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Durability Enhancement of Intermetallics Electrocatalysts via N-anchor Effect for Fuel Cells

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Insufficient durability and catalytic activity of oxygen reduction reaction (ORR) electrocatalyst are key issues that have to be solved for the practical application of low temperature fuel cell. This paper introduces a new catalyst design strategy using N-anchor to promote the corrosion resistance of electrocatalyst. The as-synthesized N-Pt₃Fe₁/C shows a high electrocatalytic activity and a superior durability towards ORR. The kinetic current density of N-Pt₃Fe₁/C as normalized by ECSA is still as high as 0.145 mA cm⁻² and only 7% loss after 20000 potential cycles from 0.6 to 1.2 V (vs. NHE) in O₂-bubbling perchloric acid solution, whereas Pt₃Fe₁/C shows 49% loss under the same tests. The N-anchor approach offers novel opportunities for the development of ORR catalyst with excellent electrochemical properties.

Oxygen reduction reaction (ORR) plays a key role for both metal-air batteries and low-temperature fuel cells^{1–8}. The sluggish electron-transfer kinetics process demands high loading of active Pt catalyst which hinders large scale application of fuel cell because of the limited supply, high cost and finite lifetime of platinum^{9–11}. To address these problems, the common method is to reduce Pt usage by alloying Pt with transition metal^{12–17}. Abruna and coworkers reported that a wide range of intermetallic compounds exhibit enhanced electrocatalytic activity when compared to pure Pt^{18–22}. Sun and coworkers first reported that structurally ordered PtFe is more electrocatalytic active than PtFe with chemically disordered face centered cubic structure for ORR^{23,24}. However, the long-term stability of alloy catalysts, due to the second metal dissolution, particle growth and corrosion of the carbon support at high potential, remains a major challenging.

The durability of electrocatalysts appears one of the most important issues that has to be addressed before the commercialization of proton exchange membrane fuel cells^{25–34}. Schuth employed the combination of highly graphitized carbon to reduce carbon corrosion and interconnected pore system in order to encapsulate Pt nanoparticles to overcome the long-term catalyst degradation³⁵. Nørskov^{36,37}, Chorkendorff^{38–40}, and Yoo^{41–44} teams reported a stable cathode catalysts of Pt alloyed with early transition metals. Markovic and Adzic *et al.* also demonstrated stable a cathode catalysts of Pt alloyed with a 3d transition metal^{45–52}. Considerable improvements in catalytic performance have been achieved.

In this work, we present a novel approach to develop durable Pt-based intermetallic electrocatalysts towards ORR by N-anchor-metal. In addition to provide a promising electrocatalyst candidate, this work demonstrates a novel design strategy of catalyst by N-anchor-metal, which can be extended to a wide variety of durable alloy catalysts.

The supported N-containing intermetallic N-Pt₃Fe₁ nanoparticles were synthesized by a simple two-stage approach. At first, supported chemically disordered Pt₃Fe₁ nanoparticles were prepared via ultrasonic-assisted electroless deposition in a mixed solution of ethylene glycol (EG)/H₂O without using surfactant. Subsequently, the supported N-containing intermetallic compound N-Pt₃Fe₁ nanoparticles were obtained via annealing of the as-prepared supported chemically disordered Pt₃Fe₁ nanoparticles under NH₃ atmosphere at 873 K for 3 hours. To evaluate the N-anchor effect in N-Pt₃Fe₁/C, the letter were also prepared via annealing of the obtained supported chemically disordered Pt₃Fe₁ nanoparticles under 95 vol%Ar + 5 vol%H₂ atmosphere.

The crystal structure of products was characterized with X-ray techniques. Figure 1 shows the X-ray diffraction (XRD) patterns of as-prepared Pt₃Fe₁/C, intermetallics Pt₃Fe₁/C and N-containing intermetallics N-Pt₃Fe₁/C, respectively. The XRD pattern of the as-prepared Pt₃Fe₁/C displays the distinct faced centered cubic pattern

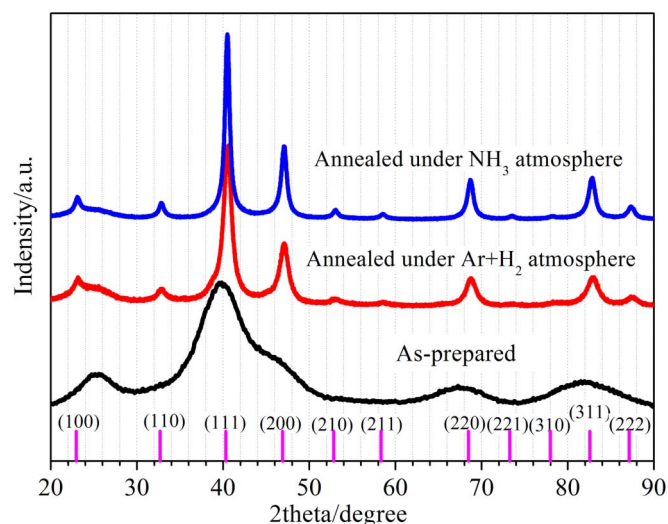


Figure 1 | XRD patterns of as-prepared $\text{Pt}_3\text{Fe}_1/\text{C}$, intermetallic $\text{Pt}_3\text{Fe}_1/\text{C}$ and N-containing intermetallic N- $\text{Pt}_3\text{Fe}_1/\text{C}$. Vertical lines show the peak positions of chemically ordered intermetallics Pt_3Fe_1 (JCPDS card No. 89-2050).

associated to chemically disordered Pt solid solution structure. After annealing under 95 vol%Ar + 5 vol% H_2 atmosphere, the structure was converted from chemically disordered structure (A1 phase) to chemically ordered structure (L12 phase, space group: Pm-3m). XRD patterns of powder obtained via annealing of the as-prepared $\text{Pt}_3\text{Fe}_1/\text{C}$ under NH_3 atmosphere suggest they have a chemically ordered Pt_3Fe_1 faced centered cubic structure with the Pm-3m space group, similar to powders obtained via annealing of as-prepared $\text{Pt}_3\text{Fe}_1/\text{C}$ under Ar + H_2 atmosphere. However, the diffraction peaks of N- $\text{Pt}_3\text{Fe}_1/\text{C}$ are slightly shifted to lower angles compared to those of $\text{Pt}_3\text{Fe}_1/\text{C}$ (Figure S1). The observation is related to the expansion of lattice as a result of nitrogen incorporated into intermetallic Pt_3Fe_1 structure. The crystal structure from chemically disordered to chemically ordered during annealing is shown in figure 2. To verify the phase transformation during the annealing process, X-ray absorption spectroscopy (XAS) experiments were also performed. The results shown in figure S2 further verify the occurrence of a structural phase transition and the formation of an ordered structure (L1₂ phase).

Transmission electron microscopy (TEM) images of the as-prepared nanoparticles of supported chemically disordered and ordered Pt_3Fe_1 are shown in figure S3. The average size of as-prepared Pt_3Fe_1 nanoparticles was ca. 2 nm. After annealing under reductive atmosphere, the size of intermetallics Pt_3Fe_1 nanoparticles increased to ca. 5 nm. TEM images of supported N-containing intermetallic N- Pt_3Fe_1 nanoparticles are shown in figure 3. The N-containing intermetallic N- Pt_3Fe_1 nanoparticles with diameters of ca. 5 nm are highly dispersed on XC-72 carbon black.

Figure 4a shows N 1s X-ray photoelectron spectra (XPS) of N- $\text{Pt}_3\text{Fe}_1/\text{C}$ while no N 1s signal can be collected in the intermetallic $\text{Pt}_3\text{Fe}_1/\text{C}$. The N 1s peak can be deconvoluted into three peaks. The

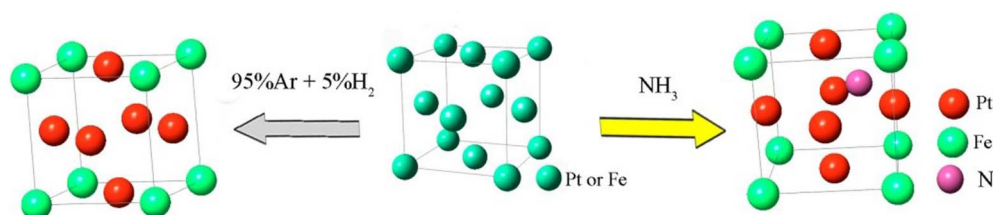


Figure 2 | Illustration of phase transition during annealing process.

peak located in ca. 398.2 eV can be assigned to N which interacts with intermetallics Pt_3Fe_1 and the other two peaks can be assigned to N which interact with oxygen species according to Fairbrother's works⁵³. Figure 4b and 4c show Pt 4f spectra of intermetallic $\text{Pt}_3\text{Fe}_1/\text{C}$ and N-containing intermetallic N- $\text{Pt}_3\text{Fe}_1/\text{C}$, respectively. Each Pt 4f peak can be deconvoluted into two pairs of doublets. The doublet peaks of labeled 1 and 1' are generated by photoelectrons emitted from Pt(0) while the other doublet peaks of labeled 2 and 2' are generated by photoelectrons emitted from Pt(II). The smaller amount of Pt(II) is observed in the N-containing intermetallic N- $\text{Pt}_3\text{Fe}_1/\text{C}$. XPS spectra of Fe in the N- $\text{Pt}_3\text{Fe}_1/\text{C}$ also displays an enhanced intensity of peak at low energy, suggesting a decreased contribution of the higher oxidation state Fe species (figure S4). XPS results indicate also that the introduction of nitrogen enhances the oxidation resistance of the N- Pt_3Fe_1 . We claim it as the N-anchor effect. As to the origin of the enhanced corrosion tolerance, potentiodynamic polarization was employed to evaluate the corrosion behavior of N- $\text{Pt}_3\text{Fe}_1/\text{C}$, as shown in figure S5. The corrosion potential of the N- $\text{Pt}_3\text{Fe}_1/\text{C}$ is higher than that of $\text{Pt}_3\text{Fe}_1/\text{C}$, and the corrosion current of the N- $\text{Pt}_3\text{Fe}_1/\text{C}$ is lower than that of $\text{Pt}_3\text{Fe}_1/\text{C}$. That means the N- $\text{Pt}_3\text{Fe}_1/\text{C}$ could show a good durability during ORR process. Furthermore, figure S2 shows the Pt L3 edge XANES spectra. The intermetallic N- $\text{Pt}_3\text{Fe}_1/\text{C}$ exhibits a decreased Pt L₃-edge white line intensity compared to the intermetallic $\text{Pt}_3\text{Fe}_1/\text{C}$. The L₃ edge XANES spectroscopy at the Pt originates from the electron excitation from core 2s to 5d unoccupied state. The decrease in the white line intensity reflects the decreased number of unoccupied d-states of Pt in the N- $\text{Pt}_3\text{Fe}_1/\text{C}$ catalyst, implying the high resistance to be oxidized for Pt.

Previous works showed that doping nitrogen into a carbon support by nitrogen ion beam or ammonia reaction at 1173 K significantly impedes Pt nanoparticles migration and coarsening^{54–57}. In this work, to investigate the interaction of NH_3 with the support of XC-72 at 873 K, we measured C1s XPS spectra of as-prepared $\text{Pt}_3\text{Fe}_1/\text{C}$, intermetallic $\text{Pt}_3\text{Fe}_1/\text{C}$ and N-containing intermetallic N- $\text{Pt}_3\text{Fe}_1/\text{C}$, as shown in figure 4d. It clearly shows that there is no evidence of interaction between nitrogen and carbon.

To further characterize N in N- $\text{Pt}_3\text{Fe}_1/\text{C}$, N K-edge XAS spectrum was also measured. Figure 5 compares the calculated theoretical and experimental spectra, which present four significant features marked with vertical dashed lines. Using the “fingerprint” of the N K-edge XAS, we may show that the simulated spectrum of N- Pt_3Fe_1 with the N atom in a tetrahedral site matches the raw spectrum.

In figure 6a we compare typical CV curves of commercial Pt/C (Johnson Matthey HiSPEC 3000), chemically ordered $\text{Pt}_3\text{Fe}_1/\text{C}$ and N- $\text{Pt}_3\text{Fe}_1/\text{C}$ in Ar-saturated 0.1 M HClO_4 . All the Pt-based electrocatalysts show the region of H-adsorption and H-desorption in the potential range of 0.05 to 0.40 V, the double-layer capacitance region located from 0.40 to ca. 0.60 V and the region of Pt oxidation and Pt-oxide reduction in the range of ca. 0.60–1.20 V. The electrochemical surface area (ECSA) of the electrocatalysts has been calculated by integrating H-desorption charges, a method used to normalize the kinetic current density to evaluate the intrinsic electrocatalytic activity of Pt-based electrocatalysts. The CV curves did not show any anodic currents ascribed to the oxidation/dissolution of Fe, demonstrating that Fe is stabilized by N-anchor. The EDS line scanning

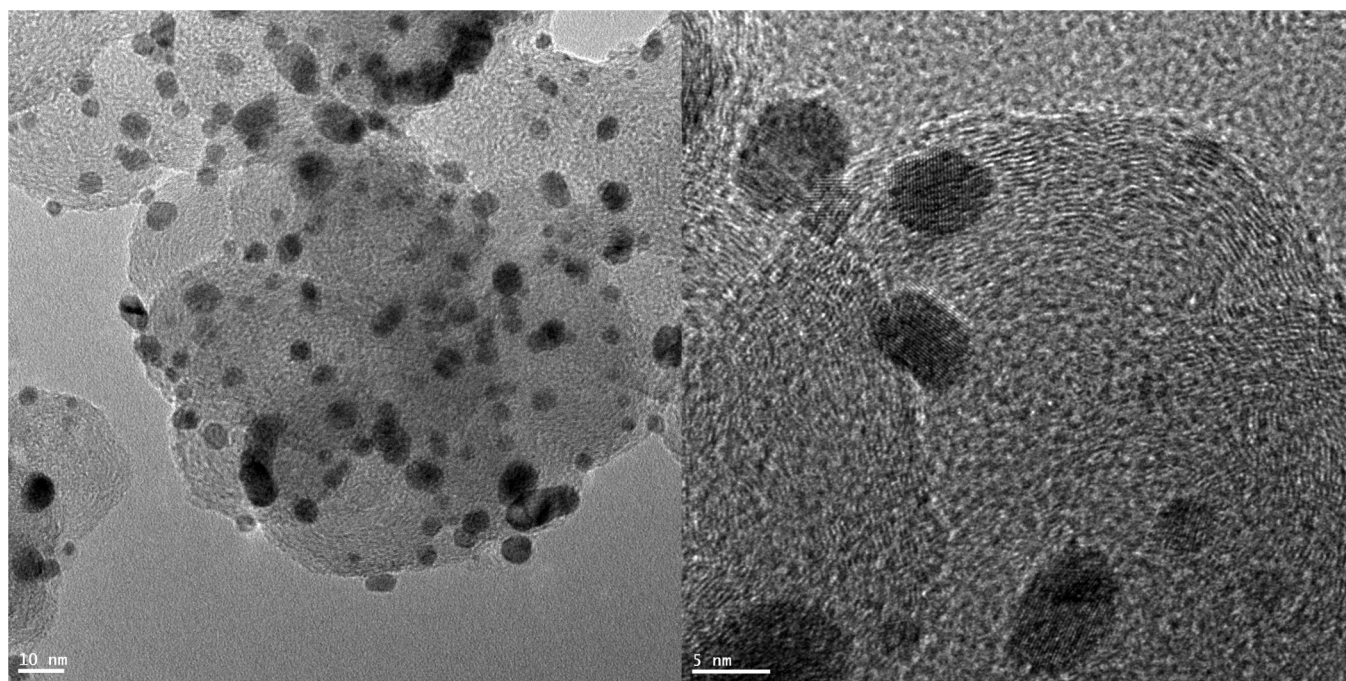


Figure 3 | TEM images of supported N-containing intermetallic compound N-Pt₃Fe₁ nanoparticles obtained at 873 K for 3 hours.

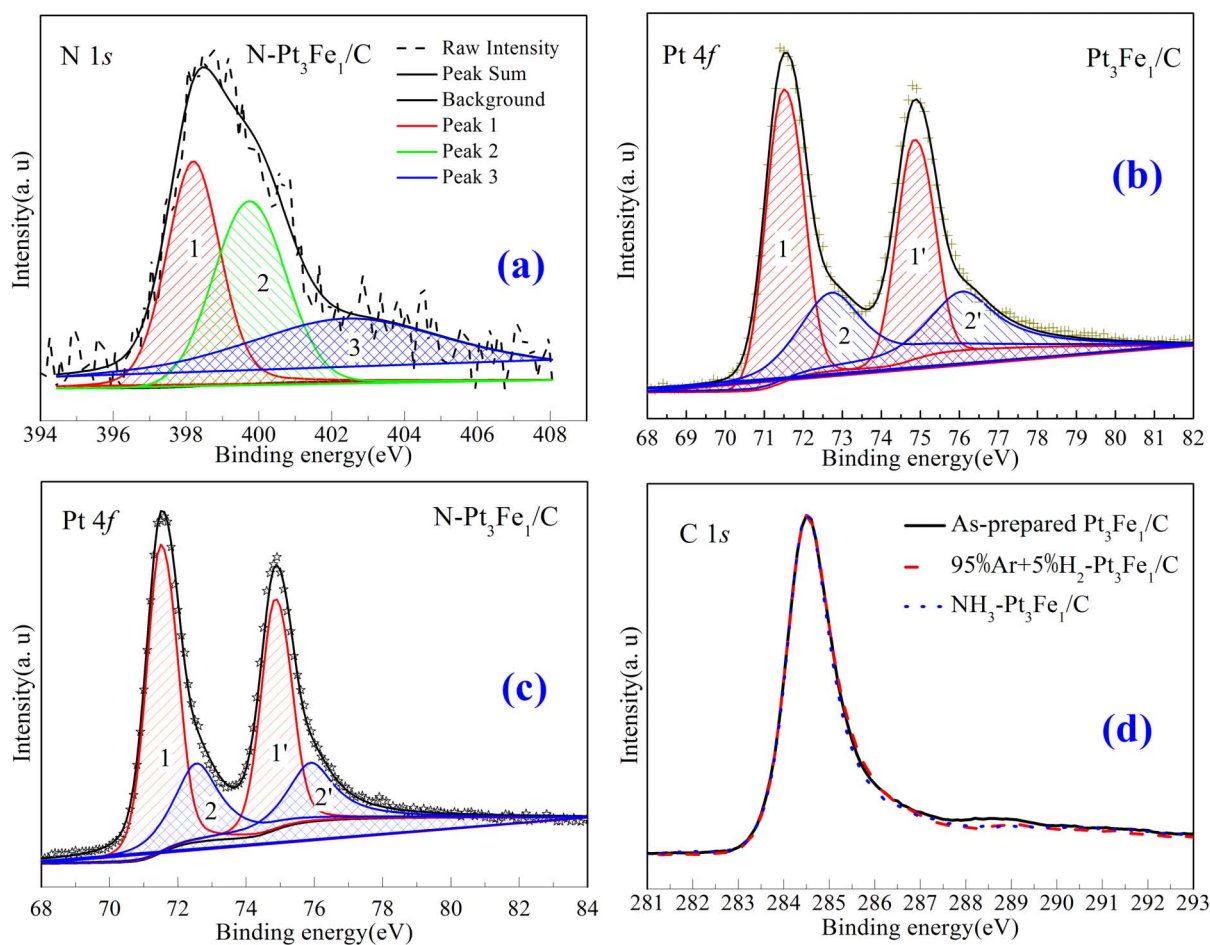


Figure 4 | XPS spectra(a, b, c, d) of as-prepared Pt₃Fe₁/C(C 1s), intermetallics Pt₃Fe₁/C (Pt 4f and C1s) and N-containing intermetallics N-Pt₃Fe₁/C (Pt4f, N 1s and C1s).

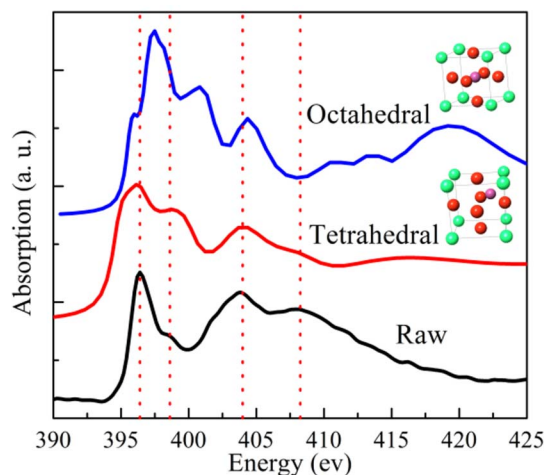


Figure 5 | Experimental N K-edge XAS spectra of N-Pt₃Fe₁/C and calculated octahedral-N-Pt₃Fe₁ and tetrahedral-N-Pt₃Fe₁.

and mapping results, as shown in figure S6, point out that the structure of the N-Pt₃Fe₁/C nanoparticle is intact and no structural transformation after potential cycles from 0.6 to 1.2 V in O₂-bubbling perchloric acid solution, further witnessing the good durability of the catalyst.

The electrocatalytic activity for ORR was evaluated using rotating disk electrode in O₂-saturated 0.1 M HClO₄ at room temperature. In order to compare the specific activity for different electrocatalysts according to the Levich-Koutecky equation, the kinetic current was calculated from the polarization curve (Figure S7) by considering the mass-transport correction and normalized with respect to electrochemical active surface area. Both Pt₃Fe₁/C and N-Pt₃Fe₁/C show a higher activity towards ORR than that of the commercial Pt/C at the potential of 0.9 V. Their enhanced activities were due to their chemically ordered Pt₃Fe₁ intermetallic compound structure^{17,23}. Accelerated durability tests (ADT) were performed by cycling the potential between 0.6–1.2 V (vs. NHE) in O₂-bubbling 0.1 M HClO₄ at a scan rate of 200 mV s⁻¹. After ADT tests, the specific activities of electrocatalysts were recorded as shown in figure 6b. It has been shown that N-Pt₃Fe₁/C showed the best durability after 5000 cycles. The kinetic current densities at 0.9 V were only decreased ca. 7% for the N-Pt₃Fe₁/C after 20000 potential cycles, whereas the Pt₃Fe₁/C shows an activity degradation of 49%. The degradation of specific

activity of the intermetallic Pt₃Fe₁/C is mainly due to the destruction of intermetallics structure deduced by the leaching of Fe during ADT tests. We assigned the enhanced durability of N-Pt₃Fe₁/C vs. Pt₃Fe₁/C to the N-anchor effect which could promote corrosion resistance of Pt₃Fe₁ intermetallics.

This work has highlights a novel strategy to promote the durability of intermetallic Pt₃Fe₁ electrocatalyst. Supported nitrogen-containing intermetallic N-Pt₃Fe₁ electrocatalyst was synthesized via a facile two-stage approach. Actually, the N-Pt₃Fe₁/C electrocatalyst shows stability under ADT tests and only show a 7% specific activity loss after 20000 potential cycles from 0.6 to 1.2 V (vs. NHE) in O₂-bubbling perchloric acid solution. The superior durability of the N-Pt₃Fe₁/C is assigned to the N-anchor effect that could promote corrosion resistance of electrocatalysts. This strategy of durability and activity enhancement towards ORR could be applied to the design of other alloy electrocatalysts for fuel cells.

Methods

Synthesis of as-prepared Pt₃Fe₁/C. As-prepared Pt₃Fe₁/C was synthesized by one-pot reduction of Pt and Fe inorganics in EG/H₂O mixed solution in an ultrasonic cleaning bath. 0.3 mmol H₂PtCl₆·6H₂O and 0.1 mmol FeSO₄·7H₂O were dissolved into 200 mL EG/H₂O mixed solution (EG: H₂O = 1 : 1 in volume ratio, containing 6 mL concentrated sulfuric acid) in a three-neck flask. 234.1 mg XC-72 was then added to the flask above, yielding Pt loadings of ca.20% in weight. After the mixed solution was vigorous stirred in the ultrasonic cleaning bath for 2 hours at room temperature, the temperature of the mixed solution was increased to 65°C, and 5 mL L⁻¹ NaOH solution was added to adjust pH to 11. 40 mmol sodium hypophosphite (NaH₂PO₂·H₂O) was then added into the mixture solution. The process of the reaction is under the protection of N₂. After 10 hours reaction, the obtained supported Pt-Fe nanoparticles were then filtered, washed copiously with water, and dried at 80°C overnight.

Preparation of intermetallics Pt₃Fe₁/C. To obtain intermetallics Pt₃Fe₁/C, as-prepared Pt₃Fe₁/C was put in a quartz tube and annealed at the temperature of 873 K for 30 min under mixture gas of 95%Ar + 5% H₂.

Preparation of N-containing intermetallics N-Pt₃Fe₁/C. To obtain N-containing intermetallics N-Pt₃Fe₁/C, as-prepared Pt₃Fe₁/C was put in a quartz tube and annealed at the temperature of 873 K for 3 hours under NH₃ atmosphere.

Characterization. The X-ray diffraction (XRD) patterns of the samples were obtained using a Bruker D8 Advance diffractometer with Cu Kα (λ = 1.5405 Å) radiation source (40 kV, 40 mA). The morphology, structure, and component of nanoparticles were investigated on FEI Tecnai G2 F30 field-emission transmission electron microscope (TEM) and FEI Titan G2 80–200 Probe Cs-corrector Scanning transmission electron microscope (STEM). The bulk composition of the prepared catalysts was measured using the inductively coupled plasma-atomic emission spectrometry (ICP-AES) on an IRIS Intrepid spectrometer after dissolution of the samples in aqua regia and then dilution using 1 M HCl. X-ray photoelectron spectroscopy (XPS) data were collected on an AXIS-Ultra instrument from Kratos

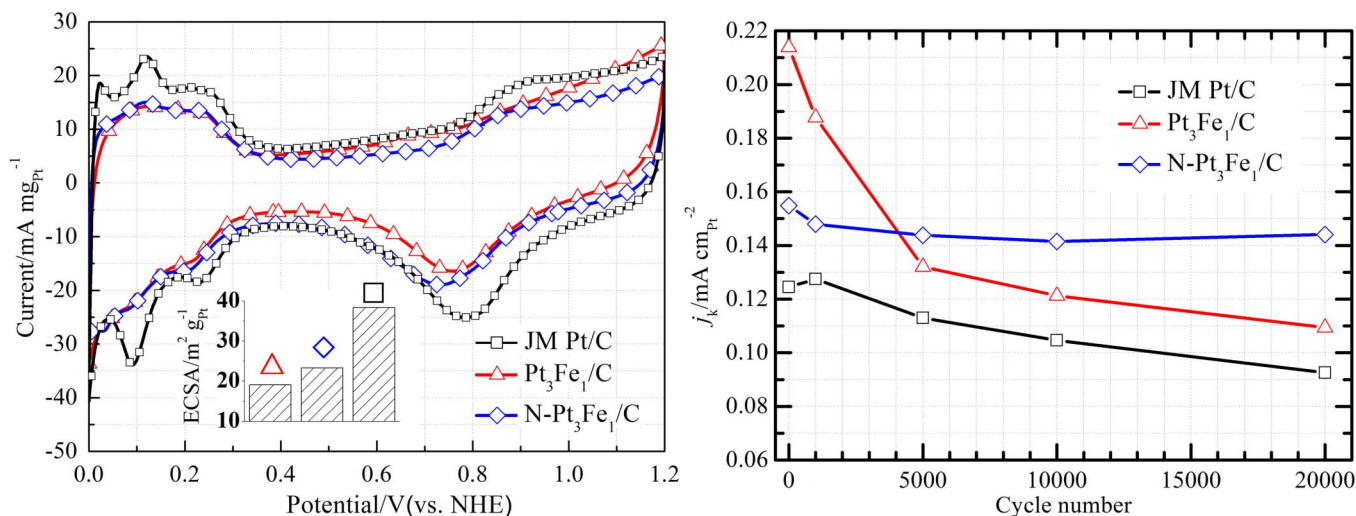


Figure 6 | (a) Cyclic Voltammograms and bar plots of ECSA of the commercial Pt/C, Pt₃Fe₁/C and N-Pt₃Fe₁/C. (b) plots of kinetic current density (normalized by ECSA) versus cycle number for the commercial Pt/C, Pt₃Fe₁/C and N-Pt₃Fe₁/C at 0.9 V.



Analytical using monochromatic Al K α radiation ($h\nu = 1486.6$ eV) and low-energy electron flooding for charge compensation. To compensate for the effects of surface charges, the binding energies were calibrated using the C 1s hydrocarbon peak at 284.80 eV. The Shirley method was used to correct the background of all spectra. After making the corrections, the spectra were analyzed using the XPSPEAK 4.1 software package. To deconvolute the spectra, we used a convolution of a mixed Gaussian-Lorentzian function series corrected by an asymmetric component to reflect the many-body effects in metal. Pt L₃-edge X-ray absorption fine structure (XAFS) spectra of intermetallics N-Pt₃Fe₁/C and N-containing intermetallics N-Pt₃Fe₁/C, as well as Pt L₃-edge XAFS spectrum of Pt foil as a reference compound, were measured in fluorescence mode at the Beijing Synchrotron Radiation Facility (BSRF). X-ray absorption spectra were background-subtracted and then normalized to the high energy atomic absorption. To allow comparisons to be made, the edge energy was subtracted and defined as energy zero for the Pt L₃-edge XANES spectra.

The electrochemical measurements were performed using a VMP3 multichannel potentiostat/galvanostat (Bio-Logic SAS, France) at a constant temperature of 25°C unless stated otherwise. The glassy carbon rotating disk electrode (GC-RDE) with an area of 0.1257 cm² was used as the working electrode. A GC film electrode and a normal hydrogen electrode (NHE) were used as the counter electrode and the reference electrode, respectively. All the potentials in this study were given on the reference of NHE. Before using a GC electrode as a substrate for the catalysts, it was polished with 0.05 μm alumina to yield a mirror finish. In order to deposit the electrocatalysts on the working electrode, we prepared the ink as follows: Typically ca. 3 mg of the electrocatalyst was dispersed in isopropyl alcohol (1 mL) together with one drop of 2% Nafion solution in an ultrasonic bath for 20 min. The suspension (10 μL) was pipetted on to the GC substrate and dried in an air oven for 30 min.

To obtain the corrosion behavior of electrocatalysts, the potentiodynamic polarization measurement was conducted in O₂-saturated 0.1 M HClO₄ solutions. Then the potential curves was obtained plotting the potential as a function of the logarithm of the current density.

Cyclic voltammetry (CV) measurements were carried out in Ar-saturated 0.1 M HClO₄ solutions at 50 mV s⁻¹. The electrochemical surface area (ECSA) was estimated by measuring the charge associated with hydrogen desorption (after double layer correction) between 0.05 and 0.40 V by taking the conversion factor to be 210 μC cm_{Pt}⁻². The ORR measurements were performed in O₂-saturated 0.1 M HClO₄ solutions using GC-RDE at a rotation of 1600 rpm and a sweep rate of 10 mV s⁻¹. The kinetic currents for ORR on GC-RDE were calculated using the Koutecky-Levich equation (1) from the ORR polarization:

$$1/j = 1/j_k + 1/j_d \quad (1)$$

Where j is the experimentally measured current density, j_d is the diffusion limiting current density, and j_k is the kinetic current density.

The ADT tests were performed in O₂-bubbling 0.1 M HClO₄ solutions by applying cyclic potential sweeps between 0.6 and 1.2 V at a sweep rate of 200 mV s⁻¹ for the given number of cycles.

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Author contributions

D.X. designed the experiments. X.L., N.L.Z. and L.A. performed the experiments, and data analysis. W.H., X.C., W.C. and Z.W. conducted the calculations. D.X. and Z.W. guided the whole work and analysis. X.L. and D.X. wrote the paper.

Additional information

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