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Introduction

With the development of industry, water pollution from organic dyes has become a serious issue due to its potential toxicity to humans and the natural environment.^{1,2} To reduce harm to the ecological environment and human health, it is important to search for an effective, convenient, and fast method to deal with wastewater. Presently, there are a large number of technologies that have been adopted for this purpose, including physical, chemical, biological, and adsorption.^{3,4} Among these methods, adsorption has attracted considerable attention owing to its highly efficient, easy-operation, low-cost, and recyclability.⁵ The key to adsorption technology is to choose efficient adsorbents. Of these adsorbents, many traditional porous materials, such as

Fast adsorption of methylene blue, basic fuchsin, and malachite green by a novel sulfonic-grafted triptycene-based porous organic polymer[†]

Cheng Li,^a Yan He,^{*ab} Li Zhou,^a Ting Xu,^a Jun Hu, ^b ^a Changjun Peng^{*} and Honglai Liu^a

In this study, a novel triptycene-based porous polymer grafted with sulfonic acid (TPP-SO₃H) was successfully synthesized by the post-synthetic modification of the non-functionalized polymer TPP. The polymer TPP-SO₃H was well-characterized and was found to be a fast and effective absorbent for the cationic dyes methylene blue (MEB), basic fuchsin (BF), and malachite green (MG), with over 95% removal being observed within 10 min from initial concentrations of 100 mg L⁻¹, 100 mg L⁻¹, and 300 mg L^{-1} , respectively. The adsorption process for MEB, BF, and MG was pH-dependent. The adsorption behaviours for MEB, BF, and MG follow pseudo-second-order kinetics and fit the Langmuir model. Moreover, the maximum adsorption capacities of MEB, BF, and MG at room temperature were 981.8 mg q^{-1} , 586.2 mg q^{-1} , and 1942.5 mg q^{-1} , respectively. It is worth noting that the values of the MEB, BF, and MG adsorption capacities on TPP-SO₃H were 5.5, 3, and 1.8 times that of the nonfunctionalized polymer TPP based on the same adsorbent weight. It is suggested that (i) there are strong electrostatic attractions between the sulfonic groups of the TPP-SO₃H and cationic dyes and (ii) the higher surface area and good porosity may contribute to the high dye adsorption capacity. Furthermore, TPP-SO₃H exhibited good cyclic stability, which can be regenerated at least five times without a significant loss of adsorption capacity. Therefore, the facile strategy synthesis, as well as the excellent adsorption capacity and reusability, make polymer TPP-SO₃H an attractive adsorbent for wastewater treatment.

> activated carbon,⁶ zeolites,⁷ and oriented clay films,⁸ have been extensively studied. However, these materials have disadvantages of low adsorption capacities and long adsorption times. To overcome these problems, exploring novel porous adsorbents for efficient adsorption and the removal of dyes is still of great significance and a technical challenge.

> Triptycene and its derivatives with D_{3h} symmetry and a threedimensional (3D) rigid structure are widely applied in supramolecular chemistry and materials science fields and are already in use in the synthesis of porous organic polymers.^{9,10} Compared to conventional adsorbents, the obvious features of triptycene-based porous materials are high surface areas, good porosities, and high thermal stability. Thus, triptycene-based polymers as adsorbents have a distinct advantage in adsorption-related fields, including the storage of hydrogen, uptake and selectivity of CO₂, and adsorption of organic solvents and dyes.^{11–13} In addition, in our previous research, we successfully synthesized an alkyl-substituted amino functionalized triptycene-based 3D rigid polymer network *via* the postsynthetic modification method. The resulting compound had a high surface area and good CO₂ adsorption capacity.¹⁴

> Except for the amine group, some other active groups, such as sulfonic, hydroxyl, and carboxyl groups, have been grafted to



[&]quot;Key Laboratory for Advanced Materials and Department of Chemistry, East China University of Science and Technology, Shanghai 200237, China. E-mail: cjpeng@ ecust.edu.cn

^bJiangxi Province Key Laboratory of Polymer Micro/Nano Manufacturing and Devices, School of Chemistry, Biology and Materials Science, East China University of Technology, Nanchang, 330013, People's Republic of China. E-mail: yanhe@ecit.cn † Electronic supplementary information (ESI) available. See DOI: 10.1039/c8ra09012b

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organic or inorganic porous solids by the post-synthetic modification method.¹⁵⁻¹⁷ Among these groups, sulfonic acid groups have the following advantages: (1) they are hydrophilic, making it easy to wet a solid surface with water,18 (2) they are sufficiently easily ionized that the surface is negatively charged, facilitating the adsorption of cations,¹⁹ and (3) the three oxygen atoms of the sulfonic acid group are preferred hydrogen bond acceptors and have a strong ability to form hydrogen bonds.^{20,21} All of these advantages greatly enhance the adsorption of cationic dyes. Recently, it has been reported that the grafting of sulfonic acid groups on the resin and MOF has been used for cationic dye adsorption, but the adsorption capacities of BF, MEB, and MG is only 127.0 mg g^{-1} , 351 mg g^{-1} , and 596 mg g^{-1} , respectively, and the adsorption time is long, owing to the low surface area or low adsorption sites.^{22,23} Thus, a highly porous polymer network with sulfonic acid functionality should be an excellent adsorbent for scavenging and removing cationic dyes, as it has a high surface area and a high density of dye adsorption active sites. However, the application of sulfonic acid porous organic polymer for organic dye removal has rarely been reported.

In this report, we describe the successful work of creating a sulfonic functionalized triptycene-based porous polymer TPP-SO₃H as a new adsorbent for the fast adsorption of cationic dyes, including MEB, BF, and MG. The adsorption kinetics, adsorption isotherms, effect of pH and regeneration of the adsorbent for the removal MEB, BF, and MG from an aqueous solution of TPP-SO₃H were studied in detail. In addition, the interaction between TPP-SO₃H and cationic dyes was analysed by quantitative calculations and desorption experiments.

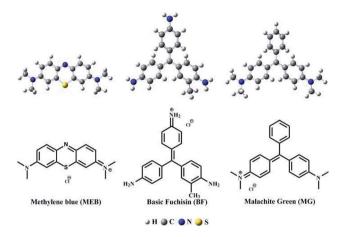
Experimental

Reagents and materials

All of the purchased chemicals were of at least reagent grade and were used without further purification. Triptycene (98.0%), anhydrous ferric chloride (FeCl₃, \geq 98.0%), 1,2-dichloroethane (DCE, 99.8%), formaldehyde dimethyl acetal (FDA, \geq 98.0%), and chlorosulfonic acid (ClSO₃H, 99%) were purchased from Sigma-Aldrich. All of the other solvents were purchased from TCI America. The methylene blue (MEB, 99%), basic fuchsin (BF, 98%), and malachite green (MG, 98%), were purchased from Macklin Biochemical Co. Ltd. (Shanghai, China), and the above three dyes were used without further purification. Their structures are shown in Fig. 1.

Synthesis of triptycene-based porous polymer (TPP)

TPP was synthesized according to previous work.¹¹ As shown in Scheme 1a, triptycene monomer (1.1054 g, 4.35 mmol) was dissolved in 20 mL of anhydrous DCE. To this solution, formaldehyde dimethyl acetal (FDA, 17.4 mmol) and anhydrous FeCl₃ (17.4 mmol, 2.82 g) were added in a nitrogen environment. The reaction mixture was magnetically stirred and heated to 80 °C for 24 h. After cooling to room temperature, the crude product was collected *via* filtration and repeatedly washed with methanol until the filtrate was nearly colourless. The product





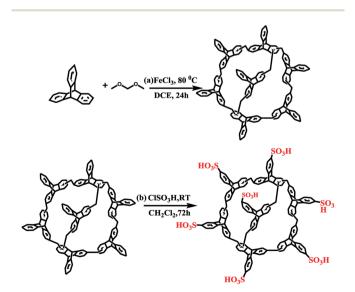
was further purified *via* Soxhlet extraction in methanol for 24 h. Finally, the product was dried at 120 °C under vacuum to yield a yellow solid TPP with a good yield.

Synthesis of sulfonic-grafted triptycene-based porous polymer (TPP-SO₃H)

As shown in Scheme 1b, chlorosulfonic acid (1.0 mL, 15 mmol) was added dropwise to an ice-bath-cooled mixtures of TPP (125 mg) in dichloromethane (10 mL). The resulting solution was stirred at room temperature for three days. Then, the solid was collected after the obtained mixtures were poured into ice. Afterwards, the product was washed liberally with water and dried to produce a brown TPP-SO₃H powder.

Instruments and characterization

The solid-state ¹³C NMR spectra were recorded on a Bruker AVIII 500 MHz spectrometer. The morphology of the samples



Scheme 1 (a) Simple synthesis of triptycene-based porous organic polymer and (b) schematic representation of the synthesis of the sulfonic functionalized polymer TPP-SO $_3$ H.

was characterized using a Nova NanoS 450 field emission scanning electron microscope (FE-SEM). High-resolution transmission electron microscope (HRTEM) images were recorded on a JEM-2100 transmission electron microscope. The powder samples were treated in ethanol using ultrasound for 20 min and then dropped and dried on carbon-coated copper grids. The powder X-ray diffraction (XRD) data were collected on a D/Max2550 VB/PC diffractometer (40 kV, 200 mA) using a Cu Kα as the radiation. The N₂ adsorption-desorption isotherms were measured at 77 K using a volumetric adsorption analyser (Micromeritics ASAP 2020). Before taking the adsorption measurements, the samples were degassed at 100 °C for 24 h. The specific surface areas were calculated using the Brunauer-Emmett-Teller (BET) and Langmuir methods. The total volume was calculated at $p/p_0 = 0.99$. The micropore volume was derived from the t-plot method. The UV-visible (UV-vis) spectra of the dve solutions were recorded using a UV-2550 spectrophotometer. The X-ray photoelectron spectroscopy (XPS) spectra were obtained with a Thermo ESCALAB 250XI multifunctional imaging electron spectrometer using 1486.6 eV Al-Ka radiation. The thermogravimetric analysis (TGA) was performed using a NetzschSta 449c thermal analyser system at a heating rate of 10 °C min in a N2 atmosphere. The Fourier Transform Infrared (FTIR) spectra were determined using a Nicolet iS10 FTIR spectrometer using the KBr pellet technique.

Adsorption test

Organic dyes adsorption²⁴

Three organic pollutants, MEB, BF, and MG, were used to study the adsorption performance of TPP-SO₃H. In a typical MEB adsorption experiment, 2.5 mg of TPP-SO₃H were added to 5 mL of MEB aqueous solution while being mechanically shaken at room temperature. After adsorption for 24 h, the mixture was filtered with a 0.22 μ m Millipore hydrophobic PTFE membrane, and the filtrate was measured using UV-vis spectroscopy. The best adsorption wavelengths of the MEB, BF, and MG are 664 nm, 543 nm, and 618 nm, respectively. The initial MEB concentration varied from 10 to 1200 mg L⁻¹. Adsorption of the other two dyes on TPP-SO₃H was performed using solution concentrations of 10 to 2000 mg L⁻¹ for BF, and 10 to 3000 mg L⁻¹ for MG. The MEB, BF, and MG solution concentrations from 1 to 1000 mg L⁻¹ were employed for the adsorption study on TPP.

Organic dye adsorption kinetics. A volume of 2.5 mg of porous polymer TPP-SO₃H was added to 5 mL of MEB, BF, and MG solution with initial concentrations of 100 mg L^{-1} , 100 mg L^{-1} , and 300 mg L^{-1} under mechanical shaking at room temperature. After adsorption for a predetermined time (from 1 min to 540 min), the mixture was filtered with a 0.22 μ m Millipore hydrophobic PTFE membrane, and the filtrate was measured using UV-vis spectroscopy.

pH effect

The effect of pH on pollutant extraction was studied using different pH conditions, where the pH was adjusted by adding

either 0.01 M HCl or 0.01 M NaOH solution. Then, 2.5 mg of the porous polymer TPP-SO₃H were added to 5 mL of 300 mg L^{-1} MEB, 200 mg L^{-1} BF, and 800 mg L^{-1} MG solutions with different pH values at room temperature.

Desorption experiments and reusability of TPP-SO₃H

The adsorption/desorption cycles were conducted as follows. Each adsorption experiment consisted of 50 mg of TPP-SO₃H with 100 mL of 100 mg L^{-1} MEB, 100 mg L^{-1} BF, and 300 mg L^{-1} MG solutions for 12 h. After the adsorption experiments, the regeneration adsorbent was then filtered and separated from the solution and washed with 0.1 M HCl/ethanol (10 : 90, v/v), and the regeneration adsorbent was dried at 80 °C under vacuum. This cycle was repeated five times.

Uptake calculations

(1) The calculation of the adsorption capacities and removal percentages can be expressed as:²⁵

$$q_t = \frac{(C_0 - C_t) \times V}{m} \tag{1}$$

$$q_{\rm eq} = \frac{\left(C_0 - C_{\rm eq}\right) \times V}{m} \tag{2}$$

$$R\% = \frac{(C_0 - C_e)}{C_0} \times 100\%$$
(3)

where q_t (mg g⁻¹), R, and q_{eq} (mg g⁻¹) represent the uptake amount at a time t (min), removal percentages of the dyes and the equilibrium state, respectively, C_0 , C_t , and C_{eq} (mg L⁻¹) denote the concentrations of the dye solution at the initial, time t (min) and equilibrium state, and V (L) and m (g) indicate the volume of the dye solution and mass of the adsorbent.

(2) Isotherm calculations.

The adsorption isotherms were fitted using the Langmuir and Freundlich models, respectively. The linear form of the Langmuir isotherm and Freundlich isotherm models can be expressed as:^{26,27}

$$\frac{C_{\rm eq}}{q_{\rm eq}} = \frac{1}{K_{\rm L}q_{\rm max}} + \frac{C_{\rm eq}}{q_{\rm max}} \tag{4}$$

$$\ln q_{\rm eq} = \ln K_{\rm F} + \frac{1}{n_{\rm F}} \ln C_{\rm eq}$$
(5)

where q_{eq} (mg g⁻¹) is the equilibrium adsorption capacity, C_{eq} (mg L⁻¹) is the equilibrium dye concentration, q_{max} (mg g⁻¹) is maximum adsorption capacity, and K_L is the Langmuir constant. Therefore, the maximum adsorption amount q_{max} can be obtained from the reciprocal of the slope of the plot of C_{eq}/q_{eq} versus C_{eq} . In addition, K_F is the Freundlich constant (mg g⁻¹) and $1/n_F$ is the heterogeneity factor.

(3) Calculation of the adsorption kinetics.

The kinetic parameters were fit using the pseudo-first-order and pseudo-second-order models, which can be described as:^{28,29}

$$\ln(q_{\max} - q_t) = \ln q_{\text{eq}} + K_1 t \tag{6}$$

$$\frac{t}{q_t} = \frac{1}{K_2 q_{\rm eq}^2} + \frac{t}{q_{\rm eq}} \tag{7}$$

where K_1 and K_2 are the specific rate constants for the pseudofirst-order kinetic and pseudo-second-order kinetic models, respectively. For the first-order kinetic model, k_1 can be calculated from the intercept, and $q_{\rm eq}$ could be calculated from the slope. For the second-order kinetic model, the equilibrium adsorption amount could be calculated from the slope, and k_2 could be calculated from the intercept and $q_{\rm eq}$.

Quantum calculations

All of the molecules were fully optimized using the B3LYP^{30,31} method combined with the $6-311G(d)^{32}$ basis set for all the atoms involved. During the calculations, the same theoretical method and basis set were used for the frequency analysis to confirm that all the structures are real minimums on the potential energy surface. In addition, no symmetry constraint was performed. To simplify the complicated calculation process, we only selected a part of the TPP-SO₃H for calculation. All the calculations were performed with the Gaussian 09 (ref. 33) software. Additionally, the electrostatic potential surface (ESP) and non-covalent interaction (NCI) analysis were performed by the Multiwfn programme and visualized using the VMD software.

Results and discussion

Characterization of TPP-SO₃H

The morphology and crystalline nature of the synthesized TPP-SO₃H were investigated by FE-SEM, HRTEM, and XRD. As shown in Fig. 2a, the TPP-SO₃H exhibits a cluster morphology of the submicrometer particles, which is not clearly changed compared with the morphology of pristine polymer TPP.¹¹ The HRTEM image (Fig. 2b) shows that the TPP-SO₃H possesses a large amount of amorphous microporosity. In addition, with a broad band from 10° to 80° in the XRD pattern (Fig. S1, ESI⁺),

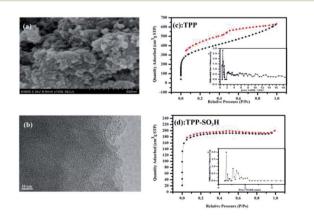


Fig. 2 (a) HR-TEM of TPP-SO₃H, (b) SEM of TPP-SO₃H, (c and d) N_2 adsorption–desorption isotherms and pore size distributions (the inset of (c and d)) of TPP and TPP-SO₃H at 77 K.

the results confirmed the amorphous nature of TPP-SO₃H. Thermal gravimetric analysis (TGA) shows that the TPP-SO₃H was relatively stable (Fig. S2, ESI[†]). The initial small weight loss below 100 °C was mainly caused by the release of entrapped solvent or some small gaseous molecules in the micropores. The polymer TPP-SO₃H was stable to approximately 160 °C due to the decomposition of the functionalization sulfonic acid group. All of the obtained polymer TPP-SO₃H was insoluble in dilute solutions of NaOH and HCl, as well as common organic solvents, such as dichloromethane, acetone, methanol, THF and DMF, indicating the good chemical stability of the polymer. We note that the high physicochemical stability of the polymer is good enough for potential applications in organic dyes capture.

Nitrogen adsorption–desorption isotherms of the TPP (Fig. 2c) and TPP-SO₃H (Fig. 2d) were collected at 77 K. Notably, the polymer TPP-SO₃H exhibited almost ideal type-I isotherms and a large desorption hysteresis disappeared after the modification of the TPP. The Brunauer–Emmett–Teller (BET) surface areas obtained from the experimental data were 1220.1 m² g⁻¹ and 573.3 m² g⁻¹ for TPP and TPP-SO₃H, respectively. As expected, the surface area decreased upon functionalization modification. The pore size distributions (PSD) of the TPP (the inset of Fig. 2c) and TPP-SO₃H (the inset of Fig. 2d) were derived using the entire range of the N₂ adsorption isotherms measured at 77 K. Along with the decrease in surface area, the pore size became progressively smaller with aromatic sulfonation. The detailed porous properties of the polymers are summarized in Table S1.†

The functional groups on the surface of TPP-SO₃H were studied using FTIR spectrophotometry over a range from range of 4000 to 500 cm^{-1} (Fig. S3, ESI^{\dagger}). The FTIR spectra of the polymer TPP underwent significant changes after sulfonation modification. The characteristic absorption peaks of the sulfonic acid groups appeared at 1032 cm^{-1} , which are assigned to the symmetric stretching of the S=O bond as a result of inducing the SO₃H groups into the TPP and an absorption at 610 cm⁻¹, which is due to the bending vibrations of OH groups hydrogen bonded to SO₃H groups.³⁴ In addition, an XPS survey spectrum of the TPP-SO₃H was performed (Fig. S4a, ESI⁺), which shows peaks corresponding to C, O, and S. This is different from the XPS survey spectrum of the TPP, where only peaks assignable to C and O are observed, suggesting that the sulfur containing groups were introduced into the TPP through the sulfonation modification. The presence of sulfur in the TPP-SO₃H could be further demonstrated by the high-resolution S 2p spectrum (Fig. S4b, ESI[†]), which exhibits a single peak at 168.3 eV, indicating that the sulfur is in the form of sulfonic acid.35,36 These results clearly demonstrate that the sulfonic acid group was successfully modified on the surface of the TPP.

The molecular structure of the TPP-SO₃H was further investigated by ¹³C NMR (Fig. S5, ESI†). The peaks at 90–120 ppm are assigned to the carbon atoms in the aromatic systems. The peak at 134 ppm corresponds to the carbon atoms of the substituted aromatic ring. Additionally, the peak at 33.84 ppm indicates the methylene carbon formed by the Friedele–Crafts alkylation reaction. The presences of $-OCH_2$ (49.98 ppm) resonances indicate secondary reaction channels involving FDA during the polymerization.³⁷

Adsorption kinetics of MEB,BF, and MG on TPP-SO₃H

The time-dependent adsorption of MEB, MG, and BF on TPP-SO₃H was investigated at initial concentrations 100 mg L^{-1} , 100 mg L^{-1} , and 300 mg L^{-1} . Fig. 3a shows the adsorption kinetics curves for the three dyes. The removal rates were all very rapid during the initial stages of the adsorption process. After a very rapid adsorption, the uptake rates slowly declined with time and reached equilibrium values at approximately 10 min for all the three dyes, which was faster than for some other materials.^{38,39} The equilibrium adsorption rates $constant(K_2)$ of the MEB, BF, and MG were 0.0026, 0.0149 and 0.0093 g mg⁻¹ min⁻¹, respectively, those K_2 value were larger than those previously reported porous adsorbents for the three dyes are listed in Table S2.† The high initial uptake rate and the short adsorption equilibrium time demonstrated that the surfaces of the polymer TPP-SO₃H had a high density of active sites for dyes adsorption. Hence, a practical advantage of using the sulfonic acid polymer TPP-SO₃H as an adsorbent would be its ability to remove more dyes in a considerably shorter adsorption time. However, to analyse the adsorption kinetics of TPP-SO₃H, the adsorption data were analysed using pseudo-first-order (Fig. S6, ESI[†]) and pseudo-second-order kinetic models (Fig. 3b). The correlation coefficients obtained by fitting the pseudo-firstorder and pseudo-second-order kinetic models are listed in Table S3.[†] From the figures and the table, an extremely high correlation coefficient ($R^2 > 0.997$) was obtained for the pseudo-second-order kinetic model, and the calculated dyes adsorption capacity and experimental values are very close. This indicates that the rate of adsorption of the TPP-SO₃H adsorbent for the organic dyes MEB, BF, and MG depends on the available adsorption sites.

Effect of pH on the adsorption of MEB, BF, and MG on TPP-SO $_3$ H

The adsorption of MEB, BF, and MG dyes from aqueous solution on TPP-SO₃H is primarily influenced by the surface charge of the adsorbent and the degree of ionization of the adsorptive sites. The effect of the pH on the adsorption of MEB, BF, and MG was studied in the pH range of 2.0 to 9.0. As is well-known,

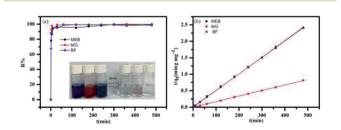


Fig. 3 (a) MEB, BF, and MG adsorption on the polymer TPP-SO₃H at different times. (b) Plots of the pseudo-second-order kinetics for the adsorption of MEB, BF and MG (MEB and BF almost coincide).

-SO₃H is strongly acid group with a large degree of ionization and is hardly unaffected by changes in the pH of the solution.⁴⁰ It could be claimed that only negatively charged adsorbent species exist in the whole examined pH solution range of 2-9 is stated with a predominant role of SO_3^- groups. The surface of TPP-SO₃H is negatively charged whereas the dye molecules are positively charged. Thus, as it was expected taking into account possibility of electrostatic interactions between the cationic dyes and the sulfonic groups, the adsorption of MEB, BF, and MG on TPP-SO₃H is pH independent. As seen in Fig. 4, the removal efficiency of the dye does not obviously change with the pH range 2.0 to 9.0, and most of the dye wastewater is in this range. In fact, the acidic dyes wastewater is pre-treated with alkali before treatment. In addition, literature data report that pH does not influence on the dyes adsorption on the strongly acid cation exchanger.22

Although ion exchange is the most significant mechanism in MEB, BF, and MG removal *via* TPP-SO₃H, some extent of pure physical adsorption may also occur. For example, π - π stacking interactions between the aromatic rings of the cationic dye and the aromatics rings of TPP-SO₃H can play a role in the adsorption of MEB, BF and MG. Furthermore, the high affinity of the dye for the TPP-SO₃H may also result from the formation of H-bonds.

To gain a deeper understanding of the adsorption mechanism of the MEB, BF, and MG dyes on TPP-SO₃H, we employed theoretical quantum calculations to analyse the interactions between the TPP-SO₃H and cationic dyes. The ESP surfaces (isosurfaces with an electron density = 0.001 au) with the most negative surface ESPs ($V_{s,min}$) or the most positive surface ESPs ($V_{s,max}$) are depicted in Fig. S7.† The ESP surfaces for the MEB, BF, and MG are shown in blue and have a $V_{s,max}$ of 83.25 kcal mol⁻¹, 96.48 kcal mol⁻¹, and 74.08 kcal mol⁻¹, respectively. In contrast, the ESP of the TPP-SO₃H is negative and shown in red, with a $V_{s,min}$ of -37.35 kcal mol⁻¹, suggesting that it is easy to adsorb cations. The ESP analysis confirms that TPP-SO₃H will favourably adsorb MEB, BF, and MG *via* electrostatic interactions.

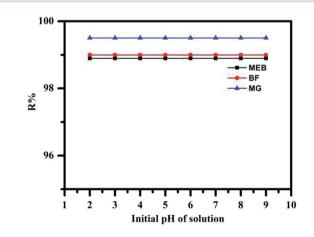


Fig. 4 Effect of pH on the adsorption of MEB (black), BF (red), and MG (blue) (concentration MEB: 300 mg L⁻¹, BF concentration: 200 mg L⁻¹, and MG concentration: 800 mg L⁻¹).

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The optimized structures of the complexes are shown in (Fig. S8, ESI[†]). It is known that if the distance between two atoms is less than the sum of the van der Waals radii of them (H: 1.2 Å, O: 1.52 Å), then the two atoms are bonded to each other. We show all the O–H bonds (less than 2.72 Å) with red dashed lines. These O⁻⁻H–C bonds conform to the characteristics of hydrogen bonding. In addition, we further confirmed the existence of hydrogen bonds by NCI, where blue represents a strong attraction interaction, green represents a weak interaction, and red represents a repulsive interaction. As shown in Fig. 5, there is a distinct dark green isosurface between the O and H atoms (indicated by the red circle). Thus, there is a typical hydrogen bond between the polymer and the dye, which enhances the interaction between the polymer and the dye.

Adsorption isotherms of the MEB, BF and MG on TPP and TPP-SO₃H

Fig. 6a and c show plots of C_0 versus q_{eq} for dye adsorption at room temperature. The adsorption amounts of MEB, BF, and MG initially increase sharply with the dye concentration and begin to stabilize at high dye concentrations. The adsorption capacities of TPP-SO₃H are obviously higher than pristine TPP, showing that the sulfonic acid group has a positive effect on the adsorption isotherm. To quantitatively analyse the adsorption isotherm data, the Langmuir and Freundlich isotherm models ((eqn (4) and (5)) were used to describe the adsorption progress and to investigate the mechanisms of adsorption. The inspection of the linear Langmuir(Fig. 6b and d) and Freundlich isotherm plots (Fig. S9, ESI[†]) suggests that the Langmuir model allows a much better analysis of data than the Freundlich model. The Langmuir parameters, as well as the regression coefficients (R^2) are listed in Table S4.[†] The high correlation coefficients (R^2) indicate that the Langmuir isotherm can explain the adsorption process. The maximum adsorption capacities of the MEB, BF and MG calculated by the Langmuir model were 983.4 mg g^{-1} , 588.2 mg g^{-1} , and 1947.0 mg g^{-1} , respectively. The adsorption capacities of the TPP-SO₃H with the previously reported porous adsorbents for the three dyes are listed in Table 1. The TPP-SO₃H exhibits a competitive adsorption capacity with respect to the other reported porous adsorbents.

Desorption and regeneration of TPP-SO₃H

The regeneration and reuse of adsorbents is an important factor in commercial viability. First, the most common methods for the dye desorption, *i.e.*, solutions of 0.1 M HCl and 0.1 M NaOH, were used as the desorption solution. Unfortunately, no dyes



Fig. 5 NCI isosurfaces of the three complexes.

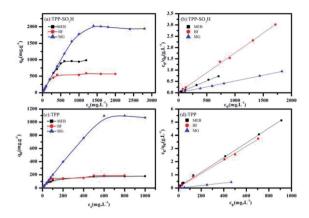


Fig. 6 (a and b) TPP-SO₃H adsorption isotherms for the adsorption of MEB, BF and MG and the corresponding Langmuir; (c and d) TPP adsorption isotherms for the adsorption of MEB, BF and MG and the corresponding Langmuir.

could be desorbed. Considering that the dye binding with the TPP-SO₃H may not be only via electrostatic interaction but also by other binding forces, such as hydrogen bonding, ethanol was also chosen for breaking these nonspecific binding interactions. Regeneration of the MEB, BF and MG-loaded TPP-SO₃H by ethanol is completely unaffected, confirming that the strong electrostatic attraction between the dyes and the TPP-SO₃H is the predominant mechanism of adsorption. However, using an ethanol-water mixture with 0.1 M HCl shows a significant improvement in dye desorption performance, indicating that the dye is bound to the TPP-SO₃H through more than one binding force, which has been proved by theoretical quantum calculations, the previous literature49 also demonstrated the existence of hydrogen bonds by similar desorption experiments. As shown in Fig. 7, when using 0.1 M HCl/ethanol (10:90, v/v)as the eluent, the adsorption capacity of the TPP-SO₃H adsorbent does not significantly change after five times reuse for the MEB, BF and MG. The results indicate that the TPP-SO₃H has a remarkable potential for dye removal after five adsorptiondesorption cycles.

 Table 1
 Comparison of MEB, BF and MG adsorption among different adsorbents

	$q_{ m max}(m mgg^{-1})$ of different dyes			
Adsorbents	MEB	BF	MG	Ref.
MOF-235	187	_	_	41
MOF-10-SO ₃ H	351	_	596	23
MIL-100(Fe)	_	_	485	42
Modified biomass	548.1	594	_	43
Breadnut core	369	_	_	44
CEN	110.8	_	77.6	45
Magnetic NH ₂ -MIL-101	_	_	274	46
Fe ₃ O ₄ /PCC MNPs	60.06	_	66.84	47
AGS	212	_	_	48
ТРР	175.50	188.34	1095.29	This work
TPP-SO ₃ H	981.81	586.86	1942.50	This work

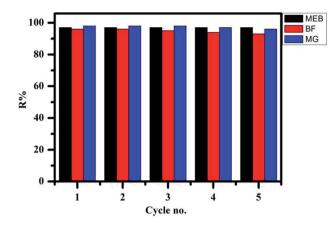


Fig. 7 Reusability of the polymer TPP-SO $_3$ H for removing MEB (Black), BF (Red) and MG (blue).

Conclusions

A triptycene-based porous polymer with sulfonic acid group (which are known as strong cation exchanger) was synthesized using a post-synthetic method and applied to remove MEB, BF and MG from an aqueous solution. The percentage uptake of the dyes is concentration-dependent and decreases as the dye concentration increases. The equilibrium adsorption behaviour of the MEB, BF, and MG on TPP-SO₃H followed the Langmuir adsorption isotherm with theoretical maximum adsorption capacities of 983.4 mg g⁻¹, 588.2 mg g⁻¹ and 1947.0 mg g⁻¹, respectively. The negative surface charge, higher surface area and good porosity resulted in a very high maximum adsorption capacity for the MEB, BF, and MG.

The reversibility of the adsorption depends on if the predominant mechanism is a strong binding, such as ionic bonding or H-bonding, which can be confirmed by quantum calculations and desorption studies. The results indicate that the strong cation exchange (electrostatic attractions) between the sulfonic acid group of the TPP-SO₃H and cationic dyes is proposed as the main adsorption mechanism.

Importantly, the TPP-SO₃H could be reused up to five cycles without any severe loss of MEB, BF, and MG adsorption capacity. The ease of synthesis and low cost in combination with the efficient and rapid adsorption properties make TPP-SO₃H an attractive adsorbent for a wide range of large-scale applications in the water purification and treatment fields.

Conflicts of interest

There are no conflicts to declare.

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