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Environmentally friendly stability-indicating HPLC method for the determination of isotretinoin in commercial products and solubility samples

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ABSTRACT

In this study, an environmentally friendly "high-performance liquid chromatography (HPLC)" assay to quantify isotretinoin (ITN) in commercial products and solubility samples is designed and verified. A Nucleodur reverse-phase C_{18} column was used as the stationary phase to identify ITN. The ecologically friendly mobile phase was composed of ethyl acetate and ethanol (50:50 v/v), and it was delivered at a flow rate of 1.0 mL/min. ITN was measured at 354 nm in wavelength. The current HPLC method had a determination coefficient of 0.9994 and was linear in the 0.2-80 μ g/g range. The current protocol for ITN measurement was also rapid (retention time = 2.78 min), accurate (% recoveries = 98.60-101.52), precise (% uncertainties = 0.71-0.98), and sensitive. According to the AGREE methodology, the current procedure received an outstanding greenness profile with an AGREE score of 0.76. By determining ITN in commercial products and solubility samples, the applicability of the current approach was proven. ITN was discovered to be present in 98.43% and 100.84%, respectively, of commercial capsule brands A and B. The ITN's solubility in numerous eco-friendly solvents was successfully measured. Under different stress conditions, the current approach was able to distinguish between its degradation products, demonstrating its stability-indicating characteristics. These findings indicated that ITN in procured capsules and solubility samples might be regularly tested by the suggested approach.

1. Introduction

An endogenous form of vitamin A, isotretinoin (ITN) (Fig. 1) is a retinoic acid's derivative [1]. It was first made available in 1979 to treat severe nodulocystic acne [2]. ITN is frequently used to treat a wide range of dermatological conditions, including acne, psoriasis, skin cancer, and ultra-violet (UV) aging, as well as to control epithelial cell proliferation and differentiation, sebum production, and collagen synthesis [3–5]. It can limit sebum secretion, diminish testosterone's ability to be converted to active dihydrotestosterone (DHT), and decrease 5-reductase activity [5,6]. Additionally, it can stop propionibacterium acnes from multiplying [6]. Studies on pigmentary diseases [7], photoaging [8], in-vitro and in-vivo carcinogenesis [9], and photoaging have all sparked interest in the preventative and therapeutic effects of ITN. Due to the teratogenicity of these substances, retinoid levels should also be evaluated [10,

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11]. Recently, a practical method for administering ITN orally to pediatric patient with neuroblastoma has been suggested [12]. It is a highly hydrophobic compound, which creates the difficulties in its dosage form design [13].

Due to the photolability, thermal sensitivity as well as proneness to oxidation of retinoids including ITN, their quantitative measurement in pharmaceutical products is crucial for the stability-indicating tests and quality control of finished products [14]. Several techniques, including gas chromatography [15,16], microcalorimetry [17], thin layer chromatography (TLC), preparative layer chromatography [18], capillary zone electrophoresis, and micellar electrokinetic capillary chromatography [19,20] techniques have been used to determine ITN in commercial products and raw materials. Spectrophotometric techniques have been exploited to examine the photodegradability of tretinoin and ITN in liposomal and miroemulsion formulations [3,21]. For the quantitative estimation of ITN as well as its metabolite in biological samples, a variety of liquid chromatographic techniques have been used, including high-performance liquid chromatography (HPLC) with detections ranging from UV detection [21–24], mass spectrometry [25–28] or tandem mass spectrometry [29,30]. Numerous HPLC methods with UV detection have also been reported to determine ITN in pharmaceutical dosage forms [31–33].

Although the aforementioned techniques can identify and quantify ITN, the majority of the reported techniques have several drawbacks, such as low sensitivity, extended run times, laborious extraction and sample preparation processes, and increased utilization of environmentally unfavorable solvents like acetonitrile or tetrahydrofuran. Prior to being disposed-off into the ecosystem, these solvents were made to undergo various treatments. In order to reduce the damaging effects of hazardous solvents on the environment, one among the twelve principles of green chemistry lays emphasis on the application of alternative green/environmentally friendly solvents [34]. Literature survey of the works performed during the past 15 years demonstrates the exponential rise of application of ecologically benign and greener solvents [35,36]. Additionally, Capello [37] put up a concept for evaluating the effects of solvents on the environment based on the use of two environmental evaluation approaches i.e., environmental, health and safety assessment method [38] and life-cycle assessment method [39]. Different approaches have been put forward for assessing the environment friendly profile of analytical assays [40-44]. All twelve green analytical chemistry (GAC) principles, however, are only taken into consideration by the "analytical GREEnness (AGREE)" metric methodology among those approaches [42]. The described analytical methods of ITN measuring have not yielded a greenness index. In light of this, the purpose of this study was to create an environmentally friendly approach to identify and quantify ITN in commercial products and solubility samples utilizing isocratic stability-indicating HPLC connected to UV-Vis detector. Additionally, it is also intended to calculate the developed method's greenness profile by means of "AGREE: The Analytical Greenness Calculator". The "International Council for Harmonization (ICH)-Q2-R1" procedures [45] were followed in the validation of the current technique for determining ITN.

2. Materials and methods

2.1. Materials

The working reference of ITN was acquired from "BOC Sciences (Shirley, NY, USA)". HPLC-grade eluents, including, methyl alcohol (MeOH), ethyl acetate (EA), acetone (Ace), and ethyl alcohol (EtOH) were procured from "E-Merck (Darmstadt, Germany)". HPLC-grade water was procured using "Milli-Q® water purifier (Millipore, Lyon, France)". Analytical grades were used for all additional materials and reagents. Commercial soft gelatin capsule brand A and B of ITN were procured from local pharmacy shop in Riyadh, Saudi Arabia.



Fig. 1. Molecular structure of isotretinoin (ITN).

2.2. Instrumentation and analytical procedures

"Waters HPLC system (Waters, Milford, MA, USA)", comprised of 1515 isocratic pump, 717 automatic sampler, UV–visible wavelength detector, a column oven, SCL 10AVP system controller, and an inline vacuum degasser, was used to quantify ITN at 25 \pm 1 °C. The "Millennium program (version 32, Milford, MA, USA)" was utilized to process and interpret the data. A Nucleodur (dimensions: 150 mm \times 4.6 mm and particle size: 5 µm) RP C₁₈ analytical column was used to measure ITN. The eco-friendly eluent method utilized was a binary mixture of EA and EtOH (50:50% v/v). A flow of 1 mL/min was used to pump the mobile phase. The wavelength of ITN was determined to be 354 nm. The injection volume was for each sample was 20 µL, which was injected via waters autosampler.

2.3. ITN calibration curve

The needed quantity of ITN was dissolved to create an ITN stock solution with a 100 μ g/g concentration using a green eluent system in triplications (n = 3). Using the green eluent system, the necessary aliquots from the stock solution of ITN (100 μ g/g) were diluted to create the serial dilutions in the needed range of 0.2–80 μ g/g. The suggested HPLC approach was used to measure the HPLC response for each ITN solution. The ITN calibration curve was created by plotting eight different ITN concentrations (0.2, 1, 10, 20, 40, 60, and 80 μ g/g) vs. the recorded HPLC area. Triplications (n = 3) of each sample preparation and experiment were run.

2.4. Processing samples for ITN measurement in marketed capsules

The average mass of ten commercial soft gelatin capsule brands A and B—each having 20 mg of ITN—was determined. The oily contents of soft gelatin capsule brands A and B were obtained from the capsule using HPLC syringe. From each brand (A and B), an average weight (having 20 mg of ITN) was taken and dissolved in 10 mL of the environmentally friendly eluent system. Then, 1 mL of this solution was diluted further using the greener mobile phase to get the total volume of 100 mL. The obtained samples were used to determine ITN contents in soft gelatin capsule brands A and B using the current protocol in triplicates (n = 3).

2.5. Method development procedure

To provide an accurate stability-indicating ecofriendly HPLC method for the detection of INT in marketed products and solubility samples, several mixes of environmentally friendly solvents were examined as the eluent systems. Among the many environmentally friendly solvents that were examined were the environmentally friendly solvent compositions MeOH-water, EtOH-water, Ace-water, MeOH–EtOH, EA-MeOH, EA-EtOH, EA-Ace, and Ace-MeOH. The cost of the solvents, their greenness and toxicity, the method's sensitivity, the duration of the measurement, the measurement parameters, and the solvents' compatibility with one another were all taken into consideration when deciding on the most environmentally friendly eluent system. As a result, many environmentally safe solvent mixtures were looked at for use as eluent systems. Eventually, it was determined that a 50:50, v/v, mixture of EA and EtOH would make the best eluent system for subsequent investigation.

2.6. Validation parameters

Using ICH-Q2-R1 standards, a variety of parameters for the environmentally friendly stability-indicating HPLC approach for the assessment of ITN were validated [45]. The linearity of the environmentally friendly HPLC approach was investigated in the range of 0.2–80 μ g/g by plotting the linearity graphs. The chromatographic response was determined after the freshly made ITN solutions were administered to the system in three copies (n = 3). The ITN calibration curve was produced by plotting HPLC area vs. ITN concentration.

The system suitability parameters for the eco-friendly HPLC test were established at the target concentration of ITN ($10 \mu g/g$). These parameters were determined in terms of the "tailing factor (As), capacity factor (k), and theoretical plate number (N)" [35,36].

Using a standard addition/spiking approach, the intra-assay and inter-assay accuracies of the environmentally friendly chromatography technique were measured and expressed as % recovery. The pre-determined target concentration of ITN ($10 \mu g/g$) was spiked with additional 0%, 50%, and 150% of ITN solution to obtain the concentrations of 10, 15, and 25 $\mu g/g$ in triplicates (n = 3). This was done to assess intra-day accuracy. For intra-assay accuracy, all of these concentrations were examined on the same day. To evaluate the inter-assay accuracy, all three of the additional spiked ITN solutions were examined in triplicates on three consecutive days (n = 3). For each additional spiking concentration, the recovery percentage for both accuracy was determined.

Utilizing intra-day and inter-day changes in terms of percent relative standard deviation (%RSD), the environmentally friendly chromatography method's precision was measured. To evaluate the intra-day precision, three replicates of 10, 15, and 25 μ g/g solutions of ITN were employed on the same day. Inter-day precision was evaluated at the 10, 15, and 25 μ g/g solutions of ITN on three consecutive days. Both precisions were evaluated in triplicates (n = 3) and expressed as %RSD.

The robustness of the environmentally friendly chromatography method was evaluated to assess the influence of intentional modifications on ITN chromatographic measurements. The target concentration of ITN ($10 \mu g/g$) was selected to determine robustness. Robustness was evaluated by varying the ecologically friendly solvent's mixture, flow rate, and detection wavelength. The chromatographic response varied when the original EA: EtOH (50:50 v/v) eluent system was changed to EA: EtOH (52:48 v/v) and EA: EtOH (48:52 v/v). The initial flow rate of 1 mL/min was altered to flow rates of 1.10 mL/min and 0.90 mL/min in order to evaluate

robustness, and the differences in chromatographic response were recorded. The chromatographic response changes were recorded when the initial detection wavelength (354 nm) was changed to detection wavelengths of 360 nm and 350 nm for robustness testing.

The sensitivity of the environmentally friendly HPLC assay was assessed using the standard deviation approach and expressed as "limit of detection (LOD) and limit of quantitation (LOQ)" [45]. The standard deviation of the response was calculated in triplications (n = 3). The LOD and LOQ values for ITN were then calculated using the proven methods that have been supported by the literature [44,45].

2.7. Forced degradation/selectivity studies

In order to ascertain the selectivity and stability-indicating properties of the environmentally friendly HPLC assay, forceddegradation studies under a variety of stress conditions, including acidic (HCl) stress, alkali (NaOH) stress, oxidative (H_2O_2) stress, and thermal stress conditions, were carried out [44,46]. For these studies, the eluent system received newly generated ITN at the target concentration (10 µg/g). An aliquot (1 mL) of this solution was used to carry out acid or alkali hydrolysis by adding 4 mL of 1 M HCl or 4 mL of 1 M NaOH. These combinations were refluxed for 48 h at 60 °C to identify ITN in the presence of its acid- and base-degradation compounds, respectively, before being assessed using the HPLC test, which is more environmentally friendly [46].

For oxidative degradation investigations, ITN at the target concentration $(10 \ \mu g/g)$ was freshly generated and added to the eluent system. It was oxidatively broken down by combining 1 mL of this solution with 4 mL of 30% H₂O₂. After being refluxed for 48 h at 60 °C, this combination was analyzed by a green HPLC method to find ITN in the presence of its oxidative-degradation byproducts [46].

The target concentration of ITN ($10 \mu g/g$) was diluted from 1 mL to 5 mL using an eluent system in order to conduct research on heat deterioration. When its thermal-degradation products were present, it was next tested for ITN detection using an eco-friendly HPLC assay [46].

2.8. Greenness evaluation

The greenness index for the present technique was measured by "AGREE metric approach" [42]. The AGREE indices (0.0–1.0) were predicted utilizing the "AGREE: The Analytical Greenness Calculator (version 0.5, Gdansk University of Technology, Gdansk, Poland, 2020)".

2.9. Application of environmentally friendly HPLC assay in measurement of ITN in commercial soft gelatin capsules

The chromatographic responses were recorded after the processed samples of the commercial soft gelatin capsule brands A and B were injected to the apparatus in three copies (n = 3). The amount of ITN in commercial soft gelatin capsule brands A and B was determined using ITN calibration curve. The potential for interference from excipients of soft gelatin capsules was also studied.

2.10. Application of environmentally friendly HPLC assay in measurement of ITN in solubility samples

At 25 °C, a shake flask approach was used to determine the solubility of ITN in eight different environmentally friendly solvents, including water, MeOH, EtOH, ethylene glycol (EG), propylene glycol (PG), polyethylene glycol-400 (PEG-400), EA, and dimethyl sulfoxide (DMSO) [47]. The excess crystals of ITN (unknown concentration) were taken into known quantities of each environmentally friendly solvent in triplicates (n = 3). The collected samples were vortexed for 10 min before being placed in a water bath shaker for 72 h of continuous shaking at 100 rpm [48,49]. After equilibrium reached (equilibrium time = 72 h), the samples were cautiously taken from the shaker and centrifuged for 30 min at 5000 rpm. The supernatant from each sample was withdrawn carefully, diluted with the environmentally friendly eluent system (wherever required), and subjected for the measurement of ITN using the current protocol at a wavelength of 354 nm.

Table 1

The optimization of environmentally friendly eluent systems and observed chromatographic responses for standard isotretinoin	(ITN)	(mean
\pm SD, n = 3).		

Greener eluent system	As	Ν	R _t
MeOH: water (50:50 v/v)	2.34 ± 0.37	1248 ± 1.96	5.61 ± 0.31
EtOH: water (50:50 v/v)	2.3 ± 0.27	1378 ± 2.12	5.17 ± 0.26
Ace: water (50:50 v/v)	2.61 ± 0.46	1093 ± 1.84	6.59 ± 0.43
MeOH: EtOH (50:50 v/v)	1.81 ± 0.19	1479 ± 2.53	4.53 ± 0.24
MeOH: Ace (50:50 v/v)	2.41 ± 0.26	1122 ± 1.91	6.43 ± 0.24
MeOH: EA (50:50 v/v)	1.71 ± 0.10	1544 ± 2.64	4.03 ± 0.09
EA: EtOH (50:50 v/v)	1.04 ± 0.03	5231 ± 5.74	2.78 ± 0.02
EA: Ace (50:50 v/v)	1.85 ± 0.07	1664 ± 2.72	4.11 ± 0.07
EtOH: Ace (50:50 v/v)	1.92 ± 0.10	1654 ± 2.68	4.18 ± 0.09

As: tailing factor; N: number of theoretical plates; Rt: retention time.

2.11. Statistical evaluation

All values are expressed as mean \pm SD of three independent experiments. The value was statistical significance at p = 0.05. The MS Excel (2016) was used to calculate all validation parameters.

3. Results and discussion

3.1. Method development procedure

Table 1 contains an overview of the recorded chromatography parameters and the combination of numerous eco-friendly mobile phases. The chromatographic response of ITN was substandard due to the usage of MeOH-water (50:50 v/v), EtOH-water (50:50 v/v), and Ace-water (50:50 v/v) throughout the method development procedure. ITN displayed larger As values (As > 2.3) and low N values (<1500). In addition, INT had a poor chromatographic response when MeOH–EtOH (50:50 v/v), MeOH-Ace (50:50 v/v), and MeOH-EA (50:50 v/v) were employed, with greater As values (As > 1.70) and low N values (<2000). Moreover, the usage of EA-Ace (50:50 v/v) and EtOH-Ace (50:50 v/v) as environmentally friendly eluent systems was also examined. When As values were higher (As>1.80) and N values were low (<2000), the chromatographic performance of INT was once again below average. However, the binary mixture of EA and EtOH (50:50 v/v), which provided a dependable retention time (R_t), as well as As and N values, demonstrated a well-resolved and intact ITN chromatographic peak with good As value and higher N values (Fig. 2). The final environmentally friendly mobile phase for determining INT with an adequate As (1.04) and N (5231), rapid analysis (R_t = 2.78 min), and a quick analysis time (5 min) was therefore decided to be a binary mixture of EA and EtOH (50:50 v/v).

3.2. Validation parameters

Various parameters for the validation of current protocol were determined using ICH-Q2-R1 guidelines [45]. The ITN solution (0.2–80 μ g/g) that was recently produced was used to create the linearity curves. Table 2 contains the results of a linear regression study of the ITN calibration curve. ITN's linear calibration curve ranged from 0.2 to 80 μ g/g. With determination coefficient (R²) and regression coefficient (R) values of 0.9994 and 0.9997, respectively, on the calibration curve, the results demonstrate a significant correlation between observed responses and ITN concentrations. These results demonstrated the effectiveness of the current ITN determination technique.

Using the As, k, and N, the system suitability characteristics for the present technique were established. The present protocol's values for As, k, and N were found to be 1.04, 2.71, and 5231, respectively. The values were satisfactory and trustworthy for measuring ITN.

The accuracy of the current approach was assessed using the percent recovery of samples that had been extra spiked by 0 to 150% at three different concentrations. The findings are included in Table 3. The intra-assay and inter-assay % recoveries of ITN at three different concentrations were calculated to be 98.86–101.52 and 98.60–101.40%, respectively. The current procedure for measuring ITN has high recovery rates, indicating its accuracy.

Table 4 contains the results of the intra-day and inter-day precisions, which are expressed as %RSD. The intraday precision %RSDs for ITN were discovered to range between 0.71 and 0.89%. The %RSDs for inter-day precision, on the other hand, varied between 0.79 and 0.98%. The present procedure for measuring ITN pointed to its precision with low %RSDs.



Fig. 2. A representative high-performance liquid chromatography (HPLC) chromatogram of ITN (10 μ g/g concentration) obtained using EA: EtOH (50:50 v/v) environmentally friendly eluent system.

Table 2

Linear regression data for the calibration curve of ITN for the current protocol (mean \pm SD, n = 3).

Parameters	Values
Linearity range (µg/g)	0.2-80
Regression equation	y = 75179x + 59230
R^2	0.9994
R	0.9997
Slope \pm SD	75179 ± 124.45
Intercept \pm SD	59230 ± 83.76
SE of slope	71.85
SE of intercept	48.36
95% CI of slope	74869-75488
95% CI of intercept	59021-59438
LOD (ng/g)	3.67 ± 0.18
LOQ (ng/g)	11.03 ± 0.54

R²: determination coefficient; R: regression coefficient; SE: standard error; CI: confidence interval; LOD: limit of detection; LOQ: limit of quantification.

Table 3 Intra-day and inter-day accuracy data of ITN for the current protocol (mean \pm SD; n = 3).

Conc. (µg/g) Intra-day accuracy			Inter-day accuracy			
	Conc. found (µg/g) \pm SD	Recovery (%)	RSD (%)	Conc. found ($\mu g/g$) \pm SD	Recovery (%)	RSD (%)
10	9.96 ± 0.10	99.60	1.00	9.86 ± 0.11	98.60	1.11
15	14.83 ± 0.13	98.86	0.87	15.21 ± 0.15	101.40	0.98
25	25.38 ± 0.19	101.52	0.74	24.88 ± 0.20	99.52	0.80

Table 4

Intra-day and inter-day precision data of ITN for the current protocol (mean \pm SD; n = 3).

Conc. (µg/g)	Intra-day precision		Inter-day precision			
	Conc. found (µg/g) \pm SD	SE	RSD (%)	Conc. found ($\mu g/g$) \pm SD	SE	RSD (%)
10	10.11 ± 0.09	0.05	0.89	10.13 ± 0.10	0.05	0.98
15	14.91 ± 0.12	0.06	0.80	14.86 ± 0.13	0.07	0.87
25	25.29 ± 0.18	0.10	0.71	25.18 ± 0.20	0.11	0.79

Table 5 presents the findings of robustness analysis at the target concentration of ITN (10 μ g/g). When examining robustness by changing the composition of the environmentally friendly eluent system, the %RSD and R_t were measured to be 1.00–1.15% and 2.77–2.79 min, respectively. The %RSD and R_t were measured to be 0.93–1.28% and 2.58–3.03 min, respectively, in the scenario of a robustness examination when the flow rate was changed. The %RSD and R_t were measured to be 1.00–1.06% and 2.76–2.80 min, respectively, in the scenario of robustness examination by changing detecting wavelength. Low RSDs and minimal R_t value variation in the current protocol for measuring INT point to its robustness.

Table 2 contains the results of evaluating the current protocol's sensitivity in terms of "LOD and LOQ". According to the findings, the "LOD and LOQ" by the current protocol are 3.67 ± 0.18 ng/g and 11.03 ± 0.54 ng/g, respectively. These outcomes demonstrated that ITN could be detected and measured using the existing procedure in a variety of concentrations.

The current HPLC method for the measurement of ITN was compared with reported HPLC methods used to measure ITN in solution

Table 5

Rob	ustness (data c	of ITN	for	the	current	protocol	(mean 🗄	= SD;	n =	= 3).
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Parameters	Conc. found (µg/g) \pm SD	RSD (%)	$R_t \pm SD$	RSD (%)
Eluent system (% v/v)				
(52:48)	9.94 ± 0.10	1.00	2.77 ± 0.02	0.72
(48:52)	$10.41 \pm 0.12 vd$	1.15	2.79 ± 0.03	1.07
Flow speed (mL/min)				
(1.10)	10.89 ± 0.14	1.28	2.58 ± 0.03	1.16
(0.90)	9.62 ± 0.09	0.93	3.03 ± 0.05	1.65
Measurement wavelength (nm)				
350	9.93 ± 0.10	1.00	2.76 ± 0.02	0.72
360	10.34 ± 0.11	1.06	2.80 ± 0.03	1.07

form. Numerous validation parameters of current method compared with reported HPLC methods are provided in Table 6. The linearity of all reported HPLC methods was inferior to the current HPLC method [31–33,50]. In addition, the accuracy of one of the reported HPLC methods was inferior to the current HPLC method [31]. However, the accuracy and precision of most of the reported HPLC methods was similar to the current HPLC method [32,33,50]. The LOD and LOQ values of reported HPLC methods were also inferior to the current HPLC method and hence the current HPLC method was more sensitive than reported ones [33,50]. In addition, none of the reported HPLC methods were environmentally friendly [31–33,50]. Overall, the current HPTLC method has been found suitable for the measurement of ITN.

3.3. Forced degradation and selectivity evaluations

The selectivity and stability-indicating qualities for the current technique were investigated by exposing the target concentration $(10 \ \mu g/g)$ of ITN to various stress situations. The results of selectivity under different circumstances utilizing the present methodology are summarized in Fig. 3 and Table 7. The degradant was not quantified/identified. The amount of ITN was measured after degradation. From the amount of ITN remained, the amount of degradation was calculated.

Well-separated ITN peaks and a few extra peaks of degradation products could be seen in the chromatograms of the forced degradation study (Fig. 3). 72.60% of ITN was recovered under acid stress circumstances, while 27.40% was decomposed (Table 7). As a result, it was concluded that ITN was not stable under acidic degradations. The R_t value for ITN under acid stress was slightly shifted ($R_t = 2.73 \text{ min}$) (Fig. 3A). At alkali-stress degradations, 91.40% of ITN was still recovered, while 8.60% was broken down (Table 7). It was determined that ITN was sufficiently stable under alkali degradation conditions as a consequence. The R_t value of ITN underwent a minor change after alkali-stress degradation ($R_t = 2.72 \text{ min}$) (Fig. 3B). Under oxidative-stress degradations, it was discovered that 88.70% of ITN was recovered and 11.30% was degraded. The outcome was that ITN was shown to be sufficiently stable during oxidative stress degradation. Moreover, there was a little shift in the R_t value of ITN during oxidative stress degradation ($R_t = 2.79 \text{ min}$) (Fig. 3C). Under thermal degradation scenario. The R_t value of ITN under thermal degradation was also found to be adequately stable under thermal degradation was where ITN degraded the fastest. It was discovered that ITN's degradation patterns matched those previously described in the literature [50]. The ability to assess ITN while its degradation products were present makes the current method one that suggests stability-indicating. Overall, these findings confirmed the present method's selectivity and stability-signaling capacities.

3.4. Greenness measurement

The greenness attributes of analytical procedures are evaluated using a variety of analytical approaches [40–44]. Only the AGREE approach evaluates the analytical approaches' greenness while taking into account all twelve GAC principles [42]. As a result, the AGREE method was used to determine the greenness traits of the current technique. Fig. 4 displays the computed overall AGREE score using the twelve unique GAC principles. The AGREE report sheet and AGREE score for each GAC concept are shown in Fig. 5. The current technique has great greenness features for measuring ITN, as evidenced by its total AGREE score of 0.76.

3.5. Assay of ITN in commercial soft gelatin capsules

The present ITN assay procedure was proven to be effective, rapid, and sensitive. Hence, this protocol was applied to determine ITN in its procured soft gelatin capsules. Commercial capsule brands A and B's ITN assay results were found to be 98.43% and 100.84%, respectively. According to ICH guidelines, the % assay of drug in the pharmaceutical products must be in the range of 98–102% [45]. The obtained values of ITN in both capsule dosage forms were within the range of ICH guidelines and hence acceptable [45]. These results demonstrated that the ITN in commercially available formulations could be determined using the existing approach.

3.6. Determination of ITN in solubility samples

The current method was applied to measure the mole fraction solubility of ITN in different environmentally friendly solvents. For the calculation of mole fraction solubility, the concentrations on mass/mass basis are required. As a result, the solvent concentration was expressed in μ g/g instead of μ g/ml. By testing ITN solubility in eight distinct environmentally friendly solvents, such as water, MeOH, EtOH, EG, PG, PEG-400, EA, and DMSO at 25 °C, the potential of the current approach was also shown. At 25 °C, the mole

Table	6
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Comparative evaluation of validation	parameters of the current protocol	with reported HPLC with U	V detection methods for the d	etermination of ITN.
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Analytical method	Nature of sample	Linearity range	Accuracy (% recovery)	Precision (% RSD)	LOD	LOQ	Ref.
HPLC	Solution	0.0002-0.5 (mM)	100.9–104.3	0.63-1.37	-	-	[31]
HPLC	Solution	5-30 (μg/mL)	99.3-101.2	0.30-0.70	-	-	[32]
HPLC	Solution	5-600 (µg/mL)	98.67-101.51	0.04-0.36	0.04 (µg/mL)	0.12 (µg/mL)	[33]
HPLC	Solution	1-7 (μg/mL)	100.1-101.6	0.76-1.5	0.12 (µg/mL)	0.38 (µg/mL)	[50]
HPLC	Solution	0.2–80 (µg/g)	98.60–101.52	0.71-0.98	3.67 (ng/g)	11.03 (µg/g)	Present work



Fig. 3. The representative HPLC chromatograms of ITN derived under (A) acid-induced degradation, (B) alkali-induced degradation, (C) oxidative degradation, and (D) thermal degradation of ITN.

Table 7 Findings of forced-degradation studies of ITN at target concentration (10 μ g/g) of ITN under various stress conditions for the current protocol (mean \pm SD; n = 3).

Stress condition	ITN R _t (minutes)	ITN remaining (μg/g)	ITN recovered (%)
1 M HCl	2.73	7.26	$\textbf{72.60} \pm \textbf{1.76}$
1 M NaOH	2.72	9.14	91.40 ± 2.13
30% H ₂ O ₂	2.79	9.42	88.70 ± 1.96
Thermal	2.71	9.62	89.40 ± 2.07



Fig. 4. AGREE score for the current protocol of ITN measurement derived using AGREE calculator.

fraction solubility of ITN in water, MeOH, EtOH, EG, PG, PEG-400, EA, and DMSO was determined to be 3.18×10^{-7} , 4.43×10^{-4} , 8.09×10^{-4} , 6.24×10^{-4} , 1.10×10^{-3} , 5.58×10^{-3} , 8.84×10^{-3} , and 8.62×10^{-2} , respectively. At 25 °C, the mole fraction solubility of ITN in water, MeOH, EtOH, EG, PG, PEG-400, EA, and DMSO has been reported as 3.16×10^{-7} , 4.45×10^{-4} , 8.06×10^{-4} , 6.27×10^{-4} , 1.07×10^{-3} , 5.56×10^{-3} , 8.82×10^{-3} , and 8.64×10^{-2} , respectively [13]. ITN had solubility values that were consistent with those reported in the literature in a number of environmentally friendly solvents [13]. These findings indicated that ITN solubility in various solvents may be determined using the current methodology.

4. Conclusion

Using a rapid, sensitive, stability-indicating, and environmentally friendly HPLC approach, the ITN in commercial products and solubility samples has been measured and verified. The ICH-Q2-R1 recommendations were used to validate the existing procedure. The

Analytical Greenness report sheet



Criteria	Score	Weight
1. Direct analytical techniques should be applied to avoid sample treatment.	0.3	2
2. Minimal sample size and minimal number of samples are goals.	1.0	2
3. If possible, measurements should be performed in situ.	1.0	2
 Integration of analytical processes and operations saves energy and reduces the use of reagents. 	0.8	2
5. Automated and miniaturized methods should be selected.	0.5	2
6. Derivatization should be avoided.	1.0	2
7. Generation of a large volume of analytical waste should be avoided, and proper management of analytical waste should be provided.	0	2
8. Multi-analyte or multi-parameter methods are preferred versus methods using one analyte at a time.	1.0	2
9. The use of energy should be minimized.	0.5	2
10. Reagents obtained from renewable sources should be preferred.	1.0	2
11. Toxic reagents should be eliminated or replaced.	1.0	2
12. Operator's safety should be increased.	1.0	2

Fig. 5. AGREE score sheet presenting AGREE scale for 12 distinct principles of GAC for the current protocol of ITN measurement derived using AGREE calculator.

current approach is effective, accurate, stability-indicating, robust, sensitive, and selective for measuring ITN. The current approach was proved to be trustworthy for detecting ITN in samples of solubility and commercial items. The AGREE analysis revealed that the current approach had exceptional greenness features. The proposed method was successful in identifying ITN even in the presence of its degradation products because of its selectivity and stability-indicating characteristics. These results suggest that the current method can be applied to precisely quantify ITN in a variety of sample matrices. Further research can be done to estimate ITN in the intricate biological sample matrices and to examine the pharmacokinetics of ITN.

Author contribution statement

Nazrul Haq: Conceived and designed the experiments; Performed the experiments; Analyzed and interpreted the data; Wrote the paper.

Sultan Alshehri: Miteb Alenazi: Abdulrahman Alwhaibi: Performed the experiments; Contributed reagents, materials, analysis tools or data.

Ibrahim A. Alsarra: Conceived and designed the experiments.

Faiyaz Shakeel: Conceived and designed the experiments; Analyzed and interpreted the data; Wrote the paper.

Data availability statement

Data included in article/supp. material/referenced in article.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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