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Manganese and Graphene Included Titanium Dioxide Composite Nanowires: Fabrication, Characterization and Enhanced Photocatalytic Activities

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Abstract: We report the detailed microstructural, morphological, optical and photocatalytic studies of graphene (G) and manganese (Mn) co-doped titanium dioxide nanowires (TiO₂(G-Mn) NWs) prepared through facile combined electrospinning-hydrothermal processes. The as-prepared samples were thoroughly characterized using X-ray diffraction (XRD), transmission electron microscopy, X-ray photoelectron spectroscopy (XPS), Raman spectroscopy, and diffuse reflectance spectroscopy (DRS). XRD studies reveal the formation of mixed anatase-rutile phases or rutile phase depending on the dopant (Mn) precursor concentrations in the electrospinning dope and calcination temperature. The evaluation of lattice parameters revealed that the incorporation of Mn species and carbon atoms in to the lattice of anatase or rutile TiO_2 could occur through substituting the sites of oxygen atoms. XPS results confirm the existence of Mn^{2+}/Mn^{3+} within the TiO₂ NW. Raman spectroscopy provides the evidence for structural modification because of the graphene inclusion in TiO_2 NW. The optical band gap of G–Mn including TiO₂ is much lower than pristine TiO₂ as confirmed through UV-vis DRS. The photocatalytic activities were evaluated by nitric oxide (NOx) degradation tests under visible light irradiation. Superior catalytic activity was witnessed for rutile G–Mn-co-doped TiO₂ NW over their anatase counterparts. The enhanced photocatalytic property was discussed based on the synergistic effects of doped G and Mn atoms and explained by plausible mechanisms.

Keywords: titanium dioxide nanowires; graphene and manganese inclusion; phase transformation; photocatalytic performance; synergistic effects

1. Introduction

The breakthrough research report published by Fujishima and Honda on photocatalytic splitting of water on a titanium dioxide (TiO₂) electrode under ultraviolet (UV) light irradiation forms the basis for extensive research inventions based on the photocatalysis phenomenon of TiO₂. One of the limitations of TiO₂ in photocatalytic applications is its large band gap (3.0–3.2 eV) because of the fact that TiO₂ is photoactive only under UV irradiation [1]. The primary technical issues in terms of photocatalytic efficiency are the limited surface area of TiO₂ and photoreaction [2]. Most of the electron–hole pairs undergo recombination within a few nanoseconds, and hence only a fraction of the charge carriers are involved in the photocatalytic reactions (~10%) [3]. Considering these issues and the demands for future advanced applications of TiO₂, there exists a need for the development



of newly modified materials based on TiO_2 having enhanced performances with respect to the photocatalytic properties. Strategies are being continuously evolved to modulate the properties of TiO_2 and other metal oxides [4–11] towards achieving improved performances that include nanostructuring, generation of oxygen defects, chemical (metal or non-metal) doping, surface sensitization/modification, interface modification [12–16] and combining other semiconductors or other components to form nanocomposites/nanohybrids toward myriad of applications (energy, environment and health) [17–20].

The fabrication of TiO_2 nanostructures with interesting morphologies and properties has attracted considerable attention in order to exploit their inherent physicochemical properties of TiO_2 [21]. Many TiO_2 nanostructured materials such as nanoparticles, exfoliated nanosheets, nanofibers, and nanowires (NW) have been developed through various synthesis methods [22]. Moreover, one dimensional (1D) semiconductor nanostructures can facilitate the light absorption and scattering, which is beneficial for photocatalytic reactions. Typically, 1D nanostructures of TiO_2 (like NW) have been extensively studied because of their distinctive advantages such as high aspect ratio along with the typical features of TiO_2 nanoparticles. In TiO_2 NWs, the photogenerated carriers are expected to transfer along the axial direction effectively. In addition, the large specific surface area and chemical stability of 1D TiO_2 allow them to be used as an ideal building block for assembling various surface heterostructures [23]. The prominent synthetic methods of TiO_2 NW include sol–gel, hydrothermal and electrospinning. Among the various methods for the preparation of TiO_2 NW, electrospinning is versatile and an up-scalable technique [24–28].

Researchers have been exploring methodologies to modify TiO₂ for extending their optical response into the visible range [29]. Band engineering by incorporating impurities (either cations or anions) into TiO₂ crystal structure, deposition of metal nanoparticles over the surface TiO₂ particles, doping with anions/transition metals, sensitization by quantum dots, and formation of hybrids/ composites, etc., have been effectively utilized to extend the absorption of TiO₂ from UV to the visible region. The impurity elements substitute the oxygen atoms from the lattice of TiO_2 and decrease its band gap by generating sub energy levels between conduction and valence bands [30,31]. Doping TiO_2 also changes their optoelectronic properties, facilitates separation of photogenerated charge carriers and leads to enhanced reaction rates for photocatalytic processes [32,33]. Non-metal (carbon, nitrogen, sulphur) doping has been extensively studied, especially after the work by Asahi et al. [34] on nitrogen-doped TiO₂ [34,35]. The composites or hybrids of TiO₂ with either graphene oxide [36], reduced graphene oxide, exfoliated graphene (G) sheets or G sheets having oxygenous functional groups (such as carboxylic (-COOH), hydroxyl (-OH) and carbonyl (C=O) groups) on the surface were effectively used to enhance the photocatalytic ability of TiO_2 [24,37–41]. Through various studies, its understood that G inclusion into TiO₂ improves the photocatalytic efficiency of TiO₂ owing to its large specific surface area that can facilitate the distribution of TiO_2 and enable narrowing of the band gaps of TiO₂ [24–28,41,42]. Besides, the enhancement of photoactivity of TiO₂ is ascribed to the synergistic effects between graphene oxide and/or G nanosheets and TiO₂ [43,44].

Several reports revealed that doping of TiO₂ with metals and/or non-metals minimizes the electron–hole recombination and increases its visible-light harvesting potential and these aspects have proved to be effective for accentuating the photocatalytic efficiency of TiO₂ [45,46]. Among the metal doping for TiO₂, manganese (Mn) doping for the modification of TiO₂ attracts paramount interest because of the abundant nature of Mn, the possibility to extend the optical absorption in the visible or even the infrared solar light via the combined effects of narrowing the band gap, and the generation of internal band levels within the forbidden gap [47]. Oxygen vacancy and associated substitutional Mn in TiO₂ crystal structure generate localized defect levels in the forbidden band, induce significant spin polarization and effectively reduce the energy [48]. To the best of our knowledge, reports on Mn doping into graphene including titanate composite NWs have not been attempted.

Extensive researches on single element doping of TiO_2 in the past decades revealed that doping could improve the photoactivity of the catalysts only to some extent and has problems such as thermal stability and charge carrier trapping. In the process of further improving the photocatalytic

activity more than single element doping, co-doped TiO₂ were prepared through a judicial metal combination [49,50], metal non-metal elements [51,52] and double metal ions [53,54]. Kudo et al. reported that rutile TiO₂ co-doped with chromium and antimony (TiO₂:Cr/Sb), rhodium and antimony (TiO₂:Rh/Sb), and nickel and tantalum or niobium (TiO₂:Ni/(Ta, Nb)) showed visible light response to photocatalytic oxygen evolution [55,56]. La–Na co-doped TiO₂ nanoparticles have been synthesized by a solvent-controlled, sol-gel route [57]. Several composite catalysts based on C, N and P co-doped TiO₂ were prepared by sol-gel method [58]. Simultaneous doping of TiO₂ using anions (C, N, etc.) and transition metals (Cr, V, Mo, etc.) results in significant narrowing of the bandgap. In such a situation, improvements in solubility limit of the dopant pair result from the charge states of p and n-type sites in non-compensated dopants (for example: Cr/N) [59]. Adopting this strategy, Cr–N co-doped TiO₂ (TiO₂:Cr, N) nanoparticles and single-crystal anatase [60] or rutile [61] thin films have been fabricated, having a diminished bandgap. It is understood that the interfacial charge-transfer processes are influenced by the presence of a metal co-catalyst or surface-bound molecular relays. Literature reveals that there are no reports on the preparation of Mn and graphene co-doped TiO₂ NW.

In this work, we demonstrate a facile electrospinning and hydrothermal two-step methodology for the synthesis of graphene (G) and Mn species co-included with TiO₂ nanowires (T(G–Mn) NW) as a potential photocatalytic material for NOx removal. These aspects have not been covered till date. It is worth noting that the hydrothermal stage guarantees the simultaneous inclusion of G and Mn species into the TiO₂ NWs. Though the preparation of vertically aligned rutile TiO₂ NW arrays has been reported [62], the reports on the preparation of rutile TiO₂ NW co-doped with carbon and metal are scarce. Herein, we report a convenient method to prepare both anatase-rutile mixed phase T(G–Mn) NW and the pure rutile T(G–Mn) NW by controlling the annealing temperature. The morphology, structure and optical properties of T(G–Mn) NW prepared under different conditions were thoroughly characterized by various advanced techniques. The photocatalytic activities in NOx oxidation under visible light irradiation were comparatively investigated between the G and Mn including anatase and rutile NW. In addition, the photocatalysis mechanisms were explored.

2. Materials and Methods

2.1. Materials

Acetone (94.0%) and ethanol (99.5%) were obtained from OCI, Korea. Titanium isopropoxide (TIIP) (97%), manganese acetate tetrahydrate (99%), polyvinylpyrrolidone (molecular weight: 40,000 and 1.30×10^6), and graphene oxide (15–20 sheets, 40–10% edge oxidized) were obtained from Sigma Aldrich, Seoul, Korea.

2.2. Preparation of G Included TiO₂ Composite NWs

The two major steps involved in the synthesis include (i) preparation of G included TiO_2 composites (titanate NWs) and (ii) calcination. The detailed preparation procedures of G-incorporated composite titanate nanofibers can be referred from our earlier reports published elsewhere [24–27]. A similar route has been adopted for the synthesis of Mn-embedded composite titanate NWs.

2.3. Preparation of Mn Included TiO₂ Composite NWs

A typical experimental procedure is outlined here. Graphene (80 mg) and manganese acetate (40 mg) were dispersed in a 20 mL solution comprised of acetic acid and ethanol in the ratio of 3:7. The mixture was stirred well for 20 min. About 1.5 g of TIP was added slowly and stirred further for 30 min. Then, PVP with 40,000 and 1.30×10^6 molecular weights were individually added in the ratio of 6:1 and stirred for 1 h. The entire mixture was allowed to stand for 6 h and left undisturbed. The prepared electrospinning dope solution was loaded into plastic syringes (10 mL) and electrospinning was performed with a high-voltage power of 25 kV. The electrospun G–Mn included titanate (TP(G–Mn) composite nanofiber mats were collected. The fiber mats were suspended in 20 mL

of ethanol/water solution (50/50), and the hydrothermal reaction was carried out at 180 C for 2 h prior to calcination. The TP(G–Mn) composite nanofiber mats were thus prepared with different Mn loaded and designated (Table 1).

Titanium Precursor	Polymer (PVP) (g)		Doping Precursors		Electrospun Products	Calcination Temperature	
TIIP (g)	Molecular Weight (40,000)	Molecular Weight (1,300,000)	Graphene (g)	Mn	Designation	550 °C	800 °C
1.5	2.4	0.40	0	0	TP	T(550)	T(800)
			0.080	0	TP(G)	T(G)(550)	T(G)(800)
			0.080	0.04	TP(G-Mn1)	T(G)Mn1(550)	T(G)Mn1 (800)
			0.080	0.08	TP(G-Mn2)	T(G)Mn1(550)	T(G)Mn2 (800)
			0.080	0.12	TP(G-Mn3)	T(G)Mn3(550)	T(G)Mn3 (880)

Table 1. Electrospun dope compositions and product designations.

TP(G–Mn) composite nanofiber mats were calcined at 550 °C for 2 h in order to decompose PVP to obtain G–Mn including TiO₂ NWs. Similarly, TP(G–Mn) composite nanofiber mats were calcined at 800 °C for 2 h to obtain G–Mn rutile TiO₂ NWs. The calcinations were primarily performed to tune phase compositions of TiO₂. The samples are designated based on the Mn precursor used in the electrospinning dope and the calcination temperature (Table 1).

2.4. Characterization

The morphology of the samples was examined by field-emission scanning electron microscopy (FE-SEM, SNE-3200M, SEC, Suwon, Korea) and field-emission transmission electron microscopy (FE-TEM, Titan G2 ChemiSTEM Cs Probe, FEI Company, Hillsboro, OR, USA). The crystal phases of the samples were examined by X-ray diffraction analyzer (D/Max-2500, Tokyo, Rigaku, Japan). The scanning angle 20 was varied from 5° to 70° with a step size of 0.02 and a dwell time of 1.5 sec. The working voltage applied electric current and Cu K α radiation were 40 kV, 200 mA and 1.5406 Å, respectively. The band gaps of the samples were determined by UV-Vis diffuse reflectance spectroscopy (S-3100, Seoul, Scinco, Korea) in the wavelength region 200 to 700 nm. X-ray photoelectron spectrum (XPS) of samples were recoded with an X-ray Photoelectron Spectroscopy (NEXSA, ThermoFisher, Waltham, MA, USA) using a Al-K α monochromator source (1486.6 eV). Raman spectra of samples were obtained in the range 100 to 2,700 cm-1 using a Raman spectrometer (inVia reflex, Reinshaw, Wotton-under-Edge, UK), equipped with a 536 nm laser.

2.5. Photocatalytic Experiments

The photodegradation of NOx experiments was carried out under visible light irradiation by the gas-bag A method standardized by the Korea Photocatalyst Association. About 0.5 g of the photocatalyst was dispersed in distilled water to obtain a slurry. The photocatalyst slurry was applied on a 10 cm \times 10 cm glass plate and dried for 1 h at 100 °C. Then, the photocatalyst-coated glass plate was then placed in a Tedlar bag (3 L volume) and filled with diluted nitrogen oxide gas using air. The nitrogen oxide concentration was kept as 1 vol. The Tedlar bag loaded with the sample and the gas was placed in a stainless-steel box. The sample was irradiated with the fluorescent lamp (Kumho Electric INC, three wavelength day light color, 17 W) fixed within the Tedlar box. The sample surface was irradiated with an illuminance of 3450 Lume/m². The concentration of NOx was measured with a NOx analyzer (GV-100s, Gastec) every hour for 6 h.

3. Results and Discussion

3.1. Phase Composition and Crystal Structure

Figure 1 presents the XRD results of various TiO₂(G–Mn) samples after annealing at different temperatures (550 °C and 800 °C) (Table 1). The TiO₂(G–Mn) samples annealed at 550 °C exhibit the formation of the mixed anatase and rutile phases. The XRD patterns for the T(G–Mn1) and T(G–Mn2) samples sintered at 550 °C show anatase crystalline diffraction peaks located at $2\theta = 25.3, 37.8, 48.1, 55.1,$ and 62.7 that correspond to the polycrystalline tetragonal (101), (004), (200), (211), and (204), reflections, respectively. In addition, the rutile phase reflections were identified by the diffraction peaks located at 20 = 27.5, 36.1, 39.2, 41.4, 54.1, and 68.9 and indexed as (110), (101), (200), (111), (211), and (122), respectively. On the other hand, the XRD pattern of T(G–Mn3) sample sintered at 550 °C did not show any crystalline pattern but rather presents an amorphous pattern with a broad peak around $2\theta = 26.4$. The formation of amorphous phase anatase is a rather interesting feature to note. The amorphous TiO_2 is expected to be electronically defective in nature and can be attributed to the reduction of Ti^{4+} cations to the Ti³⁺ state, through the probable n-type doping, where tetravalent Ti may be substituted by polyvalent M cation [63]. When Mn concentrations are higher (120 mg in the electrospinning dope, Table 1), this possibility of amorphous anatase formation arises. Alternatively, the modification of the bond structure by creating O vacancies or Ti³⁺ interstitials is expected [63]. Hence, we believe that the reduction of the Ti coordination number and the shortening of the Ti–O bond could be the reason for amorphous TiO₂ transformation in the case of the T(G–Mn3) (550) sample. The XRD pattern of 800 °C annealed samples predominately exhibit the existence of tetragonal rutile phase reflections. The sample T(G-MN1)(800) contains a very weak (101) anatase reflection peak. The position of the diffraction peaks is in good agreement with those given in ASTM data card (#21-1272) for anatase and ASTM data card (#21-1276) for rutile. It is interesting to inform that there are no reflection peaks that correspond to manganese phases in the XRD patterns, even with the highest doping concentration (Table 1). It must be noted that characterization results of the following samples prepared under similar experimental conditions were already reported in our earlier work [24] and hence are not presented here.



Figure 1. X-ray diffraction patterns of (a) T(G–Mn1)(550) NW, T(G–Mn2)(550) NW, and T(G–Mn3)(550) NW; and (b) T(G–Mn1)(800) NW, T(G–Mn2)(800) NW, and T(G–Mn1)(800) NW.

The percentage (%) of anatase and rutile phases in the samples was calculated and presented in Table 1. For the sake of comparison, the percentage anatase and rutile phases in the TiO_2 samples without G and Mn (T(550) and T(800)) and samples prepared without including Mn precursor in the electrospinning stage (T(G)(550) and T(G)(800) are also presented in Table 2. The T(550) and T(G)(550) comprise mixtures of anatase and rutile phases, with rich anatase phase predominance (~90%). The T(G) (550) sample contains slightly higher anatase (93.76%) as compared to T(550) (90.14%). However, the 800 °C annealed samples (T(800)) and T(G) (800) correspond to nearly pure rutile phases

(Table 1). Scherrer's formula (see experimental part) was used to calculate the average crystalline size (D) by using the diffraction peak (101) for anatase phase and the peak (110) for rutile phase with $\lambda = 1.54056 \times 10^{-10}$ m. These D values are shown in Table 2. The D spacings were found to have variations based on the annealing temperature and amount of Mn dopant (Table 2). No correlations could be deduced between the Mn dopant concentration and D values. The amorphous–anatase–rutile phase transition of TiO₂ nanoparticles was found to depend on their sizes [64]. As a common guideline, the anatase-rutile phase transition temperature is substantially lower for smaller TiO₂ particles, and crystalline rutile phase formation is dominant at temperatures exceeding 550 °C [65]. In our experiments, the calcination of the samples at 800 °C resulted in nearly complete rutile phase formation. (Table 2)

	La	ttice Par			Mass Fraction (%)			
Sample Designation	d-spacing (A)	a (Å)	b (Å)	c (Å)	Unit Cell Volume (a ³)	Crystallite Size (t) (nm)	Anatase X _A	Rutile X _R
T(G)Mn1(550)	3.531	3.780	3.780	9.867	140.98	18.7	79.16	20.84
T(G)Mn2(550)	3.531	3.780	3.780	9.867	140.98	24.1	72.70	27.30
T(G)Mn3(550)	-	-	-	-	-	2.58	-	-
T(550)	3.515	3.782	3.782	9.499	136.78	21.0	90.14	9.86
T(G)(550)	3.518	3.781	3.781	9.495	136.43	15.6	93.76	6.24
T(G)Mn1(800)	3.246	4.600	4.600	4.564	96.574	8.12	0.87	99.13
T(G)Mn2(800)	3.251	4.600	4.600	4.564	96.574	66.8	Trace	~100
T(G)Mn3(880)	3.251	4.600	4.600	4.564	96.574	29.9	-	100
T(800)	3.250	4.594	4.594	2.959	62.450	49.5	1.00	99.0
T(G)(800)	3.507	4.593	4.593	2.959	62.42	31.9	Trace	100

Table 2. Summary of textural parameters (lattice parameters, mass fractions) for various sample designations obtained from XRD patterns.

Table 2 presents the comparison of lattice parameters (d-spacing, unit cell values and unit cell volume) for G–Mn co-doped, G-doped and undoped TiO₂ samples. The (101) and (200) diffraction peaks, respectively at 25.3° and 48.1°, were used to calculate the a and c lattice parameters of tetragonal anatase, as well as the unit-cell volumes. Similarly, the diffraction peaks that correspond to (101) and (200) reflection planes at 36.1° and 39.2° were used to calculate the lattice parameters of tetragonal rutile and unit-cell volumes. The full width half maximum values of the (101) lattice reflections of the anatase and rutile phases are presented in Table 2. For the 550 °C calcined samples (T(G–Mn1(550)), T(G–Mn2(550)), T(G)(550), and T(550), the lattice parameters correspond to tetragonal crystal lattice with a = b \neq c (Table 1), respectively. The sample T(G–Mn3(550) is amorphous. The 800 °C annealed samples (T(G-Mn1(800)), T(G-Mn2(800)), T(G-Mn3(800), T(G)(800), and T(800))) retain the tetragonal structure with $a = b \neq c$, however, they have distinctly different a = b and c values (Table 1). As compared to T(550) and T(G)(550), the c values of the T(G-Mn1)(550) and T(G-Mn2)(550) increased from 9.499 A to 9.867 A. The ionic radii of the Mn species are 0.079 nm (Mn³⁺, high spin), 0.072 nm (Mn³⁺, low spin), and 0.067 nm (Mn^{4+}) [66]. The ionic radius of Ti⁴⁺ in anatase structure was found to be 0.075 nm. The Mn ionic radii are within the threshold for possible extensive solid solution formation and TiO_2 structure disruption [67]. The inclusion of Mn species can be the reason for the elongation of the c-axis of the tetragonal TiO₂ anatase structure. Similarly, the c values of T(G–Mn1)(800) and T(G–Mn2)(800) are larger (4.564 A) as compared to the c values of T(800) and T(G)(800)(2.959 A). Hence, a distortion of rutile tetragonal structure is evident through the elongation of the c-axis. On comparing the ionic radii of Mn³⁺ and Mn⁴⁺, the substitution of Ti⁴⁺ by Mn⁴⁺ is easier while substitution by Mn³⁺ requires the formation of oxygen vacancies for charge balance, and in turn is advantageous for the photocatalytic activity [68]. We believe that increased oxygen vacancies could be brought about by the substitution of Ti by lower valence Mn ions [69]. The generation of oxygen vacancies lattice can reduce the constraint and facilitate the reconstructive phase transformation. When the annealing temperature was increased from 550 °C to 800 °C, the reconstruction of anatase to rutile transformation happened through the

rearrangement of the TiO₂ lattice. We compared the unit cell volume between the 500 °C and 800 °C annealed samples. Nearly 54% decrease in unit cell volume was witnessed between 550 °C and 800 °C annealed pure TiO₂ samples (Table 1). The decrease in unit cell volume upon anatase to rutile transformation is in accordance with the literature [35,70]. There is not much difference in unit cell volume between T(800) and T(G)(800) samples, signifying that the inclusion of G did not alter much the TiO₂ crystal structure. On the other hand, the inclusion of Mn along with G was accompanied with an increase of ~35% unit cell volume. The atomic status of Mn in the TiO₂ structure is further explored through XPS analysis (latter part of discussion).

3.2. Probing Morphology Through SEM, TEM and HR-TEM

While, there is an increasing trend in the nanofiber diameter and length with an increase in Mn amount in the electrospinning precursor dope, between TP(G–Mn1) and TP(G–Mn2), a drastic decrease in diameter and length was witnessed for TP(G–Mn3) (Supplementary Material, Figure S1a–c). We believe that the inclusion of Mn in the titanate structure could be the reason for the variations in the diameter and length of the nanofibers. Figure 2 depicts the FE-SEM images of T(G–Mn1)(550) NW, (b) T(G–Mn2)(550) NW, (c) T(G–Mn3)(550) NW, (d) T(G–Mn1)(800) NW, (e) T(G–Mn2)(800) NW, and (f) T(G–Mn1)(800) NW. The variations in the lattice parameters of the calcined samples (Table 1) partially justify our proposal. FE-SEM images of 550 °C and 800 °C (Figure 2) calcined samples exhibit NW morphology with a decrease in diameter and length of NWs. To note, 800 °C calcined P(G–Mn3) showed the lowest the diameter and length amongst the G–Mn including TiO₂ NWs.



Figure 2. FE-SEM images of (**a**) T(G–Mn1)(550) NW, (**b**) T(G–Mn2)(550) NW, (**c**) T(G–Mn3)(550) NW, (**d**) T(G–Mn1)(800) NW, (**e**) (**a**) T(G–Mn2)(800) NW, and (**f**) T(G–Mn1)(800) NW.

TEM (Supplementary Material, Figure S2a–f) and HR-TEM (Figure 3a–f) images were further acquired to probe the NWs morphologies and crystal structures. TEM images of single NWs of 550 °C annealed samples, T(G)Mn1(550), T(G)Mn2(550), and T(G)Mn3(550) (Supplementary Material, Figure S2a–f) inform us that surface of NW is smooth with variations in the diameters. While the diameter of T(G)Mn2(550) NW is larger (~790 nm) than T(G)Mn1 (500) NW (~270 nm), the diameter of T(G)Mn3(550) is much decreased to ~150 nm. HR-TEM images of T(G)Mn1(550), T(G)Mn2(550) and T(G)Mn3(550) inform that T(G)Mn1(550) and T(G)Mn2(550) are polycrystalline and T(G)Mn1(550) and T(G)Mn3(550) are amorphous (Figure 3). The amorphous characteristics of T(G)Mn3(550) are evident from the TEM (Supplementary Material, Figure S2a–f) and very well corroborate XRD (Figure 1). The distance

between the adjacent lattice fringes are investigated for the polycrystalline samples to ascertain the lattice plane of the as-developed NWs. HR-TEM images of T(G)Mn1(550) and T(G)Mn2(550) showed lattice spacing of d = 0.354 nm for the (101) plane of the anatase phase, and d = 0.325 A is assigned to the interplanar distance of the rutile phase of the (110) plane. Thus, T(G)Mn1(550) and T(G)Mn2(550) comprised of anatase-rutile mixed phases (Figure 3) (Table 2).



Figure 3. HR-TEM images of (a) T(G–Mn1)(550) NW, (b) T(G–Mn2)(550) NW, (c) T(G–Mn3)(550) NW, (d) T(G–Mn1)(800) NW, (e) (a) T(G–Mn2)(800) NW, and (f) T(G–Mn1)(800) NW showing the lattice fringes.

The elemental distribution within the NWs are presented in Figure 4. One can notice that both carbon (graphene) and Mn species are distributed within the NWs. However, there is a difference in Mn distribution throughout the NWs. While Mn species are densely distributed within the NWs, in the case of T(G)Mn1(550) and T(G)Mn2(550), Mn species are randomly distributed in T(G)Mn3 (550) NWs with a lesser density of distribution (Figure 4). A similar trend can be seen in the distribution of oxygen species within the NWs. We presume that the inclusion of Mn within the NW using different amounts of Mn precursors (Table 2) alters the structure of TiO_2 . Figure 4 presents the Ti, O, C, and Mn elemental mappings of the 800 °C annealed samples, (TG)Mn1(800), T(G)Mn2(800) and T(G)Mn3(800). TEM images of the single NW of the (TG)Mn1(800) shows the formation of longer NW(few µm long) with a diameter of ~560 nm and smooth surfaces (Supplementary Material, Figure S2a–f). On comparing the diameter of the T(G)Mn1(500) NW (~270 nm) annealed at 550 °C, the diameter of T(G)Mn1(800) increased to 560 nm. However, TEM images of (TG)Mn2(800) and (TG)Mn3(800) show the presence of shorter NWs. Hence, we believe that heat treatment at an elevated temperature causes collapse in the structure of the NWs. HR-TEM of T(G)Mn1(800), T(G)Mn2(800), and T(G)Mn3(800) showed lattice spacing of d = 0.325 nm for the (001) plane and 0.267 nm for the plane of the rutile phase (Figure 3). Thus, the 800 °C annealed TiO₂ samples predominantly exhibited rutile phases, and the TEM observation confirms the anatase to rutile phase transformation as evident from XRD results (Table 1). The elemental distributions of Ti, O, C, and Mn in the NW of the samples are presented (Figure 4a–f). In conjunction with the results from TEM, HR-TEM and elemental mapping, we conclude that the length and diameter of the NWs; phase composition; and Ti, O, C, and Mn elemental distributions are dependent on calcination temperatures as well the amount of Mn precursor used in the fabrication procedure of the as-prepared photocatalysts (Table 2).



Figure 4. Elemental mapping for Ti, C, O, and Mn as deduced from HR-TEM images of (**a**) T(G–Mn1)(550) NW, (**b**) T(G–Mn2)(550) NW, (**c**) T(G–Mn3)(550) NW, (**d**) T(G–Mn1)(800) NW, (**e**) (a) T(G–Mn2)(800) NW, and (**f**) T(G–Mn1)(800) NW.

3.3. X-ray Photoelectron Spectroscopy (XPS), Raman and Diffuse Reflectance Spectra

Details pertaining to XPS, Raman and diffuse reflectance spectra are provided in the Supplementary Information. (XPS (Figures S3–S5), Raman (Figures S6 and S7) and diffuse reflectance (Figures S8 and S9).

3.4. Photocatalytic Performance

3.4.1. NOx Removal

The photocatalytic degradation NOx of the as-prepared G–Mn co-doped samples was investigated under light irradiation and presented in Figure 5. The plots showing the NOx removal efficiency against irradiation time over different photocatalysts are presented in Figure 5. The photocatalytic NOx removal efficiency takes the following order: T(G)Mn3(800) > T(G)Mn2(800) > T(G)Mn1(800) > T(G)Mn3(550)> T(G)Mn2 (500) > T(G)Mn10) > TP(G-Mn3) > TP(G-Mn2) > TP(G-Mn1), respectively. The results informed that under the similar condition for G inclusion in the samples, both Mn concentrations used for the preparation and annealing temperature influence the photocatalytic NOx removal efficiency. Typically, increasing the Mn doping amount in the samples results in enhanced NOx removal efficiency. This trend could be seen among the non-annealed and their annealed counterparts. The NOx removal efficiency of TP(G–Mn3) was found to be 1.4 times higher than TP(G–Mn1). A similar trend could be witnessed between T(G)Mn3 (550) and T(G)Mn1(550), as well as between T(G)Mn3 (800) and T(G)Mn1 (800). A more quantitative comparison for the NOx removal efficiencies between the G and Mn co-doped samples was performed using the Langmuir-Hinshelwood model in the initial time period to evaluate the reaction rates of NOx photodegradation. Clearly, the 800 °C calcined samples show higher NOx removal efficiency as compared to 550 °C annealed samples. In conjunction with the confirmation from the XRD data that 800 °C annealed samples predominantly have a rutile structure (Table 1), we conclude that rutile phase along with G and Mn co-doping enhanced the photocatalytic efficiency. It must also be noted that G and Mn co-doped samples show better NOx removal performance as compared to pristine TiO₂ and G-doped TiO₂ samples.



Figure 5. Photocatalytic NOx removal efficiency for (**a**) TP(G–Mn1), TP(G–Mn2) and TP(G–Mn3); (**b**) T(G–Mn1)(550) NW, T(G–Mn2)(550) NW, and T(G–Mn1)(550) NW; and (**c**) T(G–Mn1)(800) NW, T(G–Mn2)(800) NW, and T(G–Mn3)(800) NW. Photocatalytic experiments were performed three times and the results are represented in terms of error bar.

The photocatalytic degradation of NOx was found to follow mass transfer controlled first-order kinetics, as evidenced by the linear plot of $\ln(C/C_0)$ versus photocatalytic reaction time t (Figure 6). We also compared the photocatalytic NOx degradation rate (mol/h) of the samples at 6 h, which followed the order: T(G)Mn3 (800) > T(G)Mn2 (800) > T(G)Mn1 (800) > T(G)Mn3 (550) > T(G)Mn2 (500) > T(G)Mn10) > TP(G-Mn3) > TP(G-Mn2) > TP(G-Mn1) with rates as 0.137, 0.128, 0.118, 0.107, 0.097, 0.095, 0.090, 0.082, and 0.068 µmol/h, respectively. It is commonly known that anatase is a better photocatalyst (compared to rutile and brookite) based on the photocatalytic application of TiO₂ (with specific reference to the anatase crystalline phase) [71]. On the contrary, rutile TiO₂ (r-TiO₂) has scarcely

reported to be active for the photodegradation of organic compounds. However, a proportionate or significant photocatalytic activity has been exhibited by samples containing mixtures of anatase and rutile [72,73]. Nevertheless, r-TiO₂ possess more advantageous characteristics than anatase such as high chemical inertness, superior light scattering characteristics and lower cost [74]. In this regard, Wang et al. reported the high photocatalytic activity of r-TiO₂ for the decomposition of Rhodamine-B in water under artificial solar light irradiation [75]. Bacsa and Kiwi found that the presence of r-TiO₂ showed enhanced catalytic activity compared to pure anatase TiO₂ towards the degradation of p-coumaric acid [76]. The r-TiO₂ has also been shown to be more active than anatase in photo-decomposition of H₂S [77] and photo-oxidation of H₂O with Fe³⁺ [78]. The reproducibility of the photocatalytic activity was also tested by measuring the photocatalytic activity of the similarly prepared photocatalytic performances (Figure 5). While doing so, we could estimate the stability of the photocatalyst by performing three subsequent experiments by utilizing the same amount of sample. A decrease of ~5% photocatalytic activity was witnessed after three experiments. Among the investigated samples, T(G–Mn3) (800) NW showed superior photocatalytic performance.



Figure 6. Kinetics of photocatalytic NOx degradation: (**a**) TP(G–Mn1), TP(G–Mn2) and TP(G–Mn3); (**b**) T(G–Mn2)(550) NW, T(G–Mn3)(550) NW, and T(G–Mn1)(550) NW; and (**c**) T(G–Mn1)(800) NW, T(G–Mn2)(800) NW and T(G–Mn1)(800) NW.

On perusal of literature, the Mn–graphene co-doped TiO₂ NW with rutile rich phase reported in this work exhibited superior photocatalytic NOx removal performance as compared to pristine TiO₂ NWs and Mn-doped TiO₂ materials, and thus, signifies the importance of Mn–G simultaneous co-doping and transformation to rutile TiO₂.

3.4.2. Plausible Mechanism

In general, we believe the formation of TiO₂ (anatase and rutile mixed phase upon annealing at 550 °C or pure rutile phase upon annealing at 800 °C) with oxygen vacancy as well as G–Mn co-doping has been found to boost the photocatalytic performance under visible-light irradiation. We propose a plausible mechanism for the photocatalytic NOx removal for the G–Mn co-doped and annealed at 550 °C and 800 °C, respectively (Scheme 1A,B). Firstly, we explain the mechanism for 550 °C annealed samples. When light irradiates on surface of the T(G)–Mn samples, both the anatase and the rutile TiO₂ generate holes (h⁺) and electrons (e⁻) as presented in Scheme 1. Then the generated electrons are migrated from the valence band (VB) of TiO₂ to conduction bands (CB) of the TiO₂ anatase phase, and further the electrons are transferred to the CB of rutile TiO₂. As the band gap of rutile TiO₂ is smaller than anatase TiO₂, the electrons from VB of rutile TiO₂. The photogenerated electrons are expected to be efficiently trapped by Mn(III) sites to convert to Mn(II) states, and the Mn(III/II)-trapped electrons react towards atmospheric oxygen efficiently as the reaction can kinetically compensate the lower thermodynamic driving force for the reduction of oxygen; the NO species adsorbed at the Mn(II)

sites $(Mn^{2+}(NO)_2, ads)$ and re-oxidation of Mn^{2+} to Mn^{3+} through the formed hydroxyl radicals are expected to occur through the following reaction:



$$Mn^{2+}(NO)2 + Ti - OH \rightarrow Mn^{3+}(NO)2, ads + Ti - OH$$
(1)

Scheme 1. Plausible photocatalytic NOx degradation mechanisms for (**A**) anatase-rutile mixed phase T(G–Mn) NW and (**B**) rutile T(G–Mn) NW. (h: Holes, e: Electrons, CB: Conduction band, VB: Valence band, OV: Oxygen vacancy, FLA: Forbidden level anatase, FLR: Forbidden level rutile and FLG: Forbidden level band-gap).

The re-oxidation of Mn^{2+} to Mn^{3+} reduces the amount of π back bonding with NO and regenerating the catalytic activities. The formation of intermediates such as O₂- and OH· can dramatically influence the photocatalytic performances of TiO₂, which are dependent on the recombination rate of the bound (e–h) pairs. Therefore, the existence of an electron sink within a TiO₂ lattice can promote the separation of the election-hole pairs and in turn can enhance the photocatalytic performance. G is proved to be a competent material because of its highest theoretical electron mobility. The photo-generated electrons in the CB of TiO₂ can rapidly transport into G owing to a more positive Fermi level of the TiO₂ [24,25,79]. Thus, electrons in the CB of TiO₂ could interact with adsorbed O₂, generating O₂-, HO₂ and OH radicals via one-step or multi-step reactions, and these active species enhance the NOx oxidation processes. Also, the residual holes in the VB of TiO₂ or in the Mn³⁺ impurity level could interact with adsorbed water to produce OH radicals or directly react with NOx to form nitrate [80]. The holes are transferred from VB of anatase TiO₂ to rutile TiO₂, which in turn promote the charge separation efficiently and increase the lifetime of the charge carriers. Consequently, the photocatalytic activity is enhanced. The sequence of reactions that cause photocatalytic NOx degradation are presented below in terms of the G–Mn-mediated recombination mechanism for the photo-generated electrons and holes.

$$Light + TiO_2 - \rightarrow e^- + h^+$$
 (2)

$$Ti(O2)ads + e - k1 - \rightarrow Ti(O_2^{-})ads$$
(3)

$$Ti - OH^{-} + h + \rightarrow Ti - OH \bullet$$
(4)

$$Mn^{3+} + e - k3 - \rightarrow Mn^{2+}$$
(5)

$$Mn^{2+} + 2NO \rightarrow Mn^{2+}(NO)_{2,ads}$$
(6)

$$G + + e^- \to G(e^-) \tag{7}$$

$$\bullet O_2^- + NO \to NO_3 - \tag{9}$$

$$h^+ + H_2 O \to \bullet O H \tag{10}$$

$$2 \bullet OH + NO \to NO_2 + H_2O \tag{11}$$

$$NO_2 + \bullet OH \rightarrow NO_3^-$$
 (12)

$$Mn + (NO)_2 + Ti - OH \bullet \rightarrow Mn^{3+} (NO)_{2,a} ds + Ti - OH^{-}$$
(13)

The difference between the reaction mechanisms for 550 °C annealed and 800 °C annealed G–Mn-co-doped TiO₂ is illustrated in Scheme 1B. What is intriguing about the difference is the fact that 800 °C annealed G–Mn-co-doped TiO₂ exhibited higher photocatalytic performance as compared to 550 °C annealed G–Mn-co-doped TiO₂. While TiO₂ exists in mixed (anatase and rutile) phases at 550 °C annealing conditions, TiO₂ predominantly exists as rutile phase at 800 °C annealed G–Mn-co-doped TiO₂. Besides, one must notice that Mn doping could induce striking variation in the quantity and nature of OV [81,82]. Electrons introduced by OV in rutile can be distributed at crystal sites and one OV in rutile can release two nominal electrons to the crystal lattice [82]. OV concentrations in the bulk and at the surface of TiO₂ vary depending on the heat treatment and the Ti–OH; in addition, defects are expected to significantly influence the TiO₂ optical absorption and photocatalytic performances [81]. We attribute the enhanced photocatalytic activity for 800 °C annealed G–Mn-co-doped TiO₂ to the variations in OV concentrations and the Ti-O defects that arise because of the inclusion of Mn and G in the crystal lattice. In summary, our photocatalytic results indicate that G and Mn, whether they are introduced in the lattice or on the surface of TiO₂, could promote the separation of photo-generated electron–hole pairs and enhance the photocatalytic performances.

4. Conclusions

In summary, we have carried out an extensive investigation on the microstructural, morphological, optical, and photocatalytic properties of graphene–Mn co-incorporated composites of TiO_2 nanowires. The co-doping of graphene and Mn^{2+}/Mn^{3+} partially replace Ti^{4+} ions and creates oxygen vacancies. Consequently, phase transformation and band gap tuning can be manipulated with enhanced photocatalytic properties. The photocatalytic studies confirm that the NOx degradation efficiency of rutileTiO₂(G–Mn) NW is higher than their anatase-rich counterparts. Among the investigated materials, T(G)Mn3 (800) exhibited optimal results from the photocatalytic performance point of view. Thus, our results demonstrate the potential of developing structurally modified rutile TiO_2 as an efficient photocatalyst. We envisage that our study will stimulate a flurry of research activities on designing schemes for robust and cheap, rutile TiO_2 -based photocatalytic materials.

Supplementary Materials: The following are available online at http://www.mdpi.com/2079-4991/10/3/456/s1, Figure S1: FE-SEM images of TP(G-Mn1) (b) TP(G-Mn2) and (c) TP(G-Mn3); Figure S2: TEM images of a) T(G-Mn1)(550) NW, b) T(G-Mn2)(550) NW, c) T(G-Mn3)(550) NW, d) T(G-Mn1)(800) NW, e) a) T(G-Mn2)(800) NW and f) T(G-Mn1)(800) NW; Figure S3. Core level XPS spectrum of A) T(G-Mn1)(550) NW, T(G-Mn2)(550) NW, and T(G-Mn3)(550) NW, and B) T(G-Mn1)(800) NW, T(G-Mn2)(800) NW and T(G-Mn1)(800) NW. Figure S4. Narrow scan XPS spectrum of Ti 2p, O1s and Mn 3d region for A)T(G-Mn1)(550) NW, T(G-Mn2)(550) NW, and T(G-Mn3)(550) NW. Figure S5. Narrow scan XPS spectrum of Ti2p, O1s and Mn 3d region for B) T(G-Mn1)(800) NW, T(G-Mn2)(800) NW and T(G-Mn3)(550) NW. Figure S7. Raman spectrum of T(G-Mn1)(550) NW, T(G-Mn2)(800) NW and T(G-Mn3)(550) NW. Figure S8. UV-Visible diffuse reflectance spectrum of A) T(G-Mn1)(550) NW, T(G-Mn2)(550) NW and T(G-Mn3)(550) NW and B) T(G-Mn1)(800) NW, T(G-Mn2)(800) NW and T(G-Mn3)(550) NW. Figure S9. Optical band gap determination for A) T(G-Mn1) (550) NW. T(G-Mn2) (550) NW and T(G-Mn1) (550) NW and T(G-Mn2) (800) NW and T(G-Mn3) (550) NW and T(G-Mn1) (550) NW, T(G-Mn2) (550) NW and T(G-Mn3) (550) NW and T(G-Mn1) (550) NW. Figure S9. Optical band gap determination for A) T(G-Mn1) (550) NW.

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