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Single Crystallization of Cs₄PbBr₆ Perovskite from Supersaturated Organic Solutions Optimized Through Solubility Studies

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demonstrated an upper critical solution phenomenon. The solubility near the boiling point of the solution (150 °C) was approximately 0.14 M. A single crystal of Cs_4PbBr_6 was formed by growing a seed crystal in a supersaturated solution on the low-temperature side of the solubility curve. X-ray analysis established the crystal structure; a fluorescence emission at 520 nm with a full width at half maximum of 20 nm confirms the composition of the single crystal to be Cs_4PbBr_6 .

INTRODUCTION

Inorganic lead halide perovskite materials have attracted much attention because of their unique light and electronic properties such as having a high light absorption coefficient, a long lifetime of photo-excited carriers, and high quantum efficiency.^{1,2,9} The band gap and Fermi level of lead halide perovskite materials can be tuned by adjusting the chemical species or changing the composition or phase.³ A difference in the crystal structure is observed with a change in the halide composition of the perovskite. $CsPbX_3$ (X = halide) with a three-dimensional crystal lattice structure, CsPb₂X₅ with a twodimensional crystal structure,⁴ and Cs₄PbBr₆ with a zerodimensional crystal structure are well known.⁵ In CsPbX₃, the conjugated system extends in three dimensions, leading to a narrow band gap. These characteristics are suitable for solar cells and light-emitting diodes.⁶ CsPb₂X₅ is characterized by its possession of a wide band gap in the deep ultraviolet region due to limited conjugation within the two-dimensional layer crystal lattice. In Cs₄PbBr₆, the PbX₆⁴⁻octahedral unit is completely detached from the conjugation of the band structures, making the perovskite less susceptible to the external environment and internal defects of the crystals. These factors lead to high quantum efficiency and narrow bandwidth of the fluorescence in bulk crystals.

To fabricate the devices and evaluate the physical properties of these inorganic lead halide perovskite materials, the development of fabrication processes of the nanoparticles or bulk crystals is important. This fabrication process requires good control over the sizes, shapes (including crystal orientation), number of defects (including voids), and purities of the crystals.

Obtaining large, pure crystals is usually achieved via dissolution, followed by the precipitation of the desired material from solutions to fine-tune the rate of crystallization. Dimethyl sulfoxide (DMSO) and *N*,*N*-dimethylformamide are often used as good solvents, and methanol and dichloromethane are often used as poor solvents. In an early report to prepare single crystals, simple methods were used such as solvent evaporation from the solution or exposure of the solution to a poor solvent.^{7,8} After that study, solubility curves of systematic solubility studies of the inorganic lead halide perovskites in solution were reported, and several unique dissolution phenomena were observed.⁹ One such phenomenon is that the solubilities of the inorganic lead halide perovskites were constant regardless of the temperature, probably due to the low solubility of the cesium precursors.

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In the CsPbX₃ system, an interesting phenomenon called the lower critical solution phenomenon, wherein the solubility decreases with increasing temperature due to de-solvation over a phase-transition temperature region, was also observed and utilized for single crystallization.¹⁰ Recently, an aqueous solution of HBr (HBr(aq)) has been reported to be a good solvent for the cesium precursor.¹¹ In mixed solvents of DMSO and HBr(aq), a typical upper critical solution phenomenon is observed in the solubility curve of Cs4PbBr6, in which solubility is proportional to temperature. This phenomenon enabled the easy preparation of supersaturated solutions, leading to the fabrication of centimeter-sized single crystals. In addition, the composition of inorganic perovskite materials could be freely controlled to yield Cs4PbBr6, CsPb2Br5, or CsPbBr₃ by changing the ratio of HBr (aq)/DMSO.¹² However, because the solubility of Cs₄PbBr₆ was at the level of several tens of mM, the solubility must be increased to fabricate larger crystals rapidly. Furthermore, volatile strong acids are difficult to apply to printing and withdrawal techniques due to the corrosion of the printing equipment and changes in pH due to volatilization. In this study, we prepared the solubility curves of Cs₄PbBr₆ in a mixture of ethylene glycol (EG) (a good solvent for the precursor CsBr) and DMSO, and we fabricated single crystals by cooling a supersaturated solution with the optimal solvent ratio found in the solubility studies.

EXPERIMENT

Materials. Cesium bromide (purity: 99.9%), dimethyl sulfoxide (DMSO), methanol, 48 wt % hydrobromic acid, EG, 1,2-dichloroethane, and *N*, *N*-dimethylformamide were purchased from FUJIFILM Wako Pure Chemical Corporation (Japan). Lead bromide (purity: 99.9%) was obtained from Tokyo Chemical Industry Co., Ltd (Japan). These chemicals were used in the air without any further purification.

Solubility Curve Experiments. Samples for the experiments about the results in Figures 1 and 4 were prepared by



Figure 1. Solubility curves of (a) CsBr in HBr (aq), EG, MeOH, and DMSO and (b) PbBr₂ in EG and DMSO. The inset images are photographs of (a) CsBr in EG and (b) PbBr₂ in DMSO below and above the dissolution temperature at the saturation concentration.

the following procedure. A predetermined amount of cesium bromide, lead bromide, or the mixture [CsBr: $PbBr_2 = 4:1 \pmod{2}$ [mol)] was added to 1 mL of the appropriate pure or mixed solvent in a 1 mL sample tube with a diameter of approximately 0.7 cm. The sample tubes were set in the holes of an aluminum block on an RCH-1000 hot plate (Tokyo Rikakikai Co, Ltd). A feedback sensor was set in a sample tube. The temperature was raised by 1 °C every 1 h.

While maintaining the temperature, the samples were mixed with a vortex mixer once every 10 min. The temperature at which the powder was seen by the eye to be completely dissolved was defined as the dissolution temperature at that concentration, which defines the solubility of the substance at that temperature. After complete dissolution, an additional known amount of the powder was added to the sample tubes until some powder remained undissolved, to find out the dissolution temperature of the higher concentration. This procedure was repeated until the temperature was close to the boiling point of the solvent.

In the experiment related to the results in Figure 2a-c, the dissolution concentration was observed only at 25, 60, and 100



Figure 2. Concentration of CsBr or PbBr₂ plotted against EG ratios of 0, 25, 50, 80, and 100 vol % in the mixed-solvent system of EG and DMSO at (a) 20, (b) 60, and (c) 100 °C, respectively. The plots show the dissolution points of CsBr (light blue diamonds) and PbBr₂ (dark blue circles). The solid lines connect each data point for each substance, and the dotted lines represent the ideal change in solubility as the solvent ratio varies from 0 to 100 vol %. The vertical red and gray dotted lines emphasize the EG ratios of 20 and 80 vol %, respectively.

°C, respectively. The temperature was kept constant and the precursor powders were added little by little to a mixture of EG and DMSO at EG ratios of 0, 25, 50, 85, and 100 vol %. Near the dissolution concentration, the powders were added with an accuracy of 1.0-10.0 mg in weight.

In the experiment for which the results are plotted in Figure 3, precipitated crystals in the saturated solution were visually observed to investigate the stable crystal phase. The initial concentrations of CsBr and PbBr₂ were 0.60 and 0.15 M, respectively (Cs/Pb = $4/1 \pmod{)}$, and the solvents were a mixture of EG and DMSO at a ratio of 20 and 80 vol % EG, respectively. The temperature was raised from room temperature to 100 °C and then allowed to cool to room temperature



Figure 3. X-ray diffraction patterns of the powders precipitated in the solution consisting of CsBr and PbBr₂ and the mixed EG/DMSO solvents at EG ratios of (a) 20 and (b) 80 vol %. The concentrations of CsBr and PbBr₂ were 0.60 and 0.15 M, respectively [Cs/Pb = 4/1 (mol/mol)].

by natural cooling. At this point, the precipitated crystals were harvested by filtration and dried, and the powder X-ray diffraction pattern was measured.

Crystallization from a Supersaturated Solution. CsBr and PbBr₂ were added to 5 mL of a mixed-solvent system of EG and DMSO (20/80 v/v) to concentrations of 0.4 and 0.1 M, respectively. The samples were heated at 130 °C for 1 h to dissolve the powders completely. Each solution was passed through a 0.80 μ m disposable filter (Advantech, Japan) to remove undissolved solids. First, the heated solutions were cooled down to room temperature to fabricate seed crystals. The seed crystals were taken out of the solution with tweezers. Next, the seed crystals were put gently in the supersaturated solution that was prepared by cooling a fresh solution from 130 to 100 °C (PbBr₂ saturated condition). The solution with seed crystals was cooled down to 20 $\,^\circ\mathrm{C}$ (saturated concentration 0.06 M of PbBr₂) at a rate of 0.35 °C h⁻¹. Upon reaching 20 °C, the theoretical PbBr₂ supersaturation concentration was 0.04; multiplying this concentration by the volume of the solution (5 mL) would mean that 0.2 mmol of the molecules should be precipitated. If the molecular weight of Cs₄PbBr₆ was 1218 g mol⁻¹ and the density was 4.00 g mL⁻¹, the volume of the formed single crystal should be 54 mm³, assuming that the 0.2 mmol molecules crystallized. After satisfactory crystal growth was achieved, the single crystal was taken out of the solution with tweezers.

Characterization. The powder X-ray diffraction pattern was measured with a Mini Flex 600 spectrometer (Rigaku Corporation, Japan) with an X-ray source of CuK α (40 kV, 15 mA), a scan speed of 10° min⁻¹, and a scan step of 0.02°. Absorption and luminescence spectra of the crystals were obtained with diffuse reflection cells by crushing the crystals into a powder in a mortar and molding the cells with barium sulfate. Ultraviolet—visible spectra were obtained from a V-660 spectrometer (Jasco, Japan) at room temperature, with a scan speed of 1000 nm min⁻¹, a bandwidth of 2 nm, and a data step of 0.5 nm. Photoluminescence spectra were measured with a V-8300 spectrometer (JASCO, Japan) at room temperature,

using an exciting wavelength of 365 nm, a scanning speed of 500 nm min^{-1} , a bandwidth of excited and luminescent light of 5 nm, and a data step of 0.5 nm. Optical and fluorescence microscopy were measured with an RX-100 digital microscope (Hirox Co., Ltd., Japan) equipped with an optical zoom lens of HR-2016 and a halogen lamp. For cross-sectional views, the image composition function of the microscope was used to obtain a three-dimensional image by synthesizing photographs with different focal depths. Ultraviolet light for the excitation of fluorescence was obtained with a 365 nm lamp.

RESULTS AND DISCUSSION

The solubility of Cs_4PbBr_7 solutions depended on the temperature in the mixed solvent system consisting of HBr (aq).¹¹ Good solvents are known to be hydrobromic acid for cesium bromide and DMSO or *N*, *N*-dimethylformamide for lead bromide. The solubility of cesium bromide in organic solvents with boiling points higher than that of water, such as EG, DMSO, and methanol, was investigated in the absence of volatile acids.

Figure 1a shows the saturated concentration curves of cesium bromide in the solvents HBr(aq), EG, MeOH, and DMSO. The inset photograph at 1.6 M and 40 °C shows that cesium bromide precipitated under these conditions in EG. When the temperature was raised at a heating rate of 1 °C per 60 min, the amount of powder gradually decreased until it dissolved completely at 70 °C. This temperature was plotted as the dissolution temperature by a diamond mark in Figure 1a. The experiment was performed at a sufficiently slow heating rate of 1 °C per 60 min.

Similar experiments were repeated for concentrations of CsBr from 1 to 2.5 M. The dissolution temperature increased with an increase in concentration. For the hydrobromic acid solution, the dissolution temperatures of cesium bromide at 1.2 and 2.6 M were approximately 20 and 80 °C, respectively. For the MeOH solutions, the dissolution temperatures at 0.06 and 0.18 M were about 20 and 60 °C, respectively. For the DMSO solutions, 0.26 M cesium bromide dissolved, regardless of temperature. These results indicate that the solubility of cesium bromide in EG increases proportionally with temperature and becomes comparable to the solubility in HBr (aq) (2.5 M) when heated to 170 °C.

Figure 1b shows the solubility curves of lead bromide in EG and DMSO. The inset photographs of lead bromide in DMSO show that at a concentration of 2 M at 30 °C, lead bromide powder precipitated; heating caused this precipitate to decrease and to dissolve completely at 54 °C. A similar study at concentrations from 1.6 to 3.0 M showed that the dissolution temperature increased with increasing concentration. Lead bromide was much less soluble in EG than in DMSO, dissolving only up to 0.1 M in EG even when the temperature was raised to 100 °C.

Although the solubility of cesium bromide in EG is 2.6 M at 170 °C, EG alone hardly dissolved lead bromide. A mixedsolvent system of EG and DMSO was used to dissolve both cesium bromide and lead bromide. Figure 2 shows the dissolution concentration of cesium bromide or lead bromide at (a) 20, (b) 60, and (c) 100 °C while varying the ratio of EG to DMSO. The saturated concentrations of cesium bromide and lead bromide in pure solvents (EG = 0, 100 vol %) were connected by dotted lines, as the ideal line based on the additive property. The actual saturation concentration curve shifted below the ideal lines, indicating that the solubilities of CsBr and PbBr₂ were decreased by using the mixed-solvent system of EG and DMSO relative to their solubilities in a pure solvent. The deviation from the ideal curve (dotted line) was large for lead bromide and small for cesium bromide, probably due to the interaction between EG and DMSO weakening the interaction between the solvent and lead bromide.

By changing the ratio of EG to DMSO, the solubilities of cesium bromide and lead bromide can be tuned. To form Cs₄PbBr₆ (Cs/Pb = 4) preferentially over CsPbBr₃ (Cs/Pb = 1) in the mixed solvent, the solubility of cesium bromide should be lower than that of lead bromide, which requires a low EG ratio in the EG/DMSO mixed solvent. To confirm this premise, the composition of the precipitates formed in the solvent systems with EG ratios of 20 and 80 vol % was established by powder X-ray diffraction and fluorescence emission spectroscopy. The concentrations of cesium bromide and lead bromide were set to 0.6 and 0.15 M (Cs/Pb = 4/1), respectively, which were higher than those of the saturated concentrations to ensure some precipitation. The point of complete dissolution was observed by eye after heating these samples to 100 °C and then cooling the solutions slowly to room temperature. The cooled samples were filtered, and the obtained powder was analyzed by powder X-ray diffraction.

Figure 3 shows the X-ray diffraction pattern and photographs of the powders obtained from the filtration after the heat treatment. At the EG ratio of 20 vol % (Figure 3a), the white powders of cesium bromide and lead bromide turned yellow when the mixed solvent was added at room temperature. Heating the solution dissolved some of the powder and did not change its color. When the solution was allowed to cool, an additional yellow precipitate formed. Looking at the X-ray diffraction pattern of this precipitate, the characteristic diffraction patterns of Cs_4PbBr_6 can be seen at 2θ of 12.5, 20.1, 22.3, 25.4, 27.3, 28.5, 30.1, 34.6, 39.0, and 45.8° .¹¹ Since the tiny peaks were seen such as 29.2, 37.5, 42.3, 46.5, and 47.6°, other compounds are slightly mixed. The green fluorescence emission spectrum obtained upon excitation with 360 nm light exposure also supported the formation of Cs_4PbBr_6 .^{13,14}

For the solution with an EG ratio of 80 vol % (Figure 3b), a mixture of white and orange powers was formed by adding the precursor powders to the solvent system at room temperature. As the solution was heated to 80 °C, the powder gradually dissolved, and the color of the precipitate became completely orange. After the samples were cooled slowly to room temperature, the precipitate remained orange in color. The X-ray diffraction pattern of the powder after filtration and drying showed the characteristic pattern of CsPbBr₃ at 2θ of 15.3, 21.7, 30.7, 33.8, 34.6, 38.0, 44.1, and 46.9°.9 Since the small peaks were seen, other compounds including Cs₄PbBr₆ are slightly mixed. No fluorescence of the orange powder was observed under ultraviolet light. Thus, Cs₄PbBr₆ was formed mainly when EG = 20 vol %, and $CsPbBr_3$ formed mainly when EG = 80 vol %, probably because of low and high cesium bromide solubility, respectively.

By adjusting the EG ratio, the zero-dimensional and threedimensional perovskites can be fabricated selectively. Next, the saturated concentration curve at 20 vol % EG was investigated, as summarized in Figure 4, to obtain Cs_4PbBr_6 .

At 0.11 M of PbBr₂ (0.44 M of CsB₂), a yellow powder was precipitated in each solution at room temperature, as shown in the inset image of Figure 4. As the samples were gradually heated, the powders were dissolved completely at 109 °C. As the temperature returned to room temperature, the yellow



Figure 4. Solubility curve of CsBr and PbBr₂ in the mixed EG/DMSO solvent system at an EG ratio of 20 vol %. The y-axis (left and right) shows the concentration of PbBr₂ (C_{Pb}), and CsBr (C_{Cs}), respectively. CsBr was added in an amount four times that of the lead element. Inset images are photographs of the sample in precipitated and dissolved regions.

powders were reprecipitated. The dissolution temperature at $PbBr_2$ concentrations of 0.06, 0.08, 0.10, and 0.14 M was 20, 49, 94, and 150 °C, respectively. This tendency for the solubility to increase with increasing temperature is a dissolution behavior classified as an upper-critical solution phenomenon.

The red dotted line in Figure 2c shows the solubilities of CsBr and PbBr₂ with an EG ratio of 20 vol % at 100 °C when the initial concentrations of CsBr and PbBr₂ are 0.40 and 3.5 M, respectively. Compared with Figure 4, the solubility of Cs₄PbBr₆ would be determined by the solubility of cesium bromide to the mixed solvents. When the solution with 20% EG was heated close to the boiling point of EG, a higher solubility (140 mM at 150 °C) was obtained than that in the aqueous system (60 mM at 80 °C).¹¹

The advantage of obtaining saturated dissolution curves is that the desired supersaturation conditions can be prepared easily. The lower the temperature (or the higher the concentration), the greater the degree of supersaturation and the faster the crystal growth rate, but the greater the risk of unintended nucleation from the bulk or from the crystal surface. For this reason, one of the general strategies for crystal growth is to grow crystals gradually with a low degree of supersaturation while maintaining a constant supersaturated concentration by lowering the temperature to compensate for the drop in concentration as the crystal grows.

In this study, a single crystal of Cs_4PbBr_6 , which had been generated in a supersaturated solution, was collected, and then immersed in the saturated solution as a seed crystal for single-crystal growth.

A precipitate of fine powder was observed upon cooling the supersaturated solution used to prepare the seed crystals, and some of the crystals with characteristic shapes were observed. A submillimeter-sized quadrangular prismatic crystal (Figure 5a,c) was selected for further crystal growth by immersion into the solution (CsBr = 0.4 M and PbBr₂ = 0.1 M in) at 100 $^{\circ}$ C; the solution was then cooled to room temperature at a cooling rate of 0.35 °C h⁻¹. Optical microscopy images of the crystal grown in the supersaturated solution are shown in Figure 5b,d. The side of the parallelogram in the microscope image was 4 mm, and the profile showed a thickness of 2 mm. Single-crystal X-ray analysis of a typical small fragment obtained by crushing this single crystal showed a good agreement with the reported Cs₄PbBr₆ single crystals¹⁵ (Figure S1 and Table S1). Cross-Nicol microscopy of another fabricated crystal also supports the formation of single crystals (Figure S2).



Figure 5. (a,b) Optical microscopic images and (c,d) plots of the height of a cross-section of (a,c) seed crystal and (b,d) grown crystal of Cs_4PbBr_6 on a sample stage. The grown crystal was prepared by putting a seed crystal into 5 mL of the supersaturated solution (CsBr 0.4 M, PbBr₂ 0.1 M) and then cooling the sample from 100 °C to room temperature at a cooling rate of 0.35 °C h⁻¹. The inset in (a) is the magnified image of the seed crystal that is profiled in (c). This seed crystal was used for single crystallization.

During crystal growth, a small amount of crystal precipitate due to unintended nucleation was present at the bottom of the sample bottle, in addition to a seed crystal. The volume of the grown crystal was about 22 mm³, as calculated from the sizes estimated by the optical microscope. This volume corresponded to approximately 45% of the supersaturated molecules in the solution at room temperature (25 °C).

Figure 6 shows the ultraviolet-visible absorption spectrum (gray solid line), the fluorescence spectrum (green solid line),



Figure 6. Ultraviolet–visible absorption (gray solid line), fluorescence (green solid line), excitation spectra (green dot line), and fluorescent microscope image of Cs_4PbBr_6 powders ground from the single crystal grown in the supersaturated solution. All vertical axes of these spectra are expressed in arbitrary units. The fluorescence spectrum and the microscope image were obtained under ultraviolet light excitation at 350 nm. The excitation spectrum was measured by scanning wavelengths below 520 nm and detecting fluorescence at 520 nm.

the excitation spectrum (green dot line), and the fluorescence microscope image (illustration) of the Cs_4PbBr_6 single crystal. The absorption spectrum was obtained by powdering the single crystal and using a diffuse reflection cell.

The ultraviolet-visible absorption spectrum showed sharp absorption bands at 306 and 326 nm, and a wide absorption

band from 340 to 520 nm appeared. The sharp and wide absorption bands were attributed to the local $[PbBr_6]^4$ octahedron units,⁵ and CsPbBr₃ quantum dots,¹⁶ respectively. Zhong et al. reported that the quantum dots partially formed in the Cs₄PbBr₆ crystals emit fluorescence.¹¹ Under excitation at 350 nm for fluorescence spectroscopy, fluorescence was observed at 520 nm with a full width at half maximum of 21 nm. Some reported full widths at half maximum were 16-18 nm for bulk crystals prepared by slow crystal growth¹¹ and 19-21 nm for quantum dots.^{17,18} These indicate that more precise control of crystal growth would result in a smaller distribution of quantum dots in our crystals, leading to a narrower bandwidth of fluorescence. Fluorescent microscopy showed that the fluorescence at 520 nm can be observed over the entire crystal. The excitation spectrum shows fluorescence only with excitation light of 320-520 nm, which would support the fluorescence emission mechanism reported in previous literature.¹¹

CONCLUSIONS

We demonstrate the construction of solubility diagrams and the formation of single crystals of Cs_4PbBr_6 in the EG/DMSO mixed-solvent system by increasing the solubility of cesium bromide using EG. The Cs_4PbBr_6 exhibited a typical dissolution behavior due to the upper critical solution phenomenon, in which the solubility increases with increasing temperature in EG/DMSO mixed solvent. Crystal growth was achieved by immersing prefabricated crystal seeds in supersaturated solutions and cooling gradually. These crystals emitted sharp fluorescence at 520 nm under excitation at 360 nm, which was attributed to Cs_4PbBr_6 crystals.

Intentional crystal growth in supersaturated conditions based on optimization of the solvent system through quantifying solubilities under various controlled conditions may enable intentional control of the crystal size, shape (crystal orientation), amount of introduced defects, and purity.^{19,20} Altering the solvent ratio in mixed-solvent systems causes the selective formation of cesium lead halide perovskite crystals with different crystal structures.¹² As a further advantage of the EG/DMSO system, the boiling point of EG is as high as that of DMSO, which allows for high-temperature crystal growth which increases crystal growth rate and concentration. This is advantageous for the rapid fabrication of single crystals on larger or smaller scales. In addition, because highly volatile acids and water are not required, the concentration of the system is easy to keep constant. Based on these results, our research will contribute to improving the quality and shortening the fabrication time of cesium lead halide single crystals that can be applied to display backlights, scintillators, and laser emitters.

ASSOCIATED CONTENT

1 Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.2c06945.

Crystallographic structure of Cs₄PbBr₆ (CIF)

Photograph and a crystal schematic image of Cs_4PbBr_6 , single-crystal X-ray analysis of a single crystal of Cs_4PbBr_6 , and optical and crossed-Nicol microscope image of a single Cs_4PbBr_6 (PDF)

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Author Contributions

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Notes

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ABBREVIATIONS

EG ethylene glycol DMSO dimethyl sulfoxide

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