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Enhanced electrocaloric effect, energy storage density and pyroelectric response from a domain-engineered lead-free $\text{BaTi}_{0.91}\text{Sn}_{0.08}\text{Zr}_{0.01}\text{O}_3$ ferroelectric ceramic

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A $\text{BaTi}_{0.91}\text{Sn}_{0.08}\text{Zr}_{0.01}\text{O}_3$ (BTSZ) ceramic was prepared by a conventional solid-state reaction method. Its structural, dielectric, ferroelectric, and pyroelectric properties were carefully studied. The Rietveld refinement was used to characterize the structural properties of the synthesized ceramic. The microstructure was observed by scanning electron microscopy. Phase transitions observed in the temperature dependent dielectric permittivity (ϵ_r-T and $\tan \delta-T$) showed a transition close to room temperature, resulting in improved piezoelectric, pyroelectric and electrocaloric performance. In addition, it was found that an electric field poling process changed the character of ϵ_r-T and $\tan \delta-T$ plots. Resonance modes in the polarized state, where maximum power transmission was achieved, were observed in the impedance spectrum. The extra-slim hysteresis loops revealed a relatively low coercive field and hysteresis loss related to the diffuse phase transition, which can significantly improve energy storage efficiency up to 75% at 100 °C. To characterize the electrocaloric effect (ECE), indirect and direct methods based on the thermodynamic approach were used. Both methods results showed good consistency and revealed a large ECE peak evolving along the phase diagram. Furthermore, pyroelectric figures of merit (FOMs) for voltage responsivity (F_V), current responsivity (F_I), energy harvesting (F_E), new energy harvesting (F_E^*) and detectivity (F_d) were calculated. Finally, thermal energy harvesting (N_D) was determined by using the Olsen cycle. The obtained maximum N_D was 233.7 kJ m⁻³ when the Olsen cycle operated at 25–100 °C and 0–30 kV cm⁻¹. This study introduces not only a technique to produce a high performance ceramic for refrigeration devices, but also broadens the range of applications for BT-based lead-free ferroelectrics beyond actuators, sensors, and energy harvesting to solid-state cooling.

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1. Introduction

The world's power consumption is increasing with the increasing demand for air-conditioning and cooling machines. Furthermore, the majority of these devices use vapor-compression technology, which produces greenhouse gases such as freon. As a result, scientists and environmentalists are working hard to develop new eco-friendly refrigeration technology. The electrocaloric effect (ECE) is a novel alternative

technology that involves the change of entropy (ΔS) and temperature (ΔT) in polar materials in the presence of an external electric field (E).¹ After attaining a great ECE in P(VDF-TrFE) copolymer and $\text{Pb}(\text{Zr,Ti})\text{O}_3$ thin films, ECE has gained more and more popularity among scientists.^{1,2} Since then, ferroelectric materials have been the focus of much research, with the goal of making the solid-state refrigeration system a reality. Many studies on bulk materials, thin films, and polymer materials have been conducted.^{3–5} Scientists have noticed that the ECE of thin films and polymeric materials are great due to their high dielectric strength. By increasing the dielectric strength of the materials, the ECE can be improved. Scientists have established a new parameter, electrocaloric strength, which is denoted as $\Delta T/\Delta E$,⁶ to further research the EC performance of materials with varying thicknesses. Using this parameter in bulk materials has clear benefits. Thin films have a high ECE but a limited cooling capacity. Thus, they can not be employed in medium or large-scale refrigeration equipment. Because the bulk materials have a big volume and a high

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cooling capacity, they are suitable for use in medium and large-scale refrigeration equipment.^{7,8} As a result, studying the ECE of ceramic materials is extremely useful.

Ferroelectric ceramics are now widely used in many applications other than solid-state refrigeration, such as transducers, sensors, medical devices and microelectronics.^{9,10} A number of these applications are founded on their superior piezoelectric and pyroelectric properties, which allow them to be used for multiphysics applications.¹¹ In this regard, lead-based materials have been extensively studied thanks to their robust properties, but are subject to major global restrictions because of the serious health and environmental problems associated with lead toxicity. For this reason, it is necessary to develop new eco-friendly ceramics such as BiFeO₃ (BF), (Bi_{1/2}Na_{1/2})TiO₃ (BNT), (K,Na)NbO₃ (KNN) and BaTiO₃ (BT)-based ceramics.^{12,13}

In this field, BT is one of the prospective contenders among lead-free ceramics. It shows three distinct phase transitions, *i.e.*, the rhombohedral–orthorhombic phase transition ($T_{R-O} = -90$ °C), the orthorhombic–tetragonal phase transition ($T_{O-T} = 0$ °C) and the tetragonal–cubic phase transition ($T_C = 120$ °C).^{14,15} However, it shows a low dielectric constant and poor energy storage properties that require strategies carried out by site engineering involving the substitution of Ba²⁺ sites by Sr²⁺, Ca²⁺, Bi³⁺... and/or Ti⁴⁺ sites by Hf⁴⁺, Zr⁴⁺, Sn⁴⁺...,^{16–18} to improve these characteristics. Therefore, the substitution of BT can significantly increase their energy storage density.¹⁹ Bi, Zn, and Sn doping were used by M. Zhou *et al.*²⁰ to create a BT-based ceramic with an energy storage density of 2.21 J cm⁻³, while Gang Liu *et al.*²¹ used Ca and Sn to produce a ceramic with an energy storage density of 1.57 J cm⁻³. As a result, co-doping in one or both sites can cause the morphotropic phase boundary (MPB) to occur at room temperature (RT), resulting in improved piezoelectric, dielectric and electrocaloric characteristics.^{22,23} The most prominent discovery in BT-based systems over the past decade was the discovery of MPB²⁴ and multi-phase coexistence that can significantly enhance properties of BT-based ceramics.²⁵ Low energy barriers in the MPB region make the extension process and polarization rotation easier.²³ To achieve a two- or multi-phase coexistence close to RT, electrical properties should be improved. Previous theoretical work²⁶ has shown that the four-phase C–T–O–R point is a critical point where the energy barrier between different phases disappears. The results of their work could help future designs of high-performance ferroelectric materials, such as those with high-permittivity, high-piezoelectricity, high-electrostrain and large-electrocaloric. Also, the presence of MPB could enhance the electrocaloric effect due to the strong polarization variations in the system.^{27,28} In (Ba_{0.92}Ca_{0.08})(Zr_{0.05}Ti_{0.95})O₃, Singh *et al.*²⁹ observed a relatively high electrocaloric sensitivity of 0.25 K mm kV⁻¹ near T_C . Thus, it is necessary to understand the influence of doping on phase transition temperatures in order to create a multi-phase coexistence phase structure at RT. Sn⁴⁺ and/or Zr⁴⁺ have been shown to lower T_C and increase T_{R-O} and T_{O-T} temperatures.³⁰ When 0.09 mol of Sn⁴⁺ is introduced to a Ba(Ti_{1-x}Sn_x)O₃ (BTS_x) ceramic,³¹ all phase transitions of BT change to 40 °C, whereas when 0.10 mol of Zr⁴⁺ is added to a Ba(Ti_{1-x}Zr_x)O₃ (BTZ_x) system,³⁰ phase transitions shift,

respectively, to 60 °C, 75 °C and 90 °C. T_{R-O} and T_{O-T} show a clearly faster drop in T_C and a slower increase in BTS_x than in BTZ_x. There are records in BTS_x of a slower increase in T_{R-O} and T_{O-T} and a significantly faster decay in T_C than in BTZ_x. To date, the mechanism by which Sn⁴⁺ and Zr⁴⁺ influences phase transition temperatures is unclear.

Therefore, the current study aims to investigate the Ba(Ti,Sn,Zr)O₃-based system as a viable material for a variety of applications. BaTi_{0.91}Sn_{0.08}Zr_{0.01}O₃ (BTSZ) was chosen because (i) it is lead-free, and (ii) it allows to design phase transitions (both T_{R-O} and T_{O-T}) around RT, which could improve pyroelectric performance. All of the findings in this study could point to a new way to create pyroelectric devices with better performance and a potential replacement for lead-based ceramics.

2. Experimental procedure

In our research, a solid-state reaction was used to prepare a BTSZ polycrystalline sample. In this process, the appropriate molar ratios of BaCO₃, SnO₂, ZrO₂, and TiO₂ precursors were used to achieve stoichiometry. The mixture was immersed in ethanol and ground for 2 h in an agate mortar to create the initial powder. The resulting powder was calcined in two stages: at 900 °C for 24 h and then at 1200 °C for 12 h. The powder was thoroughly ground in the interim between the two phases, and for the second stage, it was compacted into a pellet with a 12 mm diameter. The resultant powder was then re-ground for 2 h and pressed into pellets with an 8 mm diameter. These pellets were sintered at 1400 °C for 2 h to produce dense ceramic. By using X-ray diffraction (XRD) analysis, which was recorded on a Philips diffractometer in the angle range 20° ≤ 2θ ≤ 90°, the formation and quality of our ceramic were examined. The microstructures of the prepared ceramic was observed utilizing a scanning electron microscopy (SEM) TS QUANTA 250 model.

For electrical characterizations, the prepared pellets were polished to 1 mm thickness. To make electrical connections, silver paste was blasted on opposite sides of pellets. BTSZ pellets were crushed and then annealed at 500 °C for 2 h. Temperature-dependent dielectric permittivity (ϵ_r) and loss tangent ($\tan \delta$) of the ceramic specimens were recorded by HP4194A impedance analyzer under different frequencies with a heating/cooling rate of 2 °C min⁻¹. After being submerged in silicon oil, the ceramic pellets were exposed to the field. On sintered pellets, the temperature-dependent P - E loop studies at a frequency of 1 Hz were performed using a Keithley 428 current amplifier and a TREK Model 20/20C high voltage amplifier operating. The piezoelectric coefficient d_{33} was displayed for poled pellet at RT with a d_{33} -meter (YE2730A). After that, the electromechanical factors (k_p) and (Q_m) were calculated from the resonance and antiresonance frequencies measured with an impedance analyzer (HP4194A). When the sample was exposed to an applied E at isothermal conditions, the heat-flow was measured using a modified differential scanning calorimetry (MHTC96 Setaram, France).

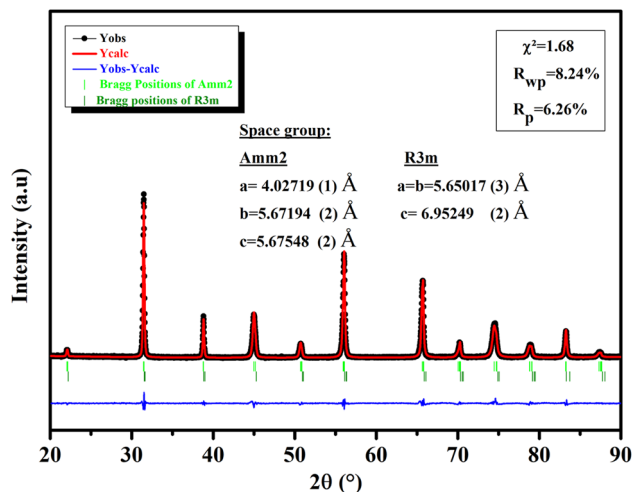


Fig. 1 XRD of BTSZ ceramic measured at RT fitted by Rietveld structural refinement.

3. Results and discussions

3.1 Structural and microstructural properties

3.1.1 Phase structure. An XRD investigation was done at RT to evaluate the structural properties of our ceramic (Fig. 1). All of the reflections in the model corresponded to a BTSZ perovskite without any impurities, indicating that the perovskite structure was completely formed. Rietveld refinement showed the formation of BTSZ ceramic at MPB, with the coexistence of two-phases: the rhombohedral phase (*R3m*) and the orthorhombic phase (*Amm2*) providing a good agreement between the experimental and theoretical data. The lattice parameters obtained by the Rietveld refinement are illustrated in Fig. 1. Furthermore, generally, the temperature-dependent dielectric permittivity can be used to identify phase structures of BT-based materials,^{32–34} particularly the relationship between $\tan \delta$ and temperature, which can be used to detect the R–O phase transition more easily, as mentioned by ref. 32.

3.1.2 Microstructure. The SEM images of the BTSZ ceramic as shown in Fig. 2 exhibited a good densification, with well interconnected grains and no notable voids or anomalies, as well as a bimodal grain size distribution (bigger grains coexist with smaller grains). The introduction of Zr into BTS resulted in the increase of the grain size from 0.6 μm for pure BTS³¹ to 18.56 μm for BTSZ.

3.2 Dielectric properties

As shown in Fig. 3(a), the dielectric spectra upon heating and cooling processes of unpoled BTSZ ceramic exhibited an obvious dielectric thermal hysteresis with a ΔT_m of 19 °C. The transition's continuous behavior is confirmed by the narrow thermal hysteresis loop. At 1 kHz, the maximal dielectric constant equal to 14 386.53 during the cooling run was higher than our previously reported result on BTS.³¹ The ϵ_r - T variation showed three dielectric anomalies: the first anomaly was small bump near RT, but was much more pronounced and appeared as a clear broad peak in the $\tan \delta$ - T curve (inset Fig. 4), which is related to T_{R-O} phase transition. The second anomaly at ~ 50 °C is related to T_{O-T} phase transition and the third anomaly at ~ 75 °C related to T_C . In addition, T_C decreased with frequency increase but remained unchanged for all frequencies. This anomalous behavior of the ϵ_r - T - f is known as the phenomenon of non-relaxation with nano polar regions (NRPs).

To better understand the nature of phase transition and to deduce its diffusive character, we have adjusted the ϵ_r - T variation by the Santos–Eiras law:³⁵

$$\epsilon_r = \frac{\epsilon_m}{1 + \left(\frac{T - T_m}{\delta}\right)^\gamma} \quad (1)$$

where γ the empirical coefficient that describes the diffuse character of the transition ($=1$ for normal ferroelectric and $=2$ for relaxor) and δ defines the degree of diffusivity of the transition. As shown in Fig. 3(b), fitting this law to 1 kHz, shows that γ gave a value of 1.72, suggesting an incomplete diffuse phase transition (DPT) character with $\delta = 18.02$ °C. The size of the ceramic's grain and its chemical heterogeneity are used to

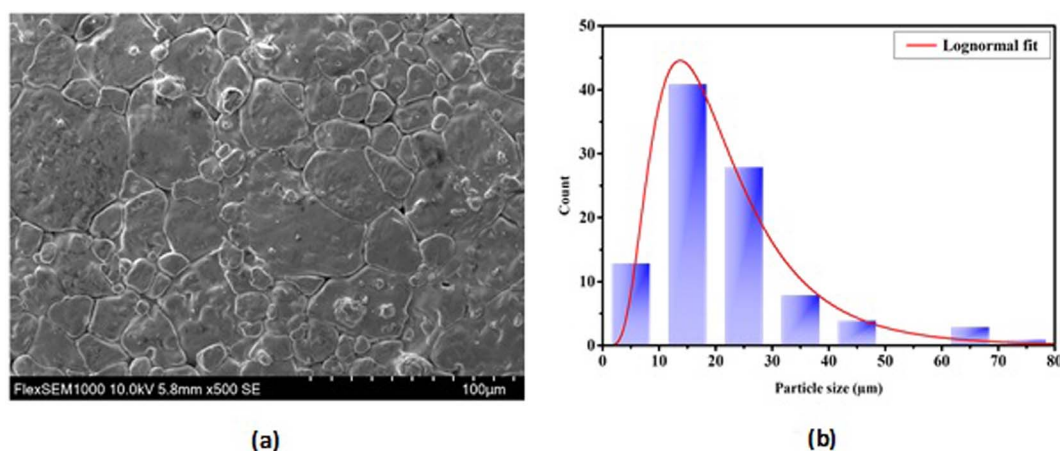


Fig. 2 (a) Micrographs of the BTSZ surface taken using a scanning electron microscope (SEM). (b) Distribution of grain size.

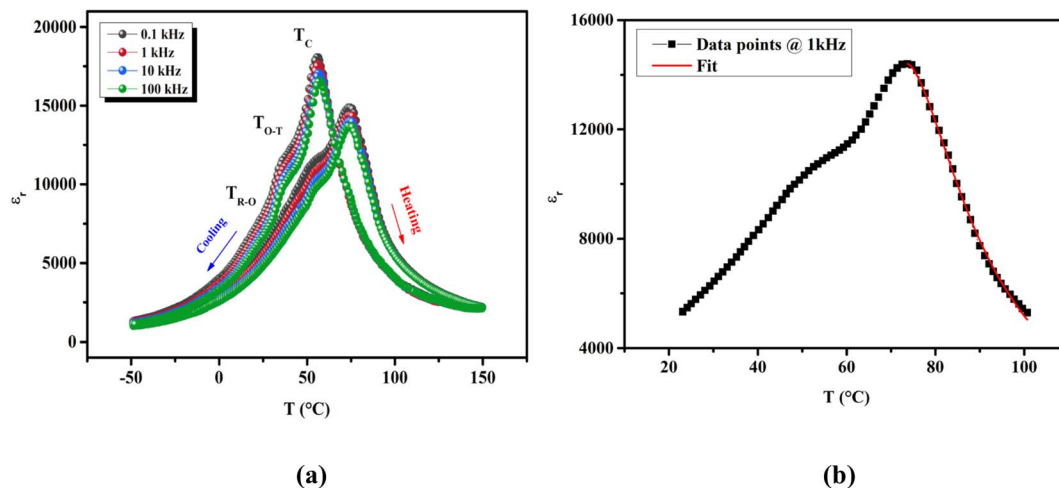


Fig. 3 (a) The thermal hysteresis of the ϵ_r during the cooling and heating runs at different frequency. (b) The measured ϵ_r and adjusted data as a function of temperature at 1 kHz of BTSZ ceramic.

explain this phenomena.^{36–38} BTSZ ceramics' incomplete DPT promotes material stability and applicability across a wide temperature range. In a more interesting way, the apparent increase in ϵ_r during cooling around T_C can be attributed to the formation of NRPs.³⁵

The phase transition temperatures of unpoled and poled BTSZ ceramic were studied by measuring temperature-dependent ϵ_r , and $\tan \delta$ at a fixed frequency (1 kHz) in the temperature range -50 to 150 °C as shown in Fig. 4(a). After poling, T_C shifted towards higher temperature along with slight broadening, which can see the same character in the $\tan \delta$ - T shown in the inset of Fig. 4(a). Additionally, ϵ_r also showed a significant decrease in value after poling. According to general principles, when E is applied to ferroelectric domains, the sample becomes less sensitive to smaller ac fields as polarization coherence rises along the field direction, and as a result, ϵ_r falls.^{39,40}

The use of piezoceramics in piezomechanical systems ensures that energy is transferred efficiently. When the device is implemented at piezomechanical resonant frequencies, the highest energy transfer is expected.⁴¹ Consequently, it is necessary to excite the system and extract these frequencies. The examination of the sample's piezoelectric impedance as a function of frequency response is one of the most effective ways to determine its resonant properties. The piezoelectric impedance spectrum vs. frequency for unpoled and poled BTSZ ceramic is presented in Fig. 4(b). Resonance around 230 kHz can be found in the poled sample, which is the result of the piezoceramics' natural vibration frequency with the applied ac frequency.^{41,42} Indeed, the piezoelectric devices transform electrical energy into mechanical energy when they are in resonance. The piezoelectric (d_{33}) and piezomechanical parameters: planar electromechanical coupling coefficient (k_p)⁴³ and

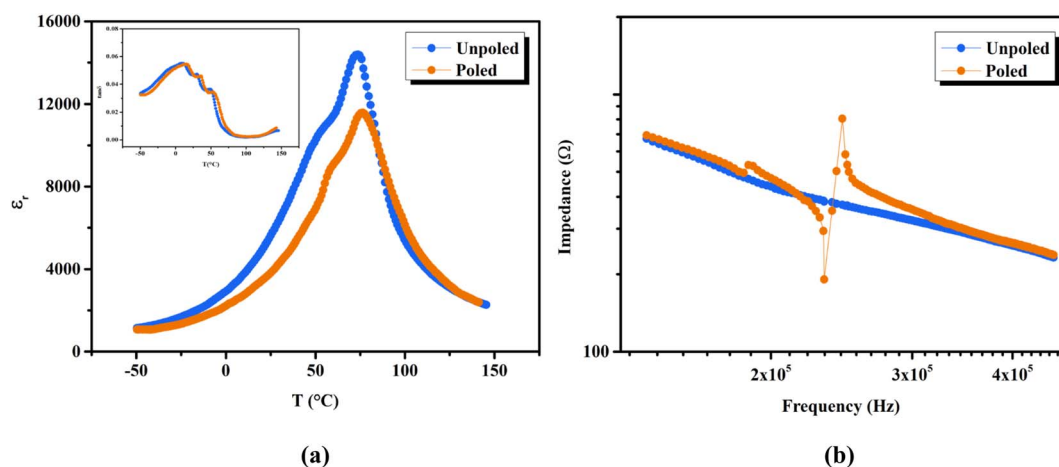


Fig. 4 (a) Dielectric constant versus temperature and the inset show $\tan \delta$ variation as a function of temperature for unpoled and poled sample. (b) Frequency-dependent impedance variations for unpoled and poled BTSZ sample.

mechanical quality factor (Q_m) are calculated from the impedance spectrum by the following equations:

$$k_p = \sqrt{2.51 \frac{f_a - f_r}{f_a}} \quad (2)$$

$$Q_m = \frac{f_a^2}{2\pi Z_m C (f_a^2 - f_r^2)} \quad (3)$$

where C , Z_m , f_r and f_a are, respectively, the capacitance, the minimum impedance, the resonance and anti-resonance frequencies. The measured d_{33} is 310 pC N^{-1} and the calculated k_p is 0.36 and Q_m is 44. To achieve better piezoelectric characteristics, density, homogeneity of grain size and average grain size may be crucial factors.⁴⁴ The relation between the domain size and the grain size can be given as follows:^{45,46}

$$(\text{Domain size}) \propto (\text{grain size})^q \quad (4)$$

where q is a constant. According to eqn (4), a small domain size correlated with a fine grain size. In effect, the domain boundary occupies a large percentage of the grain, thus preventing domain reversal.⁴⁷ In this way, piezoelectric and polarization switching are reduced due to extrinsic effects. Large-grained ceramics, on the other hand, offer better piezoelectric characteristics⁴⁸ because the domain walls may move about more easily.

3.3 Ferroelectric properties

3.3.1 Effect of electric field on the polarization. The ferroelectric nature of our ceramic was investigated. Fig. 5(a) depicts, at RT, the hysteresis loops (P - E) of the BTSZ ceramic under different E applied. An increase in E lead to an increase in the maximum and remnant polarization (P_{max} , P_r) because a higher E gives a higher amount of driving force for ferroelectric domain switching. The domain volume and, as a result, total

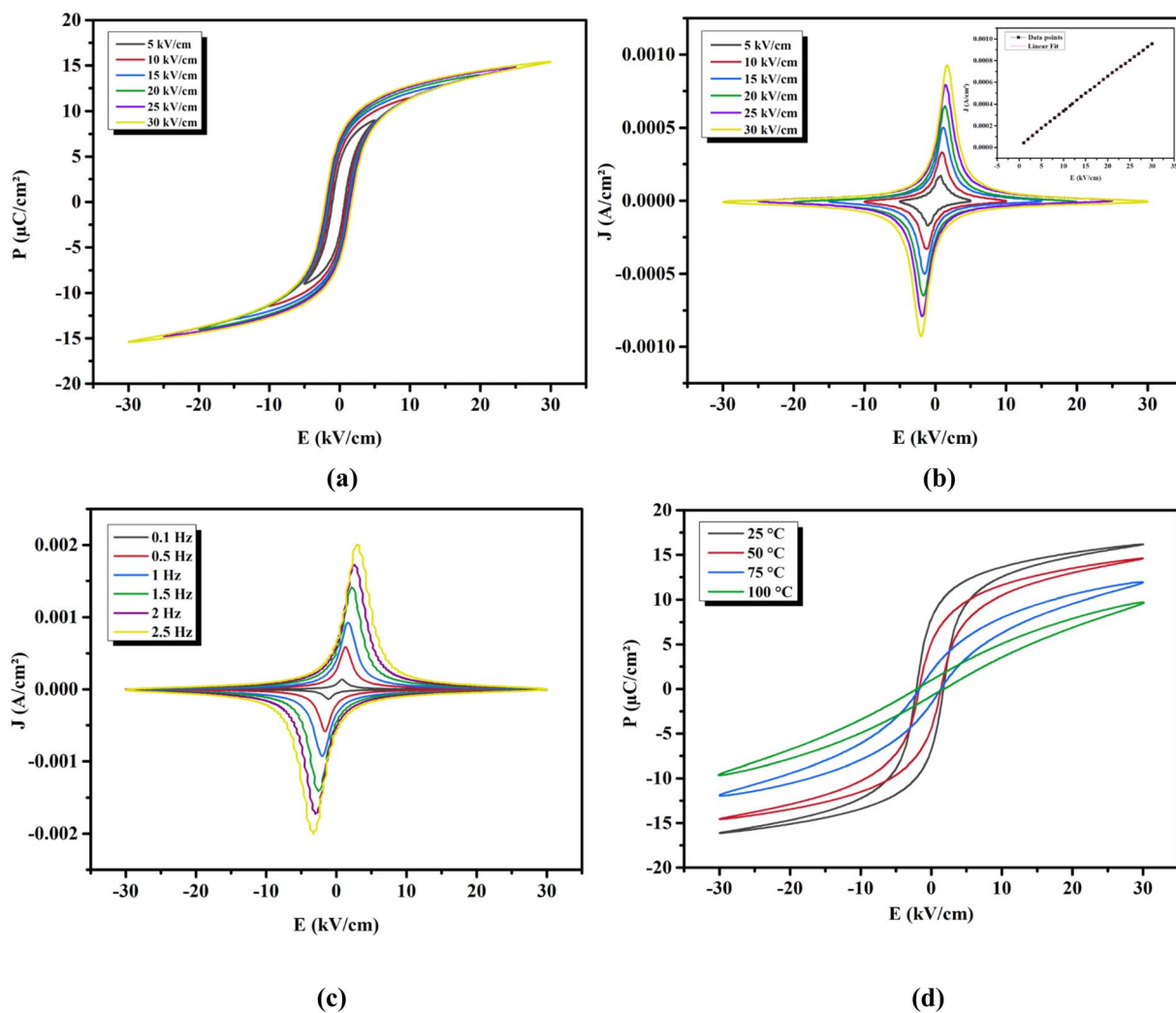


Fig. 5 (a) P - E hysteresis and (b) J - E loops at different applied electric field at RT and 1 Hz of BTSZ ceramic. (c) J - E loops at different frequency at RT and 30 kV cm^{-1} . (d) The temperature-dependent P - E hysteresis loops.

polarization, including hysteresis parameters, increase with the increase of the driving force.⁴⁹ At $E = 30 \text{ kV cm}^{-1}$, the $P_{\text{max}} = 18.35 \text{ C cm}^{-2}$ and $P_{\text{r}} = 7.93 \text{ C cm}^{-2}$ were noted, with a lower coercive field of $E_{\text{c}} = 2.65 \text{ kV cm}^{-1}$. E_{c} 's low value indicates a low energy loss during E passage and a low energy barrier for polarization rotation, both of which boost piezoelectric characteristics.⁵⁰

Fig. 5(b) depicts the polarization current density (J) under various applied E at 1 Hz. The current density peak was observed for both positive and negative cycles of the applied E , which is a characteristic of good ferroelectric ceramic with saturation polarization.⁵¹ As a result, we obtained high-quality BTSZ ceramic with saturated polarization. The field dependence of the current density (inset Fig. 5(b)) can be represented by the power law function $J \propto Em$. The slope (m) of this plot was close to 1, which indicates that the BTSZ ceramic exhibited an ohmic conduction behavior between the measurement conditions.

3.3.2 Effect of frequency on the polarization. Fig. 5(c) illustrates the effect of another key factor, the hysteresis frequency, on the J - E loops. The peak polarization current value rose with the increase of the hysteresis frequency from 0.1 to 2.5 Hz. It should also be noted that when the frequency in the measured range increases, the corresponding amount of E for a certain peak value of polarization current, an indication of E_{c} , increased. According to Chong *et al.*,⁵² the higher polarization current at higher frequencies, may be ascribed to the larger rate of change of E and the related switching rate, as illustrated below.

The production of new domain nuclei is thought to cause domain switching when E is applied. In the direction of E , the rate of change of polarization (j_{E}) will have the following definition:⁵²

$$j_{\text{E}} = \frac{dP_{\text{E}}}{dt} = vV_{\text{S}}\delta[\hat{E}P_{\text{S}}]\Gamma \quad (5)$$

where dP_{E} , P_{S} , v , Γ and δ are, respectively, the associated change in polarization along the applied E direction, the spontaneous polarization, the number of nucleation sites per unit volume, the rate of formation of nuclei and the angle between P_{S} and \hat{E} before and after the switching. Fig. 5(c) shows that, based on eqn (5), increasing Γ at high frequencies yields an increase in polarization current. The occurrence of a cyclic and uniform P_{r} in both directions, a common characteristic of ferroelectric materials, is indicated by the peak value of current recorded in both positive and negative cycles.

3.3.3 Effect of temperature on the polarization. Fig. 5(d) shows the P - E loops measured at various temperatures under an applied $E = 30 \text{ kV cm}^{-1}$ at 1 Hz. The ferroelectric nature of BTSZ ceramic is described by significantly saturated hysteresis loops below T_{C} . The P - E loops grew increasingly slanted and narrow as they heated up, which is better for energy storage applications.⁵³ On the other hand, due to DPT behavior, the P - E loops did not disappear at T_{C} , which is consistent with dielectric data. The polarization behaved linearly above T_{C} , suggesting the appearance of the paraelectric phase.

3.4 Energy storage performances

Due to their consistent and unchanging limited charge response to dynamic thermal oscillations, ferroelectric materials make a significant contribution to waste thermal energy harvesting. This effect is obtainable in ferroelectric materials as a result of the strong dependence of polarization on temperature because of the maintenance of polarization/charge and depolarization/discharge phenomena upon exposure to a thermal wave. Fundamentally, several physical factors of the specimen, including doping, nature of polar, crystal structure, developed domains and ordering and range of involved dipolar interaction affect the degree of polarization. The total energy density (W_{tot}), the recoverable energy density (W_{rec}) and the efficiency of energy storage (η) of the ferroelectric material are estimated from the following equations:^{31,54}

$$W_{\text{tot}} = \int_0^{P_{\text{max}}} EdP \quad (6)$$

$$W_{\text{rec}} = \int_{P_{\text{r}}}^{P_{\text{max}}} EdP \quad (7)$$

$$\eta = \frac{W_{\text{rec}}}{W_{\text{tot}}} \times 100 \quad (8)$$

Fig. 6 shows the thermal evolution of W_{rec} , and η found to be 65.16 mJ cm^{-3} and 57.26% at RT, respectively. The values of W_{rec} and η showed an increasing trend with increasing temperature. The observed increase in W_{rec} may be due to the enhancement of domain wall mobility with increasing temperature.⁵⁵ On another hand, with the increase of temperature, η increases slightly and W_{rec} increase significantly, which indicated that suggests a poor thermal stability for energy storage properties. Our studied is comparable to the works of Wei Cai *et al.*⁵⁶ Table 1 lists some lead-free ceramic materials' reported literature energy storage capabilities.^{31,57-61} Thus, these results suggest that BTSZ ceramic is a potential candidate for capacitor operations such as filtering, voltage smoothing, coupling, decoupling, DC blocking and power conditioning

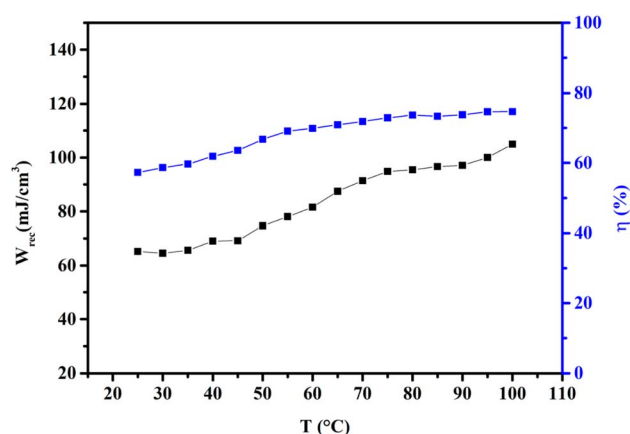


Fig. 6 Temperature dependence of W_{rec} , and η for the BTSZ ceramic.

Table 1 Comparison of the energy storage properties of BTSZ ceramic with other lead-free ceramics reported in literature

Ceramic	T (°C)	E (kV cm ⁻¹)	W_{rec} (mJ cm ⁻³)	η (%)	Ref.
BTSZ	25	30	65.16	57.26	This work
BTSZ	100	30	105	75	This work
BT	—	110	450	28.23	57
BaTi _{0.89} Sn _{0.11} O ₃	30	25	72.4	85.07	58
BaTi _{0.895} Sn _{0.105} O ₃	—	10	31	—	59
BaTi _{0.91} Sn _{0.09} O ₃	110	30	48.18	41	31
BaTi _{0.96} Zr _{0.4} O ₃	25	60	240	62.3	60
BaTi _{0.9} Ce _{0.1} O ₃	—	24	77	39	61

*etc.*⁶² In a ferroelectric system, maximizing the difference between P_{max} and P_r and increasing the material's capacity to withstand the strongest electric field without breaking down are two ways to improve energy storage density.

3.5 Electrocaloric properties

3.5.1 Indirect electrocaloric measurements. Due to its reported diffused dielectric behavior and notable shifting of phase transition temperatures close to RT, the BTSZ ceramic's electrocaloric activity was investigated. The results of P - E - T (see Fig. 7) are used to evaluate ECE's indirect experimental method.

The $\left(\frac{\partial P}{\partial T}\right)_E$ data were interpolated from 5th order polynomial fits of P - T values. Maxwell's relation was used to calculate the adiabatic change in temperature (ΔT) and the corresponding entropy change (ΔS) of the prepared ceramic, which are given in ref. 16 and 63:

$$\Delta T = -\frac{1}{\rho} \int_{E_2}^{E_1} \frac{T}{C_p} \left(\frac{\partial P}{\partial T}\right)_E dE \quad (9)$$

$$\Delta S = -\frac{1}{\rho} \int_{E_2}^{E_1} \left(\frac{\partial P}{\partial T}\right)_E dE \quad (10)$$

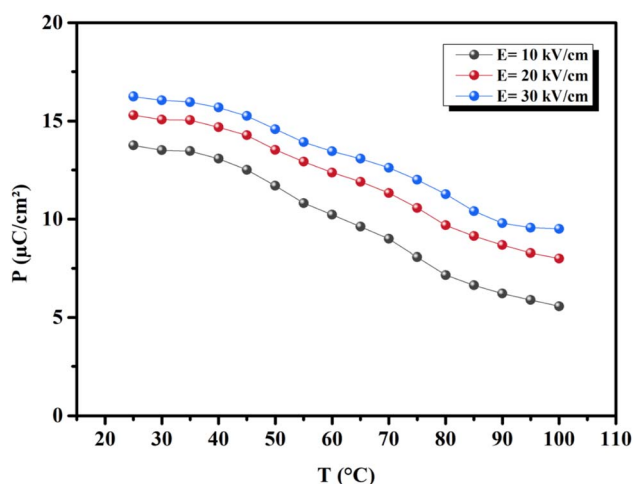


Fig. 7 Temperature-dependent polarization evolution (extracted from the maximum polarization in each P - E loop).

where ρ and C_p are, respectively, the density of our prepared ceramic (5.3 g cm⁻³) and the specific heat of the sample.⁶⁴ Fig. 8(a and b) illustrates the thermal evolution of ΔT and ΔS , for the BTSZ ceramic, at various electric fields. Both ΔT and ΔS showed two large peaks corresponding, respectively, to the O-T and T-C phase transitions, which deviated to high temperatures in comparison to the dielectric data. These deviations can be related to the different thermometers employed in each approach. Chunlin Zhao *et al.* and Ming-Ding Li *et al.* reported the same behavior, respectively, in $x(\text{Ba}_{0.7-\text{Ca}_{0.3}})\text{TiO}_3(1-x)\text{Ba}(\text{Sn}_{0.11}\text{Ti}_{0.89})\text{O}_3$ (with $x = 0, 0.1, 0.2,$ and 0.3) and $\text{Ba}(\text{Hf}_x\text{Ti}_{1-x})\text{O}_3$ (with $x = 0.03, 0.05, 0.08$ and 0.11).^{65,66} At 30 kV cm⁻¹, the prepared ceramic has a high EC response and ΔT and ΔS reached a maximum of 0.74 K and 0.83 J kg⁻¹ K⁻¹ around T_C , respectively. The thermal evolution of electrocaloric responsivity $\xi = \Delta T/\Delta E$ at 30 kV cm⁻¹ is depicted in Fig. 8(c). The evolution of ξ was similar to that of ΔT and ΔS , and reached a maximum of 0.246 K mm kV⁻¹. The obtained results (ΔT , ΔS and ξ) under 30 kV cm⁻¹ are compared with other BT-based ceramics B-site substituted which are presented in Table 2.^{3,16,59,66-72} The BTSZ ceramic exhibited an exceptional EC response due to the appearance the coexistence of multiple phases in this composition. The contribution of F-F transitions (T_{R-O} or T_{O-T}) actually led to an important ferroelectric intrinsic polarization, which can improve the ΔS due to the disordered/ordered polar dipoles. As a result, a single F-P transition might be used to generate a high T in comparison to other doped BT.^{65,73,74} As a result, including multiphase coexistence into EC material systems can improve their EC properties.^{64,75,76} EC results are also influenced by a number of parameters, including synthesis conditions, the applied electric field and grain size.

The efficiency of the ECE of the BTSZ ceramic was investigated for industrial applications using the coefficient of performance COP, as stated by eqn (11):⁷⁷

$$\text{COP} = \left| \frac{Q}{W_{\text{tot}}} \right| = \left| \frac{T\Delta S}{W_{\text{tot}}} \right| \quad (11)$$

where Q represents the isothermal heat. Fig. 8(d) displays the evolution of the estimated COP at 30 kV cm⁻¹, which increased with temperature, reaching a maximum of 11.5, before decreasing below T_C . The COP value of the prepared ceramic was higher than that of 0.97K_{0.5}Na_{0.5}NbO₃-0.03LaNbO₃ ceramic (COP = 4.16) under 50 kV cm⁻¹,⁷⁷ and in

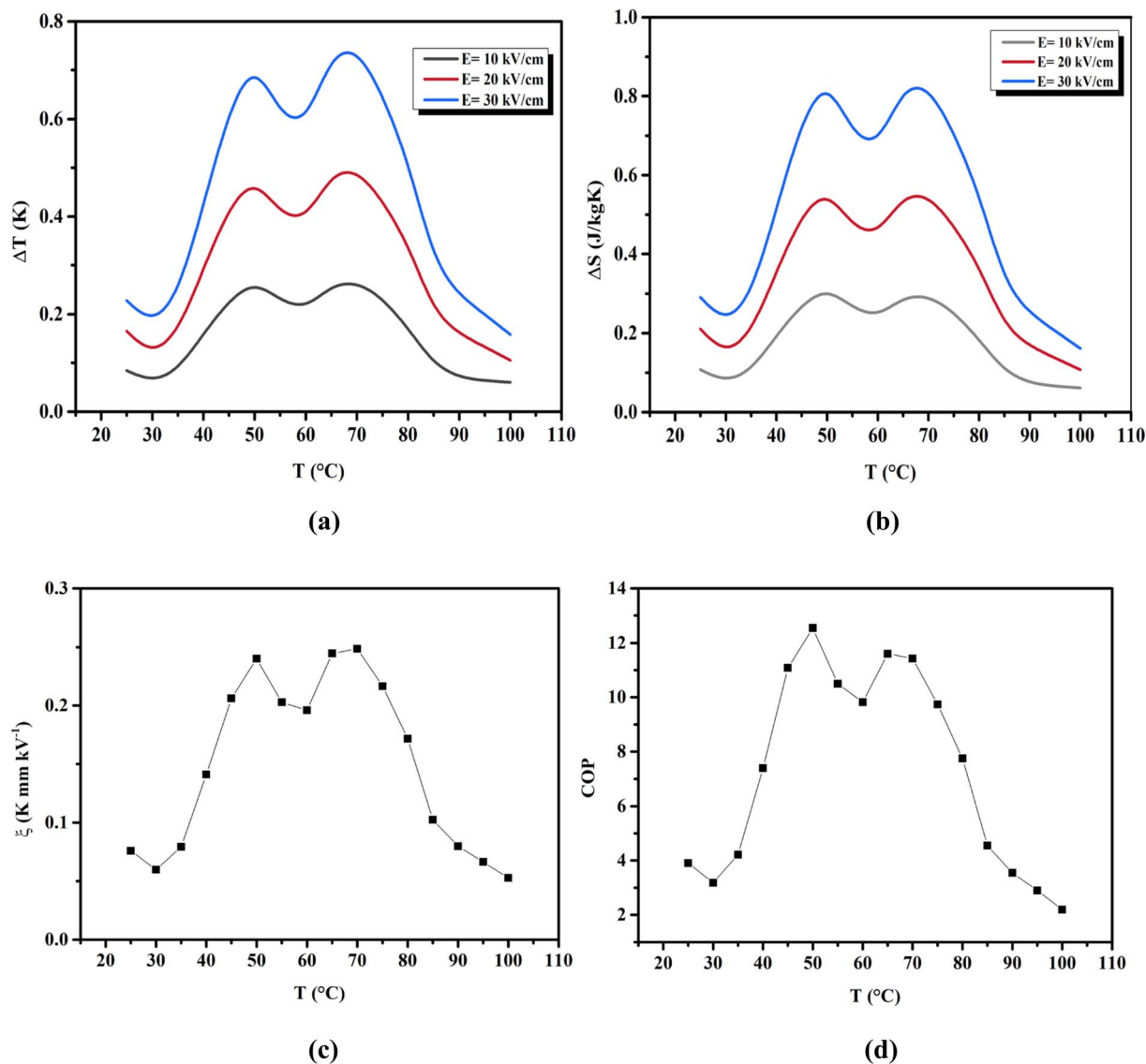


Fig. 8 Temperature dependence of (a) ΔT , (b) ΔS and (c) ξ for the BTSZ ceramic at different applied electric fields. (d) Temperature dependence of the COP.

$\text{Ba}_{0.85}\text{Ca}_{0.15}\text{Zr}_{0.10}\text{Ti}_{0.90}\text{O}_3$ ceramic upon 55 kV cm^{-1} (COP = 6.29 at 365 K).⁷⁸ The ECE of the BTSZ ceramic was equivalent to practically all bulk materials already examined. This suggests that our research provides excellent EC materials with important EC values and coefficients.

3.5.2 Direct electrocaloric measurements. To verify the applicability of the indirect approach, direct measurements need to be carried out. The directly recorded ECE signal of the BTSZ ceramic induced under 20 kV cm^{-1} and measured at RT is presented in Fig. 9(a). The heat, Q , and subsequently ΔS and ΔT were calculated from the area under the exothermic and endothermic peaks using the following formulas:^{79,80}

$$\Delta S = \frac{Q}{T} \quad (12)$$

$$\Delta T = \frac{T\Delta S}{C_p} \quad (13)$$

Fig. 9(b) shows the variation of ΔT vs. temperature for the BTSZ ceramic under 20 kV cm^{-1} . It can be observed that the ΔT rose as the temperature rose, which is comparable to the result obtained using the indirect technique. These findings imply that a trustworthy ECE may be achieved in our ceramic using the indirect technique, which is qualitatively valid for this system. The largest temperature variations with the smallest electric fields are particularly desirable for technological applications. Therefore, the Sn- and Zr-doped BT with multiple phase coexistence near RT could be considered as a potential candidate.

Table 2 Comparison of ΔT and the maximum electrocaloric strength for BTSZ ceramic with other ceramics

Ceramic	T ($^{\circ}\text{C}$)	ΔT (K)	ΔE (kV cm^{-1})	ξ (K mm kV^{-1})	Ref.
BTSZ	$T_{\text{O-T}}$	0.68	30	0.226	This work
BTSZ	T_{C}	0.74	30	0.246	This work
BT	130	0.78	55	0.142	3
$\text{BaTi}_{0.82}\text{Sn}_{0.18}\text{O}_3$	0	0.187	10	0.187	67
$\text{BaTi}_{0.89}\text{Sn}_{0.11}\text{O}_3$	52	0.71	25	0.284	59
$\text{BaTi}_{0.9}\text{Sn}_{0.1}\text{O}_3$	70	0.4	20	0.2	67
$\text{BaTi}_{0.91}\text{Sn}_{0.09}\text{O}_3$	54.33	0.47	30	0.158	15
$\text{BaTi}_{0.8}\text{Zr}_{0.2}\text{O}_3$	39	4.5	145	0.31	68
$\text{BaTi}_{0.85}\text{Zr}_{0.15}\text{O}_3$	69	4.2	150	0.28	68
$\text{BaTi}_{0.9}\text{Zr}_{0.1}\text{O}_3$	90	0.2	8.7	0.23	69
$\text{BaTi}_{0.823}\text{Sn}_{0.075}\text{Zr}_{0.029}\text{O}_3$	30	0.19	8.7	0.22	69
$\text{BaTi}_{0.944}\text{Y}_{0.056}\text{O}_{2.972}$	75	0.4	45	0.089	70
$\text{BaTi}_{0.97}\text{Hf}_{0.03}\text{O}_3$	42	0.33	30	0.11	66
$\text{BaTi}_{0.97}\text{Hf}_{0.03}\text{O}_3$	108	0.83	30	0.27	66
$\text{BaTi}_{0.9}\text{Ce}_{0.1}\text{O}_3$	105	0.41	45	0.09	71
$\text{BaTi}_{0.875}(\text{Nb}_{0.5}\text{Y}_{0.5})_{0.125}\text{O}_3$	9	0.053	5	0.106	71

3.6 Pyroelectric properties

The capacity of ferroelectric materials to convert pyroelectric energy is well recognized.⁸¹ This characteristic feature renders them popular for a wide range of applications like infrared detectors, sensors, energy harvesting and thermal imaging applications.^{82,83} These processes exhibit a high pyroelectric coefficient as well as specific heat capacity, low ϵ_r , $\tan \delta$ and conductivity. Fig. 10(a) shows the pyroelectric coefficient (p) of BTSZ as a function of temperature. Representative parameters such as P_r are taken from the P - E hysteresis loops produced upon heating to determine p using a static method:

$$p = -\frac{dP_r}{dT} \quad (14)$$

where p and T are, respectively, the pyroelectric coefficient and the temperature. Fig. 10(a) displays two peaks for the BTSZ ceramic, which are related to $T_{\text{O-T}}$ and T_{C} , respectively. Various material criteria should be addressed when characterizing a certain pyroelectric property due to the diverse needs in real-

world applications. In order to evaluate the reactivity of pyroelectric sensing performance between different materials, five important types of figure of merit (FOM) have been established from p , which are listed below:⁸⁴⁻⁸⁶

$$F_i = \frac{p}{C_v} \quad (15)$$

$$F_v = \frac{p}{\epsilon_r \epsilon_0 C_v} \quad (16)$$

$$F_e = \frac{p^2}{\epsilon_r \epsilon_0} \quad (17)$$

$$F_e^* = \frac{p^2}{\epsilon_r \epsilon_0 C_v^2} \quad (18)$$

$$F_d = \frac{p}{C_v \sqrt{\epsilon_r \epsilon_0 \tan \delta}} \quad (19)$$

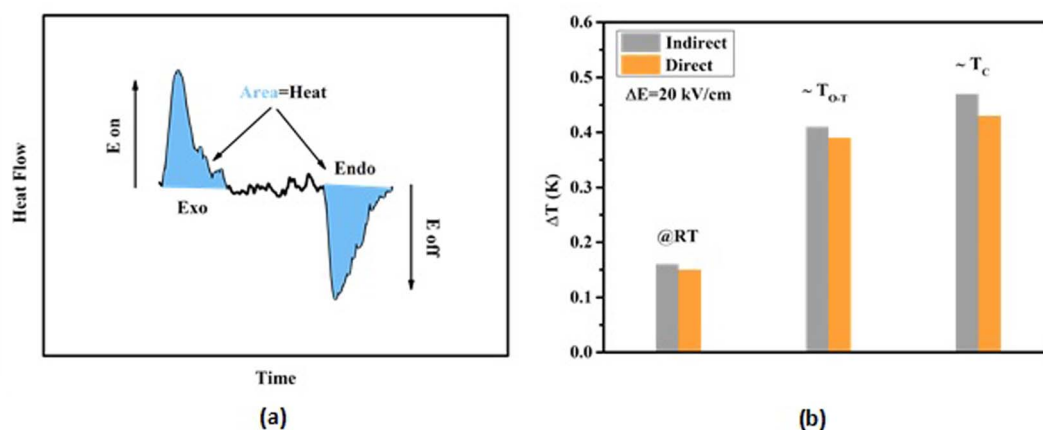


Fig. 9 (a) Schematic of the direct method of ECE by DSC under adiabatic conditions. (b) The calculated ΔT using the direct method, and the comparison of ΔT between the indirect and direct methods.

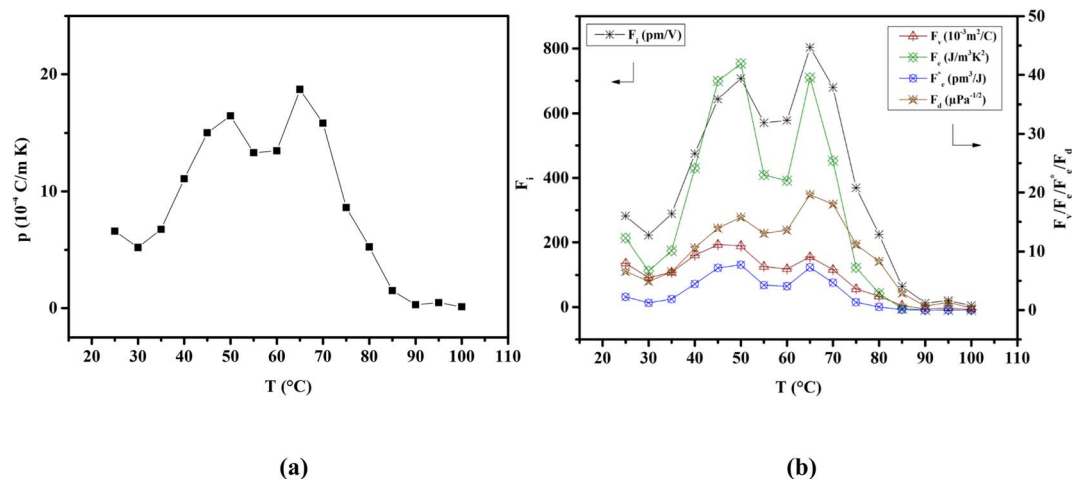


Fig. 10 Temperature-dependent of (a) pyroelectric coefficient and (b) FOMs for the BTSZ ceramic.

Table 3 Comparison of some important pyroelectric materials FOMs of lead-based and lead-free ceramics at room temperature

Ceramic	F_i (pm V^{-1})	F_v ($\text{m}^2 \text{C}^{-1}$)	F_d ($\text{Pa}^{0.5}$)	F_e ($\text{J m}^{-3} \text{K}^{-2}$)	F_e^* (pm^3)	Ref.
BTSZ	282.2	7.9	6.6	12.2	2.3	This work
BaTiO ₃	80	8	—	4.2	0.6	87
BaTi _{0.95} Sn _{0.05} O ₃	320	6.3	—	17.1	2	88
BaTi _{0.9} Sn _{0.1} O ₃	149	1.5	—	2.3	0.2	88
BaTi _{0.9} Ce _{0.1} O ₃	171	9	3.85	6.8	1.5	61
BaTi _{0.85} Ce _{0.15} O ₃	23	13	—	0.1	0.02	61
Ba _{0.85} Sr _{0.15} Ti _{0.9} Zr _{0.1} O ₃	125	5	4.01	—	—	89
[Bi _{0.5} (Na _{0.94} K _{0.05} Li _{0.016}) _{0.5}] _{0.95} Ba _{0.05} TiO ₃	127	17	—	19	2.1	82
[Bi _{0.5} (Na _{0.95} K _{0.05}) _{0.5}] _{0.95} Ba _{0.05} TiO ₃	112	21	—	—	—	82
LiTaO ₃	55	132	—	—	—	83
Ca _{0.15} Sr _{0.5} Ba _{0.5} Nb ₂ O ₆	172	20	11.5	17	3.4	90
PZT	142	8	—	9	9.7	82
PVDF	100	147	—	10	1.7	91
P(VDF-TrFE)50/50	17	109	—	12	1.9	91

where C_v , F_i , F_v , F_e , F_e^* and F_d are, respectively, the specific heat capacity which is borrowed from the literature,⁸⁷ the potential current responsivity performance, the voltage responsivity, pyroelectric energy harvesting figure of merit, the modified figure of merit and the detection capability. The development of improved pyroelectric sensitivity, more effective cost, fabrication feasibility and a higher T_C are critical parameters to be taken into account. Fig. 10(b) shows the variation of FOMs with temperature, which have a similar trend to the pyroelectric coefficient. The BTSZ ceramic exhibited the highest FOMs of $F_i = 803 \text{ pm V}^{-1}$, $F_v = 9.7 \text{ m}^2 \text{ C}^{-1}$, $F_e = 39.5 \text{ J m}^{-3} \text{ K}^{-2}$, $F_e^* = 7.3 \text{ pm}^3 \text{ J}^{-1}$ and $F_d = 19.6 \text{ Pa}^{0.5}$ around T_C . Table 3 shows a few chosen materials with their pyroelectric properties in order to compare the performance of the BTSZ ceramic with that of other well-known polymers, lead-based and lead-free pyroelectric materials.^{61,82,83,87–91} According to these findings, the BTSZ ceramic could be a viable replacement for lead-based pyroelectric materials in pyroelectric applications.

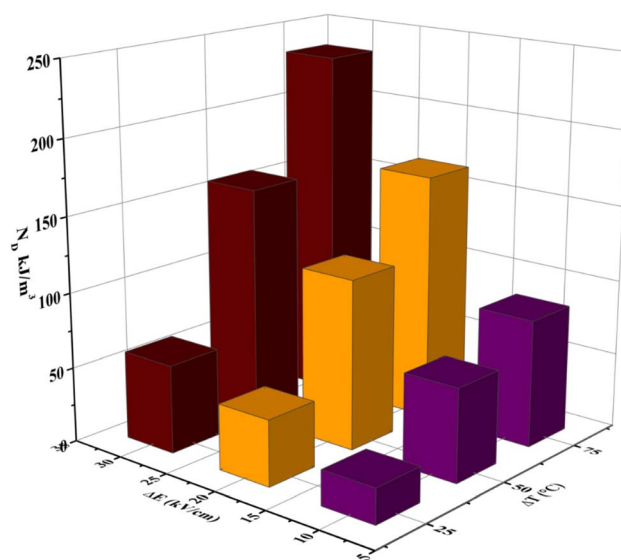


Fig. 11 ΔT ($T_L = 25^{\circ}\text{C}$) and E_H -dependent ($E_L = 0 \text{ kV cm}^{-1}$) pyroelectric energy harvesting density per cycle for the BTSZ ceramic.

Table 4 Comparison of the energy conversion performance and corresponding conditions of different ferroelectric materials

Ceramic	N_D (kJ m^{-3})	T_L ($^{\circ}\text{C}$)	T_H ($^{\circ}\text{C}$)	$N_D/\Delta T$ ($\text{kJ m}^{-3} \text{K}^{-1}$)	E_L (kV cm^{-1})	E_H (kV cm^{-1})	$(N_D/\Delta E) \times 10^{-2}$ ($\text{J m}^{-2} \text{V}^{-1}$)	Ref.
BTSZ	233.7	25	100	3.12	0	30	7.79	This work
BaTiO ₃	12	20	80	0.2	10	20	1.2	93
BaTi _{0.91} Sn _{0.09} O ₃	210	20	120	2.1	0	30	7	31
BaTi _{0.95} Zr _{0.05} O ₃	425	30	125	4.47	3.25	7.42	1.01	94
BaTi _{0.8} Zr _{0.2} O ₃	63	20	80	1.05	20	30	6.3	93
BaTi _{0.95} Hf _{0.05} O ₃	491.3	20	140	4.10	0	50	98.3	95
BaTi _{0.9} Ce _{0.1} O ₃	140	100	170	2	0	45	3.5	71

3.7 Pyroelectric energy harvesting properties

In pyroelectric materials, a significant temperature fluctuation with a small $\tan \delta$ and ϵ_r is a critical condition for a successful conversion of waste heat into electric energy. Furthermore, when compared to the conventional pyroelectric effect, the Olsen cycle can enhance energy harvesting capacity by three orders of magnitude or more. In this way, numerous pyroelectric energy harvesting systems based on the Olsen cycle have been created over the past three decades.⁹² Therefore, the Olsen cycle is employed in this study to calculate the pyroelectric energy harvesting potential of the produced sample. For further explanation, the following ref.³¹ can be consulted. Thus, the following equation can be used to define the energy harvesting density (N_D)

$$N_D = \oint E dP \quad (20)$$

Fig. 11 shows the variation of N_D as a function of ΔT ($T_H - T_L$) and ΔE ($E_H - E_L$). For the present work, T_L and E_L are taken to be 25 $^{\circ}\text{C}$ and 0 kV cm^{-1} , respectively. The value of N_D is shown to improve with temperature and electric field increase. The maximum N_D (233.7 kJ m^{-3}) was obtained when the Olsen cycle was operated at 25–100 $^{\circ}\text{C}$ and 0–30 kV cm^{-1} . The potential energy harvesting based on the Olsen cycle in various BT-based ceramics is presented in Table 4.^{31,71,93–95} It can be seen that N_D of the prepared BTSZ ceramic is comparable to those of other BT-based bulk ceramics. The normalized energy harvest per unit of temperature change ($\frac{N_D}{\Delta T}$) as well as the normalized energy harvest per unit of electric field change ($\frac{N_D}{\Delta E}$) were calculated to evaluate the significance of our ceramic in the field of energy recovery. According to these results, our ceramic ranks among the most effective non-toxic materials for energy harvesting applications.

4. Conclusion

BaTi_{0.91}Sn_{0.08}Zr_{0.01}O₃ (BTSZ) ceramic was synthesized using the conventional solid-state reaction method. Good dielectric, piezoelectric, pyroelectric and ferroelectric characteristics were obtained in the BTSZ ceramic. The evolution of the phase structure was revealed by XRD and was confirmed by dielectric spectroscopy. The SEM images demonstrated a dense

microstructure. The dielectric spectrum showed a slight rise in T_C and a significant fall in ϵ_r after poling, which might be attributed to field-induced orientational dipoles aligning in a direction other than the applied field. The measured resonance modes in the impedance spectrum, where the greatest possible piezomechanical energy transfer is possible, support the effective dipole alignment by poling. In addition, we have studied the evolution of energy storage performance as function of temperature. It was found that our synthesized ceramic achieved a maximum efficacy of 75% at 100 $^{\circ}\text{C}$. The ECE of the BTSZ ceramic was studied by two different methods. Results showed good agreement between both methods and that the BTSZ ceramic has higher ECE (0.74 K) with larger electrocaloric strength ($0.246 \times 10^{-6} \text{K m V}^{-1}$). Further, the temperature dependence of figure of merits (FOMs) for current responsivity (F_i), voltage responsivity (F_v), energy harvesting (F_e and F_e^*) and detectivity (F_d) were calculated. The findings suggest that the produced ceramic could be an excellent technological candidate for pyroelectric devices. Moreover, the Olsen cycle was used to determine thermal energy harvesting (N_D), which is equal to 233.7 kJ m^{-3} when operated at 25–100 $^{\circ}\text{C}$ and 0–30 kV cm^{-1} . According to these results, high ECE material can be synthesized with important pyroelectric and energy storage properties in Sn and Zr substituted BT ceramic.

Conflicts of interest

All authors have declared no conflicts of interest.

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