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Article

Cd²⁺ Detection by an Electrochemical Electrode Based on MWCNT–Orange Peel Activated Carbon

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interferents such as Zn^{2+} , Pb^{2+} , Ni^{2+} , Co^{2+} , Cu^{2+} , and Fe^{2+} with a relative standard deviation (RSD) close to 100%, carried out in triplicate experiments. The ACOP/MWCNT-CPE presented high sensitivity, stability, and reproducibility and was successfully applied for the detection of Cd^{2+} in river water samples with recovery rate values ranging from 97.33 to 115.6%, demonstrating to be a very promising analytical alternative for the determination of cadmium ions in this matrix.

INTRODUCTION

Human beings suffer significant harm from environmental pollution caused by a variety of pollutants. Among these harmful substances are heavy metals (HMs).¹ A wide range of HMs are found in aquatic systems. These include Zn^{2+} , Cu^{2+} , Fe^{2+} , Mn^{2+} , Cd^{2+} , Hg^{2+} , Pb^{2+} , and As^{3+} . The presence of these HMs is mainly attributed to activities such as mining, automotive industry, and the discharge of agricultural and urban wastes.²⁻⁴ The occurrence of these HMs is primarily attributed to activities such as mining, the automotive industry, and the release of agricultural and urban waste. These HMs, even in low concentrations, can accumulate within the body and interact with biological ligands containing elements like N, S, and O. This interaction leads to severe health complications for the human body, 4,5 with the maximum allowable level of Cd^{2+} in water being 0.026 μ mol L^{-1.6} Therefore, the accurate detection of trace amounts of Cd²⁺ in water holds significance, as cadmium ranks among the primary pollutants that detrimentally affect the environment. It is widely recognized as one of the most extremely toxic HMs, potentially giving rise to conditions such as anemia, hypertension, cancer, edema, arthritis, kidney and skeletal damage, etc.^{7,8} As a result, diverse methodologies have been employed for the analysis of cadmium in water. Spectroscopic techniques such as atomic

absorption spectrometry (AAS),⁹ flame atomic absorption (FAAS),¹⁰ X-ray fluorescence spectroscopy,¹¹ and single particle inductively coupled plasma mass spectrometry (SP-ICP-MS)¹² have been utilized for this purpose. However, these methods have limitations stemming from their high testing costs and time-consuming analysis procedures. On the flip side, electrochemical methods offer a contrasting advantage, being characterized by their affordability, swift sample analysis, user-friendly nature, reliability, and suitability for on-site applications. This category includes techniques like amperometry,¹³ voltammetry,^{14,15} and potentiometry,¹⁶ all of which are employed for the precise detection of trace amounts of Cd^{2+,17}

Among the voltammetric approaches utilized for analyzing these HMs, square wave voltammetry (SWV) and differential pulse voltammetry (DPV) stand out as the most extensively employed. These techniques offer notable benefits, boasting remarkable selectivity, portability, cost-effectiveness, expedi-

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tious analysis, and excellent sensitivity.¹⁷ The efficiency of the electrochemical method depends largely on the electrode employed. The modification of the working electrode is generally used to improve the conductivity,¹⁸ selectivity,¹ sensitivity,²⁰ stability,¹⁹ and surface area²¹ often involves the modification of the working electrode; consequently, research efforts have been directed toward developing electrochemical sensors based on novel carbonaceous materials that exhibit exceptional efficiency in detecting trace metal ions. An exemplary instance involves the widespread use of glassy carbon electrodes in electrochemical sensors due to their inherent surface stability.²² Furthermore, these electrodes can be modified with different types of molecules,²³ nanostructures,²⁴ polymers,²⁵ and so on. Remarkable improvements in sensor sensitivity have been achieved, resulting in a range limit of detection (LOD) spanning from 0.0005 to 0.123 μ mol L⁻¹.

Multiwalled carbon nanotubes (MWCNTs) exemplify carbonaceous materials that have been extensively investigated due to their diverse applications even though the synthesis process for MWCNT incurs a high cost.²⁶

The cylindrical configuration of the MWCNT results in multiple concentric layers of graphene, presenting a distinctive arrangement of sp²-hybridized carbon atoms in hexagonal structures. This configuration grants MWCNTs exceptional thermal and electrical conductivity and, for example, Sreekanth et al. 2021, carried out a study to detect cadmium using MWCNT, obtaining a LOD of 0.002 μ mol L^{-1.27,28} On the other hand, activated carbons (ACs) derived from biomasses have gained traction in electroanalytical applications. AC-based electrochemical sensors are very promising due to their inherent structural characteristics, physicochemical properties, and high sensitivity. Academic researchers have also directed their efforts toward generating ACs from agricultural waste materials.^{29,30} This practice not only augments economic returns but also diminishes contamination through attributes like extensive surface area, well-developed pore structures, rapid adsorption kinetics, and relatively straightforward regeneration procedures.³¹

Several biomass materials have been used, such as rice husk,³² corn cob,³³ eucalyptus leaf,^{34,35} fruit peel,³⁶ etc. To illustrate, the utilization of biomass waste like orange peel, (OP) for AC production, using various activating agents (KOH, NaOH, and H₃PO₄),^{37–39} is commonplace. This versatile form of carbon has found applications in diverse studies encompassing dye and HM removal,^{40–42} supercapacitors,⁴³ batteries,⁴⁴ and gas sensors.⁴⁵ Despite the comprehensive exploration of properties and applications pertaining to biomass-sample-derived carbon materials, unexplored avenues remain ripe for investigation. These materials have the potential to be harnessed in novel technologies that have not yet been widely explored, particularly in the field of electrochemical sensors.

For this reason, the present study utilizes AC derived from orange peel (ACOP) due to its notable attributes, including high sensitivity, low-cost, ecofriendliness, porosity, surface area, and the presence of active sites. The fabrication of this sensor rests upon a carbon paste electrode composed of ACOP and MWCNT, termed as ACOP/MWCNT–CPE. The incorporation of MWCNTs into ACOP serves to enhance both material conductivity and sensitivity, resulting in the formation of the ACOP/MWCNT composite. This strategy has been explored in previous research and stands as a pivotal aspect of this study.^{29,46,47} The developed sensor demonstrates the capability to precisely detect even trace concentrations of the Cd^{2+} metal ion in water. Moreover, the successful identification of cadmium ions in real water samples within the controlled laboratory environment was achieved through meticulous pH adjustments.

Through this methodology, we can establish effective monitoring and management of these pollutants within water bodies, which currently present significant environmental challenges. Furthermore, the potential scope of this material's application in forthcoming research extends to addressing other contaminants such as lead, mercury, zinc, and more.

EXPERIMENTAL SECTION

Reagents and Solutions. All solutions were freshly prepared using ultrapure water (resistivity $\geq 18.2 \text{ M}\Omega$ cm at 25 °C) obtained from a Milli-Q purification system (Millipore). Standard solution of 1000 mg L⁻¹ of Cd²⁺, iron salts K₄[Fe(CN)₆]·2H₂O/K₃[Fe(CN)₆] were obtained from Sigma-Aldrich. The Zn²⁺, Pb²⁺, Ni²⁺, Co²⁺, Cu²⁺, and Fe²⁺ salts were used as interferences. Stock solutions of 1.0×10^{-2} mol L⁻¹ of Cd²⁺ were prepared by dissolving in 0.1 mol L⁻¹ HCl. Electrolyte solutions of 0.1 mol L⁻¹ at H₂SO₄, HCl, H₃PO₄, acetate buffer, Britton Robinson buffer, phosphate buffer, KCl, NaCl, KOH, and acetic acid were also prepared for use as electrolytes. All reagents were obtained from Sigma-Aldrich and Merck.

Production of ACOP. Orange peels (OPs) were meticulously sliced into small pieces, washed several times with ultrapure water, and dried at 100 °C for 8 h. Then, 60 g of OP was mixed with a phosphoric acid solution (15 g of phosphoric acid in 100 mL of ultrapure water). The resultant mixture was then transferred into a stainless-steel autoclave and placed in a Teflon reactor and heated at 120 °C for 2 h. The resulting mixture was washed until reaching a pH of 7 and dried at 60 °C for 24 h. The solid obtained was mixed with 5 mol L⁻¹ KOH at room temperature for 24 h, filtered, and dried for an additional 48 h at 60 °C. The ensuing material was then subjected to carbonization, a process executed within a tubular furnace under a continuous flow of nitrogen gas. This entailed a temperature ascent from 25 to 800 °C at a heating rate of 10 °C min⁻¹. The temperature was subsequently maintained at 800 °C for 4 h, after which it was allowed to cool gradually to room temperature. The culmination of this sequence yielded the sought-after carbon product.^{42,48}

Preparation of ACOP/MWCNT Paste Electrode. To obtain the carbon paste electrode, 1 mL of 0.05 mol L⁻¹ KCl was added and carefully mixed with 100 mg of ACOP/ MWCNT at a ratio of 1:1 using a mortar and pestle and then dried at ~50 °C for 15 min. A supplementary addition of 80 μ L of mineral oil was executed to yield a paste consistency. Subsequently, the prepared paste was packed into the cavity of the electrode, having a diameter of 3 mm and a depth of 1.5 mm. The modified carbon paste electrode was named ACOP/ MWCNT–CPE.

Characterization of the Developed Materials. *Physicochemical Evaluation of ACOP, MWCNT, and ACOP/MWCNT.* ACOP, MWCNT, and ACOP/MWCNT materials were investigated by physicochemical techniques such as Raman spectroscopy, performed using the XploRA model from Horiba Scientific, and IR spectroscopy, employing the Alpha-Bruker FT-IR spectrometer, facilitated an insightful vibrational analysis of the functional groups present within the materials.

Evaluation of the ACOP/MWCNT–CPE Sensor and the Electrochemical Detection of Cd^{2+} . Electrochemical assessments were conducted via cyclic voltammetry (CV), SWV, and electrochemical impedance spectroscopy (EIS). These measurements were executed using a potentiostat–galvanostat PGSTAT204 Autolab (Eco-Chemie, The Netherlands) using Nova software. A three-electrode configuration within a glass electrochemical cell was employed: the counter electrode comprised a graphite bar, the reference electrode was an Ag/AgCl electrode (3 mol L⁻¹ KCl) as the reference electrode, and the working electrode was a carbon paste electrode composed of ACOP/MWCNT–CPE.

The electrochemical characterization of ACOP/MWCNT-CPE was performed at different electrolytes such as HCl, H₂SO₄, acetate buffer, Britton Robinson buffer, phosphate buffer, acetic acid, KCl, KOH, and NaCl, and in the presence of Cd^{2+} using 0.1 mol L^{-1} HCl solution by CV at a scan rate of 0.025 V s^{-1} . The SWV analyses were carried out with the following parameters: amplitude of 0.075 V, scan rate of 0.025 V s⁻¹ and 30 s of conditioning time. EIS and CV analyses were recorded in a solution of the $[Fe(CN)_6]^{4-}/[Fe(CN)_6]^{3-}$ redox couple 5.0 mmol L^{-1} in an electrolyte of KCl 1 mol L^{-1} and employed a scan rate of 0.005 V s⁻¹. CV and SWV techniques were used to evaluate the stability, sensitivity, limits of detection (LOD), limits of quantification, and selectivity of the sensor in the presence of different interferents such as Zn^{2+} , Pb^{2+} , Ni^{2+} , Co^{2+} , Cu^{2+} , and Fe^{2+} , during the electro-chemical detection of Cd^{2+} . Lastly, the optimized sensor's capability in determining Cd²⁺ concentrations in the Rimac River of Peru was verified, and the sensor's validity was substantiated via the atomic absorption spectroscopy technique.

RESULTS

Morphological and Physicochemical Evaluation of the ACOP, MWCNT, and ACOP/MWCNT. Morphological examination of the OP and ACOP materials is illustrated in Figures 1, S1, and S2. Figure 1a,b shows magnified views of the OP structure, revealing the absence of observable pores at this scale. Furthermore, Figure S1 presents an EDS analysis of the OP, indicating the presence of carbon (C) and oxygen (O) atoms with respective proportions of 64.4 and 35.4%. SEM



Figure 1. SEM images at different magnifications: (a,b) OP and (c,d) ACOP.

images of ACOP (Figure 1c,d) distinctly illustrate the surface porosity at varying magnifications. Figure S2 (see the Supporting Information) provides the EDS analysis of ACOP, displaying an increase in the percentage of carbon atoms (C) within the range of 76.2 to 83.2%. This augmentation arises from the carbonization process that was undertaken. Oxygen atoms are also discernible at a proportion of 13.4 to 17.4%.⁴⁹

Isotherms for OP and ACOP are shown in Figure S3a. Based on the figure, ACOP displays a mixed behavior, exhibiting characteristics of both type I and type II isotherms. At lower relative pressures ($P/P_0 < 0.35$), a type I behavior is evident, indicated by a gradual concave rise toward the pressure axis. However, at relative pressures higher than 0.35, a distinct shift toward a type II behavior is observed, with a steep initial rise as the relative pressure increases. The presence of a closed loop intercepted by $P/P_0 = 1$ on the adsorption–desorption curves confirms the limited presence of mesopores.^{50,51} The predominant region is identified as type II, indicating the absence of micropores on the carbon surface.⁵⁰ Nevertheless, nitrogen adsorption occurs through the presence of macropores with a diameter of 80 nm, significantly contributing to the overall distribution.

Surface area calculations via the BET method yield a value of 128.28 m² g⁻¹, as evidenced in Figure S3a,b. On the contrary, unmodified OP displays an anticipated dearth of micropores on its surface, resulting in a small surface area of 0.38 m² g⁻¹.

Figure 2 shows the thermal gravimetric analysis (TGA) and XRD patterns of the starting material (OP) and the prepared material (ACOP). Within Figure 2a, a depiction of TGA elucidates the impact of the temperature on both OP and ACOP samples. During this analysis, the weight loss of the samples is observed as the temperature increases up to 800 °C. Within the OP material, the initial weight reduction, occurring between 50 and 150 °C (5% loss), is attributed to the inherent humidity content. Subsequently, a more substantial mass decline spanning 150 to 270 °C (35% loss) corresponds to the decomposition of cellulose, hemicellulose, and lignins.⁵² Following this, a 30% weight decrease proceeds from 270 to 400 °C, signifying the ultimate decomposition of hemicellulose. The final phase involves complete sample carbonization, manifesting as a 7% weight reduction between 400 and 800 °C.^{53,54} The total mass loss of the ACOP was 15%, signifying its successful carbonization at a temperature of 800 °C.⁵⁵ The XRD patterns for both the OP and ACOP materials are shown in Figure 2b. The ACOP spectrum shows two broad and small peaks at 26° and 43° , which are attributed to the (002) and (100/101) planes corresponding to the graphite structure. The absence of well-defined, robust peaks points to the amorphous nature characterizing the carbonaceous material.⁵⁶ Additionally, discernible peaks emerge at angles of 35° and 40° , aligning with (020) and (022) planes. This presence indicates a pronounced degree of graphitization within the carbon matrix, attesting to its structural transformation.^{57,58}

Figure 3 illustrates the Raman and IR spectra of the carbonaceous materials. Raman spectroscopy is commonly employed to assess various properties of carbonaceous materials, including their degree of graphitization, hybridization, and carbon–carbon bond vibrations. The intensities of the G and D bands, quantified by the I_D/I_G ratio, offer valuable insights into these attributes, as depicted in Figure 3a and Table 1.^{59,60}



Figure 2. Analysis of the OP and ACOP materials by (a) TGA and (b) XRD pattern.



Figure 3. (a) Raman spectrum with a 532 nm laser and 10% power and (b) IR spectrum of the materials OP, ACOP, MWCNT, and ACOP/ MWCNT.

Table 1. Values of the Intensities of Bands D and G of Carbonaceous Materials

	inte	ratio	
carbon materials	$I_{\rm D}$	$I_{\rm G}$	$I_{\rm D}/I_{\rm G}$
OP	-	-	-
ACOP	255.3	220.1	1.16
MWCNT	138.5	175.4	0.79
ACOP/MWCNT	226.5	243	0.93

In the case of the OP material, discernible D and G bands are absent, a feature attributed to the typical absence of C=C bonds found in carbonaceous materials. Conversely, ACOP displays characteristic D (1352 cm⁻¹) and G (1602 cm⁻¹) bands associated with carbonaceous materials, accompanied by an I_D/I_G ratio of 1.16. This ratio surpassing unity signifies a notable prevalence of defects in ACOP.⁶¹ Furthermore, the lack of a weak second-order G' band at 2690 cm⁻¹ serves as an indicator of crystalline lattice perfection within the spherical carbon layer.⁶²⁻⁶⁵ Concerning the MWCNT and ACOP/ MWCNT materials, their I_D/I_G ratios are 0.79 and 0.93, respectively. These values imply a heightened degree of order in these carbons, attributed to the MWCNT structure and reinforced by the well-defined G' band. $^{62-65}$

Distinctive peaks in the OP and ACOP materials are depicted in Figure 3b (IR spectrum). The OP spectrum exhibits peaks at 3400, 2920, and 1060 cm^{-1} , corresponding to the stretching vibrations of -OH, -CH, and -CO groups, respectively. Additionally, peaks at 1520 and 1615 cm⁻¹ arise from the stretching vibrations of aromatic ring stretch and C= C groups, respectively; signifying the presence of carboxylic acids, acetate groups, ketones, aldehydes, and aromatic rings (refer to Table 2). The presence of these functional groups are potentially attributed to the presence of lignin, cellulose, and hemicellulose.⁶⁶⁻⁶⁸ The OP spectrum displays more peaks compared with ACOP, indicating a higher concentration of organic functional groups on the material surface. In contrast, the ACOP spectrum does not present the bands at 3400 and 2920 cm⁻¹. In addition, IR bands attributed to C=O, C-O, and C-H are observed (Table 2), confirming its identity as an AC material. Furthermore, in ACOP/MWCNT and MWCNT, a vibration of the C-H group is observed at 932 cm⁻¹ followed by a peak at 1610 cm⁻¹, corresponding to the vibration of C=C bonds, characteristic of aromatic groups

Table 2. Values of the Vibrations of the Functional Groups and Bonds Present in the Carbonaceous Materials

	vibration v (cm ⁻¹)					
carbon materials	-OH	-CH	-С-О	aromatic ring	C=C	-C=0
OP	3400	2920	1060	1520	1615	1743
ACOP	-	932	-	1519	1610	-
MWCNT	-	932	-	1519	1610	-
ACOP/MWCNT	-	932	-	1519	1610	-



Figure 4. (a) Nyquist plot (OCP: 0.145 V), (b) CV at 0.005 V s⁻¹ of ACOP-CPE, MWCNT-CPE, and ACOP/MWCNT-CPE in $[Fe(CN)_6]^{4-}/[Fe(CN)_6]^{3-}$ 5.0 mmol L⁻¹ and KCl 1 mol L⁻¹.



Figure 5. (a) Evaluation of Cd^{2+} in different electrolytes by SWV, (b) chronocoulometric analysis in the absence and in the presence of Cd^{2+} 9.0 × 10^{-4} mol L⁻¹ at -0.7 V during 120 s, (c) CV at different scan rates at 0.025 V s⁻¹ in the presence of Cd^{2+} 9.0 × 10^{-4} mol L⁻¹, and (d) evaluation of SWV in the presence and absence of Cd^{2+} 9.0 × 10^{-4} mol L⁻¹ with the optimal parameters using the ACOP/MWCNT-CPE sensor in 0.1 mol L⁻¹ HCl.

37345

within the carbonaceous structure. Lastly, the absorption band at 1050 cm⁻¹ indicates the asymmetric deformation vibrations of C–O molecules.^{66–68}

Electrochemical Study of Carbon Materials. Figure 4a presents the EIS analysis utilizing a $[Fe(CN)_6]^{4-}/[Fe(CN)_6]^{3-}$ redox couple, a method employed to assess the electron transfer of this couple on the ACOP–CPE, MWCNT–CPE and ACOP/MWCNT–CPE surfaces. Additionally, this figure portrays the schematic equivalent circuit model, consisting of the electrolyte resistance (R_s) in series with the charge transfer resistance (R_{ct}) , a Warburg impedance (W) and a constant phase element (CPE). These last three elements are connected in parallel, thus obtaining the Randles model. The values determined for the R_{ct} are 132.9, 137.7 and 103.7 Ω for

ACOP–CPE, MWCNT–CPE and ACOP/MWCNT–CPE, respectively. The decrease in R_{ct} is attributable to the presence of ACOP in the MWCNT, indicating the electron transfer enhancement between the ACOP/MWCNT–CPE sensor surface and the electrolyte solution. Figure 4b presents the CV of the evaluated electrodes in the $[Fe(CN)_6]^{4-}/[Fe(CN)_6]^{3-}$ redox couple, showing that the ACOP/MWCNT–CPE electrode exhibits heightened $[Fe(CN)_6]^{4-}/[Fe(CN)_6]^{3-}$ electron transfer on its surface, underscoring its capacity as a suitable sensor with substantial sensitivity for the electro-chemical detection of Cd²⁺.

Electrochemical Detection of Cd²⁺ by Means of the ACOP/MWCNT-CPE Sensor. In the context of the electrochemical detection of diverse pollutants, the selection of an



Figure 6. Study of ACOP/MWCNT-CPE at different scan rates $0.01-0.3 \text{ V s}^{-1}$ in a HCl $0.1 \text{ mol } \text{L}^{-1} \text{ Cd}^{2+} 9.0 \times 10^{-4} \text{ mol } \text{L}^{-1}$. The graphs show the relationship between (a) i_{pa} vs v, (b) i_{pa} vs $v^{1/2}$, (c) $\log(i_{pa})$ vs $\log(v)$, and (d) E_p vs $\log(v)$.

appropriate electrolyte solution holds significance. This choice impacts the attainment of an optimal electrochemical signal, specifically one that manifests a redox reaction (oxidation–reduction). In this vein, various electrolytes were examined for the detection of Cd^{2+} 9.0 × 10⁻⁴ mol L⁻¹ using the ACOP/MWCNT–CPE sensor via the SWV electrochemical technique.

Figure 5a presents the oxidation current heights of Cd^{2+} using different electrolytes (HCl, H₂SO₄, acetate buffer, BR buffer, phosphate buffer, acetic acid, KCl, KOH, and NaCl). Notably, the optimal electrolyte was discerned at 0.1 mol L⁻¹ HCl, as it yielded the highest signal. Consequently, subsequent assessments were conducted using this electrolyte.

For establishing the alteration in charge on the ACOP/ MWCNT-CPE sensor's surface attributed to Cd^{2+} species, Anson's eq S1 (see the Supporting Information) was used. In this framework, the charge on the unmodified surface of the ACOP/MWCNT-CPE electrode is 0.1 mC. Upon the introduction of Cd^{2+} ions, an adsorbed charge of 1.03 mC is obtained (Figure 5b).⁶⁹ This indicates the presence of the Cd^{2+} detected by the developed sensor, and this is due to the electrostatic interaction between the carbonaceous structure's aromatic rings and its inherent functional groups with the Cd^{2+} ions; additionally, the porous structure of the carbonaceous material facilitates the adsorption of Cd^{2+} onto its surface (Figure 2a,b).⁷⁰

Figure 5c portrays the discernible peaks corresponding to the redox reaction of 9.0×10^{-4} mol L⁻¹ Cd²⁺ assessed through the ACOP/MWCNT-CPE sensor using the CV electrochemical technique within a 0.1 mol L⁻¹ HCl medium at a scan rate of 0.025 V s⁻¹. The depicted peaks underscore the oxidation of Cd⁰ to Cd²⁺ transpiring at -0.68 V and the reverse reduction of Cd²⁺ to Cd⁰ occurring at -0.70 V. $Cd^0 \rightleftharpoons Cd^{2+} + 2e^-$

Figure 5d shows the SWV analysis conducted both in the absence and in the presence of at concentration of Cd^{2+} 9.0 × 10^{-4} mol L⁻¹. The SWV analysis reveals the oxidation peak corresponding to the conversion of Cd⁰ to Cd²⁺. In order to heighten the sensitivity of Cd²⁺ detection utilizing the ACOP/MWCNT-CPE sensor, the SWV parameters were optimized, yielding the following values: amplitude $(E_{amp}) = 100$ mV, step potential $(E_{step}) = 1$ mV, frequency (f) = 10 Hz, deposition potential $(E_{dep}) = -0.7$ V, deposition time $(t_{dep}) = 120$ s, conditioning potential $(E_{ac}) = -0.8$ V, and conditioning time $(t_{ac}) = 120$ s. These results are shown in Figure S4 (see the Supporting Information).

The electrochemical evaluation of Cd^{2+} was conducted in 0.1 mol L⁻¹ HCl, and the results are presented in Figure S5 (refer to the Supporting Information section). The figure illustrates the CV of Cd^{2+} at various scan rates ranging from 0.025 to 0.3 V s⁻¹. The graph reveals the oxidation and reduction potentials of Cd^{2+} , with the oxidation occurring at -0.65 V and the reduction occurring at -0.81 V. Additionally, as the scan rate (v) increases, the current heights of both oxidation and reduction processes also increase proportionally. Furthermore, with an increase in the scan rate, there is a noticeable shift toward more positive potentials. It is noteworthy that there is a linear correlation between the scan rate (ranging from 0.01 to 0.3 V s⁻¹) and both the oxidation current peak (i_{pa}) and the reduction current peak (i_{pa}). In essence, as the scan rate rises, both the oxidation and reduction current peaks consistently intensify.

Figure 6 illustrates a set of distinct linear correlations involving various variables, including i_p vs v, i_p vs $v^{1/2}$, $log(i_{pa})$ vs log(v), and E_p vs log(v), obtained at various scan rates. These associations, coupled with their corresponding current



Figure 7. (a) SWV analysis of the ACOP/MWCNT-CPE sensor in the presence of Cd^{2+} at different concentrations in 0.1 mol L^{-1} HCl and (b) calibration curve of the anodic current heights as a function of Cd^{2+} concentrations.

heights, offer valuable insights into the electrochemical behavior of Cd^{2+} as assessed through the ACOP/MWCNT– CPE sensor.

In Figure 6a, the relationship between i_{pa} and i_{pc} demonstrates a high degree of linearity with an r^2 value close to 1.0. This suggests that the process is primarily dictated by the adsorption of cadmium onto the sensor surface. Similarly, Figure 6b displays the linear correlation between i_p and $v^{1/2}$, with high linearity ($r^2 = 0.9961$ and 0.9979). This indicates that the Cd²⁺ mechanism is controlled by the diffusion process on the sensor surface.

Figure 6c presents the linear relationship of $\log(I_{pa})$ vs $\log(v)$, indicating that the redox process associated with Cd²⁺ detection is governed by diffusion—adsorption. The high linearity observed (r^2 close to 1) further supports this inference. Lastly, Figure 6d illustrates the plot of E_p vs $\log(v)$, showing a satisfactory linear relationship. This graphic facilitates the determination of the number of electrons transferred in the redox reaction of Cd^{2+,71,72} as described in the following equation

$$|E_{\rm p} - E_{1/2}| = \frac{47.7}{\alpha \cdot \rm n} (\rm mV)$$
, (at 298 K)

These findings, referenced from the study by Ascencio-Flores et al. in 2023,⁷¹ suggest that the electrochemical process for Cd^{2+} is irreversible. Consequently, the number of transferred electrons (*n*) can be calculated by using the aforementioned equation. In this study the obtained *n* values is 2.38~2 transferred in the cadmium reaction

This number of electrons are corroborated with the oxidation and reduction reaction of Cd^0 to Cd^{2+}/Cd^{2+} to Cd^0 .

Calibration Curve and Detection Limit for Determi**nation of Cd²⁺.** The electrochemical detection of Cd²⁺ using the ACOP/MWCNT-CPE sensor was investigated through SWV in 0.1 mol L^{-1} of HCl under optimized experimental conditions. The results, depicted in Figure 7a, demonstrate that the current height increases proportionally with the addition of the Cd²⁺. Figure 7b presents the resulting calibration curve, i_p vs $[Cd^{2+}]$, for the detection of Cd^2 This curve exhibits a notably correlation coefficient of $r^2 = 0.9907$. The LOD of the sensor is determined to be 0.91 \pm 0.79 μ mol L^{-1} , with a detection range of 7.29 × 10⁻⁵ to 9.09 × 10⁻⁶ mol L⁻¹. These measurements were performed in triplicate to ensure reliability. A comparative assessment of the LOD achieved by our developed sensor in relation to previous studies (as presented in Table 3) underscores that the ACOP/ MWCNT-CPE sensor effectively falls within the established

working ranges and adheres to the maximum permissible limits. $^{73-75}$

Table 3. Comparison of Different Modifications of Working Electrodes Based on Carbon for Cd^{2+} Detection^{*a*}

electrode	technique	linear range and LOD $(\mu \text{mol } \text{L}^{-1})$	reference
Au-(Cys)PW	SWV	0.01-0.20, 0.009	76
nano-PPCPE/CPE	DPV	0.10-0.30, 0.078	21
poly(BPE)/g-C ₃ N ₄ /CPE	DPV	0.12-7.02, 0.080	77
Bi@BAC/CPE	DPV	0.50-50.0, 0.080	78
nZVI-BPC/GCE	SWV	2.00-50.0, 0.192	79
G/HNFQ-CPE	SWV	0.47-93.8, 0.21	80
ACOP/MWCNT-CPE	SWV	9.09-72.9, 0.910	this work

^aNPC: N-(4-((4-((5-oxo-5H-benzo[a]phenoxazin-6-yl)amino)-phenyl)sulfonylphenylfuran-2-carboxamide. Au-(Cys)PW: L-Cysteine tungstophosphate-modified polycrystalline gold electrode. PPCPE: Nanoporous pseudo carbon paste electrode. Poly(BPE)/g-C₃N₄: poly(2,5-bis(3,4-ethylenedioxythienyl)pyridine)/graphitic carbon nitride. Bi@BAC: Novel lotus root-like three-dimensional (3D) bismuth/biomass derived AC. nZVI-BPC: biomass-derived porous carbon along with nanoscale zerovalent iron. G/HNFQ-CPE: graphite (G) decorated with 2-hydroxy-1,4-naphthoquinone (HNFQ) incorporated in a carbon paste electrode (CPE).

ACOP/MWCNT-CPE Sensor Repeatability and Selectivity. Figure 8a demonstrates the repeatability of the ACOP/ MWCNT-CPE sensor when subjected to Cd^{2+} ions, with a relative standard deviation (RSD %) of 2.68%. This low RSD % value suggests that the developed sensor exhibits sufficient repeatability.

To assess the selectivity of the proposed sensor, a selectivity analysis was performed in the presence of interferents including Zn^{2+} , Pb^{2+} , Ni^{2+} , Co^{2+} , Cu^{2+} , and Fe^{2+} at a concentration of 1×10^{-4} mol L^{-1} . These interferents were tested in a solution containing 4.75×10^{-4} mol L^{-1} of Cd^{2+} in 0.1 mol L^{-1} HCl. The variation percentage is depicted in Figure 8b. Notably, the electrochemical signals obtained in the presence of the interferents are similar to those of the Cd^{2+} signal. This demonstrates that the ACOP/MWCNT-CPE sensor can successfully detect Cd^{2+} ions even in the presence of the aforementioned interferents.

Validation of the Electrochemical Method by Atomic Absorption Spectroscopy. The validation of the ACOP/ MWCNT-CPE sensor was carried out using atomic absorption analysis (AA) as a comparative method for



Figure 8. (a) Repeatability (insert: CV) and (b) selectivity evaluated by SWV in the presence of Cd^{2+} and different HMs evaluated by the ACOP/MWCNT-CPE sensor in the electrolyte 0.1 mol L^{-1} HCl.



Figure 9. a) SWV analysis of the ACOP/MWCNT-CPE sensor in the presence of Cd^{2+} at 8.90 × 10⁻⁶ to 4.45 × 10⁻⁵ mol L⁻¹ range concentrations in 0.1 mol L⁻¹ HCl, (b) calibration curve of the SWV electrochemical method its, (c) calibration curve of the AA method, and (d) validation of the electrochemical method.

quantifying Cd²⁺ concentrations in both synthetic and real samples. To construct the calibration curve for Cd²⁺, the AA technique was employed within a concentration range of $8.9 \times$ 10^{-6} to 4.45×10^{-5} mol L⁻¹ of Cd²⁺, mirroring the range employed for the SWV electrochemical technique, as presented in Figure 9 and Table 4. During the electrochemical analysis utilizing the ACOP/MWCNT-CPE sensor and SWV, a strong linear correlation between Δi and $[Cd^{2+}]$ was observed, with an r^2 value of = 0.9978 (see Figure 9a,b). In parallel, the AA analysis generated an analytical curve characterized by a linear relationship and an r^2 value of 0.9992, further attesting to the robust linear correlation between AA and $\left[Cd^{2+}\right]$ (see Figure 9c). Subsequently, a correlation was established between the two linear relationships obtained from each technique (AA vs SWV), as depicted in Figure 9d. The equation $[Cd^{2+}]_{SWV} =$ $3.22 \times 10^{-8} + 0.99879 [Cd^{2+}]_{AA}$ (r² = 0.9978) indicates a good precision and concordance between the SWV electrochemical method and the AA technique. This confirms that the

Table 4. Analysis of Cd²⁺ in Synthetic Samples Using the Electrochemical Method and the Atomic Absorption Method

	electrochemical method		atomic absorption method	
concentration of Cd^{2+} added (mol L^{-1})	Cd ²⁺ detected (mol L ⁻¹)	recovered (%)	Cd ²⁺ detected (mol L ⁻¹)	recovered (%)
8.90×10^{-6}	9.51×10^{-6}	106.91	8.50×10^{-6}	95.49
1.78×10^{-5}	1.70×10^{-5}	95.50	1.81×10^{-5}	101.55
2.67×10^{-5}	2.64×10^{-5}	98.96	2.70×10^{-5}	101.16
3.56×10^{-5}	3.60×10^{-5}	101.25	3.57×10^{-5}	100.35
4.45×10^{-5}	4.45×10^{-5}	100.00	4.42×10^{-5}	99.27

proposed sensor exhibits a reliable electrochemical detection. Finally, the ACOP/MWCNT-CPE sensor was employed for the analysis of real samples extracted from the Rimac River in Lima, Peru. The results are presented in Table 5, showing suitable recovery percentages ranging from 97.33 to 115.6%.

Table 5. Analysis of Cd²⁺ in Real Samples Using the Electrochemical Method and the Atomic Absorption Method

	electrochemical method		atomic absorpt	ion method
$\begin{array}{c} \text{concentration of} \\ \text{Cd}^{2+} \text{ added} \\ (\text{mol } \text{L}^{-1}) \end{array}$	Cd ²⁺ detected (mol L ⁻¹)	recovered (%)	Cd^{2+} detected (mol L ⁻¹)	recovered (%)
8.90×10^{-6}	1.02×10^{-5}	115.6	1.02×10^{-5}	115.0
1.78×10^{-5}	1.79×10^{-5}	100.5	1.78×10^{-5}	100.0
2.67×10^{-5}	2.60×10^{-5}	97.33	2.60×10^{-5}	97.33
3.56×10^{-5}	3.59×10^{-5}	100.9	3.59×10^{-5}	101.0
4.45×10^{-5}	4.41×10^{-5}	99.35	4.42×10^{-5}	99.40

CONCLUSIONS

A novel electrochemical sensor was successfully developed to address the critical issue of HM Cd²⁺ in water. The sensor was based on a synergistic combination of AC derived from orange peel (ACOP) and multiwalled carbon nanotubes, resulting in a platform with heightened sensor capabilities. The structural order and functional groups present in the ACOP were characterized using IR and Raman spectroscopy. The ACOP/ MWCNT-CPE sensor exhibited remarkable stability and selectivity, displaying robustness against various interferents, including different HMs. In the process of Cd²⁺ detection, the sensor demonstrated a linear working range from 9.09×10^{-6} to 7.29×10^{-5} mol L⁻¹, with $r^2 = 0.9907$. The sensor also achieved a low detection limit of 0.91 \pm 0.79 μ mol L⁻¹ and a quantification limit of 3.00 \pm 2.60 μ mol L⁻¹. To validate the performance of the ACOP/MWCNT-CPE sensor, the wellestablished atomic absorption technique was used, exhibiting excellent correlation. This demonstrates that the sensor serves as an excellent analytical platform for detecting and quantifying Cd^{2+} in both synthetic waters and also with river water samples after acid treatment. This accomplishment signifies a valuable contribution to the field of environmental monitoring and HM detection, opening avenues for future applications and advancements.

ASSOCIATED CONTENT

3 Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.3c05154.

EDS spectrum of OP and ACOP, analysis of OP and ACOP by nitrogen adsorption–desorption isotherms BET and pore diameter, study of the oxidation current of Cd²⁺ in HCl 0.1 mol L⁻¹, and CV at different scan rates at 0.01–0.3 V s⁻¹ in the presence of Cd²⁺ 9.0 × 10^{-4} mol L⁻¹ in the electrolyte 0.1 mol L⁻¹ HCl (PDF)

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ABBREVIATIONS

ACOP, orange peel activated carbon; MWCNT, multiwalled carbon nanotube; ACOP/MWCNT, orange peel activated carbon and multiwalled carbon nanotubes composite; CPE, carbon paste electrode; ACOP/MWCNT-CPE, electro-chemical sensor; SWV, square wave voltammetry; CV, cyclic voltammetry

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