

# Desorption Characteristics of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas in Heavy Hydrocarbon-Rich Coal Seams

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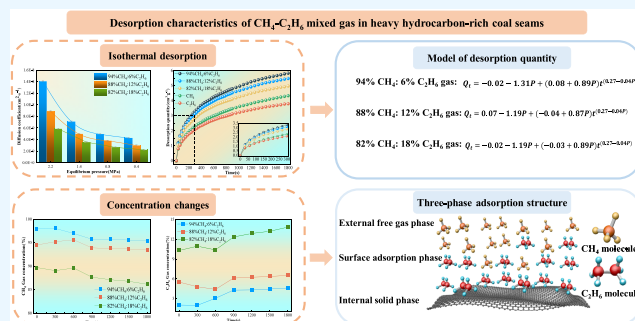
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**ABSTRACT:** The gas desorption characteristics of coal are closely related to the gas content of the coal seam. The gas in heavy hydrocarbon-rich coal seams contains CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> heavy hydrocarbons. However, most current research on the gas desorption characteristics of coal seams focuses on CH<sub>4</sub> analysis, ignoring the influence of the C<sub>2</sub>H<sub>6</sub> heavy hydrocarbon gas. To accurately determine the gas content of a heavy hydrocarbon-rich coal seam, methods based on CH<sub>4</sub> analysis are inadequate and the desorption characteristics of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas must be clarified. This work experimentally and theoretically studies the desorption characteristics of single-component gas and CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas from coal samples. The results show that increasing the adsorption-equilibrium pressure was found to increase the desorption quantity and desorption speed of single-component gas and increase the desorption quantity, desorption ratio, and diffusion coefficient of mixed gas. Under the same adsorption-equilibrium pressure, the desorption quantity and rate of single-component CH<sub>4</sub> gas exceeded those of C<sub>2</sub>H<sub>6</sub>. The quantity and speed of mixed gas desorption increased with rising CH<sub>4</sub> concentration and decreased with rising C<sub>2</sub>H<sub>6</sub> concentration. The change in the mixed gas concentration during desorption reflects the distribution characteristics of light hydrocarbon components on the outer surface and heavy hydrocarbon components on the inner surface of coal. From the desorption characteristics of mixed gas, desorption models of mixed gas were obtained at different concentrations, laying a theoretical foundation for accurate determinations of gas contents in heavy hydrocarbon-rich coal seams.



## 1. INTRODUCTION

Although coal is the stabilizer and ballast of energy security, coal and gas protrusions in the mining process seriously restrict the safe production of coal mines and endanger the occupational safety and health of workers.<sup>1–3</sup> In the prevention and control of coal and gas herniation, the gas content of the coal seam is a critical indicator of gas outflow from mines. The gas content enables predictions of areas at risk of coal and gas herniation, along with effectiveness evaluations of antidisruptive measures.<sup>4–6</sup> Moreover, the safety requirements are tightening with the increasing depth of coal mining, and the reliability and accuracy of the coal bed methane content measurement results are paramount.

The gas components of coal seams are roughly divisible into hydrocarbons and nonhydrocarbons.<sup>7</sup> The hydrocarbons (mainly CH<sub>4</sub> and a certain amount of heavy hydrocarbon gas) dominate, while nonhydrocarbon gases (such as CO<sub>2</sub> and N<sub>2</sub>) exist in small amounts.<sup>8–10</sup> According to recent research based on industrial tests for measuring the gas contents of coal seams,<sup>11</sup> the proportion of heavy hydrocarbon gas reaches 5–25% in some mining areas. The characteristics and causes of heavy hydrocarbon gas have been extensively researched. For example, Lan et al. reported a heavy hydrocarbon gas content of

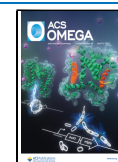
2.9–36.98% in part of the exploration area of the Enhong Slope of Yunnan.<sup>12</sup> Gentzis et al. measured a C<sub>2</sub>H<sub>6</sub> concentration of 5.2–7.9% in the coal seam of Alberta, Canada.<sup>13</sup> They considered that heavy hydrocarbon gas results from the penetration of gas from oil (gas) reservoirs into the coal seam. Formolo et al. reported a heavy hydrocarbon gas content of 5–15% in the coal seam in the southwestern and northwestern part of the San Juan Basin of the United States, possibly arising from contact metamorphism of igneous rock intrusion.<sup>14</sup> An on-site gas geological exploration by Wang et al. and Fu et al. found that heavy hydrocarbon gas anomalies in the coal seam in China amounted to 5.16%.<sup>15,16</sup> Numerous data analyses have identified a positive correlation between the heavy hydrocarbon gas content and buried depth, suggesting that heavy hydrocarbon gas is the product of plant transformation into coal.

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Most scholars simulate the occurrence of coal seam gas based on single-component gases such as  $\text{CH}_4$ ,  $\text{CO}_2$ , and  $\text{N}_2$ , along with mixtures of these gases. Wang et al. and Ji et al. carried out isothermal adsorption measurements of high-pressure  $\text{CH}_4$ .<sup>17,18</sup> They found that the temperature and equilibrium pressure affect the limiting adsorption quantity. Wang et al. believed that  $\text{CO}_2$  adsorption increases the intensity of shear vibrations, causing irreversible damage to defective parts of the coal body.<sup>19</sup> They proposed a molecular mechanism for the deformation of the  $\text{CO}_2$ -adsorbed coal. Zhang et al. analyzed the multiple fractal characteristics of the pore structures of coals with different degrees of coalification during  $\text{N}_2$  adsorption.<sup>20</sup> The pores became increasingly complex with an increasing coalification degree. Yu et al. conducted an adsorption–desorption experiment of  $\text{CH}_4$ – $\text{CO}_2$  mixed gas; they found the concentration of  $\text{CH}_4$  in the desorption gas was always more significant than that of  $\text{CO}_2$ , which was considered to be closely related to the microscopic composition and coal rank.<sup>21</sup> Li et al. simulated the adsorption of  $\text{CH}_4$ – $\text{N}_2$  mixed gas on coal through triaxial stress tests, found that the coal body expanded and deformed, and the strength of the coal body decreased.<sup>22</sup> Combining the results of  $\text{CO}_2$ – $\text{N}_2$  adsorption experiments with molecular dynamics software, Xu et al. constructed microporous and mesoporous models of the loading and migration processes, and they proposed the dual adsorption mechanism of  $\text{N}_2$ – $\text{CO}_2$ .<sup>23</sup> Long et al. studied the adsorption process of mixed gas on different coal samples through a competitive mixed gas adsorption experiment.<sup>24</sup> According to the Yoon–Nelson model of single-component gas, they found that the mass transfer rate decreases in the order of  $\text{N}_2 > \text{CH}_4 > \text{CO}_2$ .<sup>25</sup> Most research on gas desorption from coal is based on the  $\text{CH}_4$ . For instance, Li et al. investigated the effect of pore structure on the diffusion coefficient of  $\text{CH}_4$  in coals of different ranks, and they found that the diffusion coefficient of  $\text{CH}_4$  increased first and then decreased with the increase of coal rank.<sup>26</sup> Liu et al. believed that coal pores have bimodal characteristics, proposed a double diffusion model to describe the desorption process of  $\text{CH}_4$  from coal.<sup>27</sup> Guatame et al. related the  $\text{CH}_4$  concentration to the petrographic characteristics of coal.<sup>28</sup> They found that gas desorption from the coal seam is related to the microcomponent composition of coal. Sun et al. experimentally studied  $\text{CH}_4$  desorption under positive pressure conditions (relative to atmospheric pressure).<sup>29</sup> They reported an increasing quantity of gas desorption with an increasing relative desorption pressure.

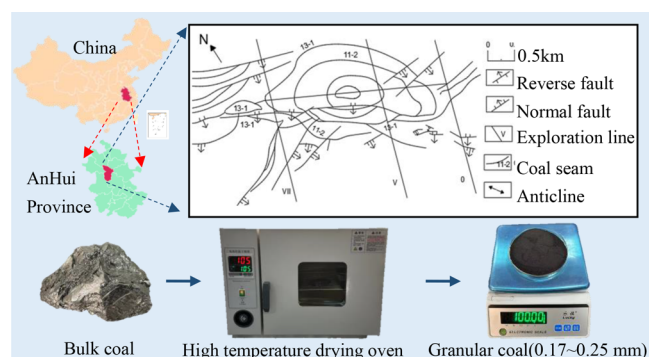
Heavy hydrocarbon gas has received insufficient attention in coal seam gas research. Few studies have considered the gas desorption law in heavy hydrocarbon-rich coal seams or the desorption characteristics of heavy hydrocarbon  $\text{CH}_4$  mixed gas at different concentrations. Isothermal adsorption–desorption experiments of coal typically employ  $\text{CH}_4$  and other single-component gases.<sup>30</sup> As the obtained adsorption–desorption characteristics cannot properly reflect the actual energy-storage situation in heavy hydrocarbon-rich coal seams, the accuracy of the gas content determination is compromised. Therefore, obtaining the desorption characteristics of heavy hydrocarbon gas is necessary to determine the gas content in heavy hydrocarbon-rich coal seams and prevent coal and gas outburst work.

The contents of hydrocarbon gas components in coal seam gas decrease in the order of  $\text{CH}_4 > \text{C}_2\text{H}_6 > \text{C}_3\text{H}_8 > \text{C}_4\text{H}_{10}$ . More than 90% of the heavy hydrocarbon gas is  $\text{C}_2\text{H}_6$ ; the remaining straight-chain alkanes are present in small amounts.<sup>31–33</sup> Therefore, the present study selects  $\text{C}_2\text{H}_6$  as the research

subject and constructs an experimental platform for investigating  $\text{CH}_4$ – $\text{C}_2\text{H}_6$  mixed gas desorption. To investigate the desorption characteristics of  $\text{CH}_4$ – $\text{C}_2\text{H}_6$  mixed gas in the coal seam, three mixed gases—94% $\text{CH}_4$ :6% $\text{C}_2\text{H}_6$ , 88% $\text{CH}_4$ :12% $\text{C}_2\text{H}_6$ , and 82% $\text{CH}_4$ :18% $\text{C}_2\text{H}_6$ —were subjected to isothermal desorption experiments. The results lay a theoretical foundation for accurate gas content determinations in heavy hydrocarbon-rich coal seams.

## 2. EXPERIMENTAL METHODOLOGY

**2.1. Coal Sample Preparation.** The coal sample was taken from the 13-1 coal seam in the Panji Coal Mine of Huainan Mining Group, located in the eastern section of the synclinorium of Huainan Coalfield and the deep part of the turning end of the Chenqiao–Panji anticline.<sup>34</sup> The fault-structure development in the coalfield is dominated by longitudinal oblique faults. The faults lie parallel to the anticline axis, and the angle between the fault intersection line and coal seam strike is small.<sup>35,36</sup> The complex tectonic stress is relatively concentrated because the minefield is located at the turning–overturning end of the anticline. The content of heavy hydrocarbon gas in the coal seam ranges from 5.58 to 17.07% and is higher in the deep part of the mine (<1000 m) than in the shallow part. In contrast, the  $\text{CH}_4$  content is lower in the deep part than in the shallow part.<sup>37</sup> The local strata in the sampling area and mine structure information are listed in Figure 1.



**Figure 1.** Sampling location and preparation of the coal samples.

Coal sample production steps: (1) After sampling at the working face, the sample tank is immediately sealed and transported to the laboratory. (2) The coal block is crushed in a crusher, and particles of diameter 0.17–0.25 mm are selected through a vibrating screen. (3) The coal sample is placed in a 105 °C drying oven for 12 h. (4) The dried coal sample is placed in a weighing dish, and the coal sample tank is filled with 100g of sample.<sup>38</sup>

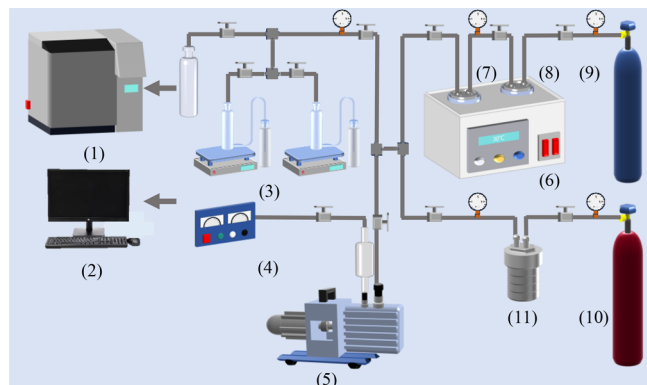
After screening and drying the remaining coal samples, the coal samples were analyzed followed the industrial standard “Proximate Analysis of Coal” (GB/T212-2008).<sup>39</sup> The adsorption constants of the coal samples (Table 1) were determined following the “Experimental Method of High-Pressure Isothermal Adsorption to Coal” standard (GB/T19560-2008).

**2.2. Experimental System.** On a designed adsorption–desorption experimental platform, the authors determined the desorption quantities of single-component  $\text{CH}_4$  gas and  $\text{C}_2\text{H}_6$  gas, along with the desorption characteristics and concentration changes of  $\text{CH}_4$ – $\text{C}_2\text{H}_6$  mixed gas. The experimental platform maintains the experimental gas and coal samples at constant

Table 1. Parameters Elated to the Coal Samples

$M_{ad}$ (%)	$A_{ad}$ (%)	$V_{daf}$ (%)	classification of gases	gas adsorption constant		
				$a$ ( $\text{cm}^3\text{g}^{-1}$ )	$b$ ( $\text{MPa}^{-1}$ )	$R^2$
1.92	18.24	24.59	94%CH <sub>4</sub> :6%C <sub>2</sub> H <sub>6</sub>	20.5815	0.5415	0.9984
			88%CH <sub>4</sub> :12%C <sub>2</sub> H <sub>6</sub>	20.4792	0.6262	0.9895
			82%CH <sub>4</sub> :18%C <sub>2</sub> H <sub>6</sub>	20.0810	1.0573	0.9949
			CH <sub>4</sub>	19.4310	1.1704	0.9919
			C <sub>2</sub> H <sub>6</sub>	18.7152	1.4631	0.9926

temperature and performs real-time monitoring of the gas desorption data, detection of desorption gas concentration, and dead-volume calibration (Figure 2).



**Figure 2.** Adsorption–desorption experimental platform for CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas: (1) chromatograph, (2) data acquisition system, (3) desorption meter, (4) vacuum gauge, (5) vacuum pump, (6) thermostat water bath, (7) coal sample tank, (8) buffer tank A, (9) gas cylinder A, (10) buffer tank B, and (11) gas cylinder B.

### 2.3. Experimental Procedure.

1. Adsorption equilibrium: After injecting helium gas into cylinder B for leakage check, the coal sample tank and pipeline were pumped to a vacuum of <30 Pa using a vacuum pump. Ensuring that the water bath had stabilized at 30 °C, the prepared mixed gas was filled into buffer tank A through cylinder A, and the valve was closed after reaching the target pressure. When the pressure-sensor parameters remained constant for more than 4h, the gas in buffer tank A was assumed to have reached stable state.

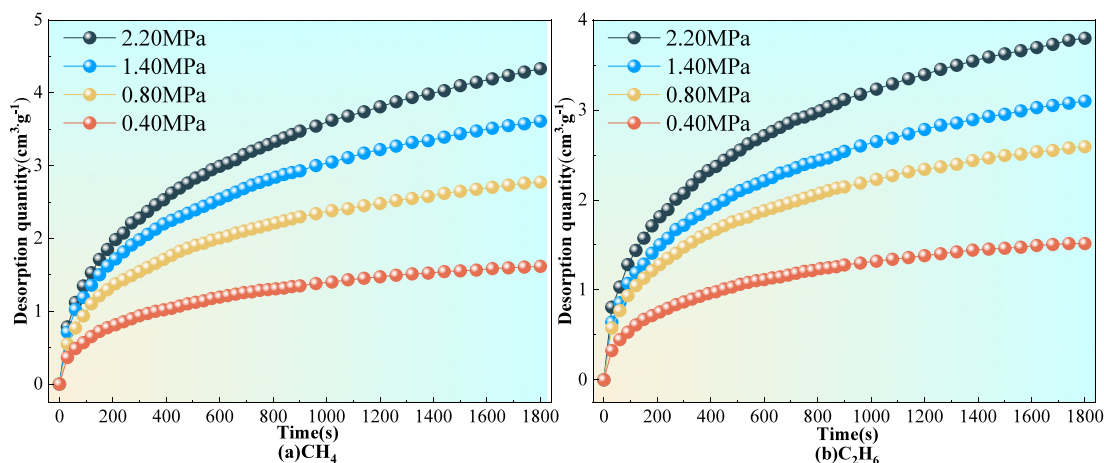
The valve was then opened to connect the buffer tank A to the coal sample tank. While filling the coal sample tank with gas, the equilibrium pressure changes in the tank were observed and recorded until adsorption equilibrium at the target pressure was reached. Subsequently, the valve was opened and buffer tank A was connected to the coal sample tank for charging the gas. Again, the equilibrium pressure change in the coal sample tank was recorded until the coal sample reached adsorption equilibrium at the target pressure.

2. Atmospheric desorption: The valve was adjusted to desorb the gas from the coal samples in the tank under atmospheric pressure. The released gas was collected by a desorption meter. The cumulative desorption time was 1800s, and the data-saving period was 30s during the first 900 and 60s during the last 900s. To compare and analyze the desorption behaviors of different gas components, the measured desorption quantity was converted to the standard condition as follows:

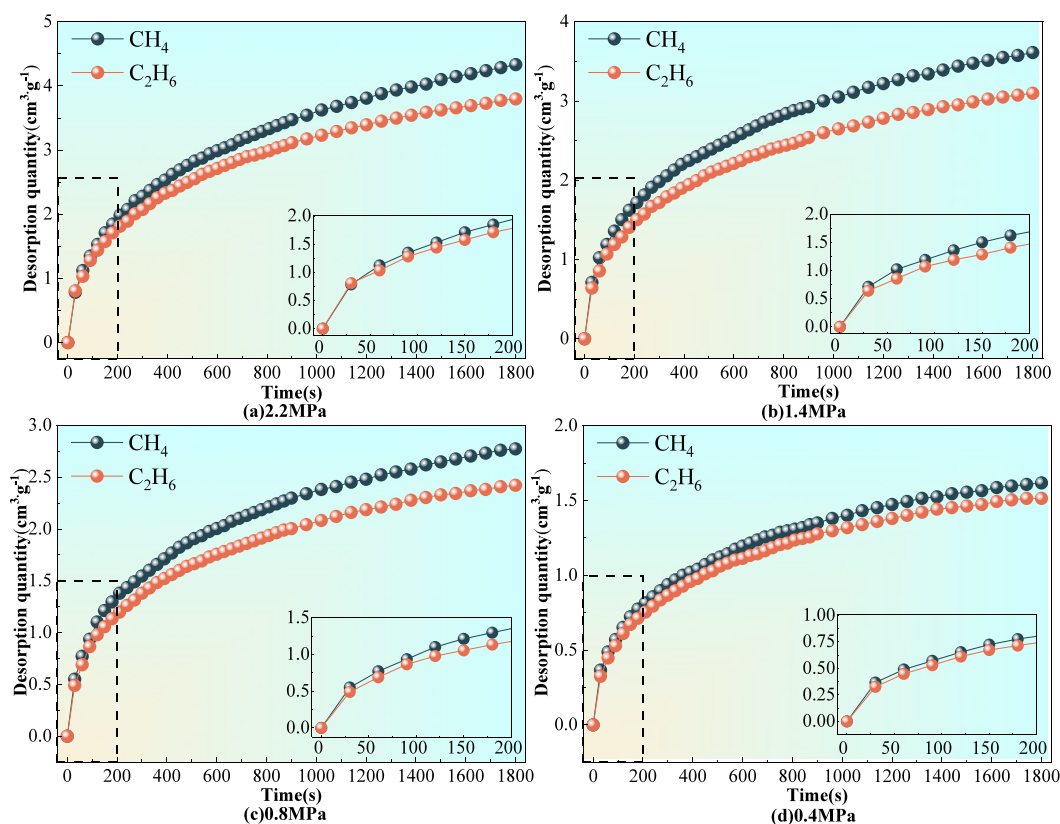
$$Q_t = \frac{273.15}{0.101325(273.15 + T)M} P_0 \cdot Q'_t \quad (1)$$

where  $Q_t$  is the desorption volume under standard conditions ( $\text{cm}^3/\text{g}$ ),  $T$  is the room temperature ( $^{\circ}\text{C}$ ),  $M$  is the mass of the coal sample (g),  $P_0$  is the room atmospheric pressure (MPa), and  $Q'_t$  is the measured volume ( $\text{cm}^3$ ).

3. Chromatographic analysis: The gas components released by desorption of a mixed gas must be analyzed within a certain period. To ensure accurate desorption measurements, the gas was collected in different gas cylinders during different periods. After a predetermined time, the previous valve was quickly closed and the latter valve was opened to admit the desorption gas to the next cylinder.



**Figure 3.** Temporal changes in desorption quantities of single-component gas, derived from the data of desorption experiments.



**Figure 4.** Temporal changes in desorption quantities of CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> during single-component gas desorption experiments under the same adsorption-equilibrium pressure.

The gas in the corresponding gas cylinder was collected in a gas collection bag and connected to a gas chromatograph for concentration analysis.

### 3. RESULTS AND DISCUSSION

**3.1. Isothermal Desorption Analysis of Single-Component Gas.** Isothermal (30 °C) desorption experiments of CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> were conducted at different adsorption-equilibrium pressures (2.2, 1.4, 0.8, and 0.4 MPa). Figure 3 plots the desorption quantities of the single-component gas as a function of time.

Under different adsorption-equilibrium pressures, the isothermal desorption processes of the single-component gas show similar desorption characteristics. Increasing the adsorption-equilibrium pressure increased both the desorption speed and desorption quantity in the initial stage and amplified the upward trend of the desorption curve. The initial rapid decay in the desorption process slowed after 1200s, and the desorption quantity gradually tended to its limit value. Because the desorption values of CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> obviously differed over the same period, they were analyzed and compared at the same adsorption-equilibrium pressure. The results are shown in Figure 4.

At the same adsorption-equilibrium pressure, the quantity and speed of CH<sub>4</sub> desorption exceeded those of C<sub>2</sub>H<sub>6</sub> desorption. At adsorption-equilibrium pressures of 2.2, 1.4, 0.8, and 0.4 MPa, the cumulative desorption volume differences between CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> were 0.53376, 0.51264, 0.35252, and 0.10322 cm<sup>3</sup>/g, respectively. The differences gradually decrease with decreasing adsorption-equilibrium pressure, and the results of CH<sub>4</sub> and

C<sub>2</sub>H<sub>6</sub> are close when the adsorption-equilibrium pressure reaches 0.4 MPa.

Coal is an adsorbent with an apparent molecular-sieve effect. CH<sub>4</sub> molecules are small, simply structured, and lightweight, whereas C<sub>2</sub>H<sub>6</sub> molecules are large, complex, and weighty. As the migration and flow resistances of CH<sub>4</sub> are small, CH<sub>4</sub> molecules desorb in a higher quantity at higher speed than C<sub>2</sub>H<sub>6</sub> molecules. As the adsorption-equilibrium pressure decreases, gas exchange between the adsorbed and free phases is weakened, and the transport process of the CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> molecules slows. Accordingly, the desorption quantities and speeds of CH<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> converge at low adsorption-equilibrium pressures.

**3.2. Isothermal Desorption Analysis of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas.** **3.2.1. Change Rules of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas Desorption Quantity.** Under the conditions of the actual situation,<sup>37</sup> three groups of mixed gases (94%CH<sub>4</sub>:6%C<sub>2</sub>H<sub>6</sub>, 88%CH<sub>4</sub>:12%C<sub>2</sub>H<sub>6</sub>, and 82%CH<sub>4</sub>:18%C<sub>2</sub>H<sub>6</sub>) were prepared and subjected to desorption experiments at different adsorption-equilibrium pressures (2.2, 1.4, 0.8, and 0.4 MPa). The temporal changes in desorption quantities of the mixed gases are plotted in Figure 5.

Under the same adsorption-equilibrium pressure conditions, the initial desorption speed and cumulative desorption of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas gradually increased with an increasing CH<sub>4</sub> concentration. In contrast, the desorption quantity and later desorption speed of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas decreased with an increasing C<sub>2</sub>H<sub>6</sub> concentration.

Next, the multicomponent desorption characteristics were compared with those of the single-component desorption characteristics. Under the same adsorption-equilibrium pressure conditions, the desorption quantity and speed of single-



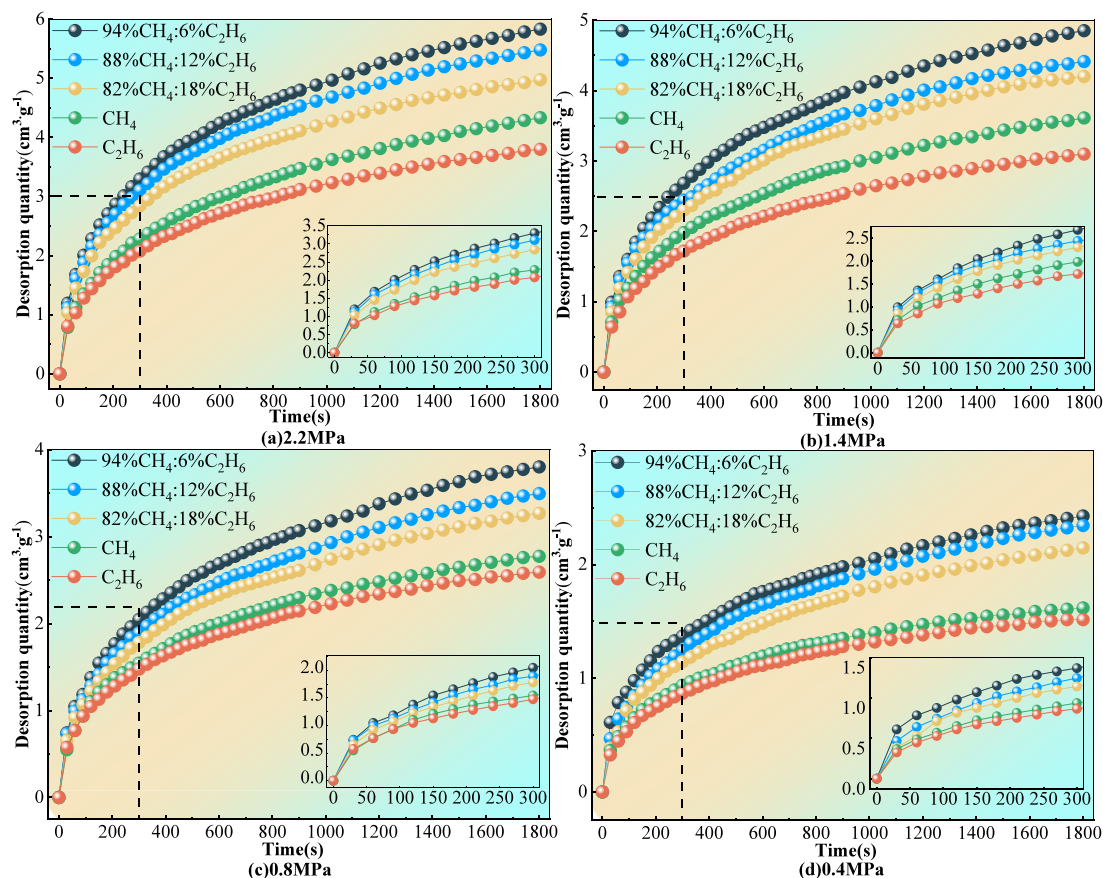


Figure 5. Temporal changes in desorption quantities during the  $\text{CH}_4$ - $\text{C}_2\text{H}_6$  mixed gas experiment under the same adsorption-equilibrium pressure.

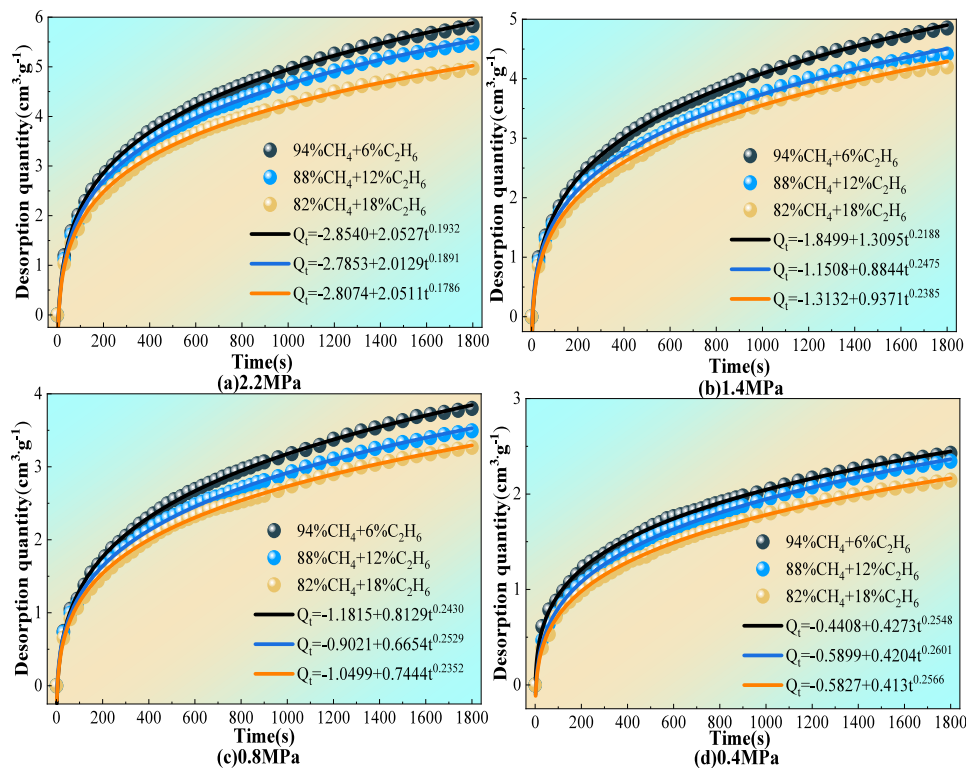


Figure 6. Fitting curve of desorption quantity of  $\text{CH}_4$ - $\text{C}_2\text{H}_6$  mixed gas.

component gas in the 1800s before desorption were smaller than those of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gases at all three concentrations. Although the proportion of CH<sub>4</sub> is lower in the mixed gas than in the single-component gas, the pore structures in the heavy hydrocarbon-rich coal body can favor the adsorption of heavy hydrocarbon gases. Hence, heavy hydrocarbon components improve the adsorption effect of the coal body on mixed gas and promote CH<sub>4</sub> desorption. This phenomenon explains the higher desorption results of the mixed gas than of the single-component gas.

**3.2.2. Model of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas Desorption Quantity.** Analyzing the variation rule of the desorbed quantity of mixed gas, one observes that the desorption quantity  $Q_t$  increases rapidly with time  $t$  before tending to a stable value. Therefore, the desorption quantity  $Q_t$  of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas was fitted to a function of  $t$  (eq 2). The fitting curve is shown in Figure 6.

$$Q_t = A + Bt^C \quad (2)$$

Combined with the fitting analysis, the relational expression between the desorption quantity and time of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas with different concentrations under the same adsorption-equilibrium pressure was obtained, and the degree of fit  $R^2$  exceeded 0.998. The constants  $A$ ,  $B$ , and  $C$  to be determined are listed in Table 2.

**Table 2. Parameters of the  $Q_t$ – $t$  Fitting Formula for CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas**

gas category	$P$ (MPa)	$A$	$B$	$C$	$R^2$
94%CH <sub>4</sub> :6%C <sub>2</sub> H <sub>6</sub>	2.2	–2.8540	2.0527	0.1932	0.9993
	1.4	–1.8499	1.3095	0.2188	0.9992
	0.8	–1.1815	0.8129	0.2430	0.9990
	0.4	–0.4408	0.4273	0.2548	0.9991
88%CH <sub>4</sub> :12%C <sub>2</sub> H <sub>6</sub>	2.2	–2.7853	2.0129	0.1891	0.9993
	1.4	–1.1508	0.8844	0.2475	0.9981
	0.8	–0.9021	0.6654	0.2529	0.9991
	0.4	–0.5899	0.4204	0.2601	0.9991
82%CH <sub>4</sub> :18%C <sub>2</sub> H <sub>6</sub>	2.2	–2.8074	2.0511	0.1786	0.9992
	1.4	–1.3132	0.9371	0.2385	0.9984
	0.8	–1.0499	0.7444	0.2352	0.9989
	0.4	–0.5827	0.413	0.2566	0.9992

In CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas with the same concentration ratio, the desorption quantity  $Q_t$  of the mixed gas gradually increases with increasing adsorption-equilibrium pressure  $P$ . The fitting analysis found a linear relationship between  $P$  and the parameters  $A$ ,  $B$ , and  $C$  (Table 3).

Substituting the linear relationships in Table 3 into eq 2, the desorption quantity  $Q_t$  can be determined at any given desorption time  $t$  and adsorption-equilibrium pressure  $P$ . The desorption models of the mixed gases with different concentration ratios are given as follows:

- (1) Desorption quantity of mixed 94%CH<sub>4</sub>:6%C<sub>2</sub>H<sub>6</sub> gas:

$$Q_t = -0.02 - 1.31P + (0.08 + 0.89P)t^{(0.27-0.04P)} \quad (3)$$

- (2) Desorption quantity of mixed 88%CH<sub>4</sub>:12%C<sub>2</sub>H<sub>6</sub> gas:

$$Q_t = 0.07 - 1.19P + (-0.04 + 0.87P)t^{(0.27-0.04P)} \quad (4)$$

**Table 3. Linear Relationship between Adsorption-Equilibrium Pressure  $P$  of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas and the Fitting Parameters  $A$ ,  $B$ , and  $C$**

gas category	parameter relationship expression
94%CH <sub>4</sub> :6%C <sub>2</sub> H <sub>6</sub>	$A = -0.02 - 1.31P$
	$B = 0.08 + 0.89P$
	$C = 0.27 - 0.04P$
88%CH <sub>4</sub> :12%C <sub>2</sub> H <sub>6</sub>	$A = 0.07 - 1.19P$
	$B = -0.04 + 0.87P$
	$C = 0.27 - 0.04P$
82%CH <sub>4</sub> :18%C <sub>2</sub> H <sub>6</sub>	$A = -0.02 - 1.19P$
	$B = -0.03 + 0.89P$
	$C = 0.27 - 0.04P$

- (3) Desorption quantity of mixed 82%CH<sub>4</sub>:18%C<sub>2</sub>H<sub>6</sub> gas:

$$Q_t = -0.02 - 1.19P + (-0.03 + 0.89P)t^{(0.27-0.04P)} \quad (5)$$

**3.2.3. Change Rules of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas Desorption Ratio.** The adsorption-equilibrium pressure evidently influences the desorption process of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas. Therefore, the desorption ratio changes of the mixed gases were analyzed under different adsorption-equilibrium pressures. The results are listed in Figure 7.

The desorption ratio defines the ratio of the cumulative desorption quantity  $Q_t$  to the limit desorption quantity  $Q_\infty$ . At any given time,  $Q_\infty$  denotes the gas desorption quantity at  $t \rightarrow \infty$ , which is the quantity of gas released indefinitely from the coal sample under the adsorption-equilibrium pressure  $P$ . During the desorption process at atmospheric pressure ( $P_0 = 0.1$  MPa),  $Q_\infty$  is the gas adsorption quantity of the coal sample under the adsorption-equilibrium pressure  $P_1$  and is calculated as

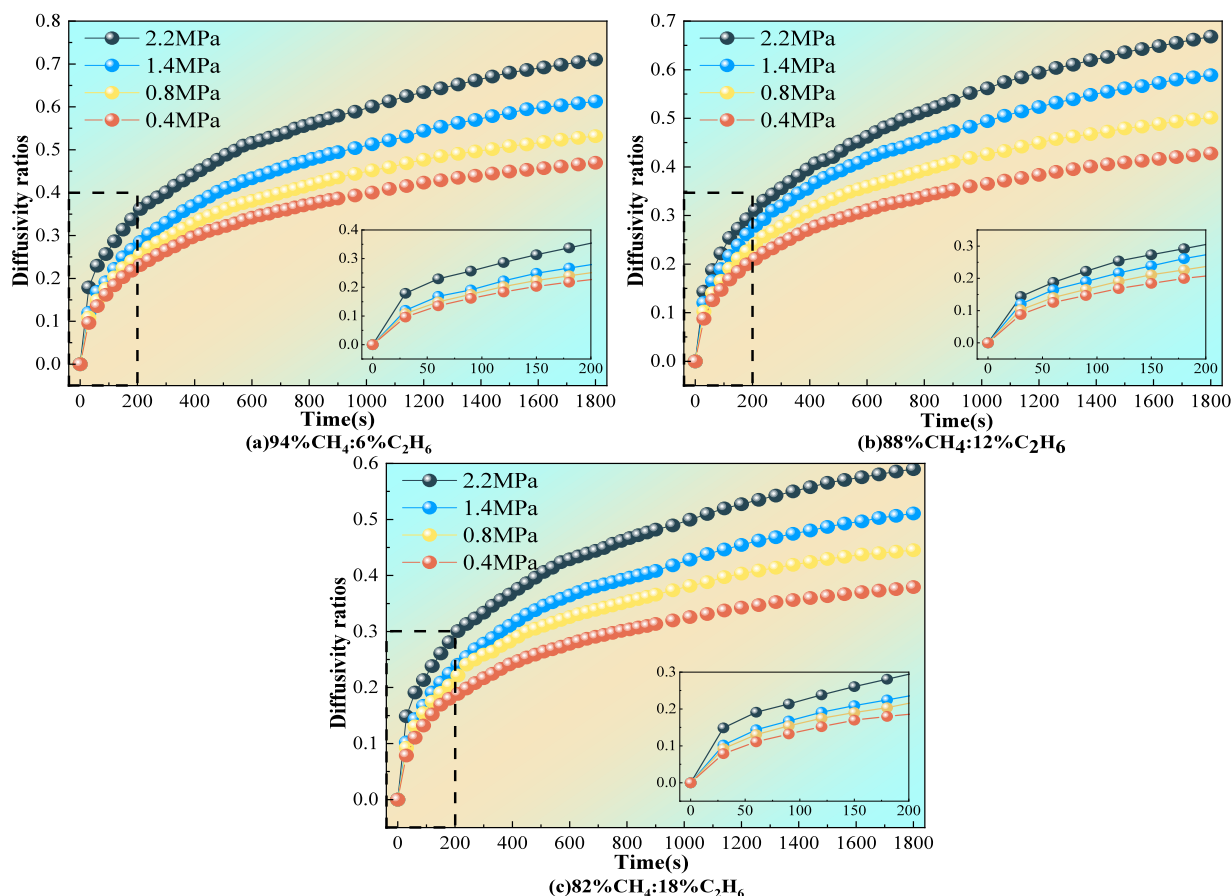
$$Q_\infty = \left( \frac{abP}{1 + bP} - \frac{abP_0}{1 + bP_0} \right) \cdot \frac{100 - A_{ad} - M_{ad}}{100} \quad (6)$$

where  $A_{ad}$  and  $M_{ad}$  are the ash and moisture contents of the coal samples, respectively (both in %), and  $a$  and  $b$  are the adsorption constants of the coal samples under different gas conditions.

Increasing the adsorption-equilibrium pressure gradually increased the desorption ratio and early stage magnitude of the change in the desorption ratio of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas and also lengthened the equilibrium time. In contrast, decreasing the adsorption-equilibrium pressure caused an earlier slowdown of the desorption ratio curve. Meanwhile, a horizontal asymptote analysis shows that increasing the adsorption-equilibrium pressure increases the limit desorption quantity of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas.

Heavy hydrocarbon-rich coal easily absorbs and stores heavy hydrocarbon gas. When the adsorption equilibrium is broken, the mixed gas rapidly detaches from the coal body surface and exits through the fissures. During the first 1800s of the desorption process, decreasing the adsorption-equilibrium pressure reduced the adsorption force between the coal body surface and heavy hydrocarbon gas, thereby decreasing the degree of heat exchange between the adsorbed and free-state gas molecules. Accordingly, the desorption ratio curve slowed at an earlier time.

**3.2.4. Change Rules of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> Mixed Gas Diffusion Coefficient.** According to the desorption quantity and desorption ratio change rules of the mixed gas, the desorption process of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas largely depends on the



**Figure 7.** Temporal changes in the desorption ratio during the desorption experiment of  $\text{CH}_4$ - $\text{C}_2\text{H}_6$  mixed gas at the same concentration.

concentration of the heavy hydrocarbon gas. Therefore, the average diffusion coefficient of the mixed gas was analyzed. Based on Fick's second diffusion law, the cumulative desorption quantity  $Q_t$  and the limit desorption quantity  $Q_\infty$  calculated above are substituted into the classical diffusivity ratios formula for calculations.<sup>40</sup>

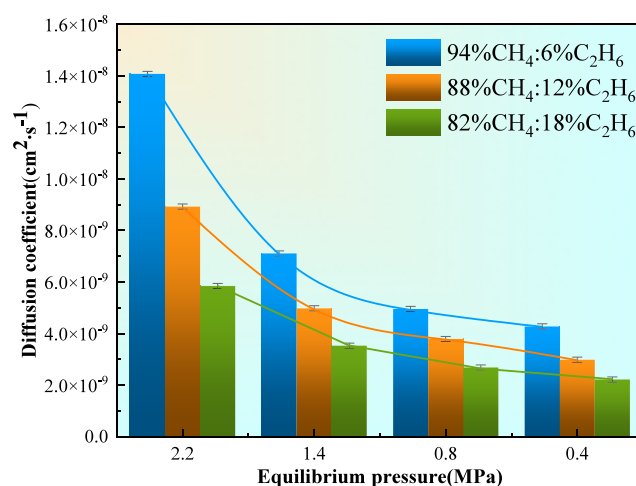
$$\frac{Q_t}{Q_\infty} = 1 - \frac{6}{\pi^2} \sum_{n=1}^{\infty} \frac{1}{n^2} e^{-n^2 Bt} \quad (7)$$

where  $t$  is the desorption time (s),  $B = \pi^2 D/R^2$ ,  $D$  is the diffusion coefficient ( $\text{cm}^2/\text{s}$ ), and  $R$  is the radius of the coal particles (cm). Setting  $n = 1$  in eq 7, the diffusion coefficient  $D$  becomes a constant. Taking the logarithms of both sides of eq 7 with  $n = 1$ , we get

$$\ln\left(1 - \frac{Q_t}{Q_\infty}\right) = \ln\left(\frac{6}{\pi^2}\right) - \frac{\pi^2 D t}{R^2} \quad (8)$$

The average diffusion coefficients of the coal samples with different gas concentrations and adsorption-equilibrium pressures during the first 1800s of desorption were calculated from the linear slopes of  $\ln(1 - Q_t/Q_\infty)$  versus  $t$  plots. The results are listed in Figure 8.

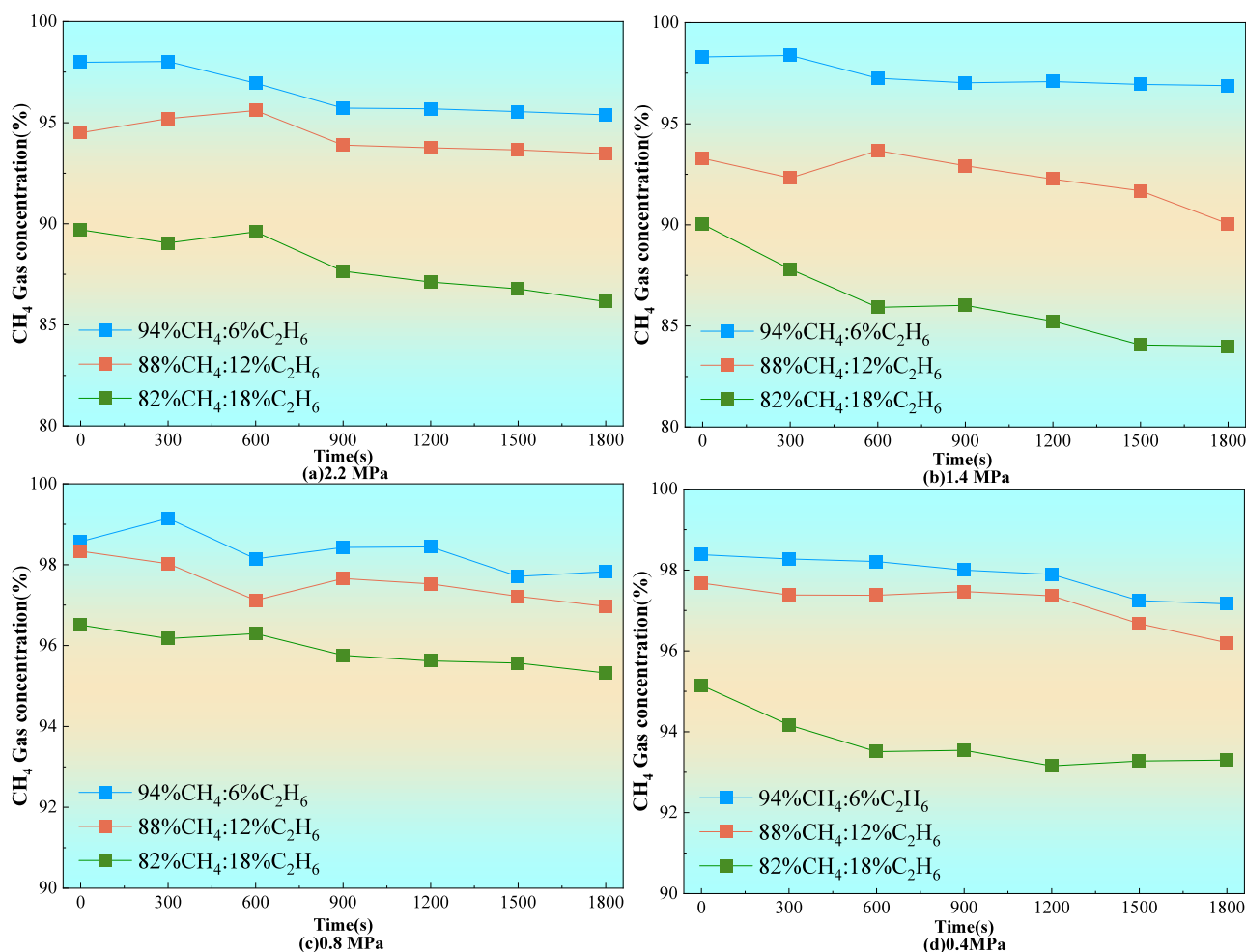
Changing the  $\text{C}_2\text{H}_6$  concentration in the mixed gas will more likely influence the desorption law of the mixed gas than changing the  $\text{CH}_4$  concentration, especially under an adsorption-equilibrium pressure of 2.2 MPa. The diffusion coefficient of the  $\text{CH}_4$ - $\text{C}_2\text{H}_6$  mixed gas in the coal samples



**Figure 8.** Changes of diffusion coefficient with adsorption-equilibrium pressure during desorption experiments of  $\text{CH}_4$ - $\text{C}_2\text{H}_6$  mixed gas with different concentrations.

gradually decreased with increasing  $\text{C}_2\text{H}_6$  concentration and decayed with decreasing adsorption-equilibrium pressure.

As the primary pores in the structure of heavy hydrocarbon-rich coal facilitate the storage of heavy hydrocarbon molecules, they can retard the movement of  $\text{C}_2\text{H}_6$  molecules. Increasing the  $\text{CH}_4$  concentration in the mixed gas and raising the adsorption pressure favor the alternating transformation process of adsorbed and free gas molecules, enhancing the desorption process and leading to a higher diffusion coefficient.



**Figure 9.** Temporal changes in  $\text{CH}_4$  concentration during the desorption experiment of  $\text{CH}_4$ – $\text{C}_2\text{H}_6$  mixed gas under the same adsorption-equilibrium pressure.

**3.3. Concentration Changes in the  $\text{CH}_4$ – $\text{C}_2\text{H}_6$  Mixed Gas.** When coal adsorbs a heavy hydrocarbon gas, its inner surface is occupied by heavy hydrocarbon molecules, which displace some of the light hydrocarbon molecules, such as  $\text{CH}_4$ . The displaced constituents fill the pore spaces in the coal, affecting the concentration of the mixed gas. Therefore, the change rule of the  $\text{CH}_4$ – $\text{C}_2\text{H}_6$  mixed gas concentration was investigated during the isothermal desorption process.

The desorption during the first 1800s was divided into six parts, and six gas cylinders of the same volume were prepared. The gas cylinders were replaced at 300s intervals by controlling the valve. Finally, the gas was released into a gas collection bag. The mixed gas samples desorbed during the six time periods were collected for chromatographic analysis. Before the desorption experiment, the gas in the coal sample tank, which exists in the adsorption-equilibrium state, was sampled by a gas cylinder. The parameters were marked as time 0 by chromatographic analysis and then compared with the six stages after the desorption parameters.

Under the same adsorption-equilibrium pressure, the  $\text{CH}_4$  concentration in the mixed gas slightly decreased during the desorption process. After the beginning of desorption, the  $\text{CH}_4$  concentration exceeded the design concentration before adsorption. During most desorption periods, the concentration of  $\text{CH}_4$  was smaller than that in the adsorption-equilibrium state. Furthermore, at different adsorption-equilibrium pressures, the

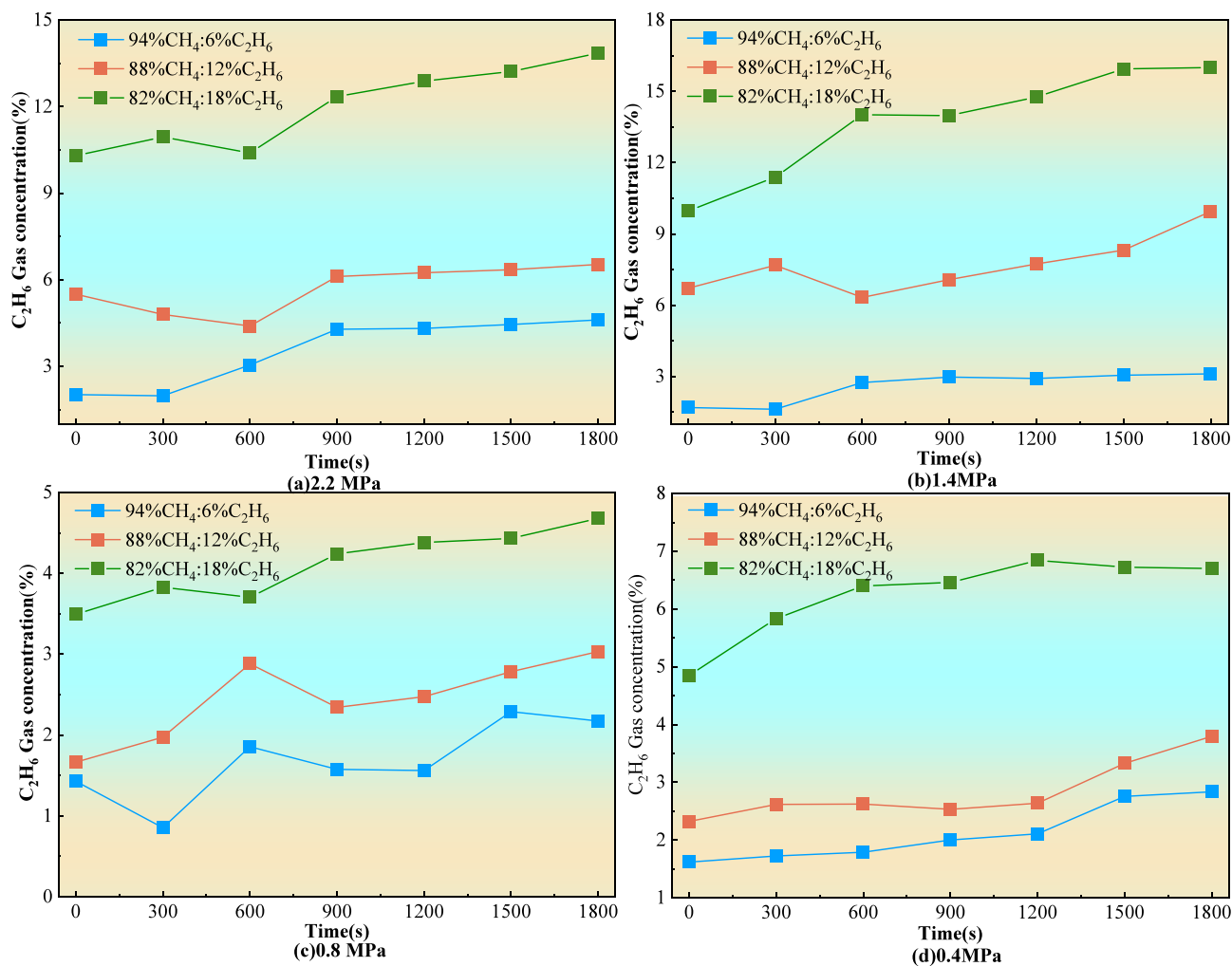
concentration of  $\text{CH}_4$  in the three mixed gases showed a similar trend and overall increased with the decrease of adsorption-equilibrium pressure.

Under the same adsorption-equilibrium pressure, the  $\text{C}_2\text{H}_6$  concentration trended overall upward over time (Figure 10), but it was always lower than the design concentration before adsorption. During the desorption process, the concentration of  $\text{C}_2\text{H}_6$  is often greater than that in the adsorption-equilibrium state and increases with the increase of the  $\text{C}_2\text{H}_6$  ratio in the three gas. In addition, the concentration of  $\text{C}_2\text{H}_6$  decreases with the decrease of the adsorption-equilibrium pressure at the same time.

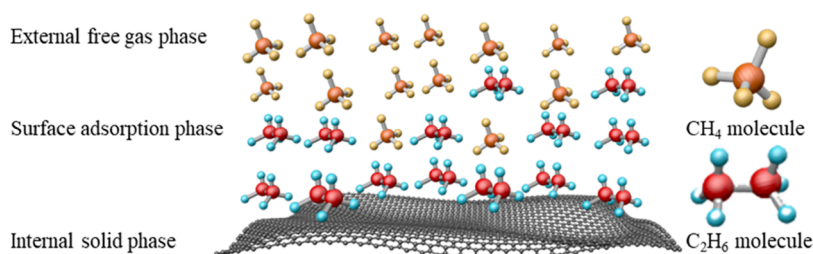
Combining Figures 9 and 10, one observes that, before and after desorption, the  $\text{CH}_4$  concentration always exceeded the design concentration but the  $\text{C}_2\text{H}_6$  concentration was always smaller than the design concentration, indicating that  $\text{CH}_4$  desorption is prioritized over  $\text{C}_2\text{H}_6$  desorption. Change rules of the mixed gas concentration reflect the distribution characteristics of light hydrocarbon components on the outer surface and heavy hydrocarbon components on the inner surface of coal (Figure 11).

According to the Polanyi adsorption potential theory, the inner surface distribution constitutes the surface-adsorption phase of heavy hydrocarbon-rich coal. Therefore, the external free gas phase, surface-adsorption phase, and internal solid phase





**Figure 10.** Temporal changes in  $C_2H_6$  concentration during the desorption experiment of  $CH_4-C_2H_6$  mixed gas under the same adsorption-equilibrium pressure.



**Figure 11.** Three-phase adsorption structure model of heavy hydrocarbon-rich coal.

together constitute the three-phase adsorption structure of heavy hydrocarbon-rich coal.

#### 4. CONCLUSIONS

1. The desorption volumes and rates of single-component  $CH_4$  gas and  $C_2H_6$  gas gradually increased with adsorption-equilibrium pressure. However, the desorption process decayed quickly during the first 1200s and more slowly thereafter. Under the same adsorption-equilibrium pressure,  $CH_4$  was desorbed in higher quantity at higher speed than  $C_2H_6$ . As the adsorption-equilibrium pressure decreased, the difference between them decreased with the decrease of the adsorption-

equilibrium pressure, with a tendency to approach each other.

2. Increasing the adsorption-equilibrium pressure increased the desorption quantity, desorption ratio, and diffusion coefficient of the  $CH_4-C_2H_6$  mixed gas. Under the same adsorption-equilibrium pressure, the desorbed quantity and speed increased with increasing  $CH_4$  concentration and decreased with increasing  $C_2H_6$  concentration. The desorbed quantity of mixed gas exceeded those of the single-component gas. The desorption process largely depended on the concentration of heavy hydrocarbon gas. Increasing the  $C_2H_6$  concentration gradually reduced the

diffusion coefficient of the CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas in the coal samples.

- The desorption quantity of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas increases rapidly with time and then tends to a stable value. The adsorption-equilibrium pressure significantly affects the desorption quantity of the mixed gas during the desorption process of the same concentration of CH<sub>4</sub>–C<sub>2</sub>H<sub>6</sub> mixed gas, which establishes a model of the desorption quantity of the mixed gas with different concentrations.
- Decreasing the adsorption-equilibrium pressure increased the CH<sub>4</sub> concentration and decreased the C<sub>2</sub>H<sub>6</sub> concentration. Under the same adsorption-equilibrium pressure, the CH<sub>4</sub> concentration slightly decreased while the C<sub>2</sub>H<sub>6</sub> concentration increased overall. Comparing the results before and after desorption, the CH<sub>4</sub> concentration always exceeded the design concentration, indicating that CH<sub>4</sub> desorption is prioritized over C<sub>2</sub>H<sub>6</sub> desorption. This behavior reflects the distribution characteristics of light hydrocarbon components on the outer coal surface and heavy hydrocarbon components on the inner coal surface.

## ■ ASSOCIATED CONTENT

### Data Availability Statement

The data used to support the findings of this study are included within the article.

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## Notes

The authors declare no competing financial interest.

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