



Significantly improved giant dielectric properties and enhanced nonlinear coefficient of Ni²⁺ doped CaCu₃Ti₄O₁₂/CaTiO₃ composites

Jirata Prachamon^a, Pratunwan Sattapol^a, Narong Chanlek^b, Bundit Putasaeng^c, Nutthakritta Phromviyo^{a,d}, Viyada Harnchana^{a,d}, Ekaphan Swatsitang^{a,d}, Prasit Thongbai^{a,d,*}

^a Giant Dielectric and Computational Design Research Group (GD-CDR), Department of Physics, Faculty of Science, Khon Kaen University, Khon Kaen 40002, Thailand

^b Synchrotron Light Research Institute (Public Organization), 111 University Avenue, Muang District, Nakhon Ratchasima 30000, Thailand

^c National Metal and Materials Technology Center, National Science and Technology Development Agency, Thailand Science Park, Pathum Thani 12120, Thailand

^d Institute of Nanomaterials Research and Innovation for Energy (IN-RIE), Khon Kaen University, Khon Kaen 40002, Thailand

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ABSTRACT

CaCu_{3-x}Ni_xTi₄O₁₂/CaTiO₃ ceramic composites were fabricated using initial Ca₂Cu_{2-x}Ni_xTi₄O₁₂ compositions ($x = 0, 0.05, 0.10, \text{ and } 0.20$) to improve the dielectric properties (DPs) of the CaCu₃Ti₄O₁₂ ceramics. CaCu₃Ti₄O₁₂ and CaTiO₃ phases were confirmed. Microstructural analysis and Rietveld refinement showed that the Ni²⁺ dopant might substitute the Cu²⁺ sites of the CaCu₃Ti₄O₁₂ structure. The average grain sizes of CaCu₃Ti₄O₁₂ (4.1–5.6 μm) and CaTiO₃ (1.2–1.4 μm) changed slightly with the Ni²⁺ doping concentration. The best DPs were obtained for the CaCu_{3-x}Ni_xTi₄O₁₂/CaTiO₃ with $x = 0.2$. The loss tangent was significantly reduced by an order of magnitude compared to that of the undoped composite, from $\tan\delta \sim 0.161$ to ~ 0.016 at 1 kHz, while the dielectric permittivity slightly decreased from $\epsilon' \sim 5.7 \times 10^3$ to $\sim 4.0 \times 10^3$. Furthermore, the temperature dependence of ϵ' could be improved by doping with Ni²⁺. The improved DPs were caused by the enhanced electrical responses of the internal interfaces, which resulted in enhanced non-Ohmic properties. The largest nonlinear coefficient ($\alpha \sim 7.6$) was obtained for the CaCu_{3-x}Ni_xTi₄O₁₂/CaTiO₃ with $x = 0.05$. Impedance spectroscopy showed that the CaCu_{3-x}Ni_xTi₄O₁₂/CaTiO₃ composites consisted of semiconducting and insulating components. The DPs of CaCu_{3-x}Ni_xTi₄O₁₂/CaTiO₃ were explained based on the space-charge polarization at the active-interfaces.

1. Introduction

The dielectric properties (DPs) of ceramic oxides that exhibit a very large dielectric constant of $\epsilon' > 10^3$, especially CaCu₃Ti₄O₁₂ (CCTO), have been studied owing to their fascinating DPs and promising capacitive materials [1–17]. Unfortunately, the loss tangent

* Corresponding author. Giant Dielectric and Computational Design Research Group (GD-CDR), Department of Physics, Faculty of Science, Khon Kaen University, Khon Kaen 40002, Thailand.

E-mail address: pthongbai@kku.ac.th (P. Thongbai).

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($\tan\delta$) of CCTO-based materials remains high. This result is primarily due to the electrically heterogeneous microstructure, in which free charges are present in n -type semiconducting grains (n -Gs), even though they are enclosed by insulating layers of grain boundaries (i -GBs) [2,3]. Thus, engineering i -GBs may be the best strategy to improve the DPs of CCTO-based materials.

For CCTO-based oxides, the low-frequency $\tan\delta$ (Lf - $\tan\delta$) value is usually larger than 0.1 [1,4,7–9], which is a large level of dissipation energy over the acceptable value for applications. The large temperature dependence of DPs is another dielectric parameter that is usually difficult to improve. The temperature coefficient ϵ' at 10^3 Hz, i.e., $\Delta\epsilon'(\%) = [(\epsilon'_T - \epsilon'_{RT})/\epsilon'_{RT}] \times 100$ (where ϵ'_T and ϵ'_{RT} are the dielectric permittivities at any temperature (T) and room temperature (RT), respectively), must be $<\pm 15\%$ in specific temperature ranges of $-55 - 125$ °C and $-55 - 150$ °C for the X7R and X8R capacitors [18], respectively. However, when the temperature was increased above 90 °C, $\Delta\epsilon'(\%)$ increased rapidly to more than 15% [19–23]. The low resistance of the i -GBs (R_{gb}) is the primary factor for the observed large values of Lf - $\tan\delta$ and $\Delta\epsilon'(\%)$. Thus, enhancing R_{gb} to decrease these two parameters is the best way to obtain significantly improved DPs. Generally, CCTO-based oxides exhibit nonlinear current density–electric field (J - E) characteristics. This electrical behavior can be applied to varistor devices [24].

One of the most effective methods to increase R_{gb} is to fabricate CCTO-matrix composites filled with dielectric particles with very low $\tan\delta$ and high resistivity, such as CaTiO₃ (CTO) [25,26]. Notably, CCTO/CTO composites can be fabricated by varying the Ca^{2+} : Cu^{2+} ratio in $Ca_{1+x}Cu_{3-x}Ti_4O_{12}$ [5,6,27–32]. The CCTO/CTO exhibited no piezoelectricity. It has been reported that the DPs of CCTO can be remarkably enhanced by doping with Ni^{2+} owing to the increased R_{gb} [33]. Although low $\tan\delta$ values were obtained for $Ca_2Cu_2Ti_4O_{12}$ (CCTO/CTO) and $CaCu_{2.95}Ni_{0.05}Ti_4O_{12}$ due to the increased R_{gb} values, their $\Delta\epsilon'(\%)$ values were very large when the temperature was increased to 100 °C [29,32,33]. This is because the total resistance of the i -GBs may not be sufficiently large to effectively suppress DC conduction at high temperatures. In this study, the primary approach is to simultaneously use the appropriate dopant substituted into the CCTO matrix composite to obtain reduced $\tan\delta$ and $\Delta\epsilon'(\%)$ values. Substitution of Ni^{2+} into the CCTO/CTO composites to further enhance the total R_{gb} value may provide a remarkably reduced Lf - $\tan\delta$ and obtain temperature stability of the DPs. To the best of our knowledge, the DPs of Ni^{2+} -doped CCTO/CTO composites have never been reported. Therefore, the objective of this work is to improve the DPs of CCTO-based oxides using a combination of the ceramic composite method and doping ion approaches.

In this study, Ni^{2+} -doped CCTO/CTO composites were fabricated from $Ca_2Cu_{2-x}Ni_xTi_4O_{12}$ compositions. The phase compositions and microstructures were systematically characterized. The DPs and nonlinear J - E properties can be significantly improved, which can be explained by the space-charge polarization at the i -GBs.

2. Experimental method

$Ca_2Cu_{2-x}Ni_xTi_4O_{12}$ with $x = 0, 0.05, 0.10,$ and 0.20 (referred to as the CCTO/CTO, Ni050, Ni100, and Ni200 samples, respectively) were designed to prepare the Ni^{2+} -doped CCTO/CTO composites. $CaCO_3$ (99.9%), NiO (99.9%), TiO_2 (99.9%), and CuO (99.0%) were mixed in ethanol using a ball-milling method. The details of the preparation steps are provided in our previous paper [34]. First, the starting raw materials were mixed using a ball-milling method in ethanol for 24 h ZrO_2 balls with a diameter ~ 2 mm were used as a grinding media. Second, the ZrO_2 balls were separated. Third, the ethanol was evaporated in an oven at 90 °C for 24 h. The powder mixture was then ground carefully. Next, the mixed powders for all compositions were calcined at 900 °C for 15 h to form the phases of CTO and CCTO. Subsequently, the powders were pressed using a uniaxial compressive stress with dimension a 9.5 mm diameter and ~ 1.8 mm in thickness. Finally, ceramic composite samples were obtained by firing the pellet samples at 1080 °C for 6 h.

The densities of the sintered composites were measured using the Archimedes' method. The characterization techniques of the sintered CCTO/CTO, Ni050, Ni100, and Ni200 samples were field-emission scanning electron microscopy (FE-SEM; HITACHISU8030, JAPAN), energy-dispersive X-ray spectroscopy (EDS), X-ray diffraction (XRD, PANalytical), and X-ray photoelectron spectroscopy (XPS). The XRD patterns were measured in a range of $2\theta = 20^\circ$ – 80° with a step increase of 0.01° /point. Rietveld refinement was performed by analyzing the XRD data using High Score Plus software v3.0e. To reveal the morphology using FE-SEM, the surface of the as-samples were polished and then thermally etched at 1050 °C for 0.5 h. The grain size of any grain was determined from the circumference of the grain. The grain size is defined as the diameter of a circle, where the circumference is equal to that of the grain. The mean grain sizes of the CCTO and CTO phases were averaged. Accordingly, the grain size distribution was calculated. The DPs as functions of temperature ($-50 - 210$ °C) and frequency ($40 - 1$ MHz) were tested using A KEYSIGHT E4990A impedance analyzer. Silver paint was used as the electrode for the dielectric and nonlinear electrical measurements. The capacitance–dissipation factor (C_p - D) mode was selected, where D is $\tan\delta$. The ϵ' value was calculated using the following formula:

$$\epsilon' = \frac{C_p d}{\epsilon_0 A}, \quad (1)$$

where d and A are the sample thickness and the electrode area, respectively. ϵ_0 is the permittivity of free space (8.854×10^{-12} F/m). The nonlinear electrical characteristics were tested using a high-voltage unit (Keithley Model 247). The nonlinear coefficient (α) was calculated using the following formula:

$$\alpha = \frac{\log(J_2/J_1)}{\log(E_2/E_1)}, \quad (2)$$

where E_1 and E_2 are the electric fields, at which $J_1 = 1$ and $J_2 = 10$ mA cm^{-2} , respectively.

3. Results and discussion

The XRD patterns of the CCTO/CTO, Ni050, Ni100, and Ni200 composite samples are shown in Fig. 1(a). The CTO (JCPDS 82–0231) and CCTO (JCPDS 75–2188) phases could be clearly distinguished without the formation of undesirable phases (impurities). The XRD peaks of the CCTO and CTO phases were observed for all samples. However, the peaks at $\sim 30^\circ$ and $\sim 70^\circ$ disappeared for the Ni200 sample. The absence of these two peaks is primarily due to the preferential orientation of the (211) plane. The peak at $\sim 45^\circ$ observed in the Ni200 sample was assigned to the aluminum sample holder for the XRD measurements. The XRD patterns were further characterized using the Rietveld refinement method, as shown in Fig. 1(b)–(e). The data obtained from both phases are summarized in Table 1. The percentages of CCTO and CTO phases for each sample were obtained. The percentage of the CCTO phase in the CCTO/CTO sample was larger than that in the Ni^{2+} -doped CCTO/CTO samples. This may be because the atomic mass of Ni is less than that of Cu in the CCTO phase. The XRD patterns of $\text{Ca}_2\text{Cu}_{2-x}\text{Ni}_x\text{Ti}_4\text{O}_{12}$ are similar to those observed in previous works [27–32,35,36]. Considering the molar ratio of $\text{Ca}^{2+}:\text{Cu}^{2+} = 2:2$, mixed phases of ~ 66.7 mol% CTO and ~ 33.3 mol% CCTO occurred. The lattice parameters of both phases changed slightly with variation in Ni^{2+} doping concentration because the ionic radii of Ni^{2+} ($r_4 = 0.55 \text{ \AA}$) and Cu^{2+} ($r_4 = 0.57 \text{ \AA}$) are slightly different [37].

To distinguish the distribution of these two phases in the microstructure, backscattered SEM images of the polished samples are shown in Fig. 2(a)–(d). Lighter and darker grains appeared, which is consistent with Rietveld refinement. According to previously published papers [30–32], the lighter and darker grains were suggested to be the CCTO and CTO phases, respectively. The insets of Fig. 2(a)–(d) show the grain-size distributions of both phases. To further confirm the CTO and CCTO phases, EDS was performed on different grains, as illustrated in Fig. 3. Ca, Ti, and O peaks were observed in the EDS spectra of the lighter and darker grains, whereas Cu was only detected in the lighter grains. Therefore, the lighter and darker grains were confirmed to be the CCTO and CTO phases, respectively. CTO grains with a theoretical volume fraction of ~ 0.34 were randomly dispersed in the CCTO matrix. The EDS peak of Ni was detected only in lighter grains.

The average grain sizes of the two phases are presented in Table 1. The mean grain sizes of the CCTO and CTO phases in the composite did not change significantly upon Ni^{2+} doping. Generally, abnormal grain growth is observed in CCTO ceramics when the sintering temperature is higher than 1050°C . Notably, it was not observed in any of the composites even at a sintering temperature of 1080°C . This observation is described by the pinning effect of inert second-phase particles, such as CTO particles, which can inhibit the GB mobility of the CCTO phase during sintering at a high temperature. The relative densities of more than 93% of all sintered composites are listed in Table 1. The density slightly increased with increasing the Ni^{2+} doping concentration.

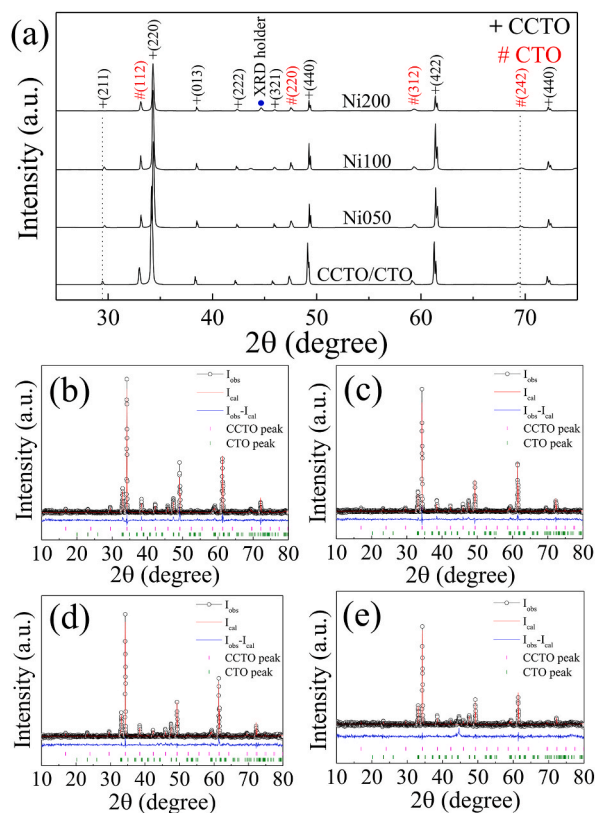


Fig. 1. (a) XRD patterns of CCTO/CTO, Ni050, Ni100, and Ni200 composite samples. (b–e) Rietveld profile fit of the patterns obtained for CCTO/CTO, Ni050, Ni100, and Ni200 samples, respectively.

Table 1

Lattice parameters, fitting parameters (R_{exp} (%), R_p (%), R_{wt} (%), and GOF), relative density (D), and mean grain sizes (\bar{G}) of CCTO and CTO phases for all ceramic composites.

Sample	CCTO/CTO	Ni050	Ni100	Ni200
CCTO phase				
a (Å)	7.391(3)	7.394(1)	7.394(1)	7.395(2)
%CCTO	74.2(%)	71.6(%)	68.5(%)	71.6(%)
CTO Phase				
a (Å)	5.436(6)	5.438(9)	5.438(9)	5.438(0)
b (Å)	7.641(7)	7.644(1)	7.643(1)	7.647(2)
c (Å)	5.383(6)	5.384(8)	5.382(9)	5.389(1)
%CTO	27.6(%)	28.4(%)	31.5(%)	28.4(%)
Fitting parameters				
R_{exp} (%)	11.75	13.07	13.11	11.37
R_p (%)	8.60	9.62	9.30	6.65
R_{wt} (%)	9.82	8.91	9.79	7.88
GOF	1.10	1.44	1.11	1.15
CCTO/CTO				
D (%)	93.68%	93.87%	97.06%	97.49%
\bar{G} : CCTO	4.1 ± 1.4	4.70 ± 2.2	5.6 ± 2.1	4.7 ± 1.7
\bar{G} : CTO	1.4 ± 1.0	1.5 ± 0.9	1.3 ± 0.9	1.2 ± 0.8

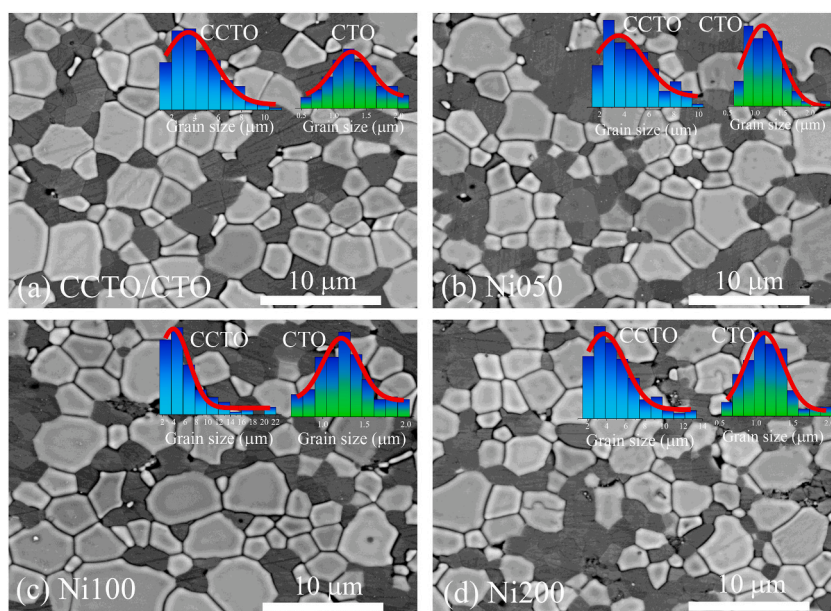


Fig. 2. Backscattered SEM images of polished–samples: (a) CCTO/CTO, (b) Ni050, (c) Ni100, and (d) Ni200. Insets of grain size distributions of the CCTO and CTO phases.

The DPs of the composites at 25 °C are shown in Fig. 4 and its inset. The ϵ' values were calculated from Eq. (1). The ϵ' of the CCTO/CTO decreased with increasing frequency from 40 to 10^4 Hz, corresponding to a large $\tan\delta$ value in the low–frequency range. For $\text{Ca}_2\text{Cu}_{2-x}\text{Ni}_x\text{Ti}_4\text{O}_{12}$ with $x = 0.05$ (Ni050), the large frequency–dependence of ϵ' was resolved. The ϵ' value of Ni050 was almost independent of the frequency over the measured range. The ϵ' values of CCTO/CTO and Ni050 were nearly identical in the frequency range of 10^4 – 10^6 Hz. The dielectric behaviors of Ni100 and Ni200 are similar to that of Ni050. However, their ϵ' values were slightly lower than those of Ni050. Nevertheless, the ϵ' values of all Ni^{2+} –doped CCTO/CTO composites were still very large compared to those of the BaTiO_3 –based oxides. The dielectric properties at 1 kHz and 25 °C for all the composites were summarized in Table 2. As shown in the inset, the $\tan\delta$ values of all the composite samples rapidly increased when the frequency was higher than 10^5 Hz. This behavior is similar to that observed in CCTO ceramics [8,10], which was attributed to dielectric relaxation. Thus, this dielectric behavior is associated with the CCTO phase. It has been demonstrated that the CTO–CTO interface is electrically inactive [19,31]. Thus, the observed dielectric relaxation is likely caused by the dielectric responses of the CTO–CCTO and CCTO–CCTO interfaces. Doping the CCTO/CTO composites with Ni^{2+} can cause a significant decrease in $\tan\delta$ in the frequency range of 40– 10^5 Hz. At 1 kHz and 25 °C, the $\tan\delta$ values of CCTO/CTO, Ni050, Ni100, and Ni200 were 0.161, 0.019, 0.018, and 0.016, respectively. Notably, the $\tan\delta$ value of CCTO/CTO was significantly reduced by an order of magnitude compared with that of Ni200. Furthermore, the temperature stability

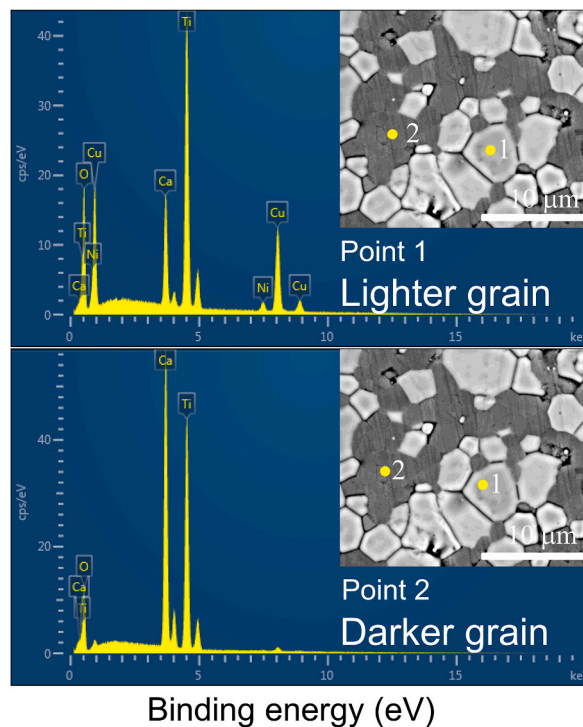


Fig. 3. EDS spectra of Ni200 samples detected at points •1 (lighter grains) and •2 (darker grains).

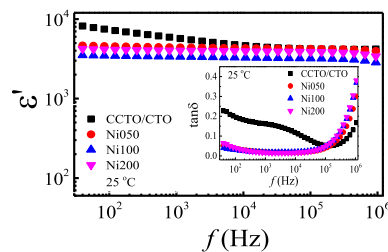


Fig. 4. ϵ' at 25 °C as a function of frequency for the CCTO/CTO, Ni050, Ni100, and Ni200 composites; the inset shows $\tan\delta$ for all samples.

Table 2

Dielectric properties (ϵ' and $\tan\delta$) at 1 kHz and ~ 25 °C and non-linear electrical properties (α and E_b) at ~ 25 °C.

Sample	Dielectric properties		Non-linear electrical properties	
	ϵ'	$\tan\delta$	α	E_b (V/cm)
CCTO/CTO	5.76×10^3	0.161	5.2	1196
Ni050	4.41×10^3	0.019	7.6	744
Ni100	3.36×10^3	0.018	6.0	1086
Ni200	4.02×10^3	0.016	4.9	206

of ϵ' was significantly improved, as shown in Fig. 5. These results indicate that the Ni^{2+} dopant can successfully enhance the DPs of the CCTO/CTO composites.

$Lf - \tan \delta$ is generally controlled by dc conduction, following the relationship [38] i.e., $Lf - \tan \delta \approx \sigma_{dc} / \omega \epsilon_0 \epsilon'_s$ (ϵ'_s is a static dielectric constant). For a dielectric oxide with a microstructure consisting of n -Gs and i -GBs, $Lf - \tan \delta$ can be suppressed by increasing R_{gb} . To describe the significantly decreased $Lf - \tan \delta$ of the composites due to the Ni^{2+} doping ions, an impedance spectroscopy was used to separate the electrical responses of the n -Gs and i -GBs in the composites [10,39]. For CCTO-based oxides, the electrical responses of n -Gs and i -GBs are indicated by a nonzero intercept on the Z' -axis and a large semicircular arc in Z^* [10]. Accordingly, R_{gb} can be calculated from the diameter of a large arc. The resistance of the n -Gs (R_g) was determined by the nonzero intercept. However, if the temperature is sufficiently low and a small semicircular arc appears in the Z^* plot, the electrical response in

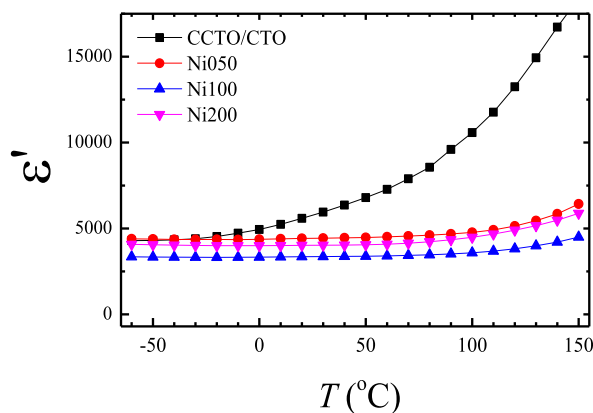


Fig. 5. ϵ' at 1 kHz as a function of the temperature for the CCTO/CTO, Ni050, Ni100, and Ni200 composites.

n -Gs is indicated by a small arc. In this case, the R_g value can be calculated from the diameter of the small arc. Fig. 6 and inset (1) show the impedance complex plane (Z^*) plots and nonzero intercepts for all composite samples. Note that a small arc cannot be observed, even at the lowest measured temperature (-60°C). However, a full large arc of the Z^* plots cannot be observed at approximately room temperature and below. Nevertheless, it can be confirmed from the Z^* plots that all samples consisted of n -Gs and i -GBs. Thus, the DPs can be explained based on the space-charge polarization at the internal interfaces, that is, CCTO-CCTO and CCTO-CTO interfaces. Furthermore, the R_{gb} value tended to increase with increasing Ni^{2+} concentration. The significant decrease in $Lf-\tan\delta$ of the Ni^{2+} -doped CCTO/CTO composites was well explained by the remarkable increase in R_{gb} , as clearly demonstrated in inset (2) of Fig. 6. It was also observed that R_g of the CCTO/CTO composites increased upon doping with Ni^{2+} . This result may be due to the ability of the Ni^{2+} isovalent dopant to fill the oxygen vacancies at the GBs, which is similar to that observed in CCTO ceramics substituted by Mg^{2+} and Sn^{4+} isovalent dopants [40]. The increase in the R_g of the Ni^{2+} -doped CCTO/CTO composites was correlated with the decrease in the $\text{Cu}^+/\text{Cu}^{2+}$ ratio, as shown in Fig. S1 (supplementary information). According to the theoretical investigations [41], the complex clusters in the CCTO and CTO structures were highly disordered, particularly at the interfaces between these phases. Complex clusters may affect the dielectric or nonlinear electrical properties at the nanoscale level. According to the space-charge polarization at the internal interfaces, the dielectric response is usually dependent on the concentration of free charges (N_d) inside n -Gs. The increased R_g values of the Ni^{2+} -doped CCTO/CTO composites indicate a decrease in N_d compared to that of the pure CCTO/CTO composite, which is responsible for the observed decrease in ϵ' for the Ni^{2+} -doped CCTO/CTO composites. For the dielectric response in $x\text{SnO}_2$ -CCTO/CTO composites [42], doubly-ionized oxygen vacancies ($V_{\text{O}}^{\bullet\bullet}$) caused an increase in the dielectric response at the i -GBs [43]. The decrease in the dielectric response of the Ni^{2+} -doped CCTO/CTO composites was also due to the suppressed doubly-ionized $V_{\text{O}}^{\bullet\bullet}$ caused by Ni^{2+} doping ions.

Fig. 7 illustrates the nonlinear electrical characteristics of the Ni^{2+} -doped CCTO/CTO composites compared with those of the undoped composites. All the composite samples exhibited nonlinear J - E properties. The nonlinear electrical parameters at $\sim 25^\circ\text{C}$ were listed in Table 2. This was attributed to the formation of a Schottky barrier at the internal interface [43,44]. The breakdown electric field (E_b) was calculated at $J = 1 \text{ mA/cm}^2$. The E_b values of CCTO/CTO, Ni050, Ni100, and Ni200 were 1,196, 744, 1086 and 206 V/cm, respectively. It is important to note that R_{gb} and E_b were calculated at different voltage levels. Thus, non-direct relationship exists between these two parameters. The α values were also calculated in the range of $J = 1$ - 10 mA/cm^2 using Eq. (2) and were found to be 5.2, 7.6, 6.0, and 4.9, respectively. Notably, the α value of the CCTO/CTO composites could be increased by doping with Ni^{2+} at an appropriate concentration. This increased α value indicates a rapid change in the insulator-semiconductor transition, which is suitable for use in varistor devices.

4. Conclusions

The DPs of the CCTO/CTO composites, which were prepared using one-step conventional mixed-oxide methods, were successfully improved by doping with Ni^{2+} . CCTO and CTO phases were detected in the sintered ceramics with dense microstructures. Ni^{2+} dopant was detected only in the CCTO grains. Doping Ni^{2+} into the Cu^{2+} sites of the CCTO structure caused a slight increase in the average grain size of the CCTO grains, whereas the mean grain size of the CTO grains was nearly independent of Ni^{2+} concentration. CTO grains were randomly dispersed in the CCTO matrix. The $\tan\delta$ value of the CCTO/CTO composites was significantly reduced by doping with Ni^{2+} compared with that of the undoped composite. Large ϵ' values of ~ 3 - 5×10^3 were achieved. Notably, the temperature dependence of ϵ' can also be improved significantly. Furthermore, the α value obtained from the J - E characteristics simultaneously increased. Impedance spectroscopy showed that the microstructures of the composites, i.e., n -Gs and i -GBs, were heterogeneous. The enhanced α and DPs values of the Ni^{2+} -doped CCTO/CTO composites were caused by the increased R_{gb} . The dielectric behavior was described based on the space-charge polarization at the i -GBs.

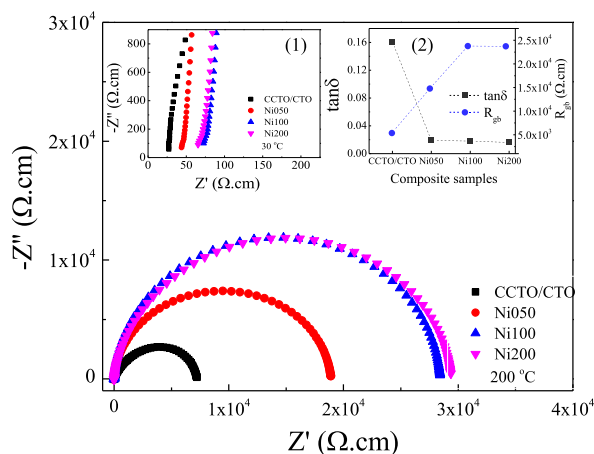


Fig. 6. Z^* plots of CCTO/CTO, Ni050, Ni100, and Ni200 composites at 200 °C; insets (1) and (2) illustrate a nonzero intercept on the Z' axis at high frequencies and the relationship between R_{gb} and $\tan\delta$ at 1 kHz, respectively.

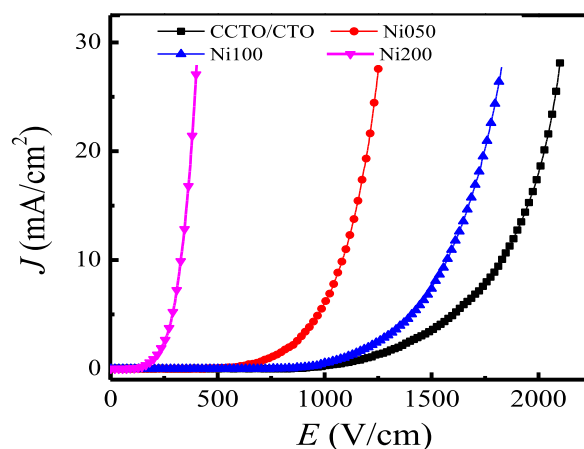


Fig. 7. J - E characteristics at ~ 25 °C.

Author contribution statement

Jirata Prachamon: Conceived and designed the experiments; Performed the experiments; Analyzed and interpreted the data.
 Patumwan Sattapol, Bundit Putasaeng: Performed the experiments.
 Narong Chanlek: Performed the experiments; Analyzed and interpreted the data.
 Nutthakritta Phromviyo, Viyada Harnchana, Ekaphan Swatsitang: Analyzed and interpreted the data.
 Prasit Thongbai: Conceived and designed the experiments; Analyzed and interpreted the data; Contributed reagents, materials, analysis tools or data; Wrote the paper.

Data availability statement

Data will be made available on request.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.heliyon.2023.e17048>.

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