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Steam explosion pretreatment enhances free/combined phytosterol extraction and utilization in rapeseed (*Brassica napus* L.) and its processed products: Insights from SPE-GC approach

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ABSTRACT

The study investigates the impact of steam explosion pretreatment on the distribution of free and combined phytosterols within rapeseed and its derived products. Utilizing solid phase extraction-gas chromatography (SPE-GC) analysis, we elucidated the composition and distribution of phytosterols in five rapeseed varieties and their corresponding processed oils and cakes. The results indicated that Zhongyou 516 and Xiwang 988 are richer in combined phytosterols, whereas Dadi 199, Zhongyouza 501, and Xiwang 291 have a greater concentration of free phytosterols. Steam explosion pretreatment significantly increased the extraction proportion of combined phytosterols in rapeseeds. Throughout the oil process, more than half of the total phytosterol content, specifically 57.0%, was transferred from the steam explosion-treated rapeseed into the rapeseed oil. The variety Xiwang 291 showed the highest efficiency in this transfer, achieving a rate of 61.7%. The study provides crucial data for the enhancement of rapeseed processing techniques and the efficient utilization of phytosterols. Moreover, the study highlights the potential use of the ratio of free to combined phytosterols as a discriminator for different rapeseed oil varieties, offering valuable insights for quality assurance and product differentiation in the industry.

1. Introduction

Rapeseed (*Brassica napus* L.) is a traditional crop that holds great significance in agricultural development [\(Chew,](#page-7-0) 2020; [Vigneron](#page-7-0) et al., [2006\)](#page-7-0). Phytosterols are characteristic compounds found exclusively in plants, which have physiological activities such as lowering cholesterol, anticancer, and antioxidant effect ([Amiot](#page-7-0) et al., 2011; Ash et al., [2011](#page-7-0); Feng et al., [2022;](#page-7-0) Ferguson, Stojanovski, [MacDonald-Wicks](#page-7-0) and Garg, [2016;](#page-7-0) [Furlan](#page-7-0) et al., 2013; W. S. He et al., [2016](#page-7-0); [Kritchevsky](#page-7-0) and Chen, [2005;](#page-7-0) R. [Yang](#page-8-0) et al., 2019). Rapeseed contains approximately 3000.0 mg/kg of phytosterols, making it an important source of dietary phytosterols. [\(Raboanatahiry](#page-7-0) et al., 2021; [Szydlowska-Czerniak,](#page-7-0) 2013). Brassicasterol, campesterol, and *β*-sitosterol are the primary phytosterols found in rapeseed, accounting for more than 85% of the total phytosterols (M. Yang et al., [2013\)](#page-8-0). During the oil extraction process, phytosterols from rapeseed are transferred into both the oil and the residual cake, respectively, thereby influencing the nutritional quality of

the processed product (Bruhl and [Matthaus,](#page-7-0) 2008; Ortiz et al., [2020](#page-7-0); Zafar et al., [2019\)](#page-8-0). The composition and distribution of phytosterols serve as vital indicators of the nutritional value in rapeseed oil and constitute a key feature for traceability of the oil's origin. These factors can be employed as a tool for verifying the authenticity of rapeseed oil and play a significant role in determining its source (Ramon [Aparicio,](#page-7-0) [2000\)](#page-7-0). However, the biological activity of phytosterols is closely related to their existing forms (D. [Wang](#page-7-0) et al., 2023). For example, free phytosterols have limited practical effects in the human body due to their lower lipid solubility (W. S. He et al., [2018;](#page-7-0) [Santos](#page-7-0) et al., 2019). Phytosterol ester exhibit high lipid-solubility and constitute the predominant form of phytosterol in phytosterol-fortified foods [\(Zheng](#page-8-0) et al., [2012\)](#page-8-0). Therefore, studying the composition and content of phytosterols within rapeseed, alongside their fluctuations throughout the oil processing stages, is crucial for optimizing phytosterols utilization and for crafting high-value rapeseed oil ([Can-Cauich](#page-7-0) et al., 2019; Liu et [al.,](#page-7-0) [2012\)](#page-7-0).

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It is widely recognized that the thermal pretreatment of rapeseed is a crucial step that enhances the extraction rate of lipid-soluble components, significantly impacting the flavor and quality of edible oil ([Azadmard-Damirchi](#page-7-0) et al., 2010; [McDowell](#page-7-0) et al., 2017; [Zhou](#page-8-0) et al., [2013\)](#page-8-0). This process offers two main advantages: it imparts a desirable roasted aroma to the oil and inactivates certain enzymes present in the rapeseed, including lipoxygenase and lipase ([Rezkas](#page-7-0) et al., 2015). By diminishing the enzymatic activity, the detrimental effects on the quality of the oil are curtailed, leading to improved oxidative stability ([McDowell](#page-7-0) et al., 2017; [Siger](#page-7-0) et al., 2017). Additionally, thermal pretreatment disrupts the cell wall structure of the rapeseed, facilitating the pressing and extraction process. This enhanced extraction efficiency not only improves the yield of rapeseed oil but also contributes to the overall quality ([Rekas](#page-7-0) et al., 2017; Y. J. Xu et al., [2020\)](#page-8-0).

As an economical and efficient thermal pretreatment technology, steam explosion has seen widespread application across various fields in recent years. including processing agricultural by-products, producing animal feed, and preparing substances for food and pharmaceutical industries. (Wan et al., [2022;](#page-7-0) W. [Wang](#page-7-0) et al., 2021). Steam explosion pretreatment primarily disrupts the plant cell wall and alters the structure of chemical substances within a high temperature and high pressure environment. It offers several advantages, such as the elimination of the need for additional chemicals, environmental friendliness, low cost, and ease of scalability (X. He et al., [2022;](#page-7-0) C. Li et al., [2023\)](#page-7-0). Based on the above advantages, steam explosion pretreatment method has been used for the pretreatment of various materials to study its influence on the extraction effect of bioactive substances [\(Silveira](#page-7-0) et al., 2015). In a comprehensive evaluation by Yu and colleagues, the effectiveness of steam explosion was compared against conventional high-temperature roasting and microwave pretreatment methods. Their findings revealed that rapeseed oil processed via steam explosion exhibited superior quality attributes (Yu et al., [2020\)](#page-8-0). Similarly, Seçmeler and colleagues demonstrated that steam explosion pretreatment significantly boosted the extraction efficiency of phytosterols, polyphenols, and other bioactive compounds from olive pomace ([Secmeler](#page-7-0) et al., 2018). Further research by Zhang et al. applied steam explosion pretreatment to camellia seed extraction, highlighting its beneficial effects on extraction rate, physicochemical properties, and oxidation stability ([Zhang](#page-8-0) et al., [2019\)](#page-8-0). Wang and colleagues also provided evidence that this pretreatment method not only enhances extraction yield but also improves the antioxidant and α -glucosidase inhibitory effects of Java tea (J. D. [Wang](#page-7-0) et al., [2023](#page-7-0)). In a word, the steam explosion pretreatment technology is a highly promising technique in the food industry.

The analysis of phytosterol content encompasses various methods such as thin-layer chromatography, enzyme assays, spectrophotometry, liquid chromatography, and gas chromatography (GC) ([Garcia-Llatas](#page-7-0) et al., [2021;](#page-7-0) [Yuan,](#page-8-0) 2022). Among these, GC is particularly favored for the separation and quantification of phytosterols due to its advantages, including short detection time, high sensitivity, selectivity, excellent separation efficiency, accurate results, and cost-effectiveness ([Chen](#page-7-0) et al., [2015](#page-7-0); [Schlag](#page-7-0) et al., 2022; Tan et al., [2019\)](#page-7-0). Currently, GC has been employed to reveal the free phytosterols in edible oils (B. C. Xu et [al.,](#page-7-0) [2020;](#page-7-0) Xu et al., [2014](#page-7-0)), the total phytosterols in vegetable oils ([Schlag](#page-7-0) et al., [2022](#page-7-0)), the phytosterol oxidation products in edible oils (Hu et [al.,](#page-7-0) [2015\)](#page-7-0), the total phytosterol in rice products [\(Islam](#page-7-0) et al., 2021). The primary focus in the field is on the analysis of total phytosterols in oil crops, with less emphasis on the individual components in different forms. Our research group has successfully developed a straightforward, expedient, and efficient SPE-GC analytical procedure specifically for assessing the levels of free and combined phytosterols in rapeseed (D. [Li](#page-7-0) et al., [2022\)](#page-7-0). This innovative method has laid a solid foundation for investigating the dynamics of free and combined phytosterols throughout various stages of oil processing.

Thermal pretreatment of the rapeseed has been shown to enhance the yield and nutritional value of the oil produced. At present, research into the impact of steam explosion pretreatment on the migration of phytosterols during rapeseed processing is still in its early stages. In this study, we initially subjected the rapeseed to steam expansion pretreatment, followed by the subsequent oil processing steps. We then investigated the impact of steam explosion on the phytosterol content in rapeseed and its derived products using SPE-GC analysis. Lastly, to understand the behavior of phytosterols during the oil production process, we conducted multiple statistical analysis of their migration patterns in the rapeseed.

2. Materials and methods

2.1. Materials and reagents

Five varieties of rapeseed, including Zhongyouza 501, Zhongyou 516, Xiwang 988 and Xiwang 291 and Dadi 199, were provided by the Oil Crops Research Institute of Chinese Academy of Agricultural Sciences (Wuhan, China). *n*-hexane, ethyl acetate, chloroform were chromatographic grade and purchased from Fisher company, London, UK. Anhydrous sodium sulfate, $H₂SO₄$ and NaCl were analytical grade and purchased from CNW (Shanghai, China). Silica SPE cartridge with 500 mg sorbent per cartridge (Sep-Pak) was purchased from Waters(Milford, CT, USA); *β*-cholestanol and methyl heptadecanoate was chromatographic grade and purchased from Shanghai Anpu Cui Shi Standard Technology Service Co., Ltd. (Shanghai, China). *N*,*O*-bis(trimethylsilyl) trifluoroacetamide (containing 1% trimethylchlorosilane) was analytical grade and purchased from ixiai (Shanghai) Chemical Industry Development Co., LTD (Shanghai, China).

2.2. Instruments

We utilized a variety of specialized equipment in our study: a multifunctional airflow explosion apparatus (XSS-QPD) from Wuhan Xin Shi Shang Food Machinery Co., Ltd.; an Agilent 6890 gas chromatograph equipped with a flame ionization detector (FID); an LTP-205 oil extraction press from Liangtai, Dongguan Xiangju Intelligent Co., Ltd.; an MTV-100 multi-tube vortex mixer by Hangzhou Aosheng Instrument Co., Ltd.; a DC-24 nitrogen evaporator from Shanghai Anpu Experiment Technology Co., Ltd.; a magnetic stirrer for constant temperature water baths (Model HH-6D) manufactured by Changzhou Zhongcheng Instrument Manufacturing Co., Ltd.; an electronic analytical balance (ML204) by Mettler Toledo Instruments (Shanghai) Co., Ltd.; a refrigerated centrifuge from Thermo Fisher Scientific, USA; an electric heating constant temperature oven (Model SHFG-01); and a YTLG-10A vacuum freeze dryer by Shanghai Yetuo Technology Co., Ltd.; XSS-QPD multifunctional air expander (Xinshishang Food Machinery Co., Ltd., Wuhan, China)

2.3. Methods and procedures

2.3.1. Steam explosion pretreatment and press oil of rapeseed (Yu et [al.,](#page-8-0) [2020](#page-8-0))

Steam explosion pretreatment was conducted using an XSS-QPD multifunctional air expander (Xinshishang Food Machinery Co., Ltd., Wuhan, China). This apparatus primarily comprises an air expansion tank, a pressure gauge, a heating device, a rotating device, a safety protection device and a vibration damping device. The steam explosion was realized by the pressure release within a very short time (0.0875 s) after heating (B. Li et al., [2019\)](#page-7-0). 400 g of each rapeseed variety (Zhongyouza 501, Zhongyou 516, Xiwang 988 and Xiwang 291 and Dadi 199) was adjusted to a moisture content of 10 % and treated with steam explosion at 1.0 MPa. A set of rapeseed that was not subjected to the steam explosion served as a baseline control group. Following the pretreatment, the moisture content of the rapeseed was subsequently modified to reach 6%. The rapeseed was then refrigerated at 4 ◦C for an additional 12 h period. Finally, the rapeseed was processed using an LTP-205 oil expeller to extract the oil and separate it from the rapeseed cake.

2.3.2. Extraction of phytosterols from rapeseed, rapeseed cake and rapeseed oil [\(Folch,](#page-7-0) 1957)

A 10 g sample of either rapeseed or rapeseed cake was subjected to freeze-drying under a vacuum at -60 °C for 24.0 h, after which it was ground into a fine powder. A 0.2 g portion of this powder was then combined with 2.2 mL methanol and 4.4 mL chloroform. Subsequently, 100 μL of *β*-cholestanol (1.0 mg/mL), serving as an internal standard, was introduced to the mixture. This blend was vortexed at 1800 rpm for 5.0 min, followed by ultrasonication at 30 ◦C for 1.0 h. An addition of 1.65 mL deionized water was made, and the mixture was again vortexed for 10 min before being centrifuged at 5000 rpm for 5.0 min to separate the organic layer. To the remaining aqueous layer, 2.0 mL of chloroform were added, and the extraction was performed twice more. The organic phases obtained were pooled, dried with nitrogen gas, and then brought up to volume with 5 mL of *n*-hexane.

For rapeseed oil sample, 100 μL of 1.0 mg/mL *β*-cholestanol was added to 50.0 mg rapeseed oil sample as an internal standard and diluted by 5.0 mL *n*-hexane.

2.3.3. Separation of free/combined phytosterols by SPE [\(Esche](#page-7-0) et al., [2012](#page-7-0))

200.0 mg of anhydrous sodium sulfate were layered on top of the SPE column, which contains 500.0 mg of sorbent material per cartridge, followed by the activation with two aliquots of 5.0 mL each of *n*-hexane, after which the flow-through was discarded. Subsequently, the sample solution from step 2.3.2 was loaded onto the SPE column. The combined phytosterols were then eluted in two stages, first with two portions of 5.0 mL each of a *n*-hexane/ethyl acetate mixture in a 96.0:4.0 vol ratio, designated as fraction I; next, the free phytosterols were collected using the same volume of a 5.0:95.0 *n*-hexane/ethyl acetate mixture, known as fraction II. Nitrogen gas was utilized to evaporate the solvents from both fractions I and II.

2.3.4. Derivatization of free/combined phytosterols

(1) Derivatization of combined phytosterols [\(Azadmard-Damirchi](#page-7-0) et al., [2010\)](#page-7-0)

To fraction I, introduce 3.0 mL KOH/CH₃CH₂OH (2.0 mol/L) solution, then blend thoroughly with a vortex mixer. Proceed to saponify in a water bath set at 90 °C for 20.0 min. Subsequently, incorporate an additional 2.0 mL water and 1.5 mL *n*-hexane, followed by vigorous vortex mixing at 2500 rpm for 3 min to separate the organic phase. This extraction process is to be repeat three times, with the organic phases pooled together afterward. Utilize nitrogen to evaporate any residual solvent, then introduce 100 μL N,*O*-bis(trimethylsilyl)trifluoroacetamide (containing 1% trimethylchlorosilane) derivatization reagent. After vortex mixing, subject the mixture to an oven at 105 ◦C for 15.0 min to facilitate the derivatization reaction. Once completed, allow the mixture to cool down to ambient temperature and reconstituted by 100 μL *n*-hexane.

(2) Derivatization of free phytosterols

Add 100 μL of *N*,*O*-bis(trimethylsilyl)trifluoroacetamide, which includes 1% trimethylchlorosilane, as a derivatization reagent to fraction II. Mix the solution thoroughly using a vortex mixer, then subject it to derivatization by placing it in an oven at 105 ◦C for a duration of 15.0 min. After the derivatization process, allow the mixture to cool down to room temperature before reconstituting it with 100 μL of *n*-hexane.

2.3.5. GC analysis of phytosterols

The derivatized phytosterols were examined using GC equipped with a DB-5HT capillary column. The injection parameters were as follows: a

volume of 1.0 μL was injected; the injection port was set at 320 ◦C with a pressure of 9.9 psi and a split ratio of 25 : 1; helium was used as the carrier gas. For the column oven, the temperature profile started at 60 °C, held for 1.0 min, then ramped up at a rate of 10 °C per minute to reach 260 ◦C, where it was maintained for 14 min. The flame ionization detector (FID) settings included a heater temperature of 320 ◦C, with air, hydrogen, and helium flow rates set at 400.0 mL/min, 40.0 mL/min, and 30.0 mL/min, respectively.

2.3.6. Quantitative analysis of phytosterols is calculated as follows:

$$
Phytosterol content (mg/kg) = \frac{Ax \times Ms \times 1000}{As \times M}
$$

Ax represent the chromatographic peak area of the phytosterol; *Ms* denotes the mass of the internal standard; *As* signifies the chromatographic peak area of the internal standard; *M* is used to express the weight of the sample.

2.3.7. Analysis of oil content in rapeseed, residual oil content in rapeseed cake and oil yield in rapeseed oil processing (Cong et al., [2020;](#page-7-0) Y. Li et [al.,](#page-7-0) [2006](#page-7-0))

(1) Sample preparation method

Add 2.0 mL of 5% H2SO4/CH3OH solution and 300 μL of toluene to a 15.0 mg sample of rapeseed or rapeseed cake. Subsequently, introduce 50 μL of a 5.0 mg/mL methyl heptadecanoate standard solution as the internal standard. Then, proceed with saponification in a water bath at 95 ◦C for 1.5 h. After saponification, add 2.0 mL of a 0.9% NaCl aqueous solution and 1.0 mL of *n*-hexane. Mix the solution by vortexing at 1800 rpm for 5.0 min, followed by centrifugation at 5000 rpm for 5.0 min. Finally, collect the organic phase for subsequent GC analysis.

(2) GC analysis of fatty acids

The determination of oil content in rapeseed and the residual oil content in rapeseed cake was conducted using GC equipped with a DB-Fast FAME capillary column. The injection parameters were as follows: a volume of 1.0 μL was injected; the injection port temperature was set at 250 °C with a pressure of 9.9 psi and a split ratio of 20:1, using helium as the carrier gas. For the column oven temperature program: it started at 80 ◦C for 0.5 min, then ramped up at 40 ◦C/min to 165 ◦C, followed by an increase at 4 ◦C/min to 230 ◦C, where it was held for 6.0 min. The FID settings included a heater temperature of 260 ◦C, with hydrogen, air, and helium flow rates of 40.0 mL/min, 350.0 mL/min, and 20.0 mL/ min, respectively.

(3) Oil content in rapeseed or residual oil content in rapeseed cake is calculated as follows:

Oil content in rapeseed or residual oil content in rapeseed cake $\left(\%\right) = \frac{S_1^2 \times N}{M}$ *M* $\times100\%$

S1 is the peak areas of fatty acids in the sample; *S2* is the peak area of internal standard; *N* is the quality of internal standard; *M* is the quality of sample.

(4) Oil yield in rapeseed oil processing is calculated as follows:

$$
Oil yield (%) = \frac{(Ro - Co)}{1 - Co} \times 100\%
$$

Ro is the oil content of rapeseed; *Co* is the residual oil content of rapeseed cake.

2.3.8. Data statistics and analysis

Excel 2016, Origin 2019 and SPSS-20 were used for data statistics and analysis. Phytosterols in rapeseed were subjected to PCA through loading plots, VIP scores plots, and heatmap for evaluating the results using MetaboAnalyst 5.0 platform (Pang et al., [2024\)](#page-7-0). Among them, the structure of input data for PCA analysis includes sample name, compound name, and compound content.

3. Results and discussion

3.1. Effects of steam explosion pretreatment on the composition and content of phytosterols in rapeseed, rapeseed oil and rapeseed cake

3.1.1. Rapeseed

Among the five rapeseed varieties studied, *β*-sitosterol was found to have the highest content of free and combined phytosterols, with campesterol in second place, and brassicasterol being the lowest (as shown in Fig. 1 and Table S1). The total phytosterol content of untreated rapeseed varieties, ranked from highest to lowest, is as follows: Zhongyou 516 (3385.1 mg/kg), Dadi 199 (3157.3 mg/kg), Zhongyouza 501 (3154.2 mg/kg), Xiwang 988 (2941.9 mg/kg), and Xiwang 291 (2894.2 mg/kg).

The total phytosterol content in rapeseed after steam explosion pretreatment is ranked as follows: Dadi 199 (3522.4 mg/kg, an increase of 365.1 mg/kg), Zhongyou 516 (3497.8 mg/kg, an increase of 112.7 mg/kg), Xiwang 291 (3492.5 mg/kg, an increase of 598.3 mg/kg), Zhongyouza 501 (3404.9 mg/kg, an increase of 250.8 mg/kg), and Xiwang 988 (3275.7 mg/kg, an increase of 333.8 mg/kg). Notably, Xiwang 291 consistently showed the highest total phytosterol content, irrespective of pretreatment. Specifically, for Zhongyouza 501, the total phytosterol content significantly increased from 3154.2 to 3404.9 mg/ kg (P *<* 0.05), with both combined and free phytosterols showing significant increases. In contrast, for Zhongyou 516, the total phytosterol content only slightly increased without reaching statistical significance, but there was a notable increase in combined brassicasterol. For Xiwang

988, the total phytosterol content significantly rose, with no significant changes in combined and free phytosterols except for free campesterol. Xiwang 291 showed a significant increase in both total combined and free phytosterols, with all individual phytosterols showing significant increases. Dadi 199 also exhibited significant increases in both total combined and free phytosterols, with all individual phytosterols affected. The steam explosion pretreatment likely disrupted the microstructure and cell structure of the rapeseed, facilitating the extraction of chemical components and leading to an overall increase in phytosterol content across the varieties studied.

3.1.2. Rapeseed oil

The analysis of phytosterols compositions and contents in rapeseed oil from various rapeseed varieties after steam explosion pretreatment ([Fig.](#page-4-0) 2 and Table S2). Initially, Xiwang 291 had the highest total phytosterol content at 6874.9 mg/kg, with other varieties following in descending order. Post-pretreatment, Xiwang 291 maintained the highest content at 7035.3 mg/kg, with other varieties showing varying increases, particularly Zhongyou 516, Xiwang 988, and Dadi 199. Specifically, Zhongyouza 501 and Zhongyou 516 oils exhibited significant increases in combined phytosterols, with Xiwang 988 showing notable increases in certain specific components. Xiwang 291 oil displayed significant enhancements across all phytosterol forms. In contrast, Dadi 199 experienced a slight increase in free phytosterols and a more pronounced rise in combined forms. The differential effects of steam explosion pretreatment on these varieties can be attributed to genetic and environmental factors. This pretreatment method not only varied in its impact but also improved the extraction efficiency of phytosterols, thereby benefiting the production of enriched rapeseed oil.

3.1.3. Rapeseed cake

Subsequently, the study investigated the phytosterol levels in rapeseed cake from various varieties of rapeseed following steam explosion pretreatment ([Fig.](#page-4-0) 3 and Table S3). Notably, the total combined phytosterols in Zhongyouza 501, Zhongyou 516, Xiwang 988, Xiwang 291,

Fig. 1. Effects of steam explosion pretreatment on the composition and content of phytosterols in rapeseed (mg/kg). Values are means±standard deviations, $n = 3$ parallel determinations.

Fig. 2. Effects of steam explosion pretreatment technology on the composition and content of phytosterols in rapeseed oil (mg/kg). Values are means±standard deviations, $n = 3$ parallel determinations.

Fig. 3. Effects of steam explosion pretreatment technology on the composition and content of phytosterols in rapeseed cake (mg/kg). Values are means±standard deviations, $n = 3$ parallel determinations.

and Dadi 199 exhibited significant decreases (P *<* 0.01), with the most pronounced reduction observed in Xiwang 291. A similar pattern was evident for total free phytosterols, which also significantly declined across all varieties (P *<* 0.01). Additionally, the overall total phytosterol content showed a decrease, reaching statistical significance (P *<* 0.05) for Zhongyou 516, Xiwang 988, and Dadi 199. The reduction in phytosterol content in rapeseed cake is likely due to the pretreatment's disruption of the rapeseed's microstructure and cell integrity, facilitating easier extraction of chemical components into the rapeseed oil. These findings suggest that steam explosion pretreatment effectively concentrates phytosterols in the oil, while concurrently reducing their presence in the residual cake.

3.2. Effect of steam explosion pretreatment on oil content in rapeseed, residual oil content in rapeseed cake and oil yield in rapeseed oil processing

As shown in [Fig.](#page-5-0) 4 and Table S4, the oil extraction of four rapeseed varieties increased after steam explosion pretreatment (Zhongyouza 501

Fig. 4. Analysis of the oil content in rapeseed, the residual oil content in rapeseed cake and the oil yield in oil processing with/without steam explosion pretreatment of rapeseed. Values are means±standard deviations, n = 3 parallel determinations. *means significant difference (P *<* 0.05), **indicates extremely significant difference (P *<* 0.01).

increased by 0.8%; Zhongyou 516 increased by 6.6%; Xiwang 988 increased by 5.3%; Xiwang 291 increased by 2.7%). After the steam explosion pretreatment, the oil yield of different rapeseed varieties also increased (Zhongyouza 501 increased by 3.9%; Zhongyou 516 increased by 18.2%; Xiwang 988 increased by 15.5%; Xiwang 291 increased by 8.1%; Dadi 199 increased by 5.7%). As for the residual oil rate of rapeseed cake after steam explosion pretreatment, the residual oil rate of various rapeseed cakes decreased (Zhongyouza 501 rapeseed cake decreased from 26.8% to 23.7%, reducing by 3.1%; Zhongyou 516 rapeseed cake decreased from 33.9% to 26.1%, reducing by 7.8%; Xiwang 988 rapeseed cake decreased from 28.8% to 20.7%, reducing by 8.1%; Xiwang 291 rapeseed cake decreased from 24.2% to 19.3%, reducing by 4.9%; Dadi 199 rapeseed cake decreased from 32.0% to 23.4%, reducing by 8.6%). These experimental results may be attributed to the steam explosion that occurs during the pressure release phase of the steam explosion pretreatment. This process leads to more extensive cell destruction, thereby facilitating the extraction of active ingredients, such as lipids, from the cells. Consequently, this improves the oil content of rapeseed and enhances the oil yield during processing, ultimately reducing the residual oil content in the rapeseed cake (Niu et al., [2015](#page-7-0)).

3.3. Effect of steam explosion pretreatment on migration of phytosterols during oil processing

Fig. 5 and Table S5 present a comprehensive analysis of steam explosion pretreatment's impact on phytosterol migration in five rapeseed varieties. Pretreatment altered the distribution of free and combined phytosterols, generally increasing the proportion of combined forms. For instance, Zhongyouza 501 rapeseed saw a shift from 52.2% free phytosterols and 47.8% combined phytosterols to 50.4% and 49.6%, respectively. Across varieties, steam explosion pretreatment consistently drove more phytosterols into the oil, with Xiwang 291 showing the highest transfer rate to oil at 61.7%. Therefore, steam explosion pretreatment effectively releases phytosterols, enriches the oil's phytosterol profile, and is influenced by factors such as rapeseed variety and cultivation conditions, which in turn affect the final oil quality.

Fig. 5. The dynamic changes of combined and free phytosterols in rapeseed during oil processing with/without steam explosion pretreatment of rapeseed. Values are means \pm standard deviations, n = 3 parallel determinations.

Fig. 6. The VIP scores, PCA 2D Scores Plot and Heatmap of rapeseed oil after steam explosion pretreatment. Values are means±standard deviations, n = 3 parallel determinations. C-brassicasterol: Combined brassicasterol; C-campesterol: Combined campesterol; C-sitosterol: Combined *β*-sitosterol; F-brassicasterol: Free brassicasterol; F-campesterol: Free campesterol; F-sitosterol: Free *β-*sitosterol; Total CPS: Total combined phytosterols; Total FPS: Total free phytosterols; Total PS: Total PS: Total phytosterols.

After investigating the impact of steam explosion pretreatment on the migration and transformation of phytosterols during rapeseed processing, we employed statistical analysis to visually characterize phytosterols in rapeseed oil, using the steam explosion pretreatment as the original variable. The results are shown in Fig. 6. According to the VIP scores, it is evident that both combined and free brassicasterol exhibit VIP values exceeding 1, indicating they are the two phytosterols with the most pronounced differences across the five rapeseed oil varieties. The PCA 2D Scores Plot reveals distinct differences in phytosterol content across these rapeseed oil varieties, suggesting that phytosterols could serve as a discriminative tool for variety identification. The heat map results indicate good sample repeatability and demonstrate that the five rapeseed oil varieties can be categorized into two distinct groups based on their phytosterol compositions. The phytosterol profiles of Zhongyouza 501 and Xiwang 291 rapeseed oils are relatively similar, while those of Xiwang 988, Zhongyou 516, and Dadi 199 rapeseed oils are also closely related. Consequently, the unique phytosterol distribution in oils from different rapeseed varieties provides a valuable foundation for their identification and differentiation.

4. Conclusions

In this work, we analyzed the distribution of both combined and free phytosterols across five rapeseed varieties following steam explosion pretreatment employing the SPE-GC technique. Our results showed a

significant enhancement in phytosterol content in rapeseed oil postpretreatment, with over 57.0% of the total phytosterols migrating to the oil. These findings elucidate the impact of steam explosion pretreatment on phytosterol composition and distribution in both rapeseed and its derived products, particularly during oil processing. Furthermore, we observed that the phytosterol distribution varies among different rapeseed varieties and is affected differently by the pretreatment process. Therefore, the distinct distribution patterns of phytosterols could serve as potential markers for identifying and differentiating between rapeseed varieties. This research provides significant insights for evaluating rapeseed processing technology and enhancing the value of its processed products.

CRediT authorship contribution statement

Dan Wang: Conceptualization, Methodology, Visualization, Investigation, Writing – original draft. **Dong Li:** Conceptualization, Methodology, Visualization, Investigation, Writing – original draft. **Qiuhui Xu:** Methodology, Investigation. **Xin Lv:** Methodology, Investigation. **Hong Chen:** Investigation. **Fang Wei:** Conceptualization, Methodology, Writing – review $\&$ editing, Supervision.

Declaration of competing interest

The authors declare that they have no known competing financial

interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

No data was used for the research described in the article.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at [https://doi.](https://doi.org/10.1016/j.crfs.2024.100869) [org/10.1016/j.crfs.2024.100869.](https://doi.org/10.1016/j.crfs.2024.100869)

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