \tag{3}$$

$$t/q_t = 1/k_2 q^2 e + 1/q_e t \tag{4}$$

where q_t and q_e (mg/g) are the values of absorbed Cd²⁺ at t and equilibrium, respectively. k_1 (1/min) and k_2 (g/(mg·min)) are the rate constants of the first-order and second-order models, respectively.

The adsorption experiment of ions was performed at different contact times (30, 60, 90, and 120 min) with an initial concentration of 30 mg/L for the kinetic study. According to Figure 6, equilibrium is reached after 90 min of contact time for Al_2O_3 NPs and 60 min for the Cu_2O/Al_2O_3 nanocomposite. The kinetics of adsorption of Cd(II) by the adsorbent were studied, and the experimental data obtained were applied to pseudo-first-order as well as pseudo-second-order kinetic models.

The outcomes of the kinetic study are summarized in Table 1 and Figure 7a–d. Figure 7 shows that the most appropriate kinetic model to explain the adsorption procedure is the pseudo-second-order kinetic model along with a correlation



Table 1. Parameters of the Kinetic Models for the Adsorption of Cd(II) Ions Using Al₂O₃ and Cu₂O/Al₂O₃ Nanoadsorbents

Figure 7. (a) Pseudo-first-order kinetics for Al_2O_3 , (b) pseudo-second-order kinetics for Al_2O_3 , (c) pseudo-first-order kinetics for Cu_2O/Al_2O_3 , and (d) pseudo-second-order kinetics for Cu_2O/Al_2O_3 for the adsorption of Cd(II) at room temperature.

coefficient (R^2) of 0.998, and the estimated adsorption capacity $(q_e \text{ cal})$ is in perfect agreement with the experimental data $(q_e \text{ exp; Table 1})$.

3.4. Isotherm Study. Typically, the dispersion of heavy metal ions among the liquid phase as well as the solid phase at equilibrium is demonstrated by the adsorption isotherm.³⁹ In addition, to explain the mechanism of Cd(II) adsorption, the Langmuir model (eq 5) and the widely used empirical Freundlich model (eqs 6 and 7) were used. The Freundlich model is valid for sorption on a nonhomogeneous surface and demonstrates multilayer adsorption.^{32,33}

$$q_{\rm e} = \frac{q_{\rm m} K_{\rm L} c_{\rm e}}{1 + K_{\rm L} c_{\rm e}} \tag{5}$$

$$q_{\rm e} = K_{\rm F} c_{\rm e}^{1/n} \tag{6}$$

$$\ln q_{\rm e} = \ln K_{\rm F} + \frac{1}{n} \ln c_{\rm e} \tag{7}$$

where the highest monolayer adsorption capacity is indicated by $q_{\rm m}$ (mg/g), $K_{\rm L}$ indicates the constant of the Langmuir equation, which is correlated to the energy of adsorption (L/ g), $q_{\rm e}$ is the quantity of Cd(II) adsorbed on the surface of the nanocomposite at equilibrium in mg/g, $K_{\rm F}$ is the Freundlich isotherm constant in L/mg, n = adsorption capacity, and $c_{\rm e}$ is

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Figure 8. (a) Langmuir isotherm for Al_2O_3 , (b) Freundlich isotherm for Al_2O_3 , (c) Langmuir isotherm for Cu_2O/Al_2O_3 , and (d) Freundlich isotherm for Cu_2O/Al_2O_3 for the adsorption of Cd (II) at room temperature.

Table 2. Parameters of Langmuir and Freundlich Isotherm Models for Cd(II) Ion Removal Using Al₂O₃ and Cu₂O/Al₂O₃ Nanoadsorbents

	Langmuir isotherm				Freundlich isotherm		
parameter	$q_{ m m}$	$K_{\rm L}$	$R_{ m L}$	R^2	n	$K_{ m F}$	R^2
Al_2O_3	0.3204	0.0137	0.448	0.9666	1.081	115.080	0.9217
Cu_2O/Al_2O_3	26.525	1	0.011	0.9116	0.213	87.297	0.8887

the equilibrium concentration of Cd(II) in mg/L. Figure 8a-d and Table 2 show the Cd(II) ion sorption isotherms on Al_2O_3 NPs and the Cu_2O/Al_2O_3 nanocomposite. A better linear plot is obtained from Figure 8a,c, indicating that the adsorption of Cd(II) ions by Al_2O_3 and the Cu_2O/Al_2O_3 nanocomposite may be admirably explained by the Langmuir isotherm model. Furthermore, for both NPs ($R^2 = 0.9666$) and ($R^2 = 0.9116$), the linear correlation coefficient of the Langmuir isotherm model was the highest among Freundlich isotherm models. Table 2 demonstrates that the Langmuir adsorption model is the best fit for Cd(II) adsorption onto Al_2O_3 and the Cu₂O/ Al_2O_3 nanocomposite, assuming that Cd(II) removal occurs on a homogeneous monolayer, equivalent adsorption energy, uniform active sites, and no interactions between the adsorbed species.⁴⁰ The theoretical maximal eradication capacities (q_m) of Al2O3 and Cu2O/Al2O3 calculated by the Langmuir isotherm model were 0.3204 and 26.525 mg/g, respectively, which were greater than $q_e \exp(mg/g)$, indicating that the

process was monolayer adsorption and the adsorption surface was not completely covered.⁴¹ Adsorption cannot be reversed if the dimensionless separation factor $(R_L) = 0$. When R_L is between 0 and 1, the process is advantageous. If the value of $R_{\rm L}$ equals 1, the isotherm is linear. If R_L is greater than 1, an unfavorable process is in control. A dimensionless equilibrium parameter or separation factor, R_L, was reported by researchers as a crucial parameter of the Langmuir isotherm for predicting whether an adsorption system will be beneficial or detrimental.⁴² The R_L was calculated as 0.448 and 0.011 L/ mg (Table 2) for Al_2O_3 and Cu_2O/Al_2O_3 , respectively, which lie between 0 and 1, indicating that the adsorption of Cd(II)onto Al₂O₃ and Cu₂O/Al₂O₃ nanoadsorbents was favorable, as experimentally survived, signifying the outstanding adsorption behavior of the Cu₂O/Al₂O₃ nanocomposite, which is anticipated to play a vital role in polluted water treatment applications.

4. CONCLUSIONS

In the current study, the Cu₂O/Al₂O₃ nanocomposite was fruitfully synthesized by a green synthesis method using D. angustifolia plant extract as a reducing, protecting, and stabilizing agent. The crystallite and morphologies of nanocomposites were studied by XRD and SEM analysis. The porosity attributes (surface area, pore size distribution, and pore volume) were analyzed by collecting N2 adsorptiondesorption isotherms at 77 K, and the obtained nanocomposite has a high surface area with a mesoporous structure. According to the results, the Cu_2O/Al_2O_3 nanocomposite was effectually employed for the adsorption of Cd2+ ions from aqueous solutions. Furthermore, Cd(II) ion adsorption onto the nanocomposite was demonstrated to be pH-dependent. The influence of initial Cd concentration, contact time, and nanocomposite quantity on adsorption potentiality was thoroughly investigated. The adsorption rates of the Cu₂O/ Al₂O₃ nanocomposite were very rapid, and adsorption equilibria were attained in 60 min for 97.36% removal of Cd(II) from aqueous solutions. With a highest adsorption capacity of 4.48 mg/g, the adsorption data closely fitted to the pseudo-second-order kinetics and Langmuir isotherm models. Therefore, the synthesized Cu₂O/Al₂O₃ nanocomposite could be a potential candidate for the vastly effectual adsorptive removal of heavy metal ions.

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Notes

The authors declare no competing financial interest.

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