Food Science of Animal Resources

Food Sci. Anim. Resour. 2024 May 44(3):723~737 DOI https://doi.org/10.5851/kosfa.2024.e33

ARTICLE Characterization of Yeast Protein Hydrolysate for Potential Application as a Feed Additive

Ju Hyun Min¹, Yeon Ju Lee¹, Hye Jee Kang¹, Na Rae Moon¹, Yong Kuk Park², Seon-Tea Joo³, and Young Hoon Jung^{1,*}

¹School of Food Science and Biotechnology, Kyungpook National University, Daegu 41566, Korea

²Armored Fresh of Food Tech Co., Seoul 06693, Korea

³Division of Applied Life Science (BK21 Four), Institute of Agriculture & Life Science, Gyeongsang National University, Jinju 52828, Korea

Abstract Yeast protein can be a nutritionally suitable auxiliary protein source in livestock food. The breakdown of proteins and thereby generating high-quality peptide, typically provides nutritional benefits. Enzyme hydrolysis has been effectively uesed to generate peptides; however, studies on the potential applications of different types of enzymes to produce yeast protein hydrolysates remain limited. This study investigated the effects of endo- (alcalase and neutrase) and exotype (flavourzyme and prozyme 2000P) enzyme treatments on yeast protein. Endotype enzymes facilitate a higher hydrolysis efficiency in yeast proteins than exotype enzymes. The highest degree of hydrolysis was observed for the protein treated with neutrase, which was followed by alcalase, prozyme 2000P, and flavourzyme. Furthermore, endotype enzyme treated proteins exhibited higher solubility than their exotype counterparts. Notably, the more uniform particle size distribution was observed in endotype treated yeast protein. Moreover, compared with the original yeast protein, the enzymatic protein hydrolysates possessed a higher content of β -sheets structures, indicating their higher structural stability. Regardless of enzyme type, enzyme treated protein possessed a higher total free amino acid content including essential amino acids. Therefore, this study provides significant insights into the production of protein hydrolysates as an alternative protein material.

Keywords yeast protein, endoprotease, exoprotease, hydrolysis, alternative protein

Introduction

Proteins play a significant role in regulating numerous physiological processes including the endocrine, immune, circulatory, nervous, and digestive systems (Minkiewicz et al., 2008; Sobczak et al., 2023). Animal proteins are renowned for their high quality and ability to provide adequate and balanced amino acids (AAs); however, their functionality is limited by resources and processes (Wu, 2022). From a nutritional perspective, the incorporation of different-sourced proteins like plant-based proteins

© KoSFA. This is an open access article distributed under the terms of the Creative Commons Attribution Non-Commercial License (http://creativecommons.org/licences/by-nc/3.0) which permits unrestricted non-commercial use, distribution, and reproduction in any medium, provided the original work is properly cited.

OPEN ACCESS

SAR

1978

Received	March 25, 2024
Revised	April 12, 2024
Accepted	April 15, 2024

*Corresponding author : Young Hoon Jung School of Food Science and Biotechnology, Kyungpook National University, Daegu 41566, Korea Tel: +82-53-950-5777 Fax: +82-53-950-6772 E-mail: younghoonjung@knu.ac.kr

*ORCID

Ju Hyun Min https://orcid.org/0000-0002-4657-8348 Yeon Ju Lee https://orcid.org/0009-0000-1607-3026 Hye Jee Kang https://orcid.org/0000-0002-7037-3369 Na Rae Moon https://orcid.org/0009-0004-5917-1338 Yong Kuk Park https://orcid.org/0009-0001-9350-777X Seon-Tea Joo https://orcid.org/0000-0002-5483-2828 Young Hoon Jung https://orcid.org/0000-0002-0781-3608 as well as the production of bioactive peptides by enzyme treatment can sufficiently meet human health requirements by providing an ample supply of essential AAs (EAAs) or enhancing AA absorption (Jeon et al., 2023; Kumar et al., 2022).

Efforts to replace livestock products are continuing because of the growing population and the lack of supply of animal proteins (Gerber et al., 2007). Despite the growing interest and research of plant protein-based alternatives, they have nutritional limitations that cannot completely replace animal proteins. Recently, yeast became preferable alternative protein sources in accordance with its well-established production process such as rapid growth and ease of harvest, high protein content, and low contamination risk (Lapeña et al., 2020; Øverland and Skrede, 2017). In addition, yeast proteins, can provide balanced AA composition with high solubility and water-holding capacity (Puligundla et al., 2020), which are important characteristics in playing an auxiliary role in livestock food.

The chemical or biological breakdown of proteins presents a promising approach for generating high-quality small and large peptides in the diets of livestock, poultry, and fish, providing both nutritional benefits and crucial physiological or regulatory functions (da Silva, 2018; Hou et al., 2017). Compared to chemical hydrolysis giving nonspecific breakdown into peptides and AAs, the enzymatic approach facilitates a highly precise and controlled cleavage of specific amide bonds (Oshimura and Sakamoto, 2017). In addition, it operates under mild reaction conditions, producing limited unwanted by-products (Czelej et al., 2022). For example, enzymatic protein hydrolysates play a significant role as supplements in livestock production. Numerous studies have investigated their impact on the growth performance and hematological parameters of beef cattle, as well as their effects on the health and performance of dairy cows, digestive function in cattle, and immune responses in calves (Gunun et al., 2022; Kim et al., 2011; Nocek et al., 2011; Salinas-Chavira et al., 2015; Stefenoni et al., 2020). Although substantial researches have been conducted on the use of various protein sources (Baker et al., 2022; Jach et al., 2022; Shurson, 2018), enzymatic hydrolysis of yeast protein remain relatively insufficient.

Based on positional specificity, proteolytic enzymes are categorized into two primary groups: endopeptidases and exopeptidases. Endopeptidases target internal bonds within polypeptides, whereas exopeptidases cleave near the C- or N-terminus (Gurumallesh et al., 2019). So far, enzymatic hydrolysis has been widely performed and their functional or structural alterations were reported (Chalamaiah et al., 2012; Dumitraşcu et al., 2023; Etemadian et al., 2021; Gajanan et al., 2016). Among them, several researches are employing various commercial proteolytic enzymes, including alcalase, neutrase, protamex, flavourzyme, pronase, and kojizyme of microbial origin; papain and bromelain sourced from plants; and pepsin, trypsin, chymotrypsin, and pancreatin derived from animals. However, it is still required to compare the hydrolysis effect using different groups of enzyme on structural and functional characteristics of yeast protein. Therefore, this study aimed to evaluate the effects of treatments using biological enzymes, either individually or in combination (endo- and exotypes), on the properties of yeast proteins during the production of enzymatic protein hydrolysates and provide fundamental data for exploring their potential application as an alternative animal protein.

Materials and Methods

Materials

Yeast protein was kindly supplied by Amored Fresh (Seoul, Korea). Proteolytic enzymes, including endopeptidases; alcalase 2.4 L FG (from *Bacillus licheniformis*) and neutrase 0.8 L (from *Bacillus amyloliiensquefaciens*) and exopeptidase; flavourzyme 1,000 L (from *Aspergillus oryzae*) from Daesang (Seoul, Korea) and prozyme 2000P from Bision Biochem (Seongnam, Korea) were supplied. Trichloroacetic acid (TCIchemical, Seoul, Korea) and bicinchonic acid (BCA) protein assay kit (Thermo Fisher Scientific, Rockford, IL, USA) were also used.

Enzymatic hydrolysis of yeast protein

Two different types of commercial enzymes, namely, endo- (alcalase and neutrase) and exo- (flavourzyme and prozyme 2000P), were selected to hydrolyze the yeast protein. The details of these enzymes are presented in Table 1. Using 10% (w/v) suspension at 55°C using distilled water with the yeast protein, hydrolysis was conducted for 8 h at an enzyme/substrate ratio of 1 g enzyme/100 g protein (Suh et al., 2017; Xia et al., 2022). pH values were determined at 0, 1, 2, 4, 6, and 8 h. The samples were freeze-dried at -80°C and stored at room temperature before use for further studies.

Degree of hydrolysis

The degree of hydrolysis (DH) of the protein hydrolysate was measured by following Park and Yoon (2018) with slight modification. In brief, one percent (w/v) of hydrolysate (with pH adjusted to 7) was followed by the addition of the same amount of 20% trichloroacetic acid solution. After conducting the reaction at room temperature for 30 min, centrifugation (Eppendorf 5910 R, Eppendorf, Hamburg, Germany) was performed at 2,634×g at 4°C for 20 min, and a supernatant was obtained. The absorbance of the supernatant was measured at a wavelength of 562 nm using an ultraviolet–visible spectrophotometer based on the BCA method (Smith et al., 1985) and the DH value was calculated (Ha et al., 2019).

DH (%) =
$$\frac{(W_h - W_0)}{W_h} \times 100$$
 (1)

Here, W_o and W_h represent the absorbance of yeast protein before and after hydrolysis, respectively.

Determination of solubility

An 1% (w/v) protein solution was incubated at a room temperature for 30 min at different pH from 2 to 12, which were adjusted using a 1 M HCl and 1 M NaOH solution, and centrifuged at 16,000×g for 25 min (Chen et al., 2018; Wang et al., 2021). The protein content in the supernatant was measured based on the BCA method. Protein solubility was expressed as a percentage value of soluble protein concentration to the total protein concentration of the sample.

Particle size distribution

Particle size distribution (PSD) was determined using a Mastersizer 3000 static laser light diffraction unit (Malvern Panalytical, Malvern, UK) across a size range of 0.01–3,500 µm by employing a red laser (633 nm) and blue light source (470 nm). Particle size is expressed as average passing values from the results presented in a volume-based PSD analysis

Enzyme	Туре	Optimal condition	Ref.
Alcalase 2.4 L FG	Endo	рН 6.5–8.5 55°С–70°С	Noh et el. (2013)
Neutrase 0.8 L	Endo	рН 6–9 30°С–60°С	Zhang et al. (2022)
Flavourzyme 1,000 L	Exo	рН 5–7.2 50°С–55°С	Hau et al. (2022)
Prozyme 2000P	Exo	pH 5–5.5 55°C–60°C	Kim et al. (2022)

Table 1. List of endo- and exotype proteases used in this study

using the Mastersizer 3000 software. The distribution width, often represented by the span, is calculated as $(D_{90}-D_{10})/D_{50}$, where D_{10} , D_{50} , and D_{90} denote the 10th, 50th, and 90th percentiles of the distribution, respectively (Istianah et al., 2024; Qin et al., 2023).

Fourier-transform infrared spectroscopy

To analyze the chemical structure, the dried yeast protein was positioned on a Fourier-transform infrared spectroscopy (FTIR) plate (Nicolet iS5, Thermo Fisher Scientific, Waltham, MA, USA). Light absorption across wavelengths from 550 to 4,000 cm⁻¹ was collected, and FTIR spectra were recorded using a spectrometer fitted with an iD7 ATR accessory with a ZnSe crystal (4,000–400 cm⁻¹) at 25°C. The equipment was operated at a scan speed of 0.2 cm/s, and at 16 scans with a resolution of 4 cm⁻¹. Background reference values were calculated using a standard log transformation of the sample and single spectra to remove the background signal. Their second-order derivative spectra were also obtained by using Origin Pro software (OriginLab, Northampton, MA, USA) after smoothing through the Savitzky–Golay algorithm employing nine data points from the analysis. The proportion of each secondary structural component is presented as a percentage, which is obtained by dividing the area of a single Amide I band component by the sum of the areas of all the amide band components.

Composition of free amino acids

The analysis of AAs within the yeast-protein extract was conducted using a Dionex Ultimate 3000 high-performance liquid chromatography system from Thermo Fisher Scientific, coupled with a 1260 Infinity fluorescence detector from Agilent Technologies (Waldbronn, Germany). The analysis method was based on the approach outlined by Min et al. (2023) and Yoon et al. (2019) with slight modifications. After the sample derivatization using o-phthalaldehyde (OPA) and 9-fluorenylmethoxycarbonyl (FMOC), 0.5 μ L samples were injected into an Inno-C18 column (4.6×50 mm, 5 μ m, Youngin Biochrom, Seongnam, Korea) at 40°C. Fluorescence detection was performed at excitation and emission wavelengths of 340 and 450 nm for OPA and 266 and 305 nm for FMOC, respectively. The primary and secondary AAs were identified using the OPA and FMOC derivatives, respectively. The mobile phases were as follows: 40 mM sodium phosphate (pH 7) as solvent A, 10:45:45 (v/v) mixture of distilled water, acetonitrile, and methanol as Solvent B. A gradient program was employed at a flow rate of 1.0 mL/min, starting with 5% Solvent B for 3 min, followed by a gradient from 5% to 55% Solvent B in 24 min and then from 55% to 90% Solvent B in 25 min. This concentration was maintained for 6 min before reverting from 90% to 5% Solvent B over 3.5 min, with a maintenance period of 0.5 min at 5% Solvent B.

Statistical analysis

Statistical analysis was performed using MINITAB version 21. All measured parameters were assessed using one-way analysis of variance, followed by Tukey's post-hoc test to identify significant differences among the individual means. Statistical significance was determined at p<0.05.

Results and Discussion

Protein hydrolysis and pH measurements after protease treatment

The DH represents the percentage of cleaved peptide bonds in a protein hydrolysate and is a predominant parameter for

distinguishing the structural variations among different hydrolysates (Yi et al., 2021). In this study, yeast protein gave over 80% hydrolysis yield after 8 h of enzyme treatment, regardless of enzyme types (Fig. 1A). The hydrolysis levels decreased in the order of neutrase, alcalase, prozyme 2000P, and flavourzyme, indicating endotype enzymes facilitate a higher hydrolysis efficiency in yeast proteins than exotype enzymes. The higher efficiency of endotype enzymes might be because of stronger product inhibition from exo products or lower activation energy for endo product (Furusawa et al., 2008). Considering the endotype enzyme treatments, the DH of neutrase (90.02%) was higher than that of alcalase (88.72%), which was consistent with the results of studies involving casein protein hydrolysate with the same enzyme employed in this study (Kim et al., 2021). After exotype enzyme treatments, the DH of prozyme 2000P (86.62%) was higher than that for flavourzyme (84.83%).

Meanwhile, regardless of enzyme types, the hydrolysis of yeast protein using endo and exo proteases was rapidly started right after the enzyme addition. It was indirectly proved by the changes in pH levels over time (Fig. 1B). For example, the initial pH of yeast protein (about 7.09) rapidly decreased within 1 h, and the pH variations became less significant over time, which is generally observed during protein hydrolysis, suggesting that rapid degradation within a short period may exert a positive industrial impact on peptide production (Suh et al., 2017). This decrease may be attributed by the protein degradation, leading to the accumulation of acidic AAs or the subsequently formed carboxyl groups (Gam et al., 2019; Ryu et al., 2015). Thus, the proteolysis of yeast protein might positively affect the final protein qualities, however be differently affected by the enzyme types.

Analysis of protein solubility

Protein solubility, one of the typical criteria for measuring protein qualities, plays a crucial role in determining physicochemical properties, processing, nutritional profiles, etc. (Grossmann and McClements, 2023; Hellebois et al., 2021). Also, it largely affects formulation of products and their stabilities (Vihinen, 2020). Various intrinsic and extrinsic factors including molecular weight, specific AA composition, average charge, pH, and ionic strength collectively affect protein solubility (Diaz et al., 2010; Grossmann et al., 2019). In the present study, Fig. 2 illustrates the solubility of yeast proteins across diverse pH ranges. The yeast protein sample demonstrated the highest solubility at alkaline pH 12. Also, their

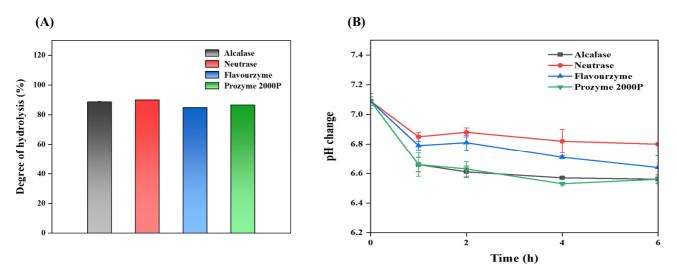


Fig. 1. Enzymatic treatment effects on yeast protein. Degree of hydrolysis of yeast protein after enzyme treatment (A); pH changes in yeast protein with various enzyme treatments over time (B).

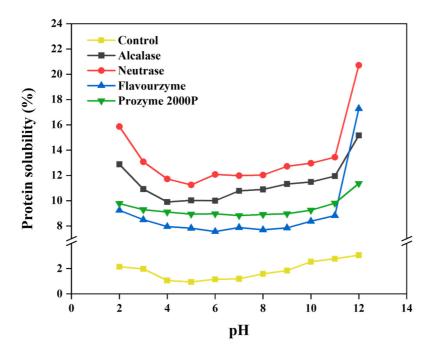


Fig. 2. Degree of protein solubility of yeast protein with pH changes after enzyme treatments.

solubility became notably high at acidic pH 2. Owing to the presence of a net negative or positive charge on a protein at high or low pH level (i.e. furthest above and below pI), a large amount of water might interact with the protein (Pelegrine and Gasparetto, 2005). Moreover, after enzyme treatment, the yeast protein exhibited a significant increase in protein solubility regardless of pH range, demonstrating an enhancement of more than three folds. The higher solubility of the protein hydrolysates than the initial proteins can be predominantly attributed to the liberation of polar functional gropus owing to the cleavage of peptide bonds. Especially, samples treated with neutrase exhibited the highest solubility among the enzyme-treated variants. Furthermore, as similarly to the hydrolysis results, samples treated with endotype enzyme including neutrase and alcalase demonstrated higher solubility than those processed with exotype enzymes. These findings are correlated with the results obtained from the hydrolysis of whey protein (Cui et al., 2021; Kim et al., 2022). In general, the protein solubilities are affected by both hydrophobic interactions among proteins and ionic interactions between protein and water (Cui et al., 2021; Xiong et al., 2023). Thus, hydrophilic structures that were previously concealed in the native structure of the aqueous solvent were revealed after enzyme treatment, which are increasing protein solubilities (Beaubier et al., 2021). The proteolysis of yeast protein might positively affect the final protein qualities in terms of enhancing solubility, however be differently affected by the enzyme types.

Effects of hydrolysis on the particle size

The particle size of food ingredients including protein samples is another important parameter indicating protein qualities. In general, a decrease in the particle size increases nutrient digestibilities by increasing available surface area (Blasel et al., 2006; Lyu et al., 2022). Table 2 illustrates the distribution of particle size of the protein hydrolysate after enzyme treatment. Yeast protein showed the average particle size (D_{50}) of 12.80 µm with 3.71 µm D_{10} and 24.80 µm of D_{90} . Enzyme treatment of yeast protein gave a decrease in the D_{50} value, which is generally observed from the hydrolysates of food proteins (Cui et al., 2021; Hao et al., 2022). The reduction in the protein sizes after enzymatic hydrolysis might be attributed to the disruption

Sample		Diameter (µm)			Span
		D10	D50	D90	
Yeast protein		3.71±0.01°	12.80±0.10 ^a	$24.80{\pm}0.10^{b}$	1.65 ± 0.01^{d}
Endo protease	Alcalase	3.79±0.01 ^b	$9.96{\pm}0.00^{d}$	$20.40{\pm}0.05^{d}$	1.67±0.01°
	Neutrase	$3.90{\pm}0.00^{a}$	$11.10\pm0.00^{\circ}$	22.70±0.00°	$1.69{\pm}0.00^{b}$
Exo protease	Flavourzyme	$3.80{\pm}0.00^{b}$	11.85 ± 0.05^{b}	25.10±0.10 ^a	$1.80{\pm}0.00^{a}$
	Prozyme 2000P	$3.66{\pm}0.01^{d}$	9.44±0.01°	$20.7{\pm}0.01^{d}$	$1.81{\pm}0.00^{a}$

Table 2. Particle size of yeast protein by endo- or exo- protease treatment

^{a-e} Means with different letters within the same column are significantly different at p<0.05.

of protein structure, allowing smaller peptides to be more readily solubilized in the solution, thus correlating with an increase in peptide solubilities. The particle sizes were decreased in the order of prozyme 2000P, alcalase, neutrase, and flavourzyme, indicating the size reduction was not considerably affected by enzyme types. Alcalase in endo-type protease and prozyme 2000P in exo-type protease exhibited a lower particle size (9.96 µm; 9.44 µm, respectively), suggesting that the specific introduction of each enzyme or utilization of combinations of different enzymes were required, based on the diverse substrate compositions. Also, the limited particle size reduction (i.e. sizes in the µm range) could be attributed to the extent and duration of hydrolysis, which can lead to either further breakdown or aggregation of particles (Hao et al., 2022; Shen et al., 2020).

Although the particle size did not show consistency according to the employed enzyme types, the span values of endo- and exotype enzyme treatments indicating variations in D_{10} and D_{90} values were approximately 1.68 and 1.81, respectively. These smaller span values imply a higher degree of dimensional uniformity in the yeast protein after hydrolysis with a more consistent PSD (Jewiarz et al., 2020). Thus, with their lower span values, endotype enzymes treatment of yeast protein might contribute to a more uniform particle distribution, emphasizing their ability to promote particle uniformity.

Structural changes in yeast protein treated with various enzyme

The FTIR spectra (Fig. 3A) reveal the yeast protein contains characteristic peaks indicating Amide A, Amide I, Amide II, and Amide III. For example, a distinctive peak at 3,280 cm⁻¹ corresponds to the N–H stretching vibration, which is a key absorption feature associated with Amide A (Haris, 2013; Zhou et al., 2016). The presence of Amide I and Amide II in yeast protein and its hydrolysate was confirmed by the appearance of peaks at 1,630 and 1,520 cm⁻¹, respectively. The Amide I peak is attributed to the stretching vibration of C=O bonds and the Amide II peak is N–H and C–H stretching vibrations. In particular, Amide I exhibit the strongest transmission band and is highly sensitive to the secondary structure, reflecting diverse hydrogen-bonding environments associated with α -helix, β -sheet, turn, and unordered conformations (Prajapati et al., 2021). Furthermore, the bands at 2,930 cm⁻¹ correspond to –CH₂ groups (Gbassi et al., 2012).

In order to clarify the changes in the secondary structure of the yeast protein, the relative proportions of secondary structures within yeast protein after enzymatic hydrolysis were investigated (Table 3 and Fig. 3B). Yeast proteins were characterized by a predominant presence of α -helix structures (i.e. about 53.30%) with 36.55% β -sheet and 10.14% β -turns. Conversely, enzymatic hydrolysis considerably altered the secondary structure of yeast proteins, exhibiting reduction in α -helix structures with β -turns, but increase in β -sheets, which shows an important feature of plant-based proteins (Carbonaro et al., 2012). The β -sheet was highly stable, whereas the α -helix and β -turn were highly flexible, exhibiting loose secondary

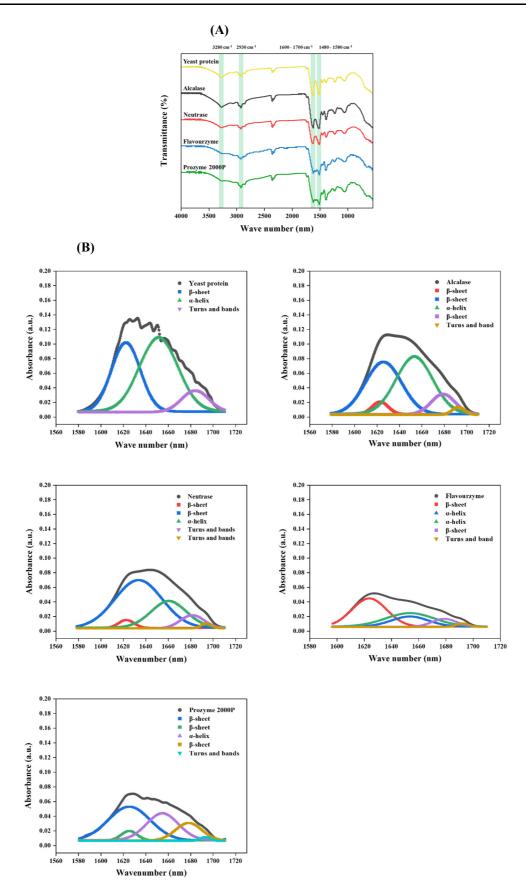


Fig. 3. Structural changes of yeast protein by enzymatic treatment. Fourier-transform infrared spectra of yeast protein after enzyme treatments (A) and the deconvolution of Amide I range (B).

Sample			Percentage (%)		
		α-helix	β-sheet	Turns and band	
Yeast protein		53.30±0.03ª	$36.55{\pm}0.03^{d}$	10.14±0.01ª	
Endo protease	Alcalase	44.95±3.60 ^b	53.36±0.08°	1.69±0.06°	
	Neutrase	$26.22{\pm}0.20^{d}$	$64.50{\pm}0.05^{b}$	$9.28{\pm}0.05^{b}$	
Exo protease	Flavourzyme	46.38 ± 0.05^{b}	51.79±0.70°	1.83±0.03°	
	Prozyme2000P	30.13±0.40°	$68.73{\pm}0.05^{a}$	$1.13{\pm}0.02^{d}$	

Table 3. Deconvoluted FTIR peak areas of yeast protein treated with various enzymes

Data are expressed as mean±SD (n=3).

^{a-d} Means with different letters within the same column are significantly different at p<0.05.

FTIR, Fourier transform infrared spectroscopy.

structures (Wang et al., 2022; Xu et al., 2016). Thus, high content of the β -sheet structure provides resistance to protein breakdown in the digestive tract, which is advantageous to muscle forming (Berrazaga et al., 2019). In summary, the enzymatic hydrolysis of yeast protein increase flexibility and stability differently, but the levels may vary depending on the type of enzyme used for the treatment.

Effects of enzymatic hydrolysis on free amino acids

The profiles of free AAs in the yeast proteins are presented in Table 4. Yeast protein contained 313.92 mg/kg total free AAs with about 55% EAAs. Lysin is the highest amounts by following glutamic acid, implying that yeast protein can be used as an alternative to animal protein, possessing higher levels of lysine and valine than plant proteins (Day et al., 2022). After enzymatic hydrolysis of the yeast protein, the amounts of free AAs considerably increased; however, the exotype treatment showed much higher value than endotype treatment. For example, the yeast protein hydrolysates treated by exo-proteases contained over 200,000 mg/kg total AAs (TAAs) content. Among them, there are over 38,000 mg/kg aromatic AAs, above 110,000 mg/kg hydrophobic AAs, about 140,000 mg/kg EAAs. While, the yeast protein hydrolysates from endo-protease treatment showed only about 5,232-11,161 mg/kg TAAs. EAAs are indispensable in human body as they cannot be synthesized *de novo* or produced at a sufficient rate to meet the body's requirements. Furthermore, dietary EAAs play a pivotal role as catalysts for skeletal muscle protein synthesis, thus holding significance in feed supplements utilized in livestock farming (Church et al., 2020). Hence, obtaining EAAs through dietary protein is imperative. Meanwhile, free AA profiles became different after hydrolysis. Interestingly, leucine was the major free AA observed in proteins regardless of enzyme types such as 1st ranked in flavourzyme (32,462.11 mg/kg), prozyme 2000P (34,292.80 mg/kg), and alcalase (1,946.93 mg/kg), and 2nd ranked in neutrase (14,413.05 mg/kg). Owing to its regulatory effects on muscle protein synthesis and lipid deposition, leucine can enhance the proportion of lean meat and reduce fat deposition, improving the feed utilization efficiency to produce high-quality pork products (Rieu et al., 2003; Zhang et al., 2020). Proteins treated with alcalase exhibit a significant generation of glutamic acid (2,341.31 mg/kg), which can contribute to enhance the flavor in alternative food and feed industry (Lipnizki, 2010). Also, yeast proteins treated with the exotype enzyme possessed considerably higher concentrations of lysine and valine than the original yeast protein. This result suggests that yeast proteins treated with exotype enzymes can be viable alternatives to animal proteins. In addition, the concentration of hydrophobic AAs including phenylalanine, leucine, isoleucine, tyrosine, tryptophan, valine, methionine, and proline (Widyarani et al., 2016) significantly increased compared with that of the control group, except for neutrase treatment. Among the treated samples, the largest increase in the

Free amino acids	Control	Endo p	rotease	Exo protease		
		Alcalase	Neutrase	Flavourzyme Pr	rozyme 2000P	
Aspartic acid	$15.10{\pm}0.03^{d}$	799.84±63.91°	$69.36{\pm}1.96^d$	10,980.45±112.41ª 5,9	981.38±182.86 ^b	
Glutamic acid	$42.19{\pm}0.68^{d}$	2,341.31±139.60°	$99.25{\pm}1.72^{d}$	15,045.57±164.85 ^a 7,3	317.84±167.81 ^b	
Asparagine	$1.32{\pm}0.19^{d}$	593.82±26.01°	$54.89{\pm}2.58^{d}$	10,875.72±116.03 ^a 8,0)17.27±216.41 ^b	
Serine	$4.21{\pm}0.04^{d}$	606.73±34.73°	$120.14{\pm}2.58^{d}$	13,716.34±121.55 ^a 9,9	928.50±255.77 ^b	
Glutamine	$2.52{\pm}0.13^{d}$	166.40±9.62°	$33.96{\pm}2.29^{d}$	9,184.48±90.40 ^a 6,1	56.48±163.99 ^b	
Histidine	$3.87 \pm 0.09^{\circ}$	112.77±7.16°	56.69±4.41°	7,584.09±156.37ª 6,8	357.71±275.53 ^b	
Glycine	$7.51{\pm}0.22^{\rm d}$	138.33±10.83°	$40.43{\pm}1.49^d$	5,736.49±16.02ª 3,	095.87±76.12 ^b	
Threonine	2.72±0.13°	291.24±15.23°	89.03±5.14°	15,445.25±162.29 ^a 14,	161.13±388.80 ^b	
Citrulline	$3.38{\pm}0.08^{b}$	$7.17{\pm}0.39^{b}$	$8.27{\pm}0.25^{b}$	52.68±7.38 ^a	52.47±1.01ª	
Arginine	11.24 ± 0.17^{b}	260.00 ± 9.32^{b}	160.59 ± 8.17^{b}	21,116.10±144.10 ^a 20,	836.41±390.38ª	
Alanine	22.52±0.23 ^e	755.01±35.98°	$378.09{\pm}2.84^{d}$	15,255.88±102.09 ^a 11,	158.88±241.07 ^b	
Tyrosine	16.13±0.20°	$680.82{\pm}20.57^{\circ}$	248.60±5.95°	16,061.61±422.56 ^a 13,	553.08±457.60 ^b	
Valine	$5.01{\pm}0.25^{d}$	$428.94{\pm}16.73^{cd}$	662.75±7.53°	20,025.00±258.62 ^a 18,	670.87±430.27 ^b	
Methionine	2.33±0.45°	434.37±17.49 ^b	$261.73{\pm}7.36^{b}$	6,401.54±75.83ª 6,5	527.38±163.48ª	
Tryptophane	$20.17 \pm 0.64^{\circ}$	104.79±9.93°	ND	3,586.82±56.27 ^a 3,4	32.12±104.89 ^b	
Phenyl-alanine	18.61 ± 0.48^{d}	786.07±22.89°	916.04±11.68°	19,174.72±242.16 ^b 21,	442.14±564.94ª	
Isoleucine	1.56 ± 0.22^{b}	163.72±41.32 ^b	294.17 ± 4.40^{b}	16,431.76±191.37 ^a 16,	143.14±368.14ª	
Leucine	$2.36{\pm}0.21^d$	1,946.93±83.95°	1,413.05±31.50°	32,462.11±419.81 ^b 34,	292.80±862.93ª	
Lysine	117.01±3.72°	543.53±30.93°	325.51±28.62°	30,678.46±183.12 ^a 23,	492.51±445.84 ^b	
Proline	14.15 ± 0.36^{b}	ND	ND	1,091.38±13.04ª 93	35.35±152.86ª	
AAAs	54.91 ± 0.32^{b}	1,571.68±32.02 ^b	1,164.65±14.07 ^b	38,823.15±716.29 ^a 38,4	27.33±1,119.54ª	
HAAs	80.33±1.12°	4,545.64±178.91 ^b	$3,796.34 \pm 55.57^{bc}$	115,234.95±1,651.70ª 114,9	996.88±3,067.61ª	
EAAs	171.32±3.05°	4,377.98±195.83°	3,757.24±78.70°	145,388.22±1,165.98ª 138,4	492.41±3,401.26 ^b	
TAAs	$313.92{\pm}3.07^{d}$	11,161.78±553.29°	5,232.57±93.61 ^{cd}	270,906.45±2,484.28 ^a 232,0	053.32±5,810.07 ^b	
EAAs/TAA (%)	$54.57 \pm 0.50^{\circ}$	39.23±0.25 ^e	$71.80{\pm}0.48^{a}$	$53.67{\pm}0.09^{d}$	59.68±0.04 ^b	

Table 4. Free amino acid profile (mg/	kg) of veast	protein after hydrol	vsis treatment with dif	fferent enzymes (endo- and exotyp	be)

Data are expressed as mean±SD (n=3).

^{a-e} The means indicated with different letters within the same row are significantly different at p<0.05.

AAAs, aromatic amino acids; HAAs, hydrophobic amino acids; EAAs, essential amino acids; TAAs, total amino acids; ND, not detected.

concentration of hydrophobic AAs was observed for flavourzyme-treated proteins. These increased amounts of hydrophobic AAs could serve as excellent sources of antioxidants and antihypertensive agents (Khushairay et al., 2023). Although neutrase generates the least amounts of TAAs, the ratio of EAAs to TAAs was the highest in the yeast protein, reaching 71.80%. According to the ideal model proposed by the Food and Agriculture Organization and the World Health Organization, the reference value for high-quality protein should be over 40% (Li et al., 2022). Therefore, proteins treated with neutrase, flavourzyme, and prozyme 2000P were confirmed to be of high quality compared with the control group.

Conclusion

The hydrolyzed yeast protein could be utilized as a promising auxiliary protein source in livestock food in terms of their

nutritional benefits. In this study, the quality of the yeast protein hydrolysates was compared after the enzymatic hydrolysis using two endotype (alcalase and neutrase) and two exotype (flavourzyme and prozyme 2000P) enzymes. The results indicated that the proteins treated with endotype enzymes exhibited higher DH and solubilities and gave more uniform PSDs than those treated with exotype enzymes. The analysis of the secondary structure of the proteins revealed a decrease in the α -helix content and an increase in the β -sheet content upon hydrolysis, indicating an improvement in structural stability, regardless of enzyme types. AA profiling also demonstrated that enzyme treatment enhanced generations of free AAs, and mostly high-quality proteins upon hydrolysis were produced. Overall, efficient processing of yeast protein through enzymatic hydrolysis could contribute to the development of sustainable and efficient alternative protein materials for food and animal feed industries.

Conflicts of Interest

The authors declare no potential conflicts of interest.

Acknowledgements

This work was supported by the Korea Institute of Planning and Evaluation for Technology in Food, Agriculture, and Forestry (IPET) through the High Value-added Food Technology Development Program, funded by the Ministry of Agriculture, Food, and Rural Affairs (MAFRA) (grant No. 321028-5).

Author Contributions

Conceptualization: Park YK, Jung YH. Data curation: Park YK. Formal analysis: Min JH. Methodology: Moon NR. Validation: Joo ST. Investigation: Lee YJ, Kang HJ. Writing - original draft: Min JH. Writing - review & editing: Min JH, Lee YJ, Kang HJ, Moon NR, Park YK, Joo ST, Jung YH.

Ethics Approval

This article does not require IRB/IACUC approval because there are no human and animal participants.

References

- Baker LM, Kraft J, Karnezos TP, Greenwood SL. 2022. Review: The effects of dietary yeast and yeast-derived extracts on rumen microbiota and their function. Animal Feed Sci Technol 294:115476.
- Beaubier S, Albe-Slabi S, Aymes A, Bianeis M, Galet O, Kapel R. 2021. A rational approach for the production of highly soluble and functional sunflower protein hydrolysates. Foods 10:664.
- Berrazaga I, Micard V, Gueugneau M, Walrand S. 2019. The role of the anabolic properties of plant-versus animal-based protein sources in supporting muscle mass maintenance: A critical review. Nutrients 11:1825.
- Blasel HM, Hoffman PC, Shaver RD. 2006. Degree of starch access: An enzymatic method to determine starch degradation potential of corn grain and corn silage. Animal Feed Sci Technol 128:96-107.

- Carbonaro M, Maselli P, Nucara A. 2012. Relationship between digestibility and secondary structure of raw and thermally treated legume proteins: A Fourier transform infrared (FT-IR) spectroscopic study. Amino Acids 43:911-921.
- Chalamaiah M, Kumar BD, Hemalatha R, Jyothirmayi T. 2012. Fish protein hydrolysates: Proximate composition, amino acid composition, antioxidant activities and applications: A review. Food Chem 135:3020-3038.
- Chen J, Mu T, Zhang M, Goffin D, Sun H, Ma M, Liu X, Zhang D. 2018. Structure, physicochemical, and functional properties of protein isolates and major fractions from cumin (*Cuminum cyminum*) seeds. Int J Food Prop 21:685-701.
- Church DD, Hirsch KR, Park S, Kim IY, Gwin JA, Pasiakos SM, Wolfe RR, Ferrando AA. 2020. Essential amino acids and protein synthesis: Insights into maximizing the muscle and whole-body response to feeding. Nutrients 12:3717
- Cui Q, Sun Y, Zhou Z, Cheng J, Guo M. 2021. Effects of enzymatic hydrolysis on physicochemical properties and solubility and bitterness of milk protein hydrolysates. Foods 10:2462.
- Czelej M, Garbacz K, Czernecki T, Wawrzykowski J, Waśko A. 2022. Protein hydrolysates derived from animals and plants: A review of production methods and antioxidant activity. Foods 11:1953.
- da Silva RR. 2018. Enzymatic synthesis of protein hydrolysates from animal proteins: Exploring microbial peptidases. Front Microbiol 9:735.
- Day L, Cakebread JA, Loveday SM. 2022. Food proteins from animals and plants: Differences in the nutritional and functional properties. Trends Food Sci Technol 119:428-442.
- Diaz AA, Tomba E, Lennarson R, Richard R, Bagajewicz MJ, Harrison RG. 2010. Prediction of protein solubility in *Escherichia coli* using logistic regression. Biotechnol Bioeng 105:374-383.
- Dumitrașcu L, Lanciu Dorofte A, Grigore-Gurgu L, Aprodu I. 2023. Proteases as tools for modulating the antioxidant activity and functionality of the spent Brewer's yeast proteins. Molecules 28:3763.
- Etemadian Y, Ghaemi V, Shaviklo AR, Pourashouri P, Mahoonak ARS, Rafipour F. 2021. Development of animal/plantbased protein hydrolysate and its application in food, feed and nutraceutical industries: State of the art. J Clean Prod 278:123219.
- Furusawa H, Takano H, Okahata Y. 2008. Transient kinetic studies of protein hydrolyses by endo-and exo-proteases on a 27 MHz quartz-crystal microbalance. Org Biomol Chem 6:727-731.
- Gajanan PG, Elavarasan K, Shamasundar BA. 2016. Bioactive and functional properties of protein hydrolysates from fish frame processing waste using plant proteases. Environ Sci Pollut Res 23:24901-24911.
- Gam DH, Kim SY, Kim SK, Kim JW. 2019. Production of skin-whitening and anti-wrinkle functional peptide from *Tenebrio molitor* (mealworm) using cheonggukjang strain. Korean Soc Biotechnol Bioeng J 34:291-298.
- Gbassi GK, Yolou FS, Sarr SO, Atheba PG, Amin CN, Ake M. 2012. Whey proteins analysis in aqueous medium and in artificial gastric and intestinal fluids. Int J Biol Chem Sci 6:1828-1837.
- Gerber P, Wassenaar T, Rosales M, Castel V, Steinfeld H. 2007. Environmental impacts of a changing livestock production: Overview and discussion for a comparative assessment with other food production sectors. FAO, Rome, Italy. pp 37-54.
- Grossmann L, Hinrichs J, Weiss J. 2019. Solubility and aggregation behavior of protein fractions from the heterotrophically cultivated microalga *Chlorella protothecoides*. Food Res Int 116:283-290.
- Grossmann L, McClements DJ. 2023. Current insights into protein solubility: A review of its importance for alternative proteins. Food Hydrocoll 137:108416.
- Gunun N, Sanjun I, Kaewpila C, Foiklang S, Cherdthong A, Wanapat M, Polyorach S, Khota W, Kimprasit T, Kesorn P, Milintawisamai N, Gunun P. 2022. Effect of dietary supplementation of hydrolyzed yeast on growth performance,

digestibility, rumen fermentation, and hematology in growing beef cattle. Animals 12:2473.

- Gurumallesh P, Alagu K, Ramakrishnan B, Muthusamy S. 2019. A systematic reconsideration on proteases. Int J Biol Macromol 128:254-267.
- Ha YJ, Kim JS, Yoo SK. 2019. Biological characteristics of protein hydrolysates derived from Yoensan ogae meat by various commercial proteases. J Korean Appl Sci Technol 36:1018-1027.
- Hao J, Zhang Z, Yang M, Zhang Y, Wu T, Liu R, Sui W, Zhang M. 2022. Micronization using combined alkaline protease hydrolysis and high-speed shearing homogenization for improving the functional properties of soy protein isolates. Bioresour Bioprocess 9:77.
- Haris PI. 2013. Probing protein–protein interaction in biomembranes using Fourier transform infrared spectroscopy. Biochim Biophys Acta Biomembr 1828:2265-2271.
- Hau EH, Teh SS, Yeo SK, Chua BL, Owatworakit A, Xiao J, Mah SH. 2022. Physicochemical and functional properties of Flavourzyme-extracted protein hydrolysate from oil palm leaves. Biomass Conv Bioref (in press). doi: 10.1007/s13399-022-03584-w.
- Hellebois T, Gaiani C, Planchon S, Renaut J, Soukoulis C. 2021. Impact of heat treatment on the acid induced gelation of brewers' spent grain protein isolate. Food Hydrocoll 113: 106531.
- Hou Y, Wu Z, Dai Z, Wang G, Wu G. 2017. Protein hydrolysates in animal nutrition: Industrial production, bioactive peptides, and functional significance. J Anim Sci Biotechnol 8:24.
- Istianah N, Kang HJ, Yuwono SS, Suhartini S, Jung YH. 2024. Fed-batch treatment attenuates diffusional limitation while preparing high solid microfibrillated cellulose from *Gelidium amansii*. Bioresour Technol 397:130471.
- Jach ME, Serefko A, Ziaja M, Kieliszek M. 2022. Yeast protein as an easily accessible food source. Metabolites 12:63.
- Jeon HJ, Kim H, Lee M, Moon J, Kim J, Yang J, Jung YH. 2023. Oral administration of animal and plant protein mixture with *Lactiplantibacillus plantarum* IDCC 3501 improves protein digestibility. Fermentation 9:560.
- Jewiarz M, Wróbel M, Mudryk K, Szufa S. 2020. Impact of the drying temperature and grinding technique on biomass grindability. Energies 13:3392.
- Khushairay ESI, Ghani MA, Babji AS, Yusop SM. 2023. The nutritional and functional properties of protein isolates from defatted chia flour using different extraction pH. Foods 12:3046.
- Kim DY, Yoo JS, Cho YA, Yoon HS, Kim CH. 2021. Biological potential of novel specific casein-derived peptides. J Dairy Sci Biotechnol 39:36-50.
- Kim EB, Kim DW, Choi HS, Kim YH, Kim MK. 2022. Preparation of β-aminoisobutyric acid and branched chain amino acid-enhanced hydrolysates from chicken breast: Effect of protease types and hydrolysis conditions. Korean J Food Preserv 29:276-291.
- Kim MH, Seo JK, Yun CH, Kang SJ, Ko JY, Ha JK. 2011. Effects of hydrolyzed yeast supplementation in calf starter on immune responses to vaccine challenge in neonatal calves. Animal 5:953-960.
- Kumar M, Tomar M, Punia S, Dhakane-Lad J, Dhumal S, Changan S, Senapathy M, Berwal MK, Sampathrajan V, Sayed AAS, Chandran D, Pandiselvam R, Rais N, Mahato DK, Udikeri SS, Satankar V, Anitha T, Reetu, Radha, Singh S, Kennedy JF. 2022. Plant-based proteins and their multifaceted industrial applications. LWT-Food Sci Technol 154:112620.
- Lapeña D, Kosa G, Hansen LD, Mydland LT, Passoth V, Horn SJ, Eijsink VGH. 2020. Production and characterization of yeasts grown on media composed of spruce-derived sugars and protein hydrolysates from chicken by-products. Microbial Cell Fact 19:19.

- Li S, Yang X, Fan S, Zhou Z, Zhou R, Wu C, Gong D, Wen M, Wang Y, Tao M, Liu S. 2022. Comparative analysis of muscle nutrient in two types of hybrid bream and native bream. Reprod Breed 2:71-77.
- Lipnizki F. 2010. Basic aspects and applications of membrane processes in agro-food and bulk biotech industry. In Comprehensive membrane science and engineering. Drioli E, Giorno L (ed). Elsevier, Amsterdam, The Netherlands. pp 165-194.
- Lyu F, Thomas M, van der Poel AFB, Hendriks WH. 2022. The importance of particle size on organic matter and crude protein *in vitro* digestibility of maize and soybean meal. Anim Feed Sci Technol 285:115243.
- Min J, Lee JW, Bae GS, Moon B. 2023. Evaluation of umami taste in Hanwoo with different feed sources by chemical analysis, electronic tongue analysis, and sensory evaluation. Food Chem X 20:100889.
- Minkiewicz P, Dziuba J, Darewicz M, Iwaniak A, Dziuba M, Nałeçz D. 2008. Food peptidomics. Food Technol Biotech 46:1-10.
- Nocek JE, Holt MG, Oppy J. 2011. Effects of supplementation with yeast culture and enzymatically hydrolyzed yeast on performance of early lactation dairy cattle. J Dairy Sci 94:4046-4056.
- Noh Y, Park KH, Lee JS, Kim HJ, Kim MJ, Kim KH, Kim JG, Heu MS, Kim JS. 2013. Improvement on yield of extracts from byproducts of Alaska pollock *Theragra chalcogramma* and sea tangle *Laminaria japonica* using commercial enzymes and its food component characterization. Korean J Fish Aquat Sci 46:37-45.
- Oshimura E, Sakamoto K. 2017. Amino acids, peptides, and proteins. In Cosmetic science and technology: Theoretical principles and applications. Sakamoto K, Lochhead RY, Maibach HI, Yamashita Y (ed). Elsevier, Amsterdam, The Netherlands. pp 285-303.
- Øverland M, Skrede A. 2017. Yeast derived from lignocellulosic biomass as a sustainable feed resource for use in aquaculture. J Sci Food Agric 97:733-742.
- Pang Y, Zhang H, Wen H, Wan H, Wu H, Chen Y, Li S, Zhang L, Sun X, Li B, Liu X. 2022. Yeast probiotic and yeast products in enhancing livestock feeds utilization and performance: An overview. J Fungi 8:1191.
- Park BY, Yoon KY. 2018. Conditions for hydrolysis of perilla seed meal protein for producing hydrolysates and ultrafiltered peptides and their antioxidant activity. Korean J Food Preserv 25:605-612.
- Pelegrine DHG, Gasparetto CA. 2005. Whey proteins solubility as function of temperature and pH. LWT-Food Sci Technol 38:77-80.
- Prajapati S, Koirala S, Anal AK. 2021. Bioutilization of chicken feather waste by newly isolated keratinolytic bacteria and conversion into protein hydrolysates with improved functionalities. Appl Biochem Biotechnol 193:2497-2515.
- Puligundla P, Mok C, Park S. 2020. Advances in the valorization of spent brewer's yeast. Innov Food Sci Emerg Technol 62:102350.
- Qin F, Shi Q, Zhou G, Liu X, Chen L, Du W, Yao D. 2023. Influence of powder particle size distribution on microstructure and mechanical properties of 17-4 PH stainless steel fabricated by selective laser melting. J Mater Res Technol 25:231-240.
- Rieu I, Sornet C, Bayle G, Prugnaud J, Pouyet C, Balage M, Papet I, Grizard J, Dardevet D. 2003. Leucine-supplemented meal feeding for ten days beneficially affects postprandial muscle protein synthesis in old rats. J Nut 133:1198-1205.
- Ryu TH, Kim JH, Shin J, Kim SH, Yang JY. 2015. Optimization of hydrolysis using oyster and oyster cooking drip. J Life Sci 25:795-800.
- Salinas-Chavira J, Arzola C, González-Vizcarra V, Manríquez-Núñez OM, Montaño-Gómez MF, Navarrete-Reyes JD,

Raymundo C, Zinn RA. 2015. Influence of feeding enzymatically hydrolyzed yeast cell wall on growth performance and digestive function of feedlot cattle during periods of elevated ambient temperature. Asian-Australas J Anim Sci 28:1288-1295.

- Shen P, Zhou F, Zhang Y, Yuan D, Zhao Q, Zhao M. 2020. Formation and characterization of soy protein nanoparticles by controlled partial enzymatic hydrolysis. Food Hydrocoll 105:105844.
- Shurson GC. 2018. Yeast and yeast derivatives in feed additives and ingredients: Sources, characteristics, animal responses, and quantification methods. Anim Feed Sci Technol 235:60-76.
- Smith PK, Krohn RI, Hermanson GT, Mallia AK, Gartner FH, Provenzano MD, Fujimoto EK, Goeke NM, Olson BJ, Klenk DC. 1985. Measurement of protein using bicinchoninic acid. Anal Biochem 150:76-85.
- Stefenoni H, Harrison JH, Adams-Progar A, Block E. 2020. Effect of enzymatically hydrolyzed yeast on health and performance of transition dairy cattle. J Dairy Sci 103:1541-1552.
- Suh HJ, Shin JC, Kim JH, Jang JH, Han SH. 2017. Optimal enzyme selection for organic whey protein hydrolysis. Korean J Food Nut 30:1359-1363.
- Vihinen M. 2020. Solubility of proteins. ADMET & DMPK 8:391-399.
- Wang J, Wang T, Yu G, Li X, Liu H, Liu T, Zhu J. 2022. Effect of enzymatic hydrolysis on the physicochemical and emulsification properties of rice bran albumin and globulin fractions. LWT-Food Sci Technol 156:113005.
- Wang S, Gan Y, Mao X, Kan H, Li N, Zhang C, Wang Z, Wang Y. 2021. Antioxidant activity evaluation of *Oviductus ranae* protein hydrolyzed by different proteases. Molecules 26:1625.
- Widyarani, Sari YW, Ratnaningsih E, Sanders JPM, Bruins ME. 2016. Production of hydrophobic amino acids from biobased resources: Wheat gluten and rubber seed proteins. Applied Microbiol Biotechnol 100:7909-7920.
- Wu J. 2022. Emerging sources and applications of alternative proteins. Academic Press, Cambridge, MA, USA.
- Xia Y, Zhu L, Wu G, Liu T, Li X, Wang X, Zhang H. 2022. Comparative study of various methods used for bitterness reduction from pea (*Pisum sativum* L.) protein hydrolysates. LWT-Food Sci Technol 159:113228.
- Xiong D, Xu Q, Tian L, Bai J, Yang L, Jia J, Liu X, Yang X, Duan X. 2023. Mechanism of improving solubility and emulsifying properties of wheat gluten protein by pH cycling treatment and its application in powder oils. Food Hydrocoll 135:108132.
- Xu X, Liu W, Liu C, Luo L, Chen J, Luo S, McClements DJ, Wu L. 2016. Effect of limited enzymatic hydrolysis on structure and emulsifying properties of rice glutelin. Food Hydrocoll 61:251-260.
- Yi D, Lin Q, Johns PW. 2021. Estimation of degree of hydrolysis of protein hydrolysates by size exclusion chromatography. Food Anal Methods 14:805-813.
- Yoon SH, Koh E, Choi B, Moon B. 2019. Effects of soaking and fermentation time on biogenic amines content of *Maesil* (*Prunus mume*) extract. Foods 8:592.
- Zhang L, Li F, Guo Q, Duan Y, Wang W, Zhong Y, Yang Y, Yin Y. 2020. Leucine supplementation: A novel strategy for modulating lipid metabolism and energy homeostasis. Nutrients 12:1299.
- Zhang W, Chan JX, Lu Y, Liu SQ. 2022. Pre-treatment of coconut kernels by proteases to modulate the flavour of coconut oil. Food Biosci 48:101736.
- Zhou C, Li Y, Yu X, Yang H, Ma H, Yagoub AEA, Cheng Y, Hu J, Otu PNY. 2016. Extraction and characterization of chicken feet soluble collagen. LWT-Food Sci Technol 74:145-153.