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Effect of preparation methods of CeO₂ on the properties and performance of Ni/CeO₂ in CO₂ reforming of CH₄

Zenan Ni[✉], Xavier Djitcheu, Xiaoxu Gao, Jian Wang, Huimin Liu[✉] & Qijian Zhang

CO₂ reforming of CH₄ (CRM) is not only beneficial to environmental protection, but also valuable for industrial application. Different CeO₂ supports were prepared to investigate the matching between Ni and CeO₂ over Ni/CeO₂ and its effect on CRM. The physicochemical properties of Ni/CeO₂-C (commercial CeO₂), Ni/CeO₂-H (hydrothermal method) as well as Ni/CeO₂-P (precipitation method) were characterized by XRD, N₂ adsorption at -196 °C, TEM, SEM-EDS, H₂-TPR, NH₃-TPD and XPS. Ni⁰ with good dispersion and CeO₂ with more oxygen vacancies were obtained on Ni/CeO₂-H, proving the influence on Ni/CeO₂ catalysts caused by the preparation methods of CeO₂. The initial conversion of both CO₂ and CH₄ of Ni/CeO₂-H was more than five times that of Ni/CeO₂-P and Ni/CeO₂-C. The better matching between Ni and CeO₂ on Ni/CeO₂-H was the reason for its best catalytic performance in comparison with the Ni/CeO₂-C and Ni/CeO₂-P samples.

With the technology breakthrough in exploiting shale gas and combustible ice, searching clean approaches to utilize the main component CH₄ efficiently has received extensive attention^{1,2}. CO₂ reforming of CH₄, generally short for CRM, could convert greenhouse gas CH₄ and CO₂ to syngas (CO + H₂). CRM is of great practical significance due to the following advantages: (1) the n(H₂)/n(CO) ratio of the produced syngas is about 1, which could be directly used for Fischer-Tropsch synthesis; (2) CO₂ and CH₄ are greenhouse gases, and the utilization of them could really improve the ecological environment; (3) CRM requires high heat input, which means CRM could be employed for energy storage and transmission medium^{3,4}.

Noble metal catalysts, such as Rh⁻⁵, Ru⁻⁶, Pd⁻⁷ based catalysts, exhibited good catalytic activity and strong anti-coking capacity in CRM. However, they could not be applied on an industrial scale because of their limited resources. On the contrary, the cheap and abundant non-noble metal catalysts, especially Ni-based catalysts, which give catalytic activities comparable to that of noble metal-based catalysts, have been widely studied⁸⁻¹⁰. Unfortunately, Ni-based catalysts generally suffer from poor stability. On one hand, at the high operating temperature of endothermic CRM (700–850 °C), Ni particles aggregate easily, which may reduce the number of active sites of the catalysts and eventually weaken the catalytic capacity¹¹. On the other hand, filamentous carbon and active carbon are produced via CH₄ cracking and CO disproportionation reactions. The accumulation and growth of these carbon species gradually cover and embed the active Ni particles and ultimately result in deteriorated catalyst stability^{12,13}. Therefore, designing efficient Ni-based catalysts with strong anti-aggregation and anti-coking competence is critical for improving their stability in CRM.

With the aim to improve the anti-agglomeration competence of Ni-based catalysts, several approaches have been adopted, including (1) adding a structure promoter to stabilize Ni particles and (2) enhancing the Ni-support interaction to prevent the movement of Ni particles. For example, the Ni particles on Ni/SBA-15 catalyst modified by 1 wt% Sn (served as the structure promoter) were smaller and not easy to aggregate than those on unmodified catalyst¹⁴; the strong interaction between Ni and Al₂O₃ over Ni/Al₂O₃ catalyst, evidenced by the formation of NiAl₂O₄, prevents the aggregation of Ni particles greatly^{15,16}. As for improving the anti-coking competence of Ni-based catalysts, the following routes are proved promising. (1) Adopting Ni-based catalysts with small Ni particles, since it is well accepted that smaller Ni particles exhibit stronger anti-coking competence^{17,18}; (2) Adjusting the basic properties of Ni-based catalysts to facilitate CO₂ adsorption and accelerate reverse CO disproportionation reaction, which could help to eliminate the deposited coke by the adsorbed CO₂^{19,20}. (3)

School of Chemical and Environmental Engineering, Liaoning University of Technology, Jinzhou 121001, China. ✉email: hgnzn@lnut.edu.cn; liuhuimin08@tsinghua.org.cn

Utilizing a material with strong oxygen storage capacity as support, which could serve as an oxygen reservoir for the elimination of deposited coke via oxidation reaction^{21,22}.

Based on the research progress made by predecessors, it could be speculated that Ni/CeO₂ catalyst with a large specific surface might be good for CRM, owing to (1) the Ni particles on a catalyst with a large specific surface area are generally well dispersed, and the interaction between Ni particles and CeO₂ might be strong; (2) CeO₂ is of basic properties²³, which could facilitate CO₂ adsorption and help to eliminate the deposited coke; (3) the oxidation–reduction property of CeO₂ renders it as a strong oxygen reservoir²⁴, which is ready to react with the deposited coke. Several groups have synthesized Ni/CeO₂ catalysts and investigated their performance in CRM. However, controversial conclusions have been obtained. For instance, Shao et al. synthesized Ni/CeO₂ via microemulsion method and reported that the as-prepared catalyst had smaller Ni particles (6–13 nm, with an average of 11 nm) and exhibited high activity in CRM²⁵. Yahi et al. compared the catalytic performance of Ni/CeO₂ prepared by auto-combustion method, sol–gel method and microemulsion method. It is discovered that, Ni/CeO₂ prepared by microemulsion method (the average size of Ni particles were 11 nm) did not show any catalytic activity²⁶. Holgado et al. got Ni/CeO₂ (the size of Ni particles was in the range of 12–18 nm) by combustion method, which recorded a high activity but poor stability²⁷. Rosen et al. synthesized Ni/CeO₂ solid solution via exsolution method, which showed active and stable performance in CRM at 800 °C (The size of Ni particles was not clearly stated)²⁸. Rodriguez et al. utilized theoretical calculation to investigate Ni/CeO₂ catalyst and reported that it was a highly active catalyst for CRM even at a temperature as low as 700 K, and the strong interaction between Ni and CeO₂ plays crucial roles in cleaving the C–H bond in CH₄²⁹. Ganduglia-Pirovano et al. considered that Ce³⁺ sites and the interaction between Ni and CeO₂ worked in concert to cleave the C–H bond³⁰. Zhu et al. treated Ni and CeO₂ by plasma to get clean Ni–CeO₂ interface, which was regarded to be responsible for its high activity in CRM³¹. Therefore, the preparation method of CeO₂ has a great influence on the activity of Ni/CeO₂ in CRM. Many studies focus on the small size of Ni, however, sometimes, Ni/CeO₂ catalysts with small size of Ni still exhibit unsatisfactory catalytic performance. The controversial conclusions might be caused by the poor matching between Ni and CeO₂ supports, and it is difficult to get a generalized guidance for the rational design of efficient catalysts.

For studying the impact of the synthesis procedures of CeO₂ supports on the catalytic performance of the binary oxides, the low Ni content and the introduction method of Ni were control the same, and CeO₂ prepared by three different methods were used as the supports of Ni/CeO₂ catalysts. The properties of three kinds of CeO₂ and their supported Ni-based catalysts were characterized, and the performance of Ni/CeO₂ catalysts in CRM were evaluated.

Experimental section

Catalyst preparation. Chemicals in this study were of analytical grade and used as received. CeO₂-H was used to denote CeO₂ prepared by hydrothermal method. It was prepared via the following procedure: 11.2 g CeCl₃·7H₂O and 9.4 g cetyltriethylammonium bromide (CTAB) were firstly dissolved in 550 mL deionized water, to which 25 mL 25 wt% NH₃ solution was then added drop-wisely. The slurry was stirred at room temperature for 1 h and then treated at 90 °C for 30 h with reflux. After cooling down to room temperature, it was washed by deionized water and acetone to neutral. Finally, it was dried at 80 °C for 24 h and calcined in air at 700 °C (at a heating ramp of 2 °C min⁻¹) for 5 h to obtain CeO₂-H. CeO₂-P was used to denote CeO₂ prepared by precipitation method. It was prepared via the following procedure: 250 mL 0.2 wt% NH₃ solution and 250 mL 16.0 g L⁻¹ CeCl₃ solution were added drop-wisely to another 250 mL 0.2 wt% NH₃ solution under vigorous stir. The slurry was stirred at room temperature for 1 h and then aged for 12 h. After centrifugation, it was washed by deionized water and acetone to neutral. Finally, it was dried at 80 °C for 24 h and calcined in air at 700 °C (at a heating ramp of 2 °C min⁻¹) for 5 h to obtain CeO₂-P.

CeO₂-H, CeO₂-P, together with commercial CeO₂ (denoted as CeO₂-C) were used as supports of Ni-based catalysts. Ni/CeO₂ catalysts were prepared by loading a certain amount of Ni(NO₃)₂ onto the CeO₂ supports using the wetness impregnation method. After impregnating for 10 h, the samples were evaporated, dried at 80 °C and calcined at 700 °C for 5 h. The as-prepared catalysts were denoted as Ni/CeO₂-H, Ni/CeO₂-P and Ni/CeO₂-C, respectively.

Catalyst characterization. The crystalline structures of CeO₂ and Ni/CeO₂ catalysts were determined by X-ray diffraction (XRD) method on an X-Pert diffractometer equipped with graphite monochromatized Cu-Kα radiation. The specific surface areas were determined using a surface area analyzer (BEL Sorp-II mini, BEL Japan Co., Japan) with the Brunauer–Emmett–Teller (BET) method. Shape of the samples were observed using a transmission electron microscope (TEM-16-TS-008) and scanning electron microscopy (SEM) equipped with energy-dispersive X-ray spectroscopy (EDS). H₂-temperature programmed reduction (TPR), CO₂-temperature programmed desorption (CO₂-TPD) and NH₃-temperature programmed desorption (NH₃-TPD) profiles were carried out over Quantachrome instrument, with the temperature raising from room temperature to 900 °C at a heating rate of 10 °C min⁻¹. X-ray photoelectron spectroscopy (XPS) was carried out on Thermo Fisher equipped with Al Kα radiation. Binding energies were calibrated by carbon (C 1s, 284.6 eV). The amount of coke deposited on the spent catalysts was characterized by Thermogravimetry (TG). The composition of the samples was determined by inductively coupled plasma-optical emission spectrometry (ICP-OES) on a 730 Series ICP-OES by Agilent Technologies.

Catalyst evaluation. CRM reaction was conducted in a fixed-bed reactor under atmospheric pressure. A portion of 0.20 g catalyst was packed uniformly in the temperature-constant zone of a quartz tube. Before reaction, the catalysts were reduced by 20% H₂/Ar at 700 °C for 1 h. Then 20.0 mL min⁻¹ (STP) CH₄ and 20.0

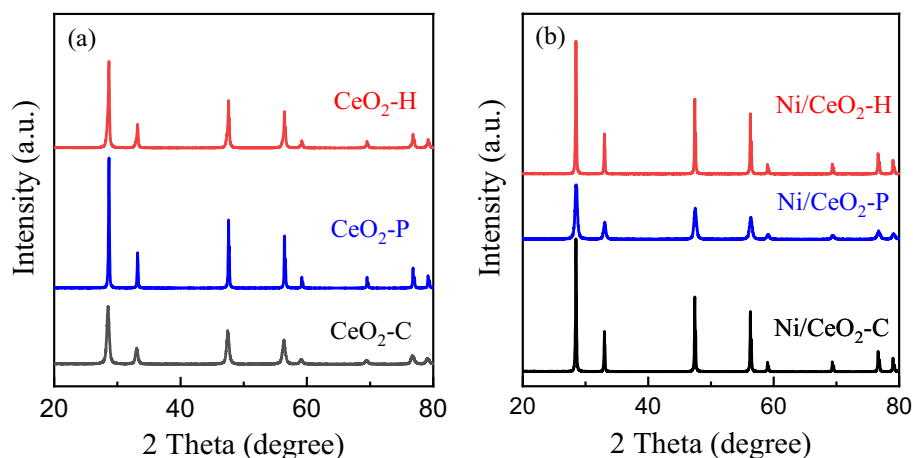


Figure 1. XRD patterns of (a) CeO₂ supports and (b) Ni/CeO₂ catalysts.

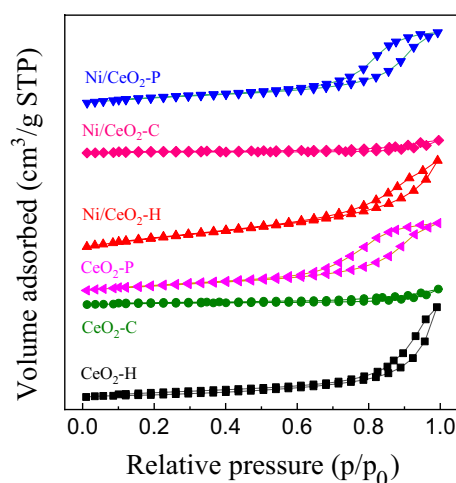


Figure 2. N₂ adsorption–desorption isotherms of CeO₂ based catalysts.

mL min⁻¹ (STP) CO₂ were introduced into the reactor as reactants, with WHSV of 4.3 h⁻¹ for CH₄ and 11.8 h⁻¹ for CO₂. After removing the byproduct water via an ice trap, the effluent gas was analyzed by a gas chromatography equipped with a TDX-01 column to determine the relative amounts of CH₄, CO, CO₂ and H₂, and the flow rate of the effluent gas was measured with a flow meter.

Results and discussion

Crystalline structure of CeO₂ and Ni/CeO₂ catalysts. The crystalline structures of CeO₂ and Ni/CeO₂ catalysts were characterized by XRD, and the results were displayed in Fig. 1. The intense and sharp diffraction peaks at 28.6, 33.1, 47.5, 56.3, 59.1, 69.4, 77.0 and 79.1 in Fig. 1a were assigned to fluorite-structured CeO₂ (JSPDS 34-394)^{32,33}, indicating CeO₂-H and CeO₂-P were successfully synthesized. The crystalline structure of CeO₂ changed little after the loading of Ni (Fig. 1b), and no obvious diffraction peaks assigned to Ni species were observed. ICP results showed that the actual Ni loading for Ni/CeO₂-H (0.80 wt%), Ni/CeO₂-C (0.84 wt%) and Ni/CeO₂-P (0.81 wt%) was low, which may be below the detection limit of XRD analysis.

Textural properties of CeO₂ and Ni/CeO₂ catalysts. The textural properties of CeO₂ and Ni/CeO₂ catalysts were obtained by N₂ adsorption–desorption technique, and N₂ adsorption–desorption isotherms of different Ni/CeO₂ based catalysts were shown in Fig. 2. The H4 hysteresis loops of Ni/CeO₂-H and Ni/CeO₂-P suggested the presence of mesoporous structures and the volume of mesoporous (V_{mes}) (Table 1) verified it. The specific surface area (S_{BET}) was also given in Table 1, and as can be seen that after the introduction of 0.8 wt% Ni on CeO₂ supports, S_{BET} of all the three catalysts decreased slightly and V_{mes} remained the same.

Morphologies of Ni/CeO₂ catalysts. The morphologies of Ni/CeO₂ catalysts were observed via TEM and SEM. Over the TEM images of three Ni/CeO₂ catalysts (Fig. 3), nanoparticles assigned to CeO₂ could be clearly

Sample	S_{BET} ($\text{m}^2 \text{g}^{-1}$)	V_{mes}^a ($\text{cm}^3 \text{g}^{-1}$)	Crystallite size (nm)
CeO ₂ -C	7.3	0.02	60–100
CeO ₂ -P	39.6	0.11	10–40
CeO ₂ -H	25.7	0.13	10
Ni/CeO ₂ -C	5.4	0.02	60–100
Ni/CeO ₂ -P	35.5	0.11	10–40
Ni/CeO ₂ -H	22.4	0.13	10

Table 1. Textural properties of CeO₂ based catalysts. $^aV_{\text{mesopore}} (= V_{\text{total}} - V_{\text{micropore}})$, $P/P_0 = 0.99$.

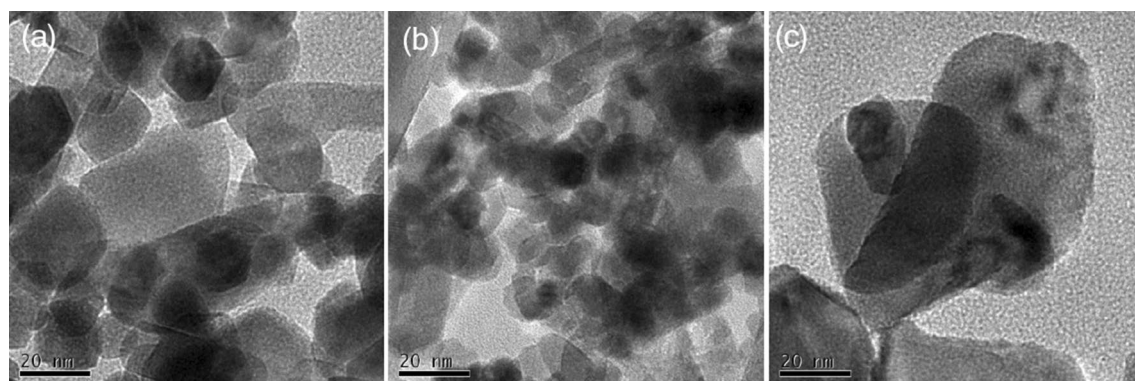


Figure 3. TEM images of (a) Ni/CeO₂-P, (b) Ni/CeO₂-H and (c) Ni/CeO₂-C.

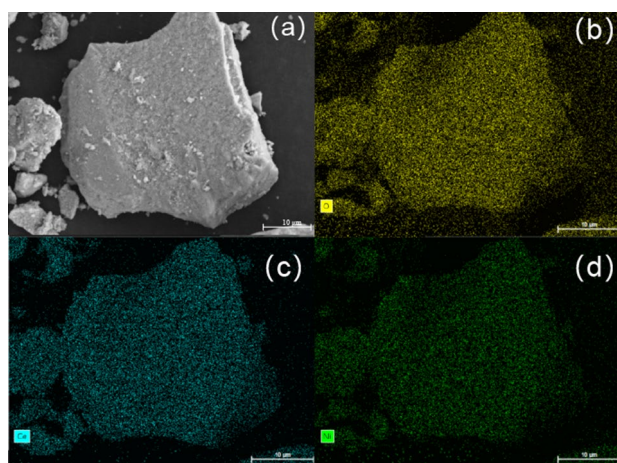


Figure 4. SEM image and the corresponding mapping of Ni/CeO₂-H catalysts: (a) SEM image; (b) O element; (c) Ce element; (d) Ni element.

observed. Obviously, CeO₂ over Ni/CeO₂-P was somewhat large, in the range of 10–40 nm (Fig. 3a); CeO₂ over Ni/CeO₂-H was relatively uniform and small, around 10 nm (Fig. 3b); Meanwhile, the size of CeO₂ over Ni/CeO₂-C was the largest, 60–100 nm (Fig. 3c). Notably, no Ni species were detected in the TEM images, inferring that Ni was well dispersed on three catalysts, and the crystallite size of CeO₂ in the three catalysts barely changed before and after the introduction of Ni (Table 1), which may be related to the low Ni loading.

Furthermore, the chemical analysis of the mixed oxides by SEM and the corresponding EDS were conducted to investigate the elemental distribution and the homogeneity of the three Ni/CeO₂ catalysts. As was shown in Fig. 4, Ni, O and Ce elements were uniformly distributed on Ni/CeO₂-H catalyst. The same results could also be obtained for Ni/CeO₂-P (Fig. S1) and Ni/CeO₂-C (Fig. S2), which further proved that Ni has a good dispersion state on the three Ni/CeO₂ catalysts.

Acidic-basic properties of Ni/CeO₂ catalysts. Acidic properties of different Ni/CeO₂ catalysts were characterized by NH₃-TPD, and the results were illustrated in Fig. 5. As was shown in Fig. 5a, there was only one obvious desorption peak (150 °C) over Ni/CeO₂-C corresponding to the weak acid sites. More weak (187 °C) and strong (550 °C) acid sites, especially for weak, were observed on Ni/CeO₂-P. It was noting that on Ni/CeO₂-

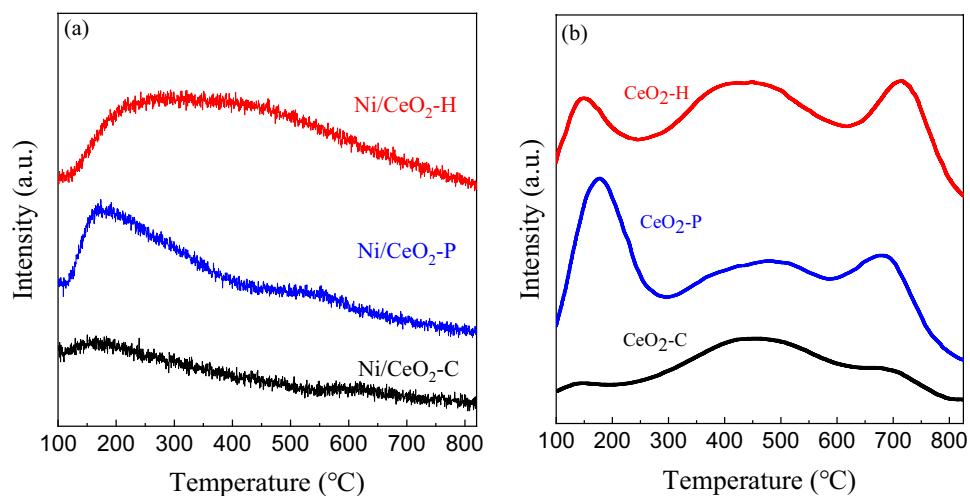


Figure 5. NH_3 -TPD profiles of different (a) Ni/CeO_2 and (b) CeO_2 .

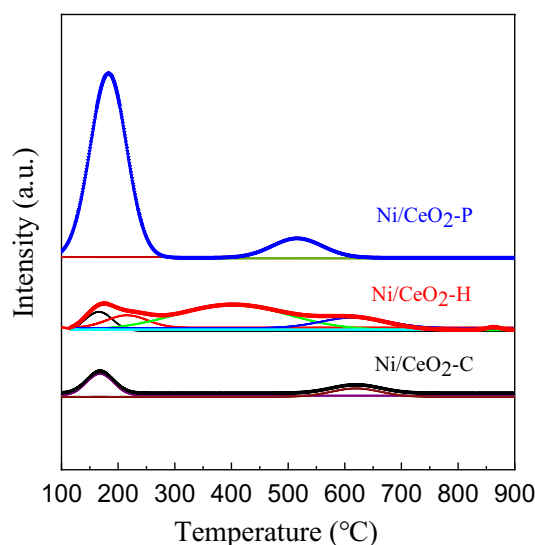


Figure 6. CO_2 -TPD profiles of $\text{Ni}/\text{CeO}_2\text{-P}$, $\text{Ni}/\text{CeO}_2\text{-H}$ and $\text{Ni}/\text{CeO}_2\text{-C}$.

H, there was a big and wide peak ranging from 130 to 900 °C, corresponds to the maximum amount of weak, medium and strong acid sites. The acid properties of different CeO_2 supports were also tested and shown in Fig. 5b. There were more weak acids on $\text{CeO}_2\text{-P}$ and more medium as well as strong acid sites on $\text{CeO}_2\text{-H}$ than $\text{CeO}_2\text{-C}$. Such differences came from different preparation methods of CeO_2 .

CO_2 -TPD experiment was performed to study the basic properties of $\text{Ni}/\text{CeO}_2\text{-P}$, $\text{Ni}/\text{CeO}_2\text{-H}$ and $\text{Ni}/\text{CeO}_2\text{-C}$, and the results were shown in Fig. 6 and Table 2. It could be found that two main peaks of CO_2 desorption were observed at 168 °C and 620 °C over $\text{Ni}/\text{CeO}_2\text{-C}$ and the overall desorption amount was the least, proving the weak and less basic sites of $\text{Ni}/\text{CeO}_2\text{-C}$. There were two peaks centered at 183 °C and 517 °C and an incredible amount of CO_2 desorption was detected on $\text{Ni}/\text{CeO}_2\text{-P}$, indicating a large number of weak basic sites on $\text{Ni}/\text{CeO}_2\text{-P}$. For $\text{Ni}/\text{CeO}_2\text{-H}$, there were four peaks corresponding to weak (173 °C), medium weak (402 °C), medium strong (622 °C) and strong (863 °C) basic sites, showing the diverse basic properties of the sample prepared by hydrothermal method. CO_2 adsorption values of prepared catalysts in Table 2 demonstrated it. It should be noted that CO_2 was one of the reactants, and the highest desorption temperature (863 °C) seems to mean that the binding effect between $\text{Ni}/\text{CeO}_2\text{-H}$ catalyst and CO_2 was strong, which may be conducive to the CO_2 reaction.

The state of Ni and CeO_2 over Ni/CeO_2 catalysts. H_2 -TPR experiment was performed to study the state of Ni and CeO_2 during the reducing atmosphere, and the results were shown in Fig. 7. It could be found in Fig. 7a that there were three major peaks at the temperature of 100–600 °C, 366 °C for $\text{Ni}/\text{CeO}_2\text{-C}$, 350 °C for $\text{Ni}/\text{CeO}_2\text{-P}$ and 319 °C for $\text{Ni}/\text{CeO}_2\text{-H}$, respectively. It is generally accepted that the smaller the NiO particle size, the lower the hydrogen consumption temperature. Therefore, it could be inferred that the particle size of bulk

Sample	Peak (°C)	Density ($\mu\text{molCO}_2 \text{ g}^{-1}$)
Ni/CeO ₂ -C	168	4.3
	620	2.8
Ni/CeO ₂ -P	183	23.5
	517	5.6
Ni/CeO ₂ -H	173	4.2
	402	6.6
	622	2.4
	863	0.1

Table 2. CO₂ adsorption values for TPD experiments.

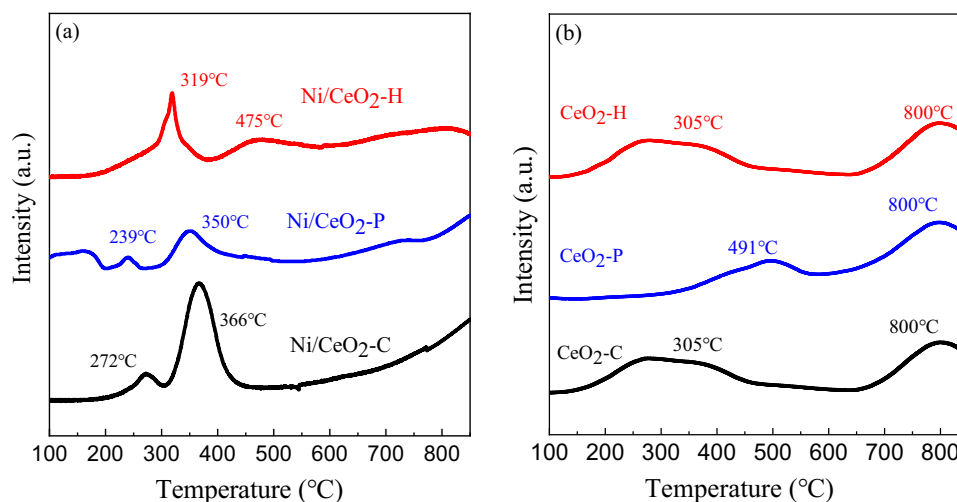


Figure 7. H₂-TPR profiles of (a) Ni/CeO₂ and (b) CeO₂.

NiO particles decreased in the order of Ni/CeO₂-C, Ni/CeO₂-P and Ni/CeO₂-H. There were also two relatively small peaks on Ni/CeO₂-P (239 °C) and Ni/CeO₂-C (272 °C), which were attributed to surface NiO. The H₂-TPR profiles of three CeO₂ were depicted in Fig. 7b, and as was shown that two obvious peaks could be observed on all samples: low-temperature peak for surface shell reduction (Ce⁴⁺ to Ce³⁺) and high-temperature peak for bulk reduction. Comparing the two figures in Fig. 7, the shoulder peak at 476 °C on Ni/CeO₂-H should be attributed to surface CeO₂.

Surface structures of Ni/CeO₂ catalysts. XPS was used to clarify the surface chemical environment and the valence state of elements on the reduced Ni/CeO₂ catalysts, and the results were shown in Fig. 8. As shown in Fig. 8a, there were three peaks located at about 853.2, 855.1, and 860.8 eV, attributed to Ni⁰, Ni²⁺, and the satellite peak of Ni 2p_{3/2} on reduced Ni/CeO₂-H³⁴. In contrast, Ni⁰ was almost absent on Ni/CeO₂-C and Ni/CeO₂-P. Figure 8b showed the XPS spectra of O 1s region for different Ni/CeO₂ catalysts. O 1s peaks at 528.6–529.1 eV were assigned to lattice oxygen, while peaks at 530.4–531.2 eV were assigned to oxygen vacancies. In conclusion, after reduction treatment, the most Ni⁰ and oxygen vacancies were obtained over Ni/CeO₂-H among the three catalysts.

Catalytic performance of Ni/CeO₂ catalysts in CRM. The catalytic performance of Ni/CeO₂ catalysts in CRM were evaluated in a fixed bed reactor and the results were shown in Fig. 9. It was clear that Ni/CeO₂-H exhibited high catalytic activity (The initial CO₂ and CH₄ conversions were 75% and 71%, respectively). On the contrary, the catalytic performance of Ni/CeO₂-P and Ni/CeO₂-C was poor (the initial CO₂ and CH₄ conversions were within 20%). The conversion of more than five times proved the superiority of Ni/CeO₂-H. Due to the reverse water gas shift reaction, CO₂ conversion was higher than CH₄ conversion over all the three Ni/CeO₂ catalysts. After 480 min time on stream, CO₂ conversion dropped from 75 to 48% and CH₄ conversion dropped from 71 to 35%. The unsatisfied stability of Ni–CeO₂-H might be caused by coke. For comparison, CRM reaction of CeO₂-H, CeO₂-P and CeO₂-C was also evaluated. The activity of three prepared bare CeO₂ supports in this work was nearly inert (both CH₄ and CO₂ conversion were less than 3%), which indicated that Ni played a crucial role in CRM reaction, and the preparation method of CeO₂ has a great influence on the matching between Ni and CeO₂.

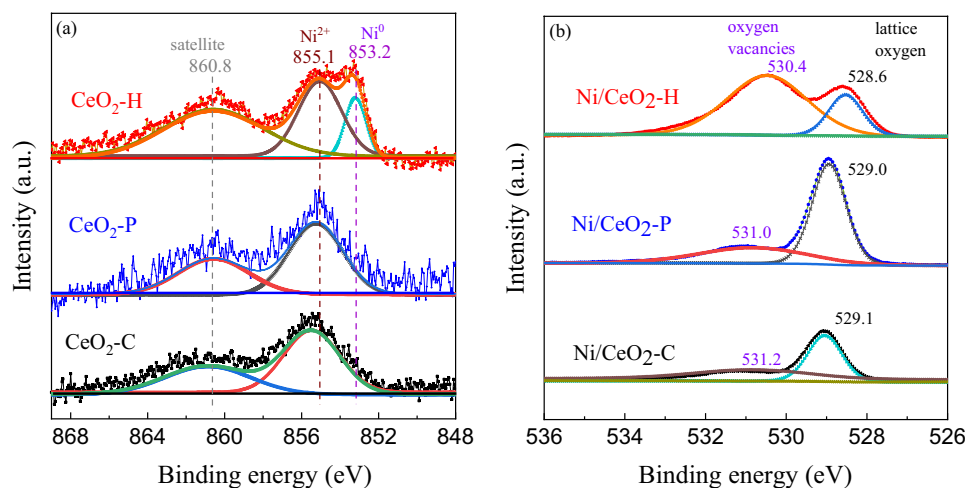


Figure 8. XPS spectra of (a) Ni $2p_{3/2}$ and (b) O $1s$ in the reduced Ni/CeO₂.

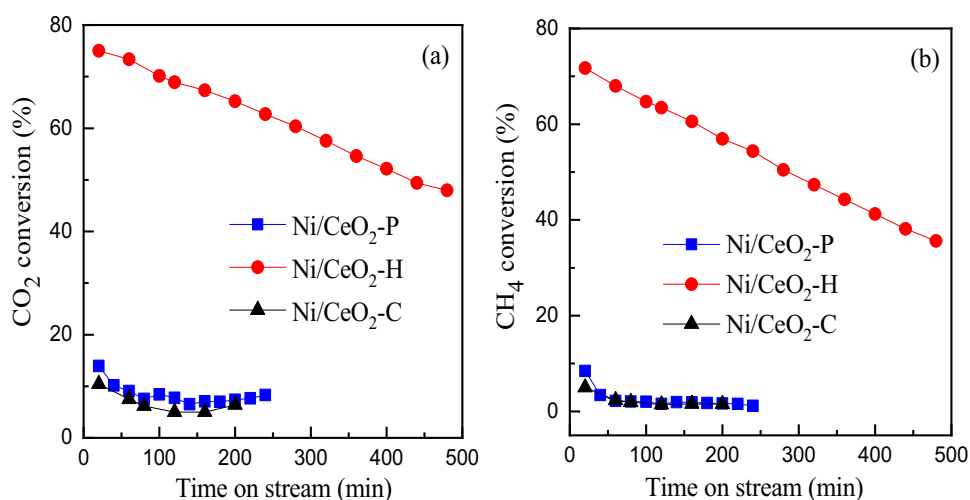


Figure 9. (a) CO₂ conversion and (b) CH₄ conversion of prepared Ni/CeO₂ catalysts as a function of time on stream. Reaction conditions: 0.20 g catalyst, CH₄ 20.0 mL min⁻¹ (STP), CO₂ 20.0 mL min⁻¹ (STP), 700 °C.

Crystalline structure of spent Ni/CeO₂ catalysts. The crystalline structure of spent Ni/CeO₂ catalysts was further characterized by XRD, and the results were displayed in Fig. 10. The nearly unchanged diffraction peaks between fresh and spent Ni/CeO₂ catalysts revealed that the crystalline structure of CeO₂ did not change during the reaction atmosphere. No obvious diffraction peaks assigned to Ni species were observed.

TG of spent Ni/CeO₂ catalysts. The coking behavior of spent catalysts of Ni/CeO₂-C, Ni/CeO₂-P and Ni/CeO₂-H was tested by TG, and the results were shown in Fig. 11. As can be seen, the similar two stages of weight change could be found over Ni/CeO₂-C and Ni/CeO₂-P, and the 0.3% increase in mass should be attributed to the oxidation process of Ni and the oxygen species adsorbed by oxygen vacancies of CeO₂ supports in the first stage (100–425 °C). Since the catalytic activity was weak, there was almost no weight loss for Ni/CeO₂-C and Ni/CeO₂-P in the second stage (425–850 °C). As for Ni/CeO₂-H, almost no weight change was observed during the first parts (100–382 °C), which may possibly because Ni and oxygen vacancies with catalytic activity were occupied by coke, and the 0.7% weight loss in the second stage (380–850 °C) should be corresponded to the amount of coke. The BET surface area of the spent Ni/CeO₂-H (17.9 m² g⁻¹) proved the covering effect of coke on the catalyst.

Matching of Ni and CeO₂ on Ni/CeO₂ catalysts in CRM. The activation of Ni to CH₄ and CeO₂ to CO₂ are very important for CRM reaction. On one hand, small Ni particles have a strong ability to activate the C-H bond of alkanes, while the aggregated Ni could easily induce CH₄ cracking to produce coke¹². Therefore, it is very important to prepare small Ni particles with high dispersion. On the other hand, basic CeO₂ with more oxygen vacancies is beneficial to the chemisorption and dissociation of CO₂³⁵. The results of H₂-TPR (Fig. 7) and XPS

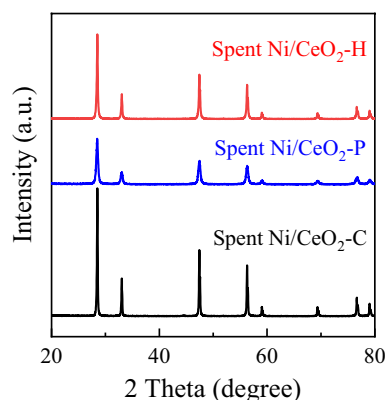


Figure 10. XRD patterns of spent Ni/CeO₂ catalysts.

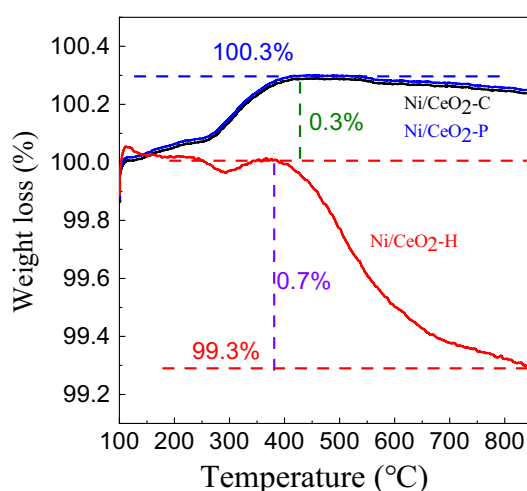


Figure 11. TG curves of the spent Ni/CeO₂-C, Ni/CeO₂-P and Ni/CeO₂-H. Reaction conditions: 0.20 g catalyst, CH₄ 20.0 mL min⁻¹ (STP), CO₂ 20.0 mL min⁻¹ (STP), 700 °C, 480 min.

(Fig. 8) manifested that small Ni and CeO₂ with more oxygen vacancies were obtained on Ni/CeO₂-H through hydrothermal method, and the matching of Ni and CeO₂ has been effectively demonstrated by the catalytic performance (Fig. 9). What was more, CO₂ dissociation and thereafter oxidation of carbon deposit can take place over low acidic catalyst system. So, Low acid catalyst system is expected to improve the stability of catalysts to a certain extent.

Conclusions

Three Ni/CeO₂ catalysts were prepared by different method, and the matching between Ni and different CeO₂ supports as well as their effects on CRM reaction have been well studied. The conversions of CO₂ and CH₄ of Ni/CeO₂-P were slightly better than that of Ni/CeO₂-C, and the catalytic activity of Ni/CeO₂-H was more than 5 times that of Ni/CeO₂-P or Ni/CeO₂-C. According to the results of related characterization and evaluation, it can be concluded that the better matching of Ni and CeO₂, including Ni⁰ with good dispersion and CeO₂ with more oxygen vacancies, was the fundamental reason for improving the reaction activity of CRM. It is a remarkable fact that coke has a great influence on the stability of catalysts, and necessary experiments are still needed. This work investigated and demonstrated the advantages and differences of hydrothermal preparation of CeO₂ supports and throw new light on the design of highly efficient Ni/CeO₂ catalysts for CRM.

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Author contributions

Z.N.: Investigation, Data curation, Writing—original draft. X.D.: Data curation, Writing—review & editing. X.G.: Writing—review & editing. J.W.: Formal analysis. H.L.: Conceptualization, Supervision, Writing—review & editing. Funding acquisition. Q.Z.: Writing—review & editing. All authors reviewed the manuscript.

Competing interests

The authors declare no competing interests.

Additional information

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Correspondence and requests for materials should be addressed to Z.N. or H.L.

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