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Large-Area, Two-Dimensional MoS₂ Exfoliated on Gold: Direct Experimental Access to the Metal–Semiconductor Interface

Erik Pollmann,* Stephan Sleziona, Tobias Foller, Ulrich Hagemann, Claudia Gorynski, Oliver Petri, Lukas Madauß, Lars Breuer, and Marika Schleberger



ABSTRACT: Two-dimensional semiconductors such as MoS_2 are promising for future electrical devices. The interface to metals is a crucial and critical aspect for these devices because undesirably high resistances due to Fermi level pinning are present, resulting in unwanted energy losses. To date, experimental information on such junctions has been obtained mainly indirectly by evaluating transistor characteristics. The fact that the metal– semiconductor interface is typically embedded, further complicates the investigation of the underlying physical mechanisms at the interface. Here, we present a method to provide access to a realistic metal–semiconductor interface by large-area exfoliation of single-layer MoS_2 on clean polycrystalline gold surfaces. This approach allows us to measure the relative charge Au Coc

neutrality level at the MoS_2 -gold interface and its spatial variation almost directly using Kelvin probe force microscopy even under ambient conditions. By bringing together hitherto unconnected findings about the MoS_2 -gold interface, we can explain the anomalous Raman signature of MoS_2 in contact to metals [*ACS Nano.* 7, 2013, 11350] which has been the subject of intense recent discussions. In detail, we identify the unusual Raman mode as the A_{1g} mode with a reduced Raman shift (397 cm⁻¹) due to the weakening of the Mo–S bond. Combined with our X-ray photoelectron spectroscopy data and the measured charge neutrality level, this is in good agreement with a previously predicted mechanism for Fermi level pinning at the MoS_2 -gold interface [*Nano Lett.* 14, 2014, 1714]. As a consequence, the strength of the MoS_2 -gold contact can be determined from the intensity ratio between the reduced A_{1g} mode and the unperturbed A_{1g} mode.

INTRODUCTION

Single-layer molybdenum disulfide $(1L-MOS_2)$, a semiconductor with a direct band gap in the visible spectrum,¹⁻³ is one of the most promising two-dimensional (2D) materials. Its characteristic electronic properties can be exploited for many applications such as field-effect transistors (FETs) as well as energy conversion, memory, and sensing devices.⁴⁻¹¹ These fields of application have one common aspect: the corresponding electrical devices require contacts to inject and extract charge carriers.

Such contacts constitute crucial interfaces for all electrical devices and are usually realized by metal–semiconductor junctions. For many applications, the aim is to minimize the height of the Schottky barrier often formed at these interfaces because this reduces the contact resistance and thus, for example, energy losses. The Schottky barrier height $\phi_{\rm SBH}$ of an n-type metal–semiconductor interface can be described by the following formula:¹²

$$\phi_{\rm SBH} = S \cdot (\phi_{\rm m} - \phi_{\rm CNL}) + (\phi_{\rm CNL} - \chi) \tag{1}$$

As shown in Figure 1, the metal work function $\phi_{\rm m}$, the semiconductor electron affinity χ , and the charge neutrality level $\phi_{\rm CNL}$ are referred to the vacuum level. The key parameter



Figure 1. Fermi level pinned metal-semiconductor junction for (a) 3D metal and 3D semiconductor and (b) 3D metal and 2D semiconductor. Gray: interface region. Magenta: metal-induced gap or surface states.

 Received:
 March 24, 2021

 Accepted:
 May 6, 2021

 Published:
 June 9, 2021





to describe the type of the Schottky barrier is the pinning factor *S*. For *S* = 1, the Schottky barrier height depends only on the metal work function ϕ_m and the semiconductor electron affinity χ (Schottky–Mott rule). If *S* = 0, the Fermi level of the semiconductor is completely pinned due to gap states at the metal–semiconductor interface. The resulting Schottky barrier height becomes independent from the metal and its work function but is rather determined by the charge neutrality level ϕ_{CNL} :

$$\phi_{\rm SBH_{pinned}} = \phi_{\rm CNL} - \chi \tag{2}$$

The band structure for a classical junction between a 3D metal and a 3D semiconductor, which is strongly pinned by metal-induced gap and surface states (magenta), is shown in Figure 1a. These states define $\phi_{\rm CNL}$ at the semiconductor surface and thus $\phi_{\rm SBH}$. The advantage of using the charge neutrality level $\phi_{\rm CNL}$ is that one does not require any details about the metal-semiconductor interface. Nevertheless, in order to experimentally investigate the mechanisms of the Schottky barrier formation, it is important to have access to the corresponding interface. Unfortunately, the interface in a 3D metal-3D semiconductor geometry is fully encapsulated by the two bulk materials.

However, in the case of 1L-MoS₂, the semiconductor is thinned down to the lower limit resulting in a band structure as shown in Figure 1b. The opposite semiconductor surface is now extremely close to the inner interface, which allows to approximately characterize the inner metal—semiconductor interface from the surface side. For example, the measured work function of 1L-MoS₂ ϕ_{1L-MoS_2} is close to its charge neutrality level ($\phi_{1L-MoS_2} \approx \phi_{CNL}$).

Nevertheless, even for 2D materials like 1L-MoS₂, the metal-semiconductor contact is usually experimentally characterized by one of the following three approaches: (i) "Black box", which is a typical approach from the 3D semiconductor world. In this case, a parameter is changed (e.g., the metal of the contacts) and the response is measured (e.g., the contact resistance of a FET); (ii) characterization of 1L-MoS₂ decorated with metal particles; and (iii) characterization of the ideal MoS_2 -metal system, that is, grown by ultrahigh vacuum (UHV) epitaxy.

In particular, approach (i) is often used to determine the Fermi level pinning. The contact material is varied, and thus, the factor *S* can be derived. For MoS_2 with evaporated metal contacts, very low values of *S* are experimentally found, that is, MoS_2 in a typical device configuration has a strongly pinned Fermi level.^{13,14}

Approach (ii) allows limited access by spectroscopic methods. Thereby, an anomalous Raman signature of MoS_2 (and WS_2) after decoration with metal particles was observed,^{15–18} which strongly differed from the expected Raman spectra for MoS_2 .¹⁹ This anomaly manifests in a presumably strongly downshifted E_{2g}^1 mode and an additional mode next to the A_{1g} mode with a lower wavenumber (at ~397 cm⁻¹ for MoS_2). The explanations offered for the altered Raman spectra are manifold: strong strain due to the gold contact and enhancement by surface plasmons,^{15–17} a change in the polarization direction of the excitation by plasmon excitation,¹⁶ and plasmon–phonon coupling,¹⁸ respectively. Because of the indirect experimental access, these explanations remain incomplete and/or insufficiently corroborated. For example, although the E_{2g}^1 mode exit as strongly affected by

strain and may even split, $^{20-22}$ this has never been observed for the A_{1g} mode.

Finally, approach (iii) grants access to ideal systems. The substrate is in this case typically an ultraclean single crystal (SC), and the growth proceeds via molecular beam epitaxy under UHV conditions. Such a perfect, textbook system provides fundamental insights, but these are hardly transferable to real, imperfect systems.

Thus, while all these approaches yield important information about the interface, they share one major drawback: they do not access a real metal—semiconductor interface of a device, which typically consists of a non-perfect metal grown by physical vapor deposition (PVD) in contact with the semiconductor. Therefore, so far, it is mainly theoretical models that provide access to the physical properties and processes at the interface, and experimental data are scarce.^{23–29}

We solve this problem by establishing a novel experimental approach to the metal-semiconductor interface of real devices. We achieve this by large-area exfoliation of 1L-MoS₂ on polycrystalline gold (Au).³⁰⁻³² This preparation method does not require a perfect single-crystalline gold surface as in UHV epitaxy but only a particularly clean gold surface. This type of gold surface can be produced by PVD methods typically used in lithography techniques, resulting in junctions similar to those found in devices. The major advantage is that 1L-MoS₂ is located on top of the gold layer and is still atomically thin. Therefore, the 2D material and its interface to the metal are both available for direct characterization, which we demonstrate in our paper. By measuring the 1L-MoS₂ work function $\phi_{1L-MoS,}$, the charge neutrality level ϕ_{CNL} at the MoS₂-Au interface and, hence, the Schottky barrier height $\phi_{
m SBH}$ (according to eq 2 for the strongly pinned MoS_2 -Au contact^{13,14}) can now be studied.

In order to understand the nature of the MoS_2 -metal contact, we combine large-area exfoliated 1L-MoS₂ on Au with surface characterization techniques such as atomic force microscopy (AFM), particularly Kelvin probe force microscopy (KPFM), Raman spectroscopy, and X-ray photoelectron spectroscopy (XPS).

Our paper provides experimental evidence for a theoretically predicted mechanism of a sulfur-mediated gap state arising from molybdenum d-orbitals at the MoS₂-Au interface affecting the Fermi level pinning.²⁵ We find that both ϕ_{CNL} measured by KPFM and the intensity of the anomalous Raman signature depend on the smoothness of the Au surface and thus on the MoS₂-Au contact strength. While the KPFM data are linked to Fermi level pinning, we explain the mysterious Raman signature of the first MoS₂ layer on gold by an elementary description of the Raman modes, which is corroborated by our XPS data. Although we cannot exclude the existence of exotic quasiparticles, we show that it is not necessary to introduce them as an explanation for the Raman signature. Instead, we argue that it has its origin in the metal-induced gap states that also cause the predicted pinning of the Fermi level.

RESULTS AND DISCUSSION

We begin by explaining our sample preparation. We took great care to prepare clean interfaces and to minimize contaminations from ambient conditions. An exemplary sample from the exfoliation of MOS_2 on a freshly prepared 25 nm Au film



Figure 2. Large-area exfoliation of MoS_2 on a freshly prepared gold surface. (a-d) Optical microscopy images with different magnifications provide both overview and details of the sample. (e) Schematic illustration of the mechanism of large-area exfoliation caused by the strong interaction (symbolized by red arrows) between the gold surface and the first MoS_2 layer in direct contact with the surface. In order to improve the visibility, the images have been edited afterward.



Figure 3. PeakForce KPFM measurements of MoS_2 exfoliated onto a 25 nm PVD-Au film (the same flake as in Figure 2d). (a) Topography, (c) adhesion, and (e) V_{CPD} image of a large-area scan. (b) Topography and (d) adhesion image of a zoom [green marked area in (a)]. (f) Averaged line scans of the area marked in red along the fast scan direction in (e) showing the measured V_{CPD} values for Au, 1L-, 2L-, and 3L-MoS₂ and the respective work function difference with respect to the Au level.

grown by PVD on SiO_2 is shown in Figure 2. The overview of the entire sample in Figure 2a demonstrates the successful large-area exfoliation: in the several mm²-sized regions marked in red, large areas with homogeneous optical contrast can be seen, which differs from the gold surface contrast. These are

the 1L-MoS₂ areas. A few smaller bulk-like MoS₂ crystallites are also visible on the gold surface, which are typical for exfoliation and have a vertical dimension of a few 100 nm (black arrow). The enlargements in Figure 2b–d improve the visibility of the homogeneous 1L-MoS₂ areas and occasional



Figure 4. Substrate and MoS₂ layer number-dependent KPFM data of differently prepared MoS₂–Au samples. (a) V_{CPD} of exfoliated MoS₂ on 25 nm PVD-Au (orange) and on SC-Au (red) and of CVD MoS₂ transferred on 25 nm PVD-Au (green) with respect to the surrounding substrate level. (b) Respective work function after tip calibration. (c) V_{CPD} , (d) topography, and (e) local slope (logarithmic) image of 1L-MoS₂ exfoliated on 25 nm PVD-Au revealing a correlation between work function and Au surface smoothness.

few-layer areas. In Figure 2d, 2L-MoS₂ and 3L-MoS₂ are distinguishable by their increasing contrast.

In general, mechanical exfoliation of 2D materials is explained by an adhesive force between the substrate surface and the top 2D material layer of the crystallite attached to the scotch tape. Therefore, to isolate a single layer of MoS₂ over such large areas on gold, this force must be much stronger than the interlayer van der Waals force between individual MoS2 layers; see illustration in Figure 2e. Because large-area MoS₂ exfoliation on gold has been previously only observed on freshly produced gold surfaces-after a few minutes in air, natural contaminations prevent an immediate MoS2-Au contact— 30,31 the strong adhesive force between MoS₂ and gold is attributed to an extraordinary MoS₂-Au interaction. We can qualitatively confirm this observation (Figure 2) and additionally demonstrate that a Au(111) SC surface can be sufficiently cleaned by standard surface science techniques to allow large-area MoS₂ exfoliation; see the Supporting Information, Figure S4.

For a more detailed characterization of our sample, we apply AFM and particularly KPFM to access the work function via the contact potential difference (V_{CPD}). Figure 3 shows a V_{CPD} mapping obtained by KPFM under ambient conditions and simultaneously measured topography and adhesion images of the flake shown in Figure 2d. Based on the topography image in Figure 3a, the second and third MoS_2 layers can easily be identified. The magnification of a MoS₂-Au edge (Figure 3b) shows the peculiarity that in this channel, the first MoS₂ layer cannot be distinguished from the Au surface as no step is found. In the topography, only small particles on the Au surface provide an indication of where Au and where MoS₂ are located, respectively. The adhesion channel shown in Figure 3c,d helps to solve this problem as it provides a significant material contrast. By comparing both channels-topography and adhesion—with the V_{CPD} mapping (Figure 3e) and the corresponding line scans (Figure 3f), areas can unambiguously

be assigned to the MoS_2 layer numbers and the gold substrate, respectively. The line scan in Figure 3f shows the average of 100 parallel profiles within the red box of Figure 3e. The grayed areas are the transitional areas due to steps. An increasing V_{CPD} value with increasing MoS_2 layer number becomes visible.

In order to study the influence of the substrate on the work function, we used three different types of samples and measured $V_{\rm CPD}$ with respect to the substrate $V_{\rm CPD}$: (i) exfoliated MoS₂ on a 25 nm Au film prepared by PVD (orange), (ii) exfoliated MoS₂ on SC-Au (red), and (iii) chemical vapor deposition (CVD)-grown MoS₂ transferred onto a 25 nm PVD-Au film (green). The result is shown in Figure 4a. See the Supporting Information, Figure S4, for additional KPFM images. By calibrating the used AFM tips on freshly cleaved highly oriented pyrolytic graphite (HOPG, $\phi = 4.62 \pm 0.02 \text{ eV}^{33}$), the corresponding work functions can be determined. This leads to the diagram shown in Figure 4b. To complete the data set, the two data points for ~200 nm thick, bulk-like MoS₂ on Au and for the freshly cleaved bulk MoS₂ used for the exfoliation are included.

The increasing work function with increasing layer number observed for MoS_2 exfoliated on 25 nm PVD-Au (Figures 3e,f and 4b) is typical for MoS_2 as bulk MoS_2 is a high work function material and is accordingly relatively p-doped compared to 1L-MoS₂.^{34–39} Because the electronic structure of MoS_2 strongly changes within the first few layers,^{1–3} it is difficult to transfer models of the classical metal–semiconductor contacts to the MoS_2 –Au system with varying MoS_2 layer numbers. Therefore, only 1L-MoS₂ will be discussed in the following.

For the three different sample systems, we find the following work functions of 1L-MoS₂: (i) $\phi_{\text{exfl.MoS}_2\text{-PVD-Au}} = 4.864 \pm 0.033 \text{ eV}$, (ii) $\phi_{\text{exfl.MoS}_2\text{-SC-Au}} = 4.923 \pm 0.096 \text{ eV}$, and (iii) $\phi_{\text{CVD-MoS}_2\text{-PVD-Au}} = 4.718 \pm 0.058 \text{ eV}$. Apparently, transferred



Figure 5. PL and Raman spectra of MoS_2 on Au and on SiO_2 . (a) Strong PL quenching of 1L- MoS_2 exfoliated on Au (orange) in comparison to the spectra measured for 1L- MoS_2 exfoliated on SiO_2 (light blue), CVD 1L- MoS_2 transferred on Au (green), bare Au (red), and bare SiO_2 (blue). (b) Altered Raman spectra of 1L- MoS_2 exfoliated on Au in contrast to MoS_2 exfoliated on SiO_2 . Inset: polarization-dependent Raman spectra of 1L- MoS_2 exfoliated on Au revealing the additionally emerging $A_{1genduced}$ mode to be an A-type Raman mode. (c) Layer (1L-, 2L-, and 3L- MoS_2 exfoliated on 25 nm PVD-Au) and (d) substrate (5 nm PVD-Au, 25 nm PVD-Au, and SC-Au)-dependent Raman spectra. Green spectra: CVD 1L- MoS_2 transferred on 25 nm Au. Magenta: 1L- MoS_2 exfoliated on 5 nm Au. Purple: 1L- MoS_2 exfoliated on 5 nm Au after water intercalation (more information in the Supporting Information, Figure S5).

CVD MoS₂ is relatively n-doped—in this case, the contrast to gold in the $V_{\rm CPD}$ image is even inverted (see the Supporting Information, Figure S4). The fabrication method can be excluded as explanation for the low work function (and the differing Raman signature discussed further below) of CVDgrown MoS₂. We reported previously that CVD MoS₂ transferred onto SiO₂ behaves very similar (e.g., exhibiting a non-differing doping level) to MoS₂ exfoliated onto SiO₂ with intercalated water.⁴⁰ Hence, the major difference between exfoliated and CVD MoS₂ is the (de)coupling to (from) the substrate. The decisive factor for the work function is the MoS₂-Au contact. Previous studies have shown that MoS₂ becomes p-doped after Au or Ag nanoparticle decoration.^{41,42} Because transferred CVD MoS₂ has no direct contact to the gold surface but together with the gold substrate encloses a buffer layer of airborne contaminations and water, it is found to be relatively n-doped.

Our findings are further corroborated by the remaining photoluminescence (PL) in the case of transferred CVD MoS_2 , while it is strongly quenched for exfoliated MoS_2 on Au, as seen in Figure 5a. Quenching of the PL is attributed to a charge transfer between MoS_2 and Au^{43} leading to an efficient exciton dissociation and is thus an obvious indicator for a good MoS_2 –Au contact. Therefore, our reference system based on transferred CVD MoS_2 is indeed decoupled from the Au substrates, while exfoliated MoS_2 interacts electronically with the differently prepared Au surfaces.

The PL data and the V_{CPD} data of 1L-MoS₂ exfoliated on the two different Au surface types indicate that the 2D material is to some degree in direct contact with the metal substrate. The

increase in work function is expected for Fermi level pinning as pinning shifts the Fermi level toward the middle of the band gap at 4.95–5.25 eV (based on a 1L-MoS₂ electron affinity of 4.0–4.3 eV and a band gap of ~1.9 eV^{1–3,25,44–46}). According to eq 2, for a strongly pinned metal-semiconductor interface, we can conclude that the Schottky barrier of 1L-MoS₂ on SC-Au is about 60 meV higher than that on 25 nm PVD-Au. This can simply be explained by the morphology of SC-Au. Its smooth surface provides a larger contact area where a true metal-semiconductor interface indeed exists, and hence, the density of gap states is higher. This is further confirmed by spatial V_{CPD} inhomogeneities of 1L-MoS₂ on PVD-Au shown in Figure 4c. The increased $V_{\rm CPD}$ values clearly correlate with smooth areas in the topography (Figure 4d), which can be better visualized by a reduced local slope density of the topography (Figure 4e). In contrast to PVD-Au, we observe nanobubbles for MoS₂ on SC-Au;³² see the Supporting Information, Figure S4e,f. In areas of higher bubble densities in the MoS_2 layer (less strong MoS_2 -Au interactions), we measure a lower work function than in areas of lower bubble densities (strong MoS₂-Au interactions). This correlation between bubble density, MoS₂-Au interactions, and work function also confirms our interpretation. Furthermore, it explains the larger error bars of the measured work function for MoS₂ on SC-Au and thus superimposes the dependence on the number of layers (Figure 4a,b).

Fermi level pinning is attributed to gap states at the metal– semiconductor interface, which are typically formed by surface defects, chemical bonds between the metal and semiconductor, or metal-induced states at the interface. In order to examine the origin of gap states in the MoS_2 -Au system, we analyze our sample by means of Raman spectroscopy and XPS and show in the following that the degree of contact area of MoS_2 on Au surfaces also correlates with spectroscopic data, which can be interpreted as Mo-S bond softening.

Raman measurements of 1L-MoS₂ exfoliated on Au display an anomalous spectrum for MoS₂ (Figure 5b), which exhibits features similar to spectra previously found for MoS₂ (and WS₂) decorated with metallic nanoparticles.^{15–17} The most prominent peaks are still close to the typical MoS₂ modes around 400 cm⁻¹—as a reference, the Raman spectrum of MoS₂ exfoliated on SiO₂ is shown (blue)—but they are strongly shifted or split, or additional peaks appear, while the intensities of other peaks are reduced. These characteristics are highly unusual and are not compatible with known defectinduced changes in the Raman spectrum.^{47–49} Although even small defect densities are predicted to strongly affect the Fermi level at the MoS₂—metal interface,^{26,50} this cannot explain the anomalous Raman spectra.

Figure 5c,d shows that the appearance of additional Raman modes around 379 and 397 cm⁻¹ (the latter is referred to as the $A_{1g_{reduced}}$ mode in the following) is a first-layer effect that only occurs for MoS₂ in direct contact with the Au surface. By increasing the layer number, the normal Raman modes increase in intensity, while the additional modes remain almost constant in intensity and position as shown in Figure 5c. Beginning with the second MoS₂ layer, the typical E_{2g}^1 and A_{1g} modes become dominant and shift apart with increasing layer number as known for few-layered MoS₂.¹⁹ Figure 5d demonstrates that the Raman spectra are strongly dependent on the quality of the contact between 1L-MoS₂ and the Au surface. The mode around 379 cm⁻¹ can be interpreted as the $E_{2\sigma}^1$ mode of strained MoS₂. Tensile strain shifts the $E_{2\sigma}^1$ mode to lower wavenumbers and in extreme cases even splits the mode. $^{20-22}$ This strain effect agrees well with the smoothness of the Au surfaces used here. We find 1L-MoS₂ to be most strained on 5 nm PVD-Au, which is a non-continuous, rough Au surface (Figure 5d, magenta). As the PVD-Au film closes at a nominal thickness of 25 nm, the strain is reduced (Figure 5d, orange). On the smoothest SC-Au surface, 1L-MoS₂ is most relaxed (Figure 5d, red). Topography images taken by AFM of the respective PVD-Au surfaces confirming this correlation can be found in the Supporting Information, Figure S3. With increasing smoothness of the Au surface, the intensity ratio $A_{1g_{reduced}}/A_{1g}$ increases. Therefore, it is evident that the emergence of the $A_{1g_{reduced}}$ mode around 397 cm⁻¹ is caused by the direct MoS₂-Au contact.

The analysis of the Raman spectra is further confirmed by 1L-MoS₂ on 5 nm PVD-Au intercalated with water (Figure 5d, purple) and transferred CVD 1L-MoS₂ on 25 nm PVD-Au (Figure 5d, green). If water intercalates underneath exfoliated MoS₂, the latter relaxes (the E_{2g}^1 mode shifts to higher wavenumbers) and its degree of contact is reduced (the A_{1geduced}/A_{1g} mode ratio decreases). More information and optical microscopy images are available in the Supporting Information, Figure S5. For transferred CVD MoS₂ on PVD-Au, we find the typical Raman signature of 1L-MoS₂ with its two characteristic peaks. This can again be explained by a continuous and thick buffer layer of contaminations and water existing between the transferred MoS₂ –Au contact and hence a strong MoS₂–Au interaction.

Note that the different absolute intensities in Figure 5b,d are attributed to interference effects due to the underlying SiO₂ layer¹⁹ and its screening by the metal layers. Because CVD MoS₂ transferred onto 25 nm PVD-Au is not in direct contact to the Au surface and thus its Raman signature is not changed, the intensity reduction caused exclusively by the screening of the interference effects can be quantified with this system. In comparison to 1L-MoS₂ on SiO₂—exfoliated as well as grown by CVD-the intensity (sum of the peak areas of the characteristic MoS₂ modes) of CVD 1L-MoS₂ on 25 nm PVD-Au is reduced to \sim 25%. The alteration of the Raman signature due to the direct contact of 1L-MoS₂ exfoliated on 25 nm PVD-Au further reduces the intensity to ~19%. Because of the reduced Raman intensity of MoS₂ on gold, a study of the dependency on the power density and the energy density (via the integration time) was performed on 1L-MoS₂ exfoliated on gold to determine appropriate parameters for Raman spectroscopy (see Figure S8). In this way, laser parameters are determined that provide a sufficient signal-to-noise ratio and do not significantly alter or damage the MoS₂ surface. It also shows that the unusual Raman signature is not a result of the increased incident energy densities necessary to record the spectra with a sufficient signal-to-noise ratio.

We have provided ample experimental evidence that the appearance of the altered Raman spectrum depends on the quality of the contact between the first MoS₂ layer and the Au substrate. In the following, we will focus on the hitherto unexplained origin of the $A_{1g_{reduced}}$ mode around 397 cm⁻¹. We propose that it is directly related to the MoS₂-Au interaction and will give a straight-forward explanation for the interconnection between the electronic states and the phonon modes. Because the appearance of the altered Raman spectrum depends on the quality of the contact between the first MoS₂ layer and Au, we suggest that in particular, the most mysterious $A_{1g_{reduced}}\ mode around\ 397\ cm^{-1}$ is related to the $MoS_2{-Au}$ interaction. Gong et al. predicted²⁵ that this interaction should cause mid gap states and thus Fermi level pinning by S-atommediated spreading of mainly the d-orbitals of the Mo atoms into the band gap. As a result, the Mo-S bond is weakened. In the harmonic oscillator model, bond weakening corresponds to a reduction of the spring constant and consequently a reduction of the frequency or Raman shift. In conclusion, the $A_{1g_{roduced}}$ mode around 397 cm⁻¹ can be interpreted as the common A_{1g} mode with a reduced wavenumber. In order to prove that the $A_{1g_{reduced}}$ mode is indeed an A-type MoS_2 Raman mode, we performed polarization-dependent Raman spectroscopy on 1L-MoS₂ exfoliated on PVD-Au (inset of Figure 5b) and found that this mode behaves like the A_{1g} mode, when changing from a parallel-polarized configuration (xx) to a cross-polarized configuration (xy).⁵¹ In detail, the intensity of both modes, the A_{1g} and $A_{1g_{reduced}}$ modes, vanishes in the crosspolarized configuration. We observe that the difference of the position of the A_{1g} mode to the position of its reduced version $A_{1g_{reduced}}$ is constant for all Au substrates. From this, we can derive that the interaction strength is quantized: an interaction for one MoS_2 unit cell is either present or not. The intensity ratio $A_{1g_{reduced}}/A_{1g}$ represents the ratio of MoS_2 areas interacting and not interacting with the Au surface and thus correlates with the density of gap states. Similar to spatial variations in the V_{CPD} image, slight spatial inhomogeneities can be detected with averaging Raman mappings (see the Supporting



Figure 6. XPS spectra of $1L-MoS_2$ and bulk-like MoS_2 exfoliated on Au. (a) Mo 3d doublet and the S 1s peak. (b) S 2p doublet. For $1L-MoS_2$, the peaks additionally split. Red line: cumulative fit. (c) Corresponding SXI and optical microscopy image.

Information, Figure S6), which further substantiates the correlation of the Fermi level and the altered Raman spectrum.

Note that we may discard a local variation of the doping as a cause for the A_{1g} mode splitting (Figure 5) for the following reasons: (i) sign: from the doping dependence of the A1g mode, the $A_{1g_{reduced}}$ mode would qualitatively indicate a strongly n-doped MoS_2^{52} Using KPFM, however, we find that exfoliated MoS₂ is on average significantly p-doped (a high work function) relative to CVD MoS₂ transferred onto PVD-Au (Figure 4b) which does not exhibit the A_{1g_{roduced}} mode (Figure 5c or d). The comparison between MoS_2 exfoliated on PVD-Au and SC-Au even shows that the system with a higher $A_{1g_{reduced}}/A_{1g}$ ratio (on average relatively n-doped) also has the higher work function (on average relatively p-doped). (ii) Quantity: applying the approach from the publication mentioned above,⁵² the mode difference between the A_{lg} and A1greduced modes would result in a local electron density difference on the order of 3×10^{13} cm⁻². This would lead to very large electrostatic gradients, which prevent distinct doping areas as one would require for the interpretation of the sharp A-type Raman modes shown in Figure 5.

Next, we want to tackle the observation that only the A_{1g} mode splits by the bond softening. For this, we start again with the prominent study of Chakraborty et al. on the dependence of doping and its influence on the MoS₂ modes mentioned previously.⁵² It can be noted that as described above, almost only the A1g mode is sensitive to doping. Chakraborty et al. additionally explain this sensitivity based on simulations of different dependencies of the electron-phonon coupling for the E_{2g}^1 mode and A_{1g} mode phonons, being due to the occupation of the bottom of the conduction band composed of the d-orbitals of the Mo atoms (e.g., due to electron doping). They show that the electron-phonon coupling for the E_{2e}^1 mode does not change, while for the A1g mode, it changes significantly. As in the MoS₂-Au contact, according to Gong et al., the same Mo d-orbital states near the bottom of the conduction band move, in the Mo into the band gap and thus form the pinning gap states,²⁵ it is safe to assume that the occupation of the emerging gap states causes a very similar bond softening as in the case of doping and thus shifts in particular the A_{1g} mode. The E_{2g}^1 mode splits only weakly (we estimate ~1 cm⁻¹ based on Chakraborty et al., which cannot be resolved sufficiently due to the peak width), corresponding to its weak dependence on doping.

The weakening of the Mo–S bond is further confirmed by our XPS measurements on 1L-MoS₂ and bulk-like MoS₂ on 25 nm PVD-Au. In Figure 6a,b, the S 2p and the Mo 3d doublets for MoS₂ are presented, respectively. Figure 6c shows the corresponding SXI (scanning X-ray-induced secondary electron image) with the two red spots indicating the measurement position of the 50 μ m X-ray beam and the respective optical microscopy image. The XPS spectra of the bulk-like MoS₂ appear typical for non-defective MoS253 for both the S 2p and Mo 3d signals. In contrast, the spectra for 1L-MoS₂ are shifted and show the existence of two different elemental species. In the case of the Mo 3d signal, the new doublet, shifted about 0.4 eV towards the lower binding energy side, makes up about 60% of the total Mo signal. The shift is somewhat smaller for the new doublet in the S 2p spectra with about 0.25 eV. Additionally, a shift of the S 2s signal is also observed. This shift might also be due to the existence of an additional S 2s signal. However, due to the low intensity of the S 2s peak, the two signals are indistinguishable. A shift to lower binding energies is attributed to a (partial) reduction of the oxidation state of the respective atoms and is thus in our case related to a bond weakening. The fact that only part of the intensity is shifted to lower binding energies indicates, similar to the Raman data, that only a fraction of the bonds are weakened. Note: the low oxygen content (<1 at. %) and the absence of the Mo 3d signal, which is related to Mo-O bonds, at both measured sites prove that the MoS₂ layers are not partially oxidized. Additional XPS data of the C 1s and O 1s peaks can be found in the Supporting Information, Figure S7.

In summary, we provide experimental evidence for the presence of metal-induced gap states due to the MoS₂–Au interaction leading to the Fermi level pinning predicted by Gong et al.²⁵ From our KPFM data, using eq 2 and the electron affinity of $\chi = 4.0-4.3$ eV, we can determine the Schottky barrier height for MoS₂ exfoliated on Au surfaces to be $\phi_{\text{SBH}} = 0.53-1.02$ eV. This agrees well with calculations by Gong et al. and other groups predicting values in the range of 0.76–0.88 eV.^{25,28} However, other experimental approaches yield different results. Lee et al. find $\phi_{\text{SBH}} = 0.48 \pm 0.12$ eV by conductive AFM for MoS₂ exfoliated on template-stripped Au,⁴⁶ while experiments with MoS₂-FETs yield values of only 0.13–0.32 eV.^{13,54}

We believe that defects play an important role for this discrepancy. In particular, sulfur vacancies in MoS_2 -Au contacts shift the Fermi level toward the conduction band, thus reducing the Schottky barrier height.²⁶ Although the interface in our sample system is very similar to that in devices, there is one crucial difference: while the exfoliation on a pre-existing gold layer is very gentle, producing metallic contacts

by PVD is known to stress and damage 1L-MoS₂.¹⁴ Therefore, in real devices, larger defect densities in the contact area are expected and could account for the reduced ϕ_{SBH} .

Finally, we would like to demonstrate that the exfoliation of single-layer MOS_2 on gold does indeed provide direct access to a metal—semiconductor interface as Raman spectroscopy can be used to characterize the buried MOS_2 —Au interface. To this end, we perform additional double-transmission backscattering Raman spectroscopy measurements. We deposited 5 nm Ti and 25 nm Au on a transparent double-side polished sapphire substrate, and subsequently, large-area 1L- MOS_2 was exfoliated onto the freshly prepared gold surface. The Raman spectroscopy measurements were now performed in an upside-down setup, that is, backscattered through the sapphire substrate and both metal layers (see the inset in Figure 7). As seen in Figure



Figure 7. Double-transmission backscattering Raman spectroscopy. Even in this setup (see illustration in the inset), the unusual Raman signature of exfoliated 1L-MoS₂ interacting with the gold surface can still be identified (blue fits). Green fit: the Raman mode of the sapphire substrate. Red line: cumulative fit.

7, the unusual Raman signature (blue peak areas) can still be identified in the resulting spectra, although the intensity is reduced, which can partially be compensated by an extended integration time. As a consequence, conclusions drawn from the MoS_2 -Au system prepared and studied in this paper and in future experiments can be used to characterize real devices with buried interfaces if the corresponding information is related to the Raman signature. For example, the correlation of the $A_{1g_{reduced}}/A_{1g}$ ratio with more limited methods as AFM/ KPFM can be used for monitoring the interaction strength of the buried MoS_2 -Au interface.

CONCLUSIONS

Two-dimensional MoS₂ is the prototypical 2D material for optoelectronic devices, and detailed knowledge of metalsemiconductor contacts is indispensable. However, the experimental characterization of a metal-semiconductor contact and its interface is a difficult task. We have demonstrated by Raman spectroscopy that mechanical exfoliation of MoS₂ onto a clean, PVD-grown Au surface yields a metal-semiconductor interface very similar to that in devices fabricated by the conventional evaporation techniques. Thus, it provides a novel way to study the Schottky barrier and related electronic changes at a device-relevant interface. The fabrication process is however crucial: we have shown that a simple (wet) transfer of MoS_2 onto the metal surface does not result in a metal-semiconductor junction comparable to real device structures. Instead, transferred MoS₂ layers are decoupled from the substrate by a contamination/water layer, possibly in a similar way to hBN buffer layers in

between MoS_2 and a metal contact.^{55–57} In this case, the Schottky barrier based on Fermi level pinning is replaced with a tunnel barrier. Therefore, all data obtained from systems prepared in this way must be critically reviewed if conclusions about real devices are to be drawn.

In the exfoliated system studied here, the previously observed peculiar Raman spectrum is extremely pronounced, which has allowed us to investigate its origin. Through detailed analysis, we have shown that this anomalous Raman signature is indeed directly related to the contact strength between Au and MoS₂. One of the modes, which has been unambiguously identified as the out-of-plane A-mode, can be interpreted as the result of a weakening of the bond between the S and Mo atoms related to metal-induced gap states and the resulting Fermi level pinning. The ratio between the additionally emerged mode $A_{\mathrm{lg}_{reduced}}$ and the original A_{lg} mode thus provides a measure of the degree of the contact strength and/or the contact area between MoS₂ and the gold surface. We suggest that this ratio derived from spectra of the rapid, nondestructive, and spatially resolved Raman spectroscopy is very useful to examine the cleanness and the quality of the MoS₂-Au interface. This is particularly relevant for dry stacked samples because the quality of their interfaces can exhibit strong spatial inhomogeneities as studies on dry stacked van der Waals heterostructures have shown.^{58,59}

Given our findings that the 1L-MoS₂ work function depends on the area in direct contact with the Au substrate, it is likely that the previously observed reduction of contact resistance by introduction of energy or particles $^{4,60-62}$ is related to a shift of the Fermi level toward the conduction band, probably due to thermally induced sulfur vacancies at the interface. However, since any surface treatment can induce several changes not only at the interface but also at the MoS_2 surface^{63,64} (see the Supporting Information, Figure S8, for 1L-MoS₂ on Au), further studies on this important topic are certainly needed, in particular because the origin of such treatment-mediated surface changes is not yet understood. The mechanical exfoliation of MoS₂ on fresh/clean Au substrates provides not only unusually large areas but also electrically wellcontacted samples, without the need for polymer-based transfer or lithography steps. This approach thus ensures a low level of contaminations, and a much wider range of surface characterization techniques can be applied. Together with the pronounced MoS₂-Au interaction, this results in an ideal system for further characterization of the metal-semiconductor interface and for elucidating phenomena like changes due to surface treatment.

We believe that our conclusions can also be applied to other transition-metal dichalcogenide-metal systems because for the MoS_2 -Ag and WS_2 -Ag/Au systems, similar features in the Raman signature have been observed.¹⁵⁻¹⁸

Note that since this paper has been submitted, a related study of the interaction of large-area exfoliated MoS_2 with its gold substrate has become available.⁶⁵

METHODS

Sample Preparation. *Large-Area Exfoliation.* Large-area exfoliation is basically the same as usual micromechanical exfoliation. The key for large-area exfoliation is the substrate, which has to be a clean Au surface. For this purpose, the Au surface was either freshly produced or sufficiently cleaned. The production of fresh Au surfaces was realized by PVD

techniques: Ti adhesive films by e-beam sputtering (growth rate 0.15 Å/s), Au films by thermal evaporation (growth rate 1 Å/s), PVD-chamber base pressure: 1.5×10^{-5} mbar. These metal layers are subsequently deposited on clean SiO₂/Si or sapphire substrates, respectively. The Au(111) SC was cleaned in a UHV chamber (base pressure: 10^{-9} mbar) by several cycles of sputtering (1.5 keV Ar⁺, 3 min) and subsequent annealing (800–850 K, 30 min). An X-ray diffraction pattern of 25 nm thick Au prepared by PVD is shown in the Supporting Information, Figure S2, revealing its crystallinity. Immediately after Au surface preparation and removal from the vacuum chamber, MoS₂ was exfoliated on both types of gold surfaces.

Reference Samples. Reference samples were prepared by (i) conventional exfoliation of MoS_2 on SiO_2 substrates, (ii) CVD of MoS_2 onto SiO_2 , and (iii) CVD growth of MoS_2 and subsequent transfer onto 25 nm PVD-Au. Both techniques, CVD and transfer, are common techniques and also reported in our previous study.⁴⁰

More details of the sample preparation can be found in the Supporting Information, Figure S1.

Characterization. AFM and KPFM. AFM and KPFM were performed with a Dimension Icon (Bruker) in the PeakForce Tapping Mode and PeakForce KPFM Mode using ScanAsyst-Air and PFQNE-AL tips, respectively. The latter mode combines the Brukers PeakForce Tapping Mode with frequency-modulated KPFM in a dual-pass setup. The compensation voltage was applied to the sample; thus, the sample work function ϕ_{sample} ($\approx \phi_{\text{CNL}}$ in the case of 1L-MoS₂ on Au, as seen in Figure 1b) can be calculated by the following formula: $\phi_{\text{sample}} = \text{eV}_{\text{CPD}} - \phi_{\text{tip}}$. The tip was calibrated on a freshly cleaved highly oriented pyrolytic graphite crystal.

Raman and PL. Raman and PL measurements were performed with a Raman microscope (Renishaw InVia) with an excitation wavelength of $\lambda = 532$ nm and a spot size of about 1 μ m. Polarization-dependent Raman spectra are recorded using a WITec Alpha300 RA Raman System with an excitation wavelength of $\lambda = 532$ nm.

X-ray Photoelectron Spectroscopy. XPS measurements were performed using a VersaProbe II micro-focus X-ray photoelectron spectrometer (UlvacPhi).

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.1c01570.

 MoS_2 on gold: details and illustration of the sample preparation, XRD pattern, AFM images revealing the PVD-Au morphology, additional KPFM images, optical microscopy images of the water intercalation for MoS_2 on 5 nm PVD-Au, Raman mappings revealing slight spatial inhomogeneities, additional XPS data (C 1s and O 1s), and Raman laser power density and integration time dependency of morphology and surface potential of MoS_2 on PVD-Au in comparison to PVD-Au (PDF)

AUTHOR INFORMATION

Corresponding Author

Erik Pollmann – Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany; orcid.org/0000-0002-3961-0426; Email: erik.pollmann@uni-due.de

Authors

- Stephan Sleziona Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany
- Tobias Foller Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany; Present Address: School of Materials Science and Engineering, University of New South Wales, AUS-2052 Sydney, Australia.; Orcid.org/0000-0003-2636-4542
- Ulrich Hagemann ICAN and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany; Ocid.org/ 0000-0002-1880-6550
- Claudia Gorynski Faculty of Engineering and CENIDE, University Duisburg-Essen, D-47057 Duisburg, Germany
- Oliver Petri Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany
- Lukas Madauß Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany; orcid.org/0000-0003-2556-5967
- Lars Breuer Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany; orcid.org/0000-0002-7797-9662
- Marika Schleberger Faculty of Physics and CENIDE, University of Duisburg-Essen, D-47057 Duisburg, Germany; orcid.org/0000-0002-5785-1186

Complete contact information is available at: https://pubs.acs.org/10.1021/acsomega.1c01570

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The authors gratefully acknowledge support from the German Research Foundation (DFG) by funding SCHL 384/20-1 (project number 406129719) and project C5 within the SFB1242 "Non-Equilibrium Dynamics of Condensed Matter in the Time Domain" (project number 278162697). This work has been supported by the Interdisciplinary Center for Analytics on the Nanoscale (ICAN), a core facility funded by the DFG (reference RI_00313). The authors particularly acknowledge the cleanroom team (Dennis Oing, Nicolas Wöhrl, and Günther Prinz) of the Prof. Axel Lorke research group. The authors acknowledge support by the Open Access Publication Fund of the University of Duisburg-Essen.

ABBREVIATIONS

1L-MoS₂, single-layer molybdenum disulfide; 2D, two-dimensional; FET, field-effect transistor; SBH, Schottky barrier height; CNL, charge neutrality level; V_{CPD} , contact potential difference; AFM, atomic force microscopy; KPFM, Kelvin probe force microscopy; XPS, X-ray photoelectron spectroscopy; PL, photoluminescence; PVD, physical vapor deposition; SC, single crystal; CVD, chemical vapor deposition

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