

Renewable Reagent for Nucleophilic Fluorination

Blaž Alič,^{*,||} Jan Petrovčič,^{||} Jan Jelen, Gašper Tavčar,^{*} and Jernej Iskra^{*}



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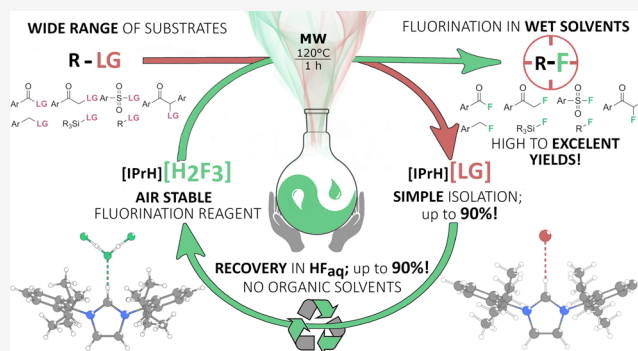


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Supporting Information

ABSTRACT: Herein, we report a study on the reactivity of three 1,3-diarylimidazolium-based fluoride reagents, with a general formula of $[\text{IPrH}][\text{F}(\text{HF})_n]$ ($n = 0, 1, \text{ or } 2$), that tackle the challenges of limited solubility, hygroscopicity, instability, and laborious preparation procedures of nucleophilic fluoride reagents. Fluorination of 4-*tert*-butylbenzyl bromide reveals that trifluoride $[\text{IPrH}][\text{F}(\text{HF})_2]$ is the most selective reagent. Microwave-assisted activation coupled with the addition of sterically hindered amine DIPEA or alkali metal fluorides increases the rate of fluorination with $[\text{IPrH}][\text{F}(\text{HF})_2]$, making it an excellent reagent for the fluorination of various organic substrates. The scope of substrates includes benzyl bromides, iodides, chlorides, aliphatic halides, tosylates, mesylates, α -haloketones, a silyl chloride, acyl and sulfonyl chlorides, and a nitroarene. The exceptional stability of the air-stable and nonhygroscopic $[\text{IPrH}][\text{F}(\text{HF})_2]$ reagent is illustrated by its convenient synthesis and detailed experimental



regeneration protocol using hydrofluoric acid without organic solvents.

INTRODUCTION

Fluorine's unique properties give rise to special characteristics of fluorinated organic compounds.¹ Inevitably, fluorinated organic compounds continue to establish themselves as an invaluable group of chemicals with major utility value in the industry, agrochemistry, pharmaceuticals, and diagnostics (PET).² This is evident from a general increase in the FDA approval rate of fluorine-containing drugs in the last decade (Chart 1). The last two years were especially remarkable as 16 out of 59 FDA-approved drugs in 2018 and 14 out of 48 FDA-approved drugs in 2019 contained at least one incorporated fluorine atom. A quick calculation reveals a staggering 27% approval rate of fluorinated drugs in 2018 and 29% in 2019, which further exemplifies the need for the development of new and viable methods for fluorination.^{3–5}

Nucleophilic fluorination presents a very straightforward approach to the incorporation of fluorine atoms into organic molecules.^{6–9} The general application of early nucleophilic fluoride reagents was limited due to various reasons. For example, alkali metal fluorides have been exceeded by organosoluble fluorides due to their insufficient solubility in organic solvents.¹⁰ However, the introduction of organosoluble fluoride reagents was accompanied by problems with their stability (e.g., decomposition of TBAF *via* Hoffmann elimination).¹¹ Hypervalent silicate or stannate reagents were then developed to address the stability problem, albeit at the expense of their reactivity. Consequently, these reagents have to be used in excess to compensate for their increased stability (e.g., TBAT, which leads to the overall inefficiency of the

fluorination process).^{12,13} Hence, the search for an easy-to-prepare reagent with the right combination of solubility, stability, and reactivity is ongoing.

Research in this direction brought some of the most groundbreaking advances in the fluorination chemistry field in the last 15 years, which include (a) the preparation of a “naked” fluoride reagent,¹⁴ (b) fluorination in protic solvents under hydrogen-bonding conditions,⁷ and (c) examples of asymmetric nucleophilic fluorination with alkali metal fluorides.¹⁵

Fluorination with imidazolium-based fluoride reagents has been developing since the 2000s (Scheme 1). This family of reagents with desirable properties consists of ionic liquids with a fluoride anion (e.g., $[\text{bmim}][\text{F}]\cdot\text{H}_2\text{O}$,¹⁶ $[\text{bdmim}][\text{F}]\cdot\text{H}_2\text{O}$,¹⁷ and $[\text{emim}][\text{F}]\cdot\text{HOCH}_2\text{CH}_2\text{OH}$ ¹⁸), ionic liquids containing a mixture of poly(hydrogen fluoride) species (e.g., $[\text{emim}][\text{F}(\text{HF})_{2,3}]$ ¹⁹), and *in situ* generated acyl azolium fluorides.²⁰

More prominent members of this family of reagents include PhenoFluor²¹ and its air-stable successor AlkylFluor,²² which seem to be the reagents of choice for deoxyfluorination of phenols and aliphatic alcohols, respectively, are also based on the same malleable imidazole moiety (Scheme 1).

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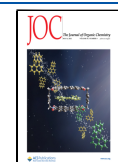
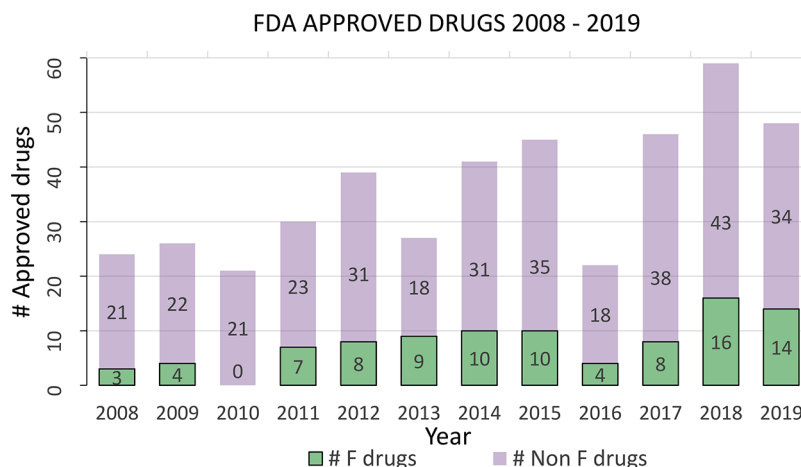
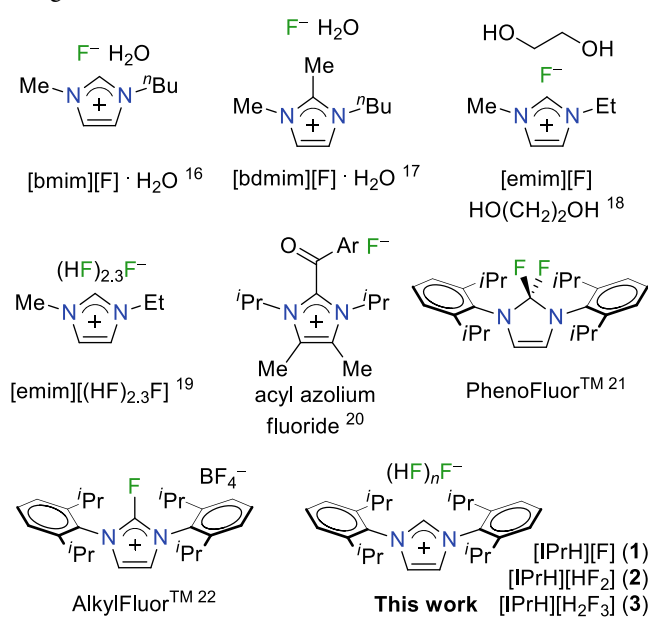


Chart 1. : FDA-Approved Drugs per Year in 2008–2019 (see Supporting Information S1 for Additional Data)



Scheme 1. Imidazolium-Based Nucleophilic Fluoride Reagents



In late 2016, Alič and Tavčar reported the preparation of three imidazolium-based fluoride reagents, namely, $[\text{IPrH}][\text{F}]$ (1), $[\text{IPrH}][\text{HF}_2]$ (2), and $[\text{IPrH}][\text{H}_2\text{F}_3]$ (3), derived from reactions of N-heterocyclic carbene (NHC), namely, 1,3-bis(2,6-diisopropylphenyl)imidazol-2-ylidene (IPr), with different HF sources (KHF_2 , $\text{Et}_3\text{N} \cdot 3\text{HF}$, and anhydrous hydrogen fluoride (aHF)) in the corresponding stoichiometries.²³ To date, reagent 1 has been successfully used for the preparation of the first, discrete, trigonal-bipyramidal $[\text{GeF}_5]^-$ and square-pyramidal $[\text{VOF}_4]^-$ anions, where bulky imidazolium moiety, with its specific steric effects, is crucial for their stabilization.^{24,25} Although 1 is a novel tool in inorganic chemistry, its reactivity with organic substrates remained largely unexplored.

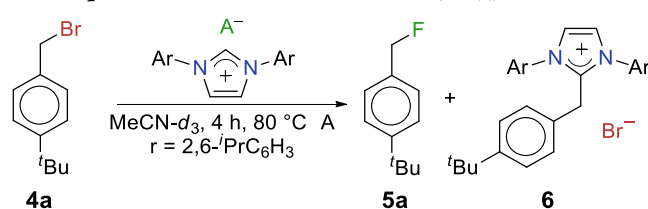
In this work, we compare the reactivity of three fluorination reagents derived from 1,3-diarylimidazolium chloride, $[\text{IPrH}][\text{Cl}]$ (9), a common precursor for the preparation of N-heterocyclic carbenes (NHCs). The prepared reagents with a general formula of $[\text{IPrH}][\text{F}(\text{HF})_n]$ (1–3, Scheme 1) were tested for the nucleophilic fluorination of various substrates. After successful fluorination reactions, we managed to isolate

and recycle reagent 3. Recycling was performed with hydrofluoric acid alone, without the use of organic solvents. In this way, we try to demonstrate a more sustainable and greener fluorination process with reduced waste.

RESULTS AND DISCUSSION

Due to encouraging results obtained from the reactions of $[\text{IPrH}][\text{F}]$ (1) with different inorganic substrates, we wanted to further explore the prospects of the aforementioned reagent. We assumed that 1 would have the highest reactivity for the fluorination of organic substrates because the reactivity of poly(hydrogen fluoride) species decreases with the increasing number of associated hydrogen-bonded HF molecules.²⁶ 4-*tert*-Butylbenzyl bromide (4a) was chosen as a model substrate to test the reactivity of 1–3 (Table 1).

Table 1. Competition between F^- and IPr (NHC) Nucleophiles in Reactions of $[\text{IPrH}][\text{F}(\text{HF})_n]$ with 4a



reagent	$[\text{A}]^-$	conv. [%] ^a	5a [%] ^a	6 [%] ^a
1	$[\text{F}]^-$	100	8	92
2	$[\text{HF}_2]^-$	45	39	6
3	$[\text{H}_2\text{F}_3]^-$	18	18	/

^aProduct distribution was determined by ¹H NMR spectroscopy.

The yield of 4-*tert*-butylbenzyl fluoride (5a) obtained with reagent 1 is low due to an unexpected competitive reaction of the *in situ* formed IPr (NHC), with the model substrate 4a forming side product 6 (Table 1). The *in situ* formed IPr acts as a competitive nucleophile to fluoride and forms side product 6 (see Supporting Information S10). The presence of side product 6 additionally substantiates the findings of the original research from Alič and Tavčar in which they noted an equilibrium between $[\text{IPrH}][\text{F}]$ (1), IPr, and $[\text{IPrH}][\text{HF}_2]$ (2) in acetonitrile (Scheme 2).²³

Replacing reagents 1 with 2 resulted in an increased yield of fluorinated product 5a, accompanied by a lower overall

Substrate Scope Expansion. We wanted to test the fluorination capabilities of **3** on other types of substrates as well (Table 4). Efficient fluorination was achieved on a variety

Table 4. Fluorination of Various Substrates with [IPrH][H₂F₃] (3**)^{a,b}**

Substrate	Product	Yield [%] ^a	Conditions
		69	2 eq. 3 , 4 eq. DIPEA, 1h, 120 °C, MeCN, μW
		(35)	2 eq. 3 , 5.4 eq. DIPEA, 2 h, 100 °C, Acetone: tBuOH = 10:1
		79	1 eq. 3 , 3 eq. DIPEA, 1h, 120 °C, MeCN, μW
		68	1 eq. 3 , 3 eq. DIPEA, 1h, 120 °C, MeCN, μW
		82	1 eq. 3 , 4 h, RT
		92	1 eq. 3 , 4 h, RT
		(81)	0.6 eq. 3 , 1h, 120 °C, MeCN, μW
		(79)	0.6 eq. 3 , 1h, 120 °C, MeCN, μW
		81	1 eq. 3 , 3 eq. urea, 1h, 120 °C, MeCN, μW

^aYields were determined by ¹H NMR integration with naphthalene as an internal standard. Yields in parenthesis are isolated yields. ^b7b = 5α-cholestan-3β-yl mesylate.

of substrates, albeit most of them required individual optimization of reaction conditions. Successfully fluorinated substrates include a primary iodide, a secondary mesylate, α-bromocarbonyl compounds, a nitroaromatic compound, and sulfonyl and acyl chlorides. Primary iodide **7a** gave 11% of the corresponding elimination side product. The remainder after fluorination of secondary mesylate **7b** is a mixture of alkenes. Fluoride in this reaction system has therefore a non-negligible basic character. In addition to fluorination, reagent **3** can also be used as a mild reagent for the deprotection of silyl ethers. For details, see Supporting Information S7.

“Curious Case” of Alkali Fluorides. Some literature cases report the use of an external fluoride source alongside main reagents to achieve higher yields of fluorinated products.^{21,22,31,32} A 2016 research on the deoxyfluorination reaction mechanism demonstrated a fundamental under-

standing of the role of an external fluoride source in the presence of poly(hydrogen fluoride) anion. Researchers showed that CsF cannot serve as a source of nucleophilic fluoride for that particular fluorination process. Instead, the research makes a strong case that the function of CsF is the abstraction of HF molecule from the bifluoride anion of the final intermediate before the fluorination reaction takes place.³⁰

Heavier alkali metal fluorides are known to form more stable poly(hydrogen fluoride) compounds MF(HF)_n³³ and in this way possibly contribute to the formation of free fluoride anions in a solution.³⁰ To expand the observations of the aforementioned past research on the topic, we substituted DIPEA with alkali metal fluorides, MF, and found that the fluorination process with reagent **3** was significantly accelerated using potassium and cesium fluorides. This suggests that LiF and NaF do not have a sufficient propensity to form bifluoride anions to have the same effect as their heavier analogues KF and CsF (Table 5).

Table 5. Activation of [IPrH][H₂F₃] (3**) with Alkali Fluorides**

#	MF	4a [%] ^a	5a [%] ^a
1	LiF	31	traces
2	NaF	30	6
3	KF	traces	91
4	CsF	traces	90

^aYields were determined by ¹H NMR integration with naphthalene as an internal standard. Reactions were performed on a 0.1 mmol scale.

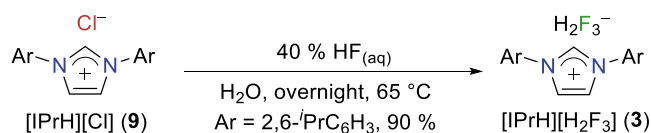
These results with alkali fluorides further substantiate the conclusions made in 2016 and reflect a wider important context of fluorination reactions; they show that poly(hydrogen fluoride) species are essential sources of nucleophilic fluoride in many different reagents. The challenge then remains that how to activate poly(hydrogen fluoride) species to achieve the desired reactivity and how to tune the imidazole part of the reagents for different fluorination processes.^{20,21}

Fluorination Scale-Up. Reaction scale-up was investigated with **4c** due to the low volatility of the corresponding product **5c**. A lower yield (74%, isolated) was initially observed when the reaction scale was increased from 0.5 to 1.5 mmol under microwave conditions. We surmised that higher reagent concentration might be problematic as we were unable to proportionally scale the amount of added solvent to the reaction mixture due to the limited volume of the microwave reactor vial. Fortunately, reducing the reaction time from 1 h to 10 min restored the expected reactivity at higher concentrations (91% isolated yield). This further increases the practicality of the fluorination process in terms of shorter reaction times and lower solvent consumption. For even larger scales (up to 3.7 mmol), conventional heating was used (80 °C, 24 h), which gave an 80% yield (unoptimized). For the reaction scale-up, see Supporting Information, S4.

Optimized Synthesis of Reagent **3.** From the original study, the synthesis of reagent **3** proceeded *via* the isolation of IPr under anhydrous conditions with the subsequent addition of an anhydrous HF source (KHF₂, Et₃N·3HF or aHF).²³ To avoid the IPr isolation step, a process was introduced that allowed the synthesis of **3** in larger quantities under atmospheric conditions. This process exploited the high solubility of the IPr precursor [IPrH][Cl] (**9**) in water and

its atmospheric stability.³⁴ Reaction of **9** with 40% hydrofluoric acid affords **3** as the only product on a 10 g scale (Scheme 3).

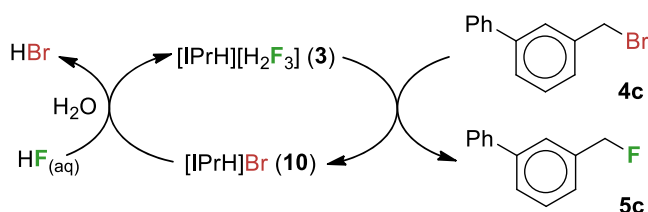
Scheme 3. Improved Synthesis of **3** with Hydrofluoric Acid Directly from Air-Stable Imidazolium Chloride **9**



Through this process, we established a simplified approach to the synthesis of reagent **3**, eliminating the need for anhydrous conditions (for synthesis details, see Supporting Information S8). A good characteristic of this procedure was an exclusive formation of [H₂F₃][−] anion in spite of excess HF. Larger poly(hydrogen fluoride) species, e.g., [H₃F₄][−], or inclusion of water was not observed in this system, as was the case in the past.^{16,19,35}

Reaction Workup, Isolation, and Recycling Protocol of **3.** Knowing the specific properties of the imidazolium cation, we took steps toward a sustainable and greener fluorination procedure with a minimum amount of waste. We implemented a workup protocol where we could simultaneously isolate the fluorinated product **5c** and recycle reagent **3** (Scheme 4).

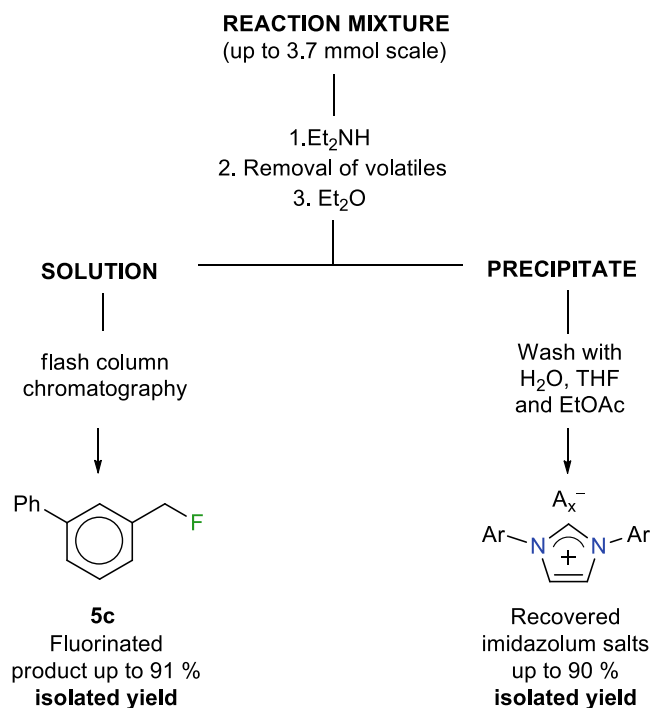
Scheme 4. Recycling Protocol for **3** including Recovery of [IPrH][A_x][−] and Subsequent Regeneration with Aqueous HF



After the reaction, a few drops of Et₂NH is added to the reaction mixture to facilitate subsequent purification of the fluorinated product **5c**. Et₂NH reacts preferentially with unreacted starting material **4c**, converting it to easily separable amine. All volatiles are then removed under reduced pressure. Imidazolium salts [IPrH][A_x][−] precipitate from the residue upon the addition of diethyl ether and can be subsequently filtered off (Scheme 5). [A_x][−] of [IPrH][A_x][−] represents a mixture of predominant Br[−] anion resulting from the substitution reaction, as well as a small amount of unreacted [H₂F₃][−] anion, which is also recovered in the imidazolium salt fraction (for details on the isolation and recovery of the imidazolium salt, see Supporting Information S9). Simple washings of the precipitate with water, THF, and ethyl acetate result in spectroscopically pure imidazolium salts with up to 90% isolated yields (Scheme 5). Evaporation of the ethereal filtrate and purification with flash chromatography then give the fluorinated product **5c** (see Supporting Information S9 for isolation procedure).

Recovered imidazolium salts [IPrH][A_x][−] are then subjected to the regeneration procedure. Scarce literature reports on spent fluorination reagent recycling lack descriptive experimental procedures or they are chemically very strenuous.^{12,16,36,37} Here, we note that the regeneration of [IPrH][A_x][−] mixture depends on different leaving groups arising from

Scheme 5. Simplified Separation Scheme



substitution reaction. The initial synthesis of the pure reagent **3** derived from **9** (where [A_x][−] = Cl[−]) can be achieved simply by consecutive treatments of **9** with hydrofluoric acid (Scheme 3). As can be seen from Table 6, the regeneration of [IPrH][A_x][−]

Table 6. Mass Fractions of Fluoride and Bromide in Samples before and after Regeneration

sample	w _F [%]	w _{Br} [%]
recovered [IPrH][A _x] [−]	1.6	15.4
recycled 3 using hydrofluoric acid	10.3	2.5
recycled 3 using anhydrous HF	12.8	<LOQ
theoretical value for 3	12.7	0

(e.g., where [A_x][−] = Br[−], [H₂F₃][−]; Schemes 4 and 5) can also be readily achieved by employing hydrofluoric acid. With this methodology, the fluoride content w_F in recovered imidazolium salts is increased from 1.6 to 10.3%. However, complete substitution in the Br/H₂F₃ system can be accomplished with the use of anhydrous HF (for details of the regeneration procedures, see Supporting Information S9).

CONCLUSIONS

The [IPrH][H₂F₃][−] (**3**) reagent shows a good balance between reactivity and stability. The specific combination of bulky imidazolium cation and [H₂F₃][−] anion of **3** makes it a nonhygroscopic and easy-to-handle fluorination tool. The reagent's reactivity can be influenced by activators (e.g., DIPEA or alkali metal fluorides), and reaction times can be substantially reduced under microwave irradiation conditions. Reagent **3** and DIPEA were successfully used under microwave conditions for the fluorination of many different types of substrates such as benzylic substrates, α-bromocarbonyls, sulfonyl and acyl chlorides, a nitroaromatic substrate, and primary and secondary aliphatic compounds. Fluorination with **3** is also efficient in substituting a variety of leaving groups such

as Br, Cl, I, OMs, OTs, and NO₂. We developed a convenient procedure for reagent synthesis, eliminating the need for anhydrous reaction conditions. Postfluorination isolation of imidazolium salts, [IPrH][A_x], was achieved with common solvents and standard techniques. This work also demonstrates that the regeneration of [IPrH][A_x] back to reagent **3** is possible using a common and inexpensive 40% hydrofluoric acid. Future work fully explores the potential of imidazole-based fluoride reagents. Research in their fluorination and regeneration procedures may convert **3** from a laboratory curiosity to a reagent of choice for industrial-scale use.

■ ASSOCIATED CONTENT

SI Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acs.joc.2c00247>.

FDA analysis, detailed experimental procedures for the synthesis and reuse of reagent, procedures for fluorination, crystal structure data, and spectroscopic data (PDF)

Accession Codes

CCDC 2054235 contains the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/data_request/cif, or by emailing data_request@ccdc.cam.ac.uk, or by contacting The Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge CB2 1EZ, UK; fax: +44 1223 336033.

■ AUTHOR INFORMATION

Corresponding Authors

Blaž Alič – Department of Inorganic Chemistry and Technology, Jožef Stefan Institute, 1000 Ljubljana, Slovenia; Email: blaz.alic@ijs.si

Gašper Tavčar – Department of Inorganic Chemistry and Technology, Jožef Stefan Institute, 1000 Ljubljana, Slovenia; orcid.org/0000-0001-9891-6153; Email: gasper.tavcar@ijs.si

Jernej Iskra – Department of Chemistry and Biochemistry, University of Ljubljana, Faculty of Chemistry and Chemical Technology, 1000 Ljubljana, Slovenia; orcid.org/0000-0001-6340-3577; Email: jernej.iskra@fkkt.uni-lj.si

Authors

Jan Petrovčič – Department of Chemistry and Biochemistry, University of Ljubljana, Faculty of Chemistry and Chemical Technology, 1000 Ljubljana, Slovenia; Present Address: J.P. Dipartimento di Chimica Organica, Università di Pavia, Via Taramelli 12, 27100 Pavia, Italy (J.P.)

Jan Jelen – Department of Inorganic Chemistry and Technology, Jožef Stefan Institute, 1000 Ljubljana, Slovenia

Complete contact information is available at: <https://pubs.acs.org/doi/10.1021/acs.joc.2c00247>

Author Contributions

^{||}B.A. and J.P. contributed equally. The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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Notes

The authors declare no competing financial interest.

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