

Article

Epitaxy of Monoclinic VO₂ on Large-Misfit 3*m* Template Enabled by a Metastable Interfacial Layer

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on the $CoFe_2O_4(111)$ template, assisted by an interfacial layer of the metastable orthorhombic phase. The interface between orthorhombic VO₂ and $CoFe_2O_4$ is atomically sharp without noticeable interfacial diffusion. The (010)-faceted orthorhombic VO₂ layer is lattice-matched to both the $CoFe_2O_4(111)$ template and the monoclinic phase, although they have different surface symmetries. The occurrence of an orthorhombic VO₂ thin layer significantly lowers the in-plane misfit strains of the monoclinic VO₂ epilayer, along both the [100] and [001] axes. Our first-principles calculations confirm that the low-misfit orthorhombic VO₂ is preferred on $CoFe_2O_4(111)$



over the large-misfit monoclinic phase, at the initial growth stage. Additionally, upon increasing the film thickness to ~ 8 nm, the orthorhombic phase is no longer favored, and the bulk stable monoclinic VO₂ appears to minimize the free energy of the system. Moreover, we show that the metal-to-insulator transition of our VO₂ epilayer can be efficiently triggered by both the temperature and Joule self-heating effect.

1. INTRODUCTION

As one of the most intensively studied strongly correlated oxides, VO₂ is featured by an abrupt metal-insulator transition (MIT) near room temperature (\sim 340 K), which is accompanied by a monoclinic-to-rutile structural change.^{1,2} Such a MIT makes VO₂ very attractive for a vast variety of potential applications such as ultrafast switches, smart windows, infrared imaging, Mottronics, and memristors.³⁻⁶ In addition, notable is that the strong coupling among lattice, charge, spin, and orbital degrees of freedom provides additional knobs for manipulating its intrinsic properties and seeking new conceptual devices, through external stimuli including strain, electric and optical fields.⁷⁻¹⁰ For instance, both the electrically driven and photoinduced MITs in VO₂ have been demonstrated to be fascinating ways to achieve neuromorphic computing for overcoming the limitations of von Neumann architectures.^{11,12} In addition, huge piezoresistive response which is an order of magnitude larger than that of silicon was observed in the VO₂ nanomembrane, opening the door to the ultrasensitive, low-power-dissipation tactile sensors.¹³

To make these devices reliable and applicable, VO_2 epitaxial thin films are highly desirable. However, the growth of devicegrade VO_2 epitaxial films is challenging. First, it needs a delicate control of the cation valence state, since various vanadium oxides exist including VO, VO_2 , V_2O_3 , and V_2O_5 , depending on the growth conditions.¹⁴ Second, besides the monoclinic phase, VO_2 itself can also exist in several polymorphs.¹⁵ And third, very few isostructural substrates are available for the epitaxial growth of monoclinic VO₂ (abbreviated as M-VO₂).¹⁶ For example, the most frequently used substrates with two-dimensional surface point symmetry of 3m (including 6mm symmetry in a more general consideration) are inherently lattice- and symmetry-mismatched with M-VO2.¹⁷ Due to the symmetry mismatch, multiple (010)-oriented M-VO₂ domains coexist on the 3msubstrates, such as Al₂O₃(0001), ZnO(0001), and (111) facets of perovskite (e.g., $SrTiO_3$), spinel (e.g., $MgAl_2O_4$) and rocksalt oxides (e.g., MgO and NiO).^{13,16–20} It was reported that on Al₂O₃(0001) and ZnO(0001) surfaces, the M-VO₂ epilayer exhibits a domain-matching epitaxy (LDE) scheme but not the common lattice-matching epitaxy (LME),^{13,21} in order to alleviate the considerably huge in-plane epitaxial strain in M-VO₂. For instance, a 3×3 supercell of M-VO₂ matches a 5×5 supercell of ZnO when (0001)-faceted ZnO is used as the substrate.¹³ By contrast, an interfacial reaction layer (Ni₂VO₄) appears to guarantee the epitaxial growth of M- VO_{22}^{20} when it is deposited on the NiO(111) surface. Despite the strong influence of misfit strain and surface chemistry, the

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Figure 1. (a) XRD $2\theta - \theta$ pattern of the VO₂ film grown on the CFO/ZnO/Al₂O₃(0001) substrate. (b) XRD ϕ -scans of VO₂(011), CFO(004), ZnO(10-12), and Al₂O₃(11-26) reflections. (c) Raman spectrum of VO₂ film; triangles, squares, and stars label the A_g modes, B_g modes, and the signals arising from CoFe₂O₄. (d,e) Surface morphologies of the CFO template and the VO₂ film; scan area: 2 × 2 μ m².

detailed growth mechanism of the M-VO₂ epilayer on 3m substrates is far from being understood.

Here, we report the epitaxial growth of M-VO₂ on 3m (111)-faceted CoFe₂O₄ (CFO), through the formation of an interfacial layer of orthorhombic VO₂ (O-VO₂). Direct epitaxy of M-VO₂ on CFO(111) yields anisotropic misfit strains as high as 9.5 and 2.7% along the in-plane [001] and [100] orientations, while the insertion of O-VO₂ thin interfacial layer can significantly accommodate the misfit strains, and therefore makes the epitaxial growth of M-VO₂ possible. Although M-VO₂ is the thermally stable phase, the appearance of metastable O-VO₂ at the interface minimizes the total free energy (E_t) of the whole system through reducing the elastic energy (E_{elas}).

2. EXPERIMENTAL PROCEDURE

2.1. Film Deposition. The VO₂ thin film was fabricated by radio frequency magnetron sputtering with a commercial V₂O₅ target, on the CFO/ZnO bilayer-buffered Al₂O₃(0001) substrate. The details of the growth of the CFO/ZnO bilayer were reported before.²² Prior to the VO₂ deposition, the sputtering chamber was evacuated to a base pressure of 1×10^{-5} Pa, and then filled with the working gas (Ar and O₂) to a total pressure of 0.5 Pa. A 10 min presputtering was performed before the growth to avoid any possible contamination. The oxygen partial pressure and substrate temperature were adjusted to be 0.05 Pa and 550 °C during the VO₂ growth, as reported previously.¹³

2.2. Characterization. The X-ray diffraction (XRD) $2\theta - \theta$ and ϕ scans were analyzed by a Rigaku RINT-TTR system using Cu K α radiation as the light source. A FEI Talos F200S transmission electron microscope (TEM) equipped with an energy-dispersive spectrometer (EDS) was used for the crosssectional structural and compositional studies. Surface morphologies were characterized by a NT-MDT solver P47 atomic force microscope (AFM) under the noncontact mode. All of the electrical measurements were carried out using a Keithley-4200 semiconductor characterization system. For characterizing the temperature-dependent resistance of the VO₂ film, a Lakeshore Model 325 controller was used to precisely control the sample temperature. The current–voltage (I-V) curve of VO₂ was collected under a current compliance of 0.01A with a contact–contact separation of 20 μ m.

2.3. First-Principles Calculations. To derive the elastic energy of M-VO₂(010) and O-VO₂(010) layers under different in-plane strains, first-principles calculations were performed by density functional theory within the projector-augmented waves as implemented in the Vienna Ab initio Simulation Package.^{23–25} The electron exchange-correlation potential was described by the Perdew–Burke–Ernzerhof form within the generalized gradient approximation with an on-site Coulomb interaction (GGA + U).²⁶ The Coulomb parameter U for V-3d orbital states was set to 3.4 eV.²⁷ For every in-plane strain level, the structures of M-VO₂ and O-VO₂ were optimized such that the remnant Hellmann–Feynman forces were less than 1 × 10^{-2} eV/Å.

3. RESULTS AND DISCUSSION

Figure 1a shows the $2\theta-\theta$ XRD pattern of the VO₂ film grown on the CFO/ZnO bilayer-buffered Al₂O₃(0001) substrate. Besides the CFO, ZnO, and substrate-related peaks, a strong M-VO₂(020) peak is observed. The derived out-of-plane parameter is 4.511 Å, similar to those reported previously.¹³ In order to disclose the in-plane orientation of M-VO₂ with respect to CFO and the substrate, XRD ϕ -scans were collected along the M-VO₂(011), CFO(004), ZnO(10–12), and Al₂O₃(11–26) reflections (Figure 1b). It reveals that the VO₂(011) scans exhibit six sharp peaks at 60° intervals, and they appear at azimuthal angles identical to those of CFO(004), ZnO(10–12), and Al₂O₃(11–26). Therefore, the epitaxial relationships between M-VO₂, CFO, ZnO and the



Figure 2. (a) Cross-sectional TEM image near the VO₂/CFO interface. (b–d) EDS elemental maps for V, Fe, and O. (e) Enlarged view of the VO₂/CFO interfacial region marked by the green square in (a). (f) Reconstructed image obtained by FFT and inverse FFT filtering (e); planes in CFO are shown in white, and the O-VO₂ planes are yellow. (g) Cross-sectional image of O-VO₂ where the unit cell is clearly resolved. (h) $3 \times 2 \times 1$ supercell of O-VO₂ viewed along the [001] axis. (i) Enlarged view of the M-VO₂/O-VO₂ interfacial region marked by the yellow square in (a). (j) Reconstructed image by FFT and inverse FFT filtering (i); M-VO₂ and O-VO₂ planes are shown in white and yellow colors, respectively. (k,l) Enlarged views of the regions with zone axes of M-VO₂[001] and [100]; insets are supercells of M-VO₂ viewed along [001] and [100], respectively. Scale bars are 5 nm in (a–d), 2 nm in (e,gi), and 1 nm in (k,l).

substrate are determined tobe M-VO₂[100]||CFO[1-10]||ZnO[10-10]||Al₂O₃[11-20] and M-VO₂(010)||CFO-(111)||ZnO(0001)||Al₂O₃(0001). Similar results were obtained by pole figure characterization (Figure S1). Moreover, strong A_{σ} and B_{σ} modes with peak positions similar to those of M-VO₂ reported previously²⁸ were clearly resolved in the Raman spectrum (Figure 1c), further indicating the deposited VO_2 film is of the monoclinic phase. In addition, the VO_2 film obtained here has a similar full width at half-maximum (FWHM) of the Raman peaks with the $VO_2/Al_2O_3(0001)$ sample (Figure S2). AFM surface morphology characterizations reveal root-mean-square (RMS) roughnesses of 1.51 and 1.92 nm for the CFO template and the VO_2 film (Figure 1d,e), respectively. Note that the RMS roughness obtained here is considerably lower than those of the VO₂ epilayers deposited on $[LaAlO_3]_{0.3}[Sr_2AlTaO_6]_{0.7}(111)$ and $SrRuO_3$ -buffered $SrTiO_3(111)^{29,30}$ and are comparable with the value for the $VO_2/Al_2O_3(0001)$ film (Figure S3).

To gain more insight into the structural details within the interfacial regions between VO₂ and the CFO, cross-sectional TEM images were collected along the CFO[1–10] zone axis, as displayed in Figure 2a. Apparently, there occurs a thin (typically ~8 nm thick) interfacial layer (as denoted by dashed red lines) between M-VO₂ and the CFO template, although no XRD signal of this layer is resolvable, partly due to its low volume fraction. In general, there are two possible origins for such a layer: a metastable polymorph of VO₂ or a transition metal oxide alloy stemming from an interface chemical reaction. The EDS elemental maps for V, Fe, and O (Figure 2b–d) show that the interface between VO₂ and CFO is atomically sharp, without notable interfacial interdiffusion. Therefore, this interfacial layer is mainly composed of V and O and is ascribed to a metastable phase of VO₂. Here, it is

identified as O-VO₂ (space group: Pnma)^{31,32} based on the structural details revealed by the enlarged views near the interfacial region (Figure 2e–g). It is found that the O-VO₂ layer (zone axis: O-VO₂[101]) is semicoherently grown on the CFO template (Figure 2e), and the reconstructed image (Figure 2f) extracted from Figure 2e after fast Fourier transform (FFT) and inverse FFT filtering, clearly shows that one interplane spacing along CFO[002] corresponds to two O-VO₂(-1-31) layers. Moreover, the unit cell of O-VO₂ can be occasionally resolved in our TEM characterizations, indicating the cooccurrence of the O-VO₂[001] zone axis (Figure 2g). In addition, the lattice constants of O-VO₂ derived from Figure 2g are in good agreement with those of the orthorhombic phase (JCPDS No. 25-1003).

It is the appearance of a metastable O-VO₂ interfacial layer that makes it possible to epitaxially grow M-VO₂ on the largemisfit CFO(111) template. We note that an atomically sharp, semicoherent interface between M-VO₂ and O-VO₂ is also visible, as displayed in Figure 2i, suggesting the high interfacial quality of the M-VO₂/O-VO₂ system. The reconstructed image derived by FFT and inverse FFT filtering clearly shows that every interplane spacing of M-VO₂(20–2) matches well with one O-VO₂(-1–31) layer distance (Figure 2j). Besides the M-VO₂[101] zone axis (Figure 2i), areas with zone axes of M-VO₂[001] and M-VO₂[100] are also observed, as illustrated in Figure 2k,l. The finding of 3 different M-VO₂ domains confirms the multidomain growth of M-VO₂, in accordance with the XRD ϕ -scans as shown in Figure 1b.

In view of the symmetry constraint, the number of domain variants for O-VO₂ is 3, when it is epitaxially grown on the 3m CFO(111) surface.³³ That is, 3 equivalent O-VO₂ domains coexist on the CFO template (Figure 3), with an in-plane rotation of 120° from each other. The lattice constants of O-



Figure 3. Schematic of the in-plane epitaxial relationship between $M-VO_2$, $O-VO_2(010)$, and CFO(111); subscripts "M" and "O" denote the monoclinic and orthorhombic phases, respectively.

VO₂ are *a* = 4.905 Å, *b* = 9.422 Å, and *c* = 2.916 Å (JCPDS No. 25-1003), and the resultant lattice misfits between O-VO₂ and CFO are 1.04 and 3.91% along O-VO₂[001] and [100], respectively.³⁴ For (111)-oriented CFO film, there are 3 identical <1-10> family of directions, namely, [1-10], [10-1], and [01-1] on the (111) surface. Therefore, the [001]orientations of the 3 $\ensuremath{\text{O-VO}}_2$ domains are parallel with CFO[1-10], [10-1], and [01-1], respectively. The above domain configuration explains why there exist two zone axes of the O-VO₂, [001] and [101], in Figure 2e,g. Based on the results shown in Figures 1 and 2, the 3 equivalent M-VO₂ domains on the O-VO₂ layer are also displayed in Figure 3. According to this domain configuration, the lattice misfits between M-VO₂ and O-VO₂ are 1.58 and 5.72% along M-VO₂[100] and [001], respectively. Based on the above results, the in-plane epitaxial relationship among CFO, O-VO₂, and M-VO₂ is M-VO₂[100]||O-VO₂[001]||CFO[1-10]. We also note that one single M-VO₂ domain shown in Figure 3 stands for a couple of domains with a twisted angle of ${\sim}4^\circ$ in between, consistent with the observations in (010)-oriented M-VO₂ epitaxial films on other 3m substrates reported previously.^{13,17,18} This is because the monoclinic distorted angle of M-VO₂ is \sim 122°, and the couple of twisted domains share the same $M-VO_2[100]$ orientation (Figure S4).

We now turn to the underlying mechanism of the appearance of a thin O-VO₂ intermediate layer at the VO₂/ CFO interface. Along the M-VO₂[001] and [100] axes, the lattice misfits between M-VO₂ and CFO are 8.71 and 2.60%, respectively. By sharp contrast, the lattice misfits between O-VO₂ and CFO are hugely reduced to 3.91 and 1.04%, along the [100] and [001] orientations of O-VO₂. It seems that the emergence of the O-VO₂ layer alleviates the epitaxial strain and, therefore, reduces the total free energy E_t of the whole system. In order to verify this viewpoint, first-principles calculations were performed to derive E_t of the O-VO₂ and M-VO₂ epilayers as functions of in-plane strains, as shown in Figure 4. Generally, $E_{\rm t}$ is the sum of the elastic energy $E_{\rm elas}$ arising from strain-induced lattice distortion and the free energy under the strain-free state (E_0) .³⁵ According to our calculations, E_0 for the strain-free M-VO₂ is 0.132 eV lower than that of unstrained O-VO₂ per formula unit (f.u.). Here, for convenience, we set the E_0 of unstrained M-VO₂ as zero in Figure 4.

For the fully strained O-VO₂ on CFO(111) (solid star in Figure 4b), we get $E_t = 0.147$ eV/f.u. By comparison, E_t is as high as 0.269 eV/f.u. (solid circle in Figure 4d) when M-VO₂ is



Figure 4. (a) Schematic of the unit cell of the O-VO₂. (b) Total energy of O-VO₂ as functions of strains along O-VO₂[100] and [001] orientations; black stars denote the coherent O-VO₂(010) epilayer on CFO(111), and the white diamond labels the strain level of O-VO₂ where the total energy of O-VO₂ is equal to that of the M-VO₂ coherent epilayer on O-VO₂. (c) Schematic of the M-VO₂ unit cell. (d) Total energy of M-VO₂ as functions of strains along M-VO₂[100] and [001] directions; black spots stars denote the coherent M-VO₂(010) epilayer on CFO(111), and the black diamond labels the strain level of M-VO₂ where the M-VO₂ epilayer starts to appear.

coherently strained on CFO(111). In this regard, the energy of $O-VO_2$ is energetically more favorable than that of M-VO₂ at the initial growth stage. In general, a strained epilayer gradually relaxes toward its bulk state, upon increasing the film thickness above the critical thickness.³⁶ For our O-VO₂ epilayer coherently strained on CFO(111), the structural relaxation is somewhat different from that of the conventional isotropically strained film. The rather large strain (4.07%) applied along the $O-VO_2[100]$ direction yields a considerably low critical thickness and, at the initial relaxation period, the strain (1.05%) across the direction of the O-VO₂[001] can be viewed as a constant (Figure S5). When this anisotropic relaxation proceeds and the strain along O-VO₂[100] reaches 1.03% (the white diamond in Figure 4b), another relaxation route—the Oto-M phase transition, appears. According to our calculations, the diamond spots (white in Figure 4b and black in Figure 4d) infer the strain levels at which O-VO₂ and M-VO₂ are coherent with each other and share the same E_t . Our experimental observations (Figure 2a) show that the O-to-M phase transition occurs at a threshold thickness of ~8 nm for O-VO₂; beyond that thickness, M-VO₂ is energetically preferred over M-VO₂. As compared with the coherent M-VO₂ epilayer directly appears on CFO(111), both the strain level and E_{elas} of M-VO₂ (the black diamond in Figure 4d) fully strained on the partially relaxed $O-VO_2$ (the white diamond in Figure 4b) are hugely reduced. Moreover, the threshold strain level below which the formation of the O-VO₂ interfacial layer is no more energetically favorable on the 3m substrate can also be derived based on our calculations (Figure S6).

It is worth pointing out that besides the strain level, film thickness is also a key parameter to tailor the energy balance between competing polymorphs as well as to control the detailed structure of the film. For an epilayer of a metastable phase, only a limited thickness is allowed. In order to minimize E_t of the whole system, a strain-driven metastable polymorph inherently tends to turn into its parent phase upon increasing the film thickness to a threshold value, as exemplified by the orthorhombic-to-monoclinic transition found here. Similar thickness-dependent structural evolutions have been observed in a variety of systems, including tetragonal BiFeO₃ and orthorhombic Hf_{0.5}Zr_{0.5}O₂ epitaxial thin films.^{37,38}

We carried out temperature-dependent resistance characterizations for the VO₂ film deposited on the CFO(111) template (Figure 5a), and a MIT characterized by a resistance variation



Figure 5. (a) Normalized resistance versus temperature; inset is the derivative curve of log R(T)-T plots, in which T_c and ΔT are derived from the Gaussian fit of the data. (b) I-V characterization of the VO₂ film collected under a contact–contact separation of 20 μ m with a current compliance of 0.01 A.

of ~3 orders of magnitude was observed. The MIT temperature (T_c) , defined as the peak position in the derivative of the R(T), is ~341 K during heating, close to the bulk value of M-VO₂.³⁹ Moreover, the phase transition sharpness (ΔT , \sim 5 K) also resembles those of the VO₂ epitaxial films grown on other 3m substrates.¹³ Besides temperature, the MIT of VO₂ can also be driven by electric field through the Joule selfheating effect.^{40,41} As shown in Figure 5b, the I-V curve is highly nonlinear—I increases gradually with V at the beginning of the voltage sweep; it abruptly jumps from 1.7 to 10.0 mA as V rises to 15.9 V, indicating the occurrence of a monoclinic-torutile phase transition. Upon decreasing the temperature, a large hysteresis ($\Delta V = 8.7$ V) appears and the VO₂ film transforms back to the insulator state at V = 7.2 V. All these findings are similar to those reported previously,¹³ indicating a high electrical quality of the VO_2 film on CFO(111) which has important implications for device applications.

4. CONCLUSIONS

In summary, we have demonstrated the heteroepitaxy of a VO_2 thin film with good structural and electrical qualities, on the large-misfit 3m CFO(111) template. Cross-sectional TEM

characterizations show that the interface between VO₂ and the CFO is reasonably good, without any notable interlayer diffusion. In addition, it is found that a metastable O-VO₂ thin layer appears at the interface, with 3 domain variants on CFO(111). The occurrence of an O-VO₂ interfacial layer, with the in-plane epitaxial relationship of M-VO₂[100]||O- $VO_2[001] \| CFO[1-10]$, significantly reduces the lattice mismatch of the VO₂/CFO system. Based on first-principles calculations, the total free energies of M-VO₂ and O-VO₂ epilayers with respect to the in-plane anisotropic misfit strains were derived. The results explain why O-VO₂ but not the thermally stable $M-VO_2$ emerges on CFO(111) at the initial growth stage and clarify the origin of the O-to-M structural relaxation route. Our work provides an in-depth understanding on the epitaxial growth of VO_2 on 3m surface, which is beneficial for its future applications.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.4c03810.

Pole figure characterizations of the VO₂ film on the CFO template, comparison of the Raman spectra for the films grown on CFO and Al₂O₃(0001), surface morphology of the VO₂ film grown on Al₂O₃(0001), XRD ϕ -scans of VO₂(220) and the schematic of twisted domain couple, the dependence of critical thickness on the in-plane strain according to the People-Bean model, and the derivation of the threshold strain level for the occurrence of interfacial O-VO₂ on 3*m* substrate (PDF)

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The manuscript was written through the contributions of all authors. All authors have given approval to the final version of the manuscript.

Notes

The authors declare no competing financial interest.

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