

1 **A Strategic Blend of Stabilizing Polymers to Control Particle Surface Charge for Enhanced**
2 **Mucus Transport and Cell Binding**

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18

19 **Abstract**

20 Mucus layers, viscoelastic gels abundant in anionic mucin glycoproteins, obstruct therapeutic
21 delivery across all mucosal surfaces. We found that strongly positively charged nanoparticles
22 (NPs) rapidly adsorb a mucin protein corona in mucus, impeding cell binding and uptake. To
23 overcome this, we developed mucus-evading, cell-adhesive (MECS) NPs with variable surface
24 charge using Flash NanoPrecipitation, by blending a neutral poly(ethylene glycol) (PEG)
25 corona for mucus transport with a small amount, 5 wt%, of polycationic dimethylaminoethyl
26 methacrylate (PDMAEMA) for increased cell targeting. *In vitro* experiments confirmed rapid
27 mucus penetration and binding to epithelial cells by MECS NPs, suggesting a breakthrough in
28 mucosal drug delivery.

29

30 **Introduction**

31 The effective delivery of therapeutics is often hindered by biological barriers, particularly
32 mucus layers found throughout the body's mucosal surfaces^{1,2}. Mucus layers represent a
33 significant barrier to therapeutic drug delivery due to their complex structure and interactions
34 with drug carriers^{3,4}. Ideally, delivery systems should navigate through mucus while still
35 effectively binding to target cells, a balance that has proven difficult to achieve⁵.

36

37 To address this critical need, we developed mucin-evading cell-adhesive nanoparticles (MECS
38 NPs). Our NP design, incorporating these seemingly contrary properties, was informed by
39 examining how mucus interacts with particles and affects their mucosal drug delivery
40 performance. We observed that strongly positively charged NPs form a protein corona within
41 mucus, which inhibits cellular interactions. To address this, we engineered NPs using a blend
42 of positively charged (PDMAEMA) and neutral (PEG) polymers. PDMAEMA facilitates
43 cellular binding and uptake (“targeting”), while PEG enables muco-penetration and prevents
44 mucoadhesion. A rapid precipitation process, Flash NanoPrecipitation, enables the assembly
45 of NPs with dense polymer coronas, but variable surface charge by altering the ratio of neutral

46 to charged stabilizers. By overcoming the long-standing challenge of providing both mucus
47 transport and epithelial cell targeting, our newly developed NPs have the potential to
48 significantly advance mucosal drug delivery.

49

50 **Results and Discussion**

51

52 *Positively charged, electrostatically stabilized latex NPs acquire a protein corona in mucin.*

53 Positively charged NPs have garnered significant interest in the field of drug delivery because
54 of their potential for cellular targeting and uptake⁶. The electrostatic attraction between
55 positively charged particles and negatively charged cell membranes facilitates their interaction
56 and subsequent cellular uptake. However, successful drug delivery through mucosal surfaces
57 necessitates traversing the mucus gel layer, which contains negatively charged mucin
58 polymers. Mucins, the main gelling component of mucus, are heavily glycosylated polyanionic
59 proteins that cross-link through a series of covalent and non-covalent bonds, resulting in a
60 mesh-like network⁷. While a positive charge can promote cellular targeting by NPs,
61 traditionally, the interaction between positively charged particles and the negatively charged
62 mucins has been assumed to lead to significant adhesion and reduced diffusion⁸.

63

64 To investigate the diffusion of NPs within the mucus barrier, we employed a well-defined
65 model system composed of purified mucins from the intestine (MUC2) and lungs/stomach
66 (MUC5AC) that recapitulates the properties of native mucus (Fig. 1a–c, Supplementary Fig.
67 S1). Using single-particle tracking (SPT), we quantified the diffusion of positively and
68 negatively charged, electrostatically stabilized polystyrene latex NPs of various sizes (100 nm,
69 200 nm, 500 nm, and 1000 nm) within the mucin gels. As a control, we tracked NPs diffusing
70 within a water–glycerol mixture, and the NPs exhibited the expected inverse correlation
71 between particle size and diffusivity (Fig. 1d). Intriguingly, the diffusivity of positively
72 charged NPs in the mucin gels was not significantly different from that of negatively charged

73 NPs of the same size (Fig. 1e [MUC2], 1f [MUC5AC]). This observation expands the traditional
74 understanding of mucoadhesion for positively charged NPs^{8,9}.

75
76 To further explore the interaction between mucin gels and NPs, we imaged NPs within mucin
77 gels by cryo-scanning electron microscopy (cryoSEM). Our imaging reveals distinct
78 interactions based on particle charge. Negatively charged NPs have minimal interaction with
79 mucin chains, with strands seemingly draped across the particle surface (Fig. 2a). In contrast,
80 positively charged NPs are completely enveloped by a dense mucin layer (Fig. 2b). These
81 observations suggest the formation of a "mucin corona," i.e., a coating of mucins adhered to
82 the surface of cationic NPs. This observation mirrors the well-documented protein corona;
83 where proteins in biological fluids adsorb onto particle surfaces, altering their properties and
84 influencing interactions with the surrounding environment¹⁰⁻¹². Zeta potential measurements
85 show charge reversal; cationic NPs transition from positive to negative after mucin exposure,
86 which is consistent with their diffusive behavior (Fig. 2c, Supplementary Table S1). The mucin
87 corona masks the charge of the cationic NPs, making them anionic, causing them to diffuse
88 like anionic NPs (Fig. 2d–e)¹³. Thus, cationic NPs are not significantly trapped within the
89 mucin gel; instead, they become coated in mucin, which may significantly impact the behavior
90 and fate of NPs within mucus.

91

92 ***Mucin coronas hinder cellular targeting.***

93 To explore the impact of the mucin corona on cell targeting, we investigated particle adhesion
94 to epithelial cells. We grew a monolayer of HeLa cells overlaid with MUC2 (100 μ L of 1 wt%
95 MUC2; Fig. 2f–h). In the absence of mucin, cationic NPs electrostatically adhere to the
96 negatively charged epithelial cell surface (Fig. 2f), as evidenced by green NP fluorescence
97 colocalizing with nucleus and actin fluorescence. Conversely, anionic NPs do not accumulate
98 on the epithelial cell layers (Fig. 2g), consistent with established principles in drug delivery¹⁴.

99 Crucially, cationic NPs pre-incubated with mucus no longer exhibit electrostatic adhesion to
100 the surface of epithelial cell monolayers due to the mucin corona (Fig. 2h–i).

101
102 Our data demonstrate that while a positive charge aids in cellular targeting, it also leads to the
103 accumulation of a mucin corona within mucosal tissues, thereby impeding targeting and
104 potentially inhibiting drug release. This underscores the need for innovative NP designs.

105
106 ***Library of MECS NPs shows tunable mobility through mucins.***

107 To design NPs with enhanced mucosal drug delivery capabilities, we designed MECS NPs that
108 combine the cellular targeting benefits of a positive charge with the transport-promoting
109 properties of PEG^{15,16}. PEGylation not only reduces the overall positive charge density on the
110 particle surface but also sterically hinders extensive adherence by mucins, potentially
111 preventing the formation of a thick mucin corona.

112
113 To produce MECS NPs, we used Flash NanoPrecipitation, a kinetically controlled, block-
114 copolymer-directed assembly process (Fig. 3a)^{17,18}. The resulting NPs consist of a core
115 composed of hydrophobic poly(styrene) homopolymer, mixed with the adsorbed hydrophobic
116 portion of the stabilizing polymer, and a dense hydrophilic polymer brush corona surrounding
117 the NP, as depicted in Fig. 3b. The charge of this polymer corona, crucial for targeting, can be
118 tailored by adjusting the ratio of neutral (polystyrene-block-PEG), negatively charged
119 (poly(acrylic acid) [PAA]), or positively charged (PDMAEMA) chains in the stabilizing layer
120 (Fig. 3c–e).

121
122 We characterized these NPs by transmission electron microscopy, SPT, dynamic light
123 scattering, and zeta potential measurements (Fig. 3f–j). The NPs in our library are
124 approximately 100 nm in diameter and exhibit variable and controlled surface charges, ranging
125 from -38 mV to +40 mV depending on the ratio of PAA:PEG or DMAEMA:PEG stabilizer

126 block copolymers (Fig. 3h–j). Low levels of polyelectrolyte stabilizer addition, C005 and A005,
127 yield NPs with nearly neutral surfaces ($|\zeta| < 10$ mV). All NPs were loaded with the fluorescent
128 dye Hostasol Yellow 3G at a concentration of 2 wt%, to facilitate imaging and to mimic
129 encapsulation of a hydrophobic drug. Importantly, the hydrophobic dye is confined within
130 the NP core, eliminating any potential interference with mucous interactions, which can occur
131 with surface-functionalized dyes.

132

133 We investigated the diffusion behavior of seven MECS NP types (A100, A040, A005, B000,
134 C005, C040, C100) in reconstituted MUC2 and MUC5AC gels by SPT. As a control, we
135 measured NP diffusion in polyanionic synthetic carboxymethyl cellulose (CMC) hydrogels
136 (Supplementary Fig. S2–S4). As expected, neutral particles coated only with PEG (B000)
137 exhibited high mobility in mucin gels. Conversely, particles with high PDMAEMA content
138 (C100, C040) or high PAA content (A100, A040) displayed lower mobility in both mucin gels.
139 Interestingly, our data show that a minimal amount (5%) of PDMAEMA (C005) resulted in
140 particles with diffusion properties comparable to those of fully PEGylated particles in MUC2
141 and MUC5AC gels (Fig. 3k [MUC2], 3l [MUC5AC]). These polymer-stabilized NPs present a
142 hydrophilic polymer brush independent of the amount or charge of added polyelectrolyte
143 block copolymer, unlike the electrostatically stabilized latex NPs characterized in Fig. 1–2 that
144 present a hydrophobic poly(styrene) surface between singly charged functional groups. This
145 observation hints at the potential for these particles to achieve both efficient muco-transport
146 and targeted epithelial cell interactions.

147

148 ***MECS NPs achieve both mucus transport and epithelial cell targeting.***

149 To determine if 5% PDMAEMA (C005) particles target to epithelial cells, we conducted *in*
150 *vitro* cell culture experiments. We grew epithelial cell (HeLa) monolayers and overlaid a 1
151 wt% mucin gel (MUC2). Subsequently, we added C005 particles on top of the mucin layer and
152 incubated for 1 h; for controls, we prepared similar samples with A005 and B000 particles.

153 After thorough washing and fixation, we stained actin (phalloidin) and nuclei (4',6-diamidino-
154 2-phenylindole [DAPI]). Confocal microscopy revealed minimal colocalization of green
155 fluorescent NPs with DAPI and phalloidin in the A005 and B000 conditions (Fig. 4a–b).
156 Conversely, the C005 particles displayed extensive colocalization with both nuclei and actin
157 filaments, indicating successful adhesion to epithelial cells (Fig. 4c). Flow cytometry results
158 further confirmed this observation, demonstrating significantly higher green fluorescence
159 intensity in cells exposed to C005 particles compared with those treated with B000 or A005
160 particles (Fig. 4d). Together, these results strongly suggest that the combination of PEG for
161 mucus transport and small amounts of PDMAEMA for positive charge enables these MECS
162 NPs to achieve both efficient mucus penetration yet still show increased epithelial cell
163 targeting.

164

165 To further solidify these findings, we used a gut organoid-based intestinal model that offers a
166 controlled environment incorporating mucus-producing goblet cells to recapitulate the *in vivo*
167 mucosal interface¹⁹. Here, intestinal stem cells are seeded upon a gel matrix within a
168 mesofluidic chip, and factors are introduced to stimulate differentiation and mucus production
169 in a neighboring channel, mimicking the gut lumen (Fig. 4e). NPs added to the luminal
170 channel can traverse the mucus layer and interact with underlying epithelial cells. We labeled
171 cell nuclei (Hoechst) and mucus (wheat germ agglutinin [WGA]-Texas Red), followed by
172 incubation with green fluorescent NPs. Confocal microscopy analysis revealed a remarkable
173 difference in colocalization among the three tested NPs (A005, B000, C005) (Fig. 4f–k).
174 Notably, the signal from C005 particles overlapped substantially with the DAPI channel
175 (nuclei), indicating a five-fold increase in colocalization compared with PAA (A005) or PEG
176 (B000) particles (Fig. 4f–h). The enhanced colocalization achieved with 5% PDMAEMA
177 particles (~1.5 mV) in both mucin gels and a gut organoid system indicates significantly higher
178 cell targeting, opening exciting avenues to revolutionize mucosal drug delivery.

179

180 **Conclusion**

181 In conclusion, mucus layers present a formidable obstacle to drug delivery, with positively
182 charged NPs developing a mucin corona, impeding cell targeting. To overcome this, we have
183 developed MECS NPs, blending a neutral polymer for mucus penetration with a polycationic
184 component for increased cell targeting. Our MECS NPs demonstrate mucus penetration while
185 maintaining cell binding interactions, marking a breakthrough in mucosal drug delivery. The
186 effect is observed over a narrow range of compositions with 5% cationic polymer and zeta
187 potentials of approximately 1.5 mV. These findings offer the prospect of more efficient drug
188 delivery systems, potentially reducing required dosages and minimizing off-target effects.
189 Moreover, this optimized delivery strategy shows potential for mucosal vaccines and
190 addressing challenges related to mucus-associated diseases like cystic fibrosis and chronic
191 inflammatory bowel disease.

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193 **Author Contributions**

194 C.A.S, C.M.L, KR and R.K.P conceived of the project. B.K.W synthesized and characterized
195 the particles as well as carried out experiments. C.A.S and BS performed single-particle
196 tracking experiments and data analysis. BS and G.D.D performed micro- and macro-
197 rheological experiments. C.A.S, C.M.W and G.C.O performed gut-on-a-chip organoid
198 experiments and analysis. TK, C.M.W and RC designed, built and characterized the gut-on-a-
199 chip organoid system. All authors contributed to the writing and editing of the manuscript.

200

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211

212 **Competing interests**

213 CAS, BS, BKW, KR and RKP are co-inventors on a patent disclosure MBHB 24-0253-US-PRO.

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274 Figure Legends

275

276 **Figure 1. NP transport across the mucus barrier.** (a) Schematic representation of mucosal tissue
277 and NPs for drug delivery across the mesh-like mucus network. (b) CryoSEM image of a
278 reconstituted 1 wt% MUC2 gel. (c) Two-dimensional pore analysis of cryoSEM images of 1
279 wt% MUC2 gels. Counts represent the number of pores with the corresponding radius. (d)
280 SPT-determined diffusivity of polystyrene NPs in a 1:1 water:glycerol mixture (anionic
281 particles in blue, cationic particles in red). (e–f) Diffusivity of positively (red) and negatively
282 (blue) charged NPs in 1 wt% (e) MUC2 and (f) MUC5AC gels.

283

284 **Figure 2. Formation of a mucin corona on cationic NPs.** (a–b) CryoSEM images of 1 μm (a)
285 anionic and (b) cationic particles in 1 wt% MUC2 gels. (c) Zeta potential measurements of
286 particles pre- and post-incubation with MUC2. (d) Schematic representation of anionic NPs
287 diffusing in mucin gel. (e) Schematic representation of cationic NPs with a mucin corona
288 diffusing in a mucin gel. (f–h) Confocal images depicting the influence of the mucin corona on
289 NP adhesion to epithelial cells: (f) cationic NPs adhering to HeLa cell monolayers, (g) anionic
290 NPs incubated with HeLa cell monolayers, and (h) cationic NPs pretreated with MUC2 prior
291 to incubation with a HeLa cell monolayer (green: particles, blue: nuclei [DAPI], red: actin
292 [phalloidin]). (i) Quantification of microscopy images shown in f–h.

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294 **Figure 3. Production of MECS NPs by Flash NanoPrecipitation.** (a) Schematic representation
295 of the Flash NanoPrecipitation procedure used to produce an MECS NP library. (b)
296 Representation of NPs tested for mucosal transport and cell targeting. (c–e) Diagrams of (c)
297 negatively charged PAA, (d) polystyrene-block-PEG, and (e) positively charged PDMAEMA.
298 (f) SPT-determined diffusivity of NPs produced by Flash NanoPrecipitation in a 1:1
299 water:glycerol mixture (left), with individual particle kappa values (middle) and kappa values
300 averaged over the entire population of tracked particles (right). (g) Transmission electron
301 microscopy images of B000 particles, showing polymers brushed about the particle surfaces.
302 (h) Dynamic light scattering size measurement of each NP. (i–j) Zeta potential measurements
303 of each particle in solutions of different (i) pH and (j) ionic strength. (k–l) Histogram showing
304 the diffusivity of every tracked particle in 1 wt% (k) MUC2 or (l) MUC5AC.

305

306 **Figure 4. Superior epithelial cell targeting of MECS NPs.** (a–c) Confocal microscopy images of
307 HeLa cells overlaid with 100 μL of 1 wt% MUC2 and A005 (a), B000 (b), or C005 (c). (d) Flow
308 cytometry quantification of HeLa cells coated with MUC2 and incubated with NPs. (e)
309 Schematic representation of the mesofluidic intestinal chip (right) and an image of the mucosal
310 interface within the system (left). (f–h) Quantification of confocal images of organoid systems
311 incubated with equivalent amounts of A005, B000, and C005 showing the (f) total remaining
312 fluorescence, (g) NP green fluorescence overlapped with nuclei (DAPI), and (h) NP green
313 fluorescence overlapped with mucus (WGA-Texas Red). (i–k) Volumetric analysis of (i) A005,
314 (j) B000, and (k) C005 particles incubated with gut-on-a-chip organoid. Z-stack confocal

315 images were converted into volumes for each fluorescent channel (blue: Hoechst; red: WGA-
316 Texas Red; green: NPs). Hostasol Yellow 3G.

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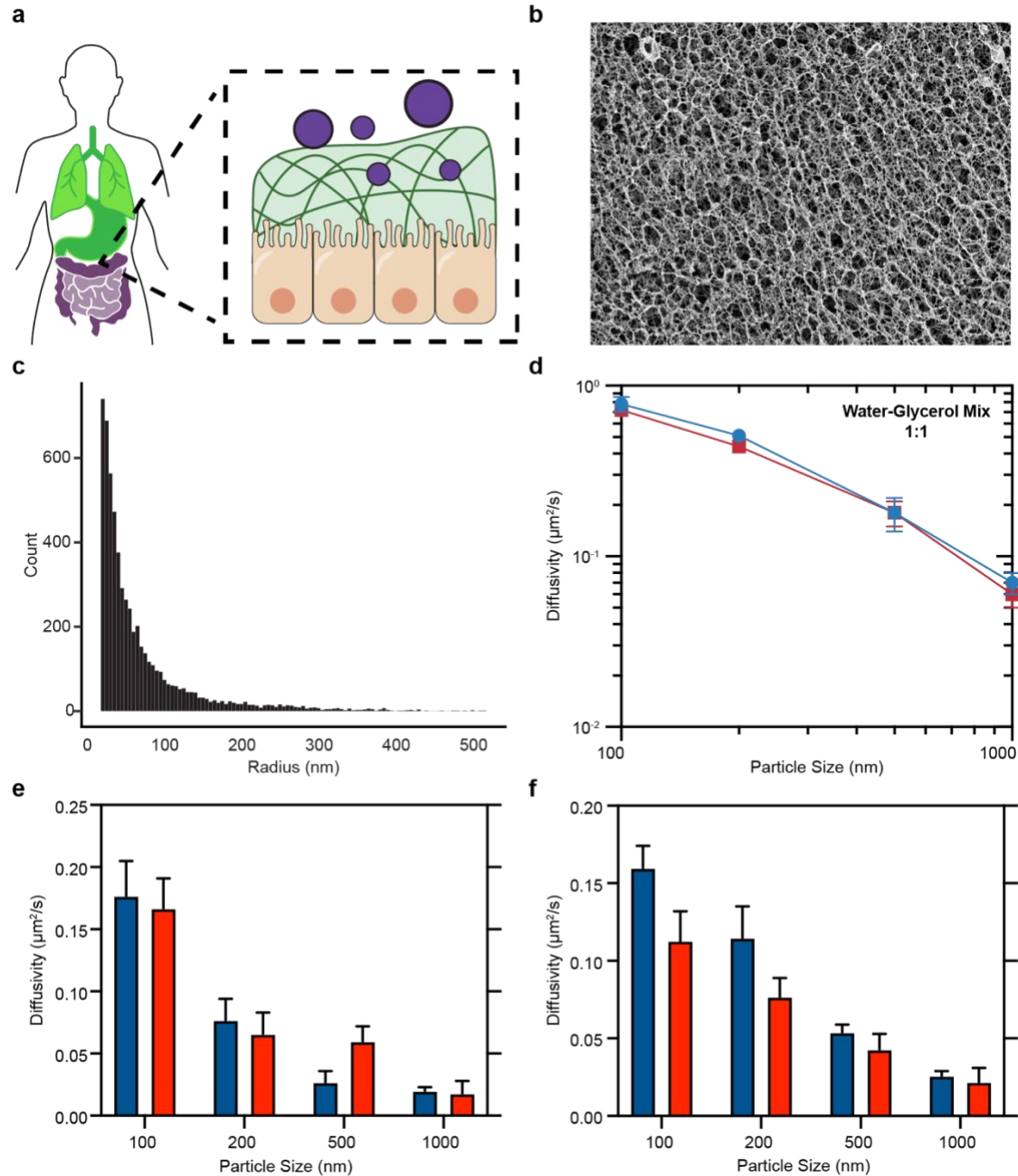
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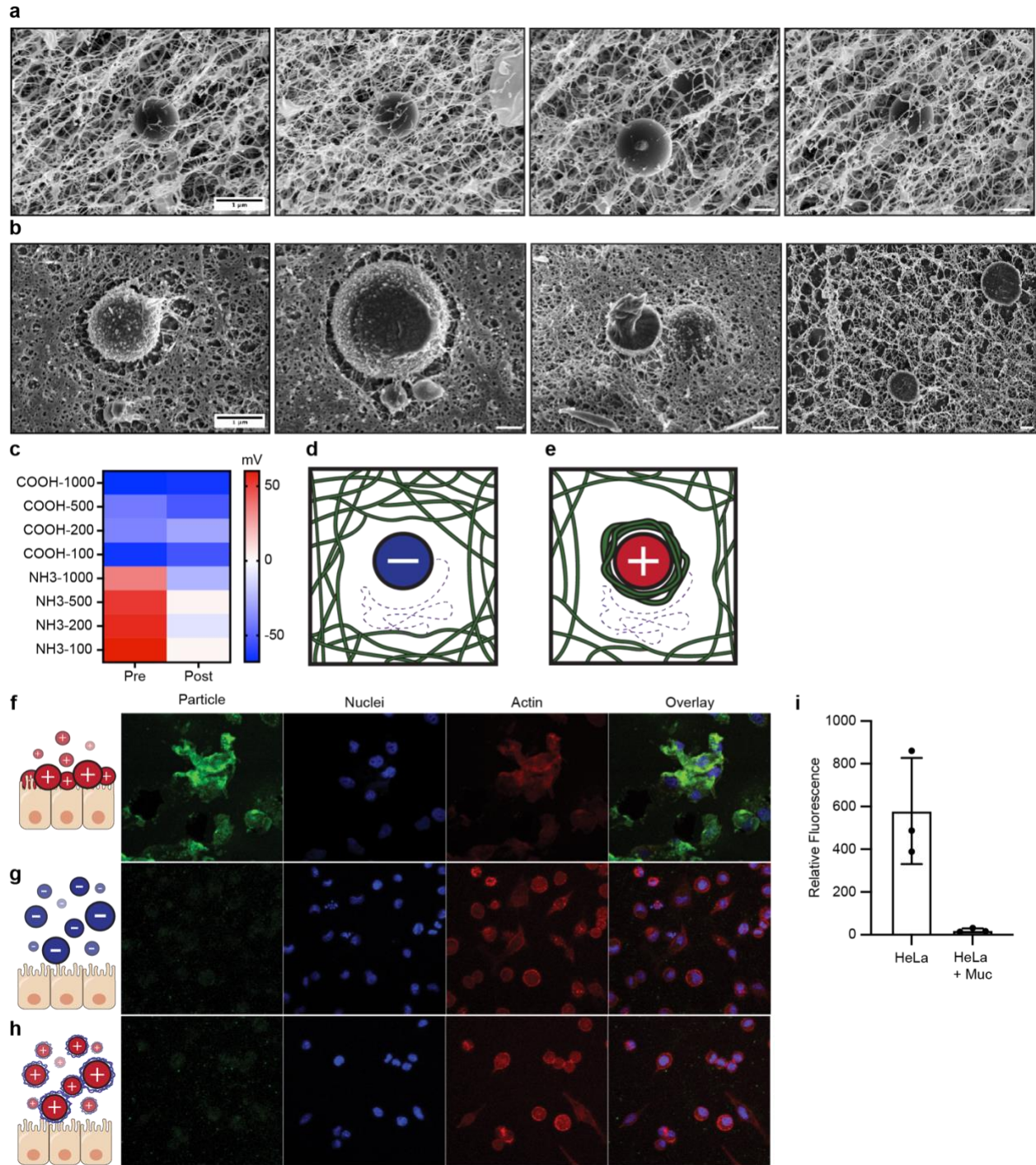
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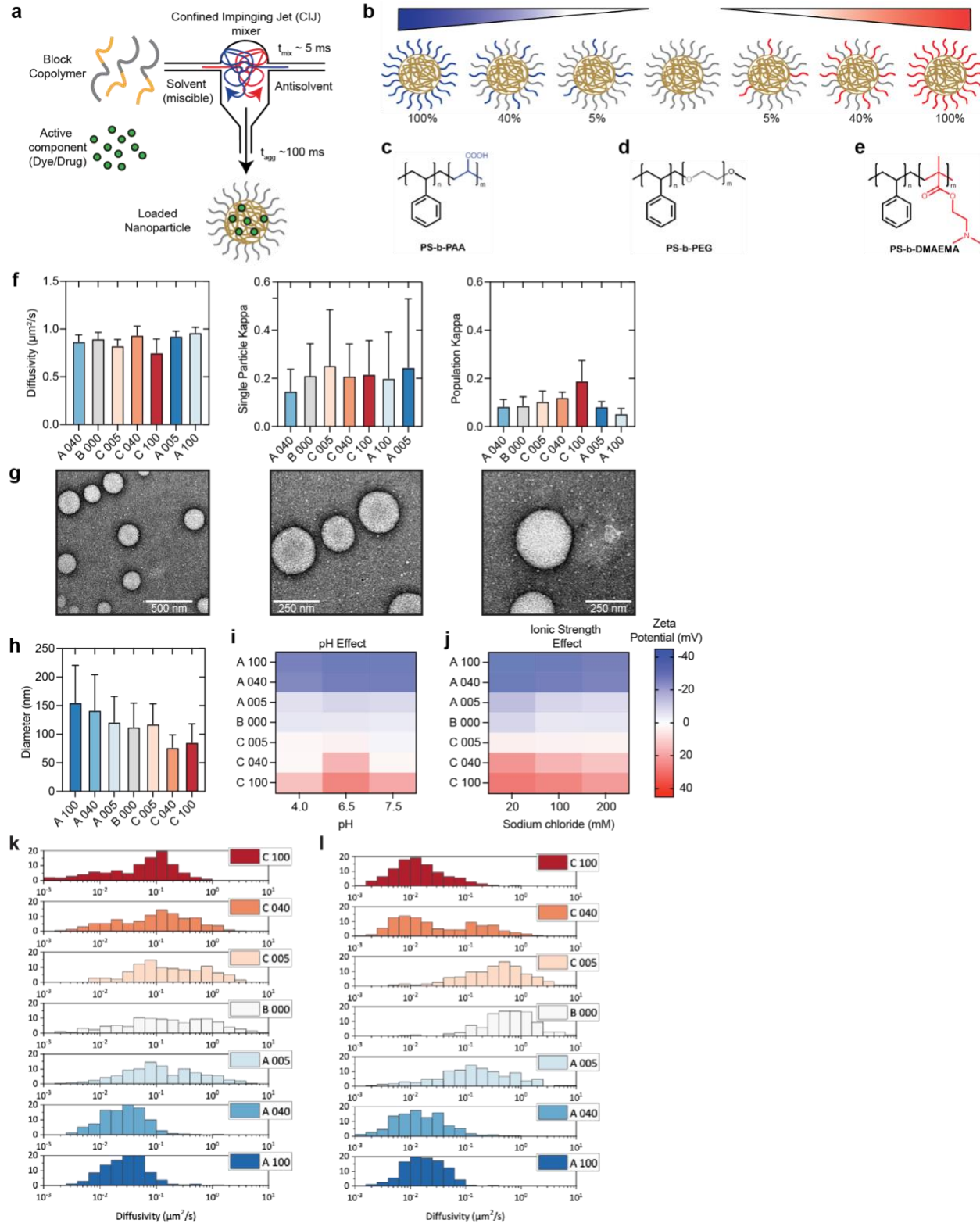


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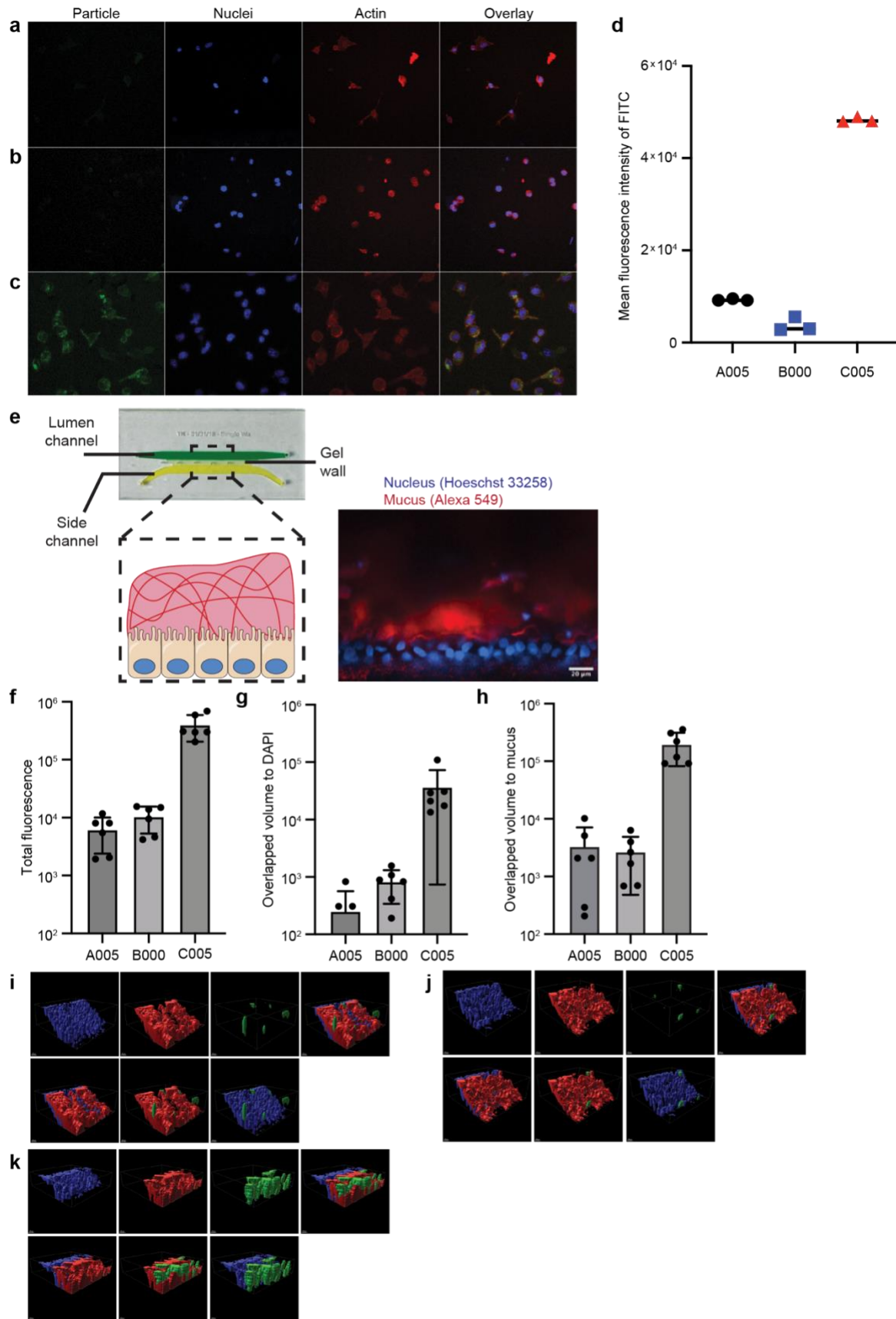
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