

Validation of an analytical method to quantify the permeation and penetration of flurbiprofen into human pharynx tissue

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Abstract

The aim of this investigation was to develop receiver and extraction fluids, and subsequently validate an analytical method to quantify the permeation and penetration of flurbiprofen into human pharynx tissue using a Franz diffusion cell. The solubility and stability of flurbiprofen in a suitable receiver fluid, and a suitable extraction method and fluid to recover and quantitate flurbiprofen from human pharynx tissue, were investigated using high-performance liquid chromatography (HPLC). The potential interference of human pharynx tissue in the receiver fluid was also investigated. The HPLC analytical method was successfully validated according to current guidelines. The final receiver fluid demonstrated sufficient solubility and stability, and the extraction method and fluid resulted in >95% recovery of flurbiprofen following exposure to human pharynx tissue. The lower limit of quantitation of flurbiprofen was 0.045 µg/mL in both the receiver and extraction fluids. There was no interference of the human pharynx tissue with the HPLC method. This investigation validated an analytical method for quantitating flurbiprofen, and determined a suitable receiver fluid and extraction method and fluid, which can be used to investigate the permeation and penetration of flurbiprofen through human pharynx tissue using the Franz diffusion cell method.

KEYWORDS

flurbiprofen, Franz cell, HPLC, pharyngitis, pharynx

1 | INTRODUCTION

Flurbiprofen is a nonsteroidal anti-inflammatory drug which, when delivered as a spray or lozenge, provides rapid relief from pharyngitis (sore throat) (de Looze et al., 2016; Radkova, Burova, Bychkova, & DeVito, 2017; Schachtel et al., 2014; Schachtel, Shephard, et al., 2018; Schachtel, Aspley, et al., 2018). This suggests that flurbiprofen works locally, rather than requiring absorption into the systemic

circulation. Previous studies have shown that flurbiprofen is absorbed across the buccal mucosa (Barsuhn, Olanoff, Gleason, Adkins, & Ho, 1988; Gonzalez-Younes, Wagner, Gaines, Ferry, & Hageman, 1991); however, the extent of penetration into the pharynx tissue is yet to be confirmed. Movement of flurbiprofen deeper into the layers of pharynx tissue would suggest that it acts locally on peripheral nerves located deep within the tissue and would be commensurate with its rapid onset of action (de Looze et al., 2016; Radkova et al., 2017;

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Schachtel et al., 2014; Schachtel, Aspley, et al., 2018; Schachtel, Shephard, et al., 2018).

To determine the penetration and permeation of drugs through tissues, the Franz diffusion cell method is often used to mimic *in vivo* conditions (Azzi et al., 2006; Franz, 1975; Ingram, Bartlett, Brown, Marriott, & Whitfield, 2003; Ng, Rouse, Sanderson, Meidan, & Eccleston, 2010) and has been used to determine the permeation rate of flurbiprofen through human skin (Takeuchi et al., 2011). High-performance liquid chromatography (HPLC) has been used previously to assess the penetration of drugs into tissues (Azzi et al., 2006; Dhiman, Dhiman, & Sawant, 2009; Casey et al., 2017; Frosini, Bond, Loeffler, & Larner, 2017; Souza & Maia Campos, 2017), including the quantitation of flurbiprofen (Locatelli, Ferrone, Cifelli, Barbacane, & Carlucci, 2014; Yilmaz & Erdem, 2015).

The aim of this investigation was to develop receiver and extraction fluids, and subsequently validate an analytical method to quantify the permeation and penetration of flurbiprofen into human pharynx tissue using a Franz diffusion cell (Soham Scientific, Ely, UK).

2 | EXPERIMENTAL

This investigation was conducted by MedPharm Ltd (Guildford, UK) in accordance with the International Conference on Harmonisation Pharmaceutical Quality System Q10, 2008.

2.1 | HPLC for the quantitation of flurbiprofen

The HPLC methodology was developed using the LC2030C HPLC system (Shimadzu UK Ltd, Milton Keynes, UK) and Empower 3 Data Processing Software (Waters UK, Elstree, UK). Initial implementation of the HPLC method was conducted with flurbiprofen in a generic sample diluent (methanol-water) to ensure that the method was suitable for preliminary sample analysis before validation, and to provide information that the method was likely to be suitable for validation. The initial calibration standards were analyzed three times and QC standards were analyzed six times.

Following the receiver and extraction fluid development, the HPLC method was validated using both solutions as sample diluent based on the acceptance criteria of the European Medicines Agency (EMA) guideline on bioanalytical method validation (EMA/CHMP/EWP/192217/2009 Rev. 1 Corr. 2) and US Bioanalytical Method Validation [Food and Drug Administration (FDA) Guidance for Industry, September 2013 and May 2001].

2.2 | Test drug

A flurbiprofen laboratory working standard (Reckitt Benckiser, manufactured in Bangplee, Thailand) was used for this investigation.

2.3 | Calibration/QC standards

Standards for initial implementation were 0.1–100 µg/mL (60:40 v/v methanol-water). Following selection of suitable receiver and extraction fluids, the final calibration and quality control (QC) standards for validation were prepared from separate flurbiprofen stock solutions (500 µg/mL). The calibration standards ranged from 0.045 to 100.0 µg/mL (100, 85, 60, 40, 6, 0.15, 0.045 µg/mL) in receiver fluid and extraction fluid and the QC standards ranged from 0.045 to 85.0 µg/mL (85, 60, 40, 0.15, 0.045 µg/mL) in receiver and extraction fluids.

2.4 | Human pharynx tissue

Human pharynx tissue ethically sourced from cadavers was supplied by Ethical Tissue (University of Bradford, UK; Research Ethics Committee reference 220367) and was stored at -20°C prior to use. The tissue was cut to ~0.5–1 cm² prior to use in the development of receiver and extraction fluids and extraction methods.

2.5 | Development of receiver fluid for the Franz diffusion cell

A suitable receiver fluid was required to ensure the permeation of the flurbiprofen was not limited by the solubility of the drug in the receptor compartment. Therefore, the solubility of flurbiprofen (from the laboratory working standard; see Section 2.2) was assessed in phosphate-buffered saline (PBS), 20% v/v ethanol in PBS and 0.2% w/v Brij 98 in PBS. The solubility of flurbiprofen was determined by adding 10 mg (± 1 mg) of flurbiprofen to 500 mg (± 5 mg) of receiver fluid. The solution was maintained at 25°C and stirred for 24 h. After incubation, any undissolved flurbiprofen was removed via centrifugation for 10 min at 13,000 rpm (ca. 16,000g) at 25°C (centrifuge, Eppendorf 5430, VWR, Lutterworth, UK). The solution was diluted 1:200 to ensure that the drug concentration was within the calibration range for the HPLC method. The saturated system (50 mg) was weighed into a 10 mL volumetric flask which was made up to volume with sample diluent (60:40 v/v methanol-water) and thoroughly stirred. An aliquot of the diluted sample was analyzed using the HPLC method. The stability of flurbiprofen in the potential receiver fluids was assessed at 2–8 and 37°C at 24 and 48 h, and 5 days, using the HPLC method.

The potential interference of human pharynx tissue in the receiver fluid with the flurbiprofen peak in the HPLC method was also investigated, to ensure that no issues would be encountered in the full experiment. Pharynx tissue cut into ~0.6 cm² sections was added to 28 mL of receiver fluid and stored in a 37°C water bath for 24 h. From the receiver fluid, 20 mL was removed and added to 5 mg of flurbiprofen and mixed by inversion. The solution was then made up to 100 mL using receiver fluid and analyzed by HPLC.

TABLE 1 HPLC analytical method implementation results

Method implementation element	Results	Specification	Comments
Linearity: correlation coefficient (R^2) ^a	$R^2 = 1.0000$	$R^2 \geq 0.9990$	Meets specification
Accuracy	Low concentration 1 $\mu\text{g/mL} = 98.86 \pm 0.85\%$ Medium concentration 10 $\mu\text{g/mL} = 100.69 \pm 0.28\%$ High concentration 80 $\mu\text{g/mL} = 99.55 \pm 0.08\%$	95–105%	Meets specification at three concentrations
Precision/repeatability	Low concentration 1 $\mu\text{g/mL} = 0.86\%$ Medium concentration 10 $\mu\text{g/mL} = 0.28\%$ High concentration 80 $\mu\text{g/mL} = 0.08\%$	Relative SD < 2%	Meets specification at three concentrations
System suitability (1 $\mu\text{g/mL}$)	Capacity factor $K = 9.61$ Tailing factor $T = 1.01$ Theoretical plate number $N = 11,502.09$	$K > 2$ $T \leq 2$ $N > 2000$	Meets specification Meets specification Meets specification
System suitability (10 $\mu\text{g/mL}$)	Capacity factor $K = 9.87$ Tailing factor $T = 1.13$ Theoretical plate number $N = 7996.39$	$K > 2$ $T \leq 2$ $N > 2000$	Meets specification Meets specification Meets specification
System suitability (80 $\mu\text{g/mL}$)	Capacity factor $K = 9.85$ Tailing factor $T = 1.16$ Theoretical plate number $N = 7707.72$	$K > 2$ $T \leq 2$ $N > 2000$	Meets specification Meets specification Meets specification
Quantitation limit for flurbiprofen ^a	Theoretical LOQ = 0.045 $\mu\text{g/mL}$	Report results	LOQ established

Data represented as mean \pm standard deviation (SD).

^a $n = 3$, all other parameters $n = 6$.

HPLC, High-performance liquid chromatography; LOQ, limit of quantitation.

TABLE 2 Method validation summary for flurbiprofen in receiver and extraction fluids over a concentration range of 0.045–100 $\mu\text{g/mL}$

Method validation element	Specification	Experimental result for receiver fluid	Experimental result for extraction fluid
Specificity	Precision: CV $\leq 20\%$	Pass	Pass
	Accuracy: 80–120%	Pass	Pass
	Percentage deviation: 4/6 replicates within 20% of the actual value	Pass	Pass
Selectivity	S/N > 5 in 5/6 matrices	Pass	Pass
LLOQ	Peak area > 5 \times S/N ratio at the retention time of the analyte from a blank matrix	Pass	Pass
Intra-assay validation	Precision of all QC standards: CV $\leq 15\%$	Pass	Pass
	Accuracy of all QC standards: 85–115%	Pass	Pass
	Precision at the LLOQ: $\leq 20\%$	Pass	Pass
	Accuracy at the LLOQ: 80–120%	Pass	Pass
	Percentage deviation: 4/6 replicates within 15% (20% for LLOQ) of the actual values at each of the validation levels	Pass	Pass
Inter-assay validation	Precision of all QC standards: CV $\leq 15\%$	Pass	Pass
	Accuracy of all QC standards: 85–115%	Pass	Pass
	Precision at the LLOQ: $\leq 20\%$	Pass	Pass
	Accuracy at the LLOQ: 80–120%	Pass	Pass
	Percentage deviation: 12/18 replicates within 15% of the actual values at each of the validation levels	Pass	Pass
Short-term stability	Coefficient of determination, intercept and slope: report result	Pass	Pass
		Pass	Pass
	Precision: CV $\leq 15\%$ at both low and high levels Accuracy: 85–115%	Fail – freeze–thaw and 2-week freezer stability only	Pass
Re-injection reproducibility	Percentage deviation: 4/6 replicates within 15% of the actual values at each of the validation levels	Pass	Pass
	Precision: CV $\leq 15\%$	Pass	Pass
	Accuracy (percentage recovery): 85–115%	Pass	Pass
Stability of the analyte in solution	Percentage deviation: 4/6 stock dilutions within 15% of the freshly prepared stocks	Pass	Pass
	Precision: CV $\leq 15\%$	Pass	Pass
	Accuracy (percentage recovery): 85–115%	Pass	Pass
Carryover	<5% carryover	Pass	Pass

CV, Coefficient of variation; LLOQ, lower limit of quantitation; QC, quality control; S/N, signal-to-noise ratio.

2.6 | Development of extraction fluid and extraction methods for the Franz diffusion cell

A suitable extraction fluid was investigated to recover and quantify the flurbiprofen from human pharynx tissue. The following extraction fluids (EF) were assessed: 90:10 v/v methanol-water (EF1); 90:10 v/v ethanol-water (EF2); and 90:10 v/v ethanol-water with 1% v/v formic acid (EF3). To develop the extraction method, flurbiprofen 10 mg (\pm 2 mg) was weighed into a 10 mL flask (made up to volume with ethanol), and 10 μ L of the solution was added to three cotton buds in a glass vial or human pharynx tissue cut into 0.5–1 cm² pieces (all n = 3). For each, the percentage recovery of flurbiprofen compared with a control (empty vial) was assessed. Following a 6 h incubation in a water bath at 37°C, 1 mL of each test extraction fluid was added to the human pharynx tissue and homogenised (tissue homogenizer, Precellys 24, Peqlab Ltd, Southampton, UK) at 5800 rpm for 40 s at ambient temperature. An additional 1 mL of each extraction fluid was added to the tissue samples, and 2 mL of each extraction fluid was added to the remaining samples. Each sample was shaken for 16–20 h and centrifuged at 13,000 rpm (\sim 16,000g) for 10 min at 25°C. The supernatant was analyzed via HPLC to determine the most suitable extraction fluid for the Franz diffusion cell method. Owing to poor recovery of flurbiprofen from the human pharynx tissue, the extraction method was repeated for EF2 (following an overnight freeze and additional beads added to the

homogenizer vial ([Homogeniser vials: Fisher Scientific UK Ltd, Loughborough, UK]) and for EF3 (additional beads added but without freezing). As for the receiving fluid, the potential interference of human pharynx tissue in the extractor fluid with the flurbiprofen peak in the HPLC method was also investigated. Pharynx tissue cut into \sim 0.6 cm² sections was added to 28 mL of each extractor fluid and stored in a 37°C water bath for 24 h. From each extractor fluid, 20 mL was removed and added to 5 mg of flurbiprofen then mixed by inversion. The solution was then made up to 100 mL using receiver fluid and analyzed by HPLC to confirm that there were no interfering peaks from the tissue. Details of a small-scale experimental procedure are outlined in section S1.

3 | RESULTS

3.1 | HPLC

During assessment of the analytical method, the absorption spectra of the flurbiprofen peak and the lambda max were determined to be 247 nm. This detection wavelength was then set to ensure that the greatest level of sensitivity could be achieved.

Following implementation (Table 1) the HPLC analytical method was successfully validated (according to the relevant FDA/EMA guidelines) and the parameters were shown to be 'fit for purpose' for the

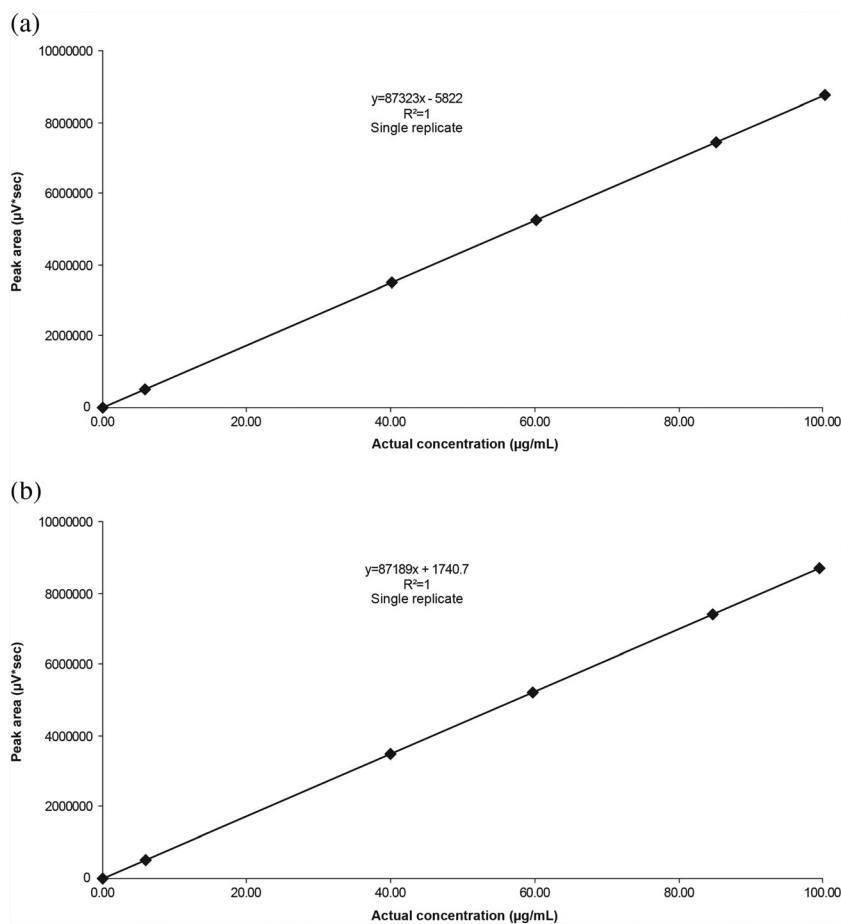


FIGURE 1 Representative flurbiprofen calibration curve in extraction fluid (a) and receiver fluid (b) over the validated range 0.045–100 µg/mL

TABLE 3 Final HPLC chromatographic conditions for the assay of flurbiprofen

HPLC system	Shimadzu LC2030C HPLC system Waters Empower 3 Data Processing Software
Column	Waters Symmetry C18 3.5 μ m, 4.6 mm i.d. \times 100 mm
Guard column	Waters Symmetry C18 guard column or equivalent
Mobile phase (MP)	30:20:50 v/v/v MP A–MP B–MP C
MP A	0.1% trifluoroacetic acid in acetonitrile
MP B	0.1% trifluoroacetic acid in methanol
MP C	0.1% trifluoroacetic acid in water
Initial flow rate	1 mL/min
Run time	20 min
Wavelength	247 nm
Column temperature	35°C
Auto sampler temperature	Ambient laboratory temperature
Injection volume	20 μ L
Retention time of flurbiprofen	14 min
Needle wash solvent	100% ethanol
Sample and standard diluent ^a	60:40 v/v methanol–water. Receiver fluid, PBS; extraction fluid, 90:10 v/v ethanol–water
Seal wash and line storage	60:40 v/v methanol–water

^aInitial assessment and implementation of the analytical method performed using 60:40 v/v methanol–water. Following selection of suitable receiver and extraction fluids samples the analytical method was validated and standards were prepared in the receiver or extraction fluid, as appropriate. HPLC, High-performance liquid chromatography; PBS, phosphate-buffered saline.

detection and quantitation of flurbiprofen (Table 2; Figure 1). The limit of quantitation (LOQ) of flurbiprofen was 0.045 μ g/mL (Table 2). The final HPLC system conditions are described in Table 3.

3.2 | Receiver fluid

All receiver fluids demonstrated sufficient solubility (at least 10-fold greater than the maximum amount of flurbiprofen anticipated to permeate the pharynx tissue), with saturated solubility of the drug ranging from 0.12% w/w (PBS) to 0.14% w/w (0.2% w/v Brij 98 in PBS). Acceptable stability (95–105% compared with $t=0$) of flurbiprofen from all three receiver fluids was observed across the 5 day stability period at both 2–8 and 37°C (Table 4). PBS was selected as the receiver fluid for further assessment. Human pharynx tissue in the receiver fluid demonstrated no interference when analyzing flurbiprofen with the HPLC analytical method.

3.3 | Extraction fluid and extraction method

Two of the extraction fluids (EF1, 90:10 v/v methanol–water, and EF2, 90:10 v/v ethanol–water) initially assessed had low recoveries (72.24–78.87% compared with the control vial) of flurbiprofen from

TABLE 4 Recovery of flurbiprofen from receiver fluid expressed as a percentage of $t=0$

Receiver fluid	$t=0$	24 h		48 h		5 days	
		2–8 °C	37°C	2–8 °C	37°C	2–8 °C	37°C
PBS	100.00 (99.64–100.21)	100.50 (100.36–100.67)	100.14 (99.96–100.24)	99.32 (99.15–99.59)	99.10 (98.96–99.27)	99.49 (99.38–99.62)	99.57 (99.34–99.73)
20% v/v ethanol in PBS	100.00 (98.80–100.24)	100.55 (100.23–100.98)	100.56 (100.55–100.57)	99.33 (99.30–99.36)	99.76 (99.56–99.94)	99.64 (99.46–99.76)	100.23 (100.18–100.28)
0.2% w/v Brij 98 in PBS	100.00 (99.80–100.19)	100.44 (100.33–100.53)	100.65 (100.58–100.71)	99.52 (99.44–99.61)	99.68 (99.55–99.78)	99.79 (99.59–99.95)	99.72 (99.51–99.85)

Data presented as mean (range).

TABLE 5 Recovery of flurbiprofen using different extraction procedure expressed as a percentage compared with the control

Extraction fluid	Sample	Recovery of flurbiprofen compared with the control (%)
90:10 v/v methanol–water (EF1)	Cotton bud	92.43 (90.88–95.53)
	Pharynx	78.87 (68.98–88.52)
	Empty vial (control)	100.00 (97.39–104.51)
90:10 v/v ethanol–water (EF2)	Cotton bud	96.00 (95.94–96.07) ^a
	Pharynx	72.24 (65.15–80.86)
	Empty vial (control)	100.00 (93.34–103.83)
90:10 v/v ethanol–water (EF2) additional development	Pharynx (frozen)	96.63 (91.41–106.43)
	Empty tissue homogenizer vial (control)	105.51 (103.12–108.94)
	Empty vial (control)	100.00 (92.65–105.24)
90:10 v/v ethanol–water with 1% v/v formic acid (EF3)	Pharynx	95.50 (94.93–96.07) ^a
	Empty tissue homogenizer vial (control)	103.06 (100.92–104.55)
	Empty vial (control)	100.00 (95.49–103.28)

^a*n* = 2 replicates only. Data presented as mean (range).

EF, Extraction fluid.

human pharynx tissue. The protocol was developed further (freezing the tissue and adding additional beads in the tissue homogenizer vial), improving EF2 recovery to 96.63% compared with the control vial (Table 5). Using the third extraction fluid (EF3, 90:10 v/v ethanol–water with 1% formic acid) with additional beads but without freezing yielded a recovery of 95.50%. The recovery results were comparable between EF2 and EF3, and EF2 was selected for the Franz diffusion cell experiment (using the method with an overnight freeze step and additional beads added to the homogenizer vial). The recovery of flurbiprofen from cotton buds was 96.00% for EF2. The use of the different extraction fluids demonstrated no interference when analyzing flurbiprofen with the HPLC analytical method.

4 | DISCUSSION

This investigation developed a suitable receiver fluid, extraction method and fluid, and validated an analytical method for investigating and quantifying flurbiprofen permeation and penetration in human pharynx tissue in a Franz diffusion cell. To our knowledge, this is the first study of its kind. The final analytical method was validated according to all relevant FDA and EMA guidelines and was determined to be 'fit for purpose'. All validation experiments have shown that the analytical method used is accurate and precise over the analytical range investigated, and offers advantages relative to previous analytical methods with respect to sensitivity to detect permeation and penetration of flurbiprofen into the target tissue (Akhlaq et al., 2011; Hussain, Al-Ajmi, Amir, & Ali, 2016; Yilmaz & Erdem, 2015).

The selected receiver fluid (PBS) demonstrated sufficient solubility (saturated solubility of flurbiprofen was 0.12% w/w) and acceptable stability across 5 days at both 2–8 and 37°C. The extraction method and fluid resulted in >95% recovery of flurbiprofen following exposure to human pharynx tissue, indicating that flurbiprofen could be successfully recovered from the samples tested and is stable in the presence of the pharynx tissue for up to 6 h incubation at 37°C. Most importantly, there was no interference of the human pharynx tissue in the receiver fluid and extraction fluid with the HPLC method.

This investigation determined that the LOQ for flurbiprofen was 0.045 µg/mL. Compared with other studies using HPLC as the detection method, this method provides a more sensitive measure [other studies have reported LOQs of 0.10 µg/mL (Yilmaz & Erdem, 2015) and 0.578 µg/mL (Akhlaq et al., 2011)]; however, there are more sensitive methods available for determining flurbiprofen concentration, such as liquid chromatography–mass spectrometry (LC–MS) (Lee et al., 2014; Mano, Narui, Nikaido, & Goto, 2002). Therefore, potential further investigations using LC–MS could be conducted to further improve the sensitivity of the methodology.

5 | CONCLUSION

This investigation validated an analytical method for quantitating flurbiprofen, and determined a suitable receiver fluid and extraction method and fluid, which can be used to investigate the permeation and penetration of flurbiprofen through human pharynx tissue using the Franz diffusion cell method. The final analytical method was validated according to all relevant FDA and EMA guidelines.

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AUTHOR CONTRIBUTIONS

Rob Turner and Marc Brown (CSO of MedPharm) provided technical expertise for the validation and performance testing; Sean Robert Wevrett was the Study Director overseeing the project and Suzanne Edmunds was the Scientific Lead involved in decision-making and data interpretation. All authors contributed to the conception and development of this manuscript, and all authors have approved the final draft and take full responsibility for the contents of the manuscript.

DECLARATION OF FINANCIAL/OTHER RELATIONSHIPS

Robert Atkinson and Tim Shea are employees of Reckitt Benckiser. Rob Turner, Sean Robert Wevrett, Suzanne Edmunds and Marc Brown are employees of MedPharm Ltd.

DATA SHARING STATEMENT

All data relating to this investigation are reported within the manuscript.

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SUPPORTING INFORMATION

Additional supporting information may be found online in the Supporting Information section at the end of the article.

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