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# OPEN Enhanced Electrochemical performance at high temperature of Cobalt Oxide/Reduced Graphene Oxide Nanocomposites and its application in lithium-ion batteries

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We report a microwave irradiation method for the preparation of reduced graphene oxide (RGO) based Co<sub>3</sub>O<sub>4</sub> nanocomposites as anodes for lithium-ion (li-ion) batteries. The Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites displayed good electrochemical behavior as anodic materials for li-ion batteries when compared to pure Co<sub>3</sub>O<sub>4</sub>. The Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites with low RGO content resulted in stable electrochemical performance with 100% coulombic efficiency at a high current density of 500 mA/g for 50 cycles. The enhanced capacity of the Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites is due to the incorporation of RGO, which resulted in a four times larger surface area than that of Co<sub>3</sub>O<sub>4</sub>. This increased surface area could facilitate the absorption of more lithium ions, resulting in excellent electrochemical performance. Interestingly, the novelty of this work is that the designed li-ion batteries showed stable electrochemical performance even at a high temperature of 100 °C, which might be useful for rechargeable battery applications in a wide temperature range.

Lithium-ion batteries have a number of applications as energy storage units mainly in electric vehicles and electronic devices owing to their high capacity, long cycling life, and environmental friendliness<sup>1</sup>. There is an urgent need to improve these batteries to meet energy demand requirements<sup>2</sup>. One method to enhance li-ion batteries perfomance is to design alternative negative or anode materials, including transition metal oxides, and replace the conventional anode material, graphite, which has a theoretical capacity of only 372 mAh/g<sup>3</sup>.

Currently, transition metal oxides have received considerable attention as anodic materials for use in li-ion batteries<sup>4</sup> because of their superior theoretical capacity, with approximately three times the capacity of the commercial graphite that have a capacity of 372 mAh/g, making these materials good candidates for energy storage systems. Among the transition metal oxides, Co<sub>3</sub>O<sub>4</sub> is the most frequently used as anode materials because of its high theoretical capacity (890 mAh/g)<sup>5</sup>.

Generally, cobalt oxides, that include binary oxides such as Cobalt (II) oxide (CoO), Cobalt (III) oxide (Co<sub>2</sub>O<sub>3</sub>) and Cobalt (II, III) oxide (Co<sub>3</sub>O<sub>4</sub>), have been widely explored for applications in li-ion batteries. However, Co<sub>3</sub>O<sub>4</sub> is synthesized more easily than the other two, as it can be prepared from different cobalt salts by heating in air at 300 to 400 °C<sup>6</sup>. However, one limitation of Co<sub>3</sub>O<sub>4</sub> nanoparticles as anodic material for li-ion batteries is that they experience poor cycling stability and irreversible capacity loss due to the volume expansion/contraction and agglomeration of the Co<sub>3</sub>O<sub>4</sub> nanoparticles<sup>7-9</sup>.

One way to solve the above issues is to synthesize Co<sub>3</sub>O<sub>4</sub> nanoparticles with carbon, such as graphene, which can also improve the conductivity of  $Co_3O_4^{10,11}$ . Graphene has a high surface area, good mechanical properties, and high electrical conductivity, which helps in improving the electrochemical properties of metal oxides<sup>12</sup>.

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Many synthetic routes to prepare  $\text{Co}_3\text{O}_4$  nanoparticles have been have been reported, such as co-precipitation, hydrothermal synthesis, thermal decomposition, and reduction  $^{13-15}$ . Whereas, *in situ* reduction of cobalt salt in the presence of graphene oxide is commonly followed to prepare  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites  $^{16}$ . The structural properties of a material, which includes porosity and surface area, strongly affects their performance as electrodes in li-ion batteries making it challenging to design electrode materials.

In contrast to the above mentioned conventional synthesis methods, microwave-assisted techniques of electrode materials for li-ion batteries can provide easy, fast and large-scale synthesis of nanomaterials, in addition to, controllable parameters and energy saving characteristics<sup>17</sup>. In microwave irradiation technique, heating occurs via two mechanisms namely, polarization and conduction. In polarization process, materials are directly heated by radiation, and the radiation or external electric field interacts with the polar molecules that possess a dipole moment and are forced to reorient by rotation which leads to collision and heat generation. However, to generate heat, a substance must possess a dipole moment such as a water molecule this is because external electric fields are sensitive to dipole. In conduction mechanism, heat is generated via the collision of ions in the sample with the neighboring atoms or molecules<sup>17,18</sup>.

Sun et al., conducted a survey on microwave irradiation's effect and the size and shape of graphene based nano-composites on their electrochemical performances<sup>17</sup>. Of the different morphologies, graphene based 2D transition metal oxides is a favorable morphology as it assists in facilitating li-ion diffusion and other<sup>17</sup>. Microwave irradiation is favorable for the 2D growth of inorganic nanocrystals, and as reported in our previous study, porous 2D  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites were obtained via microwave-assisted method making it potential candidate for li-ion batteries<sup>19,20</sup>.

Many research groups have reported the application of graphene-based  $Co_3O_4$  nanocomposites as anodic materials in li-ion batteries, and in most of the reported studies, the designed li-ion batteries displayed high specific capacity and stable performance only with high RGO content<sup>21</sup> and low current densities at room temperature or in a narrow operating temperature range.

In this study, to overcome the issue of the narrow operating temperature range of li-ion batteries,  $Co_3O_4/RGO$  nanocomposites with a low RGO content were prepared through a microwave irradiation-assisted solution route and used for high-temperature rechargeable batteries with high electrochemical perfomance and good thermal stability.

# **Experimental Details**

**Preparation of Co<sub>3</sub>O<sub>4</sub> nanoparticles and Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites.** Co<sub>3</sub>O<sub>4</sub> nanoparticles and Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites were synthesized by a microwave irradiation-assisted solution method following the procedures described in our previous work<sup>22</sup>.

**Material characterization.** The chemical compositions of the samples were determined using Fourier transform infrared spectroscopy (FTIR, Thermo Scientific Nicolet-iS10) recorded in the range of 4000–400 cm<sup>-1</sup>. A thermogravimetric analyzer (TGA, STA7200) was used to determine the thermal stability of the materials from ambient to 500 °C at a heating rate of 5 °C/min under nitrogen atmosphere. A transmission electron microscopy (TEM, JEOL JEM-2100F) was used to study the morphology of the materials. The Brunauer–Emmett–Teller (BET) was used to obtain the specific surface area through a surface area analyzer (Micromeritics ASAP 2020) by N<sub>2</sub> adsorption-desorption while the pore size distribution was determined by the Barrett–Joyner–Halenda (BJH) method.

**Electrochemical characterization.** To fabricate the working electrode, the active material (80%) was mixed with a conductive agent carbon black (10%) and a binding agent polyvinylidene fluoride (PVDF) (10%) in 50:50 ethanol:dimethylsulfoxide (DMSO) to form a homogenous slurry followed by casting them onto copper substrates and drying at 80 °C under vacuum to remove the solvent. The resulting material was then punched to form disks of ~15 mm with an electrode thickness of 50 µm. The specific capacity and current density were obtained based on the mass of the electrodes which is approximately 1 mg. Polypropylene membrane Celgard 2325 was employed as the separator, 1 M LiPF<sub>6</sub> was used as the electrolyte and lithium as the counter electrode which were then assembled into CR2032 coin-type cells in an argon-filled glove box. Charge/discharge measurements, electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (CV) were all studied using an electrochemical workstation (Gamry 3000). CV was performed in the voltage window from 0 to 3 V at 50 mV/s scan rate. EIS was performed by using a sine wave of 10 mV in a frequency range of 1 Hz -100 kHz. Galvanostatic charge/discharge tests were evaluated in the voltage window from 0 to 3 V. For high temperature testing; the cell was kept inside a bomb calorimeter vessel by connecting the positive and negative terminal of the coin cell battery to the two electrodes of the vessel. The cell was then left inside the vessel at the specified testing temperature for several hours to reach thermal equilibrium. The measurements were performed at 100 °C and were tested by the Gamry potentiostat/galvanostat connected to the bomb calorimeter vessel. The batteries were cycled in a range of 0 and 3 V at 500 mA/g for 50 cycles. CV was also performed in the potential window from 0 to 3 V and at a scan rate of 50 mV/s. EIS was conducted at a frequency range of 1 Hz – 100 kHz by using a sine wave of 10 mV.

#### **Results and Discussion**

FTIR was used to demonstrate the effect of RGO on the chemical structure of the  $Co_3O_4$  nanoparticles. Fig. 1(a) shows the FTIR spectra of  $Co_3O_4$  nanoparticles and  $Co_3O_4/RGO$  nanocomposites. The absorption bands at 586.61 cm<sup>-1</sup> and 671.05 cm<sup>-1</sup> are assigned to Co-O stretching vibrations and O-Co-O bridging vibrations, respectively. For the pure  $Co_3O_4$  nanoparticles, the weak absorption bands at 1052.41 cm<sup>-1</sup> and 1251.76 cm<sup>-1</sup>, are assigned to C-O stretching vibrations, the band at 1649.67 cm<sup>-1</sup> and the C-H bands near 2980.64 cm<sup>-1</sup> are due to the presence of cobalt acetate ( $Co(CH_3COO_2)$ ) residues. However, the presence of the O-H band at 3526.79 cm<sup>-1</sup>

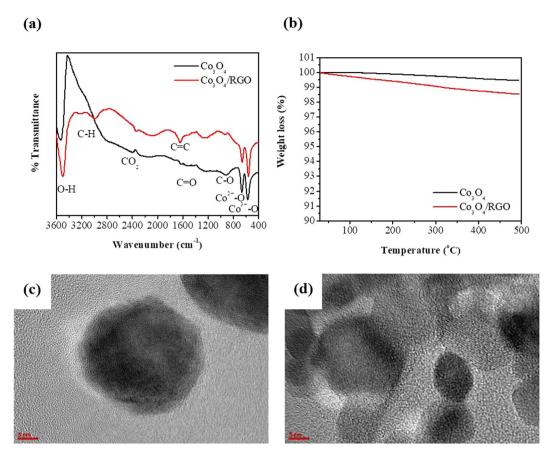


Figure 1. (a) FTIR spectra of  $Co_3O_4$  and  $Co_3O_4$ /RGO nanocomposites, (b) TGA curves of  $Co_3O_4$  and  $Co_3O_4$ /RGO nanocomposites, (c) TEM of  $Co_3O_4$  and (d)  $Co_3O_4$ /RGO nanocomposites.

suggests the possibility of adsorbed water. For the RGO-based nanocomposites, some functional groups were still detected. Although the peaks decreased and almost disappeared after the reduction of GO to RGO due to the deoxygenation process, in this case, many peaks were detected due to the partial reduction of GO. Two peaks at  $856.9\,\mathrm{cm^{-1}}$  and  $1118.05\,\mathrm{cm^{-1}}$  are attributed to the alkoxy and epoxy (C-O) groups, respectively, of GO. The peaks at  $1636.34\,\mathrm{cm^{-1}}$  and approximately  $2932.70\,\mathrm{cm^{-1}}$  are assigned to the bending of the C=C aromatic rings of RGO and aliphatic C-H groups, respectively. The existence of the C=C peak in the spectra of all the RGO-based samples suggests that the  $\mathrm{sp^2}$  structure of the carbon atoms was retained. The strong C=C peak observed for  $\mathrm{Co_3O_4/RGO}$  indicates a stable graphene structure. Furthermore, the peak centered at approximately  $3533.27\,\mathrm{cm^{-1}}$  is attributed to the hydroxyl (OH) groups of GO, as GO is considered to be hydrophilic<sup>23-25</sup>.

The weight percentage of RGO in the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites and the thermal properties were investigated using TGA. The TGA curves of the  $\text{Co}_3\text{O}_4$  nanoparticles and their RGO nanocomposites from ambient to 550 °C are shown in Fig. 1(b). The TGA plot for the  $\text{Co}_3\text{O}_4$  nanoparticles shows a weight loss of only 0.6% in a single step. This loss might be due to dehydroxylation of the  $\beta$ -Co(OH) $_2$  species generated during the synthetic process. This result indicates that the  $\text{Co}_3\text{O}_4$  nanoparticles are thermally stable with no dramatic mass loss. Based on the weight losses, the TGA curve of the RGO based nanocomposites can be divided into three. In the region from ambient to  $100\,^{\circ}\text{C}$ , a clear minor loss of 0.3% is observed for  $\text{Co}_3\text{O}_4/\text{RGO}$ , which is caused by the desorption of physisorbed water. In the second region from 100 to  $300\,^{\circ}\text{C}$ , an additional weight loss of 0.7% is observed. The loss in this region results from the decomposition of labile oxygen groups, which includes carboxylate, anhydride, lactone, and epoxy or hydroxyl groups, present in RGO. In the region beyond  $300\,^{\circ}\text{C}$ , a weight loss of 0.5% is observed, which results from the decomposition of more stable groups, including carbonyl, phenol, and quinine groups. The total loss of 1.5% shows that all the oxygen-containing groups of GO were converted to RGO during the reduction process. According to the mass remaining after  $500\,^{\circ}\text{C}$ , the weight percentage of  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites was estimated to be  $99\%^{26}$ .

Morphological studies were performed on both the  $Co_3O_4$  nanoparticles and  $Co_3O_4/RGO$  nanocomposites using TEM, as shown in Fig. 1(c,d), respectively. Previously, we reported that the  $Co_3O_4$  nanoparticles exhibited nanoporous structures<sup>27</sup>. Using TEM, detailed structures of the  $Co_3O_4$  nanoparticles and  $Co_3O_4/RGO$  nanocomposites were observed; although pores were not clear, the presence of  $Co_3O_4$  incorporated on the RGO sheets was observed. In addition to the morphology, the d-spacing of the nanostructures could also be obtained using TEM. The TEM image of a single pure  $Co_3O_4$  nanoparticle reveals that it has a spherical shape, as shown in Fig. 1(c). Atomic-resolution TEM of the  $Co_3O_4/RGO$  nanocomposites clearly shows the  $Co_3O_4$  nanoparticles and RGO sheets, as shown in Fig. 1(d). The TEM shows a clear interlayer distance of 0.24 nm, that matches to the (311)

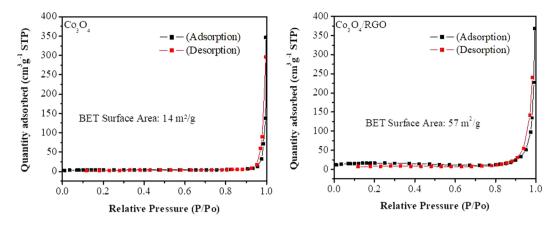


Figure 2. Nitrogen adsorption-desorption isotherms of Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites.

plane of fcc  $Co_3O_4$  crystals. Also, the interlayer spacing of 0.35 nm, indexed to the (002) plane of RGO, is observed in the TEM image of  $Co_3O_4$ /RGO, which matches the results obtained from X-ray diffraction (XRD)<sup>28</sup>.

The specific surface area was obtained from the BET isotherms that is a plot of the amount of gas adsorbed as a function of the relative pressure. On the other hand, a plot of pore volume versus pore size gives the pore size distribution and can be calculated using the BJH method. Both the  $Co_3O_4$  nanoparticles and  $Co_3O_4$ /RGO nanocomposites exhibited adsorption–desorption isotherms with typical type IV hysteresis loops, a characteristic of mesoporous materials that have different pore sizes as shown in Fig. 2.  $Co_3O_4$ /RGO nanocomposites displayed a high BET specific surface area of 57 m²/g, which is four times higher than  $Co_3O_4$  nanoparticles with a BET specific surface area of only  $14 \, \text{m}^2/\text{g}$ ; this increase in the specific surface area is attributed to the addition of RGO to the  $Co_3O_4$  nanoparticles. Furthermore, BJH calculations showed that the pore size distributions of the  $Co_3O_4$  nanoparticles and  $Co_3O_4$ /RGO nanocomposites were found to be in in the range of 80–90 nm.

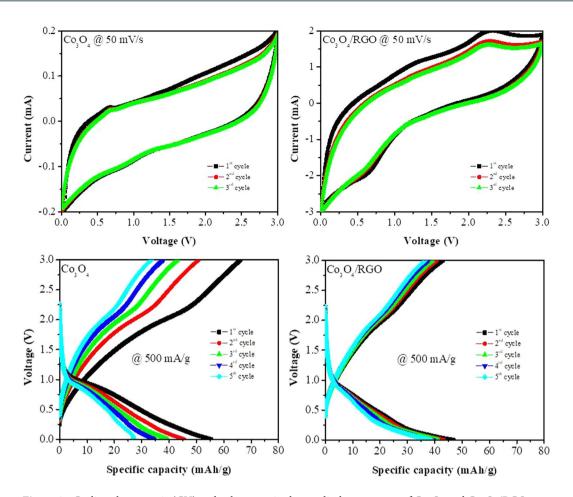
To study the electrochemical behavior of the  $Co_3O_4$  nanoparticles and  $Co_3O_4/RGO$  nanocomposites, CV was first performed in a range of 0 and 3.0 V at a scan rate of 50 mV/s for 3 cycles, as shown in Fig. 3. A cathodic or reduction peak appeared at approximately 0.87 V for the  $Co_3O_4$  nanoparticles and at 0.67 V for the  $Co_3O_4/RGO$  nanocomposites in the first scan. These peaks resulted from the reduction of  $Co_3O_4$  to Co metal, the formation of clusters between Co and  $Li_2O$ , the insertion of lithium into RGO in the case of the  $Co_3O_4/RGO$  nanocomposites and the formation of a solid electrolyte interphase (SEI) layer on the active material. In the anodic or oxidation scan, two peaks at 1.26 V and 2.28 V for the  $Co_3O_4/RGO$  nanocomposites were observed after the first cycle; these peaks are due to the de-insertion of lithium ions from RGO and the reversible oxidation of Co metal to  $Co_3O_4/Co$  respectively. However, a weak or almost nonexistent oxidation peak was observed for  $Co_3O_4$ , which could be due to the high scan rate. No significant drop in the peak intensity in subsequent cycles was observed for either the  $Co_3O_4$  nanoparticles or  $Co_3O_4/RGO$  nanocomposites, suggesting the good reversibility of lithium storage and a high stability 11. The electrochemical conversion reaction of  $Co_3O_4$ -based anodes can be described as 10:

$$Co_3O_4 + 8$$
 Li  $\rightleftharpoons 4$  Li<sub>2</sub>O + 3Co

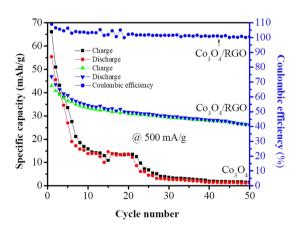
Also, the  ${\rm Co_3O_4/RGO}$  nanocomposite displayed a higher current than the  ${\rm Co_3O_4}$  nanoparticles, which was due to the incorporation of conductive RGO sheets.

Typical charge/discharge cycling of the prepared  ${\rm Co_3O_4}$  nanoparticles and  ${\rm Co_3O_4/RGO}$  nanocomposites was performed at a current density of 500 mA/g for five cycles, as shown in Fig. 3. The initial charge/discharge capacities were approximately 66/55.5 mAh/g and 47/42.7 mAh/g for the  ${\rm Co_3O_4}$  nanoparticles and  ${\rm Co_3O_4/RGO}$  nanocomposites, respectively, at the same current density. The  ${\rm Co_3O_4/RGO}$  nanocomposites exhibited stable cycling performance with 85% capacity retention after the 5<sup>th</sup> cycle and charge/discharge capacities of 39/36.5 mAh/g, while the  ${\rm Co_3O_4}$  nanoparticles showed a dramatic capacity loss with only 48% capacity retention after 5 cycles, evidencing the positive effect of the RGO sheets that led to an enhanced electrochemical response.

To further investigate the stability of the  $\text{Co}_3\text{O}_4$  nanoparticles and  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites, the cyclic performance and rate capability were evaluated, as shown in Figs 4 and 5. The  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites showed a more stable cyclic perfomance than  $\text{Co}_3\text{O}_4$  with a reversible charge/discharge capacity of 26 mAh/g after the 50<sup>th</sup> cycle, while the discharge capacity of  $\text{Co}_3\text{O}_4$  dropped continuously with each cycle, giving a reversible capacity of only 1.6/1.2 mAh/g after the 50<sup>th</sup> cycle. Fig. 4 also shows the columbic efficiency of the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites. During the first cycle, the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites exhibited a coulombic efficiency above 100% due to the occurrence of a reverse reaction that involved the embedding of  $\text{Li}_2\text{O}$  in the metal particles, which enhanced the electrochemical activity as a result of  $\text{Li}_2\text{O}$  decomposition and metal–oxygen bond formation<sup>31,32</sup>. Thus, this metal could be oxidized to higher valence states, causing the delithiation capacity to be higher than the lithiation capacity, which resulted in a coulombic efficiency above 100%. The coulombic efficiency of the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites was 100% after 50 cycles (Fig. 4), while the  $\text{Co}_3\text{O}_4$  nanoparticles exhibited a coulombic efficiency of 75% after 50 cycles (Fig. S1).



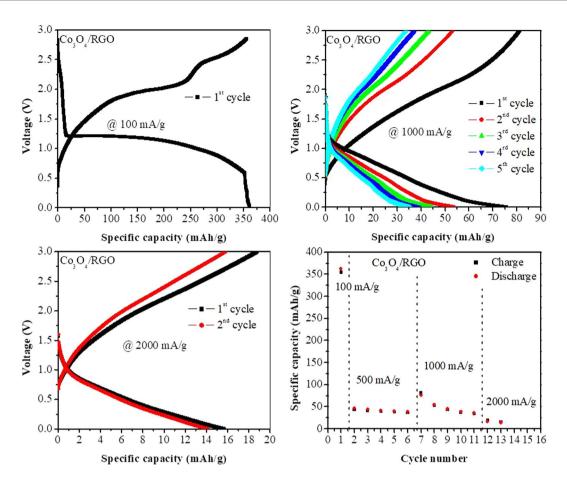
 $\label{eq:continuous} \textbf{Figure 3.} \ \ \text{Cyclic voltammetric (CV)} \ \ \text{and galvanostatic charge-discharge curves of Co}_3O_4 \ \ \text{and Co}_3O_4/RGO \ \ \text{nanocomposites}.$ 



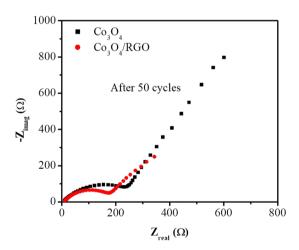
**Figure 4.** Cycling performance of  $Co_3O_4$  nanoparticles and  $Co_3O_4$ /RGO nanocomposites at 500 mA/g for 50 cycles.

The rate capability of the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites is shown in Fig. 5. At a low current density (100 mA/g), the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites displayed initial charge/discharge capacities of 358/363 mAh/g, and when a higher current density was used (1000 mA/g), the charge/discharge capacities were 82.5/77.7 mAh/g.

EIS studies were performed for both the  $\text{Co}_3\text{O}_4$  nanoparticles and  $\text{Co}_3\text{O}_4$ /RGO nanocomposites, as shown in the Nyquist plots in Fig. 6. The semicircle in the high-medium frequency region is due to the charge-transfer resistance. The diameter of the semicircle for  $\text{Co}_3\text{O}_4$ /RGO is smaller than that for  $\text{Co}_3\text{O}_4$ , which indicates that  $\text{Co}_3\text{O}_4$ /RGO is capable of faster charge transfer and that it exhibits less internal electrochemical resistance than  $\text{Co}_3\text{O}_4$ . The sloped lines in the low-frequency region can be attributed to the mass transfer process or the Warburg



**Figure 5.** Rate capabilities of Co<sub>3</sub>O<sub>4</sub> nanoparticles and Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites.



**Figure 6.** Nyquist plots of Co<sub>3</sub>O<sub>4</sub> nanoparticles and Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites.

resistance. The steeper tail for the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites indicates a lower ion diffusion resistance and enhanced mass transport compared to  $\text{Co}_3\text{O}_4$ . Thus, the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites showed high electrical conductivity and rapid charge and mass transfer, which play critical roles in the overall battery performance  $^{33,34}$ .

Microwave-assisted techniques has been widely used for the synthesis of graphene based metal oxides as electrodes in lithium-ion batteries which includes  $\text{Co}_3\text{O}_4$ -graphene<sup>35–37</sup>, CuO-graphene<sup>38</sup>,  $\text{Fe}_x\text{O}_y$ -graphene<sup>39–41</sup>,  $\text{Mn}_3\text{O}_4$ -graphene<sup>42,43</sup>,  $\text{SnO}_2$ -graphene<sup>44–48</sup> and ZnO-graphene<sup>49</sup> nanocomposites. As compared with the results in literature<sup>35–49</sup> shown in Table 1, the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites displayed a good reversible capacity of 96.36 mAh/g at 100 mA/g after 100 cycles with the addition of only 1% graphene content as shown in Fig. 7 which

Nanocomposites	Synthesis method	Graphene content (%)	Reversible capacity (mAh/g)	Current density (mA/g)	Cycle number (nth)	References
Co <sub>3</sub> O <sub>4</sub> /RGO	Microwave irradiation (microwave oven)	1	96.36	100	100	This work
Co <sub>3</sub> O <sub>4</sub> -graphene sheet-on-sheet nanocomposite	Microwave-assisted	46.2	1065	89	30	35
Co <sub>3</sub> O <sub>4</sub> quantum dots/graphene	Microwave-assisted (microwave oven)	40	1785	89	90	36
Co <sub>3</sub> O <sub>4</sub> -graphene sheet-on-sheet nanocomposites	Microwave-assisted (microwave oven)	18.4	1036.9	100	50	37
Graphene-wrapped CuO	Microwave-assisted hydrothermal	16.9	349	1000	60	38
RG-O/Fe <sub>2</sub> O <sub>3</sub> composite	Microwave irradiation (microwave oven)	20	1027	100	50	39
α-Fe <sub>2</sub> O <sub>3</sub> /RGO nanocomposites	Microwave-assisted	21.3	650	1000	50	40
Fe <sub>3</sub> O <sub>4</sub> -ONCs@rGO	Microwave assisted (microwave oven)	43	540	100	120	41
Mn <sub>3</sub> O <sub>4</sub> -graphene	Microwave hydrothermal	26.72	900	45	50	42
Mn <sub>3</sub> O <sub>4</sub> /graphene	Microwave hydrothermal	13.47	500	60	100	43
SnO <sub>2</sub> -Graphene	Microwave autoclave	33.3	590	100	200	44
Graphene-SnO <sub>2</sub>	Microwave-assisted (microwave oven)	30	890	500	80	45
Graphene-SnO <sub>2</sub>	Microwave irradiation (microwave oven)	35.6	1000	50	100	46
SnO <sub>2</sub> /graphene	Microwave hydrothermal	10.03	978.6	200	100	47
2D SnO <sub>2</sub> /graphene	Microwave-assisted	10	688.5	200	500	48
ZnO@Graphene	Microwave-assisted (microwave oven)	50	460	700	50	49

**Table 1.** Comparison of graphene content and electrochemical performance of  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites with  $\text{Co}_3\text{O}_4/\text{graphene}$  and other metal oxides/graphene reported.

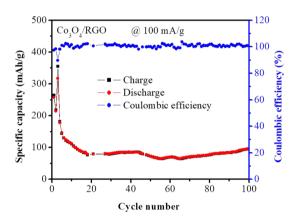


Figure 7. Cycling performance of Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites at 100 mA/g for 100 cycles.

was conducted for a new coin cell with  $Co_3O_4/RGO$  nanocomposites as electrodes. Also, CV at low current and EIS after 100 cycles were also performed as shown in Figs S2 and S3.

Further electrochemical investigations were performed to test the electrochemical performance of the  $Co_3O_4/RGO$  nanocomposites at a higher operating temperature of  $100\,^{\circ}C$ . Figure 8 shows the CV curve of the  $Co_3O_4/RGO$  nanocomposites performed at  $100\,^{\circ}C$  in the range between 0 and  $3.0\,^{\circ}V$  at a scan rate of  $50\,^{\circ}mV/s$  for 3 cycles. The  $Co_3O_4/RGO$  nanocomposites exhibited an ideal CV curve of a  $Co_3O_4$ -based anode at  $100\,^{\circ}C$ , with two reduction peaks at  $0.86\,^{\circ}V$  and  $1.45\,^{\circ}V$  in the first scan. These peaks resulted from the reduction of  $Co_3O_4$  to Co metal, the formation of clusters between Co and  $Li_2O$ , the insertion of lithium into RGO and the formation of an SEI layer on the active material  $^9$ . Two peaks were observed at  $1.45\,^{\circ}V$  and  $1.96\,^{\circ}V$  in the anodic scan after the first scan, and these peaks are due to the de-insertion of lithium ions from RGO and the reversible oxidation of Co metal to  $Co_3O_4/^{29,30}$ , respectively. The overlap between the second and the third cycles indicates the enhanced cycling stability of the  $Co_3O_4/RGO$  nanocomposites  $^{50}$ . Furthermore, the current response of  $Co_3O_4/RGO$  increased with stronger and sharper peaks when the operating temperature was  $100\,^{\circ}C$ , which indicates the role of the high temperature in enhancing the CV performance of the  $Co_3O_4/RGO$  nanocomposites.

The galvanostatic charge/discharge capacities of the  ${\rm Co_3O_4/RGO}$  nanocomposites measured at an operating temperature of 100 °C with a current density of 500 mA/g for 5 and 50 cycles are shown in Fig. 8. No decrease of charge/discharge capacity was observed when the operating temperature was increased from ambient (Fig. 4) to 100 °C (Fig. 8) at a constant current density, with 100% capacity retention for 50 cycles and a coulombic efficiency of 100%. Note that a coulombic efficiency above 100% was observed, which was due to the reversible insertion of  ${\rm Li_2O}$  into the metal particles.

To further investigate the electrochemical behavior of the  $\text{Co}_3\text{O}_4/\text{RGO}$  nanocomposites at high operating temperature, EIS tests were conducted, as shown in Fig. 8. Comparing the Nyquist plots of  $\text{Co}_3\text{O}_4/\text{RGO}$  (Fig. 6) at room temperature and 100 °C (Fig. 8), the semicircle decreased in the high-mid frequency region following the

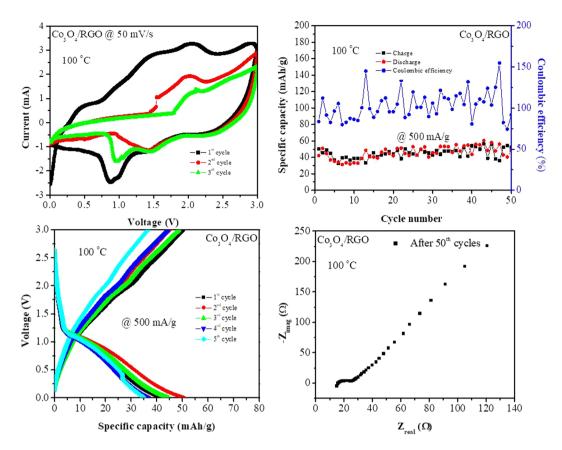


Figure 8. Cyclic voltammetric (CV), galvanostatic charge/discharge curves, cycling performance and EIS spectra of Co<sub>3</sub>O<sub>4</sub> nanoparticles and Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites performed at 100 °C.

increase of temperature to 100 °C, exhibiting a reduction in the electrochemical resistance, which was due to the larger amount of charges that could overcome the activation energy, thereby reducing the internal electrochemical resistance. In addition, the increase in the slope of the straight line of Co<sub>3</sub>O<sub>4</sub>/RGO in the low frequency region of the spectrum measured at 100 °C (Fig. 8) relative to that measured at room temperature (Fig. 6) is an indication of faster mass transport. This suggests the occurrence of excellent electrochemical behavior at high temperatures, which matches with the above CV and charge/discharge tests performed at a high temperature of 100 °C<sup>51</sup>.

### **Conclusions**

We successfully prepared  $Co_3O_4$  nanoparticles and  $Co_3O_4/RGO$  nanocomposites via a microwave-assisted route. FTIR spectroscopy confirmed the formation of graphene-based Co<sub>3</sub>O<sub>4</sub> nanoparticles. Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites' thermal stability was determined using TGA. Morphological studies using TEM further confirmed the formation of Co<sub>3</sub>O<sub>4</sub> nanoparticles in addition to Co<sub>3</sub>O<sub>4</sub> nanoparticles supported on RGO. The prepared Co<sub>3</sub>O<sub>4</sub>/ RGO nanocomposites showed excellent electrochemical behavior as anodes in li-ion batteries. A superior electrochemical response which includes enhanced charge/discharge capacity and cycling stability was observed. The enhanced electrochemical performance relative to that of the pure Co<sub>3</sub>O<sub>4</sub> nanoparticles, even when high current densities are applied, is attributed to the incorporation of 2D graphene, which resulted in a surface area almost four times larger than that of pure Co<sub>3</sub>O<sub>4</sub>, and to the exfoliation and good integrity of the RGO sheets in the Co<sub>3</sub>O<sub>4</sub>/RGO nanocomposites, as determined from chemical and thermal studies. Furthermore, increasing the operating temperature from ambient to 100 °C further enhanced the electrochemical performance, making the prepared nanocomposites potential for high temperature li-ion batteries.

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# **Author Contributions**

E.A. implemented the concept and contributed to the design of the experiment. Y.M. performed all the experiments and the electrochemical tests. F.A. and H.A. contributed to the electrochemical tests. Y.M. and F.A. wrote the manuscript and prepared the figures. Y.M., F.A., M.A., and E.A. discussed the results, commented, and reviewed the manuscript.

## **Additional Information**

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